

# Tape library automation

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- Functional Requirements
- Tools
- Model and joints
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- Finite State Machine

A tape library is a type of computer storage device that provides high-capacity data storage and retrieval using magnetic tape cartridges. It is designed to efficiently store and manage a large number of tape cartridges in an automated manner.

Two main components:

- **Tape drives:** responsible for reading from and writing to the magnetic tape cartridges
- **Robotic mechanisms:** typically robotic arms, are used to handle and transport the tape cartridges within the library



## General Idea

### The robotic arm

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The robotic arms enable the library to perform various automated tasks, but we will focus on:

- Loading and unloading tape cartridges
- Moving the cartridges
- Presenting them to the tape drives for data access

## Functional Requirements

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- The robotic arm must be able to reach any slot in the library
- The robotic arm must be able to take any cartridge from their slots
- The robotic arm must be able to move any cartridge from its slot to the drive and vice-versa
- The robotic arm must be able to load and unload the cartridge to and from the drive

- CoppeliaSim Edu, Version 4.5.1 (rev. 5)
- Lua programming language (version 5.2)
- Autodesk Revit 2023

The robot is a cartesian manipulator equipped with a series of three mutually orthogonal prismatic joints.

Starting from the manipulator base, the joints are configured as follows:

1. **X joint:** to align the gripper to the cartridge slot
2. **Z joint:** to align the gripper to the shelf
3. **Y joint:** to perform the grip



## Model and joints

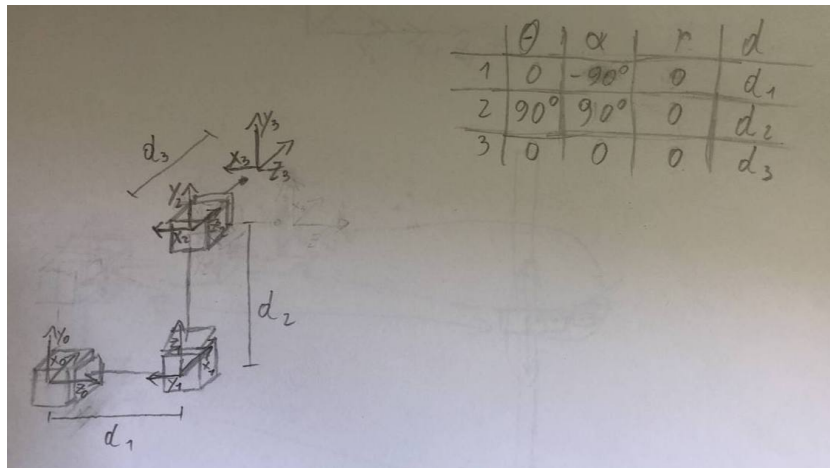


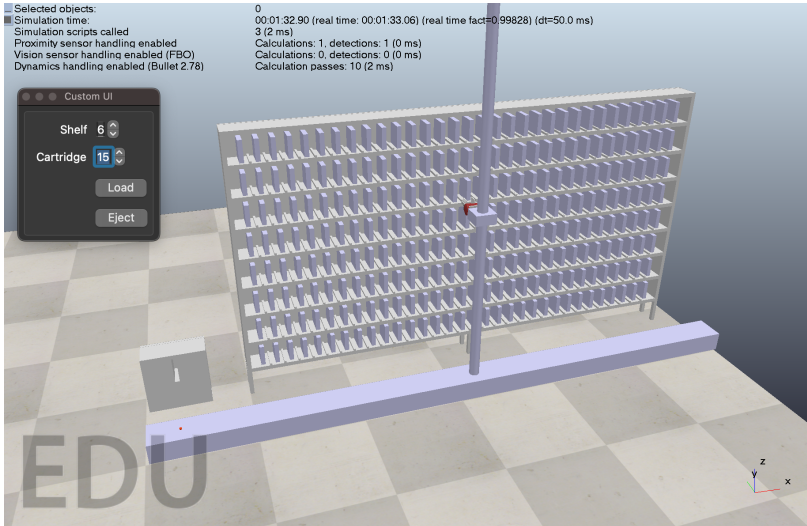
Figure: DH model and table

The workspace is a cuboid with the following size:

- $X = 2.64$  m
- $Z = 1.05$  m
- $Y = 0.15$  m

- The adopted end effector is the Baxter gripper, available in the CoppeliaSim model library.
- The end effector is equipped with a laser sensor detecting the presence of the object that has to be picked up.
- The cartridge model has been designed directly using CoppeliaSim.
- The tape drive and the tape rack have been designed using Autodesk Revit.

# Scene



## Scene

### Custom models

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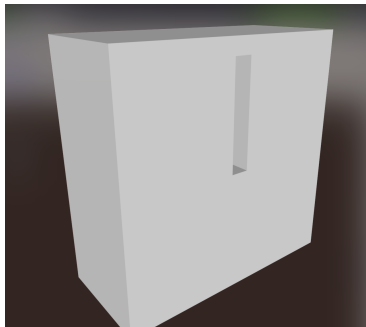


Figure: Drive 3d model (13.5 cm  $\times$  30 cm  $\times$  30 cm)

## Scene

### Custom models

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Figure: Rack 3d model ( $2.38 \text{ m} \times 0.135 \text{ m} \times 1.35 \text{ m}$ )

## Scene

### Custom models

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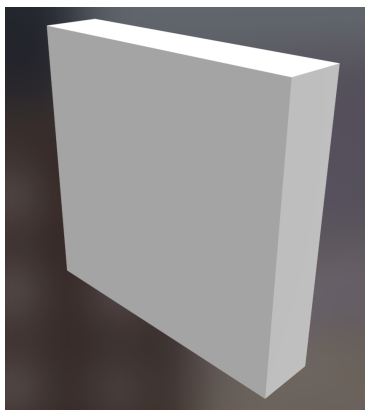


Figure: Cartridge 3d model (102.0 mm  $\times$  105.4 mm  $\times$  21.5 mm)

## Scene

### Custom models

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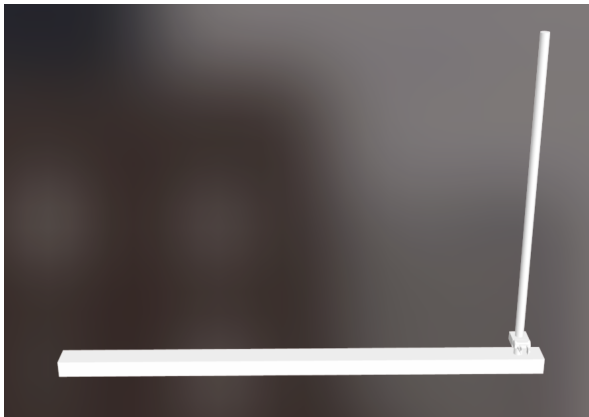


Figure: Manipulator robot



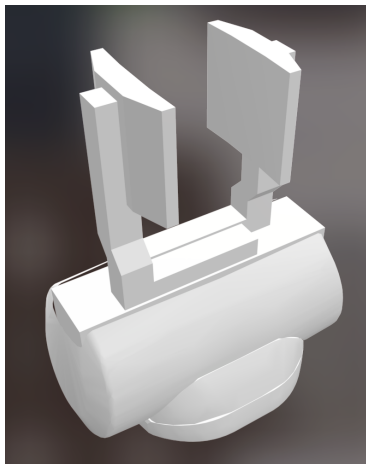


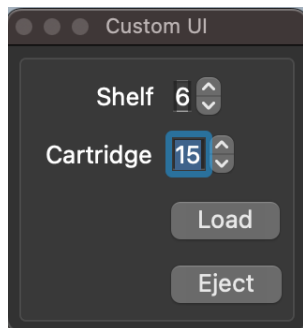
Figure: Baxter gripper

# Scene

## Robot control

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- The robot is entirely controlled by a custom user interface.
- The user can select the slot and the shelf of the cartridge to be loaded.
- The user can eject the currently loaded cartridge, which will be placed at its original slot.

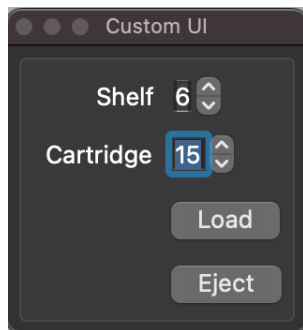


# Scene

## Robot control

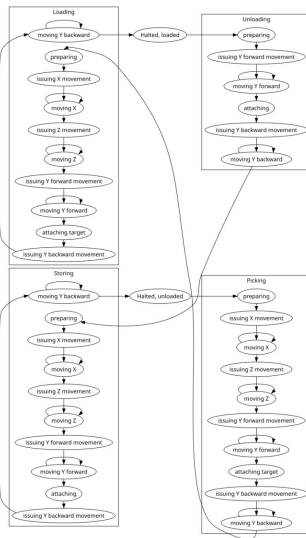
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- If a tape is already loaded into the drive, the user can't load another tape.
- If a job is already in progress, the user can't request another operation.
- If a cartridge is not available at the required location, the operation is aborted.



- The robot control algorithm is driven by a finite state machine.
- The FSM is organized in four macro blocks, reflecting the four main tasks the robot has to carry out.

# Finite State Machine



- **Picking**

- This sequence of actions is performed when the user asks for a cartridge to be loaded into the tape drive.
- The robot moves from its current position and aligns its end effector to the required cartridge, picking it from the shelf.

- **Loading**

- This sequence of actions is performed after the picking stage.
- The robot aligns its end effector to the tape drive, loading the required cartridge.

- **Unloading**

- This sequence of actions is performed when the user asks for the currently loaded cartridge in the tape drive to be ejected.
- The robot, whose end effector is already aligned to the tape drive, takes the cartridge from the drive.

- **Storing**

- This sequence of actions is performed after the unloading stage.
- The end effector is aligned to the correct slot of the rack and the robot places the cartridge at its original location.

$$\textit{position}(\textit{shelf}, \textit{slot}) = \begin{bmatrix} \textit{base}_x + \textit{slot} \times \textit{delta}_x \\ \textit{offset}_y \\ \textit{base}_z + \textit{shelf} \times \textit{delta}_z \end{bmatrix}$$

$$\textit{base}_x = 0.42 \text{ m}$$

$$\textit{delta}_x = \textit{distance} + \textit{width}$$

$$\textit{base}_z = 0 \text{ m}$$

$$\textit{delta}_z = 0.15 \text{ m}$$

$$\textit{distance} = 0.05 \text{ m}$$

$$\textit{width} = 0.02155 \text{ m}$$





A Complete CoppeliaSim Tutorial (V-REP), Leopoldo Armesto  
(Universitat Politècnica de València)



Coppelia user manual