



Modbus TCP



Host Master

IP:192.168.0.102

MAC: E0:DC:A0:B0:8D:CE

Host Slave

IP:192.168.0.202

MAC: E0:DC:A0:B0:8D:6F

PLC Master cache table

IP	MAC
192.168.0.202	E0:DC:A0:B0:8D:6F

PLC Slave cache table

IP	MAC
192.168.0.102	E0:DC:A0:B0:8D:CE