Attacker
IP:192.168.0.197
MAC: 00:00:20:07:19:98

Modbus TCP

Modbus TCP

Host Master
IP:192.168.0.102
MAC: E0:DC:A0:B0:8D:CE

Host Slave
IP:192.168.0.202
MAC: E0:DC:A0:B0:8D:6F

PLC Master cache table	
IP	MAC
~~192.168.0.202~~	~~E0:DC:A0:B0:8D:6F~~
192.168.0.202	00:00:20:07:19:98

PLC Slave cache table	
IP	MAC
~~192.168.0.102~~	~~E0:DC:A0:B0:8D:CE~~
192.168.0.102	00:00:20:07:19:98