Electric capacitive type proximity sensor
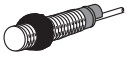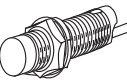
▪Features

- Able to detect iron, metal, plastic, water, stone, wood etc
- Long life cycle and High reliability
- Reverse power polarity, surge, overcurrent protection
- Easy to adjust of the sensing distance with sensitivity adjuster
- Red LED status indication
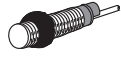- Easy to control of level and position

> ⚠ **Please read "Caution for your safety" in operation manual before using.**

▪Type

◎DC 3-wire type

Appearances		Model
M18		CR18-8DN
		CR18-8DP
		CR18-8DN2 ※
M30		CR30-15DN
		CR30-15DP
		CR30-15DN2 ※

◎AC 2-wire type

Appearances		Model
M18		CR18-8AO
		CR18-8AC
M30		CR30-15AO
		CR30-15AC

▶"※" mark can be customized.

▪Specifications

Model	CR18-8DN CR18-8DP CR18-8DN2	CR30-15DN CR30-15DP CR30-15DN2	CR18-8AO CR18-8AC	CR30-15AO CR30-15AC
Sensing distance	8mm ±10%	15mm ±10%	8mm ±10%	15mm ±10%
Hysteresis	Max. 20% of sensing distance			
Standard sensing target	50×50×1mm(Iron)			
Setting distance	0 ~ 5.6mm	0 ~ 10.5mm	0 ~ 5.6mm	0 ~ 10.5mm
Power supply (Operating voltage)	12-24VDC (10-30VDC)		100-240VAC (85-264VAC)	
Current consumption	Max. 15mA		———	
Leakage consumption	———		Max. 2.2mA	
Response frequency(∗1)	50Hz		20Hz	
Residual voltage	Max. 1.5V		Max. 20V	
Affection by Temp.	±10% Max. for sensing distance at +20℃ within temperature range of −25 ~ +70℃			
Control output	Max. 200mA		Max. 5 ~ 200mA	
Insulation resistance	Min. 50MΩ (at 500VDC mega)			
Dielectric strength	1500VAC 50/60Hz for 1 minute			
Vibration	1mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 2 hours			
Shock	500m/s² (50G) in X, Y, Z direction for 3 times			
Indicator	Operation indicator(Red LED)			
Ambient temperature	−25 ~ +70℃ (at non−freezing status)			
Storage temperature	−30 ~ +80℃ (at non−freezing status)			
Ambient humidity	35 ~ 95%RH			
Protection circuit	Surge protection circuit, Reverse polarity protection		Surge protection circuit	
Protection	IP66(IEC standard)	IP65(IEC standard)	IP66(IEC standard)	IP65(IEC standard)
Cable	φ4×3P, 2m		φ4×2P, 2m	
Unit weight	Approx. 72g	Approx. 212g	Approx. 63g	Approx. 220g

※(∗1) The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller
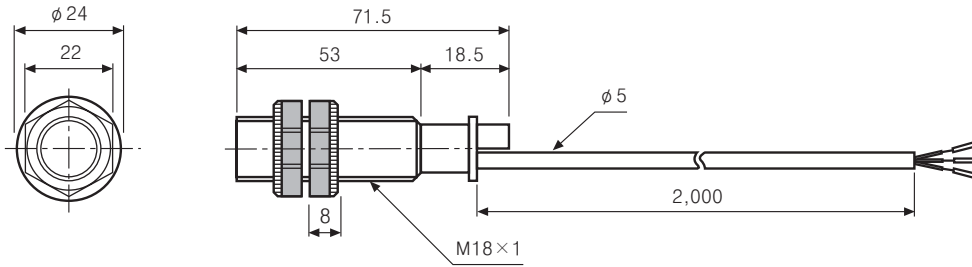
(O) Graphic panel

(P) Production stoppage models & replacement
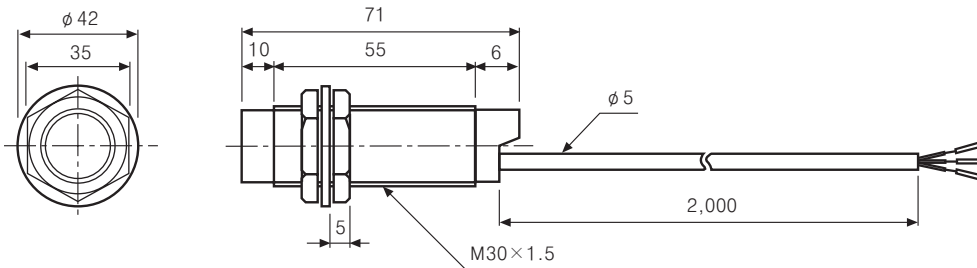
CR Series

▣Dimensions

● CR18−8D□   ● CR18−8A□
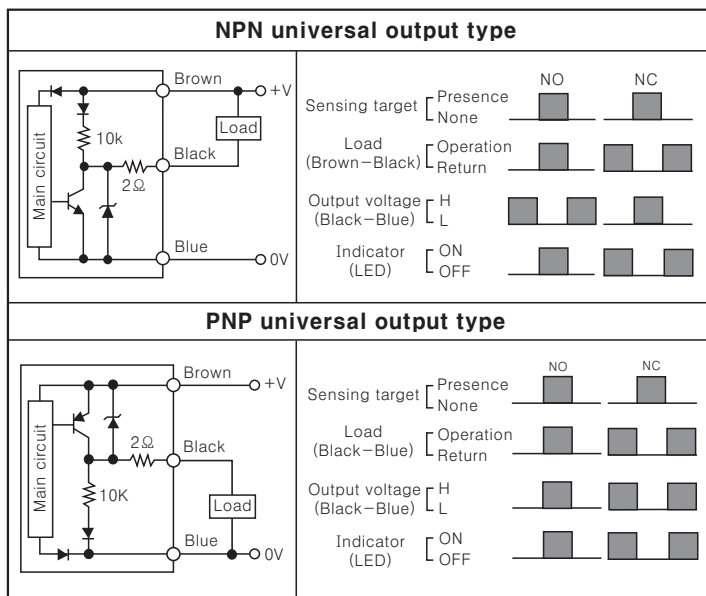
φ24
22

71.5
53   18.5
φ5
2,000
8
M18×1

● CR30−15D□   ● CR30−15A□

φ42
35

71
10   55   6
φ5
2,000
5
M30×1.5

(Unit:mm)

▣Control output diagram

◎DC 3-wire type

NPN universal output type

Brown +V
10k
Main circuit
Black
2Ω
Load
Blue 0V

		NO	NC
Sensing target	Presence / None		
Load (Brown−Black)	Operation / Return		
Output voltage (Black−Blue)	H / L		
Indicator (LED)	ON / OFF		

PNP universal output type

Brown +V
2Ω
Main circuit
Black
10K
Load
Blue 0V

		NO	NC
Sensing target	Presence / None		
Load (Black−Blue)	Operation / Return		
Output voltage (Black−Blue)	H / L		
Indicator (LED)	ON / OFF		

◎AC 2-wire type

Brown
Load
Main circuit
Z
AC POWER ~
Blue

		NO	NC
Sensing target	Presence / None		
Load	Operation / Return		
Indicator (LED)	ON / OFF		

▣Connections

◎DC 3-wire type

Black
Blue
Brown

9 +12	10 GND	11 IN1	12 O·C OUT1
13 +12	14 GND	15 IN2	16 O·C OUT2

OUT1   OUT2
PA10-U
● IN 1
● IN 2
POWER ●
MADE IN KOREA

OR : / AND
NORM / INV
NORM / INV
SA / SB / SC / SD
TIME / T1 / T2

5	6	7	8
1	2 NC	3 COM	4 NO

~

CR18−8DN

〈 PA10−U 〉

◎AC 2-wire type

Brown
Load
100−240VAC 50/60Hz ~
Blue
Load

CR18−8AO
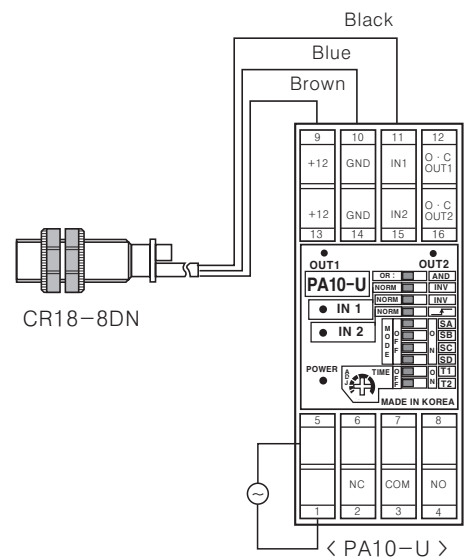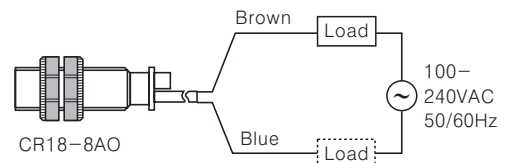
※The load can be connected to either wire.

Electric Capacitive Type

(A)
Counter

(B)
Timer

(C)
Temp.
controller

(D)
Power
controller

(E)
Panel
meter

(F)
Tacho/
Speed/
Pulse
meter

(G)
Display
unit

(H)
Sensor
controller

(I)
Switching
power
supply

(J)
Proximity
sensor

(K)
Photo
electric
sensor

(L)
Pressure
sensor

(M)
Rotary
encoder

(N)
Stepping
motor &
Driver &
Controller

(O)
Graphic
panel

(P)
Production
stoppage
models &
replacement

▣Sensitivity adjustment

Please turn potentiometer and set sensitivity as below procedure.

1 Without a sensing object, turn the potentiometer to the right and stop at the proximity sensor is ON(OFF).

Stop at ON position

2 Put the object in right sensing position, turn the potentiometer to the left and stop at the proximity sensor is OFF(ON).

Stop at OFF position

3 If the difference of the number of potentiometer rotation between the ON(OFF) point and the OFF(ON) point is more than 1.5 turns, the sensing operation will be stable.

It is stable when it is over 1.5 turns

OFF position (ON position)　　ON position (OFF position)

4 If it is set in sensitivity adjustment position of potentiometer at center between **1** and **2**, sensitivity setting will be completed.

Adjustment completed

OFF position (ON position)　　ON position (OFF position)
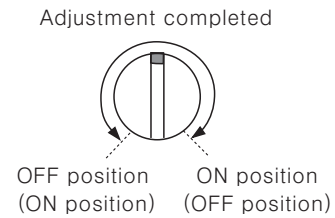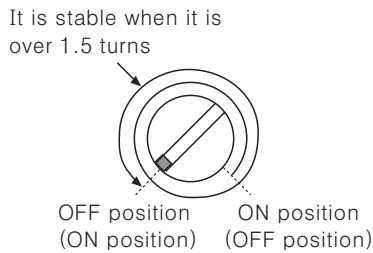
※When there is distance fluctuation between proximity sensor and the target, please adjust **2** at the farthest distance from this unit.

※Turning potentiometer toward clockwise, it will be Max. and turning toward counter clockwise, it will be Min. the number of adjustment should be 15 ± 3 revolution and if it is turned to the right or left excessively, it will not stop, but it idles without breakdown.

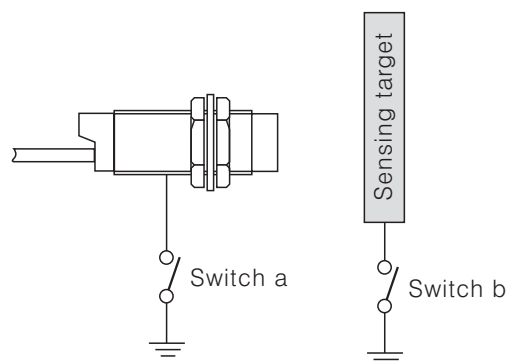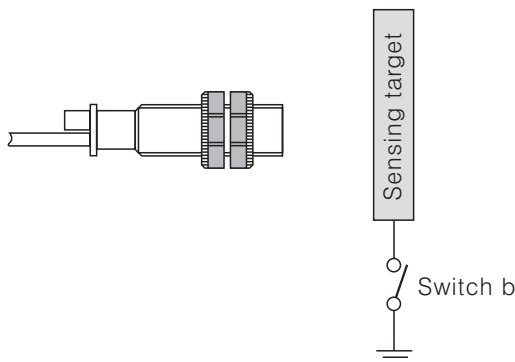※( ) is for Normal Close type.

▣Grounding

The sensing distance will be changed by grounding status of capacitive proximity sensor and the target[$50\times50\times1$mm(Iron)]. Please check the material when installing it on panel.

●CR18 Type

Ground condition (Switch b)	ON	OFF
Operating distance (mm)	8	4

●CR30 Type

Ground condition	Switch a	ON	OFF	ON	OFF
	Switch b	ON	ON	OFF	OFF
Operating distance(mm)		15	18	6	6

Sensing target

Switch b

Sensing target

Switch a

Switch b

CR Series

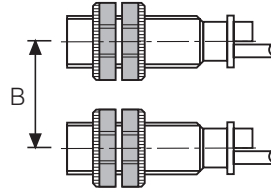## ▣Mutual-interference & Influence by surrounding metals

When several proximity sensors are mounted closely, malfunction of sensor may be caused due to mutual interference. Therefore, be sure to provide a minimum distance between the two sensors, as below charts.
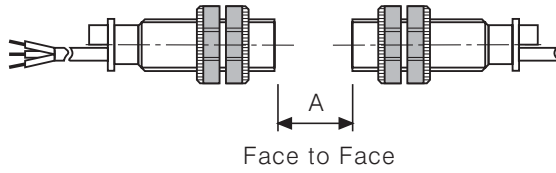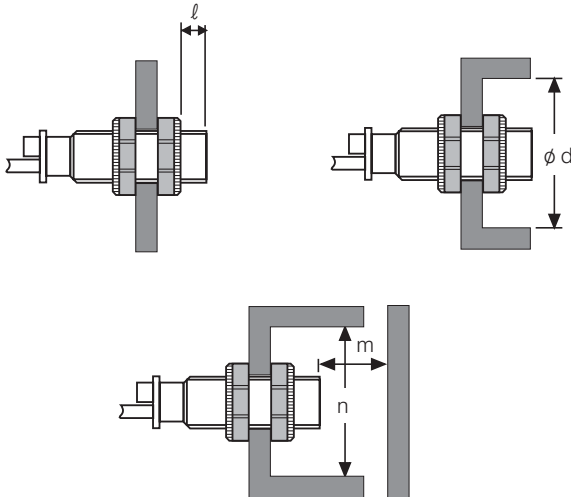
Face to Face

Model\Item	CR18	CR30
A	48	90
B	54	90

(Unit:mm)

Parallel

When sensors are mounted on metallic panel, you must prevent the sensors from being affected by any metallic object except target. Therefore, provide minimum distance as shown.

Model\Item	CR18	CR30
ℓ	20	10
ø d	54	90
m	24	45
n	54	90

(Unit:mm)

▣Materials

◎Materials of sensing targets

Sensing distance may be different by electrical characteristic of sensing target(Conductivity, Non dielectric constant)and status of water absorption, size etc.

◎Effect by high frequency electrical field

It may cause malfunction by machinery which generate high frequency of electrical field such as a washing machine etc.

◎Surrounding environment

There is water or oil on surface of sensing part, it may cause malfunction.
If the bottle for detecting of level is coated by oil etc., it may cause malfunction.
Especially, 15mm type has high sensitivity for induced objects, please be careful of waterdrops.

◎Oil

Do not let the oil or oil liquid is flowed into the sensor, the case is made by plastic.

Autonics