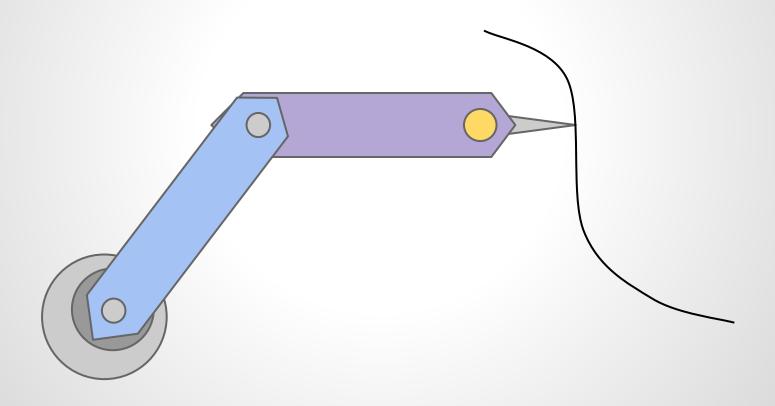
Robotic plotter arm

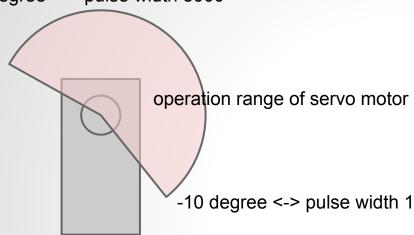


Human-like drawing arm is not an invention, it's a fiction



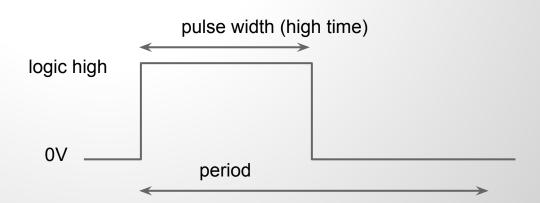
Control and calibration of servo motors

190 degree <-> pulse width 8000



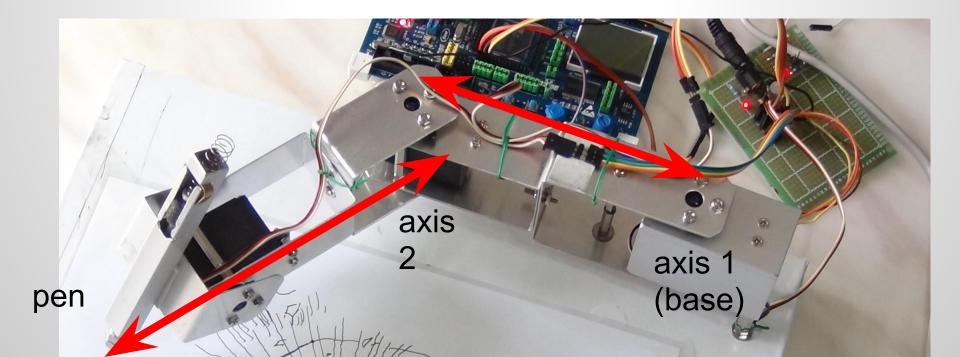
pulse width modulation (PWM)

- pulse width determines turning angle
- typically servo motors signals at 50Hz
- STM32 specific:
 - system clock at 36MHz
 - prescaler = 10
 - period = 65535 = 0xFFFF
 - => output clock at 49.9Hz
 - high time from 0 to 65535
 - fine pulse width control



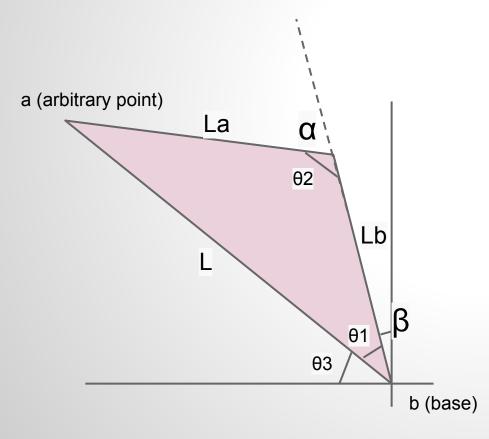
Calibration for arm

- axis1 to axis2: 140mm
- pen tip to axis2: 159mm
- all reflects in source code



Simple inverse kinematics

- not an isosceles triangle
- cosine law



$$cos\theta_1 = \frac{L^2 + Lb^2 - La^2}{2L(Lb)}$$

$$cos\theta_2 = \frac{La^2 + Lb^2 - L^2}{2La(Lb)}$$

Concurrent control

2 motors must turn concurrently

such that they arrive at the same time

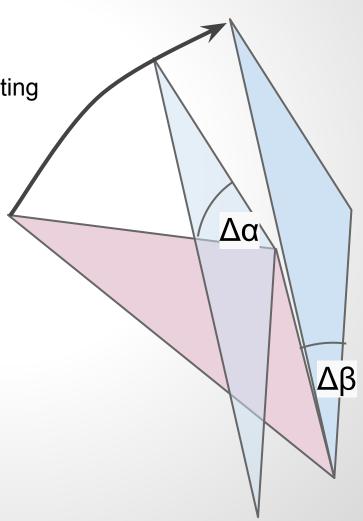
each move at different speed!

programmatically: C-style object orienting

• (curse of 1/0)

$$\Delta\theta = \omega \Delta t$$

$$\Delta \alpha / \Delta \beta = \omega_{\alpha} / \omega_{\beta}$$

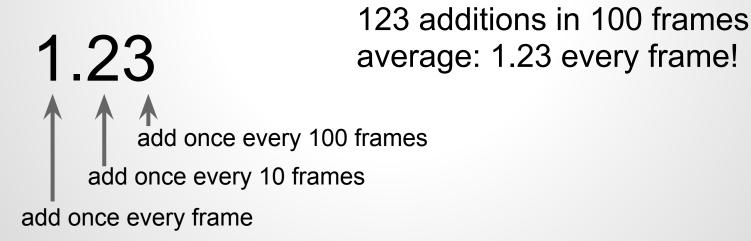


Even finer speed control?

- we divide 200 degrees into 8000 steps for precision
- if we move faster, we will lose precision
 - slower is finer
- 10 times less precise if we move at speed 10!
- say $\Delta \alpha / \Delta \beta = 1270/600 = 2.11666,,,$
- pulse width is integer!
 - \circ $\omega \alpha / \omega \beta = 21/10 = 2.1$
 - fractional error build up over time
 - \circ $\omega \alpha / \omega \beta = 127/60 = 2.11666,,,$
 - speed ratio is precise enough
 - motor movement is very coarse
- a hard-to-solve problem

the solution - time averaging

- use slowest speed possible
- slower motor at speed 1
- faster motor at "fractional" speed up to 2 decimal places
 - how? time averaging



theoretic part end

demonstrate now!

Precisions

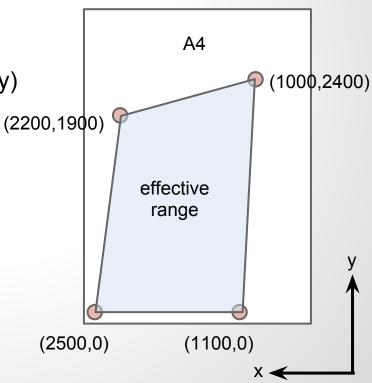
• angle at 1/100 degree

9000 -> 90 degrees

rectangular coordinate at 1/10 mm

100 -> 10mm -> 1cm

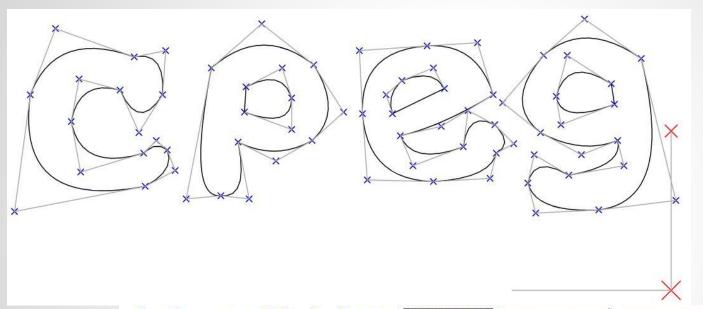
 (precision delivered by software, mechanical accuracy is another story)



implemented operations

```
{'A',9000,4500}, //turn base to 90 degree, axis to 45
degree
{'M',100,200}, //move to absolute coordinate (100,200)
{'L',300,400}, //pen down, draw a line to (300,400)
{'B',500,600}, //specify the control point of bezier curve
{'C',300,400}, //draw a degree 2 bezier curve to (300,400)
{'Q',0,0} //quit, indicating the last operation
{'a',1000,2000}, //turn 10 and 20 degree respectively
{'m', 30, 40}, //move relatively
{'1',50,60}, //draw a line relatively
{'b',50,50}, //control point relative to the current point
of the plotter
{'c',100,150}, //bezier curve relative to the current
point of the plotter
```

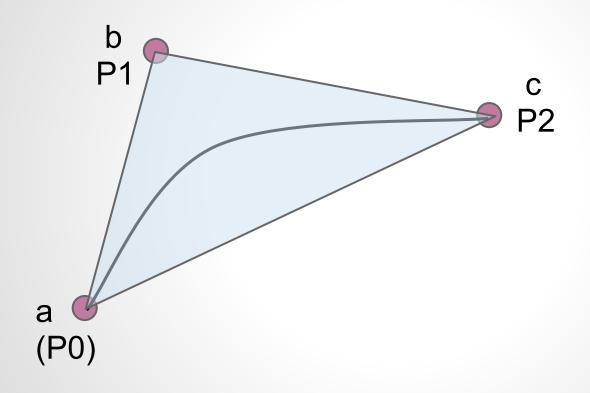
the designer software in companion



```
plotting graphic designer change() new bezier new line new dot undo redo

[{"x":206, "y":214}, {"x":156, "y":196}, {"x":140, "y":238}, {"x":140, "y":238}, {"x":213, "y":296}, {"x":213, "y":296}, {"x":213, "y":296}, {"x":227, "y":273}, {"x":227, "y":273}, {"x":227, "y":273}, {"x":227, "y":275}, {"x":172, "y":287}, {"x":166, "y":255}, {"x":171, "y":228}, {"x":197, "y":235}, {"x":197, "y":235}, {"x":224, "y":238}, {"x":226, "y":210}, {"x":206, "y":214}, {"x":255, "y":221}, {"x":287, "y":193}, {"x":320, "y":219},
```

(degree 2) Quadratic Bézier curves



$$\mathbf{B}(t) = (1-t)^2 \mathbf{P}_0 + 2(1-t)t\mathbf{P}_1 + t^2 \mathbf{P}_2, \ t \in [0,1].$$



