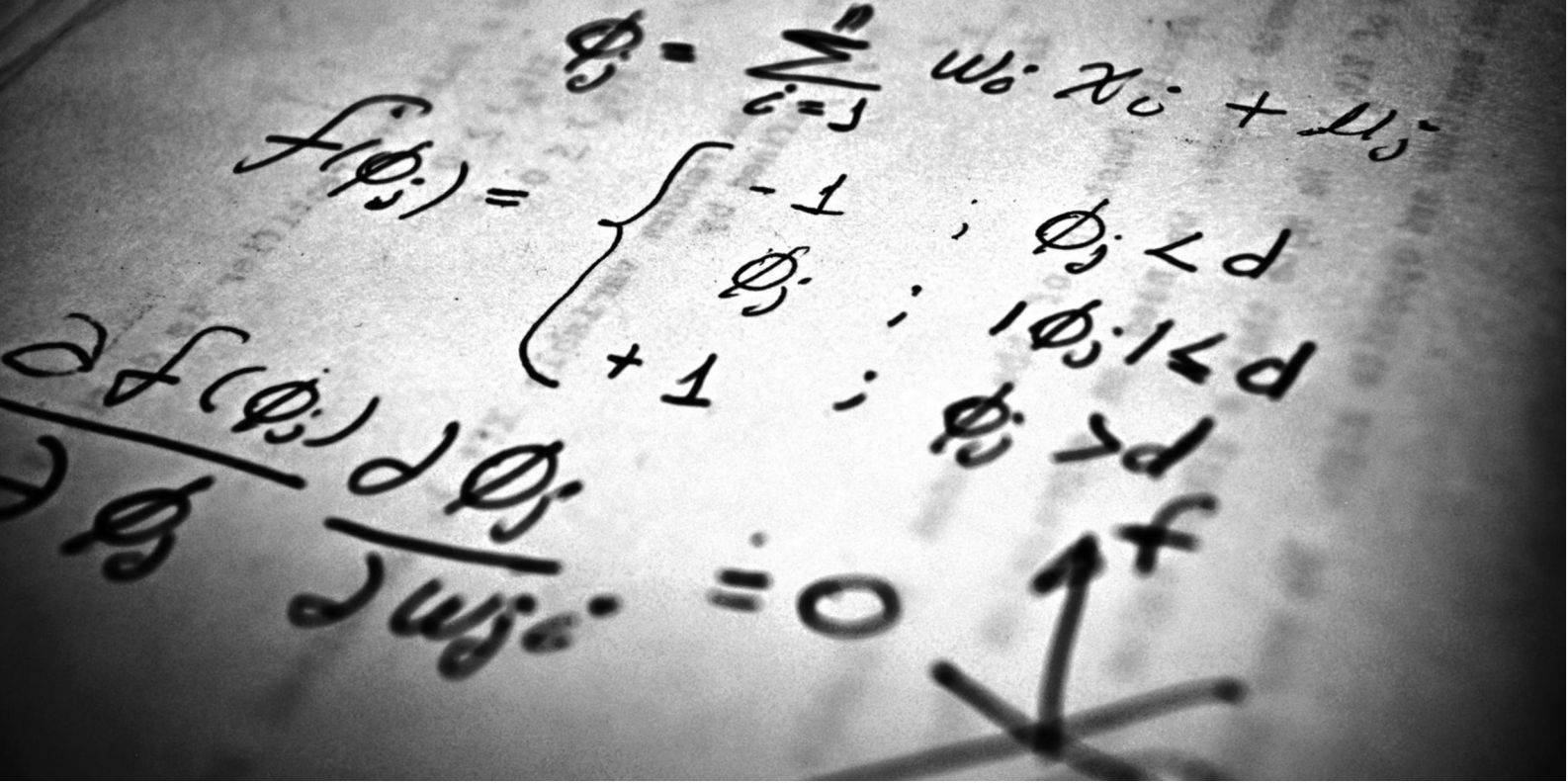
$\phi_j = \sum_{i=1}^{n} w_{ji} x_i + \mu_j$
$f(\phi_j) = \begin{cases} -1 & ; \phi_j < d \\ \phi_j & ; |\phi_j| < d \\ +1 & ; \phi_j > d \end{cases}$
$\frac{\partial f(\phi_j)}{\partial \phi_j} \frac{\partial \phi_j}{\partial w_{ji}} = 0$
f