Optimising Software Delivery with Value Streams

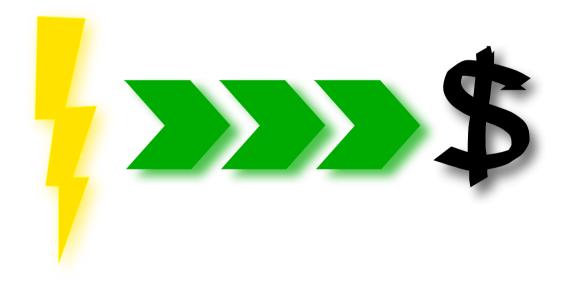
Joe Schmetzer • @tumbarumba

Introduction

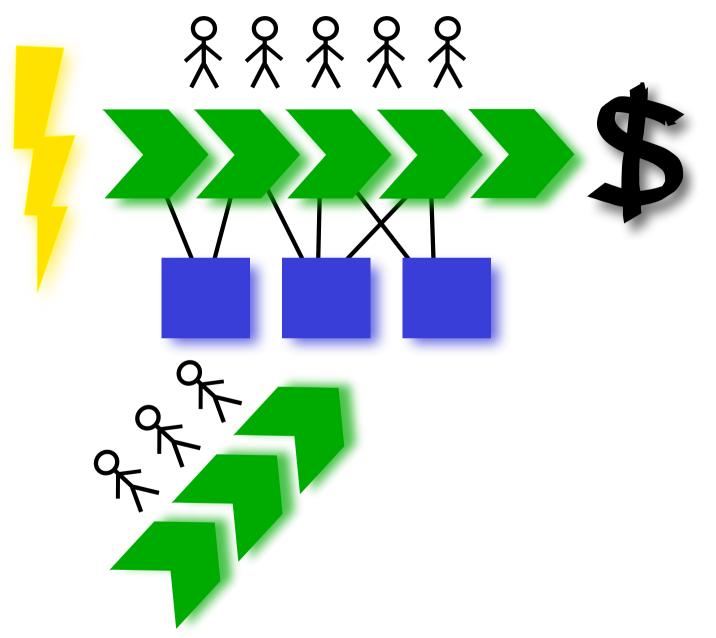
Question One

What is it we do that's valuable?

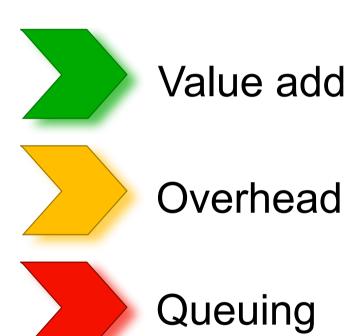
A Value Stream



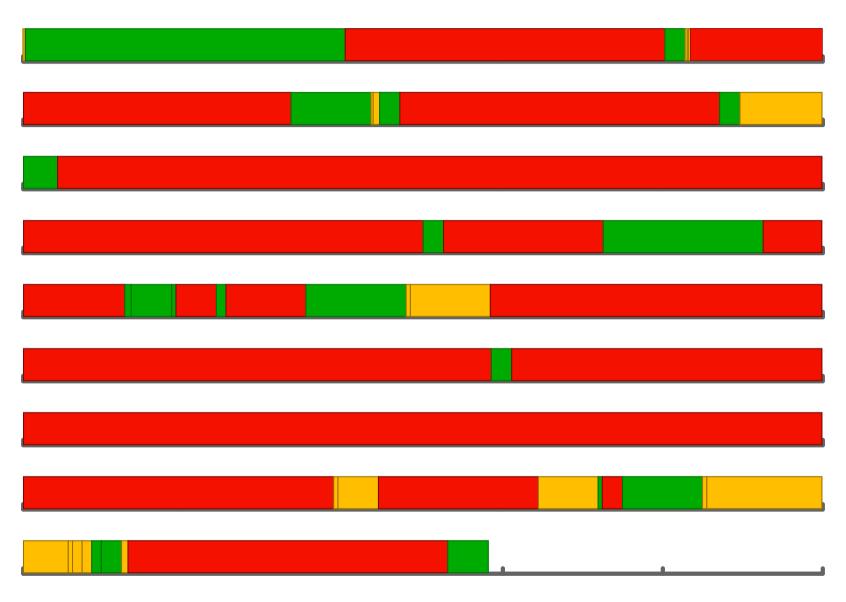
Types of Value Streams



Value Stream Tasks



A Value Stream in Detail



Value Stream Statistics

- 35 different activities
- 43 days lead time
- 7 days touch time

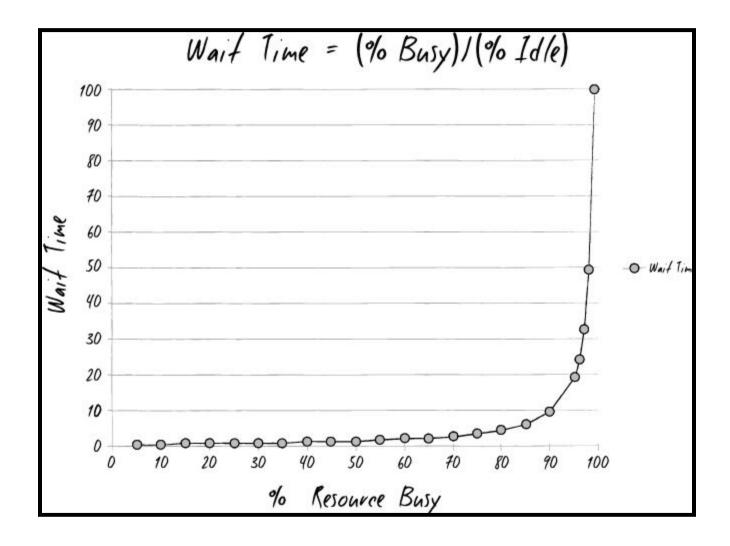
Question Two

Why does it take so long?

Single Task Analysis - Data

| Wait Time | % Busy |
|-----------|--------|
| 0 | 0% |
| 1 | 50% |
| 3 | 75% |
| 9 | 90% |
| 19 | 95% |
| 99 | 99% |
| | |

Single Task Analysis - Graph



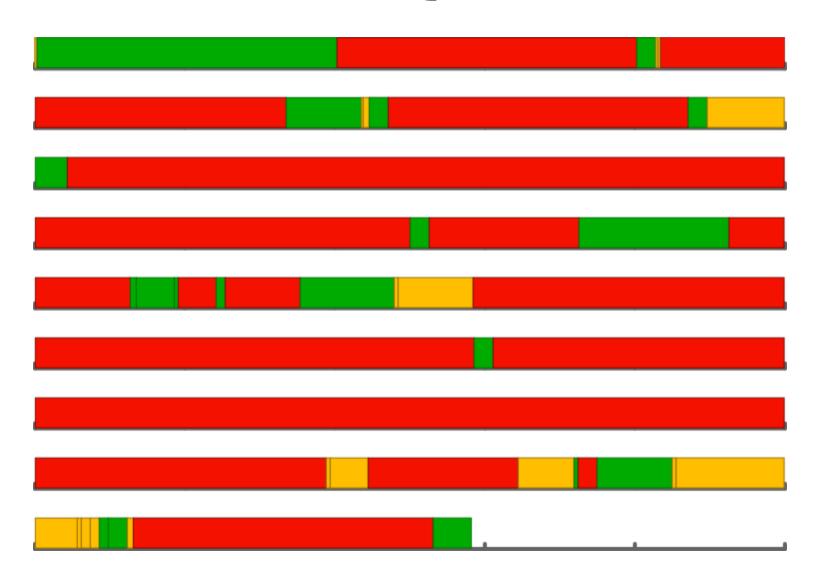
^{*}Graph from the The Phoenix Project, by Gene Kim, Kevin Behr and George Spafford

Little's Law

 $L = \lambda W$

 $W = L/\lambda$

Linked Queues



Question Three

What alternatives are there?

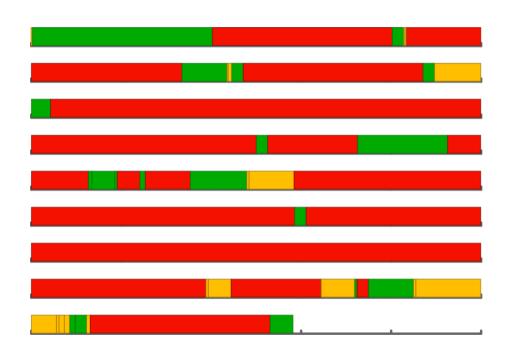
An Alternative Value Stream

Value Stream Statistics

- 13 different activities
- 5 days lead time
- 4 days touch time

Comparison of Value Streams

Resource Optimisation vs Flow Optimisation



- 43 days lead time
- 7 days touch time

- 5 days lead time
- 4 days touch time

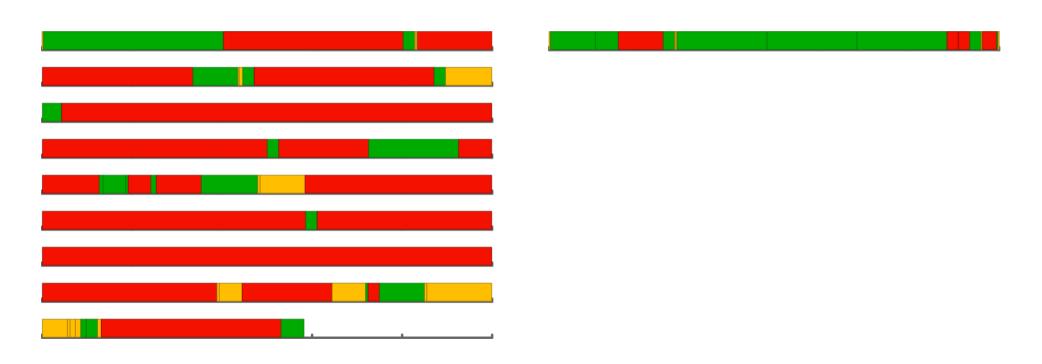
Product Economic Framework

Standard economic measure:

Life-Cycle Profits

Cost of Delay

What happens to life-cycle profits if release is delayed 7 weeks?



Question Four

How do we change?

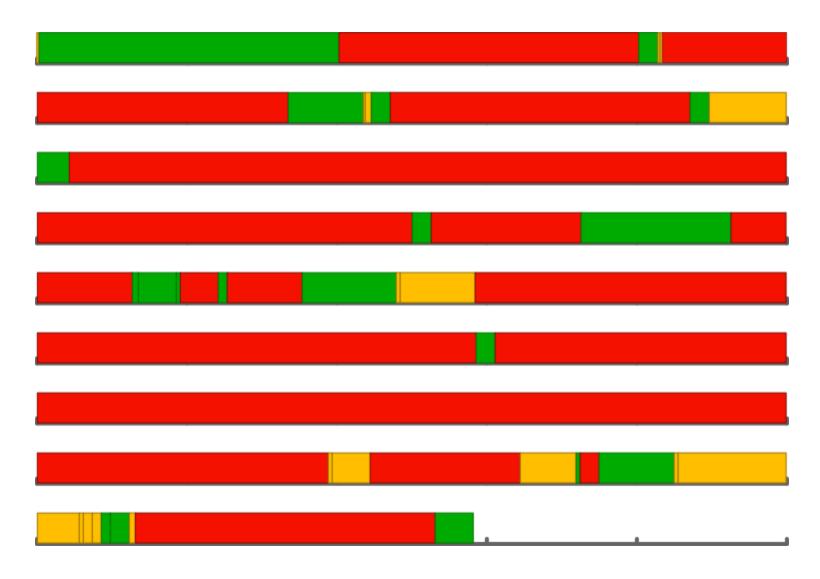
Culture

Don't ask for permission to do the right thing

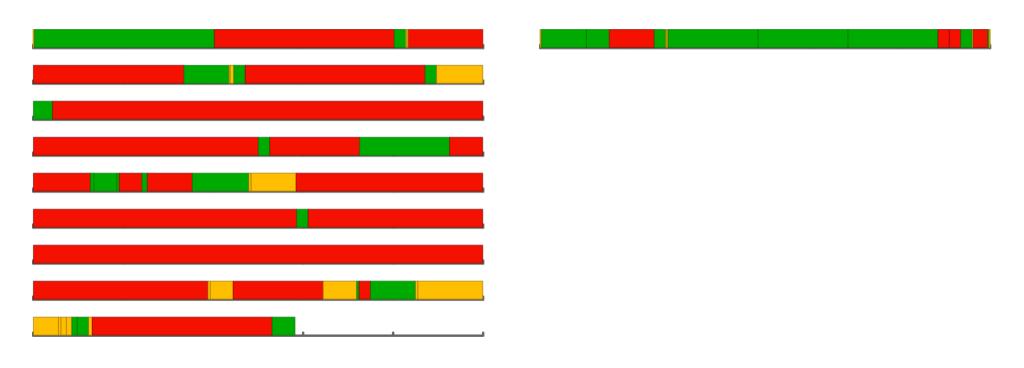
Step 1: Measure

- Life-cycle profits delivered
- Lead time
- Size of backlog
- Work in progress
- Velocity
- ... whatever is relevant to you

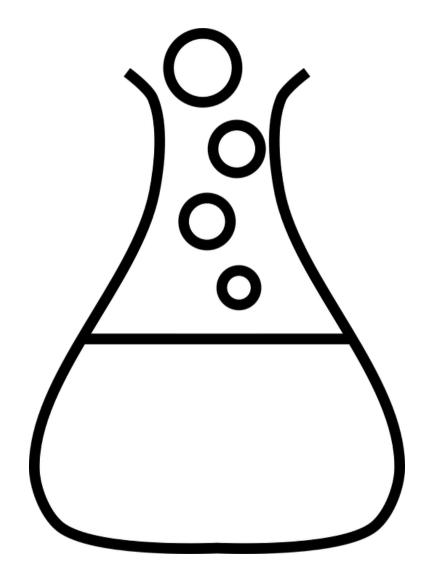
Step 2: Visualise the current value stream



Step 3: Plan an updated value stream



Step 4: Small, incremental experiments



Toyota Improvement Kata

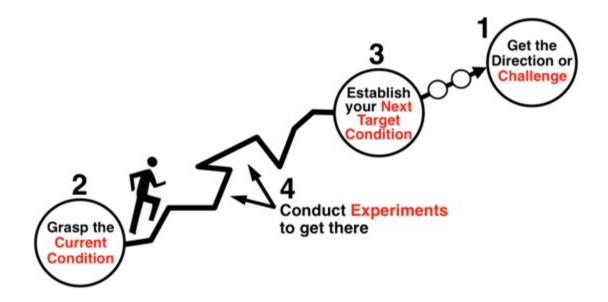
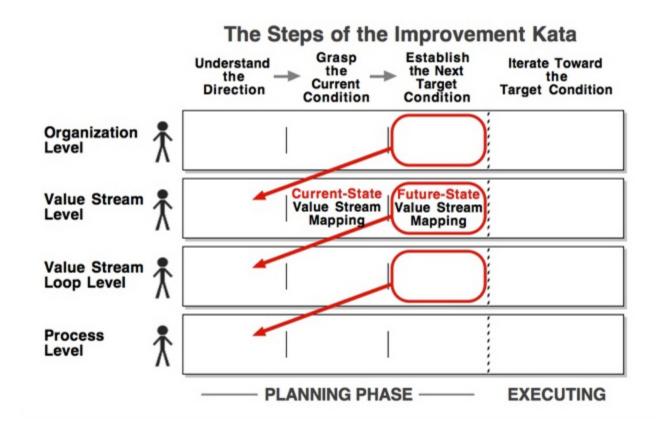


Image from The Improvement Kata, by Mike Rother

Improvement Kata with Value Streams



^{*}Image from Value Stream Mapping, by Mike Rother

References

- Lean Lego The Red Brick Cancer, by Håkan Forss
- Principles of Product Development Flow, by Donald G. Reinersten
- The Phoenix Project, by Gene Kim, Kevin Behr and George Spafford
- Slack: Getting Past Burnout, Busywork, and the Myth of Total Efficiency, by Tom DeMarco
- The Toyota Way, by Jeffrey K. Liker
- Value Stream Mapping, by Mike Rother
- Specification by Example, by Gojko Adzic

Joe Schmetzer • @tumbarumba

Next Steps

Let's create our own value stream...