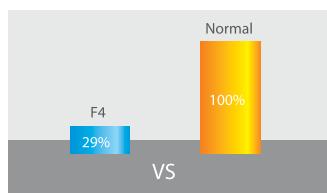




## VI-9100

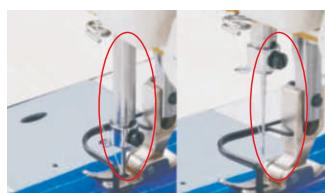
Power Saving Lockstitch Machine



Power saving 71%



Convenient thread cutter



Needle position



LED light

Model	Needle	Thread No.	Stitch Length (mm)	Presser Foot Lifting Height (mm)	Max. Speed (s.p.m)	A/M	H	Volume (mm)	Weight (kg)
VI-9100	DBx1 11-18#	2	5	5-13	5000	✓		645×248×550	32/38.7
VI-9100	DPx5 18-21#	2	5	5-13	3500		✓	645×248×550	32/38.7
VI-9100	DBx1 11-18#	2	7	5-13	3500	✓		645×248×550	32/38.7
VI-9100	DPx5 18-21#	2	7	5-13	3500		✓	645×248×550	32/38.7
VI-9100	DPx5 18-21#	2	7	5-13	3000		✓	645×248×550	32/38.7

Note : L: Large hook .

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# VI-1404

FRONT PLACKET MACHINE MULTI NEEDLE

## SPECIFICATION

Application	For Shirt Front placket attaching
No of Needles	4
No. of Threads	8
Needle Guage	¾, 1", 11.8", 11/4", 11/2"
Pressure foot lift height	10 mm
Motor	550w
Speed	4500 SPM
Needle bar stroke	34 mm

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## VI-7724

4 THREAD OVER LOCK MACHINE

### SPECIFICATION

No of Threads	4
Type of stitch	Safety Stitching
Motor	6000 RPM
Lubrication	Automatic
Needle Type	DP x 27
Differential Ratio	0.7-2 mm
Pressure foot lift height	5.5 mm
Led Light	LED Light

# Vi 7724

SERIES



Integrated Super High Speed (Energy-saving Direct Drive) Overlock Sewing Machine

This model is an integrated energy-saving direct drive, super high speed overlock sewing machine. Direct drive needle bar is suitable for sewing uniform, pajama, sports wear etc. medium and heavy duty material. The design of integrated control system and machine body saves the room and lower down the energy consumption. Optional device of auto trimmer, auto presser lifter etc. can improve the sewing performance.

## Advantages



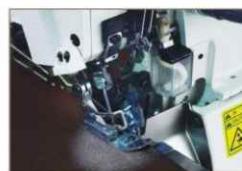
Integrated energy-saving motor  
efficient & stable



Direct drive needle bar, higher  
performance in sewing heavy duty



More reliable spare parts ensure  
higher performance



Standard configured LED

## 型号描述 Model Descriptions

Overlock series

3: Three thread    5: Five thread

4: Four thread    6: Six thread

Blank: Std. model    E: direct drive    E1:direct drive auto trimmer  
E4: Auto sewing, auto presser lifter, auto thread trimmer, auto suction  
(optional in electrical&pneumatic model)

Blank: Medium material

H: Heavy duty    XH: Extra heavy duty

Vi

772

4

E

-

H

- 15

handkerchief edging  
'shower cap' edging  
non-wovens edging

tape seaming edging  
pocket edging  
folding device

elastic device  
back latching

heavy sweater material  
double chainstitch device

## Specifications

VI7723		1	3	—				4	5.5	6000	2	#11			28.5/34.5
VI7724		2	4	2				4/6	6	6000	2	#11			28.5/34.5
VI7725		2	5	3				5/8	5.5	6000	3	#14			29/36.5
VI7725-H	—	2	5	3				5/10	6	5000	3	#18			29/36.5
VI7723E	—	1	3	—				4	5.5	6000	3	#11			28.5/34.5
VI7724E		2	4	2	0.7-2.0	3.6		4/6	6	6000	2	#11	550	465x323x470	28.5/34.5
VI7725E		2	5	3				5/8	5.5	6000	2	#14			29/36.5
VI7725E-H		2	5	3				5/10	6	5000	3	#18			29/36.5
VI7723E1		1	3	—				4	5.5	6000	2	#11			28.5/34.5
VI7724E1	★	2	4	2				4/6	6	6000	2	#11			28.5/34.5
VI7725E1		2	5	3				5/8	5.5	6000	3	#14			29/36.5
VI7725E1-H		2	5	3				5/10	6	5000	3	#18			29/36.5

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## VI-7725

5 THREAD OVER LOCK MACHINE

### SPECIFICATION

No. of Threads	5
Type of stitch	Safety Stitching
Motor	6000 RPM
Lubrication	Automatic
Needle Type	DP x 27
Differential Ratio	0.7-2 mm
Pressure foot lift height	5.5 mm
LED Light	LED Light

# Vi 7725

## SERIES



Integrated Super High Speed (Energy-saving Direct Drive) Overlock Sewing Machine

This model is an integrated energy-saving direct drive, super high speed overlock sewing machine. Direct drive needle bar is suitable for sewing uniform, pajama, sports wear etc. medium and heavy duty material. The design of integrated control system and machine body saves the room and lower down the energy consumption. Optional device of auto trimmer, auto presser lifter etc. can improve the sewing performance.

### Advantages



Integrated energy-saving motor  
efficient & stable



Direct drive needle bar,higher  
performance in sewing heavy duty.



More reliable spare parts ensure  
higher performance



Standard configured LED

### 型号描述 Model Descriptions

#### Overlock series

3: Three thread    5: Five thread  
4: Four thread    6: Six thread

Blank: Std. model    E: direct drive    E1:direct drive auto trimmer  
E4: Auto sewing, auto presser lifter, auto thread trimmer, auto suction  
(optional in electrical&pneumatic model)

Blank: Medium material

H: Heavy duty    XH: Extra heavy duty

Vi

772

4

E

H

15

handkerchief edging  
shower cap edging  
non-wovens edging

tape seaming edging  
pocket edging  
folding device

elastic device  
back latching

heavy sweater material  
double chainstitch device

### Specifications

VI7723		1	3	—				4	5.5	6000	2	#11			28.5/34.5
VI7724		2	4	2				4/6	6	6000	2	#11			28.5/34.5
VI7725		2	5	3				5/8	5.5	6000	3	#14			29/36.5
VI7725-H	—	2	5	3				5/10	6	5000	3	#18			29/36.5
VI7723E	—	1	3	—				4	5.5	6000	3	#11			28.5/34.5
VI7724E		2	4	2				4/6	6	6000	2	#11			28.5/34.5
VI7725E		2	5	3	0.7-2.0	3.6		5/8	5.5	6000	2	#14	550	465x323x470	29/36.5
VI7725E-H		2	5	3				5/10	6	5000	3	#18			29/36.5
VI7723E1		1	3	—				4	5.5	6000	2	#11			28.5/34.5
VI7724E1	★	2	4	2				4/6	6	6000	2	#11			28.5/34.5
VI7725E1		2	5	3				5/8	5.5	6000	3	#14			29/36.5
VI7725E1-H		2	5	3				5/10	6	5000	3	#18			29/36.5

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## VI-7723

3 THREAD OVER LOCK MACHINE

### SPECIFICATION

No. of Threads	3 of 5
Type of stitch	Safety Stitching
Motor	6000 RPM
Lubrication	Automatic
Needle Type	DP x 27
Differential Ratio	0.7-2 mm
Pressure foot lift height	5.5 mm
LED Light	LED Light

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## VI-928

DOUBLE NEEDLE FEED OFF/ARM MACHINE

### SPECIFICATION

Application	Medium weight
Max. Sewing speed	4000 stitches per min.
No. of needle	2
Feed Mechanism	Bottom feed
Needle bar stroke	33.2 mm
Needle gauge	6.4mm (1/4")
Stitch length	1.2mm – 3.2mm
Maximum Lift of the presser foot	10 mm

Feed of Arm Sewing Machine

Model no.	Needle number	Needle	Needle Gauge	Needle distance	Pressure Foot lift	Max sewing speed	Machine Dimension	Lubrication
VI-928	TVx64 (#11-#16)	2	1/4	3.5mm	8 mm	3500 s.p.m	605x550x500	Auto

The Special structure of cantilever tubular especially suitable for sleeves, pants and other tubular lap department. Improved tube structure and component to strengthen the design space so the machine run more wenset.

Apply jeans, tents, filters and other anti-sewing bag especially for thick denim sewing.

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## VI-5200

VERTICAL EDGE CUTTER  
SINGLE NEEDLE LOCK STITCH MACHINE

### SPECIFICATION

Maximum Sewing Speed	5000 RPM
Stitch type	Lock Stitch
Motor	550W
Weight	42 Kgs
Motor with Direct Drive Motor	
Vertical Edge Cutter A	available

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## VI-5500

FLAT LOCK COVER SEAM

### SPECIFICATION

No. of Needle	2 or 3
No. of Threads	4 or 5
Stitch Width	1.2 – 4.4 mm
Needle Gauge	5.6 mm
Differential feed Ratio	0.5 – 1.3 mm
Sewing Speed	6000 RPM
Pressure foot lift height	5.5 mm
Motor	550 W Direct Drives

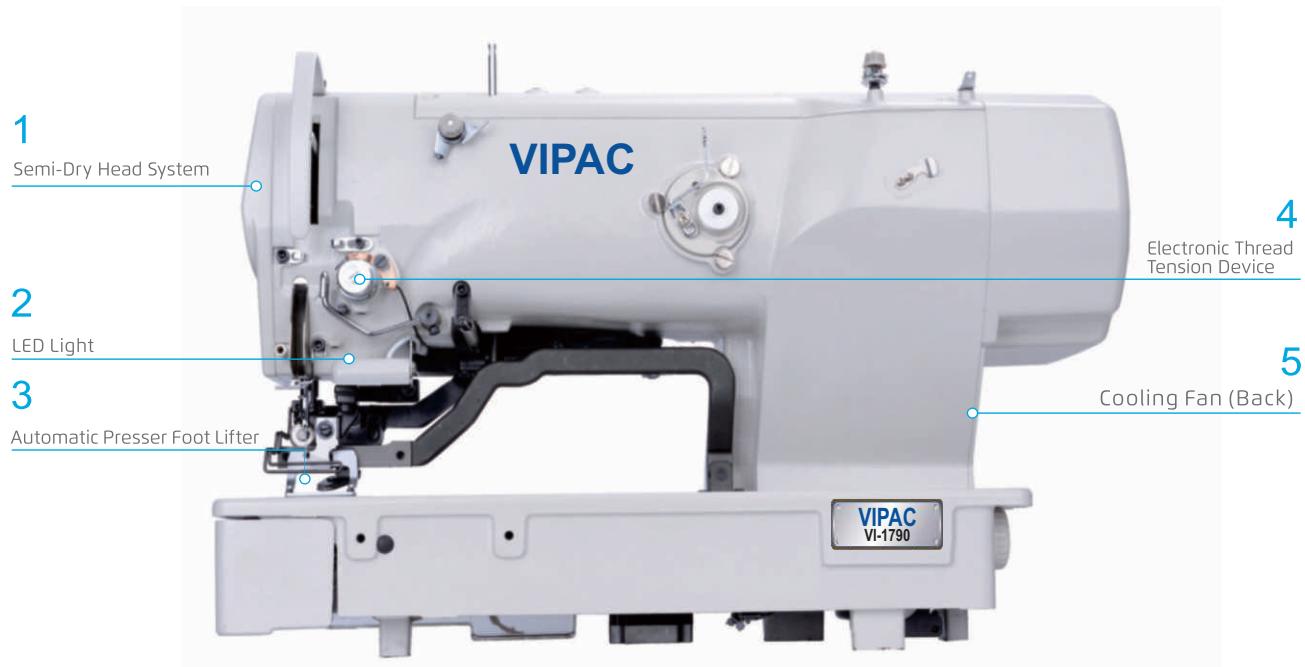
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# VI-1790

# VIPAC

JK-T1790B is driven by AC servo motor, with features such as low vibration, low noise, high efficiency and excellent sewing quality, which makes the machine capable for various kinds of knitting and woven fabrics such as shirt, T-shirt, and uniform.



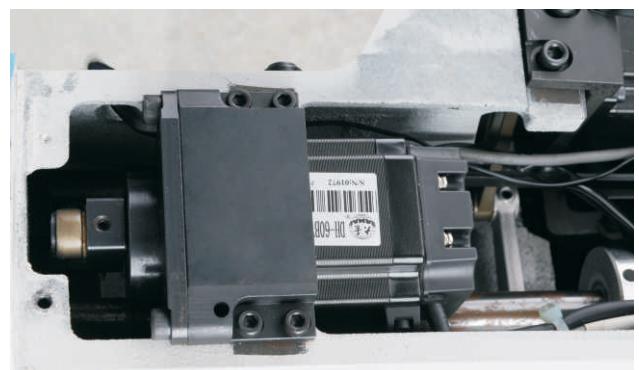
## Electronic Lockstitch Buttonholing

## Advantages



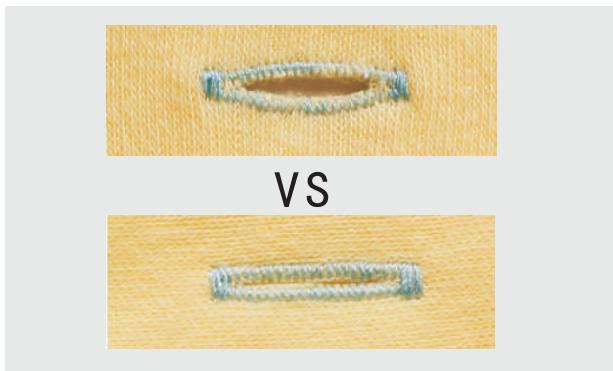
### 1 Intelligent System, High Speed and High Efficiency

LCD touch screen, fast reaction, simple operation



### 2 Closed Loop Motor, High Efficiency and Stable(Only for DAHAO Electronic Control)

Low noise of the cutter comfortable to operate  
Using closed loop step motor to drive the cutter,  
makes the cloth-cutting powerfully, don't stock the  
cutter and low noise.



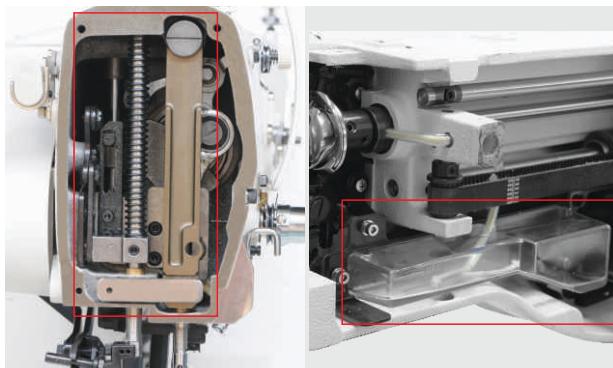
### 3 Basting Stitch Function, Beautiful Stitch

Especially use for elastic fabric, basting stitch and buttonholing can complete at the same time.



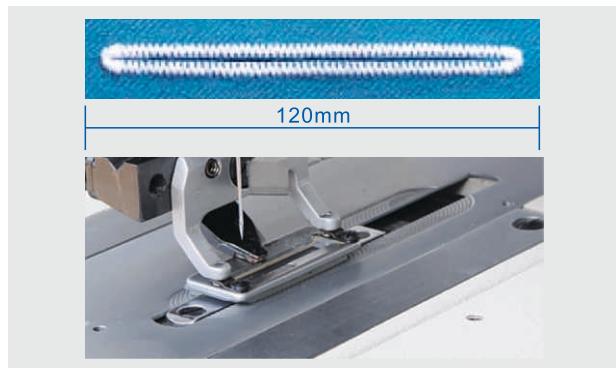
### 4 Cooling System, Long Durability

The cooling fan greatly decreases the temperature of motor, lengthen the lifetime of machine.



### 5 Dry-head System, Semi-dry Hook

Dry-head design makes the sewing clean



### 6 Multi-Cutting Function, Perfect for Different Holing Size

Different button holing size (VI-1790 max. 120mm) can be operated without changing the cutting knife.

## Technical Parameters

		(mm)						(mm)	(S.p.m)	(mm)	NW/GW (kg)
VI-1790	25×4	DPX5 12#	1	1/4"~3/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	35×5	DPX5 12#	1	1/4"~1"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	41×5	DPX5 12#	1	1/4"~1 1/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	70×5	DPX5 12#	1	1/4"~1 1/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	120×5	DPX5 12#	1	1/4"~1 1/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	25×4	DPX5KN 11#	1	1/4"~3/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	35×5	DPX5KN 11#	1	1/4"~1"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	41×5	DPX5KN 11#	1	1/4"~1 1/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	70×5	DPX5KN 11#	1	1/4"~1 1/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77
VI-1790	120×5	DPX5KN 11#	1	1/4"~1 1/4"	2	0.2~2.5	220V	17	4200	780×390×870	56/77

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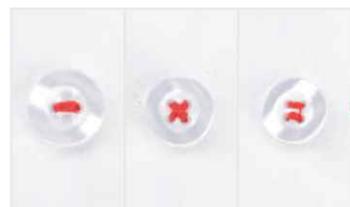


# VI-1903

Electronic Button Attaching Machine  
Automatic Button Feeding High Efficiency



Automatic button feeding



Wide range of application



Easy operation easy using



Pressure foot protection, safe and reliable

Model	application	Needle	Needle No.	Thread No.	Button diameter (mm)	Button size (mm)	Presser Foot Lifting Height (mm)	Max. Speed (s.p.m)	Volume (mm)	Weight (kg)
VI-1903	Basic Model	DP×17 14#	1	2	Φ8-Φ30	X:2.4-6.8 Y:2.4-6.8	10	2700	805×405×525	55/64
VI-1903	Auto Button Feeding Device	DP×17 14#	1	2	Φ9-Φ22	X:2.4-6.8 Y:2.4-6.8	13	2700	1020×870×1390	131/177
VI-1903	Button Attaching Machine	DP×17 14#	1	2	Φ8-Φ30	X:2.4-6.8 Y:2.4-6.8	10	2700	805×405×525	55/64

Note: Auto presser foot lifter, auto trimmer, auto wipper are standards. K:Bartacking and Button attaching can be transferred easily.

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Short Thread Remaining



Normal Thread Remaining



## VI-1900

Thread Cleanness High Speed Electronic bar tacking & Button Attaching Machine  
One Machine, Multi Functions, Highefficiency, Short Thread Remaining



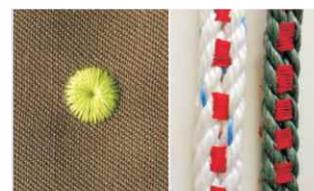
Simple and Intuitive, Easy to Operate



One Machine, Multi Functions



One Machine, Multi Functions



Cap hole      Fishing nets

Model	application	Needle	Needle No.	Thread No.	Sewing range (X) (mm)	Sewing range (Y) (mm)	Presser Foot Lifting Height (mm)	Max. Speed (s.p.m)	Volume (mm)	Weight (kg)
VI-1900	Light and Middle Fabric	DPx5 16#	1	2	40	30	13	3200	805x405x525	55/64
VI-1900	Light and Middle Fabric	DPx5 16#	1	2	40	30	13	3200	805x405x525	55/64
VI-1900	Heavy Fabric	DPx17 19#	1	2	40	30	13	2700	805x405x525	55/64
VI-1900	Heavy Fabric	DPx17 19#	1	2	40	30	13	2700	805x405x525	55/64
VI-1900	Short Thread Remaining	DPx5 16#	1	2	40	30	13	3200	805x405x525	55/64
VI-1900	Knitted Fabric	DPx5 11#	1	2	40	30	13	2700	805x405x525	55/64
VI-1900	Knitted Fabric	DPx5 11#	1	2	40	30	13	2700	805x405x525	55/64
VI-1900	Cap Hole	DPx5 16#	1	2	40	30	13	2700	805x405x525	55/64
VI-1900	Fishing Net	DPx17 19#	1	2	40	30	13	2300	805x405x525	55/64
VI-1900	Socks Sewing	DPx17 14#	1	2	40	35	13	2000	805x405x525	55/64
VI-1900	Pattern	DPx17 14#	1	2	60	50	10	2700	805x405x525	55/64
VI-1900	Elastic Attaching	DPx17 14#	1	2	60	50	10	2700	805x405x525	55/64

Note: Auto presser foot lifter, auto trimmer, auto wipper are standards. K:Bartacking and Button attaching can be transferred easily.  
X is short thread remaining.

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## VI-2284N

ZIGZAG SEWING MACHINE

### SPECIFICATION

Sewing Speed (SPM)	3400
Max. Zigzag width	8 mm
Max. Feeding Amount	1.3mm
Lift of Pressure Foot By	Hand-5.5 mm ; by foot -10 mm
Hook	Standard
Thread Take up	Standard
Reverse Feed stitching	
Mechanism	
Standard	

# VI 2284N SERIES



High-speed, 1-needle, Lockstitch,  
Zigzag Stitching Machine

This model is a high-speed zigzag stitching machine. The function of one step two points and three step four points function can be switched freely. It suitable for sewing underwear, bra etc. Auto thread trimmer, auto bar tacking, auto thread wiping, auto presser lifter etc. Function is available in this model.

#### Advantages



Switch for 1 step 2 points, 3 steps 4 points.



Sewing width dial



High quality hook



High quality thread trimmer

#### Model Descriptions

2284N: High speed zigzag stitching machine

7: Auto thread trimmer

AK : Auto presser lifter

VI

**2284N**

- 7 -

**AK**

#### Specifications

VI2284N-7	★	★	★						4000	550			45/55
VI2284N-7-SJ	★	★	★	33.3	2.5	8	5.5/10	★	DPX5 #11	4000	550	660X340X630	45/55
VI2284N	—	—	—							4500	370		38/48

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