

# Smoke Damper

Motorized Damper / Control Damper

排煙/電動/控制 閘門

綠動產能 · 開創世界



**FLOWTECH**  
噶鼎實業股份有限公司

**Figure 5.4-Leakage Test**



**Figure5.3-Ducted Intake Test**



排煙／電動／控制  
閘門



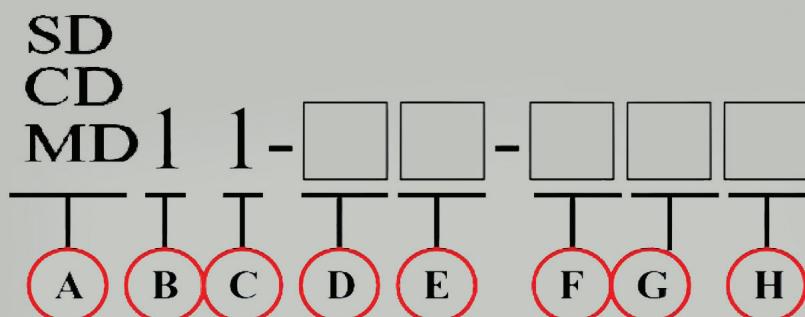
## Application and design 應用與設計

The SD-11 smoke damper employs triple-Vee blades and hat channel frame for point-of origin control of smoke in static and dynamic smoke management systems. The SD-11 is qualified to 2,000 ft/min (10.2 m/s) and 4.in.wg. (1.0 kPa) and may be installed in, or adjacent to vertical walls or partitions, or horizontally in, or adjacent to floors or assemblies.

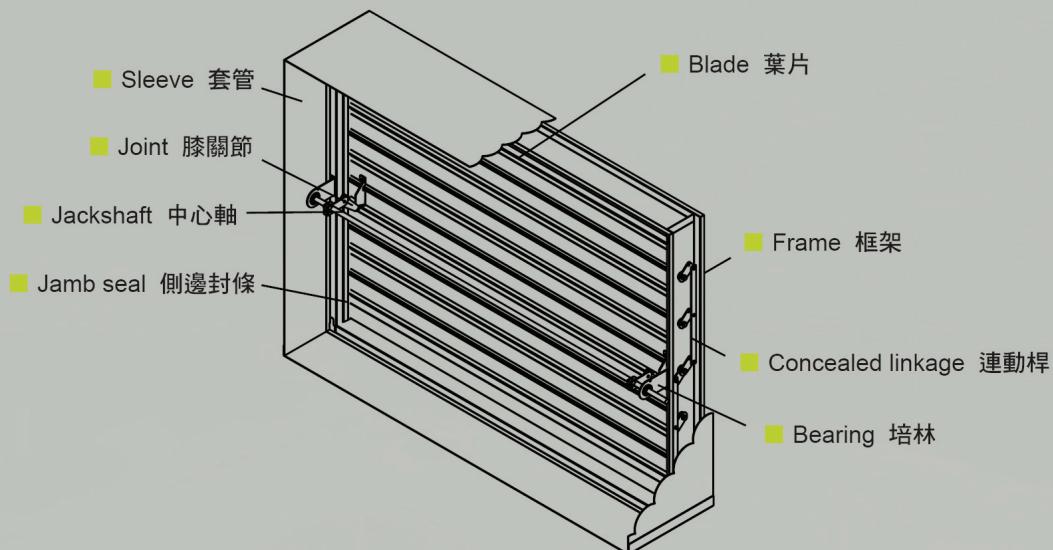
Both CD-1111 control damper and MD-1111 motorized damper application in the HVAC systems for automatic air control and manual balancing.

**SD-11** 排煙風門使用3V形式的葉片與帽槽型框架用於靜態型式及動態型式之煙控系統， SD-11 可使用在2,000 fpm (10.2 m/s)與4 in. w.g. (1.0 kPa) 條件下，可垂直安裝在牆壁毗鄰位置或區劃隔間亦可水平安裝於樓地板間之應用。

**CD-11** 控制風門與 **MD-11** 電動風門應用於空調通風系統上，可手動或電動進行氣流量之控制與壓力平衡。

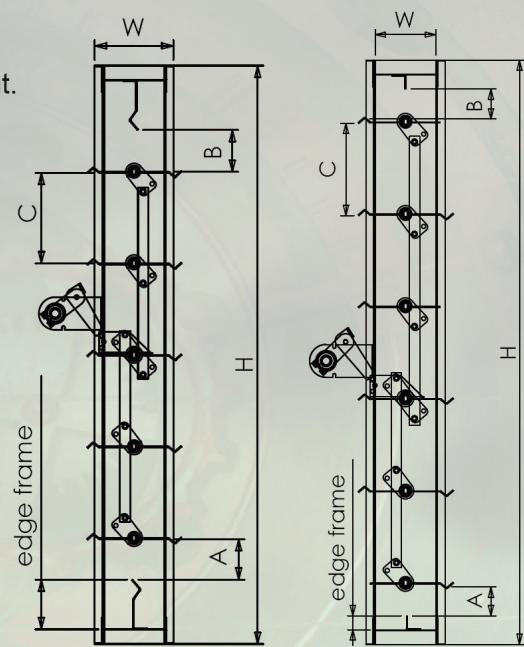


A. Product Type		F. Max Velocity ( For UL Recognize )	
SD、CD、MD		1	10.2 m/s (2000 fpm)
B. Blade Type		2	15.2 m/s (3000 fpm)
0	None	3	20.2 m/s (4000 fpm)
1	Triple Vee Blade		G. Max Pressure ( For UL Recognize )
C. Air Leakage		A.	0.5 kPa ( 2 in-Wg )
1	Class I	B.	1.0 kPa ( 4 in-Wg )
2	Class II	C.	1.5 kPa ( 6 in-Wg )
3	Class III	H. Temperature ( For UL Recognize )	
D. Fire Rating ( For UL Recognize )		A	74 °C ( 165°F ) Operating
0	None	B	100 °C ( 212°F ) Operating
E. Mounting ( For UL Recognize )		C	121 °C ( 250°F ) Operating
V	Vertical	D	141 °C ( 285°F ) Operating
H	Horizontal	E	177 °C ( 350°F ) Operating



## Standard construction 標準結構

- **Frame**: 5" × 1" (123mm×23mm) galvanized steel hat channel with interlocking corner gusset.
- **Blades**: 6" × 16 gauge (153mm×1.6mm) galvanized steel — triple-V.
- **Side-Plate**: 12" × 16 gauge (300mm×1.6mm) galvanized steel.
- **Jackshaft**: 1/2" (12.5mm) diameter plated steel hex.
- **Linkage**: Concealed in frame.
- **Bearings**: Stainless steel oilite, sleeve-type.
- **Seals**: Silicone blade edge seals and flexible metal mount.
- **Minimum Size**: 12" × 12" (305mm × 305mm)
- **Maximum Size**: 48" × 48" (1220mm × 1220mm)
- **Multiple Size**: 96" × 96" (2440mm × 2440mm)
  
- 外框：採鍍鋅鋼材的帽型溝槽，結合方式採嵌入式結合。
- 葉片：6" × 16#(153mm×1.6mm) 葉片形式採3V型。
- 單邊側板：12" × 16#(300mm×1.6mm) 鍍鋅鋼板。
- 中心軸：1/2" (12.5mm) 鍍鋅圓軸。
- 連接桿：隱藏於框架內。
- 軸承：材質為不鏽鋼。
- 氣密：使用矽膠材質氣密條固定於葉片邊上並採彈簧片於葉片側邊與外框密合。
- 最小尺寸：12" × 12" (305mm × 305mm)
- 最大尺寸：48" × 48" (1220mm × 1220mm)
- 最大組合尺寸：96" × 96" (2440mm × 2440mm)



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## Options 可供選擇

### ■ Alternate actuator

- 24V DC    110V AC    220V AC
- 7 N·m    13N·m    20N·m    Other

### ■ Factory installed sleeve

- Gauge:    19#(1.2mm)    16# (1.6mm)  
Length:    12" (305mm)    16" (406mm)    Other

### ■ Factory installed

- Side plate (Standard)    Flange
- Double Flange    Sleeve

### ■ 驅動器

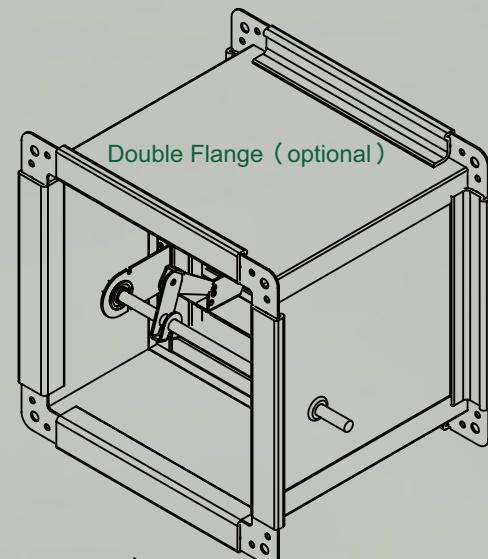
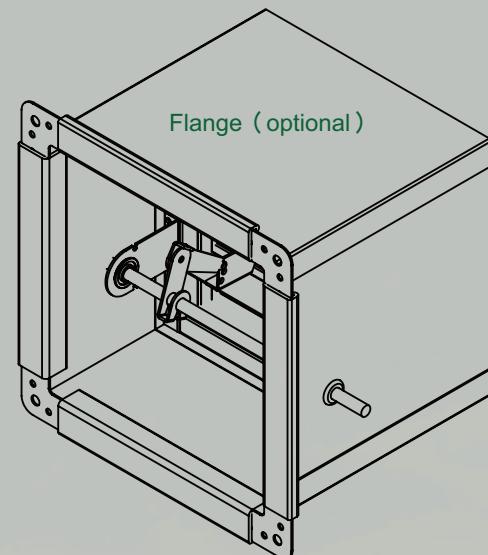
- 24 VDC    110 VAC    220 VAC
- 7 N·m    13N·m    20N·m    其他

### ■ 選擇安裝的套筒規格

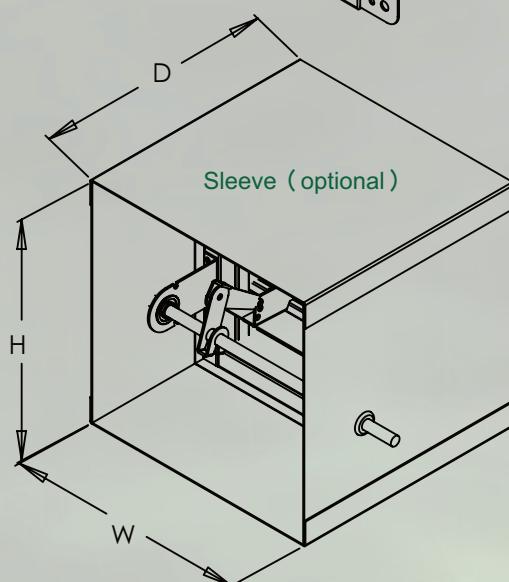
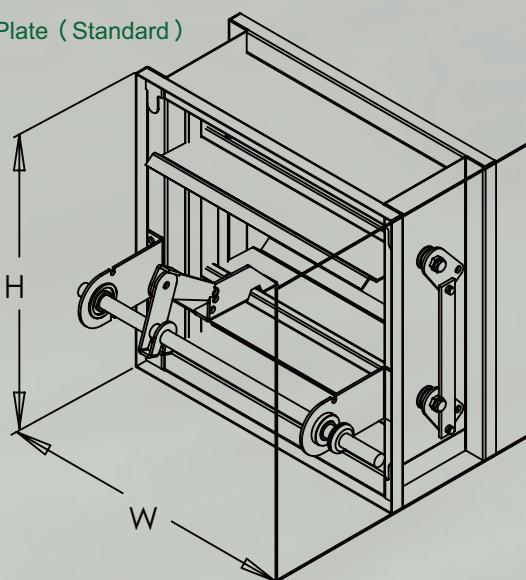
- 板厚    19# (1.2mm)    16# (1.6mm)  
深度    12" (305mm)    16" (406mm)    其他

### ■ 安裝樣式選擇

- 單邊側板 (標準型)    法蘭
- 雙法蘭    套管



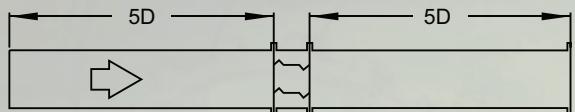
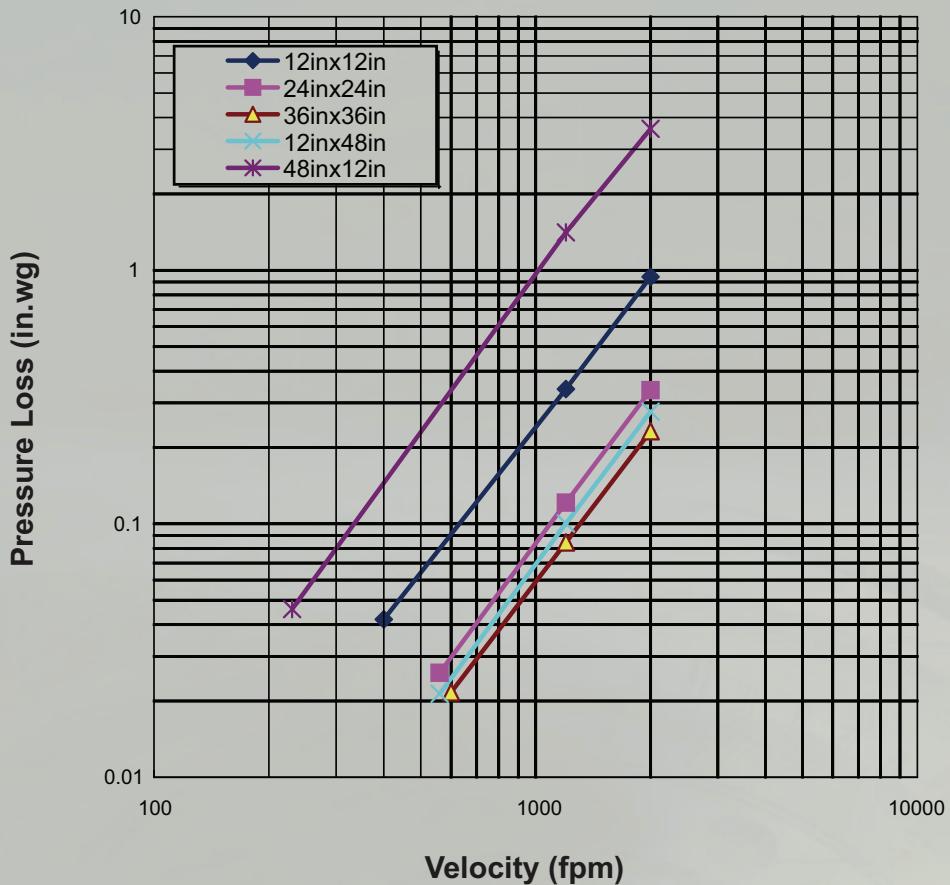
Side Plate ( Standard )



## Performance Data

### Pressure Loss 壓損

Figure 5.3-Ducted Intake Test



### Ducted Inlet and Outlet

AMCA Figure 5.3 Illustrates a fully ducted damper. This configuration represents the lowest pressure drop of the three test configurations because entrance and exit losses are minimized by straight duct runs upstream and downstream of the dampers.

依AMCA 500-D-98 Fig.5.3，此圖以一個有完全用風管連結的風門為例，在三個測試配置佈局中，此方式擁有最低之壓力損失，因為風門直線連續式風管使順、逆流風向暢通因而進、出口之風壓損失減到最小。

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## 洩漏測試 Leakage Data

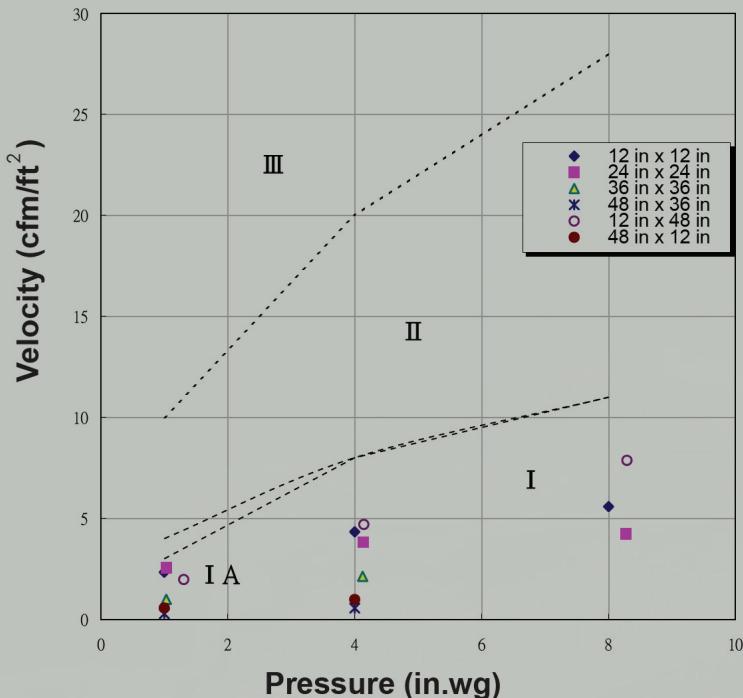
SD-11 series dampers had pass AMCA Certification, the damper can fit class I leakage under 1 kPa and 2 kPa pressure conditions. Besides, the SD-11 require to ultra low leakage (class IA) under the 250Pa pressure.

SD-11 系列閘門通過AMCA認證在1kPa與2kPa狀態下洩漏等級均達Class I，且在250Pa壓力狀態下可達極低洩漏量，等級為Class IA



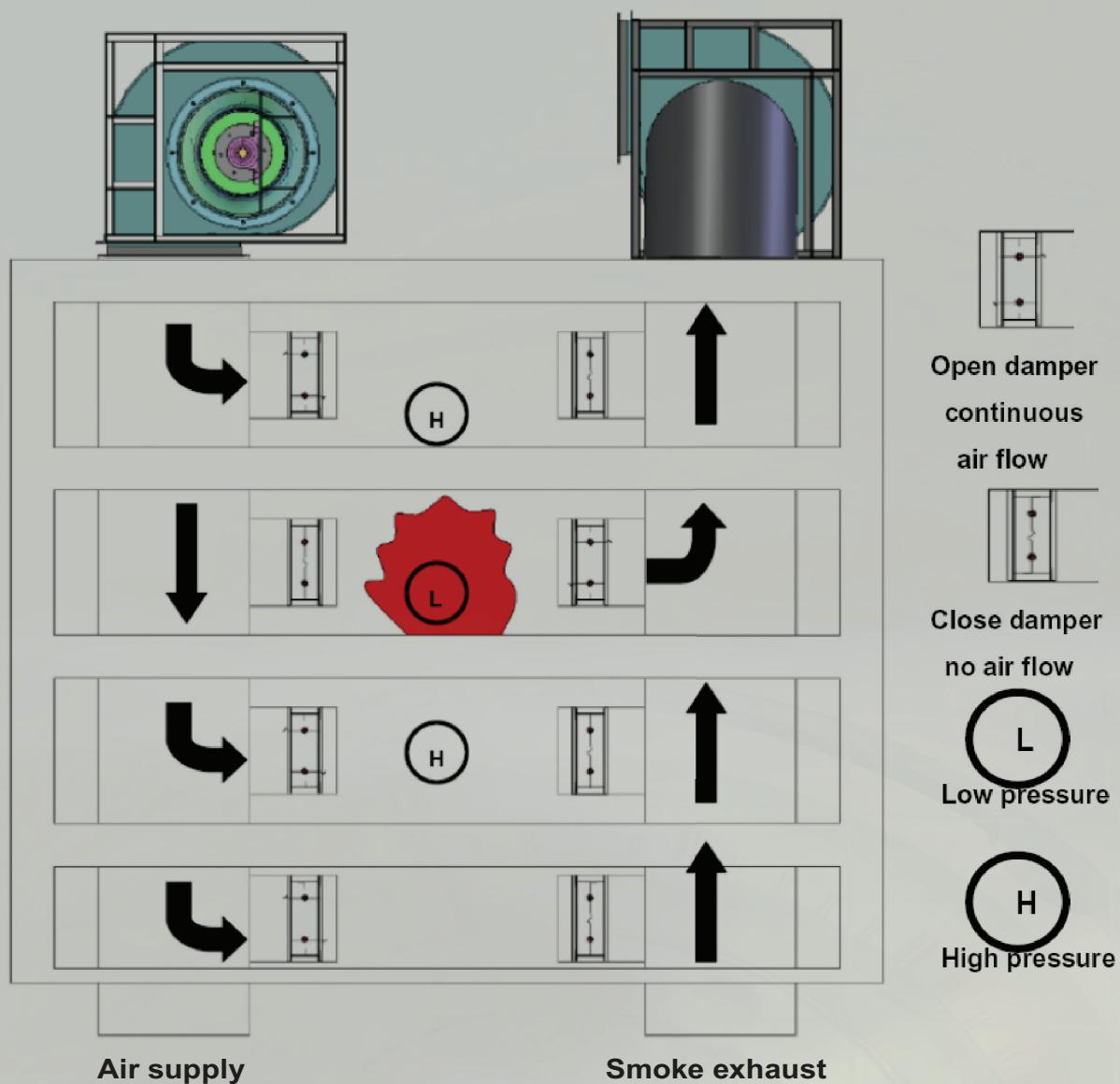
FLOWTECH CO., LTD. certifies that the SD-11 shown herein is licensed to bear the AMCA Seal. the ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Programs. The AMCA Certified Ratings Seal applies to air Leakage and air performance ratings.

## Leakage Test



Damper Size	Leakage Class Test Results	Leakage Class Test Results	Leakage Class Test Results
Damper Width mm(in.)×Height	250Pa (1 in. wg) Class	1kPa (4 in. wg) Class	2kPa (8 in. wg) Class
305 (12)×305 (12)	IA	I	I
610 (24)×610 (24)	IA	I	I
910 (36)×910 (36)	IA	I	N/A
305 (12)×1220 (48)	IA	I	I
1220 (48)×305 (12)	IA	I	N/A
1220 (48)×910 (36)	IA	I	N/A

Damper Leakage Class	Damper Leakage Class	Damper Leakage Class
250Pa (1 in. wg)	1kPa (4 in. wg)	2kPa (8 in. wg)
1A	1	1



## 閘門安裝 Damper Installation

### (1) Smoke Damper may be vertical the installment or the level installment.

Damper in vertical installs when should not surpass the partition wall 24" (610mm)。Damper installs in the level when should not be lower than the ceiling 31.5" (800mm) or installment in duct when should not surpass the duct base.

### (1) 排煙閘門可垂直安裝或水平安裝

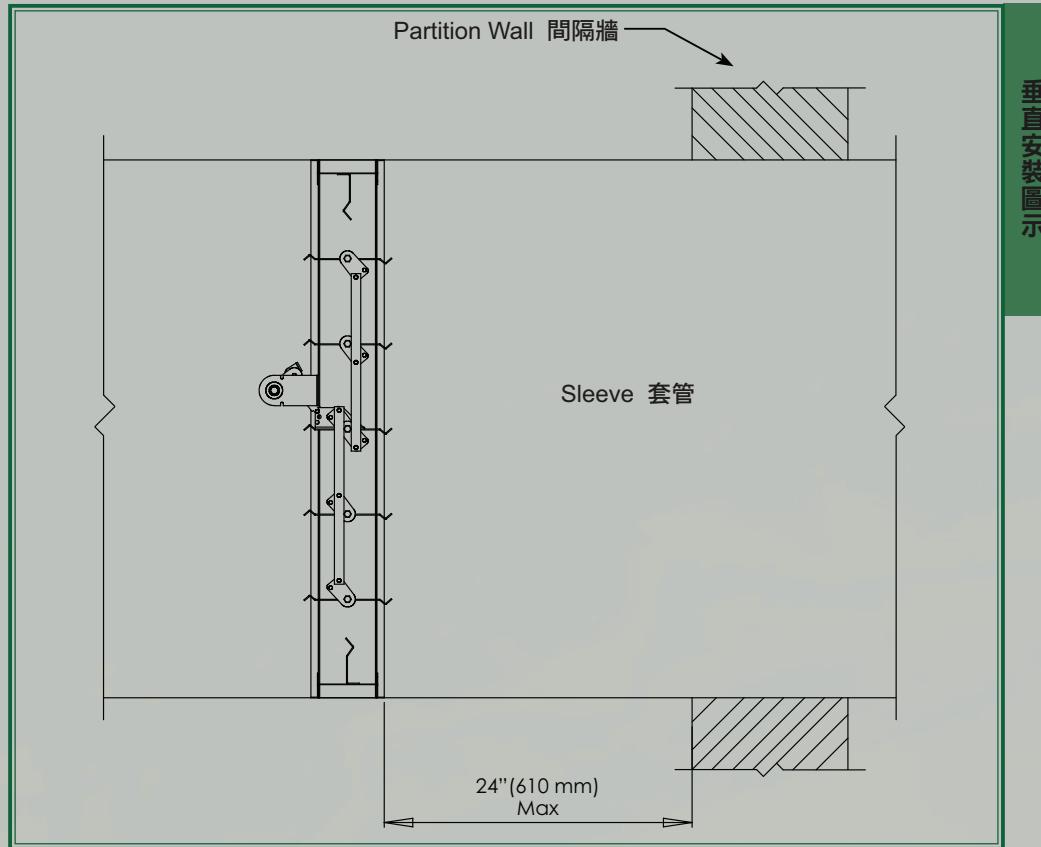
閘門於垂直安裝時距離應不超過間隔牆24" (610mm)。閘門於水平安裝時應不低於天花板31.5" (800mm)，或安裝於風管時應不超過風管底部。

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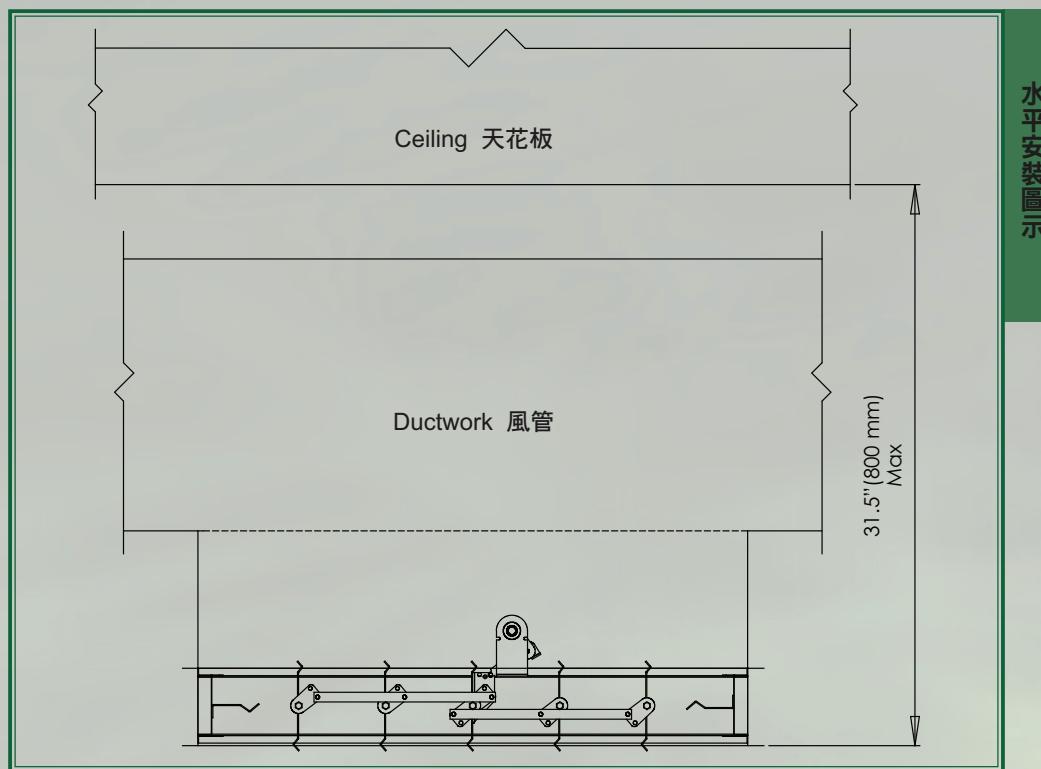


## Vertical installation



垂直安裝圖示

## Horizontal installation



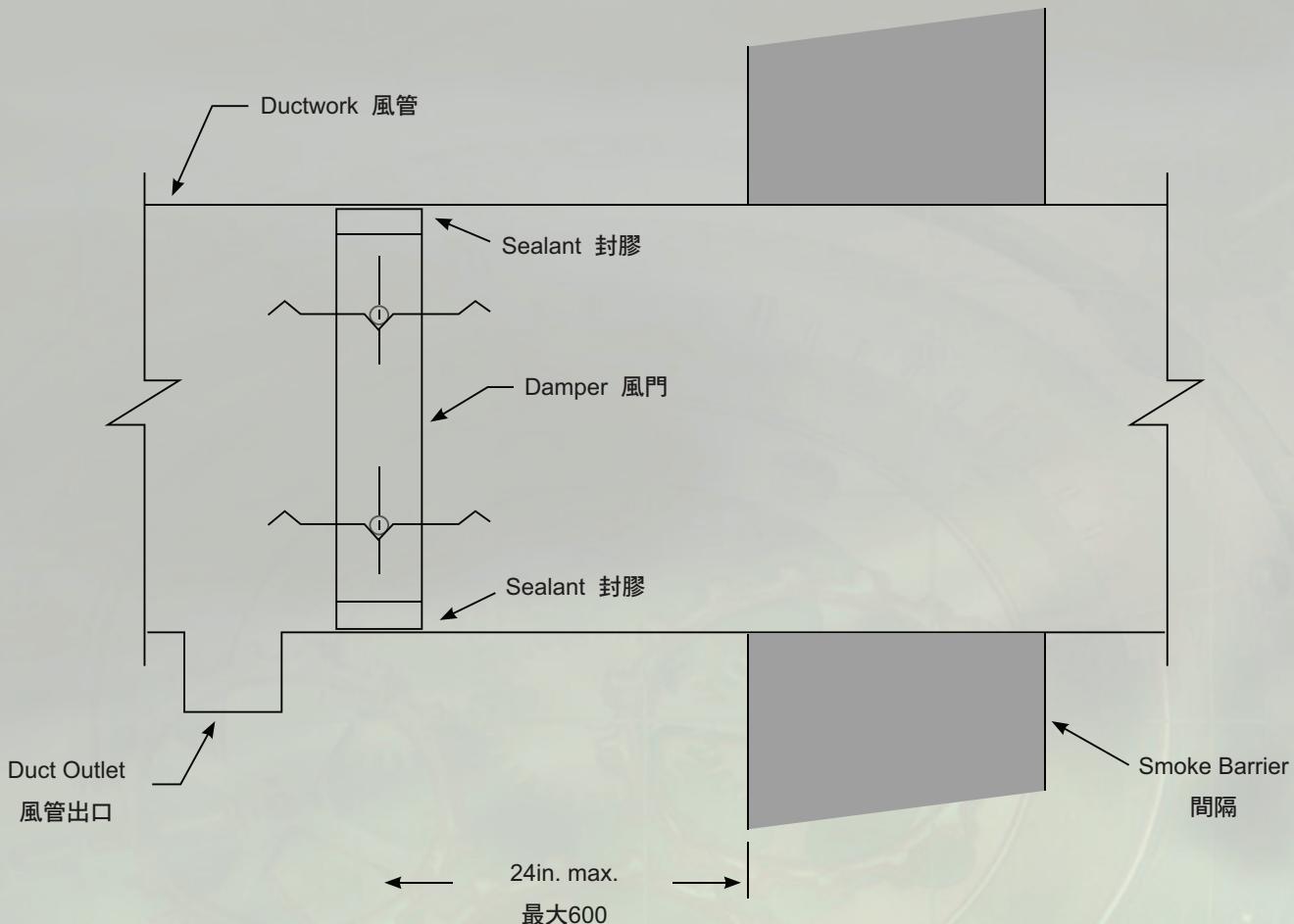
水平安裝圖示

## (2) SEALING THE INSTALLATION

After installing the damper in ductwork , seal the joint between the damper frame and the duct using GE1200 Silicone Construction Sealant or Dow Corning RTV732 Sealant. Make sure to press the Sealant into the joint to guarantees proper seal. Use minimum amount of material required to completely seal the joint. Figure as follows,

### (2) 安裝使用密封膠

密封膠的使用目的在於防止由金屬間之間隙所產生之洩漏。如下圖所示可以在閘門的兩側、閘門和套管及多個閘門組合斷面之建議使用下列密封膠，GE1200矽材質密封膠、Dow Corning RTV 732 密封膠等。使用時，確認將密封膠加入連結處以確保完全氣密，盡量不要塗抹過量，並依製造廠商之使用說明施作。

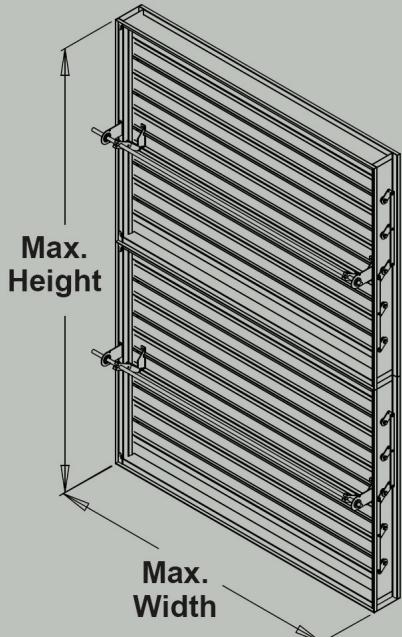


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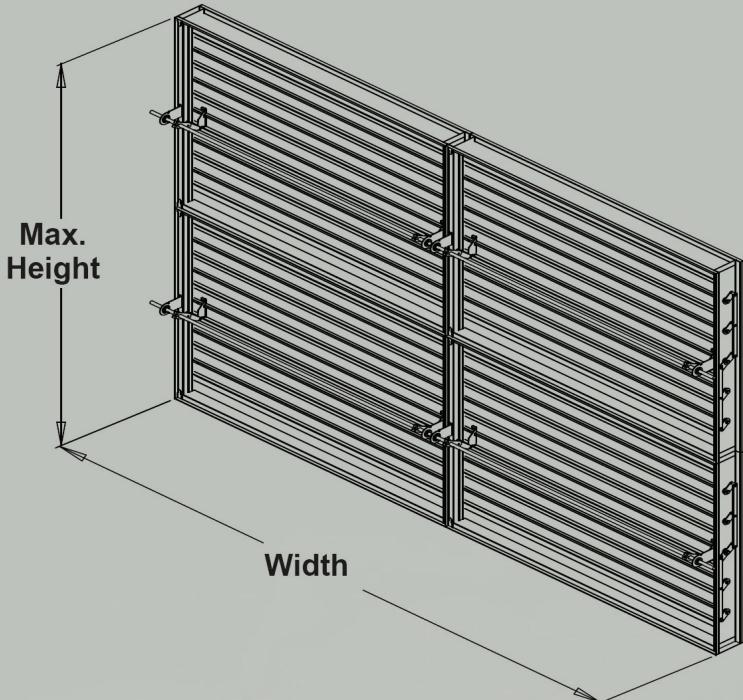
Moter Damper / Control Damper



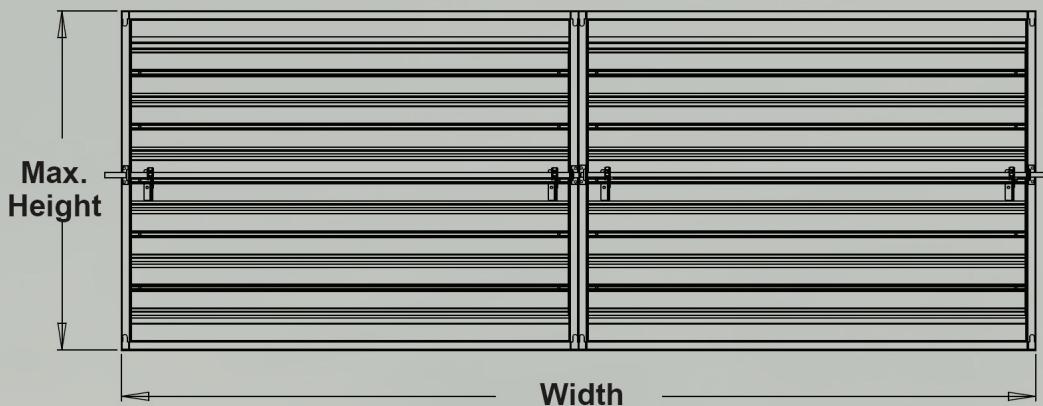
Max Height × Max Width (optional)



Max Height × Max Width (optional)



Max Height × Max Width (optional)



### (3) Assembly damper installation

If the size of area surpasses the sole damper size(48" × 48" or 1220mm × 1220mm), shall be to use assembly damper. In the each of sole damper size, do not bigger than the product size specification (48" × 48" or 1220mm × 1220mm), and to install individual actuator. During assembly damper linking should by steel rivet, quick lock contact, spot welding, attacks screw, bolt or welds fixedly.

### (3) 多重閘門組安裝

在閘門尺寸超過單一閘門尺寸時可以使用多重閘門組，但閘門組內每一個單一閘門尺寸不超過產品尺寸規格，並配置各別的驅動器。多組閘門間的連結，應以鋼鉚釘、快鎖接點、點焊或自攻螺絲、螺栓或長的焊道固定。



## THE FLOWTECH GROUP

### ● TAIPEI 台北總公司

台北縣永和市保生路1號19樓之5  
19F-5, No. 1, Pao-Sheng Rd., Yuan-Ho City, Taipei, Taiwan, R.O.C  
Tel:+886 2-2232-8066 Fax:+886 2-2231-0285~6  
E-mail:ydc28066@ms36.hinet.net , flow.tech@msa.hinet.net

CNo. : SD-11 October 2008

### ● Lab 林口實驗室

台北縣林口鄉湖南村頭湖路82-1號  
No.82-1 Tou-Hu, Hu-Nan Village, Linko country, Taipei, Taiwan, R.O.C  
Tel:+886 2-2609-5671 Fax:+886 2-2609-8916

### ● Factory 冬山廠

宜蘭縣冬山鄉得安村梅林路658號  
No.658, Meilin Rd., De-an Village Dongshan Shiang, Yilan County  
269 Taiwan (R.O.C.)  
Tel:+886 3-9612-449 Fax:+886 3-9615-843

AGENT(經銷商) :