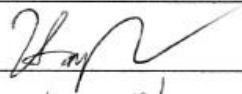

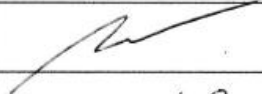


[Monthly Standard Time Report]

R3 FOR
INTERNAL USE

Apr. 2019

	Issued by	Checked by (Mgr)	Approved by (GM)
Signature:			
Date:	May 3 rd 2019	2 May 2019	3 May '19

[Monthly Standard Time Report]

R3 FOR
INTERNAL USE

Apr. 2019

Overall Information

1. Key points to revise Standard Time in Apr

1. Check at workshop models:

TL: 1st MP E91,E92,E94; E55

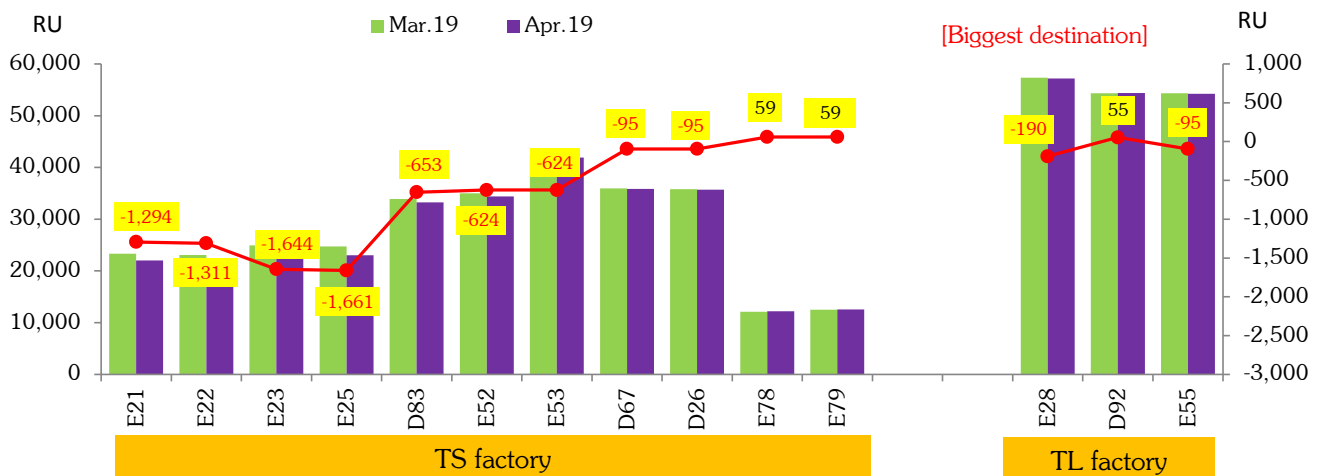
TS: E21,E22,E23,E25

CIS: FB112I-03, MA102F-05, FA4CFC-01

2. Update STD time basing on document: Work standard, dept's information, ...

2. ASSY STD Time in Apr

a, STD time changed Models



b, STD time did not change Models

TS: B32,D37,D39,C08,D25,E14,E15,E19,E26,E27,D34

TL: D36,D68,D12,D13,D81,D82,E18,E53,E54,E63,E64

c, New model

TL: E91,E92,E94

d, Stop model

TS: D89

TL: B32, E52

3. PCB STD Time Models change in Apr

TS & TL: STD Time do not change

4. CIS STD Time Models change in Apr

New: FB112I-03, MA102F-05

Model change: FA4CFC-01

5. Steps access into STD Time system

Step 1: Access "Hoan Kiem System"

Step 2: Open the link

<http://cvn-hk-ap1:7778/forms/frmservlet?config=cvn>

(User name and password: **STD_CM**)

==> Detail reason & data: please see next pages.

Standard time Report - Assy

Unit: RU (1/1000 minute)

Category	Model	Destination	Mar.2019	Apr.2019	Differ	Remarks ST changed according to:
			TTL			
TIEN SON - ASSY						
SFP	D39	US	26,237	26,237	0	
		ID	26,394	26,394	0	
		ASA	26,223	26,223	0	
		CN	26,607	26,607	0	
		CN2	26,489	26,489	0	
		JP	26,346	26,346	0	
	E21	ASA	23,019	21,708	-1,311	[Change process] Workshop kaizen: - Apply automation for: + Assembly Spur unit: -550 RU + Folding Panel FFC: -132 RU + Use MIP jig for tighten screw: -288 RU - Change layout & process to reduce distance, remove walking time, turn body operation,...: -324 RU
		CN	23,331	22,037	-1,294	
		EUR	23,019	21,708	-1,311	
		GB	23,019	21,708	-1,311	
		ID	23,149	21,839	-1,311	
		IN	23,185	21,869	-1,316	
		JP	23,098	21,787	-1,311	
		MEA	23,047	21,736	-1,311	
	E22	US	23,117	21,806	-1,311	Same E21
		EUM/EMB	23,075	21,765	-1,311	
	E23	LAM	23,019	21,708	-1,311	[Change process] Workshop kaizen: + Assembly Spur unit: -550 RU + Folding Panel FFC, Bluetooth FFC, Wlan FFC: -363 RU + Use MIP jig for tighten screw: -310 RU - Change layout & process: -425 RU
		ASA	24,653	22,992	-1,661	
		ASA (AB)	24,653	22,992	-1,661	
		CN	24,937	23,293	-1,644	
		EUR	24,681	23,021	-1,661	
		GB	24,653	22,992	-1,661	
		IN	24,791	23,125	-1,666	
		MEA	24,681	23,021	-1,661	
	E25	US	24,779	23,119	-1,661	Same E21
		EUM/EMB	24,710	23,049	-1,661	
	D83	LAM	24,653	22,992	-1,661	[Change process] Apply automation for: - Folding CR FFC J1 & J2 - ASF unit: Assy 3 Pump Roller to Pump Roller Holder
		ASA	33,627	32,974	-653	
		CA	33,799	33,146	-653	
		CBR	33,712	33,059	-653	
		CN	33,917	33,264	-653	
		EUM/EMB	33,902	33,249	-653	
		EUR	33,833	33,180	-653	
		EUR EB1	33,833	33,180	-653	
		GB	33,792	33,139	-653	
		GB EB1	33,792	33,139	-653	
		ID	33,823	33,170	-653	
		IN	33,843	33,190	-653	
		KR	33,736	33,083	-653	
		LAM	33,726	33,073	-653	
		E52	TW	33,764	33,111	
	US		33,729	33,077	-653	
	ASA		34,797	34,173	-624	
	CN		34,941	34,317	-624	
	EUM/EMB EB1		34,826	34,203	-624	
	EUM/EMB2		34,959	34,336	-624	
	EUR		34,903	34,279	-624	
	ID		34,870	34,246	-624	
	JP EB1	IN	34,870	34,246	-624	
		JP EB1	35,020	34,397	-624	

	E52	LAM	34,680	34,057	-624	
		TW	34,840	34,217	-624	
	B32 (SCN - CEV)	ASA	33,470	33,470	0	
	D67	CN	33,876	33,876	0	
		ID	33,585	33,585	0	
		ASA BK	35,289	35,194	-95	[Change process] Apply automation for: - Right Plate unit: Assy 3 Pump Roller to Pump Roller Holder
		ASA RED	35,409	35,314	-95	
		ASA WH	35,409	35,314	-95	
		AU BK	35,235	35,140	-95	
		AU RED	35,383	35,288	-95	
		AU WH	35,354	35,260	-95	
		CA BK	35,363	35,268	-95	
		CA RED	35,483	35,388	-95	
		CA WH	35,483	35,388	-95	
		CBR BK	35,461	35,366	-95	
		CBR WH	35,581	35,486	-95	
		CN BK	35,615	35,520	-95	
		CN RED	35,757	35,662	-95	
		CN WH	35,757	35,662	-95	
		EUR BK	35,834	35,739	-95	
		EUR RED	35,954	35,859	-95	
		EUR WH	35,954	35,859	-95	
		EUR2 BK	35,898	35,804	-95	
		EUR2 RED	36,052	35,957	-95	
		EUR2 WH	36,052	35,957	-95	
		GB BK	35,834	35,739	-95	
		GB RED	35,954	35,859	-95	
		GB WH	35,954	35,859	-95	
		GB2 BK	35,834	35,739	-95	
		GB2 RED	36,052	35,957	-95	
		GB2 WH	36,052	35,957	-95	
		HK BK	35,309	35,214	-95	
		HK RED	35,429	35,334	-95	
		HK WH	35,429	35,334	-95	
		IN BK	35,517	35,422	-95	
		IN RED	35,637	35,542	-95	
		JP BK	35,463	35,369	-95	
		JP RED	35,583	35,489	-95	
		JP WH	35,583	35,489	-95	
		KR BK	35,386	35,291	-95	
		KR RED	35,506	35,411	-95	
		KR WH	35,506	35,411	-95	
		LAM BK	35,405	35,310	-95	
		LAM RED	35,496	35,401	-95	
		LAM WH	35,496	35,401	-95	
		MEA BK	35,376	35,281	-95	
		MEA RED	35,496	35,401	-95	
		MEA WH	35,496	35,401	-95	
		MEA2 BK	35,441	35,346	-95	
		MEA2 RED	35,594	35,499	-95	
		MEA2 WH	35,594	35,499	-95	
		TW BK	35,391	35,297	-95	
		TW RED	35,511	35,417	-95	
		TW WH	35,511	35,417	-95	
		US BK	35,306	35,212	-95	
		US RED	35,426	35,332	-95	
		US WH	35,426	35,332	-95	
	D26	ASA BK	35,397	35,302	-95	[Change process] Apply automation for: - Right Plate unit: Assy 3 Pump Roller to Pump Roller Holder
		ASA2 RED	35,436	35,341	-95	
		CN	35,801	35,706	-95	
		CN BK	35,801	35,706	-95	
		CN2 RED	35,840	35,745	-95	
		IN	35,612	35,518	-95	

MFP	D26	IN BK	35,612	35,518	-95	
		IN2 RED	35,652	35,557	-95	
		KR BK	35,522	35,427	-95	
		KR2	35,561	35,466	-95	
	D37	ASA	42,190	42,190	0	
		CN	42,508	42,508	0	
		IN	42,531	42,531	0	
	D89	ASA BK	23,215		-23,215	Stop produce
		ASA BL/WH	23,215		-23,215	
		CA	23,414		-23,414	
		CA BK	23,414		-23,414	
		CN BK	23,425		-23,425	
		ID BK	23,308		-23,308	
		IN BK	23,312		-23,312	
		IN BL/WH	23,312		-23,312	
		US BK	23,417		-23,417	
		US WH	23,417		-23,417	
	C08	AU	23,210	23,210	0	
		CA	23,403	23,403	0	
		CBR	23,377	23,377	0	
		CME	23,295	23,295	0	
		CN	23,546	23,546	0	
		EUR	23,267	23,267	0	
		EUR2	23,267	23,267	0	
		GB	23,267	23,267	0	
		HK	23,278	23,278	0	
		IN	23,435	23,435	0	
		IN (AD)	23,435	23,435	0	
		KR	23,411	23,411	0	
		LAM	23,349	23,349	0	
		MEA	23,295	23,295	0	
		TW	23,364	23,364	0	
		US	23,346	23,346	0	
	D25	ASA BL/BK	23,247	23,247	0	
		CBR BL/BK	23,101	23,101	0	
		CBR BL/WH	23,101	23,101	0	
		CN	23,457	23,457	0	
		EUM/EMB BL/WH	23,307	23,307	0	
		ID BL/BK	23,404	23,404	0	
		IN BL/BK	23,382	23,382	0	
		KR BL/BK	23,451	23,451	0	
		KR BL/WH	23,451	23,451	0	
		LAM BL/BK	23,360	23,360	0	
		LAM BL/WH	23,360	23,360	0	
	E14	ASA BK	23,686	23,686	0	
		AU BK	23,660	23,660	0	
		AU WH	23,660	23,660	0	
		CA BK	23,853	23,853	0	
		CA GR	23,853	23,853	0	
		CA WH	23,853	23,853	0	
		CBR BK	23,774	23,774	0	
		CN BK	23,939	23,939	0	
		EUR BK	24,086	24,086	0	
		EUR BL/WH	24,086	24,086	0	
		EUR GR	24,086	24,086	0	
		EUR WH	24,086	24,086	0	
		GB BK	24,086	24,086	0	
		GB BL/WH	24,086	24,086	0	
		GB GR	24,086	24,086	0	
		GB WH	24,086	24,086	0	
		HK BK	23,728	23,728	0	
		HK WH	23,728	23,728	0	
		IN BK	23,856	23,856	0	

	E14	IN WH	23,856	23,856	0	
		KR BK	23,889	23,889	0	
		LAM BK	23,745	23,745	0	
		MEA BK	23,802	23,802	0	
		TW BK	23,776	23,776	0	
		TW WH	23,776	23,776	0	
		US BK	23,913	23,913	0	
		US BL/WH	23,913	23,913	0	
		US GR	23,913	23,913	0	
		US WH	23,913	23,913	0	
	E15	ASA BK	23,685	23,685	0	
		CBR BK	23,773	23,773	0	
		CN BK	23,938	23,938	0	
		EUM/EMB BK	23,943	23,943	0	
		IN BK	23,855	23,855	0	
		IN BL/WH	23,855	23,855	0	
		LAM BK	23,744	23,744	0	
	E19	ASA BK	22,892	22,892	0	
		CN BK	23,160	23,160	0	
		EUM/EMB BK	23,034	23,034	0	
		ID BK	23,070	23,070	0	
		IN BK	23,062	23,062	0	
		IN BL/WH	23,062	23,062	0	
	E26	AU BK	28,519	28,519	0	
		AU WH	28,561	28,561	0	
		AU WH/BK	28,561	28,561	0	
		CA BK	28,730	28,730	0	
		CA WH	28,773	28,773	0	
		CA WH/BK	28,773	28,773	0	
		CA2 BK	28,730	28,730	0	
		CA3 BK	28,730	28,730	0	
		CA4 BK	28,730	28,730	0	
		CBR BK	28,575	28,575	0	
		CN BK	28,839	28,839	0	
		EUR BK	28,604	28,604	0	
		EUR WH	28,646	28,646	0	
		GB BK	28,575	28,575	0	
		GB WH	28,618	28,618	0	
		HK BK	28,606	28,606	0	
		IN BK	28,644	28,644	0	
		IN WH/BK	28,687	28,687	0	
		JP BK	28,700	28,700	0	
		JP WH	28,742	28,742	0	
		JP2 BK	28,700	28,700	0	
		JP2 WH	28,731	28,731	0	
		KR BK	28,604	28,604	0	
		KR WH	28,646	28,646	0	
		LAM BK	28,575	28,575	0	
		MEA BK	28,575	28,575	0	
		TW BK	28,667	28,667	0	
		US BK	28,884	28,884	0	
		US WH	28,926	28,926	0	
		US - WH/BK	28,926	28,926	0	
	E27	ASA BK	28,547	28,547	0	
		EUM/EMB BK	28,604	28,604	0	
		IN BK	28,644	28,644	0	
		IN BK/BL	28,644	28,644	0	
		KR BK/BL	28,547	28,547	0	
		KR WH/BK	28,590	28,590	0	
		LAM BK	28,575	28,575	0	

	E53	ASA	42,328	41,705	-624	[Change process] Apply automation for: - Folding CR FFC J1 & J2 - ASF unit: Assy 3 Pump Roller to Pump Roller Holder
		CBR	42,394	41,771	-624	
		CN	42,518	41,894	-624	
		EUM/EMB EB1	42,548	41,925	-624	
		EUM/EMB2 EB1	42,381	41,758	-624	
		EUR	42,520	41,896	-624	
		ID	42,401	41,777	-624	
		LAM	42,394	41,771	-624	
		LAM EB1	42,531	41,907	-624	
		TW	42,326	41,702	-624	
SCAN	D34	ASA	10,475	10,475	0	
		AU	10,475	10,475	0	
		CA/LAM	10,503	10,503	0	
		CN	10,602	10,602	0	
		EMEA	10,606	10,606	0	
		IN	10,562	10,562	0	
		JP	10,517	10,517	0	
		US	10,446	10,446	0	
	E78	ASA/HK	12,019	12,077	59	[Change process] Update WSD: Sensor Holder unit - Change part from Rubber foot to Stopper (ECN JJM81087) - Add 1 screw: WI-17-017247 (WSD: SH-010-030)
		AU	12,019	12,077	59	
		CA/LAM	12,157	12,216	59	
		CN	12,134	12,193	59	
		EMEA	12,132	12,191	59	
		IN	12,120	12,179	59	
		KR	12,068	12,126	59	
		TW	12,068	12,126	59	
		US	12,100	12,159	59	
	E79	ASA/HK	12,338	12,397	59	[Change process] Update WSD: Sensor Holder unit - Change part from Rubber foot to Stopper (ECN JJM81087) - Add 1 screw: WI-17-017247 (WSD: SH-010-030)
		AU	12,338	12,397	59	
		CA/LAM	12,476	12,535	59	
		CN	12,454	12,512	59	
		EMEA	12,508	12,567	59	
		IN	12,439	12,498	59	
		JP	12,372	12,431	59	
		TW	12,387	12,446	59	
		US	12,420	12,479	59	
Other	D36/B32	PR holder unit	74	74	0	

THANG LONG - ASSY

	B32 (SCN-CVN)	ASA	41,093		-41,093	Stop at TL
		CN	41,513		-41,513	
		ID	41,274		-41,274	
		IN	41,282		-41,282	
	B32 (SCN-CEV)	ASA	33,142		-33,142	
		CN	33,563		-33,563	
		ID	33,324		-33,324	
		IN	33,331		-33,331	
	D36 (SCN-CVN)	ASA	36,945	36,945	0	
		AU	36,942	36,942	0	
		BR	37,011	37,011	0	
		BR(AB)	36,764	36,764	0	
		CA	36,764	36,764	0	
		CN	37,313	37,313	0	
		EUM/EMB	36,942	36,942	0	
		EUM/EMB2	36,942	36,942	0	
		GB	36,942	36,942	0	
		GB2	36,942	36,942	0	
		HK	36,778	36,778	0	
		ID	37,119	37,119	0	
		IN	36,974	36,974	0	
		KR	37,039	37,039	0	
		LAM	37,011	37,011	0	
		TW	36,956	36,956	0	
		US	36,914	36,914	0	
	D36 (SCN-CEV)	CN	29,634	29,634	0	
	D68 (SCN-CEV)	ASA BL	41,056	41,056	0	
		ASA WH	41,056	41,056	0	
		AU BL	41,026	41,026	0	
		AU WH	41,026	41,026	0	
		AU WH/SV	41,026	41,026	0	
		CA BL	41,083	41,083	0	
		CA BL/SV	41,083	41,083	0	
		CA WH	41,083	41,083	0	
		CA WH/SV	41,083	41,083	0	
		CN BL	41,371	41,371	0	
		EUR BL	41,602	41,602	0	
		EUR BL/SV	41,602	41,602	0	
		EUR WH	41,602	41,602	0	
		EUR WH/SV	41,602	41,602	0	
		GB BL	41,602	41,602	0	
		GB BL/SV	41,602	41,602	0	
		GB WH	41,602	41,602	0	
		GB WH/SV	41,602	41,602	0	
		HK BL	41,112	41,112	0	
		HK WH	41,112	41,112	0	
		HK WH/SV	41,112	41,112	0	
		IN BL	41,242	41,242	0	
		IN BL/SV	41,242	41,242	0	
		IN WH/SV	41,242	41,242	0	
		JP BL	41,347	41,347	0	
		JP BL/SV	41,347	41,347	0	
		JP WH	41,302	41,302	0	
		KR BL	41,215	41,215	0	
		KR BL/SV	41,215	41,215	0	
		LAM BL	41,083	41,083	0	
		LAM WH	41,083	41,083	0	
		MEA BL	41,140	41,140	0	
		MEA BL/SV	41,140	41,140	0	
		MEA WH	41,140	41,140	0	
		MEA WH/SV	41,140	41,140	0	

	D68 (SCN-CEV)	TW BL	41,149	41,149	0	
		TW WH	41,149	41,149	0	
		TW WH/SV	41,149	41,149	0	
		US BL	41,055	41,055	0	
		US BL/SV	41,055	41,055	0	
		US WH	41,055	41,055	0	
		US WH/SV	41,055	41,055	0	
	D68 (SCN-CVN)	ASA BL	48,009	48,009	0	
		ASA WH	48,009	48,009	0	
		AU BL	47,980	47,980	0	
		AU WH	47,980	47,980	0	
		AU WH/SV	47,980	47,980	0	
		CA BL	48,036	48,036	0	
		CA BL/SV	48,036	48,036	0	
		CA WH	48,036	48,036	0	
		CA WH/SV	48,036	48,036	0	
		CN BL	48,324	48,324	0	
		EUR BL	48,555	48,555	0	
		EUR BL/SV	48,555	48,555	0	
		EUR WH	48,555	48,555	0	
		EUR WH/SV	48,555	48,555	0	
		GB BL	48,555	48,555	0	
		GB BL/SV	48,555	48,555	0	
		GB WH	48,555	48,555	0	
		GB WH/SV	48,555	48,555	0	
		HK BL	48,066	48,066	0	
		HK WH	48,066	48,066	0	
		HK WH/SV	48,066	48,066	0	
		IN BL	48,195	48,195	0	
		IN BL/SV	48,195	48,195	0	
		IN WH/SV	48,195	48,195	0	
		JP BL	48,300	48,300	0	
		JP BL/SV	48,300	48,300	0	
		JP WH	48,255	48,255	0	
		KR BL	48,168	48,168	0	
		KR BL/SV	48,168	48,168	0	
		LAM BL	48,036	48,036	0	
		LAM WH	48,036	48,036	0	
		MEA BL	48,093	48,093	0	
		MEA BL/SV	48,093	48,093	0	
		MEA WH	48,093	48,093	0	
		MEA WH/SV	48,093	48,093	0	
		TW BL	48,103	48,103	0	
		TW WH	48,103	48,103	0	
		TW WH/SV	48,103	48,103	0	
		US BL	48,008	48,008	0	
		US BL/SV	48,008	48,008	0	
		US WH	48,008	48,008	0	
		US WH/SV	48,008	48,008	0	
	D12	ASA	57,270	57,270	0	
		AU	57,270	57,270	0	
		CA	57,311	57,311	0	
		CBR	57,369	57,369	0	
		CN	57,676	57,676	0	
		DE	57,389	57,389	0	
		DE (AB)	57,389	57,389	0	
		EUR	57,513	57,513	0	
		EUR (AB)	57,513	57,513	0	
		GB	57,389	57,389	0	
		GB (AB)	57,389	57,389	0	
		HK	57,288	57,288	0	
		IN	57,317	57,317	0	
		IN(AC)	57,317	57,317	0	

	D12	KR	57,346	57,346	0	
		KR(AB)	57,346	57,346	0	
		LAM	57,282	57,282	0	
		MEA	57,219	57,219	0	
		NZ	57,193	57,193	0	
		TW	57,329	57,329	0	
		US	57,270	57,270	0	
		US2	57,270	57,270	0	
	D13	ASA	58,079	58,079	0	
		AU	58,051	58,051	0	
		CA	58,228	58,228	0	
		CA2	58,214	58,214	0	
		CN	58,513	58,513	0	
		DE	58,226	58,226	0	
		EUR	58,350	58,350	0	
		GB	58,226	58,226	0	
		HK	57,988	57,988	0	
		IN	58,126	58,126	0	
		KR	58,154	58,154	0	
		LAM	58,119	58,119	0	
		LAM(AB)	58,119	58,119	0	
		MEA	58,028	58,028	0	
		US	58,160	58,160	0	
	D81	ASA	39,549	39,549	0	
		AU	39,316	39,316	0	
		CA	39,516	39,516	0	
		CBR	39,485	39,485	0	
		CBR2	39,677	39,677	0	
		CN	39,638	39,638	0	
		EUM/EMB	39,934	39,934	0	
		EUR	39,614	39,614	0	
		EUR EB1	39,614	39,614	0	
		GB	39,614	39,614	0	
		GB EB1	39,614	39,614	0	
		HK	39,590	39,590	0	
		IN	39,718	39,718	0	
		IN (AB)	39,718	39,718	0	
		IN (AE)	39,689	39,689	0	
		IN (AG)	39,718	39,718	0	
		IN (AL)	39,718	39,718	0	
		KR	39,433	39,433	0	
		KR(AB)	39,433	39,433	0	
		LAM	39,485	39,485	0	
		TW	39,680	39,680	0	
		US	39,431	39,431	0	
	D82	ASA	38,936	38,936	0	
		AU	38,965	38,965	0	
		CA	39,165	39,165	0	
		CBR	39,050	39,050	0	
		CN	39,301	39,301	0	
		EUM/EMB	39,211	39,211	0	
		EUR	39,142	39,142	0	
		EUR EB1	39,142	39,142	0	
		GB	39,142	39,142	0	
		GB EB1	39,142	39,142	0	
		HK	39,239	39,239	0	
		ID	39,153	39,153	0	
		IN	39,146	39,146	0	
		IN (AB)	39,065	39,065	0	
		IN (AG)	39,065	39,065	0	
		IN2	39,339	39,339	0	
		IN2 (AG)	39,286	39,286	0	
		KR	39,082	39,082	0	

MFP & FAC	D82	KR(AB)	39,082	39,082	0	
		LAM	39,050	39,050	0	
		TW	39,329	39,329	0	
		TW (AC)	39,329	39,329	0	
		US	39,080	39,080	0	
MFP & FAC	D92 (SCN CVN)	ASA BK	61,626	61,680	55	[Change process] Update WSD: - DRV unit: Add new part DRV APP Motor Stay Stopper (ECN JJM36934)
		ASA WH	61,626	61,680	55	
		AU BK	61,632	61,687	55	
		AU WH	61,632	61,687	55	
		CA BK	61,754	61,809	55	
		CA GR	61,689	61,744	55	
		CA WH	61,689	61,744	55	
		CN WH	62,043	62,098	55	
		EUR BK	61,931	61,985	55	
		EUR GR	61,931	61,985	55	
		EUR WH	61,931	61,985	55	
		EUR2 BK	61,931	61,985	55	
		GB BK	61,931	61,985	55	
		GB GR	61,931	61,985	55	
		GB WH	61,931	61,985	55	
		GB2 BK	61,931	61,985	55	
		HK BK	61,737	61,791	55	
		HK WH	61,737	61,791	55	
		JP BK	61,851	61,906	55	
		JP WH	61,866	61,920	55	
		JP2 BK	61,851	61,906	55	
		JP2 GR	61,851	61,906	55	
		JP2 WH	61,851	61,906	55	
		KR GR	61,844	61,898	55	
		LAM BK	61,689	61,744	55	
		LAM WH	61,689	61,744	55	
		MEA BK	61,661	61,715	55	
		MEA WH	61,661	61,715	55	
		TW BK	61,796	61,850	55	
		TW WH	61,796	61,850	55	
		US BK	61,661	61,715	55	
		US GR	61,661	61,715	55	
		US WH	61,661	61,715	55	
MFP & FAC	D92 (SCN CEV)	ASA BK	53,892	53,946	55	[Change process] Update WSD: - DRV unit: Add new part DRV APP Motor Stay Stopper (ECN JJM36934)
		ASA WH	53,892	53,946	55	
		AU BK	53,898	53,953	55	
		AU WH	53,898	53,953	55	
		CA BK	54,021	54,075	55	
		CA GR	53,955	54,010	55	
		CA WH	53,955	54,010	55	
		CN WH	54,309	54,364	55	
		EUR BK	54,197	54,252	55	
		EUR GR	54,197	54,252	55	
		EUR WH	54,197	54,252	55	
		EUR2 BK	54,197	54,252	55	
		GB BK	54,197	54,252	55	
		GB GR	54,197	54,252	55	
		GB WH	54,197	54,252	55	
		GB2 BK	54,197	54,252	55	
		HK BK	54,003	54,058	55	
		HK WH	54,003	54,058	55	
		JP BK	54,118	54,172	55	
		JP WH	54,132	54,186	55	
		JP2 BK	54,118	54,172	55	
		JP2 GR	54,118	54,172	55	
		JP2 WH	54,118	54,172	55	
		KR GR	54,110	54,164	55	
		LAM BK	53,955	54,010	55	

	D92 (SCN CEV)	LAM WH	53,955	54,010	55	
		MEA BK	53,927	53,981	55	
		MEA WH	53,927	53,981	55	
		TW BK	54,062	54,116	55	
		TW WH	54,062	54,116	55	
		US BK	53,927	53,981	55	
		US GR	53,927	53,981	55	
		US WH	53,927	53,981	55	
	E18	ASA	53,668	53,668	0	
		AU	53,703	53,703	0	
		CA	53,765	53,765	0	
		CBR	53,847	53,847	0	
		CBR2	54,056	54,056	0	
		CN	53,951	53,951	0	
		EUM/EMB	53,793	53,793	0	
		EUR	53,828	53,828	0	
		GB	53,693	53,693	0	
		HK	53,632	53,632	0	
		IN	53,699	53,699	0	
		IN (AB)	53,699	53,699	0	
		IN (AC)	53,699	53,699	0	
		KR	53,625	53,625	0	
		LAM	53,759	53,759	0	
		NZ	53,703	53,703	0	
		TW	53,776	53,776	0	
		US	53,559	53,559	0	
	E28 (SCN CVN)	ASA BK	65,151	64,961	-190	[Change process] - Apply automation for assembling PR Holder unit: -244 RU - Update WSD: DRV unit: Add new part DRV APP Motor Stay Stopper (ECN JjM36934): +54 RU
		AU BK	65,129	64,939	-190	
		AU WH	65,129	64,939	-190	
		CA BK	65,257	65,067	-190	
		CA WH	65,257	65,067	-190	
		CN BK	65,597	65,407	-190	
		EUR BK	65,495	65,306	-190	
		EUR WH	65,366	65,176	-190	
		GB BK	65,186	64,996	-190	
		GB WH	65,186	64,996	-190	
		HK BK	65,222	65,032	-190	
		JP BK	65,392	65,202	-190	
		JP WH	65,392	65,202	-190	
		JP2 BK	65,392	65,202	-190	
		JP2 WH	65,392	65,202	-190	
		KR BK	65,420	65,230	-190	
		LAM BK	65,186	64,996	-190	
		MEA BK	65,214	65,024	-190	
		MEA WH	65,344	65,154	-190	
		US BK	65,259	65,069	-190	
		US WH	65,259	65,069	-190	
	E28 (SCN CEV)	ASA BK	56,910	56,720	-190	[Change process] - Apply automation for assembling PR Holder unit: -244 RU - Update WSD: DRV unit: Add new part DRV APP Motor Stay Stopper (ECN JjM36934): +54 RU
		AU BK	56,888	56,698	-190	
		AU WH	56,888	56,698	-190	
		CA BK	57,016	56,826	-190	
		CA WH	57,016	56,826	-190	
		CN BK	57,356	57,166	-190	
		EUR BK	57,254	57,065	-190	
		EUR WH	57,125	56,935	-190	
		GB BK	56,945	56,755	-190	
		GB WH	56,945	56,755	-190	
		HK BK	56,981	56,791	-190	
		JP BK	57,151	56,961	-190	
		JP WH	57,151	56,961	-190	
		JP2 BK	57,151	56,961	-190	
		JP2 WH	57,151	56,961	-190	
		KR BK	57,179	56,989	-190	

	E28 (SCN CEV)	LAM BK	56,945	56,755	-190	
		MEA BK	56,973	56,783	-190	
		MEA WH	57,103	56,913	-190	
		US BK	57,018	56,828	-190	
		US WH	57,018	56,828	-190	
	E53	ASA	40,887	40,887	0	
		AU	40,749	40,749	0	
		CBR	40,799	40,799	0	
		CN	41,040	41,040	0	
		EUM/EMB	40,891	40,891	0	
		EUM/EMB EB1	41,032	41,032	0	
		EUM/EMB2	40,862	40,862	0	
		EUM/EMB2EB1	41,061	41,061	0	
		EUR	41,004	41,004	0	
		GB	41,004	41,004	0	
		ID	40,961	40,961	0	
		IN	40,961	40,961	0	
		IN EB2	41,096	41,096	0	
		KR	40,775	40,775	0	
		KR2	40,756	40,756	0	
		LAM	40,799	40,799	0	
		LAM EB1	40,935	40,935	0	
		TW	40,879	40,879	0	
	E54	ASA	41,146	41,146	0	
		AU	41,008	41,008	0	
		CBR	40,988	40,988	0	
		CBR EB1	40,988	40,988	0	
		CN	41,299	41,299	0	
		EUM/EMB	41,150	41,150	0	
		EUM/EMB EB1	41,291	41,291	0	
		EUM/EMB2	41,150	41,150	0	
		EUM/EMB2EB1	41,291	41,291	0	
		EUR	41,263	41,263	0	
		GB	41,263	41,263	0	
		HK	41,072	41,072	0	
		IN	41,219	41,219	0	
		IN EB2	41,355	41,355	0	
		JP EB1	41,180	41,180	0	
		KR	41,077	41,077	0	
		KR2	41,021	41,021	0	
		LAM	41,141	41,141	0	
		LAM(EB1)	41,277	41,277	0	
		TW	41,138	41,138	0	
	E55	ASA	54,057	53,989	-69	[Change process] - Apply automation for: Folding LF ENC FFC: -145 RU - Change process & layout: +50 RU
		AU	53,756	53,688	-69	
		CA EB2	54,329	54,234	-95	
		CBR	53,955	53,886	-69	
		CBR EB1	54,126	54,044	-82	
		CN	54,237	54,130	-107	
		EUM/EMB	53,975	53,943	-33	
		EUM/EMB EB1	53,848	53,978	130	
		EUR	53,905	53,836	-69	
		EUR EB1	53,905	53,962	58	
		GB	53,919	53,886	-33	
		GB EB1	53,919	54,013	94	
		HK	53,988	53,920	-69	
		IN	54,193	54,067	-126	
		KR	53,986	53,882	-105	
		KR EB1	54,094	53,977	-118	
		LAM	53,955	53,886	-69	
		LAM EB1	54,126	54,044	-82	
		NZ	53,728	53,659	-69	
		TW	54,063	53,994	-69	

	E63 (SCN CVN)	US EB2	54,210	54,079	-131	
		ASA BK	46,591	46,591	0	
		AU BK	46,628	46,628	0	
		CA BK	46,830	46,830	0	
		CA2 BK	46,830	46,830	0	
		CN BK	46,776	46,776	0	
		EUR BK	46,804	46,804	0	
		EUR WH	46,804	46,804	0	
		GB BK	46,804	46,804	0	
		GB WH	46,804	46,804	0	
		HK BK	46,622	46,622	0	
		ID BK	46,735	46,735	0	
		JP BK	46,691	46,691	0	
		KR BK	46,754	46,754	0	
		KR WH	46,754	46,754	0	
		MEA BK	46,620	46,620	0	
		NZ BK	46,628	46,628	0	
		TW BK	46,683	46,683	0	
		US BK	46,737	46,737	0	
		US WH	46,737	46,737	0	
		US2 BK	46,737	46,737	0	
	E63 (SCN CEV)	US BK	31,541	31,541	0	
	E64	ASA	46,576	46,576	0	
		CBR	46,624	46,624	0	
		CN	46,674	46,674	0	
		EUM/EMB	46,575	46,575	0	
		KR	46,722	46,722	0	
		LAM	46,596	46,596	0	
	E91	ASA		72,963	72,963	New product
		AU		72,689	72,689	
		AU EB2		72,699	72,699	
		CA EB2		72,784	72,784	
		CBR		72,796	72,796	
		EUM/EMB EB2		72,661	72,661	
		EUR EB2		72,661	72,661	
		GB EB2		72,867	72,867	
		HK		72,815	72,815	
		IN		72,976	72,976	
		JP EB1		72,896	72,896	
		KR		72,842	72,842	
		KR EB2		72,733	72,733	
		LAM		72,866	72,866	
		LAM EB1		72,811	72,811	
		TW		73,000	73,000	
	E92	US EB2		72,633	72,633	New product
		ASA		63,226	63,226	
		CA EB2		63,193	63,193	
		EUM/EMB EB2		63,143	63,143	
		EUR EB2		63,143	63,143	
		GB EB2		63,143	63,143	
		IN		63,330	63,330	
		JP EB1		63,160	63,160	
		KR		63,064	63,064	
		KR EB2		63,054	63,054	
		LAM		63,129	63,129	
	E94	TW		63,263	63,263	New product
		US EB2		63,193	63,193	
		ASA		61,147	61,147	
		CBR		61,022	61,022	
		EUM/EMB EB2		61,150	61,150	
		EUR EB2		61,150	61,150	
		GB EB2		61,150	61,150	

	E94	IN		61,251	61,251	
		JP EB1		61,117	61,117	
		KR		60,985	60,985	
		KR EB2		61,109	61,109	
		LAM		61,050	61,050	
		TW		61,184	61,184	
SFP	E52	ASA	33,661		-33,661	Stop at TL
		CBR	33,544		-33,544	
		CN	33,785		-33,785	
		EUM/EMB	33,804		-33,804	
		EUM/EMB EB1	33,671		-33,671	
		EUR	33,747		-33,747	
		GB	33,747		-33,747	
		ID	33,734		-33,734	
		IN	33,734		-33,734	
		JP EB1	33,884		-33,884	
		KR	33,507		-33,507	
		LAM	33,544		-33,544	
		TW	33,704		-33,704	
Other	D26/67	PR holder unit	131	131	0	
	B32-TS	CR FFC	59	59	0	
	B32-SCAN CEV	FB MOTOR FFC	108	108	0	Note: CEV use this unit to make Scan unit for TS

Standard time Report - Blade Cut - Media - Silk Printing - Printer Head

Unit: RU (1/1000 minute)

Category	Model	Name unit	Mar.2019	Apr.2019	Differ	Remarks
			TTL			
BLADE CUT		Blade cut Col: 6127-TS	136	136	0	
		Blade cut BK: 6126-TS	149	149	0	
		Blade cut Col: 8299	147	147	0	
		Blade cut Col: 8299-TS	147	147	0	
		Blade cut BK: 8298	152	152	0	
		Blade cut BK: 8298-TS	152	152	0	
		Blade BK: 6434	130	130	0	
		Blade BK: 6434-TS	131	131	0	
		Blade Col: 6435	118	118	0	
		Blade Col: 6435-TS	118	118	0	
		Blade BK: 3784	159	159	0	
		Blade Col: 3785	140	140	0	
		Blade BK: 3766	159	159	0	
		Blade Col: 3768	137	137	0	
		Blade T (QC5-5905)	263	263	0	
	Blade BK (QC5-5906)	124	124	0		
	Blade CL (QC5-5907)	124	124	0		
MEDIA		QX8-5003 (TS)	333	333	0	
		QX8-9594, QX8-9595	232	232	0	
		QX8-9591, QX8- 9592, QX8-9593	232	232	0	
		QX8-9595, QX8-9848 (TS)	399	399	0	
		(QX7-1525-000 - E28)	265	265	0	
		(QX7-2851 -E28)	265	265	0	
TS-SILK PRINTING	D39	ACCESS COVER	273	273	0	
	B32	OP TOP COVER	305	305	0	
		BASE FRAME (FOR CEV)	525	525	0	
	D26.67	ACCESS DOOR	202	202	0	
		FD BACK COVER	161	161	0	
	D26	OP TOP COVER	254	254	0	
		OP TOP COVER (HAVE NYLON COVER)	320	320	0	
	D67	OP TOP COVER	254	254	0	
		OP TOP COVER (HAVE NYLON COVER)	320	320	0	
	C08; D25.89	OP TOP COVER	226	226	0	
		DOC.COVER	163	163	0	
	E14.15	OP TOP COVER (E14,15)	251	251	0	
		KEY (E14,15)	383	383	0	
		DOCUMENT COVER (E14,15,19)	163	163	0	
	E19	OP TOP COVER (E19)	249	249	0	
		DOCUMENT COVER (E14,15,19)	163	163	0	
	E26.27	KEY	416	416	0	
		OP TOP COVER	243	243	0	
	E21.22	KEY (E21.E22)	189	189	0	
		OP TOP COVER (E21.E22)	203	203	0	
		TOP COVER (E21.E22)	181	181	0	
	E23.25	PAPER SET KEY	124	124	0	
		OP TOP COVER	213	213	0	
		OP REAR TOP	142	142	0	
		NETWORK KEY	135	135	0	
		POWER KEY	136	136	0	
	E23	STAGE TOP	385	385	0	
E25	STAGE TOP	519	519	0		
D34	DOCUMENT COVER	166	166	0		
E78.79	FRONT COVER	202	202	0		

	D37	ACCESS COVER	156	156	0	
		FD BACK COVER	156	156	0	
		OP TOP COVER	385	385	0	
	E52	ACCESS COVER	166	166	0	
	E53	KEY	311	311	0	
		OP TOP	235	235	0	
TL-SILK PRINTING	B32	OP TOP COVER	261	261	0	
		BASE FRAME	147	147	0	
		BASE FRAME (FOR CEV)	183	183	0	
	D36	OP TOP COVER	248	248	0	
	D68	INK CHANGE COVER	132	132	0	
		FD BACK COVER	186	186	0	
		CASSET BASE	186	186	0	
		OP TOP COVER BK/W (OP	195	195	0	
		OP TOP COVER SILVER (OP	233	233	0	
		FUNTION KEY	135	135	0	
	D12,13	FD BACK	162	162	0	
		DF FONT DECO	113	113	0	
		DF TOP DECORATION	133	133	0	
		MODE KEY	349	349	0	
		OP TOP COVER	268	268	0	
		ACCESS COVER	146	146	0	
	D13	FONT PANEL	123	123	0	
	D81,82,83	PRINTING TUBE	251	251	0	
	D81	OP TOP	216	216	0	
	D82	OP TOP	241	241	0	
	D83	ACCESS COVER	166	166	0	
	D92	OP TOP COVER	165	165	0	
		ASF TRAY	134	134	0	
		OK BACK KEY	128	128	0	
		POWER HOME KEY	134	134	0	
	E18	POWER KEY	127	127	0	
		PANEL REAR COVER	142	142	0	
		DF COVER	147	147	0	
		PRINTING TUBE	251	251	0	
	E28	OK BACK KEY	148	148	0	
		CASSETTE UNIT	363	363	0	
		ASF TRAY UNIT (E28, D92)	146	146	0	
		POWER HOME KEY	158	158	0	
	E52	OP TOP COVER	192	192	0	
		PRINTING TUBE	251	251	0	
	E53	ACCESS COVER	166	166	0	
		PRINTING TUBE	251	251	0	
	E54	KEY	331	331	0	
		OP TOP	235	235	0	
		PRINTING TUBE	251	251	0	
	E55	KEY	347	347	0	
		OP TOP	265	265	0	
		PRINTING TUBE	251	251	0	
	E63.64	POWER KEY	127	127	0	
		DF COVER	147	147	0	
		PANEL REAR COVER	142	142	0	
		POWER KEY (E63.64)	76	76	0	
	E91	OP TOP (E63.64)	252	252	0	
		ACCESS COVER (D51.58.E63.64)	145	145	0	
		FD BACK COVER (E63.64)	146	146	0	
		SUPPLY TUBE		644	644	New
	E91	FRONT TOP COVER L		143	143	
		STAT STOP KEY		254	254	
		POWER MENU KEY		133	133	
		OP TOP		163	163	
		FUNCTION KEY		160	160	
		ERROR LIGHT GUIDE		90	90	
		DOCUMENT COVER		201	201	

		ASF TRAY UNIT		150	150	
		AIR VALVE TUBE CL2.2		90	90	
		AIR VALVE TUBE CL2.1		90	90	
		AIR VALVE TUBE BK		90	90	
		AIR VALVE TUBE CL		90	90	
	E92	ACCESS COVER		488	488	New
		AIR VALVE TUBE CL		90	90	
		FRONT TOP COVER L		143	143	
		AIR VALVE TUBE CL2.1		90	90	
		SUPPLY TUBE		644	644	
		AIR VALVE TUBE CL2.2		90	90	
		POWER MENU KEY		130	130	
		FUNCTION KEY		126	126	
		ERROR LIGHT GUIDE		90	90	
		ASF TRAY UNIT		150	150	
		STAT STOP KEY		81	81	
	E94	AIR VALVE TUBE BK		90	90	New
		ASF TRAY UNIT		150	150	
		KEY UNIT		134	134	
		OP TOP COVER		152	152	
		POWER KEY		86	86	
		STAT STOP KEY		92	92	
		SUPPLY TUBE		429	429	
		FRONT TOP COVER L		143	143	
PRINTER HEAD	D68	ZF784	272	272	0	
	D92	CR94	335	335	0	
WELDING	D81,82,83, E18	CUT TUBE	751	751	0	
		MAIN TANK (Auto)	937	937	0	
		MAIN TANK (Semi auto)	1,863	1,863	0	
		CL JOINT & BK JOINT	181	181	0	
	E52,53,54,55	CUT TUBE	751	751	0	
		MAIN TANK (Semi auto)	1,863	1,863	0	
		MAIN TANK (Auto)	937	937	0	
		CL JOINT & BK JOINT	181	181	0	
	E91,92	MAIN TANK (AUTO)		1,452	1,452	New
		CUT TUBE		751	751	
		CL JOINT & BK JOINT		181	181	
	E94	CUT TUBE		359	359	New
		BK JOINT (MANUAL)		244	244	
		MAIN TANK (MANUAL)		821	821	
PRINTING LABEL (TL & TS)		Mer.DC. Label	26	26	0	
		Serial number label	6	6	0	

Standard time Report - Kitting

Unit: RU (1/1000 minute)

Factory	Model	Tray	Mar.2019	Apr.2019	Differ	Remarks ST changed according to:
			TTL			
TIEN SON	D89	Main Tray	1,390		-1,390	Stop
		Scanner Tray	287		-287	
	D25,C08	Main Tray	1,390	1,390	0	
		Scanner Tray	287	287	0	
	D39	Main Tray	1,150	1,150	0	
	B32	Tray 1	1,331	1,331	0	
		Tray 2	278	278	0	
	D26	Tray1	1,614	1,614	0	
	D67	Tray1	1,614	1,614	0	
	E14.15	Main Tray	1,390	1,390	0	
		Scanner Tray	287	287	0	
	E19	Main Tray	1,390	1,390	0	
		Scanner Tray	287	287	0	
	E26.27	Kitting Tray	1,301	1,301	0	
	E21.22	Kitting Tray	655	917	262	Recalculate walking time (before kitting 1 tray/ 2 machines, after kitting 1 tray/ 1 machine)
	E23.25	Kitting Tray	664	942	278	
	D34	Kitting Tray	330	330	0	
		Base frame	39	39	0	
	E78	Main Tray	343	343	0	
	E79	Main Tray	343	343	0	
	D37	Tray 1	1,132	1,132	0	
		Tray 2	463	463	0	
	D83	Main Tray	1,298	1,350	52	Reduce 8 parts for kitting (PDC2 supply directly to line)
		Sub Tray	696	327	-369	
	E52	Kitting Tray 1	1,454	1,367	-87	Reduce 6 parts for kitting (PDC2 supply directly to line)
		Kitting Tray 2	362	327	-34	
	E53	Kitting Tray 1	1,454	1,367	-87	Reduce 6 parts for kitting (PDC2 supply directly to line)
		Kitting Tray 2	334	300	-34	
		Scanner Tray	513	513	0	
THANG LONG	B32	Main Tray	1,401		-1,401	Stop
		Kitting on Small Cart	276		-276	
	D36	Main Tray	1,093	1,093	0	
		Kitting on Small Cart	69	69	0	
	D12	Main Tray	1,424	1,424	0	
		Main Cart	344	344	0	
		ADF Tray	1,079	1,079	0	
		ADF Cart	95	95	0	
	D13	Main Tray	1,424	1,424	0	
		Main Cart	344	344	0	
		ADF Tray	1,079	1,079	0	
		ADF Cart	95	95	0	
	D68	Tray1	1,181	1,181	0	
		Tray2	103	103	0	
		SCN - CEV	113	113	0	
		Small box kitting (KIT 30)	28	28	0	
		Small box kitting (KIT 60)	32	32	0	
	D81,D82	Main Tray	1,298	1,298	0	
		Sub Tray	696	696	0	
	D83	Main Tray	1,298	1,298	0	
		Sub Tray	696	696	0	
	D92	Tray 1	823	823	0	
		Tray 2	432	432	0	
	E18	Tray ADF	513	513	0	
		Main Tray	1,369	1,369	0	
	E28	Tray 1	1,204	1,204	0	
		Tray 2	566	566	0	

E52	Main Tray	1,656	1,656	0	
	Sub Tray	163	163	0	
E53.54	Main Tray	1,522	1,522	0	
	Sub Tray	717	717	0	
E55	Main Tray	1,722	1,722	0	
	Sub Tray	163	163	0	
	ADF Main Tray	632	632	0	
	ADF Sub Tray	85	85	0	
E63.64	Main Tray	954	954	0	
	ADF Tray	738	738	0	
	Small box kitting (kit 10)	82	82	0	
E91	Sub Tray		1,258	1,258	New product
	Main Tray 2		612	612	
	Main Tray 1		1,151	1,151	
E92	Sub Tray		1,228	1,228	New product
	Main Tray 2		711	711	
	Main Tray 1		1,151	1,151	
E94	Sub Tray		1,243	1,243	New product
	Main Tray 2		662	662	
	Main Tray 1		1,116	1,116	

Standard time Report - PCB

Unit: RU (1/1000 minute)

Category	Part Name	Mar.2019	Apr.2019	Differ	Remarks
		TTL			
TIEN SON - PCB					
D36	FB ENC	219	219	0	
	FB MOTOR	300	300	0	
	LF ENC	373	373	0	
	MAIN PCB	682	682	0	
	CR PCB	707	707	0	
	PE ASF PCB	635	635	0	
	PANEL PCB	343	343	0	
D37	ACCESS DOOR HARNESS	235	235	0	
	CR MOTOR (AUTO)	182	182	0	
	CR PCB	646	646	0	
	EJECT TRAY	181	181	0	
	LF MOTOR (AUTO)	210	210	0	
	PANEL PCB (AUTO)	290	290	0	
	PANEL PCB (MANUAL)	834	834	0	
D39	MAIN PCB	816	816	0	
	MAIN PCB	644	644	0	
	MAIN PCB (AUTO PUT TO BOX)	619	619	0	
	ASF PE	632	632	0	
	CR PCB	740	740	0	
	LF ENC	379	379	0	
	CR MOTOR (MANUAL)	254	254	0	
	CR MOTOR (AUTO)	173	173	0	
	LF MOTOR (AUTO)	210	210	0	
B32	LF MOTOR (MANUAL)	280	280	0	
	FB motor	937	937	0	
	FB MOTOR (AUTO)	497	497	0	
	FB ENC PCB	104	104	0	
	CR PCB	803	803	0	
	Main PCB unit	1,193	1,193	0	
	ASF PE	632	632	0	
	LF ENC	379	379	0	
	PANEL PCB (INSERT BY MANUAL 11 PARTS)	1,260	1,260	0	
	PANEL PCB (INSERT BY MANUAL 9 PARTS)	1,196	1,196	0	
	CR MOTOR (MANUAL)	254	254	0	
	CR MOTOR (AUTO)	173	173	0	
	LF MOTOR (AUTO)	205	205	0	
D25,D89, C08	SOLDERING LF MOTOR	280	280	0	
	CR PCB	511	511	0	
	CR PCB (AUTO PUT TO BOX)	478	478	0	
	FB MOTOR (MANUAL)	436	436	0	
	FB MOTOR (AUTO)	108	108	0	
	FB ENC PCB	113	113	0	
	PE PCB (PE sen)	192	192	0	
	Panel PCB	111	111	0	
	PANEL PCB (AUTO PUT TO BOX)	43	43	0	
	LF ENC (LF sen)	223	223	0	
	MAIN PCB	58	58	0	
	MAIN PCB (AUTO PUT TO BOX)	0	0	0	
	CR MOTOR (MANUAL)	242	242	0	
CR MOTOR (AUTO)	168	168	0		

Standard time Report - PCB

Unit: RU (1/1000 minute)

	LF MOTOR (AUTO)	205	205	0	
	LF MOTOR	359	359	0	
C08,D25,D89, E14.15.19, E26.27,E23.25, E21.22	PSU - Auto line (Other destination)	268	268	0	
	PSU - Auto line (CN destination)	325	325	0	
C08,D25,D89, E14.15.19, E26.27,E23.25, E21.22	PSU - Manual line (Other destination)	415	415	0	
	PSU - Manual line (CN destination)	472	472	0	
D26	Main PCB	64	64	0	
	Main PCB (auto)	233	233	0	
	Access door	228	228	0	
	Wlan PCB	261	261	0	
	FB ENC	219	219	0	
	EJ tray sensor (manual)	178	178	0	
	EJ tray sensor (auto)	151	151	0	
	PE Sensor	156	156	0	
	LF ENC	266	266	0	
	FB Motor (manual)	290	290	0	
	FB Motor (auto)	162	162	0	
	CR PCB	639	639	0	
	CR PCB (auto)	537	537	0	
	Panel PCB	218	218	0	
	Panel PCB (Auto put to box)	87	87	0	
	CR Motor (manual)	263	263	0	
	CR Motor (auto)	172	172	0	
	LF Motor (auto)	210	210	0	
	LF Motor (manual)	290	290	0	
D67	ACCESS DOOR HARNESS	228	228	0	
	CR PCB	639	639	0	
	CR PCB (auto)	537	537	0	
	EJ tray sensor (auto)	151	151	0	
	EJ tray sensor (manual)	178	178	0	
	FB ENC	219	219	0	
	FB Motor (auto)	162	162	0	
	FB Motor (manual)	290	290	0	
	LF ENC PCB	236	236	0	
	Main PCB	61	61	0	
	Main PCB (auto)	233	233	0	
	PANEL PCB	218	218	0	
	Panel PCB (Auto put to box)	87	87	0	
	PE SEN	156	156	0	
	PWS PCB	135	135	0	
	CR MOTOR (MANUAL)	263	263	0	
	CR MOTOR (AUTO)	172	172	0	
	LF MOTOR (AUTO)	210	210	0	
	LF MOTOR (MANUAL)	290	290	0	
	WLAN PCB	292	292	0	
E14.15	CR PCB	511	511	0	
	CR PCB (AUTO PUT TO BOX)	478	478	0	
	FB ENC PCB	113	113	0	
	FB MOTOR (MANUAL)	436	436	0	
	FB MOTOR (AUTO)	108	108	0	
	LF ENC PCB	223	223	0	
	MAIN PCB	58	58	0	

Standard time Report - PCB

Unit: RU (1/1000 minute)

E14.15	MAIN PCB (AUTO PUT TO BOX)	0	0	0
	PANEL PCB	144	144	0
	PE SEN	192	192	0
	WLAN PCB	292	292	0
	CR MOTOR (MANUAL)	242	242	0
	CR MOTOR (AUTO)	168	168	0
	LF MOTOR (AUTO)	205	205	0
	LF MOTOR	359	359	0
E19	CR PCB	511	511	0
	CR PCB (AUTO PUT TO BOX)	478	478	0
	FB ENC PCB	113	113	0
	FB MOTOR (MANUAL)	436	436	0
	FB MOTOR (AUTO)	108	108	0
	LF ENC PCB	223	223	0
	MAIN PCB	58	58	0
	MAIN PCB (AUTO PUT TO BOX)	0	0	0
	PANEL PCB	111	111	0
	PANEL PCB (AUTO PUT TO BOX)	43	43	0
	PE SEN	192	192	0
	CR MOTOR (MANUAL)	242	242	0
	CR MOTOR (AUTO)	168	168	0
	LF MOTOR (AUTO)	205	205	0
	LF MOTOR	359	359	0
E26.27	COVER SENSOR SW HARNESS (MANUAL)	169	169	0
	COVER SENSOR SW HARNESS (MACHINE)	147	147	0
	CR PCB	511	511	0
	CR PCB (AUTO PUT TO BOX)	478	478	0
	FB ENC PCB	113	113	0
	FB MOTOR (AUTO)	108	108	0
	FB MOTOR (MANUAL)	431	431	0
	LF ENC PCB	223	223	0
	MAIN PCB	58	58	0
	MAIN PCB (AUTO PUT TO BOX)	0	0	0
	MAIN PCB (MANUAL)	364	364	0
	PANEL PCB	278	278	0
	PAPER DETECT	216	216	0
	PE SEN	192	192	0
	CR MOTOR (MANUAL)	242	242	0
	CR MOTOR (AUTO)	168	168	0
	LF MOTOR (AUTO)	205	205	0
	LF MOTOR	359	359	0
	WLAN PCB	292	292	0
E23.25	BLE	126	126	0
	COVER SENSOR SW HARNESS (MANUAL)	169	169	0
	COVER SENSOR SW HARNESS (MACHINE)	147	147	0
	CR PCB	511	511	0
	CR PCB (AUTO PUT TO BOX)	478	478	0
	LF ENC PCB	223	223	0
	MAIN PCB	59	59	0
	MAIN PCB (AUTO PUT TO BOX)	0	0	0
	PANEL PCB	322	322	0
	PAPER DETECT	335	335	0
	PE SEN	192	192	0

Standard time Report - PCB

Unit: RU (1/1000 minute)

E23.25	CR MOTOR (MANUAL)	242	242	0	
	CR MOTOR (AUTO)	168	168	0	
	LF MOTOR (AUTO)	205	205	0	
	LF MOTOR	359	359	0	
	WLAN PCB	292	292	0	
E21.22	COVER SENSOR SW HARNESS (MANUAL)	169	169	0	
	COVER SENSOR SW HARNESS (MACHINE)	147	147	0	
	CR PCB	511	511	0	
	CR PCB (AUTO PUT TO BOX)	478	478	0	
	LF ENC PCB	223	223	0	
	MAIN PCB	59	59	0	
	MAIN PCB (AUTO PUT TO BOX)	0	0	0	
	PANEL PCB	120	120	0	
	PAPER DETECT	335	335	0	
	PE SEN	192	192	0	
	CR MOTOR (MANUAL)	242	242	0	
	CR MOTOR (AUTO)	168	168	0	
	LF MOTOR (AUTO)	205	205	0	
	LF MOTOR	359	359	0	
E78.79	FB MOTOR ENC PCB	707	707	0	
	MAIN PCB - SOLDERING BY FLOW	166	166	0	
	MAIN PCB - SOLDERING BY MANUAL	785	785	0	
	PANEL PCB	83	83	0	
D83	ASF	218	218	0	
	CR MOTOR (AUTO)	203	203	0	
	CR PCB	707	707	0	
	LF ENC PCB	184	184	0	
	LF MOTOR (AUTO)	205	205	0	
	MAIN PCB	94	94	0	
	PANEL PCB (AUTO)	163	163	0	
	PANEL PCB (MANUAL)	256	256	0	
	PE SEN	227	227	0	
E52	ASF	218	218	0	
	LF ENC PCB	184	184	0	
	LF MOTOR (AUTO)	214	214	0	
	MAIN PCB (MANUAL)	322	322	0	
	PANEL PCB (AUTO)	163	163	0	
	PANEL PCB (MANUAL)	256	256	0	
	PE SEN	227	227	0	
E53	ASF	218	218	0	
	FB ENC - SCN MOTOR (MANUAL)	572	572	0	
	LF ENC PCB	184	184	0	
	LF MOTOR (AUTO)	214	214	0	
	MAIN PCB	81	81	0	
	PANEL PCB (AUTO)	213	213	0	
	PANEL PCB	431	431	0	
	PE SEN	227	227	0	

Standard time Report - PCB

Unit: RU (1/1000 minute)

THANG LONG - PCB

B32	CR MOTOR	312	312	0	
	LF MOTOR	335	335	0	
D36	COVER SENSOR HARNESS	159	159	0	
	ASF-PE	637	637	0	
	FB ENC	219	219	0	
	LF ENC	405	405	0	
	PANEL PCB	101	101	0	
	CR MOTOR	312	312	0	
	LF MOTOR	340	340	0	
D37	ACCESS DOOR HARNESS	235	235	0	
	EJECT TRAY	181	181	0	
	FB MOTOR	290	290	0	
	FB ENC	291	291	0	
	CR PCB	746	746	0	
	LF ENC PCB	243	243	0	
	CR MOTOR	320	320	0	
	LF MOTOR	316	316	0	
	PE SEN	208	208	0	
	MAIN PCB	814	814	0	
	PANEL PCB	216	216	0	
D12	MAIN PCB	108	108	0	
D13	MAIN PCB	111	111	0	
	USB	213	213	0	
D12,13	CR PCB	678	678	0	
	ADF ENC PCB	272	272	0	
	FB ENC	291	291	0	
	DS-DES	442	442	0	
	LF ENC PCB	143	143	0	
	FB MOTOR	290	290	0	
	ACCESS DOOR HARNESS	240	240	0	
	EJECT TRAY	179	179	0	
	PE SEN	208	208	0	
	SPEAKER	273	273	0	
	WIAN PCB	261	261	0	
	PWS PCB	199	199	0	
	CR MOTOR	320	320	0	
	LF MOTOR (AUTO)	226	226	0	
	LF MOTOR (MANUAL)	304	304	0	
D68	PANEL PCB	194	194	0	
	ACCESS COVER	160	160	0	
	CR PCB	413	413	0	
	PE SEN	224	224	0	
	FRONT DOOR SW	167	167	0	
	WLAN PCB	292	292	0	
	PANEL PCB	356	356	0	
	SCANNER MOTOR	569	569	0	
	CASSET SENSOR SW (MANUAL)	167	167	0	
	CASSET SENSOR SW (AUTO)	122	122	0	
	AB SEN	102	102	0	
	LF ENC PCB	137	137	0	
	PSU (for other des)	2,409	2,409	0	
	PSU (for CN des)	2,480	2,480	0	
	MAIN PCB	76	76	0	
	FRONT BIND	189	189	0	
	LF MOTOR (MANUAL)	304	304	0	

Standard time Report - PCB

Unit: RU (1/1000 minute)

D68	LF MOTOR (AUTO)	226	226	0	
	ABC PCB	144	144	0	
D34	Main PCB	413	413	0	
	Sub PCB	546	546	0	
	PM motor	329	329	0	
D81,82	ASF	214	214	0	
	COVER SENSOR SW HARNESS (Manual)	159	159	0	
	COVER SENSOR SW HARNESS (Auto)	122	122	0	
	CR PCB	691	691	0	
	CR MOTOR (AUTO)	203	203	0	
	FB ENC - SCN Motor (Auto)	268	268	0	
	LF ENC	181	181	0	
	LF MOTOR (AUTO)	222	222	0	
D81	MAIN PCB	76	76	0	
	PANEL	99	99	0	
	WLAN	292	292	0	
D82	MAIN	76	76	0	
	PANEL	97	97	0	
D92	AB SEN	93	93	0	
	ABC	42	42	0	
	ACC PANEL SW	285	285	0	
	APP MOTOR (Auto)	182	182	0	
	ASF PE	140	140	0	
	ASF SW	161	161	0	
	CARD PCB	157	157	0	
	CR 5	282	282	0	
	CR ENC	239	239	0	
	CR MOTOR	325	325	0	
	FRONT RELAY	338	338	0	
	LF APP ENC	216	216	0	
	LF MOTOR (MANUAL)	285	285	0	
	LF MOTOR (AUTO)	197	197	0	
	MAIN PCB	86	86	0	
	PANEL	270	270	0	
	PSU (for CN des)	2,192	2,192	0	
	PSU (for other des)	2,121	2,121	0	
	REAR RELAY	289	289	0	
	WLAN	292	292	0	
E18	CR PCB	691	691	0	
	ASF PA SEN	96	96	0	
	ADF DS	186	186	0	
	ADF DES	136	136	0	
	FFC RELAY	379	379	0	
	ADF ENC - ADF MOTOR (MANUAL)	572	572	0	
	ADF ENC - ADF MOTOR (AUTO)	269	269	0	
	POWER KEY	193	193	0	
	LF ENC	181	181	0	
	ASF-SEN	214	214	0	
	PE-SEN	220	220	0	
	FB ENC - SCN MOTOR (AUTO)	268	268	0	
	WLAN	292	292	0	
	CR MOTOR (AUTO)	203	203	0	
	LF MOTOR (AUTO)	222	222	0	
	EJECT TRAY	179	179	0	

Standard time Report - PCB

Unit: RU (1/1000 minute)

E18	MAIN PCB	80	80	0	
	NCU	253	253	0	
	PANEL PCB	207	207	0	
D83	ASF	214	214	0	
	COVER SENSOR SW HARNESS	159	159	0	
	COVER SENSOR SW HARNESS (Auto)	122	122	0	
	CR	691	691	0	
	CR MOTOR (AUTO)	203	203	0	
	LF ENC	181	181	0	
	LF MOTOR (AUTO)	222	222	0	
	PE SENSOR	220	220	0	
	MAIN PCB	94	94	0	
	PANEL PCB	119	119	0	
E28	ACC PANEL SW	310	310	0	
	APP MOTOR	182	182	0	
	ASF PE	140	140	0	
	ASF SW	161	161	0	
	BLE	118	118	0	
	CR MOTOR (MANUAL)	325	325	0	
	CR PCB	470	470	0	
	CS SW	161	161	0	
	FB ENC - SCN MOTOR	0	0	0	
	LF APP ENC	216	216	0	
	LF ENC PCB	182	182	0	
	LF MOTOR (MANUAL)	285	285	0	
	LF MOTOR (AUTO)	197	197	0	
	MAIN PCB	76	76	0	
	PANEL	292	292	0	
	PSU (CN DES HAVE CN LABEL)	2,173	2,173	0	
	PSU (OTHER DESTINATIONL)	2,102	2,102	0	
	REAR RELAY	289	289	0	
	WLAN	292	292	0	
E52.53.54 E55	ASF	214	214	0	
	CR PCB	691	691	0	
	CR MOTOR (AUTO)	203	203	0	
	LF ENC	181	181	0	
	LF MOTOR (MANUAL)	340	340	0	
	LF MOTOR (AUTO)	222	222	0	
	PE SENSOR	220	220	0	
E52	COVER SENSOR SW HARNESS (Manual)	159	159	0	
	COVER SENSOR SW HARNESS (Auto)	122	122	0	
	MAIN PCB	90	90	0	
	PANEL	119	119	0	
E53	COVER SENSOR SW HARNESS (Manual)	159	159	0	
	COVER SENSOR SW HARNESS (Auto)	122	122	0	
	MAIN PCB	84	84	0	
	PANEL	214	214	0	
	FB ENC - SCN MOTOR (MANUAL)	571	571	0	
E54	COVER SENSOR SW HARNESS (Manual)	159	159	0	
	COVER SENSOR SW HARNESS (Auto)	122	122	0	
	MAIN PCB	84	84	0	
	PANEL	239	239	0	
	FB ENC - SCN MOTOR (MANUAL)	571	571	0	
	WLAN	292	292	0	

Standard time Report - PCB

Unit: RU (1/1000 minute)

E55	ADF DES	136	136	0	
	ADF DS	186	186	0	
	ADF ENC - ADF MOTOR (MANUAL)	580	580	0	
	ADF ENC - ADF MOTOR (AUTO)	277	277	0	
	ASF PA SEN	96	96	0	
	EJECT TRAY	179	179	0	
	FB ENC - SCN MOTOR (MANUAL)	571	571	0	
	FFC RELAY	379	379	0	
	MAIN PCB	84	84	0	
	NCU	296	296	0	
	PANEL PCB	207	207	0	
	POWER KEY	193	193	0	
	WLAN	292	292	0	
E63,E64	ACCESS DOOR HARNESS	153	153	0	
	ADF DES	136	136	0	
	ADF DS	186	186	0	
	ADF ENC - ADF MOTOR (MANUAL)	580	580	0	
	ADF ENC - ADF MOTOR (AUTO)	277	277	0	
	CASSET SENSOR SW (MANUAL)	167	167	0	
	CASSET SENSOR SW (AUTO)	122	122	0	
	CR MOTOR	180	180	0	
	CR PCB	497	497	0	
	EJECT TRAY SENSOR	168	168	0	
	FB ENC - SCN MOTOR (AUTO)	268	268	0	
	LF ENC PCB	182	182	0	
	LF MOTOR (AUTO)	222	222	0	
	MAIN PCB	93	93	0	
	NCU	296	296	0	
	PANEL PCB	207	207	0	
	PE SEN	133	133	0	
	POWER KEY	193	193	0	
	WLAN	292	292	0	
E91	ACC PANEL	286	286	0	
	APP ENC	216	216	0	
	APP MOTOR (AUTO)	196	196	0	
	ASF CAM	204	204	0	
	ASF CAM (PE SEN PCB)	204	204	0	
	ASF SW	155	155	0	
	CHOKE SW	157	157	0	
	CR MOTOR (AUTO)	195	195	0	
	CR PCB	476	476	0	
	CS SW	155	155	0	
	FB ENC - SCN MOTOR (AUTO)	268	268	0	
	FRONT RELAY	270	270	0	
	LAN	138	138	0	
	LF ENC PCB	174	174	0	
	LF MOTOR (AUTO)	196	196	0	
	MAIN PCB	82	82	0	
	PANEL PCB	343	343	0	
	PSU (FOR CN)	2,209	2,209	0	
	PSU (FOR OTHER)	2,139	2,139	0	
	REAR RELAY	294	294	0	
	REGI SEN	180	180	0	
	WLAN	292	292	0	

Standard time Report - PCB

Unit: RU (1/1000 minute)

E92	ACC SW	153	153	0	
	APP ENC	216	216	0	
	APP MOTOR (AUTO)	196	196	0	
	ASF CAM	204	204	0	
	ASF CAM (PE SEN PCB)	204	204	0	
	ASF SW	155	155	0	
	CHOKE SW	157	157	0	
	CR MOTOR (AUTO)	195	195	0	
	CR PCB	476	476	0	
	CS SW	155	155	0	
	FRONT RELAY	339	339	0	
	LF ENC PCB	174	174	0	
	LF MOTOR (AUTO)	196	196	0	
	MAIN PCB	304	304	0	
	PANEL PCB	66	66	0	
	PSU (FOR CN)	2,209	2,209	0	
	PSU (FOR OTHER)	2,139	2,139	0	
	REAR RELAY	294	294	0	
	REGI SEN	180	180	0	
E94	ACC SW	153	153	0	
	APP ENC	216	216	0	
	APP MOTOR (AUTO)	196	196	0	
	ASF CAM	204	204	0	
	ASF CAM (PE SEN PCB)	204	204	0	
	ASF SW	155	155	0	
	CHOKE SW	157	157	0	
	CR MOTOR (AUTO)	195	195	0	
	CR PCB	476	476	0	
	CS SW	155	155	0	
	FRONT RELAY	339	339	0	
	LF ENC PCB	174	174	0	
	LF MOTOR (AUTO)	196	196	0	
	MAIN PCB	304	304	0	
	PANEL PCB	46	46	0	
	PROTEC CATRIDGE	29	29	0	
	PSU (FOR CN)	2,209	2,209	0	
	PSU (FOR OTHER)	2,139	2,139	0	
	REAR RELAY	294	294	0	
	REGI SEN	180	180	0	

Standard time Report - CIS

Unit: RU (1/1000 minute)

Kind	Cell	Model	Mar.2019	Apr.2019	Differ	Remark
			TTL			
Main line	10A3	JC06H-X02	2,170	2,170	0	
		JC06H-X01	2,436	2,436	0	
		JC06H-Z01	3,501	3,501	0	
		FB112I-01	2,301	2,301	0	
		FB112I-02	2,290	2,290	0	
		FB112I-03		2,288	2,288	New
		HQ24E-J01	2,243	2,243	0	
	11S1	10S1	1,422	1,422	0	
	12A4	JA12H-X01	2,697	2,697	0	
		JA06H-Y02	2,746	2,746	0	
		JA06H-Y01	2,833	2,833	0	
		SA412I-01	3,237	3,237	0	
		JJ12H-V01	2,267	2,267	0	
	13A4	HN-12H-X04	2,050	2,050	0	
		HN12H-Y01	1,719	1,719	0	
		JH12I-V01	1,223	1,223	0	
		JH06H-V01	1,685	1,685	0	
		HN12H-W02	1,666	1,666	0	
	14A4	HU06H-G01-4	1,129	1,129	0	
		HU12Y-J03	1,231	1,231	0	
	15A3	FA8CFC	2,827	2,827	0	
		HT06H-Z01	2,430	2,430	0	
		HT06H-Z03	2,369	2,369	0	
		HX12I-V01	2,742	2,742	0	
		MA102F-05		7,169	7,169	New
		JK06H-Z08	2,637	2,637	0	
	16A4	HD12D-W01	2,318	2,318	0	
		HZ12H-W01	1,836	1,836	0	
		FG-AGURA	2,972	2,972	0	
	17SG/SF	SC12Z-J01-2	2,907	2,907	0	
		SG06H-W01	2,696	2,696	0	
		SG12I-W01	2,523	2,523	0	
		SC12Z-J03	2,686	2,686	0	
		SF06H-Y01-2	3,241	3,241	0	
		SC06H-G01	2,533	2,533	0	
		SC06H-G02	2,912	2,912	0	
	18FR/HV	FA112T-01-3	1,438	1,438	0	
		FA106H-02	1,966	1,966	0	
		FA506H-01	1,731	1,731	0	
		FA4CFC-01	4,262	4,217	-45	Change process
		FA4CFC-02	3,991	3,991	0	
		FA106H-01	2,295	2,295	0	
		FR12F-J01	1,455	1,455	0	
		FA606H-01	1,445	1,445	0	
	1FA9	FA912K-02	323	323	0	
		FA912K-01	323	323	0	
		FA912J-01 (CHT)	358	358	0	
		FA912J-01	327	327	0	
		FA912J-03	327	327	0	
	20 HI/HE	HE06G-W06,08	2,020	2,020	0	
		HE06G-W04,07,09	2,046	2,046	0	
		HE06G-W04 2-2	1,901	1,901	0	
		FF-WAHEI	3,160	3,160	0	
		HE06G-W03 2-2	1,705	1,705	0	
		HE06G-W05-2	1,884	1,884	0	

		HI06H-Y01	2,059	2,059	0	
		BH4P6-5	2,684	2,684	0	
		BH4P5	2,883	2,883	0	
		HI06H-Z01	2,121	2,121	0	
20A3-3		JK06H-Z14	3,402	3,402	0	
21A3-4		HE06G-W10	2,247	2,247	0	
2FA9		FA912K-01-2	522	522	0	
		FB648G-01	858	858	0	
		FB624T-01	795	795	0	
		FB624T-02	825	825	0	
3JD		15L2H1DC	589	589	0	
		15L2B	473	473	0	
7 10L2H		10L2H	1,066	1,066	0	
8 HV/FR		FR12F-J01	768	768	0	
		HV12I-V02	858	858	0	
		HV06H-X01-4	1,017	1,017	0	
		HV06H-X01	1,390	1,390	0	
		HV12I-V03-2	858	858	0	
		HV12I-V02-5	982	982	0	
		HV12I-V04-2	1,331	1,331	0	
9A3		JK06H-Z06	2,508	2,508	0	
		JK06H-Z06-2	2,993	2,993	0	
		JK06H-Z05	2,620	2,620	0	
		JK06H-Z01-3	3,044	3,044	0	
		JK06H-Z03-3	4,664	4,664	0	
		JK06H-Z03-4	4,565	4,565	0	
		JK06H-Z08	2,705	2,705	0	
		JK06H-Z09	2,593	2,593	0	
9A4		JKCFC-Z03	2,706	2,706	0	
		HH12I-G01	1,985	1,985	0	
		HD06G-W01	2,423	2,423	0	
18MG		HD06G-Y01	2,137	2,137	0	
		MG06H-Z01-4	5,172	5,172	0	
		MG06H-Z02-3	4,957	4,957	0	
5HK		12L3H	747	747	0	
MT		SA412I-02	4,264	4,264	0	
Main line	HK5	14S1-ICDC (7G60901)	1,141	1,141	0	
		11L3H (auto checker)	688	688	0	
	HK8	12L3H (unit check 1op/3machine)	1,141	1,141	0	
	HW	HW12H-W02	2,221	2,221	0	
		HW06H-Z01	1,609	1,609	0	
	DJ3,4	15L2B	493	493	0	
	JD1	15L2H	577	577	0	

Kind	Items	Mar.2019	Apr.2019	Differ	Remark
Sub line	1. Clean				
	Clean frame by machine (chie-tech)				
	Moving time FR (by machine)	6	6	0	
	Moving time SI, HV (by machine)	6	6	0	
	Clean frame by hand	32	32	0	
	Clean frame by machine (chie-tech)	31	31	0	
	2. Printing light guide				
	Printing Light guide HK, JD	101	101	0	
	Printing Light guide FR	91	91	0	
	Printing Light guide HI, HE	177	177	0	
	Printing Light guide HU, HV, JH, FA, HD, JA	127	127	0	
	3. Put light guide head to silver				
	Put light guide head to silver HI, HE, HU, JC, HX	94	94	0	
	4. Apperance check - light guide				
	Apperance check HI, HE	14	14	0	
	Apperance check FR	7	7	0	
	Apperance check JD, HK, HV, JH, FA, HD, JA	6	6	0	
	Apperance check HU, JC, HX	9	9	0	
	5. Assy light guide cover to light guide				
	Assy light guide cover to light guide HN, HW	102	102	0	
	Assy light guide cover to light guide JC, HX, FF, HT, JK	109	109	0	
	6. Cutting edge				
	Cutting edge of CIS module for FR	18	18	0	
	Cutting edge of CIS module for HV	16	16	0	
	7. Cutting module				
	Cutting module JD	124	124	0	
	Cutting module HK,	130	130	0	
	Cutting module HU	162	162	0	
	Cutting module JK, SF	405	405	0	
	8. Insert lens				
	Insert lens to CIS frame	97	97	0	
	Insert lens auto	44	44	0	
	9.1 Folding 1 carton tray (1 tray)				
	Normal (FR,HN,HV,HU)- 1 PCS	23	23	0	
	JA- 1 PCS	25	25	0	
	JC- 1 PCS	39	39	0	
	JK1,2- 1 PCS	58	58	0	
	JH- 1 PCS	25	25	0	
	HD- 1 PCS	31	31	0	
	HE - 1 PCS	49	49	0	
	9.2 Folding Individual box (normal box) (1 box)				
	Normal (FR,HN,HV,HU)- 1PCS	5	5	0	
	JC- 1 PCS	10	10	0	
	JK1,2- 1 PCS	10	10	0	
	HE - 1 PCS	10	10	0	
	9.3 Folding Big box (1 box)				
	JK1,2,HE - 1 PCS (50pcs/box)	11	11	0	
	JC - 1 PCS (100pcs/box)	6	6	0	
	10.1 Clean sub tray				
	Clean count for 1 pcs CIS (1 tray=20pcs) - JD	44	44	0	
	Clean count for 1 pcs CIS (1 tray=25pcs) HK	35	35	0	
	- Clean count for 1 pcs CIS (1 tray=15pcs)	38	38	0	
	10.2 Clean hard tray				
	Normal Tray (30x45 cm, no drain)				
	- Clean count for 1 pcs CIS (1 tray=20pcs)	11	11	0	
	- Clean count for 1 pcs CIS (1 tray=25pcs)	9	9	0	
	Tray JD, HK (28x44 cm, have drain)				
	- Clean count for 1 pcs CIS (1 tray=20pcs)	13	13	0	
	- Clean count for 1 pcs CIS (1 tray=25pcs)	10	10	0	

Clean blue box to TS, CEV					
- Count for 1 pcs CIS (1 box=100pcs)		5	5	0	
- Count for 1 pcs CIS (1 box=125pcs)		4	4	0	
Clean cart					
- Count for 1 pcs CIS (1 box=200pcs)		9	9	0	
- Count for 1 pcs CIS (1 box=250pcs)		7	7	0	
Subline (by model)					
10L2H	CLEAN TRAY	50	50	0	
	CLEAN CART	3	3	0	
	PRINT LIGHT GUIDE	140	140	0	
	BLOW FRAME & INSERT LEN	157	157	0	
	CUT MODULE (8PCS/SHEET)	47	47	0	
	PACKING - TL	33	33	0	
	PACKING - TS; CEV	36	36	0	
	PRINTING LABEL	3	3	0	
10S1	BLOW FRAME & INSERT LEN	141	141	0	
	LIGHT GUIDE COVER	143	143	0	
	CUT MODULE (5PCS/SHEET)	77	77	0	
	CUT LEN	64	64	0	
	PACKING - TL	33	33	0	
	PACKING - TS; CEV	36	36	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	32	32	0	
12L3H	PRINTING LABEL	3	3	0	
	CUT MODULE (11PCS/SHEET)	25	25	0	
	INSERT LEN (AUTOMATION)	9	9	0	
	IN LAZER	21	21	0	
	CLEAN TRAY	84	84	0	
	CLEAN CART	3	3	0	
	PRINT LIGHT GUIDE	153	153	0	
	PACKING - TL	33	33	0	
14S1	PACKING - TS; CEV	36	36	0	
	IN LAZER	21	21	0	
	INSERT LEN (AUTOMATION)	9	9	0	
	PRINT LIGHT GUIDE	213	213	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	65	65	0	
	PACKING - TL	34	34	0	
	PACKING - TS; CEV	38	38	0	
15L2H1DC	CUT MODULE (11PCS/SHEET)	20	20	0	
	IN LAZER	21	21	0	
	CUT MODULE (11PCS/SHEET)	23	23	0	
	INSERT LEN (AUTOMATION)	9	9	0	
	PACKING - TL	35	35	0	
	PRINT LIGHT GUIDE	200	200	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	81	81	0	
BH4P5	PACKING - TS; CEV	39	39	0	
BH4P6-5	PACKING	155	155	0	
FA106H-01	PACKING	134	134	0	
	BLOW FRAME & INSERT LEN	156	156	0	
	PRINTING LABEL	3	3	0	
	PACKING	122	122	0	
	PRINT LIGHT GUIDE	120	120	0	
FA106H-02	FOLDING INDIVIDUAL BOX	4	4	0	
FA112T-01-3	PACKING	111	111	0	
	PACKING	111	114	4	Change process: Change method packing pallet: use wire rope (befor use tretch film)
	FOLDING SEPARATION TRAY	32	32	0	
	FOLDING INDIVIDUAL BOX	6	6	0	

FA4CFC-01	CUT MODULE (4PCS/SHEET)	115	115	0	
	CUT LOB (75 PCS/SHEET)	3	3	0	
	CLEAN TRAY	9	9	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	PRINTING LABEL	3	3	0	
	PRINT LIGHT GUIDE (2PCS/CIS)	266	266	0	
FA4CFC-02	PACKING	111	111	0	
	FOLDING SEPARATION TRAY	32	32	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	CUT MODULE (4PCS/SHEET)	115	115	0	
	CUT LOB (75 PCS/SHEET)	3	3	0	
	CLEAN TRAY	9	9	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	163	163	0	
FA506H-01	PRINTING LABEL	3	3	0	
	PRINT LIGHT GUIDE (2PCS/CIS)	266	266	0	
FA606H-01	PACKING	125	125	0	
FA8CFC	PACKING	133	133	0	
FA912J-01	BLOW FRAME & INSERT LEN	163	163	0	
	CLEAN TRAY	51	51	0	
	CLEAN CART	3	3	0	
	PRINT LAZER	29	29	0	
	CUT MODULE (11PCS/SHEET)	20	20	0	
	PACKING - TL	35	35	0	
	PACKING - TS, CEV	38	38	0	
FA912J-01-2					
	PRINT LAZER	29	29	0	
	CUT MODULE (11PCS/SHEET)	20	20	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	CLEAN TRAY	28	28	0	
	CLEAN CART	3	3	0	
FA912J-03	PACKING	111	111	0	
	PRINT LAZER	29	29	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	CLEAN TRAY	51	51	0	
	CLEAN CART	3	3	0	
FA912J-04	CUT MODULE (11PCS/SHEET)	20	20	0	
	PACKING - TL	35	35	0	
	PACKING - TS, CEV	38	38	0	
	PRINT LAZER	29	29	0	
	CUT MODULE (11PCS/SHEET)	20	20	0	
FA912K-01	BLOW FRAME & INSERT LEN	163	163	0	
	CLEAN TRAY	51	51	0	
	CLEAN CART	3	3	0	
	PACKING - TL	35	35	0	
	PACKING - TS, CEV	38	38	0	
FA912K-01-2	PACKING - TL	35	35	0	
	INSERT LEN (AUTOMATION)	0	0	0	
	BLOW FRAME & INSERT LEN	177	177	0	
	CLEAN TRAY	65	65	0	
	CLEAN CART	3	3	0	
	PACKING - TS, CEV	38	38	0	
FA912K-01-2	PRINT LAZER	29	29	0	
	CLEAN TRAY	42	42	0	
	CUT MODULE (11PCS/SHEET)	55	55	0	
	FOLDING INDIVIDUAL BOX	5	5	0	
	FOLDING SEPARATION TRAY	25	25	0	
	PACKING - CHT	83	83	0	
	PRINT LAZER	29	29	0	
FA912K-01-2	BLOW FRAME & INSERT LEN	177	177	0	
	CAST LIGHT GUIDE	21	21	0	
	CLEAN CART	3	3	0	

FA912K-02	CLEAN CART	3	3	0	
	CLEAN TRAY	75	75	0	
	INSERT LEN (AUTOMATION)	0	0	0	
	BLOW FRAME & INSERT LEN	168	168	0	
	PACKING - TL	32	32	0	
	PACKING - TS, CEV	36	36	0	
	PRINT LAZER	29	29	0	
FB112I-01	PACKING	111	111	0	
	BLOW FRAME & INSERT LEN	158	158	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	9	9	0	
	PRINTING LABEL	3	3	0	
	FOLDING SEPARATION TRAY	35	35	0	
	LIGHT GUIDE COVER	140	140	0	
FB112I-02	FOLDING INDIVIDUAL BOX	6	6	0	
	PACKING	111	111	0	
FB112I-03	BLOW FRAME & INSERT LEN		158	158	New
	CLEAN CART		3	3	
	CLEAN TRAY		9	9	
	FOLDING INDIVIDUAL BOX		6	6	
	FOLDING SEPARATION TRAY		35	35	
	LIGHT GUIDE COVER		140	140	
	PACKING		114	114	
	PRINTING LABEL		3	3	
	PUT LIGHT GUIDE HEAD TO SILVER		94	94	
FB624T-02	CLEAN TRAY	51	51	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	177	177	0	
	CUT MODULE (11PCS/SHEET)	20	20	0	
	PRINT LAZER	29	29	0	
	PACKING - TS, CEV	38	38	0	
	PACKING - TL	34	34	0	
FB648G-01	CLEAN TRAY	51	51	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	177	177	0	
	CUT MODULE (11PCS/SHEET)	20	20	0	
	PRINT LAZER	29	29	0	
	PACKING - TS, CEV	38	38	0	
	PACKING - TL	34	34	0	
FF-WAHEI	PACKING	128	128	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	PRINTING LABEL	3	3	0	
	LIGHT GUIDE COVER	238	238	0	
	FOLDING SEPARATION TRAY	34	34	0	
	FOLDING INDIVIDUAL BOX	12	12	0	
	CLEAN TRAY	21	21	0	
	CLEAN CART	3	3	0	
FG-AGURA	PACKING	155	155	0	
	LIGHT GUIDE COVER (2PCS/CIS)	279	279	0	
	PRINTING LABEL	3	3	0	
	BLOW FRAME & INSERT LEN	158	158	0	
	CLEAN CART	8	8	0	
	CLEAN TRAY	21	21	0	
	FOLDING INDIVIDUAL BOX	12	12	0	
FR12F-J01	FOLDING SEPARATION TRAY	20	20	0	
	PACKING	108	108	0	
	PRINT LIGHT GUIDE	140	140	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	CLEAN CART	3	3	0	
	FOLDING INDIVIDUAL BOX	4	4	0	
	FOLDING SEPARATION TRAY	20	20	0	
HD12D-W01	CLEAN TRAY	11	11	0	
	PACKING	111	111	0	

HE06G-W04 2-2	CLEAN TRAY	21	21	0	
	PUT LIGHT GUIDE HEAD TO SILV	188	188	0	
	FOLDING SEPARATION TRAY	50	50	0	
	PACKING	130	130	0	
	PRINT LIGHT GUIDE	354	354	0	
	PRINTING LABEL	3	3	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	FOLDING INDIVIDUAL BOX	12	12	0	
HE06G-W03 2-2	PACKING	133	133	0	
HE06G-W04,07,09	PACKING	133	133	0	
HE06G-W05-2	CLEAN CART	3	3	0	
	CLEAN TRAY	21	21	0	
	FOLDING INDIVIDUAL BOX	12	12	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	FOLDING SEPARATION TRAY	50	50	0	
	PACKING	130	130	0	
	PRINT LIGHT GUIDE	354	354	0	
	PRINTING LABEL	3	3	0	
	PUT LIGHT GUIDE HEAD TO SILV	188	188	0	
HE06G-W06,08	PACKING	133	133	0	
HH12I-G01	BLOW FRAME & INSERT LEN	141	141	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	11	11	0	
	FOLDING INDIVIDUAL BOX	4	4	0	
	LIGHT GUIDE COVER	143	143	0	
	PACKING	118	118	0	
	PRINTING LABEL	3	3	0	
HI06H-Y01	FOLDING INDIVIDUAL BOX	11	11	0	
	FOLDING SEPARATION TRAY	50	50	0	
	PRINT LIGHT GUIDE	354	354	0	
	PUT LIGHT GUIDE HEAD TO SILV	188	188	0	
	PACKING	133	133	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	PRINTING LABEL	3	3	0	
HI06H-Z01	CLEAN TRAY	24	24	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	FOLDING INDIVIDUAL BOX	11	11	0	
	FOLDING SEPARATION TRAY	50	50	0	
	PRINTING LABEL	3	3	0	
	PRINT LIGHT GUIDE	354	354	0	
	PUT LIGHT GUIDE HEAD TO SILV	188	188	0	
	PACKING	133	133	0	
HN12H-W02	PACKING	111	111	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	22	22	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	FOLDING SEPARATION TRAY	29	29	0	
	LIGHT GUIDE COVER	136	136	0	
	PRINTING LABEL	3	3	0	
HN12H-X04	PACKING	111	111	0	
HN12H-Y01	PACKING	120	120	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	CLEAN CART	4	4	0	
	CLEAN TRAY	35	35	0	
	FOLDING SEPARATION TRAY	0	0	0	
	FOLDING INDIVIDUAL BOX	5	5	0	
	PRINTING LABEL	3	3	0	
	LIGHT GUIDE COVER	136	136	0	

HQ24E-J01	BLOW FRAME & INSERT LEN	158	158	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	FOLDING SEPARATION TRAY	35	35	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	9	9	0	
	LIGHT GUIDE COVER	141	141	0	
	PACKING	126	126	0	
	PRINTING LABEL	3	3	0	
HT06H-Z01	PRINTING LABEL	3	3	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	FOLDING INDIVIDUAL BOX	9	9	0	
	FOLDING SEPARATION TRAY	50	50	0	
	LIGHT GUIDE COVER	238	238	0	
	PACKING	135	135	0	
HT06H-Z03	FOLDING SEPARATION TRAY	50	50	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	LIGHT GUIDE COVER	238	238	0	
	PACKING	133	133	0	
	PRINTING LABEL	3	3	0	
HU06H-G01-4	PACKING	111	111	0	
	CLEAN CART	23	23	0	
	CLEAN TRAY	20	20	0	
	PUT LIGHT GUIDE HEAD TO SILV	188	188	0	
	PRINT LIGHT GUIDE	213	213	0	
	INSERT LEN (AUTOMATION)	9	9	0	
	IN LAZER	41	41	0	
	FOLDING SEPARATION TRAY	29	29	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	CUT MODULE (9PCS/SHEET)	24	24	0	
HU12Y-J03	PACKING	111	111	0	
HV06H-X01	PACKING	111	111	0	
HV06H-X01-2	PACKING	111	111	0	
HV06H-X01-4	PACKING	122	122	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	PRINT LIGHT GUIDE	120	120	0	
	CLEAN TRAY	24	24	0	
	CLEAN CART	4	4	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	PRINTING LABEL	3	3	0	
HV12I-V02	PACKING	111	111	0	
HV12I-V02-3	PACKING	111	111	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	CLEAN CART	4	4	0	
	CLEAN TRAY	11	11	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	FOLDING SEPARATION TRAY	28	28	0	
	PRINT LIGHT GUIDE	120	120	0	
	PRINTING LABEL	3	3	0	
HV12I-V02-4	PACKING	113	113	0	
HV12I-V02-5	PACKING	121	121	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	CLEAN CART	4	4	0	
	CLEAN TRAY	11	11	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	FOLDING SEPARATION TRAY	28	28	0	
	PRINT LIGHT GUIDE	120	120	0	
	PRINTING LABEL	3	3	0	
HV12I-V03-3	PACKING	111	111	0	
HV12I-V04-2	PACKING	111	111	0	
HW06H-Y01	PACKING	111	111	0	
HW06H-Z01	PACKING	111	111	0	
HW12H-W02	PACKING	111	111	0	

HX12I-V01	BLOW FRAME & INSERT LEN	158	158	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	9	9	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	FOLDING SEPARATION TRAY	35	35	0	
	PRINTING LABEL	3	3	0	
	LIGHT GUIDE COVER	140	140	0	
	PUT LIGHT GUIDE HEAD TO SILV	94	94	0	
HZ12H-W01	PACKING	126	126	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	CUTTING MODULE	103	103	0	
	BLOW FRAME & INSERT LEN	154	154	0	
	FOLDING SEPARATION TRAY	20	20	0	
	PACKING	111	111	0	
	CLEAN CART	4	4	0	
	CLEAN TRAY	11	11	0	
JA06H-Y01	PRINTING LABEL	3	3	0	
	PACKING	116	116	0	
JA06H-Y02	PACKING	115	115	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	9	9	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	FOLDING SEPARATION TRAY	32	32	0	
	PRINTING LABEL	3	3	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	PRINT LIGHT GUIDE (2PCS/CIS)	354	354	0	
JA12H-X01	PACKING	116	116	0	
JA12H-Y01	PACKING	116	116	0	
JC06H-X01	CLEAN TRAY	11	11	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	157	157	0	
	PRINTING LABEL	3	3	0	
	LIGHT GUIDE COVER	140	140	0	
	FOLDING SEPARATION TRAY	25	25	0	
	PACKING	129	129	0	
	FOLDING INDIVIDUAL BOX	4	4	0	
JC06H-X02	PACKING	111	111	0	
JC06H-Z01	PRINTING LABEL	3	3	0	
	PACKING	111	111	0	
	FOLDING INDIVIDUAL BOX	6	6	0	
	CLEAN TRAY	9	9	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	158	158	0	
	FOLDING SEPARATION TRAY	35	35	0	
	LIGHT GUIDE COVER	140	140	0	
JH12Y - V01	PACKING	111	111	0	
JK06H-Z01-3	PACKING	133	133	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	CLEAN CART	3	3	0	
	PRINTING LABEL	3	3	0	
	LIGHT GUIDE COVER	286	286	0	
	FOLDING SEPARATION TRAY	50	50	0	
	FOLDING INDIVIDUAL BOX	11	11	0	
	CLEAN TRAY	21	21	0	
JK06H-Z03	CUT MODULE (5PCS/SHEET)	92	92	0	
	CLEAN TRAY	21	21	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	CUT MODULE (5PCS/SHEET)	92	92	0	
	PRINTING LABEL	3	3	0	
	PACKING	133	133	0	
	LIGHT GUIDE COVER	214	214	0	
	FOLDING SEPARATION TRAY	50	50	0	
	FOLDING INDIVIDUAL BOX	11	11	0	

JK06H-Z03-3	PACKING	134	134	0	
	LIGHT GUIDE COVER	214	214	0	
	PRINTING LABEL	3	3	0	
	FOLDING SEPARATION TRAY	51	51	0	
	FOLDING INDIVIDUAL BOX	10	10	0	
	CUT MODULE (5PCS/SHEET)	75	75	0	
	CLEAN TRAY	24	24	0	
	CLEAN CART	3	3	0	
JK06H-Z03-4	CUT LEN & CLEAN LEN	361	361	0	
	PACKING	134	134	0	
	PRINTING LABEL	3	3	0	
	CUT MODULE (5PCS/SHEET)	75	75	0	
	FOLDING SEPARATION TRAY	51	51	0	
	FOLDING INDIVIDUAL BOX	10	10	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	24	24	0	
JK06H-Z04	CUT LEN & CLEAN LEN	361	361	0	
	PACKING	133	133	0	
JK06H-Z05	PACKING	133	133	0	
	CLEAN TRAY	24	24	0	
	CUT MODULE (5PCS/SHEET)	75	75	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	163	163	0	
	FOLDING INDIVIDUAL BOX	12	12	0	
	LIGHT GUIDE COVER (USAGE: 2PCS)	286	286	0	
	FOLDING SEPARATION TRAY	50	50	0	
JK06H-Z06	PRINTING LABEL	3	3	0	
	PACKING	133	133	0	
JK06H-Z06-2	BLOW FRAME & INSERT LEN	161	161	0	
	LIGHT GUIDE COVER	286	286	0	
	CUT MODULE (5PCS/SHEET)		75	75	New
	CLEAN TRAY		43	43	
	CLEAN CART		9	9	
	PRINTING LABEL		3	3	
	FOLDING SEPARATION TRAY		50	50	
	FOLDING INDIVIDUAL BOX		9	9	
JK06H-Z08	PACKING		138	138	
	PACKING	134	134	0	
	LIGHT GUIDE COVER		286	286	New
	FOLDING INDIVIDUAL BOX		9	9	
	CLEAN CART		9	9	
	CUT MODULE (5PCS/SHEET)		75	75	
	BLOW FRAME & INSERT LEN		162	162	
	CLEAN TRAY		43	43	
JKCFC-Z01	FOLDING SEPARATION TRAY		50	50	
	PRINTING LABEL		3	3	
	PACKING	133	133	0	
	CLEAN TRAY	43	43	0	
	PRINTING LABEL	3	3	0	
	FOLDING SEPARATION TRAY	50	50	0	
	PACKING	138	138	0	
	FOLDING INDIVIDUAL BOX	9	9	0	
JKCFC-Z03	LIGHT GUIDE COVER	286	286	0	
	CLEAN CART	9	9	0	
	BLOW FRAME & INSERT LEN	162	162	0	
	CUT MODULE (5PCS/SHEET)	75	75	0	
	CLEAN TRAY	27	27	0	
	CLEAN CART	43	43	0	
	PACKING	123	123	0	
	FOLDING INDIVIDUAL BOX	16	16	0	
MG06H-Z01-4	FOLDING SEPARATION TRAY	80	80	0	
	CUT MODULE (2PCS/SHEET)	269	269	0	

MG06H-Z02-3	CLEAN CART	43	43	0	
	CLEAN TRAY	27	27	0	
	PACKING	123	123	0	
	FOLDING INDIVIDUAL BOX	16	16	0	
	FOLDING SEPARATION TRAY	80	80	0	
	CUT MODULE (2PCS/SHEET)	269	269	0	
SA412I-01	CLEAN LEN	71	71	0	
	CUT LEN BY AUTO MACHINE	33	33	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	9	9	0	
	FOLDING INDIVIDUAL BOX	2	2	0	
	PACKING	37	37	0	
SA412I-02	PRINTING LABEL	3	3	0	
	PACKING	37	37	0	
	FOLDING INDIVIDUAL BOX	2	2	0	
	CLEAN LEN	71	71	0	
	CUT LEN BY AUTO MACHINE	33	33	0	
	CLEAN CART	3	3	0	
SC06H-G02	CLEAN TRAY	9	9	0	
	PRINTING LABEL	3	3	0	
	BLOW FRAME & INSERT LEN	164	164	0	
	PUT LIGHT GUIDE HEAD TO SILV	94	94	0	
	PRINTING LABEL	3	3	0	
	PRINT LIGHT GUIDE	177	177	0	
SC12Z-J01-2	PACKING	133	133	0	
	CLEAN TRAY	24	24	0	
	FOLDING INDIVIDUAL BOX	11	11	0	
	FOLDING SEPARATION TRAY	50	50	0	
	PACKING	128	128	0	
	FOLDING SEPARATION TRAY	64	64	0	
SC12Z-J03	FOLDING INDIVIDUAL BOX	12	12	0	
	CUT LEN	64	64	0	
	CLEAN TRAY	21	21	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	161	161	0	
	PRINT LIGHT GUIDE	125	125	0	
SF06H-Y01	PRINTING LABEL	3	3	0	
	PACKING	132	132	0	
	PACKING	125	125	0	
	PACKING	125	125	0	
	CUT MODULE (8PCS/SHEET)	91	91	0	
	FOLDING INDIVIDUAL BOX	7	7	0	
SG06H-W01	FOLDING SEPARATION TRAY	40	40	0	
	CLEAN TRAY	6	6	0	
	CLEAN CART	3	3	0	
	BLOW FRAME & INSERT LEN	161	161	0	
	PRINT LIGHT GUIDE	125	125	0	
	PRINTING LABEL	3	3	0	
SG12I-W01	PACKING	125	125	0	
	BLOW FRAME & INSERT LEN	161	161	0	
	CLEAN CART	3	3	0	
	CLEAN TRAY	6	6	0	
	CUT MODULE (8PCS/SHEET)	91	91	0	
	PRINTING LABEL	3	3	0	
	FOLDING SEPARATION TRAY	40	40	0	
	PRINT LIGHT GUIDE	125	125	0	
	FOLDING INDIVIDUAL BOX	7	7	0	
★ Detail changingSTD time please open the link: \\Cvn-files\publicdata\PLAN Div\PID\05.Activity\03.STD time And http://cvm-hk-ap1:7778/forms/frmservlet?config=cvn					

Standard time Report - Service part

Unit: RU (1/1000 minute)

No.	Month take data	Factory	Model	Part number	Part name	CIS	PCB	ASSY	TOTAL
						STD	STD	STD	STD
OLD:									
1	OCT, 2017	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM7-4582-000	CR MOTOR UNIT L54	0	312	447	759
2	OCT, 2017	TL	D81-E54-E55	QM7-4457-000	WLAN UNIT L52	0	310	0	310
3	DEC, 2018	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM7-4573-000	PE PCB UNIT L54	0	362	0	362
4	DEC, 2018	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM7-4572-000	ASF PCB UNIT L54	0	358	0	358
5	DEC, 2018	TL	D51-D58-E18	QM7-4163-000	NCU PCB UNIT G56	0	377	0	377
6	DEC, 2018	TL	E53	QM7-5457-000	PANEL PCB UNIT L181	0	472	0	472
7	DEC, 2018	TL	E54	QM7-5458-000	PANEL PCB UNIT L182	0	497	0	497
8	DEC, 2018	TL	E55-E63-E64	QM7-5451-000	NCU PCB UNIT	0	455	0	455
9	APR, 2018	TL	D81/82/83/E18	QM7-4583-000	LF MOTOR UNIT	0	219	416	635
10	JULY, 2018	TL	E55-63-64	QM4-5461-000	ADF MOTOR G181 UNIT	0	764	0	764
11	DEC, 2017	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM4-5404-000	MAIN TANK BK L181 UNIT	0	0	434	434
12	DEC, 2017	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM4-5405-000	MAIN TANK CL L181 UNIT	0	0	616	616
13	DEC, 2017	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM4-5406-000	MAIN TANK CL 2 L181 UNIT	0	0	392	392
14	NOV, 2017	TL	D67-E63-E64-D37-B90.E-D12-D13-D26	QM4-1893-000	PICK UP ROLLER L L11 UNIT	0	0	114	114
15	NOV, 2017	TL	D67-E63-E64-D37-B90.E-D12-D13-D26	QM4-1894-000	PICK UP ROLLER R L11 UNIT	0	0	115	115
16	NOV, 2017	TL	D82-D83-D81-E18-E53-E52-E54-E55-D39-B32-D36	QM3-4014-000	PICK UP ROLLER L81 UNIT	0	0	191	191
17	NOV, 2017	TL	E52.53.54	QM7-5439-000	DC HNS UNIT L181	0	0	167	167
18	FEB, 2018	TL	D81/82	QK2-1605-000	CIS FB FFC L54 HBG	0	0	218	218
19	MAR, 2018	TL	D81-82-83-E18	QM4-4442-000	MAIN TANK CL2 L54 UNIT	0	0	376	376
20	MAR, 2018	TL	D81-82-83	QM4-4440-000	MAIN TANK BK L54 UNIT	0	0	419	419
21	MAR, 2018	TL	D81-82-83	QM4-4441-000	MAIN TANK CL L54 UNIT	0	0	379	379
OCT. 2018									
1	SEP, 2018	TL	E53	QM4-5408-000	KEY WITH PAD L181 UNIT	0	0	557	557
2	SEP, 2018	TL	E54	QM4-5415-000	KEY WITH PAD L181 UNIT	0	0	573	573
3	SEP, 2018	TL	E53-E54	QM4-5409-000	PANEL FFC WITH SHEET L181	0	0	286	286
4	SEP, 2018	TL	D81,82	QM4-4427-000	ASF AND DRIVER	0	0	4697	4697
5	SEP, 2018	TL	D82	QM7-4571-000	D82 PANEL PCB UNIT	0	225	0	225
6	SEP, 2018	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM7-4574-000	LF ENC PCB UNIT	0	257	0	257
7	SEP, 2018	TL	E18,E55	QM7-5087-000	RELAY PCB UNIT	0	427	0	427
8	SEP, 2018	TL	D81	QM7-4631-000	PANEL PCB UNIT	0	228	0	228
9	SEP, 2018	TL	D12,13	QM4-2669-000	SCANNER G46 UNIT	1079	578	8536	10194
10	SEP, 2018	TS	D26	QM4-2909-000	OPERATION PANEL L43 UNIT	0	218	1115	1333
11	SEP, 2018	TS	D26	QM4-2912-000	CARRIAGE UNIT L43	0	617	3158	3775
12	SEP, 2018	TL	E18-E55-D12-D13	QM7-0208-000	EJECT TRAY SNS HNS UNIT G24	0	219	0	219
13	SEP, 2018	TS	D36	QM7-4096-000	PANEL PCB UNIT L47	0	565	0	565
14	SEP, 2018	TL	D37	QM7-4063-000	MAIN PCB UNIT L48	0	920	0	920
15	SEP, 2018	TL	D81.82.83.E18.E52.53.54.55.D39.B32	QM3-9964-000	PLATEN N01 UNIT	0	0	562	562
16	SEP, 2018	TL	D37	QM4-0137-000	OPERATION PANEL G46	0	239	1401	1640
17	SEP, 2018	TL	D36	QM4-1661-000	CARRIAGE L25	0	713	3092	3805
18	SEP, 2018	TS	D36	QM4-1668-000	SCANNER OS L25	1075	509	9492	11076
19	SEP, 2018	TL	D37	QM4-1823-000	SCANNER MIDDLE L22	1075	581	7530	9186
20	SEP, 2018	TL	D67-D37-B90.E-D12-D13-D26	QM4-1882-000	RIGHT PALTE OS L11	0	0	2958	2958
21	SEP, 2018	TL	D37-B90	QM4-2155-000	CARRIAGE G46	0	776	3060	3836
22	SEP, 2018	TL	D12,13	QM4-2649-000	CARRIAGE G46	0	895	3766	4662
23	SEP, 2018	TL	D12,13	QM4-2664-000	DF MAIN FRAME	0	539	5268	5807
24	SEP, 2018	TL	D12,13	QM4-2666-000	OPERATION PANEL G46	0	194	1444	1638
25	SEP, 2018	TS	C08	QM7-4344-000	MAIN PCB UNIT L51	0	185	0	185
26	SEP, 2018	TL	D82-D83-D81	QM7-4580-000	DC HNS UNIT	0	0	249	249
27	SEP, 2018	TL	D82-D83-D81-E53-E52-E54-E21-E22-E23-E25	QM7-4584-000	COVER SENSOR SW HNS UNIT L54	0	331	0	331
28	SEP, 2018	TL	D83,E52	QM7-4621-000	PANEL PCB UNIT N51	0	194	0	194
29	SEP, 2018	TL	E18,E55	QM7-5090-000	ASF PS PCB UNIT	0	153	0	153
30	SEP, 2018	TL	E18,E55	QM7-5096-000	DC HNS UNIT G61	0	0	177	177
31	SEP, 2018	TL	D81,82,83.E18,52,53,54,55.D39,36	QL2-3283-000	EJECT ROLLER N01 ASSY	0	0	570	570
32	SEP, 2018	TL	B32	QM3-7325-000	REAR COVER UNIT.LIST	0	0	708	708
33	SEP, 2018	TL	B32	QM3-7329-000	DOCUMENT COVER UNIT	0	0	807	807
34	SEP, 2018	TL	B32	QM4-1667-000	SCANNER BASE L01 UNIT OS	1654	1041	8982	11677
35	SEP, 2018	TS	D39	QM3-7343-000	ACCESS COVER ASA N01 UNIT	0	0	1588	1588
36	SEP, 2018	TS	D39	QM3-7344-000	ACCESS COVER CN N01 UNIT	0	0	1588	1588
37	SEP, 2018	TS	D39	QM3-7346-000	ACCESS COVER ASA2 N01 UNIT	0	0	1588	1588

38	SEP, 2018	TS	D39	QM3-7347-000	ACCESS COVER 2 N01 UNIT	0	0	1588	1588
39	SEP, 2018	TL	B32	QM3-7682-000	DRIVER B05 UNIT	0	0	4929	4929
40	SEP, 2018	TL	D39-B32-D36	QM3-4019-000	CAP BLADE L81 UNIT	0	0	1522	1522
41	SEP, 2018	TL	D36	QM3-6363-000	DRIVER L91 UNIT	0	0	4282	4282
42	SEP, 2018	TL	D82-D83-D81-E18-D39	QM3-6367-000	DRIVER L92 UNIT	0	0	4034	4034
43	SEP, 2018	TS	D39	QM3-6636-000	MIDDLE FRAME N01 UNIT	0	0	762	762
44	SEP, 2018	TS	D39	QM3-6638-000	ACCESS COVER N01 UNIT	0	0	1588	1588
45	SEP, 2018	TL	D83-E52-D39	QM3-6639-000	PRESSING PLATE N01 UNIT	0	0	1035	1035
46	SEP, 2018	TS	D39	QM3-6642-000	CARRIAGE N01 UNIT	0	740	3138	3878
47	SEP, 2018	TS	D39	QM3-7225-000	DC HNS UNIT N01	0	0	186	186
48	SEP, 2018	TL	B32	QM3-7323-000	SIDE COVER L L01 UNIT	0	0	466	466
49	SEP, 2018	TL	B32	QM3-7324-000	SIDE COVER R L01 UNIT	0	0	476	476
50	SEP, 2018	TL	D51,D81,D82,E18	GK2-0998-000	CIS G56	778	0	0	778
51	SEP, 2018	TL	E14-15-26-27-53-54-55-63-64	GK2-1802-000	CIS L61 CN	634	0	0	634
52	SEP, 2018	TL	D67-D37-B90-E-D12-D13-D26	QM3-8246-000	CAP SLIDER BASE L11 UNIT	0	0	1900	1900
53	SEP, 2018	V096	D81	QL2-7797-000	KEY L55 ASSY	0	0	177	177
54	SEP, 2018	TL	D82-D83-D81-E18-E53-E52-E54-E55-D39-B32-D36	QL2-3285-000	LF ROLLER N01 ASSY	0	0	877	877
55	SEP, 2018	TL	D82	QL2-7623-000	KEY	0	0	207	207
56	SEP, 2018	TL	D83-E52	QL2-7786-000	KEY	0	0	207	207
57	SEP, 2018	TL	E53.54	QM4-5395-000	SCANNER UNIT	669	593	6050	7311
58	SEP, 2018	TL	E55	QM4-5455-000	SCANNER UNIT	669	593	7277	8538
59	SEP, 2018	TL	E55	QM4-5459-000	ADF UNIT	0	924	3854	4778
60	SEP, 2018	TL	E55	QM4-5458-000	ASF AND DRIVE G181 UNIT	0	0	4563	4563
61	SEP, 2018	TL	E53.54	QM4-5399-000	ASF AND DRIVE L181 UNIT	0	0	4563	4563
62	SEP, 2018	TL	E52	QM4-5449-000	ASF AND DRIVE N181 UNIT	0	0	4563	4563
63	SEP, 2018	TL	E18	QM4-4734-000	ASF AND DRIVER G61 UNIT	0	0	4549	4549
64	SEP, 2018	TL	E18	QM4-4742-000	ADF G61 UNIT	0	915	3842	4758
65	SEP, 2018	TL	E18-E55	QM4-4762-000	CARRIAGE SVC G61 UNIT	0	713	2629	3342
66	SEP, 2018	TL	E18-E55	QM4-4744-000	DF COVER G61 UNIT	0	399	2412	2812
67	SEP, 2018	TL	D83-D39	QM3-7348-000	ASF AND DRIVER N01 UNIT	0	0	4708	4708
68	SEP, 2018	TL	D81.82	QM4-4444-000	SCANNER S L54 UNIT	473	379	5902	6754
69	SEP, 2018	TL	D82-D83-D81-E53-E52-E54	QM4-4443-000	CARRIAGE S L54 UNIT	0	713	2772	3485
70	SEP, 2018	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM4-4420-000	CAP BLADE L54 UNIT	0	0	2041	2041
71	SEP, 2018	TL	E18	QM4-4747-000	SCANNER G61 UNIT	473	379	7144	7996
72	SEP, 2018	TL	B32	QL2-6087-000	OP TOP ENASA L01			460	460
73	SEP, 2018	TL	B32	QL2-6089-000	OP TOP SC L01			460	460
74	SEP, 2018	TL	D81-82-83	QL2-3074-000	SPONGE SHEET L81 ASSY				
75	SEP, 2018	TL	B32	QM3-7326-000	OPERATION PANEL UNIT .LIST	0	1260	1300	2560
76	SEP, 2018	TL	D82-D83-D81-E18-E53-E52-E54-E55	QM7-5441-000	LF MOTOR UNIT L181	0	219	479	698
77	SEP, 2018	TS	D26	QM4-2112-000	SCANNER MIDDLE L33	1075	509	863	11431
78	SEP, 2018	TL	E18,E55	QM7-5094-000	ADF MOTOR HNS UNIT G61	0	0	156	156
79	SEP, 2018	TL	B32	QM3-7970-000	CARIAGE L01 UNIT	0	803	3309	4112
80	SEP, 2018	SAEL	D82-D83-D81-E53-E52-E54	QM7-4581-000	PE HNS L54				
81	SEP, 2018	SAEL	E18-E55	QM7-5093-000	PE SEN HNS G61				
82	SEP, 2018	TL	D82	QM4-4438-000	PCB BLIND FABRIC	0	76	232	308
83	SEP, 2018	TL	D12	QM4-2682-000	MAIN PCB FABRIC SHEET UNIT G46	0	108	282	390
84	SEP, 2018	TL	D13	QM4-2683-000	MAIN PCB FABRIC SHEET UNIT G46	0	111	282	393
85	SEP, 2018	TS	D26	QM4-2914-000	MAIN PCB BIND FABLIC SHEET L43 UNIT	0	64	165	229
86	SEP, 2018	TS	D39	QM4-3716-000	MAIN PCB SHEET N43 UNIT	0	644	250	894
87	SEP, 2018	TL	E52	QM4-5433-000	MAIN PCB BIND FABRIC SHEET N181 UNIT	0	90	199	290
88	SEP, 2018	TL	D36	QM7-4095-000	MAIN PCB BIND FABLIC SHEET L47 UNIT	0	682	159	841
89	SEP, 2018	TL	E52	QM7-5452-000	MAIN PCB UNIT	0	201	0	201
90	SEP, 2018	TL	E52	QM4-5433-000	MAIN PWB PLATE N181 UNIT	0	90	186	277
91	SEP, 2018	TL	E55	QM7-5455-000	MAIN PCB UNIT	0	195	0	195
92	SEP, 2018	TL	E55	QM4-5453-000	MAIN PCB BIND FABLIC SHEET G181 UNIT	0	84	159	243
93	SEP, 2018	TL	E54	QM7-5454-000	MAIN PCB UNIT	0	195		195
94	SEP, 2018	TL	E54	QM4-5414-000	MAIN PCB BIND FABRIC SHEET L182 UNIT	0	84	151	235
95	SEP, 2018	TL	E53	QM7-5453-000	MAIN PCB UNIT	0	195		195
96	SEP, 2018	TL	E53	QM4-5398-000	MAIN PCB BIND FABIRC SHEET L181 UNIT	0	84	221	305
97	SEP, 2018	TL	B32	QM4-1906-000	MAIN PCB BIND FABLIC SHEET L01-2	0	1193	177	1370
98	SEP, 2018	TL	D81	QM4-4452-000	MAIN PCB BIND FABRIC SHEET L55 UNIT	0	76	196	273
99	SEP, 2018	TL	D83	QM4-4414-000	MAIN PCB BIND FABRIC SHEET N51 UNIT	0	76	196	273
100	SEP, 2018	TL	E18	QM4-4756-000	MAIN PCB BIND FABLIC SHEET G61	0	80	247	327
101	SEP, 2018	TL	E15-E19-E26-E27-E21-E22-E23-E25-D25	QC4-8764-000	PREFIRE COVER L41	0	0	174	174

FEB. 2019									
1	JAN, 2019	TL-MT2	E91	QL3-1287-000	OP TOP L191 JP	0	0	389	389
2	JAN, 2019	TL-MT2	E91	QL3-1288-000	OP TOP L191 ICON	0	0	389	389
3	JAN, 2019	TL-MT2	E91	QL3-1289-000	OP TOP L191 TC/EN	0	0	389	389
4	JAN, 2019	TL-MT2	E91	QL3-1291-000	OP TOP L191 KO	0	0	389	389
5	JAN, 2019	TL-MT2	E91	QL3-1296-000	POWER MENU KEY L191 PRINT	0	0	216	216
6	JAN, 2019	TL-MT2	E91	QL3-1297-000	START STOP KEY L191 PRINT	0	0	338	338
7	JAN, 2019	TL-MT2	E91	QM4-7252-000	MAIN TANK BK UNIT L191	0	0	602	602
8	JAN, 2019	TL-MT2	E91	QM4-7253-000	MAIN TANK CL1 UNIT L191	0	0	572	572
9	JAN, 2019	TL-MT2	E91	QM4-7254-000	MAIN TANK CL2 UNIT L191	0	0	541	541
10	JAN, 2019	TL-MT2	E91	QM4-7277-000	PF INNER GUIDE UNIT L191	0	0	1739	1739
11	JAN, 2019	TL-MT2	E91	QM4-7923-000	TILT PANEL UNIT L191 JP	0	629	3751	4380
12	JAN, 2019	TL-MT2	E91	QM4-7924-000	TILT PANEL UNIT L191 ICON	0	629	3751	4380
13	JAN, 2019	TL-MT2	E91	QM4-7925-000	TILT PANEL UNIT L191 TC/EN	0	629	3751	4380
14	JAN, 2019	TL-MT2	E91	QM4-7926-000	TILT PANEL UNIT L191 KR	0	629	3751	4380
15	JAN, 2019	TL-MT2	E91	QM4-7931-000	DOC COVER UNIT L191 JP	0	0	963	963
16	JAN, 2019	TL-MT2	E91	QM7-6810-000	ACC PANEL MULTI SW UNIT L191	0	351	0	351
17	JAN, 2019	TL-MT2	E91	QL3-1290-000	OP TOP L191 SC	0	0	389	389
18	JAN, 2019	TL-MT2	E91	QM4-7932-000	TILT PANEL UNIT L191 SC	0	629	3872	4501
19	JAN, 2019	TL-MT2	E91	QM7-1770-000	MAIN PCB UNIT L191 CN	0	241	0	241
20	JAN, 2019	TL-MT2	E91	QY5-0658-000	RIGHT PLATE UNIT	0	362	11393	11754
21	JAN, 2019	TL-MT2	E91	QY5-0648-000	PURGE UNIT	0	0	4018	4018
22	JAN, 2019	TL-MT2	E91	QL2-3671-000	PULLEY HOLDER L11 ASSY	0	0	161	161
23	JAN, 2019	TL-MT2	E91	QL3-1271-000	LF ROLLER ASSY L191	0	0	1187	1187
24	JAN, 2019	TL-MT2	E91	QL3-1272-000	EJECT ROLLER ASSY L191	0	0	759	759
25	JAN, 2019	TL-MT2	E91	QL3-1286-000	OP TOP L191 EN PRINT	0	0	389	389
26	JAN, 2019	TL-MT2	E91	QL3-1304-000	FUNCTION KEY UNIT L191 PRINT	0	0	264	264
27	JAN, 2019	TL-MT2	E91	QM4-5257-000	SPUR UNIT L171	0	0	499	499
28	JAN, 2019	TL-MT2	E91	QM4-5258-000	PLATEN UNIT L171	0	0	1162	1162
29	JAN, 2019	TL-MT2	E91	QM4-5259-000	PF2 PR HOLDER UNIT L171	0	0	327	327
30	JAN, 2019	TL-MT2	E91	QM4-5265-000	PF REAR GUIDE UNIT L171	0	0	712	712
31	JAN, 2019	TL-MT2	E91	QM4-5270-000	PF PICK-UP ROLLER L UNIT L171	0	0	182	182
32	JAN, 2019	TL-MT2	E91	QM4-5271-000	PF PICK-UP ROLLER R UNIT L171	0	0	180	180
33	JAN, 2019	TL-MT2	E91	QM4-5273-000	PR HOLDER UNIT L171	0	0	323	323
34	JAN, 2019	TL-MT2	E91	QM4-5280-000	PAPER GUIDE UNIT L171	0	0	372	372
35	JAN, 2019	TL-MT2	E91	QM4-5768-000	ASF INNER COVER UNIT L171	0	0	240	240
36	JAN, 2019	TL-MT2	E91	QM4-5805-000	ASF PICK-UP ROLLER UNIT L171	0	0	29	29
37	JAN, 2019	TL-MT2	E91	QM4-7233-000	CASSETTE RAIL L UNIT L191	0	0	206	206
38	JAN, 2019	TL-MT2	E91	QM4-7234-000	PF SEPARATION SLOPE UNIT L191	0	155	678	833
39	JAN, 2019	TL-MT2	E91	QM4-7235-000	PF PICK-UP ARM UNIT L191	0	0	967	967
40	JAN, 2019	TL-MT2	E91	QM4-7237-000	CARRIAGE TUBE UNIT L191	0	656	6576	7232
41	JAN, 2019	TL-MT2	E91	QM4-7238-000	LEFT PLATE UNIT L191	0	361	1852	2213
42	JAN, 2019	TL-MT2	E91	QM4-7246-000	CARRIAGE UNIT L191	0	656	3486	4142
43	JAN, 2019	TL-MT2	E91	QM4-7251-000	ASF UNIT L191	0	336	4394	4730
44	JAN, 2019	TL-MT2	E91	QM4-7260-000	CASSETTE UNIT L191	0	0	615	615
45	JAN, 2019	TL-MT2	E91	QM4-7261-000	ASF TRAY UNIT L191	0	0	255	255
46	JAN, 2019	TL-MT2	E91	QM4-7263-000	TILT PANEL UNIT L191 EN	0	629	3872	4501
47	JAN, 2019	TL-MT2	E91	QM4-7273-000	DOC COVER UNIT L191	0	0	963	963
48	JAN, 2019	TL-MT2	E91	QM4-7274-000	SCANNER BASE UNIT L191	726	348	7500	8574
49	JAN, 2019	TL-MT2	E91	QM4-7276-000	CIS RUBBER UNIT L191	726	0	270	997
50	JAN, 2019	TL-MT2	E91	QM4-7886-000	FRONT RELAY PCB FS UNIT L191	0	270	176	446
51	JAN, 2019	TL-MT2	E91	QM7-6787-000	DC HNS UNIT L191	0	0	279	279
52	JAN, 2019	TL-MT2	E91	QM7-6792-000	LF MOTOR UNIT L191	0	179	213	391
53	JAN, 2019	TL-MT2	E91	QM4-7885-000	PANEL PCB FS UNIT L191	0	526	0	526
54	JAN, 2019	TL-MT2	E91	QM7-4998-000	LF ENC PCB UNIT M61	0	295	0	295
55	JAN, 2019	TL-MT2	E91	QM7-6770-000	MAIN PCB UNIT L191	0	259	0	259
56	JAN, 2019	TL-MT2	E91	QM7-6775-000	LF ENC PCB UNIT L191	0	295	0	295
57	JAN, 2019	TL-MT2	E91	QM7-6776-000	POWER SUPPLY UNIT L191 CVN	0	2398	0	2398
58	JAN, 2019	TL-MT2	E91	QM7-6778-000	LAN PCB UNIT L191	0	262	0	262
59	JAN, 2019	TL-MT2	E91	QM7-6782-000	REAR RELAY PCB UNIT L191	0	385	0	385
60	JAN, 2019	TL-MT2	E91	QM7-6783-000	ASF CAM PCB UNIT L191	0	293	0	293
61	JAN, 2019	TL-MT2	E91	QM7-6789-000	CR MOTOR UNIT L191	0	330	0	330
62	FEB, 2019	TL-MT2	E91	QM7-6812-000	CHOKE SW UNIT L191	0	285	0	285

MAR. 2019									
63	FEB, 2019	TL-MT2	E94	QL3-1324-000	ACCESS COVER N191 PRINT JP	0	0		624
64	FEB, 2019	TL-MT2	E94	QL3-1718-000	OP TOP N192 BK ICON PRINT	0	0		364
65	FEB, 2019	TL-MT2	E94	QL3-1719-000	POWER KEY N192 BK PRINT	0	0		202
66	FEB, 2019	TL-MT2	E94	QL3-1720-000	STOP KEY N192 BK PRINT	0	0		206
67	FEB, 2019	TL-MT2	E94	QL3-1724-000	KEY UNIT N192 PRINT	0	0		238
68	FEB, 2019	TL-MT2	E94	QM4-7920-000	PF SEPARATION SLOPE UNIT N192	0	0		724
69	FEB, 2019	TL-MT2	E94	QM7-6872-000	PANEL PCB UNIT N192	0	165		165
70	FEB, 2019	TL-MT2	E94	QM7-1790-000	MAIN PCB UNIT N192 CN	0	510		510
71	FEB, 2019	TL-MT2	E94	QL3-1305-000	ACCESS COVER N191 PRINT E	0	0		624
72	FEB, 2019	TL-MT2	E94	QM4-7322-000	PANEL UNIT N192	0	202		2500
73	FEB, 2019	TL-MT2	E94	QM4-7326-000	CONTACT PROTECTOR UNIT N192	0	29		286
74	FEB, 2019	TL-MT2	E94	QM4-7329-000	PLATEN UNIT N192	0	0		1162
75	FEB, 2019	TL-MT2	E94	QM4-7914-000	CARRIAGE TUBE UNIT N192	0	656		2513
76	FEB, 2019	TL-MT2	E94	QM7-6870-000	MAIN PCB UNIT N192	0	510		510
77	FEB, 2019	TL-MT2	E94	QM7-6873-000	FRONT RELAY PCB UNIT N192	0	458		458
78	MAR, 2019	TL-MT2	E92	QL3-1313-000	POWER MENU KEY N191 PRINT	0	0		216
79	MAR, 2019	TL-MT2	E92	QL3-1314-000	STOP KEY N191 PRINT	0	0		222
80	MAR, 2019	TL-MT2	E92	QL3-1316-000	FUNCTION KEY UNIT N191 PRINT	0	0		267
81	MAR, 2019	TL-MT2	E92	QM4-7295-000	ACCESS COVER UNIT N191 JP	0	0		785
82	MAR, 2019	TL-MT2	E92	QM4-7284-000	LEFT PLATE UNIT N191	0	361		2213
83	MAR, 2019	TL-MT2	E92	QM4-7286-000	ASF UNIT N191	0	336		4730
84	MAR, 2019	TL-MT2	E92	QM4-7290-000	ASF TRAY UNIT N191	0	0		333
85	MAR, 2019	TL-MT2	E92	QM4-7292-000	PANEL UNIT N191	0	224		2927
86	MAR, 2019	TL-MT2	E92	QM4-7293-000	ACCESS COVER UNIT N191	0	0		785
87	MAR, 2019	TL-MT2	E92	QM7-6837-000	DC HNS UNIT N191	0	0		269
88	MAR, 2019	TL-MT2	E92	QM7-6850-000	ACC SW UNIT N191	0	0		295
89	MAR, 2019	TL-MT2	E92	QM7-1780-000	MAIN PCB UNIT N191 CN	0	510		510
90	MAR, 2019	TL-MT2	E92	QM4-7285-000	PANEL PCB FS UNIT N191	0	213		213
91	MAR, 2019	TL-MT2	E92	QM7-4177-000	CASSET SEN HNS UNIT G56	0	251		251
92	MAR, 2019	TL-MT2	E92	QM7-6820-000	MAIN PCB UNIT N191	0	510		510
93	MAR, 2019	TL-MT2	E92	QM7-6823-000	FRONT RELAY PCB UNIT N191	0	450		450
94	MAR, 2019	TL-MT2	E92	QM7-6842-000	LF MOTOR UNIT N191	0	336		336
95	MAR, 2019	TL-MT2	E91	QY5-0658-000	RIGHT PLATE UNIT (INCLUDE QC4-7118)	0	362		12265
96	MAR, 2019	TL-MT2	E91	QY5-0648-000	PURGE UNIT	0	0		5004
97	MAR, 2019	TL-MT2	E91	QM4-7288-000	CARRIAGE TUBE UNIT N191	0	656		7232
98	MAR, 2019	TL-MT2	E91	QM4-7283-000	CARRIAGE UNIT L191	0	656		4142
						0	0		0
						0	0		0