Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
1	72	1	*Exact*	∞
2	36	1	*Exact*	∞
3	24	1	*Exact*	∞
4	18	1	*Exact*	∞
5	$14 + {}^{6}/_{15}$	1	*Exact*	∞
6	12	1	*Exact*	∞
7	$10 + {}^{8}/_{28}$	1	*Exact*	∞
8	9	1	*Exact*	∞
9	8	1	*Exact*	∞
10	$7 + {}^{3}/_{15}$	1	*Exact*	∞
11	$45 + {}^{8}/_{15} + {}^{8}/_{28}$	7	10.99979	198
12	6	1	*Exact*	∞
13	$32 + {}^{4}/_{15} + {}^{27}/_{28}$	6	12.99993	679
14	$5 + {}^{4}/_{28}$	1	*Exact*	∞
15	$4 + {}^{12}/_{15}$	1	*Exact*	∞
16	$4 + {}^{14}/_{28}$	1	*Exact*	∞
17	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	5	17.00022	283
18	4	1	*Exact*	∞
19	$44 + {}^{13}/_{15} + {}^{17}/_{28}$	12	18.99995	1359
20	$3 + {}^{9}/_{15}$	1	*Exact*	∞
21	$3 + {}^{12}/_{28}$	1	*Exact*	∞
22	$45 + {}^{8}/_{15} + {}^{8}/_{28}$	14	21.99958	198
23	$28 + {}^{1}/_{15} + {}^{3}/_{28}$	9	23.00008	1019
24	3	1	*Exact*	∞
25	$48 + {}^{1}/_{15} + {}^{25}/_{28}$	17	25.00024	385
26	$32 + {}^{4}/_{15} + {}^{27}/_{28}$	12	25.99986	679
27	$2 + {}^{10}/_{15}$	1	*Exact*	∞
28	$2 + {}^{16}/_{28}$	1	*Exact*	∞
29	$21 + {}^{10}/_{15} + {}^{19}/_{28}$	9	28.99947	203
	$67 + {}^{1}/_{28}$	27	28.99947	203
30	$2 + {}^{6}/_{15}$	1	*Exact*	∞
31	$22 + {}^{5}/_{15} + {}^{25}/_{28}$	10	30.99949	226
	$69 + {}^{19}/_{28}$	30	30.99949	226
32	$2 + {}^{7}/_{28}$	1	*Exact*	∞
33	$43 + {}^{9}/_{15} + {}^{1}/_{28}$	20	33.00049	251
34	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	10	34.00045	283
35	$22 + {}^{3}/_{15} + {}^{12}/_{28}$	11	*Exact*	∞
36	2	1	*Exact*	∞
37	$19 + {}^{1}/_{15} + {}^{11}/_{28}$	10	36.99988	1132
	$68 + {}^{3}/_{28}$	35	37.00052	264
38	$43 + {}^{6}/_{15} + {}^{5}/_{28}$	23	38.00033	434
39	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	5	38.99923	188
40	$1 + {}^{12}/_{15}$	1	*Exact*	∞
41	$27 + {}^{2}/_{15} + {}^{27}/_{28}$	16	40.99992	1812
	$61 + {}^{13}/_{28}$	35	40.99942	264
42	$1 + {}^{20}/_{28}$	1	*Exact*	∞
43	$5 + {}^{11}/_{15} + {}^{27}/_{28}$	4	43.00036	453
	$43 + {}^{15}/_{28}$	26	42.99918	196
44	$23 + {}^{13}/_{15} + {}^{19}/_{28}$	15	44.00039	424

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
45	$1 + {}^{9}/_{15}$	1	*Exact*	∞
46	$22 + {}^{12}/_{15} + {}^{19}/_{28}$	15	45.99939	283
47	$7 + {}^{4}/_{15} + {}^{11}/_{28}$	5	47.00031	566
	$42 + {}^{25}/_{28}$	28	47.00083	211
48	$1 + {}^{14}/_{28}$	1	*Exact*	∞
49	$19 + {}^{1}/_{15} + {}^{1}/_{28}$	13	48.99913	210
50	$48 + {}^{1}/_{15} + {}^{25}/_{28}$	34	50.00049	385
51	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	15	51.00067	283
52	$14 + {}^{4}/_{15} + {}^{27}/_{28}$	11	51.99937	311
53	$23 + {}^{10}/_{15} + {}^{22}/_{28}$	18	53.00097	203
	$35 + {}^{9}/_{28}$	26	52.99899	196
54	$1 + {}^{5}/_{15}$	1	*Exact*	∞
55	$45 + {}^{8}/_{15} + {}^{8}/_{28}$	35	54.99896	198
	$34 + {}^{1}/_{28}$	26	55.00105	196
56	$1 + {}^{8}/_{28}$	1	*Exact*	∞
57	$28 + {}^{4}/_{15} + {}^{22}/_{28}$	23	57.00049	434
58	$16 + {}^{1}/_{15} + {}^{2}/_{28}$	13	57.99941	368
	$67 + {}^{1}/_{28}$	54	57.99893	203
59	$13 + {}^{1}/_{15} + {}^{10}/_{28}$	11	58.99965	623
	$64 + {}^{19}/_{28}$	53	58.99945	400
60	$1 + {}^{3}/_{15}$	1	*Exact*	∞
61	$41 + {}^{2}/_{15} + {}^{5}/_{28}$	35	60.99937	360
	$48 + {}^{11}/_{28}$	41	61.00074	309
62	$22 + {}^{5}/_{15} + {}^{25}/_{28}$	20	61.99897	226
	$69 + {}^{19}/_{28}$	60	61.99897	226
63	$1 + {}^{4}/_{28}$	1	*Exact*	∞
64	$59 + {}^{4}/_{15} + {}^{10}/_{28}$	53	64.00128	187
65	$69 + {}^{22}/_{28}$	63	64.99898	237
	$9 + {}^{14}/_{15} + {}^{1}/_{28}$	9	65.00119	203
66	$39 + {}^{6}/_{15} + {}^{27}/_{28}$	37	65.99894	232
67	$30 + {}^{3}/_{15} + {}^{27}/_{28}$	29	66.99977	1095
	$60 + {}^{5}/_{28}$	56	67.00059	422
68	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	20	68.0009	283
69	$26 + {}^{10}/_{15} + {}^{13}/_{28}$	26	68.99868	196
70	$2 + {}^{12}/_{15} + {}^{8}/_{28}$	3	*Exact*	∞
71	$12 + {}^{2}/_{15} + {}^{1}/_{28}$	12	70.9998	1359
	$33 + {}^{13}/_{28}$	33	71.00107	249
	$52 + {}^{11}/_{15}$	52	70.99874	210
72	1	1	*Exact*	∞
73	$3 + {}^{4}/_{15} + {}^{19}/_{28}$	4	72.9994	453
	$59 + {}^{5}/_{28}$	60	72.9994	453
74	$15 + {}^{14}/_{15} + {}^{17}/_{28}$	17	74.00029	962
	$68 + {}^{3}/_{28}$	70	74.00105	264
75	$24 + {}^{1}/_{15} + {}^{25}/_{28}$	26	75.00143	196
76	$41 + {}^{10}/_{15} + {}^{27}/_{28}$	45	76.00112	254
77	$15 + {}^{13}/_{15} + {}^{27}/_{28}$	18	77.00099	291
78	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	10	77.99845	188

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
79	$11 + {}^{13}/_{15} + {}^{25}/_{28}$	14	78.99981	1586
	$69 + {}^{4}/_{15}$	76	78.99904	307
	$24 + {}^{17}/_{28}$	27	79.00145	203
80	$5 + {}^{12}/_{15} + {}^{14}/_{28}$	7	*Exact*	∞
81	$40 + {}^{1}/_{15} + {}^{23}/_{28}$	46	81.00157	193
82	$7 + {}^{13}/_{15} + {}^{1}/_{28}$	9	82.0006	509
	$46 + {}^{15}/_{28}$	53	82.00153	200
83	$2 + {}^{1}/_{15} + {}^{15}/_{28}$	3	83.00091	339
	$71 + {}^{2}/_{15}$	82	82.99906	331
	$32 + {}^{27}/_{28}$	38	82.99892	287
84	${}^{24}/_{28}$	1	*Exact*	∞
85	$33 + {}^{1}/_{28}$	39	84.99892	294
	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	25	85.00112	283
86	$5 + {}^{11}/_{15} + {}^{27}/_{28}$	8	86.00071	453
	$43 + {}^{15}/_{28}$	52	85.99836	196
87	$21 + {}^{10}/_{15} + {}^{19}/_{28}$	27	86.9984	203
	$67 + {}^{1}/_{28}$	81	86.9984	203
88	$20 + {}^{2}/_{15} + {}^{9}/_{28}$	25	87.99907	354
89	$7 + {}^{1}/_{15} + {}^{6}/_{28}$	9	88.99935	509
	$53 + {}^{11}/_{28}$	66	89.00067	498
	$42 + {}^{1}/_{15}$	52	89.00158	210
90	${}^{12}/_{15}$	1	*Exact*	∞
91	$32 + {}^{4}/_{15} + {}^{27}/_{28}$	42	90.9995	679
	$41 + {}^{14}/_{15}$	53	91.00159	214
92	$10 + {}^{1}/_{15} + {}^{3}/_{28}$	13	92.00094	368
93	$14 + {}^{1}/_{15} + {}^{18}/_{28}$	19	93.00097	358
	$69 + {}^{19}/_{28}$	90	92.99846	226
94	$7 + {}^{4}/_{15} + {}^{11}/_{28}$	10	94.00062	566
	$42 + {}^{25}/_{28}$	56	94.00167	211
95	$16 + {}^{1}/_{15} + {}^{17}/_{28}$	22	94.99929	498
	$58 + {}^{10}/_{28}$	77	95.00122	290
96	${}^{21}/_{28}$	1	*Exact*	∞
97	$2 + {}^{14}/_{15} + {}^{1}/_{28}$	4	97.0008	453
	$60 + {}^{13}/_{15}$	82	96.9989	331
	$27 + {}^{13}/_{28}$	37	96.9987	279
98	$19 + {}^{1}/_{15} + {}^{1}/_{28}$	26	97.99826	210
	$71 + {}^{4}/_{15}$	97	97.99813	196
99	$26 + {}^{4}/_{15} + {}^{18}/_{28}$	37	98.99841	232
100	$30 + {}^{1}/_{15} + {}^{25}/_{28}$	43	100.0015	243
101	$62 + {}^{11}/_{15}$	88	100.9989	356
	$2 + {}^{9}/_{15} + {}^{27}/_{28}$	5	101.002	188
	$17 + {}^{23}/_{28}$	25	101.002	188
102	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	30	102.0013	283
103	$11 + {}^{2}/_{15} + {}^{21}/_{28}$	17	103.0014	275
	$47 + {}^{8}/_{15}$	68	103.0014	275
	$57 + {}^{9}/_{28}$	82	102.9981	206
104	$11 + {}^{11}/_{15} + {}^{1}/_{28}$	17	104.0016	240
105	$5 + {}^{3}/_{15} + {}^{8}/_{28}$	8	*Exact*	∞

La colonne ⌀ représente le diamètre en mm de la pièce au delà duquel le dernier trou de la division sera déplacé de plus de 0,01 mm

Plateaux Diviseurs : ((15 28))

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
106	$3 + {}^{14}/_{15} + {}^{23}/_{28}$	7	105.999	396
	$35 + {}^{9}/_{28}$	52	105.998	196
107	$17 + {}^{1}/_{15} + {}^{12}/_{28}$	26	107.0005	736
	$29 + {}^{17}/_{28}$	44	107.0012	332
	$50 + {}^{7}/_{15}$	75	107.0013	303
108	${}^{10}/_{15}$	1	Exact	∞
109	$18 + {}^{1}/_{15} + {}^{12}/_{28}$	28	109.001	396
	$64 + {}^{11}/_{15}$	98	109.001	396
	$66 + {}^{20}/_{28}$	101	109.0021	190
110	$13 + {}^{1}/_{15} + {}^{19}/_{28}$	21	110.0017	237
	$34 + {}^{1}/_{28}$	52	110.0021	196
111	$19 + {}^{1}/_{15} + {}^{11}/_{28}$	30	110.9996	1132
	$51 + {}^{25}/_{28}$	80	110.9979	201
112	${}^{18}/_{28}$	1	Exact	∞
113	$14 + {}^{5}/_{15} + {}^{9}/_{28}$	23	113.0008	521
	$28 + {}^{1}/_{28}$	44	112.9987	332
	$33 + {}^{2}/_{15}$	52	112.998	210
114	$14 + {}^{2}/_{15} + {}^{11}/_{28}$	23	114.001	434
115	$13 + {}^{10}/_{15} + {}^{3}/_{28}$	22	115.0009	498
	$30 + {}^{19}/_{28}$	49	114.9988	370
116	$16 + {}^{1}/_{15} + {}^{2}/_{28}$	26	115.9988	368
	$67 + {}^{1}/_{28}$	108	115.9979	203
117	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	15	116.9977	188
118	$6 + {}^{8}/_{15} + {}^{5}/_{28}$	11	117.9993	623
	$43 + {}^{9}/_{28}$	71	118.0016	268
	$64 + {}^{1}/_{15}$	105	118.0021	212
119	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	35	119.0016	283
	$32 + {}^{1}/_{15}$	53	119.0021	214
120	${}^{9}/_{15}$	1	Exact	∞
121	$14 + {}^{1}/_{15} + {}^{6}/_{28}$	24	121.0003	1359
	$35 + {}^{3}/_{28}$	59	121.001	445
	$55 + {}^{14}/_{15}$	94	121.0012	380
122	$8 + {}^{1}/_{15} + {}^{22}/_{28}$	15	122.0011	424
	$48 + {}^{11}/_{28}$	82	122.0015	309
	$56 + {}^{1}/_{15}$	95	121.9976	192
123	$3 + {}^{2}/_{15} + {}^{27}/_{28}$	7	122.9983	264
	$58 + {}^{15}/_{28}$	100	123.0018	251
124	$69 + {}^{19}/_{28}$	120	123.9979	226
	$8 + {}^{1}/_{15} + {}^{18}/_{28}$	15	124.0022	212
125	$21 + {}^{1}/_{15} + {}^{23}/_{28}$	38	124.9995	861
	$22 + {}^{13}/_{28}$	39	124.9984	294
126	${}^{16}/_{28}$	1	Exact	∞
127	$5 + {}^{1}/_{15} + {}^{1}/_{28}$	9	126.9995	1019
	$58 + {}^{11}/_{28}$	103	127.0018	259
	$69 + {}^{11}/_{15}$	123	126.9981	248
128	$31 + {}^{2}/_{15} + {}^{26}/_{28}$	57	128.0024	201
129	$5 + {}^{11}/_{15} + {}^{27}/_{28}$	12	129.0011	453
	$43 + {}^{15}/_{28}$	78	128.9975	196

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
130	$34 + {}^{25}/_{28}$	63	129.998	237
	$9 + {}^{14}/_{15} + {}^{1}/_{28}$	18	130.0024	203
131	$23 + {}^{2}/_{15} + {}^{14}/_{28}$	43	131.0014	347
	$47 + {}^{4}/_{15}$	86	131.0014	347
	$42 + {}^{9}/_{28}$	77	130.9975	193
132	$23 + {}^{13}/_{15} + {}^{19}/_{28}$	45	132.0012	424
133	$24 + {}^{13}/_{15} + {}^{1}/_{28}$	46	132.9993	744
	$58 + {}^{7}/_{15}$	108	132.9989	436
134	$30 + {}^{3}/_{15} + {}^{27}/_{28}$	58	133.9995	1095
	$47 + {}^{23}/_{28}$	89	133.9985	336
	$62 + {}^{13}/_{15}$	117	133.9979	236
135	${}^{8}/_{15}$	1	Exact	∞
136	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	40	136.0018	283
137	$5 + {}^{1}/_{15} + {}^{20}/_{28}$	11	137.0016	311
	$31 + {}^{8}/_{15}$	60	136.9979	242
	$57 + {}^{8}/_{28}$	109	136.9975	205
138	$16 + {}^{1}/_{15} + {}^{3}/_{28}$	31	138.0009	585
139	$3 + {}^{11}/_{15} + {}^{26}/_{28}$	9	138.999	509
	$58 + {}^{8}/_{15}$	113	138.9977	228
	$66 + {}^{23}/_{28}$	129	138.9973	194
140	$9 + {}^{3}/_{15} + {}^{16}/_{28}$	19	Exact	∞
141	$7 + {}^{4}/_{15} + {}^{11}/_{28}$	15	141.0009	566
	$42 + {}^{25}/_{28}$	84	141.0025	211
142	$10 + {}^{11}/_{15} + {}^{26}/_{28}$	23	142.0008	651
	$33 + {}^{13}/_{28}$	66	142.0021	249
	$52 + {}^{11}/_{15}$	104	141.9975	210
143	$52 + {}^{13}/_{15}$	105	143.0013	424
	$25 + {}^{19}/_{28}$	51	142.9986	385
	$21 + {}^{6}/_{15} + {}^{7}/_{28}$	43	143.0023	231
144	${}^{14}/_{28}$	1	Exact	∞
145	$15 + {}^{11}/_{28}$	31	145.0023	234
	$21 + {}^{10}/_{15} + {}^{19}/_{28}$	45	144.9973	203
146	$3 + {}^{4}/_{15} + {}^{19}/_{28}$	8	145.9988	453
	$48 + {}^{23}/_{28}$	99	146.0015	373
	$69 + {}^{4}/_{15}$	141	146.0019	285
147	$19 + {}^{1}/_{15} + {}^{1}/_{28}$	39	146.9974	210
148	$15 + {}^{14}/_{15} + {}^{17}/_{28}$	34	148.0006	962
	$50 + {}^{3}/_{28}$	103	148.0029	194
149	$9 + {}^{14}/_{15} + {}^{6}/_{28}$	21	149.0005	1189
	$31 + {}^{25}/_{28}$	66	148.9989	498
	$68 + {}^{2}/_{15}$	141	149.002	285
150	$24 + {}^{1}/_{15} + {}^{25}/_{28}$	52	150.0029	196
151	$27 + {}^{5}/_{28}$	57	151.0013	430
	$13 + {}^{11}/_{15} + {}^{16}/_{28}$	30	150.9987	424
	$50 + {}^{1}/_{15}$	105	150.9987	424
152	$32 + {}^{10}/_{15} + {}^{27}/_{28}$	71	152.0028	201
153	$14 + {}^{4}/_{15} + {}^{9}/_{28}$	31	153.0015	390
154	$71 + {}^{8}/_{15}$	153	153.9981	309
	$10 + {}^{13}/_{15} + {}^{23}/_{28}$	25	154.0029	202

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
155	$22 + {}^{5}/_{15} + {}^{25}/_{28}$	50	154.9974	226
	$69 + {}^{6}/_{28}$	149	154.9969	187
156	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	20	155.9969	188
157	$15 + {}^{13}/_{15} + {}^{18}/_{28}$	36	157.0003	2039
	$56 + {}^{13}/_{15}$	124	156.9988	501
	$20 + {}^{5}/_{28}$	44	156.9982	332
158	$11 + {}^{13}/_{15} + {}^{25}/_{28}$	28	157.9996	1586
	$69 + {}^{4}/_{15}$	152	157.9981	307
	$24 + {}^{17}/_{28}$	54	158.0029	203
159	$7 + {}^{1}/_{15} + {}^{5}/_{28}$	16	159.001	604
	$35 + {}^{9}/_{28}$	78	158.997	196
160	$4 + {}^{3}/_{15} + {}^{21}/_{28}$	11	Exact	∞
161	$7 + {}^{1}/_{15} + {}^{15}/_{28}$	17	161.0022	275
	$50 + {}^{8}/_{15}$	113	161.0026	228
162	$40 + {}^{1}/_{15} + {}^{23}/_{28}$	92	162.0031	193
163	$19 + {}^{6}/_{15} + {}^{1}/_{28}$	44	162.9989	553
	$46 + {}^{23}/_{28}$	106	163.0023	266
	$61 + {}^{6}/_{15}$	139	162.9967	187
164	$7 + {}^{13}/_{15} + {}^{1}/_{28}$	18	164.0012	509
	$46 + {}^{15}/_{28}$	106	164.0031	200
165	$22 + {}^{5}/_{15} + {}^{10}/_{28}$	52	165.0031	196
	$34 + {}^{1}/_{28}$	78	165.0031	196
166	$2 + {}^{1}/_{15} + {}^{15}/_{28}$	6	166.0018	339
	$71 + {}^{2}/_{15}$	164	165.9981	331
	$32 + {}^{27}/_{28}$	76	165.9978	287
167	$11 + {}^{1}/_{15} + {}^{4}/_{28}$	26	167.0008	736
	$59 + {}^{1}/_{15}$	137	166.9977	277
	$47 + {}^{24}/_{28}$	111	166.997	209
168	${}^{12}/_{28}$	1	Exact	∞
169	$6 + {}^{1}/_{15} + {}^{21}/_{28}$	16	168.9976	258
	$27 + {}^{4}/_{15}$	64	168.9976	258
	$48 + {}^{4}/_{28}$	113	168.997	213
170	$33 + {}^{1}/_{28}$	78	169.9978	294
	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	50	170.0022	283
171	$20 + {}^{4}/_{15} + {}^{22}/_{28}$	50	171.002	314
172	$5 + {}^{11}/_{15} + {}^{27}/_{28}$	16	172.0014	453
	$43 + {}^{15}/_{28}$	104	171.9967	196
173	$20 + {}^{11}/_{28}$	49	173.0018	370
	$1 + {}^{13}/_{15} + {}^{6}/_{28}$	5	172.9977	283
	$29 + {}^{2}/_{15}$	70	172.9977	283
174	$16 + {}^{1}/_{15} + {}^{2}/_{28}$	39	173.9982	368
	$64 + {}^{27}/_{28}$	157	174.0033	197
175	$24 + {}^{2}/_{15} + {}^{27}/_{28}$	61	174.9967	197
176	$20 + {}^{2}/_{15} + {}^{9}/_{28}$	50	175.9981	354
177	$13 + {}^{1}/_{15} + {}^{10}/_{28}$	33	176.9989	623
	$67 + {}^{14}/_{15}$	167	176.9971	225
	$31 + {}^{9}/_{28}$	77	177.0034	193

La colonne ⌀ représente le diamètre en mm de la pièce au delà duquel le dernier trou de la division sera déplacé de plus de 0,01 mm

Plateaux Diviseurs : ((15 28))

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	∅
178	$7 + {}^{1}/_{15} + {}^{6}/_{28}$	18	177.9987	509
	$53 + {}^{11}/_{28}$	132	178.0013	498
	$42 + {}^{1}/_{15}$	104	178.0032	210
179	$6 + {}^{6}/_{15} + {}^{1}/_{28}$	16	179.0011	604
	$32 + {}^{5}/_{28}$	80	179.0011	604
	$47 + {}^{13}/_{15}$	119	178.9972	240
180	${}^{6}/_{15}$	1	Exact	∞
181	$5 + {}^{8}/_{15} + {}^{1}/_{28}$	14	181.0004	1586
	$48 + {}^{2}/_{15}$	121	180.9972	244
	$11 + {}^{15}/_{28}$	29	181.0031	219
182	$17 + {}^{4}/_{15} + {}^{15}/_{28}$	45	181.9981	364
	$41 + {}^{14}/_{15}$	106	182.0032	214
183	$47 + {}^{17}/_{28}$	121	182.9977	304
	$68 + {}^{1}/_{15}$	173	182.9971	233
	$14 + {}^{3}/_{15} + {}^{10}/_{28}$	37	183.0029	232
184	$10 + {}^{1}/_{15} + {}^{3}/_{28}$	26	184.0019	368
185	$15 + {}^{5}/_{28}$	39	184.9976	294
	$17 + {}^{13}/_{15} + {}^{1}/_{28}$	46	185.0033	208
186	$14 + {}^{1}/_{15} + {}^{18}/_{28}$	38	186.0019	358
	$57 + {}^{19}/_{28}$	149	185.9963	187
187	$28 + {}^{3}/_{28}$	73	186.9987	551
	$10 + {}^{1}/_{15} + {}^{20}/_{28}$	28	186.9965	198
	$18 + {}^{13}/_{15}$	49	186.9965	198
188	$7 + {}^{4}/_{15} + {}^{11}/_{28}$	20	188.0012	566
	$42 + {}^{25}/_{28}$	112	188.0033	211
189	$7 + {}^{10}/_{15} + {}^{20}/_{28}$	22	Exact	∞
190	$16 + {}^{1}/_{15} + {}^{17}/_{28}$	44	189.9986	498
	$29 + {}^{5}/_{28}$	77	190.0024	290
191	$12 + {}^{1}/_{15} + {}^{21}/_{28}$	34	191.0013	550
	$20 + {}^{11}/_{15}$	55	190.9968	222
	$55 + {}^{1}/_{28}$	146	191.0032	220
192	$59 + {}^{4}/_{15} + {}^{10}/_{28}$	159	192.0038	187
193	$6 + {}^{4}/_{15} + {}^{23}/_{28}$	19	192.9997	2152
	$30 + {}^{27}/_{28}$	83	192.9965	208
	$17 + {}^{8}/_{15}$	47	193.0038	190
194	$2 + {}^{14}/_{15} + {}^{1}/_{28}$	8	194.0016	453
	$27 + {}^{13}/_{28}$	74	193.9974	279
	$47 + {}^{2}/_{15}$	127	194.0028	256
195	$46 + {}^{25}/_{28}$	127	194.9977	319
	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	25	194.9961	188
196	$19 + {}^{1}/_{15} + {}^{1}/_{28}$	52	195.9965	210
	$71 + {}^{4}/_{15}$	194	195.9963	196
197	$2 + {}^{1}/_{15} + {}^{24}/_{28}$	8	197.0033	226
	$10 + {}^{27}/_{28}$	30	197.0033	226
	$20 + {}^{7}/_{15}$	56	197.0033	226
198	$13 + {}^{2}/_{15} + {}^{9}/_{28}$	37	197.9968	232
199	$8 + {}^{13}/_{15} + {}^{5}/_{28}$	25	198.9997	2832
	$34 + {}^{11}/_{15}$	96	199.0019	388
	$38 + {}^{20}/_{28}$	107	198.9963	202

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	∅
200	$24 + {}^{10}/_{15} + {}^{25}/_{28}$	71	200.0037	201
201	$6 + {}^{3}/_{15} + {}^{27}/_{28}$	20	200.997	251
	$35 + {}^{23}/_{28}$	100	200.997	251
	$50 + {}^{13}/_{15}$	142	200.9961	191
202	$45 + {}^{4}/_{15}$	127	202.0029	256
	$2 + {}^{9}/_{15} + {}^{27}/_{28}$	10	202.004	188
	$17 + {}^{23}/_{28}$	50	202.004	188
203	$54 + {}^{4}/_{15}$	153	202.9975	309
	$8 + {}^{14}/_{15} + {}^{18}/_{28}$	27	203.0035	218
	$66 + {}^{19}/_{28}$	188	203.0037	202
204	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	60	204.0027	283
205	$12 + {}^{1}/_{15} + {}^{26}/_{28}$	37	204.9982	419
	$59 + {}^{10}/_{28}$	169	204.9964	212
206	$31 + {}^{3}/_{28}$	89	205.9977	336
	$11 + {}^{2}/_{15} + {}^{21}/_{28}$	34	206.0028	275
	$47 + {}^{8}/_{15}$	136	206.0028	275
207	$12 + {}^{1}/_{15} + {}^{3}/_{28}$	35	207.0018	440
208	$11 + {}^{11}/_{15} + {}^{1}/_{28}$	34	208.0032	240
209	$5 + {}^{5}/_{15} + {}^{5}/_{28}$	16	209.0022	362
	$16 + {}^{15}/_{28}$	48	209.0022	362
	$65 + {}^{12}/_{15}$	191	208.997	257
210	$13 + {}^{3}/_{15} + {}^{24}/_{28}$	41	Exact	∞
211	$25 + {}^{14}/_{15}$	76	211.0026	307
	$31 + {}^{11}/_{28}$	92	211.0034	231
	$8 + {}^{1}/_{15} + {}^{13}/_{28}$	25	210.9964	217
212	$3 + {}^{14}/_{15} + {}^{23}/_{28}$	14	211.998	396
	$35 + {}^{9}/_{28}$	104	211.996	196
	$64 + {}^{13}/_{15}$	191	212.0041	193
213	$10 + {}^{13}/_{15} + {}^{27}/_{28}$	35	213.0006	1321
	$33 + {}^{13}/_{28}$	99	213.0032	249
	$52 + {}^{11}/_{15}$	156	212.9962	210
214	$17 + {}^{1}/_{15} + {}^{12}/_{28}$	52	214.0011	736
	$29 + {}^{17}/_{28}$	88	214.0024	332
	$50 + {}^{7}/_{15}$	150	214.0026	303
215	$23 + {}^{3}/_{28}$	69	214.9985	521
	$5 + {}^{11}/_{15} + {}^{27}/_{28}$	20	215.0018	453
216	${}^{5}/_{15}$	1	Exact	∞
217	$28 + {}^{13}/_{15}$	87	216.9977	352
	$5 + {}^{8}/_{15} + {}^{3}/_{28}$	17	217.003	275
	$59 + {}^{11}/_{28}$	179	216.9958	193
218	$18 + {}^{1}/_{15} + {}^{12}/_{28}$	56	218.0021	396
	$43 + {}^{4}/_{15}$	131	217.9969	265
	$33 + {}^{10}/_{28}$	101	218.0043	190
219	$3 + {}^{4}/_{15} + {}^{19}/_{28}$	12	218.9982	453
	$35 + {}^{5}/_{28}$	107	218.997	269
	$57 + {}^{8}/_{15}$	175	219.0035	236
220	$13 + {}^{1}/_{15} + {}^{19}/_{28}$	42	220.0035	237
	$34 + {}^{1}/_{28}$	104	220.0042	196

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	∅
221	$1 + {}^{2}/_{15} + {}^{23}/_{28}$	6	220.9988	679
	$29 + {}^{9}/_{28}$	90	220.9988	679
	$17 + {}^{4}/_{15}$	53	221.0039	214
222	$7 + {}^{1}/_{15} + {}^{11}/_{28}$	23	221.9981	434
	$51 + {}^{25}/_{28}$	160	221.9959	201
223	$31 + {}^{27}/_{28}$	99	222.9989	747
	$8 + {}^{14}/_{15} + {}^{3}/_{28}$	28	222.9971	288
	$16 + {}^{7}/_{15}$	51	222.996	206
224	${}^{9}/_{28}$	1	Exact	∞
225	$24 + {}^{1}/_{15} + {}^{25}/_{28}$	78	225.0043	196
226	$14 + {}^{5}/_{15} + {}^{9}/_{28}$	46	226.0016	521
	$28 + {}^{1}/_{28}$	88	225.9975	332
	$33 + {}^{2}/_{15}$	104	225.996	210
227	$51 + {}^{1}/_{15}$	161	226.9974	325
	$4 + {}^{5}/_{15} + {}^{3}/_{28}$	14	227.0027	317
	$13 + {}^{9}/_{28}$	42	227.0027	317
228	$14 + {}^{2}/_{15} + {}^{11}/_{28}$	46	228.002	434
229	$18 + {}^{3}/_{15} + {}^{1}/_{28}$	58	229.0012	730
	$17 + {}^{17}/_{28}$	56	228.998	422
	$23 + {}^{4}/_{15}$	74	228.9971	299
230	$13 + {}^{10}/_{15} + {}^{3}/_{28}$	44	230.0017	498
	$30 + {}^{19}/_{28}$	98	229.9977	370
231	$15 + {}^{13}/_{15} + {}^{27}/_{28}$	54	231.003	291
	$59 + {}^{8}/_{15}$	191	230.9966	257
232	$16 + {}^{1}/_{15} + {}^{2}/_{28}$	52	231.9976	368
	$67 + {}^{1}/_{28}$	216	231.9957	203
233	$20 + {}^{10}/_{15} + {}^{27}/_{28}$	70	232.9994	1586
	$22 + {}^{13}/_{15}$	74	233.0029	299
	$43 + {}^{16}/_{28}$	141	232.9967	266
234	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	30	233.9954	188
235	$7 + {}^{4}/_{15} + {}^{11}/_{28}$	25	235.0016	566
	$42 + {}^{25}/_{28}$	140	235.0042	211
236	$6 + {}^{8}/_{15} + {}^{5}/_{28}$	22	235.9986	623
	$43 + {}^{9}/_{28}$	142	236.0033	268
	$61 + {}^{14}/_{15}$	203	235.9957	205
237	$11 + {}^{13}/_{15} + {}^{25}/_{28}$	42	236.9994	1586
	$45 + {}^{4}/_{15}$	149	236.9956	200
	$23 + {}^{11}/_{28}$	77	236.9954	193
238	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	70	238.0031	283
	$32 + {}^{1}/_{15}$	106	238.0042	214
239	$31 + {}^{14}/_{15}$	106	238.9979	428
	$11 + {}^{12}/_{15} + {}^{7}/_{28}$	40	239.0041	215
	$25 + {}^{17}/_{28}$	85	238.9958	214
240	$8 + {}^{3}/_{15} + {}^{14}/_{28}$	29	Exact	∞
241	$5 + {}^{10}/_{15} + {}^{17}/_{28}$	21	241.0019	475
	$18 + {}^{23}/_{28}$	63	241.0019	475
	$47 + {}^{12}/_{15}$	160	241.0042	215
242	$6 + {}^{13}/_{15} + {}^{16}/_{28}$	25	241.9974	354
	$52 + {}^{1}/_{15}$	175	241.9974	354
	$34 + {}^{6}/_{28}$	115	242.0042	217

La colonne ∅ représente le diamètre en mm de la pièce au delà duquel le dernier trou de la division sera déplacé de plus de 0,01 mm

Plateaux Diviseurs : ((15 28))

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
243	$14 + {}^{12}/_{15} + {}^{17}/_{28}$	52	243.0042	218
	$66 + {}^{27}/_{28}$	226	242.9952	189
244	$8 + {}^{1}/_{15} + {}^{22}/_{28}$	30	244.0022	424
	$30 + {}^{11}/_{28}$	103	244.0047	194
	$56 + {}^{1}/_{15}$	190	243.9952	192
245	$55 + {}^{7}/_{28}$	188	244.9955	202
	$16 + {}^{13}/_{15} + {}^{5}/_{28}$	58	244.9951	187
246	$3 + {}^{2}/_{15} + {}^{27}/_{28}$	14	245.9965	264
	$46 + {}^{15}/_{28}$	159	246.0046	200
247	$15 + {}^{7}/_{15} + {}^{24}/_{28}$	56	247.0012	793
	$30 + {}^{17}/_{28}$	105	247.0012	793
	$14 + {}^{13}/_{15}$	51	246.9955	206
248	$8 + {}^{1}/_{15} + {}^{18}/_{28}$	30	248.0044	212
	$60 + {}^{19}/_{28}$	209	247.9953	197
249	$2 + {}^{1}/_{15} + {}^{15}/_{28}$	9	249.0027	339
	$32 + {}^{27}/_{28}$	114	248.9967	287
	$47 + {}^{2}/_{15}$	163	248.9958	219
250	$21 + {}^{1}/_{15} + {}^{23}/_{28}$	76	249.9968	861
	$22 + {}^{13}/_{28}$	78	249.9968	294
251	$31 + {}^{4}/_{15}$	109	251.0021	441
	$13 + {}^{11}/_{15} + {}^{1}/_{28}$	48	250.9978	418
	$18 + {}^{2}/_{28}$	63	251.004	237
252	${}^{8}/_{28}$	1	Exact	∞
253	$26 + {}^{7}/_{15}$	93	252.9975	376
	$17 + {}^{26}/_{28}$	63	253.004	237
	$10 + {}^{1}/_{15} + {}^{5}/_{28}$	36	252.9956	214
254	$5 + {}^{1}/_{15} + {}^{1}/_{28}$	18	253.9991	1019
	$31 + {}^{13}/_{28}$	111	254.0023	419
	$34 + {}^{13}/_{15}$	123	253.9962	248
255	$33 + {}^{1}/_{28}$	117	254.9968	294
	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	75	255.0034	283
256	$14 + {}^{14}/_{15} + {}^{15}/_{28}$	55	255.9951	194
257	$4 + {}^{6}/_{15} + {}^{18}/_{28}$	18	256.9972	339
	$12 + {}^{17}/_{28}$	45	256.9972	339
	$23 + {}^{8}/_{15}$	84	256.9972	339
258	$5 + {}^{4}/_{15} + {}^{1}/_{28}$	19	257.9973	358
	$43 + {}^{15}/_{28}$	156	257.9951	196
259	$9 + {}^{1}/_{15} + {}^{3}/_{28}$	33	258.9982	534
	$55 + {}^{9}/_{28}$	199	258.9955	214
	$14 + {}^{11}/_{15}$	53	259.0045	214
260	$34 + {}^{25}/_{28}$	126	259.9959	237
	$9 + {}^{14}/_{15} + {}^{1}/_{28}$	36	260.0048	203
261	$12 + {}^{1}/_{15} + {}^{2}/_{28}$	44	260.9965	276
	$67 + {}^{1}/_{28}$	243	260.9952	203
262	$26 + {}^{3}/_{28}$	95	261.9973	358
	$11 + {}^{1}/_{15} + {}^{21}/_{28}$	43	262.0028	347
	$47 + {}^{4}/_{15}$	172	262.0028	347

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
263	$66 + {}^{7}/_{28}$	242	263.0038	261
	$12 + {}^{8}/_{15} + {}^{17}/_{28}$	48	263.0042	236
	$12 + {}^{13}/_{15}$	47	263.0052	190
264	$20 + {}^{2}/_{15} + {}^{9}/_{28}$	75	263.9972	354
265	$21 + {}^{13}/_{28}$	79	264.9983	596
	$9 + {}^{1}/_{15} + {}^{20}/_{28}$	36	265.0049	203
	$68 + {}^{7}/_{15}$	252	265.0049	203
266	$49 + {}^{8}/_{15}$	183	266.0027	370
	$10 + {}^{2}/_{15} + {}^{27}/_{28}$	41	266.003	331
267	$7 + {}^{1}/_{15} + {}^{6}/_{28}$	27	266.998	509
	$29 + {}^{11}/_{28}$	109	267.0036	274
	$42 + {}^{1}/_{15}$	156	267.0048	210
268	$12 + {}^{3}/_{15} + {}^{27}/_{28}$	49	267.9978	462
	$62 + {}^{13}/_{15}$	234	267.9958	236
	$29 + {}^{23}/_{28}$	111	267.9952	209
269	$6 + {}^{1}/_{15} + {}^{10}/_{28}$	24	268.9993	1359
	$23 + {}^{23}/_{28}$	89	269.0015	672
	$17 + {}^{14}/_{15}$	67	268.9963	271
270	${}^{4}/_{15}$	1	Exact	∞
271	$26 + {}^{4}/_{15} + {}^{1}/_{28}$	99	271.0021	487
	$10 + {}^{25}/_{28}$	41	271.0033	309
	$18 + {}^{1}/_{15}$	68	270.9963	275
272	$20 + {}^{8}/_{15} + {}^{18}/_{28}$	80	272.0036	283
273	$41 + {}^{14}/_{15}$	159	273.0048	214
	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	35	272.9946	188
274	$5 + {}^{1}/_{15} + {}^{20}/_{28}$	22	274.0033	311
	$31 + {}^{8}/_{15}$	120	273.9958	242
	$28 + {}^{18}/_{28}$	109	273.995	205
275	$7 + {}^{3}/_{15} + {}^{11}/_{28}$	29	274.9953	219
	$34 + {}^{1}/_{28}$	130	275.0052	196
	$61 + {}^{4}/_{15}$	234	274.9946	189
276	$10 + {}^{1}/_{15} + {}^{3}/_{28}$	39	276.0028	368
277	$23 + {}^{2}/_{15}$	89	277.0029	360
	$8 + {}^{2}/_{15} + {}^{27}/_{28}$	35	276.9956	233
	$43 + {}^{26}/_{28}$	169	276.9951	212
278	$3 + {}^{11}/_{15} + {}^{26}/_{28}$	18	277.998	509
	$33 + {}^{26}/_{28}$	131	277.9958	247
	$29 + {}^{4}/_{15}$	113	277.9954	228
279	$14 + {}^{1}/_{15} + {}^{18}/_{28}$	57	279.0029	358
	$58 + {}^{9}/_{28}$	226	279.0055	189
280	$3 + {}^{3}/_{15} + {}^{4}/_{28}$	13	Exact	∞
281	$9 + {}^{9}/_{15} + {}^{11}/_{28}$	39	281.0007	1472
	$22 + {}^{1}/_{28}$	86	280.9984	649
	$21 + {}^{4}/_{15}$	83	281.0031	335
282	$7 + {}^{4}/_{15} + {}^{11}/_{28}$	30	282.0019	566
	$41 + {}^{3}/_{28}$	161	281.9948	202
283	$22 + {}^{18}/_{28}$	89	283.0032	336
	$1 + {}^{1}/_{15} + {}^{20}/_{28}$	7	282.9947	198
	$12 + {}^{7}/_{15}$	49	282.9947	198

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
284	$4 + {}^{13}/_{15} + {}^{27}/_{28}$	23	284.0016	651
	$33 + {}^{13}/_{28}$	132	284.0043	249
	$52 + {}^{11}/_{15}$	208	283.9949	210
285	$16 + {}^{1}/_{15} + {}^{17}/_{28}$	66	284.9979	498
	$30 + {}^{23}/_{28}$	122	284.9965	307
286	$19 + {}^{1}/_{15} + {}^{23}/_{28}$	79	286.0002	4475
	$52 + {}^{13}/_{15}$	210	286.0025	424
	$25 + {}^{19}/_{28}$	102	285.9972	385
287	$12 + {}^{13}/_{15} + {}^{5}/_{28}$	52	287.0013	841
	$43 + {}^{6}/_{15}$	173	287.0046	233
	$51 + {}^{5}/_{28}$	204	286.9951	220
288	${}^{7}/_{28}$	1	Exact	∞
289	$2 + {}^{2}/_{15} + {}^{17}/_{28}$	11	289.0009	1246
	$57 + {}^{12}/_{15}$	232	288.9965	312
	$20 + {}^{19}/_{28}$	83	288.9948	208
290	$16 + {}^{1}/_{15} + {}^{2}/_{28}$	65	289.997	368
	$15 + {}^{11}/_{28}$	62	290.0046	234
291	$2 + {}^{14}/_{15} + {}^{1}/_{28}$	12	291.0024	453
	$20 + {}^{15}/_{28}$	83	291.0052	208
	$35 + {}^{2}/_{15}$	142	291.0057	191
292	$3 + {}^{4}/_{15} + {}^{19}/_{28}$	16	291.9976	453
	$30 + {}^{23}/_{28}$	125	292.0046	236
	$51 + {}^{8}/_{15}$	209	292.0052	211
293	$4 + {}^{14}/_{15} + {}^{27}/_{28}$	24	292.9996	2719
	$16 + {}^{13}/_{28}$	67	292.9978	506
	$21 + {}^{2}/_{15}$	86	292.9968	347
294	$71 + {}^{4}/_{15}$	291	293.9944	196
	$17 + {}^{1}/_{15} + {}^{9}/_{28}$	71	293.9942	191
295	$63 + {}^{6}/_{28}$	259	294.9966	326
	$11 + {}^{1}/_{15} + {}^{25}/_{28}$	49	294.995	222
	$56 + {}^{13}/_{15}$	233	295.0059	188
296	$10 + {}^{1}/_{15} + {}^{11}/_{28}$	43	295.9982	608
	$48 + {}^{25}/_{28}$	201	295.9942	189
297	$11 + {}^{3}/_{15} + {}^{19}/_{28}$	49	297.0054	205
	$59 + {}^{11}/_{28}$	245	297.0054	205
298	$4 + {}^{7}/_{15} + {}^{17}/_{28}$	21	298.0009	1189
	$34 + {}^{1}/_{15}$	141	298.0039	285
	$27 + {}^{22}/_{28}$	115	297.9949	217
299	$4 + {}^{5}/_{15} + {}^{27}/_{28}$	22	299.0022	498
	$15 + {}^{25}/_{28}$	66	299.0022	498
	$27 + {}^{14}/_{15}$	116	298.9976	469
300	$24 + {}^{1}/_{15} + {}^{25}/_{28}$	104	300.0057	196
301	$5 + {}^{11}/_{15} + {}^{27}/_{28}$	28	301.0025	453
	$59 + {}^{12}/_{15}$	250	301.0033	337
	$43 + {}^{15}/_{28}$	182	300.9943	196
302	$12 + {}^{9}/_{15} + {}^{1}/_{28}$	53	302.0011	1000
	$27 + {}^{5}/_{28}$	114	302.0026	430
	$50 + {}^{1}/_{15}$	210	301.9973	424

La colonne ⌀ représente le diamètre en mm de la pièce au delà duquel le dernier trou de la division sera déplacé de plus de 0,01 mm

Plateaux Diviseurs : ((15 28))

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	∅
303	$2 + 9/15 + 27/28$	15	303.006	188
	$17 + 23/28$	75	303.006	188
	$33 + 4/15$	140	303.006	188
304	$20 + 6/15 + 19/28$	89	304.0054	210
305	$9 + 19/28$	41	305.0037	309
	$10 + 10/15 + 12/28$	47	304.9957	266
	$63 + 4/15$	268	304.9947	216
306	$14 + 4/15 + 9/28$	62	306.0029	390
307	$5 + 2/15 + 27/28$	26	307.0051	226
	$7 + 1/28$	30	307.0051	226
	$13 + 2/15$	56	307.0051	226
308	$53 + 8/15$	229	307.995	231
	$10 + 13/15 + 23/28$	50	308.0057	202
309	$11 + 2/15 + 21/28$	51	309.0042	275
	$47 + 8/15$	204	309.0042	275
	$19 + 3/28$	82	308.9944	206
310	$16 + 2/15 + 23/28$	73	310.0014	827
	$34 + 17/28$	149	309.9938	187
311	$3 + 6/15 + 15/28$	17	310.9982	642
	$19 + 19/28$	85	310.9982	642
	$12 + 11/15$	55	310.9948	222
312	$8 + 4/15 + 27/28$	40	311.9938	188
313	$21 + 11/28$	93	313.0017	702
	$25 + 8/15$	111	313.0026	449
	$14 + 11/15 + 19/28$	67	313.0048	244
314	$11 + 3/15 + 1/28$	49	313.9987	925
	$51 + 2/15$	223	314.0026	451
	$15 + 23/28$	69	314.0045	260
315	$1 + 6/15 + 12/28$	8	*Exact*	∞
316	$9 + 5/15 + 13/28$	43	315.9951	243
	$51 + 4/15$	225	315.9948	227
	$24 + 17/28$	108	316.0058	203
317	$7 + 1/15 + 12/28$	33	317.0013	934
	$19 + 8/15$	86	316.9966	347
	$20 + 6/28$	89	317.0035	336
318	$3 + 14/15 + 23/28$	21	317.997	396
	$70 + 13/15$	313	318.0056	211
	$35 + 9/28$	156	317.9939	196
319	$10 + 10/15 + 11/28$	49	319.0011	1110
	$18 + 11/15$	83	319.0036	335
	$27 + 15/28$	122	319.0039	307
320	$59 + 4/15 + 10/28$	265	320.0064	187
321	$12 + 13/15 + 4/28$	58	320.9956	273
	$45 + 8/15$	203	320.9956	273
	$18 + 11/28$	82	320.9942	206
322	$7 + 1/15 + 15/28$	34	322.0044	275
	$25 + 4/15$	113	322.0053	228

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	∅
323	$9 + 1/15 + 27/28$	45	323.0002	5098
	$50 + 9/15$	227	323.004	306
	$6 + 13/15$	29	323.0055	219
324	$40 + 1/15 + 23/28$	184	324.0063	193
325	$14 + 5/28$	64	324.9975	483
	$64 + 7/15$	291	325.0052	235
	$9 + 14/15 + 1/28$	45	325.006	203
326	$27 + 17/28$	125	326.0026	472
	$4 + 1/15 + 16/28$	21	325.9959	297
	$32 + 7/15$	147	325.9959	297
327	$22 + 19/28$	103	327.0047	259
	$12 + 7/15 + 27/28$	61	327.0059	209
	$31 + 4/15$	142	326.9936	191
328	$6 + 11/15 + 2/28$	31	328.0056	219
	$46 + 15/28$	212	328.0061	200
329	$7 + 4/15 + 11/28$	35	329.0022	566
	$41 + 12/15$	191	328.9952	257
	$39 + 11/28$	180	328.9937	194
330	$13 + 1/15 + 19/28$	63	330.0052	237
	$34 + 1/28$	156	330.0063	196
331	$33 + 14/15$	156	331.002	631
	$57 + 18/28$	265	331.0037	333
	$6 + 13/15 + 27/28$	36	330.9942	214
332	$2 + 1/15 + 15/28$	12	332.0037	339
	$32 + 27/28$	152	331.9957	287
	$53 + 2/15$	245	331.995	247
333	$3 + 1/15 + 11/28$	16	332.9938	201
	$51 + 25/28$	240	332.9938	201
334	$2 + 4/15 + 15/28$	13	334.0017	736
	$29 + 8/15$	137	333.9955	277
	$23 + 26/28$	111	333.994	209
335	$15 + 12/15 + 27/28$	78	334.9979	589
	$12 + 1/28$	56	335.003	422
	$59 + 8/15$	277	335.0056	224
336	$6/28$	1	*Exact*	∞
337	$27 + 2/15$	127	337.0025	513
	$11 + 27/28$	56	337.003	422
	$13 + 1/15 + 17/28$	64	336.9946	233
338	$6 + 1/15 + 21/28$	32	337.9951	258
	$27 + 4/15$	128	337.9951	258
	$24 + 2/28$	113	337.9941	213
339	$12 + 1/15 + 13/28$	59	339.0006	2228
	$19 + 27/28$	94	339.0054	236
	$33 + 2/15$	156	338.994	210
340	$33 + 1/28$	156	339.9957	294
	$18 + 1/15 + 10/28$	87	339.9948	246
341	$9 + 1/15 + 24/28$	47	340.9981	665
	$68 + 3/15$	323	340.9971	435
	$19 + 6/28$	91	340.9963	343
342	$6 + 2/15 + 11/28$	31	342.0066	195

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	∅
343	$15 + 8/15$	74	343.0043	299
	$13 + 10/15 + 17/28$	68	343.0058	220
	$39 + 13/28$	188	342.9937	202
344	$5 + 11/15 + 27/28$	32	344.0028	453
	$43 + 15/28$	208	343.9934	196
345	$17 + 9/28$	83	345.0062	208
	$10 + 1/15 + 22/28$	52	344.9934	196
346	$14/15 + 3/28$	5	345.9954	283
	$15 + 17/28$	75	345.9954	283
	$29 + 2/15$	140	345.9954	283
347	$18 + 7/15$	89	347.0036	360
	$29 + 13/28$	142	346.9964	357
	$5 + 1/15 + 15/28$	27	346.9953	278
348	$10 + 1/15 + 2/28$	49	347.9944	231
	$64 + 27/28$	314	348.0066	197
349	$17 + 15/28$	85	349.002	641
	$15 + 4/15$	74	348.9956	299
	$9 + 13/15 + 1/28$	48	349.007	187
350	$24 + 2/15 + 27/28$	122	349.9934	197
351	$47 + 5/28$	230	351.0068	193
	$8 + 4/15 + 27/28$	45	350.993	188
352	$12 + 13/15 + 12/28$	65	352.0057	230
353	$1 + 12/15 + 1/28$	9	352.9961	339
	$9 + 5/28$	45	352.9961	339
	$17 + 2/15$	84	352.9961	339
354	$6 + 8/15 + 5/28$	33	353.9979	623
	$64 + 1/15$	315	354.0062	212
	$31 + 9/28$	154	354.0068	193
355	$22 + 3/28$	109	354.9984	823
	$1 + 4/15 + 27/28$	11	355.0053	249
	$48 + 1/15$	237	355.0069	191
356	$7 + 1/15 + 6/28$	36	355.9974	509
	$35 + 11/28$	175	356.004	330
	$42 + 1/15$	208	356.0063	210
357	$10 + 11/15 + 27/28$	58	356.9957	312
	$32 + 1/15$	159	357.0062	214
358	$6 + 6/15 + 1/28$	32	358.0022	604
	$28 + 10/28$	141	358.005	266
	$23 + 14/15$	119	357.9944	240
359	$5 + 4/15 + 21/28$	30	359.0028	485
	$58 + 27/28$	294	358.997	444
	$23 + 13/15$	119	358.9944	240
360	$3/15$	1	*Exact*	∞
361	$11 + 2/15 + 1/28$	56	360.9977	576
	$23 + 14/15$	120	361.0028	485
	$15 + 10/28$	77	361.0047	290
362	$5 + 8/15 + 1/28$	28	362.0009	1586
	$24 + 1/15$	121	361.9945	244
	$11 + 15/28$	58	362.0062	219

La colonne ∅ représente le diamètre en mm de la pièce au delà duquel le dernier trou de la division sera déplacé de plus de 0,01 mm

Plateaux Diviseurs : ((15 28))

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
363	$11 + {}^{10}/_{15} + {}^{1}/_{28}$	59	363.0031	445
	$35 + {}^{3}/_{28}$	177	363.0031	445
	$31 + {}^{14}/_{15}$	161	363.0063	217
364	$14 + {}^{4}/_{15} + {}^{27}/_{28}$	77	363.9956	311
	$41 + {}^{14}/_{15}$	212	364.0064	214
365	$16 + {}^{27}/_{28}$	86	365.0021	649
	$3 + {}^{4}/_{15} + {}^{19}/_{28}$	20	364.997	453
	$47 + {}^{14}/_{15}$	243	365.007	196
366	$6 + {}^{9}/_{15} + {}^{19}/_{28}$	37	366.0059	232
	$35 + {}^{17}/_{28}$	181	365.994	227
	$56 + {}^{1}/_{15}$	285	365.9929	192
367	$58 + {}^{4}/_{15}$	297	367.0023	600
	$14 + {}^{9}/_{28}$	73	367.0025	551
	$11 + {}^{3}/_{15} + {}^{5}/_{28}$	58	367.0056	243
368	$5 + {}^{1}/_{15} + {}^{17}/_{28}$	29	368.0067	205
369	$3 + {}^{13}/_{15} + {}^{1}/_{28}$	20	369.0055	251
	$45 + {}^{13}/_{28}$	233	368.9929	195
370	$11 + {}^{13}/_{15} + {}^{11}/_{28}$	63	369.9981	713
	$15 + {}^{5}/_{28}$	78	369.9953	294
371	$8 + {}^{14}/_{15} + {}^{27}/_{28}$	51	370.9983	825
	$54 + {}^{8}/_{15}$	281	371.0024	568
	$35 + {}^{9}/_{28}$	182	370.9929	196
372	$8 + {}^{1}/_{15} + {}^{18}/_{28}$	45	372.0066	212
	$57 + {}^{19}/_{28}$	298	371.9926	187
373	$29 + {}^{8}/_{15}$	153	373.0023	619
	$2 + {}^{10}/_{15} + {}^{1}/_{28}$	14	373.0044	317
	$8 + {}^{3}/_{28}$	42	373.0044	317
374	$10 + {}^{1}/_{15} + {}^{20}/_{28}$	56	373.9929	198
	$18 + {}^{13}/_{15}$	98	373.9929	198
	$20 + {}^{6}/_{28}$	105	373.9929	198
375	$22 + {}^{13}/_{28}$	117	374.9952	294
	$20 + {}^{1}/_{15} + {}^{8}/_{28}$	106	374.993	200
376	$7 + {}^{4}/_{15} + {}^{11}/_{28}$	40	376.0025	566
	$38 + {}^{3}/_{28}$	199	375.9925	187
377	$6 + {}^{4}/_{15} + {}^{1}/_{28}$	33	377.0004	3738
	$22 + {}^{15}/_{28}$	118	377.0016	891
	$32 + {}^{7}/_{15}$	170	377.0021	687
378	$7 + {}^{5}/_{15} + {}^{24}/_{28}$	43	*Exact*	∞
379	$22 + {}^{17}/_{28}$	119	378.9953	299
	$5 + {}^{11}/_{15} + {}^{15}/_{28}$	33	379.0049	287
	$21 + {}^{7}/_{15}$	113	379.0062	228
380	$12 + {}^{7}/_{15} + {}^{17}/_{28}$	69	379.9964	390
	$24 + {}^{23}/_{28}$	131	379.9942	247
381	$5 + {}^{1}/_{15} + {}^{1}/_{28}$	27	380.9986	1019
	$46 + {}^{13}/_{15}$	248	380.9957	334
	$19 + {}^{13}/_{28}$	103	381.0055	259
382	$9 + {}^{3}/_{15} + {}^{1}/_{28}$	49	381.9954	308
	$29 + {}^{6}/_{28}$	155	382.0049	292
	$20 + {}^{11}/_{15}$	110	381.9936	222

Division Voulu	Manivelle Tours et Divisions	Tours de la Piece	Divisions Reels	⌀
383	$8 + {}^{1}/_{15} + {}^{11}/_{28}$	45	383.0003	5098
	$17 + {}^{3}/_{28}$	91	382.9979	687
	$20 + {}^{13}/_{15}$	111	383.0032	449
384	$31 + {}^{2}/_{15} + {}^{26}/_{28}$	171	384.0071	201
385	$49 + {}^{14}/_{15}$	267	384.9933	216
	$11 + {}^{14}/_{15} + {}^{1}/_{28}$	64	384.993	207
	$34 + {}^{1}/_{28}$	182	385.0073	196
386	$6 + {}^{4}/_{15} + {}^{23}/_{28}$	38	385.9993	2152
	$30 + {}^{27}/_{28}$	166	385.9931	208
	$17 + {}^{8}/_{15}$	94	386.0076	190
387	$5 + {}^{11}/_{15} + {}^{27}/_{28}$	36	387.0032	453
	$43 + {}^{15}/_{28}$	234	386.9926	196
388	$2 + {}^{14}/_{15} + {}^{1}/_{28}$	16	388.0032	453
	$26 + {}^{15}/_{28}$	143	388.0054	270
	$42 + {}^{13}/_{15}$	231	387.9938	233
389	$11 + {}^{1}/_{15} + {}^{27}/_{28}$	65	388.9966	433
	$14 + {}^{1}/_{15}$	76	389.0047	307
	$21 + {}^{8}/_{28}$	115	388.9933	217
390	$34 + {}^{25}/_{28}$	189	389.9939	237
	$8 + {}^{4}/_{15} + {}^{27}/_{28}$	50	389.9923	188
391	$34 + {}^{1}/_{15}$	185	390.998	748
	$20 + {}^{2}/_{28}$	109	391.0036	411
	$8 + {}^{1}/_{15} + {}^{1}/_{28}$	44	390.9962	383
392	$17 + {}^{1}/_{15} + {}^{21}/_{28}$	97	391.9925	196
	$71 + {}^{4}/_{15}$	388	391.9925	196
393	$6 + {}^{9}/_{15} + {}^{5}/_{28}$	37	393.0032	465
	$47 + {}^{4}/_{15}$	258	393.0042	347
	$14 + {}^{3}/_{28}$	77	392.9924	193
394	$2 + {}^{1}/_{15} + {}^{24}/_{28}$	16	394.0065	226
	$10 + {}^{27}/_{28}$	60	394.0065	226
	$20 + {}^{7}/_{15}$	112	394.0065	226
395	$3 + {}^{1}/_{15} + {}^{6}/_{28}$	18	395.0073	203
	$45 + {}^{14}/_{15}$	252	395.0073	203
	$14 + {}^{1}/_{28}$	77	394.9924	193
396	$13 + {}^{2}/_{15} + {}^{9}/_{28}$	74	395.9936	232
397	$11 + {}^{17}/_{28}$	64	396.9969	483
	$16 + {}^{13}/_{15}$	93	396.996	376
	$4 + {}^{13}/_{15} + {}^{11}/_{28}$	29	396.9941	252
398	$34 + {}^{11}/_{15}$	192	398.0038	388
	$8 + {}^{7}/_{15} + {}^{1}/_{28}$	47	398.0062	242
	$19 + {}^{10}/_{28}$	107	397.9926	202
399	$10 + {}^{13}/_{15} + {}^{9}/_{28}$	62	398.9955	334
	$34 + {}^{7}/_{15}$	191	398.9942	257

La colonne ⌀ représente le diamètre en mm de la pièce au delà duquel le dernier trou de la division sera déplacé de plus de 0,01 mm

Plateaux Diviseurs : ((15 28))