

# HVAC Systems

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Maintaining a Heating, Ventilation, and Air Conditioning (HVAC) system is not just about reacting to problems when they occur. Instead, it involves a strategic commitment to reliability and efficiency to avoid the high costs of catastrophic equipment failure (ECEX, 2018). For any student entering the field, it is important to understand that maintenance ensures safety, protects the value of assets, and can reduce energy costs by up to 40 percent (ECEX, 2018). In specialized environments like kitchens, HVAC systems are even more critical because they manage the heat and fumes from cooking to ensure a healthy working environment for staff (Tingginehe et al., 2021).

## Core Requirements for Effective HVAC Maintenance

To properly maintain an HVAC system, a technician must focus on several practical areas.

**Documentation and Monitoring** One of the first steps is keeping a daily operating log (ECEX, 2018). By recording daily performance and comparing it to the original design data, you can spot abnormal conditions before they become expensive repairs. This data helps establish trends that guide future maintenance decisions (ECEX, 2018).

**Cleanliness and Housekeeping** System performance relies on the ability to transfer heat, which requires clean coils and fans (ECEX, 2018). When debris like dust and pollen clogs condenser coils, the compressor has to work harder, increasing the risk of a breakdown. Simple actions like setting timers to turn off cooling when a building is empty or ensuring furniture does not block air pathways are also essential parts of good maintenance (ECEX, 2018).

**Mechanical and Chemical Care** Moving parts like pumps and motors must be lubricated according to the manufacturer's specifications (ECEX, 2018). Additionally, water used in the system should be treated with chemicals to prevent scale, corrosion, and biological growth. Checking for leaks is another priority because even a small amount of air in a condenser can significantly drop chiller efficiency (ECEX, 2018).

## HVAC Maintenance Schedule

The following table outlines a practical schedule for maintaining various HVAC components based on recommended intervals. The schedule is derived from (ECEX, 2018) guidelines.

Maintenance Task	Interval
Maintain an operating log and compare performance with design data	Daily
Check for leaks and moisture ingress in the system	Daily

Sequence chillers to save energy and reduce wear and tear	Daily/Weekly
Clean ductwork, fans, and grilles to ensure clear air pathways	Monthly
Replace or clean filters and check drive belts in air handling units	Monthly
Inspect chilled water and condenser piping for signs of corrosion	Annual
Lubricate compressors, pumps, and motors	Annual
Check refrigerant levels and have the gas analyzed for degradation	Annual
Inspect wiring for signs of overheating and ensure connections are tight	Annual
Test the compressor motor and oil pump motor windings	Annual

#### Essential Components to Watch

Air Handling Units (AHUs) are critical because they move air through the entire building. Technicians must prevent debris from building up in fan blades and ensure seals are working efficiently (ECEX, 2018). Refrigerants also require special attention due to F gas regulations, which aim to reduce emissions through better containment and leak testing. Protecting your people is just as important as protecting the machines, so always ensure there is safe access to any equipment that needs servicing (ECEX, 2018). By following these steps and maintaining a consistent schedule, a company can move away from expensive corrective maintenance and ensure their HVAC system stays in excellent condition (Tingginehe et al., 2021).

## **References**

- Ecex. (2018). *HVAC System Maintenance*. <https://www.ecex.co.uk/wp-content/uploads/2018/10/HVAC-Maintenance-guide.pdf>
- Tingginehe, B. Y., Rarasati, A. D., & Ichsan, M. (2021). Schedule maintenance management system for HVAC system in restaurant. *IOP Conference Series Materials Science and Engineering*, 1098(2), 022071. <https://doi.org/10.1088/1757-899x/1098/2/022071>