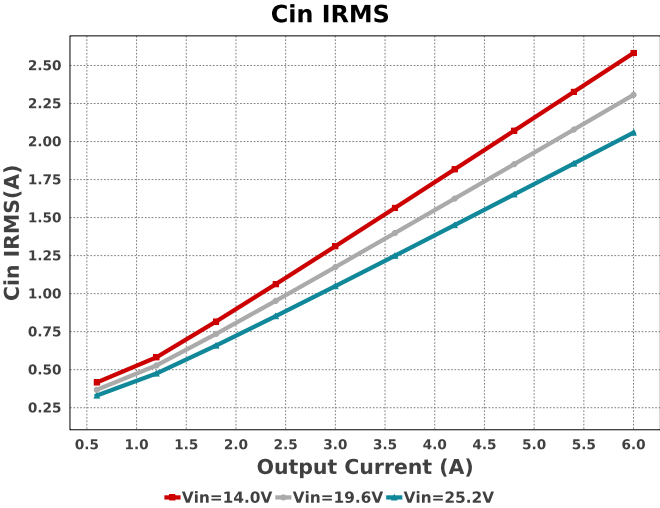
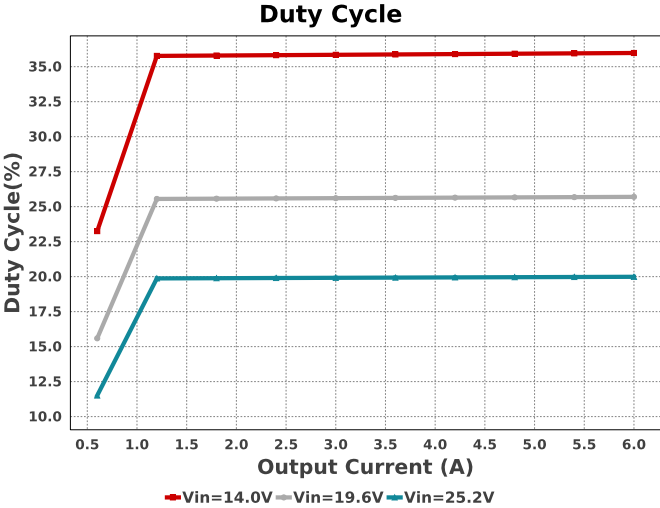
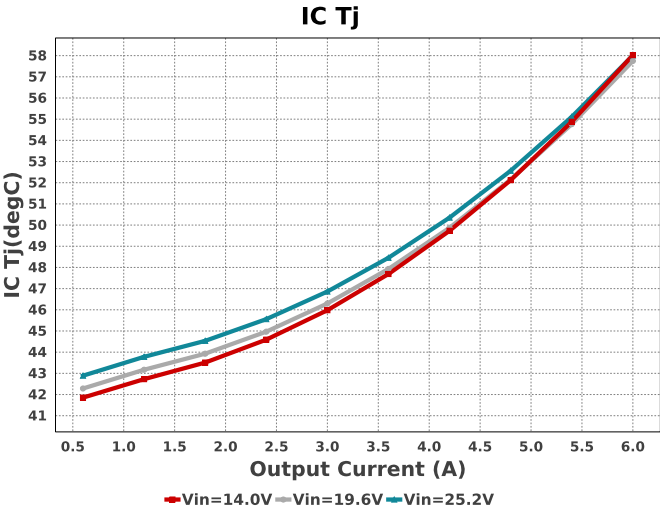
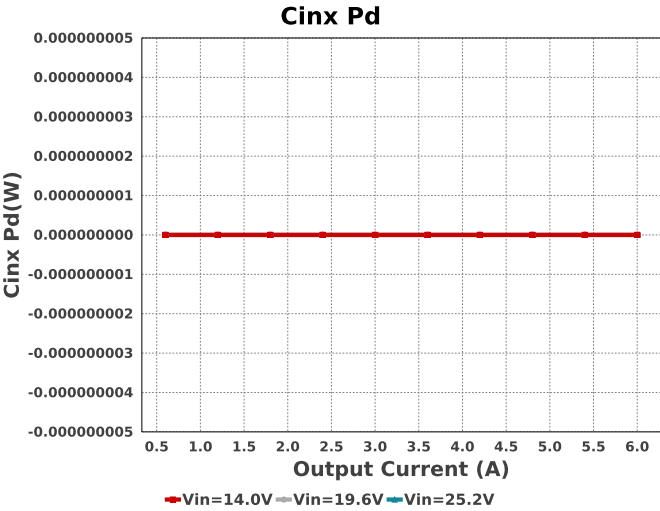
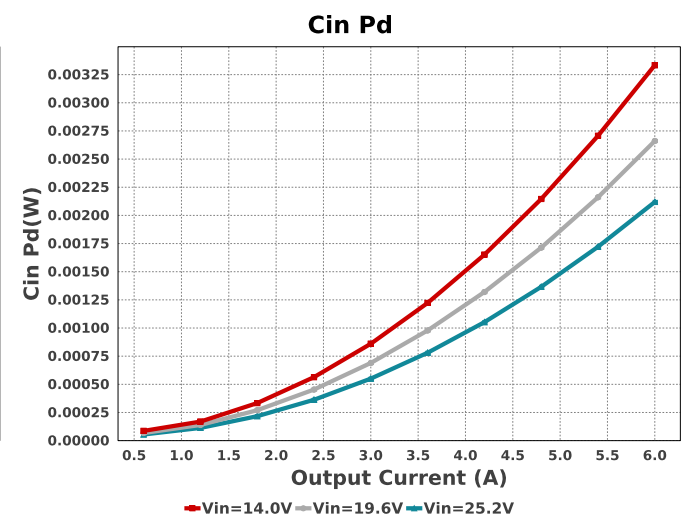
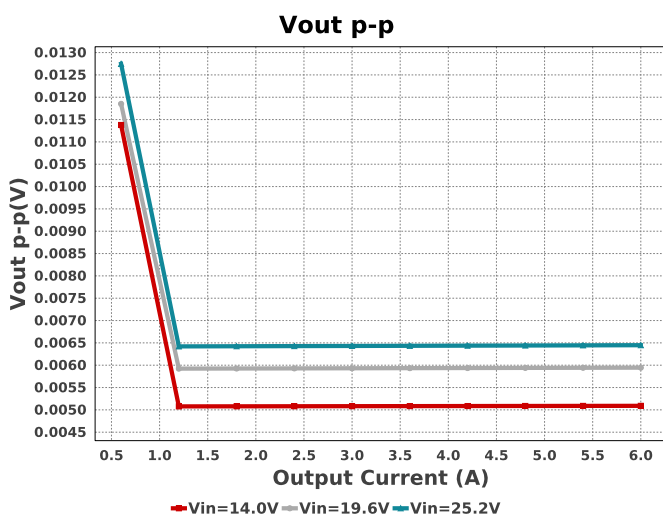
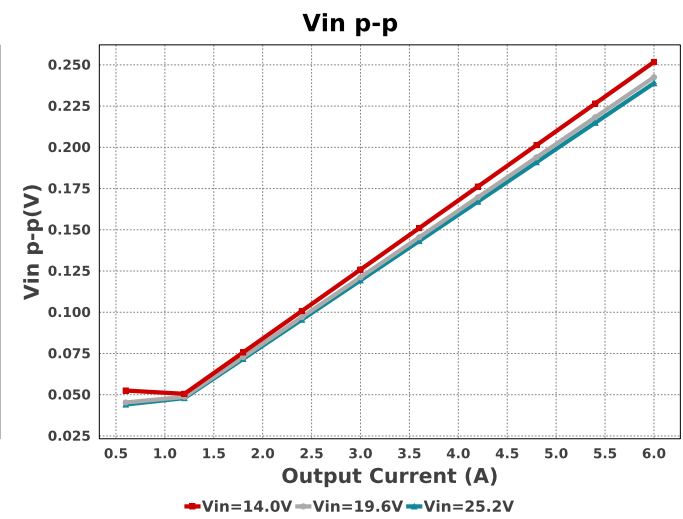
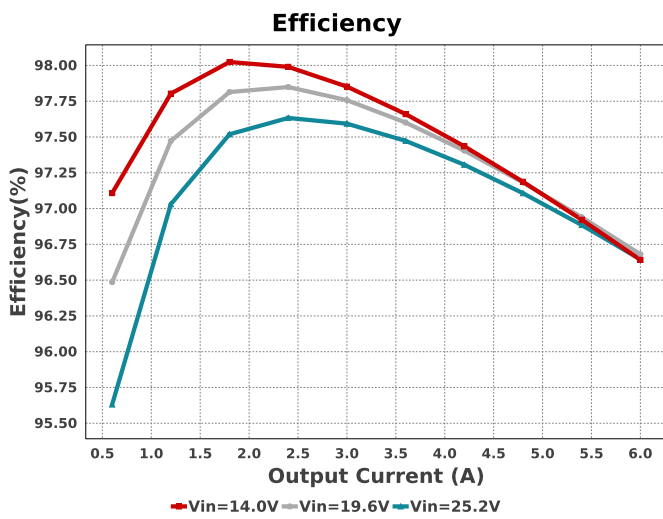
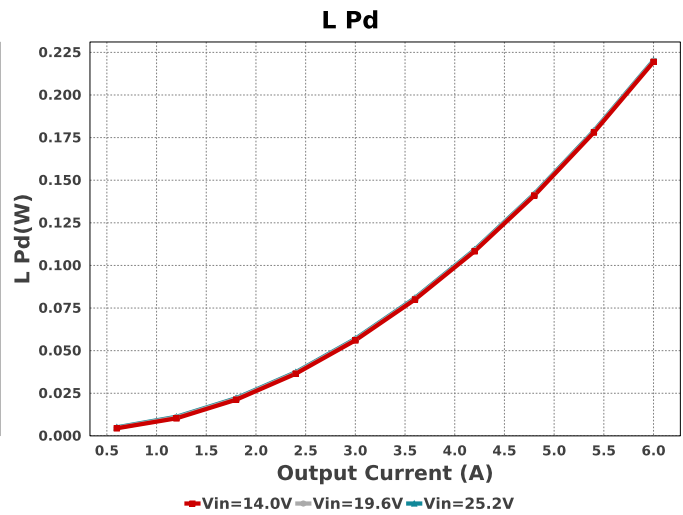
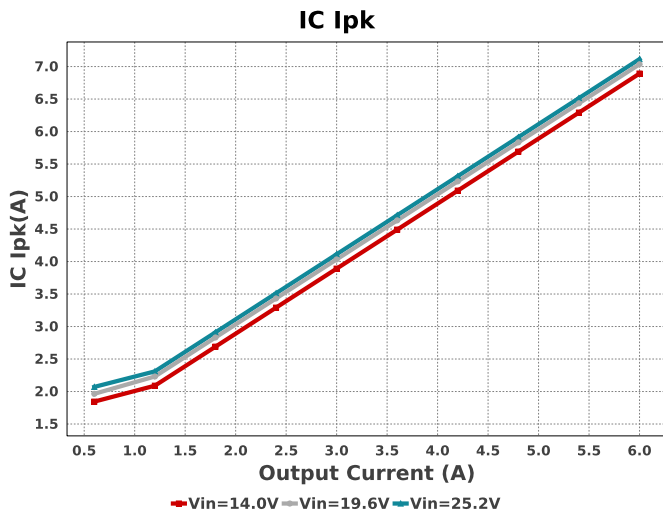


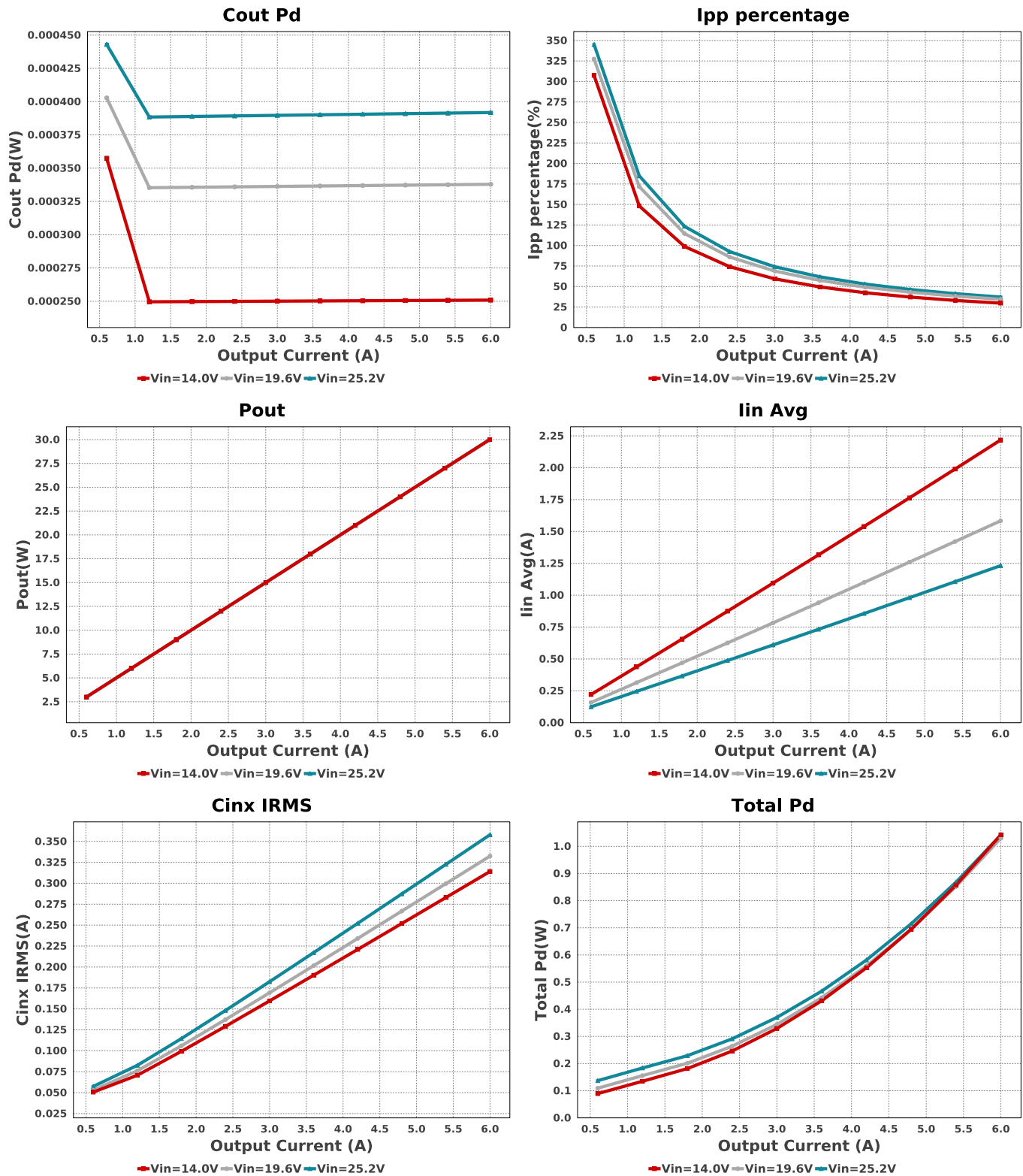


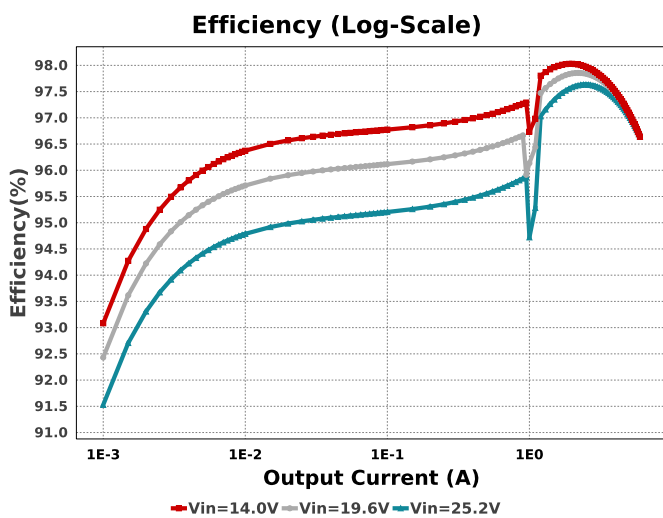
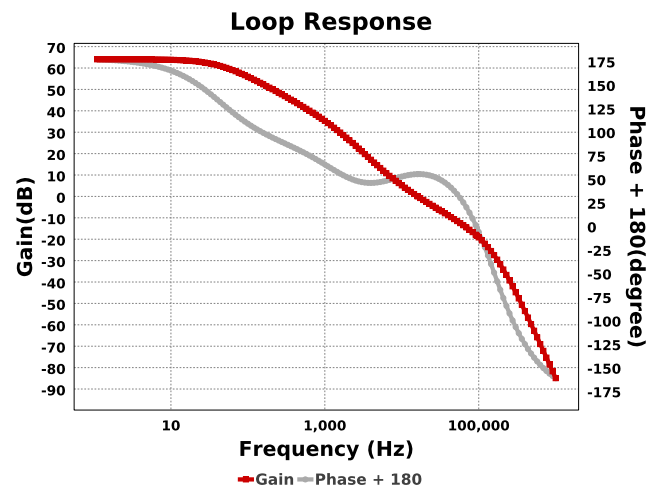
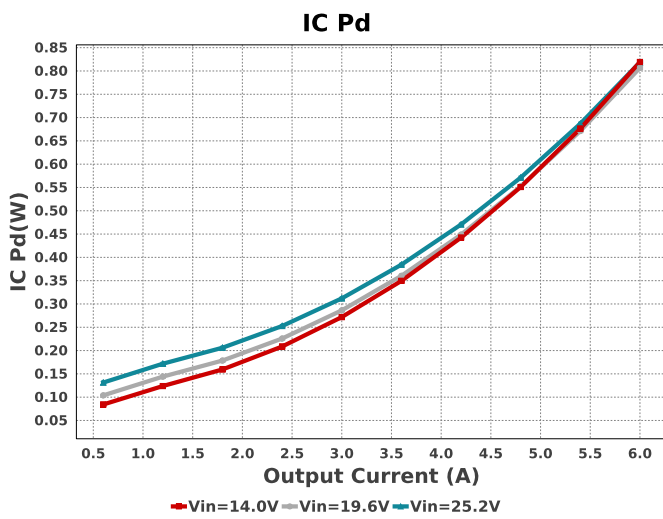
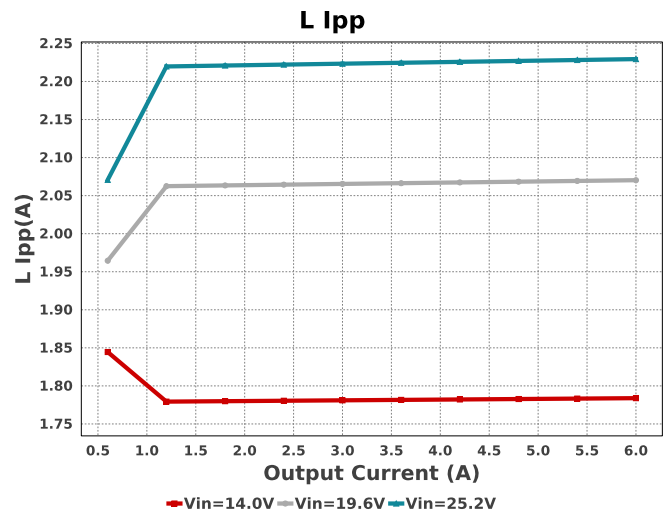
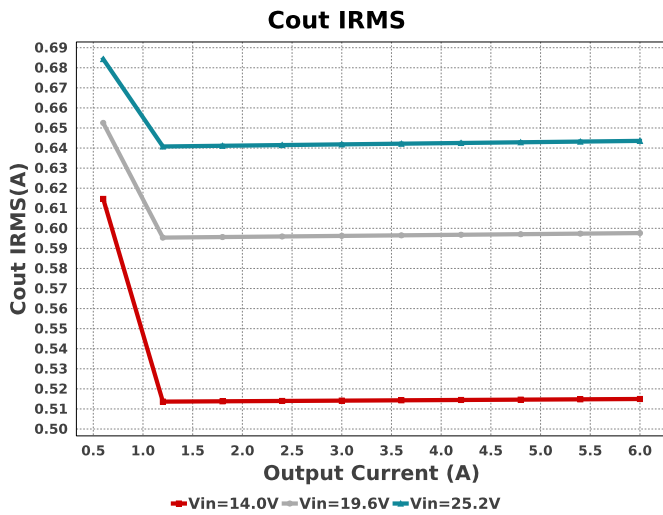
Device = LM61480RPHR
Topology = Buck
Created = 2025-07-04 15:12:08.542
BOM Cost = \$5.00
BOM Count = 16
Total Pd = 1.04W

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Rfbb	Yageo	RC0603FR-0724K9L Series= ?	Res= 24.9 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm ²
Rfbt	Vishay-Dale	CRCW0402100KFKED Series= CRCW..e3	Res= 100.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rreset	Vishay-Dale	CRCW0402100KFKED Series= CRCW..e3	Res= 100.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rt	Vishay-Dale	CRCW040253K6FKED Series= CRCW..e3	Res= 53.6 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
U1	Texas Instruments	LM61480RPHR	Switcher	1	\$1.81	RPH0016A 25 mm ²









Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	2.059 A	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	2.119 mW	Capacitor	Input capacitor power dissipation
3.	Cinx IRMS	357.929 mA	Capacitor	Bulk capacitor RMS ripple current
4.	Cinx Pd	0.0 W	Capacitor	Bulk capacitor power dissipation
5.	Cout IRMS	643.571 mA	Capacitor	Output capacitor RMS ripple current
6.	Cout Pd	391.82 μ W	Capacitor	Output capacitor power dissipation
7.	IC Ipk	7.115 A	IC	Peak switch current in IC
8.	IC Pd	818.57 mW	IC	IC power dissipation
9.	IC Tj	58.008 degC	IC	IC junction temperature
10.	ICThetaJA Effective	22.0 degC/W	IC	Effective IC Junction-to-Ambient Thermal Resistance
11.	Iin Avg	1.232 A	IC	Average input current

#	Name	Value	Category	Description
12.	Ipp percentage	37.157 %	Inductor	Inductor ripple current percentage (with respect to average inductor current)
13.	L Ipp	2.229 A	Inductor	Peak-to-peak inductor ripple current
14.	L Pd	220.31 mW	Inductor	Inductor power dissipation
15.	Cin Pd	2.119 mW	Power	Input capacitor power dissipation
16.	Cinx Pd	0.0 W	Power	Bulk capacitor power dissipation
17.	Cout Pd	391.82 μW	Power	Output capacitor power dissipation
18.	IC Pd	818.57 mW	Power	IC power dissipation
19.	L Pd	220.31 mW	Power	Inductor power dissipation
20.	Total Pd	1.041 W	Power	Total Power Dissipation
21.	BOM Count	16	System	Total Design BOM count
			Information	
22.	Cross Freq	16.137 kHz	System	Bode plot crossover frequency
			Information	
23.	Duty Cycle	19.988 %	System	Duty cycle
			Information	
24.	Efficiency	96.645 %	System	Steady state efficiency
			Information	
25.	FootPrint	346.0 mm ²	System	Total Foot Print Area of BOM components
			Information	
26.	Frequency	301.309 kHz	System	Switching frequency
			Information	
27.	Gain Marg	-18.373 dB	System	Bode Plot Gain Margin
			Information	
28.	Iout	6.0 A	System	Iout operating point
			Information	
29.	Low Freq Gain	64.062 dB	System	Gain at 1Hz
			Information	
30.	Mode	CCM	System	Conduction Mode
			Information	
31.	Phase Marg	56.724 deg	System	Bode Plot Phase Margin
			Information	
32.	Pout	30.0 W	System	Total output power
			Information	
33.	Total BOM	\$5.0	System	Total BOM Cost
			Information	
34.	Vin	25.2 V	System	Vin operating point
			Information	
35.	Vin p-p	238.859 mV	System	Peak-to-peak input voltage
			Information	
36.	Vout	5.0 V	System	Operational Output Voltage
			Information	
37.	Vout Actual	5.016 V	System	Vout Actual calculated based on selected voltage divider resistors
			Information	
38.	Vout Tolerance	2.634 %	System	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
			Information	
39.	Vout p-p	6.448 mV	System	Peak-to-peak output ripple voltage
			Information	

Design Inputs

Name	Value	Description
Iout	6.0	Maximum Output Current
VinMax	25.2	Maximum input voltage
VinMin	14.0	Minimum input voltage
Vout	5.0	Output Voltage
base_pn	LM61480	Base Product Number
source	DC	Input Source Type
Ta	40.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of $L1$ before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 14.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



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