$$\phi_j = \sum_{i=1}^{n} w_{ji} \cdot x_i + \mu_j$$

$$f(\phi_j) = \begin{cases} -1 & ; \ \phi_j < d \\ \phi_j & ; \ |\phi_j| \leq d \\ +1 & ; \ \phi_j > d \end{cases}$$

$$\frac{\partial f(\phi_j)}{\partial \phi} \frac{\partial \phi_j}{\partial w_{ji}} = 0$$