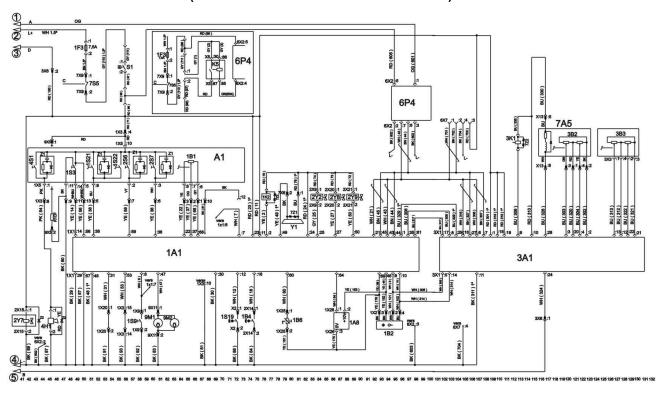


Linde Service Guide

T20 SP - T24 SP controller (LAC 03.60 / Bauser / 2-valve stabilisers)



Control:

1A1

A1 Control interface (travel, lift, horn) 43-73

Traction, initial lift controller (LAC) 48-99

- :1 Status of LES safety relay
- :2 Traction Lift contact switch 1K2
- :5 Slow speed 1 fork direction
- :6 Slow speed 2 fork direction
- :7 Tiller foot
- :8 Operator presence
- :9 Track A speed sensor
- :10 Track B speed sensor
- :11 Emergency stop button control
- :12 Battery locking detection
- :14 Tiller anti-crush safety device in OFF position
- :14 Tiller anti-crush safety device in ON position
- :16 Initial lift top cut-out
- :18 Initial Lift in lower position
- :19 Setting 1, main lift control
- :20 Setting 2, main lift control
- :21 CAN high (lift)
- :22 Potentiometer 1B1 power supply
- :23 LAC power supply
- :24 Brake Y1, solenoid valves 1K2 power supply
- :25 Lowering solenoid valve 2Y2
- :27 Right-hand stabiliser locking solenoid valve 2Y8
- :29 Traction speed limitation No. 1
- :30 Operator seat presence
- :31 Platform position

- :33 Stabiliser oil level
- :35 LES status
- :36 Initial Lift control
- :37 Accelerator potentiometer setting
- :38 Accelerator microswitches
- :43 CAN high (traction)
- :44 CAN low (traction)
- :45 CAN low (lift)
- :46 Speed sensor 1B2 power supply
- :47 Fan 9M1 control
- :48 LAC controller power supply
- :49 Brake Y1
- :50 Solenoid valve 2Y9
- :53 Guard-rail position
- :56 Tiller anti-crush safety device
- :57 Traction speed limitation No. 2
- :59 Initial Lift lowering control
- :60 Traction motor temperature
- :61 Wheel position setting
- :64 Inclinometer
- :68 Potentiometer 1B1 power supply
- :69 Speed sensor 1B2 power supply
- 1A8 Stability module 86-89
- 3A1 Steering controller (LES) 102-132
 - :1 Control board power supply
 - :2 setpoint potentiometer 3B2 power supply
 - :3 Setting track 1, potentiometer 3B2
 - :4 Setting track 2, potentiometer 3B2
 - :5 Track A speed sensor
 - :6 CAN 2 high (steering)
 - :7 CAN 2 low (steering)
 - :8 Traction authorisation
 - :9 3K1 contact switch control
 - :10 3K1 contact switch power supply
 - :11 Control board power supply
 - :12 Wheel position potentiometer 3B3 power supply
 - :13 Setting track 1, potentiometer 3B3
 - :14 Track B speed sensor
 - :16 CAN 1 high (steering)
 - :17 Wheel position setting
 - :18 Internal safety relay A power supply
 - :19 Internal safety relay B power supply
 - :20 setpoint potentiometer 3B2 power supply
 - :21 setpoint potentiometer 3B3 power supply
 - :22 Setting track 1, potentiometer 3B3
 - :24 Motor 3M1 brush wear
 - :27 CAN 1 low (steering)
 - :29 Status of LES safety relay
- 7A5 Braking module (LORD) 116-125
- 1B1 Accelerator potentiometer **65-67**
- 1B2 Traction motor speed sensor **92-96**
- 1B3 Fork in lower position detector **77**
- 1B4 Fork in upper position detector 75
 1B6 Traction motor temperature sensor 80
- 3B2 Steering potentiometer (setting) 118-123
- 3B3 Steering potentiometer (wheel position) **125-130**
- 1F3 Control circuit fuse 7.5 A 51
- 4H1 Horn **45**
- K5 Electronic key relays (option) **68-70**
- 1K2 Traction contact switch 9-76
- 3K1 Steering contact switch 26-113
- 9M1 PCB fan **60** 9M2 PCB fan **63**
- 9IVIZ FCB Ian 63
- 6P4 Multifunction indicator 95-100

S1	Switch key 52	
1S3	Rear safety contact (belly switch) on tiller (only on T20 AP) 47-50	
1S4	Tiller foot contact 69	
1S4A	Tiller foot contact 70	
1S9	Driver presence contact 58	
1S19	Battery locking contact 72	
1S21	Forward travel butterfly valve 51	
1S22	Reverse travel butterfly valve 55	
2S6	Fork lowering control 57	
2S7	Fork lifting control 60	
2S18	Stabiliser oil level 66	
4S1	Horn 44	
7S5	Control circuit opening contact (mechanically controlled by 7S1) 52	
X2	Battery locking connector 72	
X13	Braking module connector (LORD) 117-113	
1X1	Traction / lift controller connector (LAC) 49-99	
1X2	Speed sensor connector 93-96	
1X3	Board / control unit interface connector (A1) 45-73	
1X4	Programming unit connector (LAC) 82-85	
1X5	Control module connector 45-73	
1X9	Driver presence connector 58	
1X20	Platform position connector 53	
1X25	Traction motor temperature connector 80	
1X26	Stability module connector (inclinometer) 86-88	
2X9	Lowering solenoid valve connector LI 84	
2X14	LI upper (1B4) and lower (1B3) limit stop connector . 77	
2X15	Solenoid valve connector (2Y7), stabiliser locking 41	
2X16	Stabiliser oil level connector 65	
2X20	Right-hand stabiliser solenoid connector 53	
2X21	Left-hand stabiliser solenoid connector 89	
3X1	Electric steering connector 102-132	
3X3	Wheel position potentiometer connector 128-131	
3X6	Brush wear connector 45 , 117	
6X2	Multifunction indicator connector 94-99	
6X7	Diagnostic socket connector 103-106	
7X6	Electromagnetic brake connector (Y1) 80-81	
7X9	Control circuit opening connector 52	
Y1	Electromagnetic brake 78-82	
2Y2	Lowering solenoid valve, Initial Lift 84	
2Y7	Stabiliser locking solenoid (only on trucks with side battery access) 42	
2Y8	Locking solenoid for right-hand stabiliser wheel 86	
2Y9	Locking solenoid for left-hand stabiliser wheel 89	
Z1	Interference suppression circuit 45, 53, 58, 62	
Z2	Interference suppression diode 47	
7Z1	Interference suppression, brake 79-81	
7Z2	Contact switch interference suppression 77, 114	

Code	Colour
ВК	Black
WH	White
BU	Blue
OG	Orange
BN	Brown
GN	Green
VT	Violet
RD	Red
YE	Yellow
GY	Grey