X ₁	X_2	X3	X4	f
0	0	0	0	0
0	0	0	1	0
0	0	1	0	0
0	0	1	1	1
O	1	0	0	1
0	1	0	1	1.
_ O	1	1	0	1
0	1	1	1	1
1	0	0	0	0
1	0	0	1	0
1	0	1	0	0
1	0	1	1	1
1	1	0	0	0
1	1	0	1	0
1	1	1	0	0
1	1	1	1	1

AEKHEH X3, X4 $\chi_3\chi_4$

SOP: $f(X_1, X_2, X_3, X_4) = X_1 X_2 + X_3 X_4$

X1 X2