


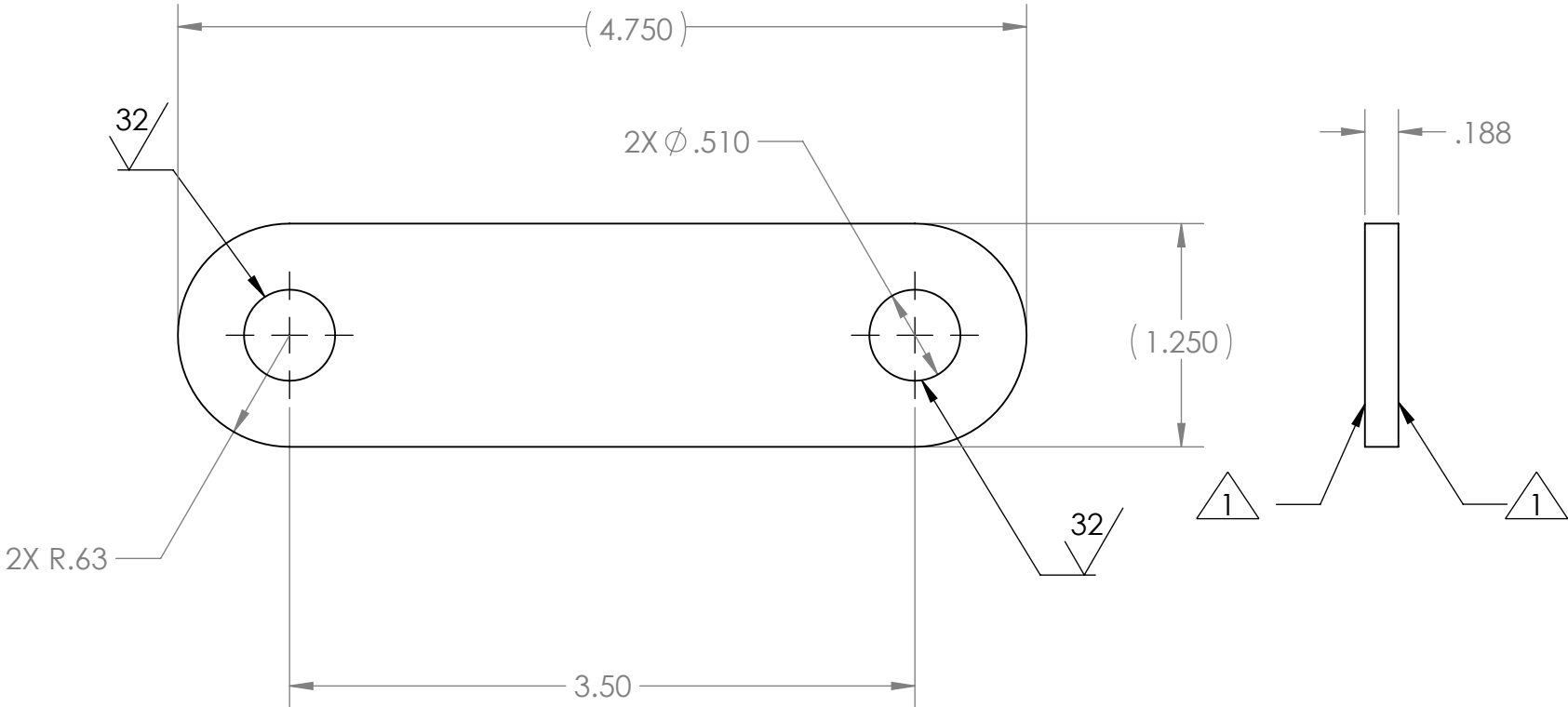
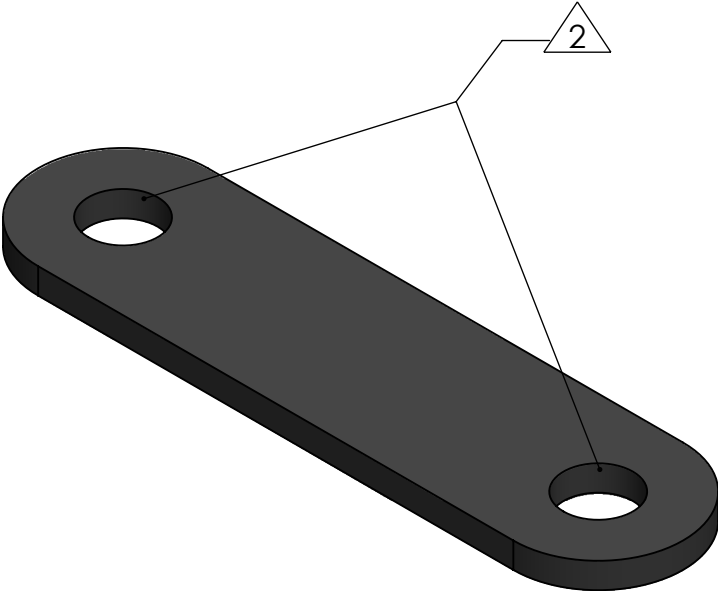


- NOTES:
- REFER TO PROVIDED ELECTRONIC DATA FILE (EDF) FOR BASIC PART GEOMETRIC DEFINITION.
 - UNLESS OTHERWISE SPECIFIED, TOLERANCE IS $\pm .010$ FROM BASIC SURFACES.
 - SPECIFIED DIMENSIONS DEFINE FINAL PART GEOMETRY, AFTER ANY SECONDARY SURFACE OPERATIONS.
 - MATERIAL: PRE-HARDENED 4140 ALLOY STEEL (RC 26-32).
 - FINISH:
 - 64 Ra (PRE-BLAST) ON SURFACES FLAGGED WITH .
 - 125 Ra (PRE-BLAST) UNLESS OTHERWISE SPECIFIED (EXCEPT WELD BEADS).
 - REMOVE BURRS AND BREAK SHARP EDGES TO .015.
 - SAND BLAST AFTER MATERIAL REMOVAL AS NEEDED TO REMOVE TOOLING MARKS.
 - BLAST MIL-PRF-9954D - MIL 10 SMOOTH GLASS BEAD OR EQUIVALENT PER MIL-STD-10.
 - PLATING:
 - BLACK OXIDE PER MIL-DTL-13924, CLASS 4.
 - CLEAN PARTS BEFORE PLATING PER STANDARD PRACTICES.
 - DO NOT PLATE PARTS WITH VISIBLE RUST.
 - RACK OR WIRE ON SURFACES DESIGNATED BY FLAG .
 - MASK SURFACES DESIGNATED BY FLAG .
 - HANDLING (ALL STEPS):
 - COSMETIC FINISH REQUIRED; PART WILL BE REJECTED FOR VISIBLE RUST, FINGERPRINTS, SCRATCHES, DENTS, OR FAILURE TO USE RACKING SURFACES.
 - PARTS MUST BE INDIVIDUALLY WRAPPED TO PREVENT SURFACE DAMAGE. PARTS MUST BE SEALED WITH DESICCANT TO PREVENT CORROSION.
 - HANDLE MACHINED PARTS WITH RUBBER AND COTTON GLOVES TO REDUCE CONTAMINANTS.
 - PART TO BE CLEAN AND FREE OF ALL DEBRIS, MACHINING FLUID, OR CLEANING RESIDUE.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	X1	INITIAL EAA REVISIONS	3/28/2017	
	X5	SEVERAL REVISIONS LATER	8/7/2017	
	X6	CORRECTED HOLE SIZES (2X .510)	8/17/2017	
	X7	ADDED BLACK OXIDE COATING SPEC	12/22/2017	
	A	PRODUCTION RELEASE	11/7/2018	APM
	B	UPDATED NOTES, CHANGED MATERIAL	7/23/2019	APM



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/64$ ANGULAR: MACH ± 0.5 BEND ± 1 TWO PLACE DECIMAL ± 0.010 THREE PLACE DECIMAL ± 0.005		DRAWN BY A MILLER DRAWN DATE 3/27/2017		EAA TOOLS LLC	
INTERPRET GEOMETRIC TOLERANCING PER: ANSI/ASME Y14.5-1994		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF EAA TOOLS, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF EAA TOOLS, LLC IS PROHIBITED.		TITLE: PBP, Linkage	
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FINISH SEE NOTE		DO NOT SCALE DRAWING		REV B	
		SCALE: 1:1		WEIGHT:	SHEET 1 OF 1