

Add new block

Name:

Cyclic interrupt



Organization
block



Function block



Function



- Program cycle
- Startup
- Time delay interrupt
- Cyclic interrupt**
- Hardware interrupt
- Time error interrupt
- Diagnostic error interrupt
- Pull or plug of modules
- Rack or station failure
- Time of day
- Status
- Update
- Profile
- MC-Interpolator
- MC-Servo
- MC-PreServo
- MC-PostServo

Language:

LAD

Number:

30

☐ Manual

☒ Automatic

Cyclic time (ms):

100

Description:

A "Cyclic interrupt" OB allows you to start programs at periodic intervals, independently of cyclic program execution. The intervals can be defined in this dialog or in the properties of the OB.