

# CAT Case Printing

Entropic Engineering

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## Top

Material: PLA or PETG

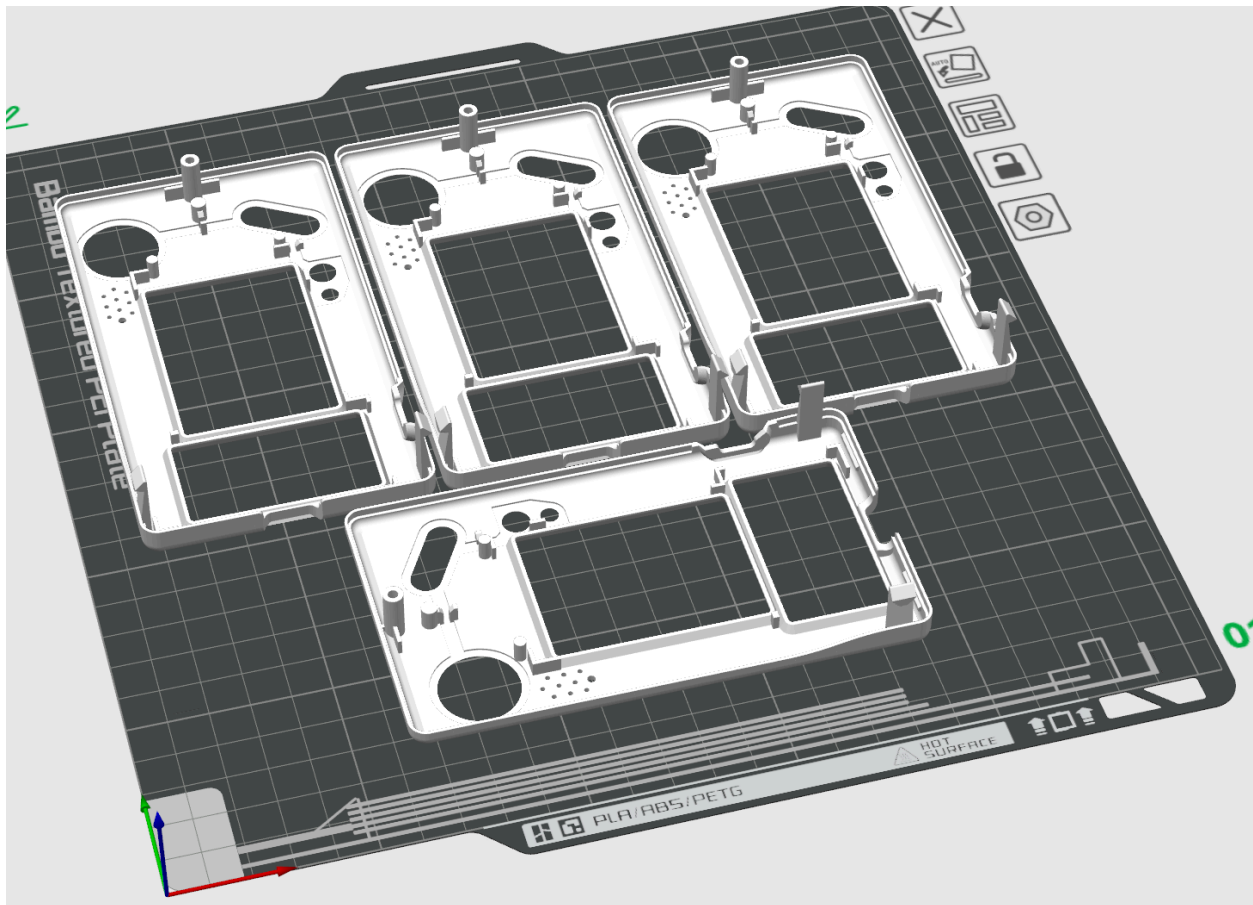
Colour: White or clear (must be somewhat translucent for LEDs to shine through; Bambu PLA Basic White is fine)

Build plate: Any texture

Supports: No

Quantity: 1 per unit

## Suggested Plating

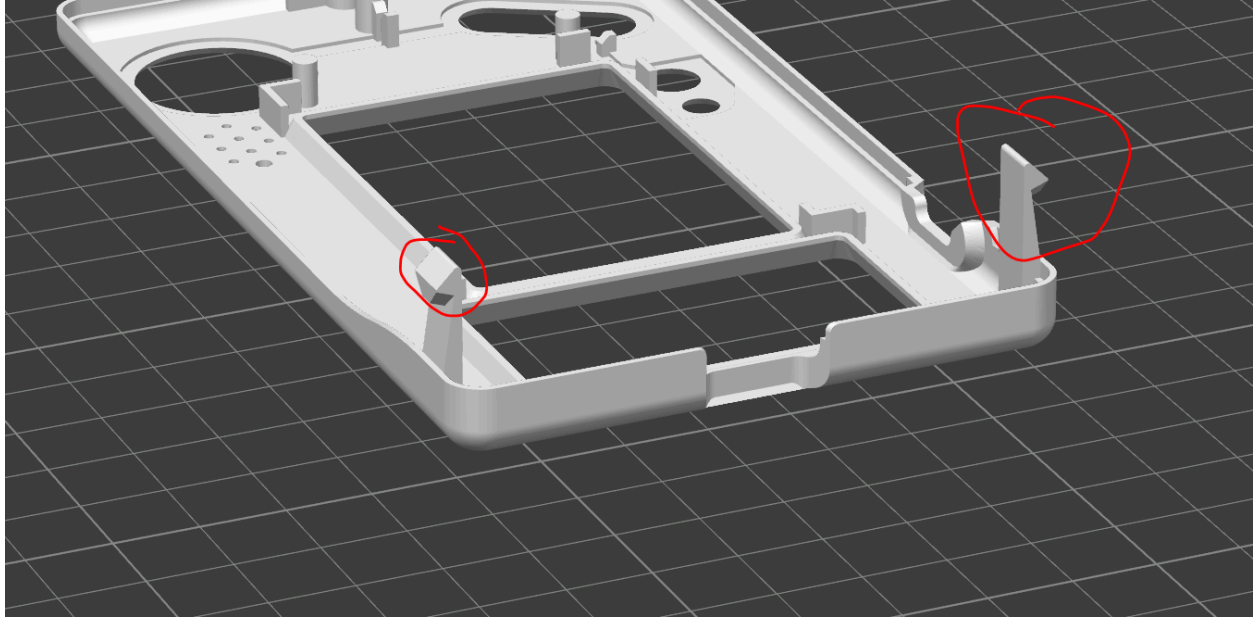


## Post-Processing

None required.

## Notes

Ensure these clips are not broken or deformed. They do not need supports.



# Bottom

Material: PLA or PETG

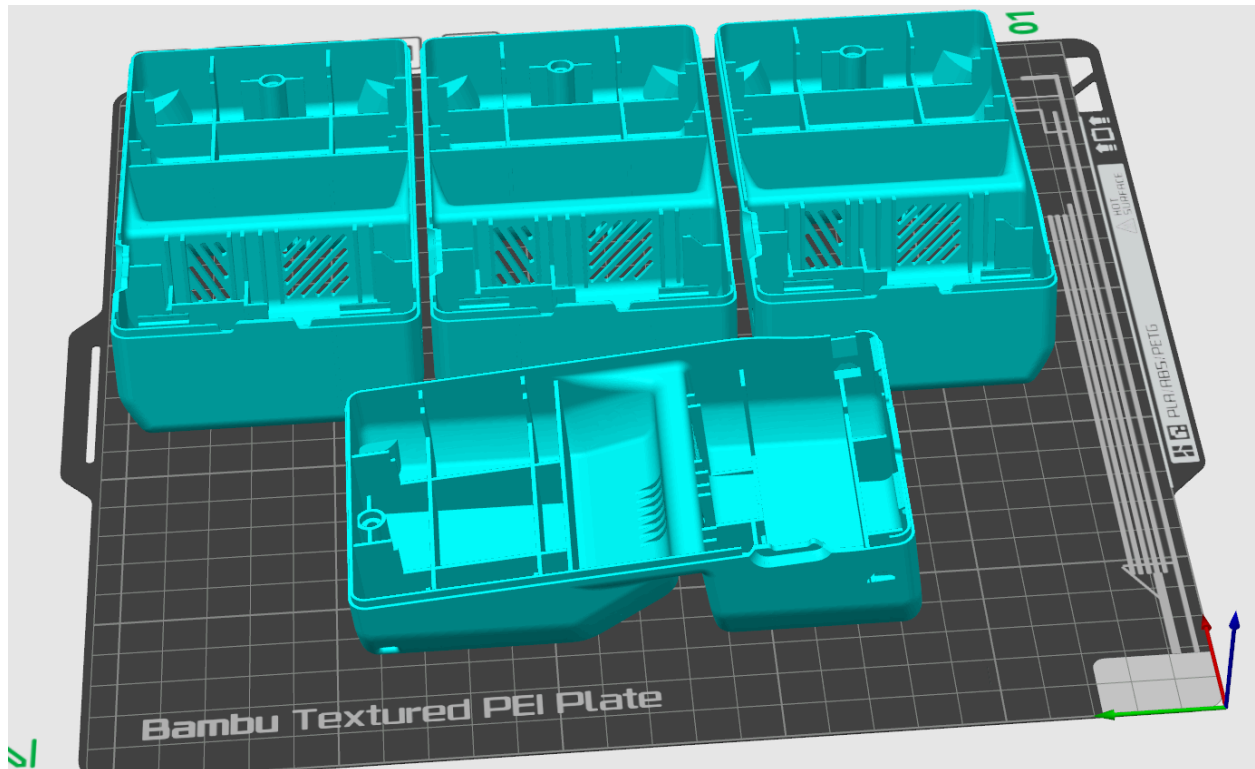
Colour: Variety

Build plate: Any texture

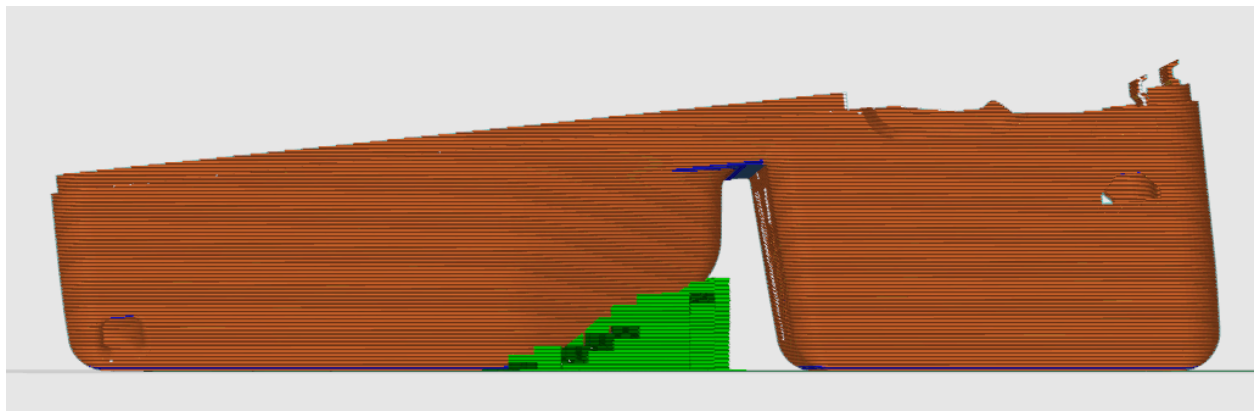
Supports: Yes, on build plate only. See picture for suggested supports.

Quantity: 1 per unit

## Suggested Plating



## Suggested Supports

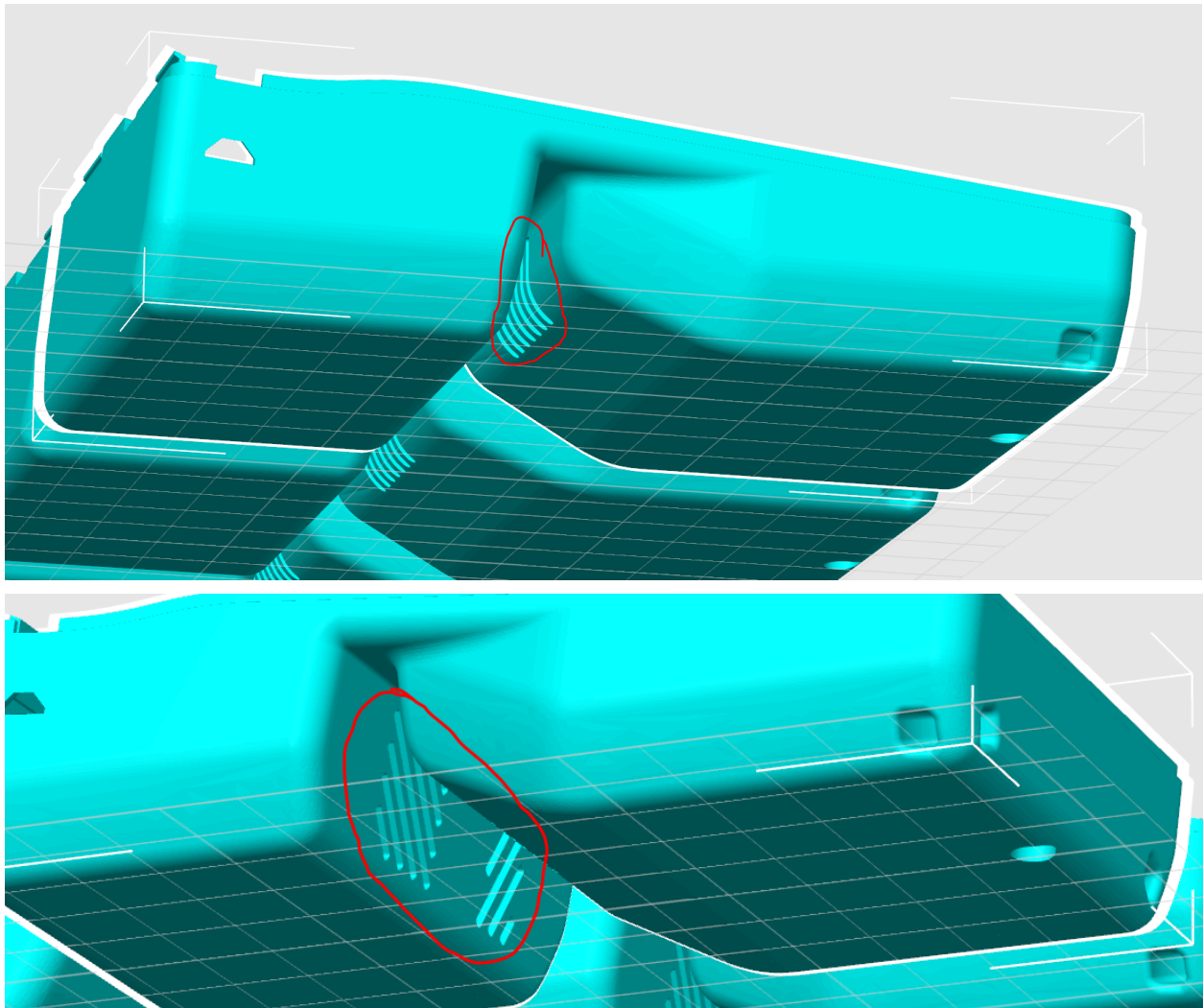


## Post-Processing

Remove all supports, and ensure all rough or sharp areas are smooth. A chisel or file is recommended for this.

## Notes

Watch out for slicing on the vent grilles. They do not need supports.



Please ensure supports can be removed easily and cleanly.

# Buttons

Material: PLA or PETG

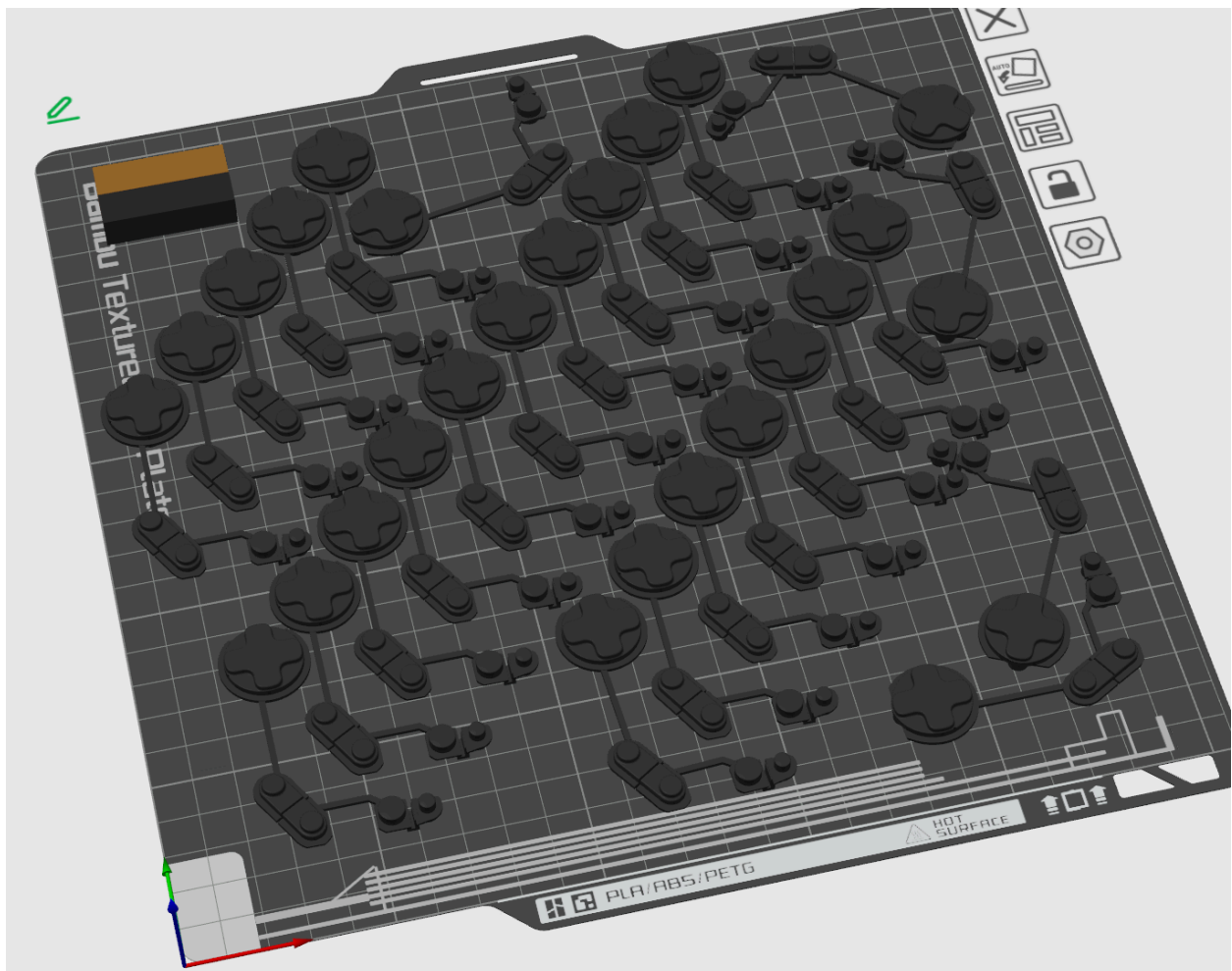
Colour: Black

Build plate: Any texture

Supports: Yes, water soluble. See picture for suggested supports.

Quantity: 1 per unit

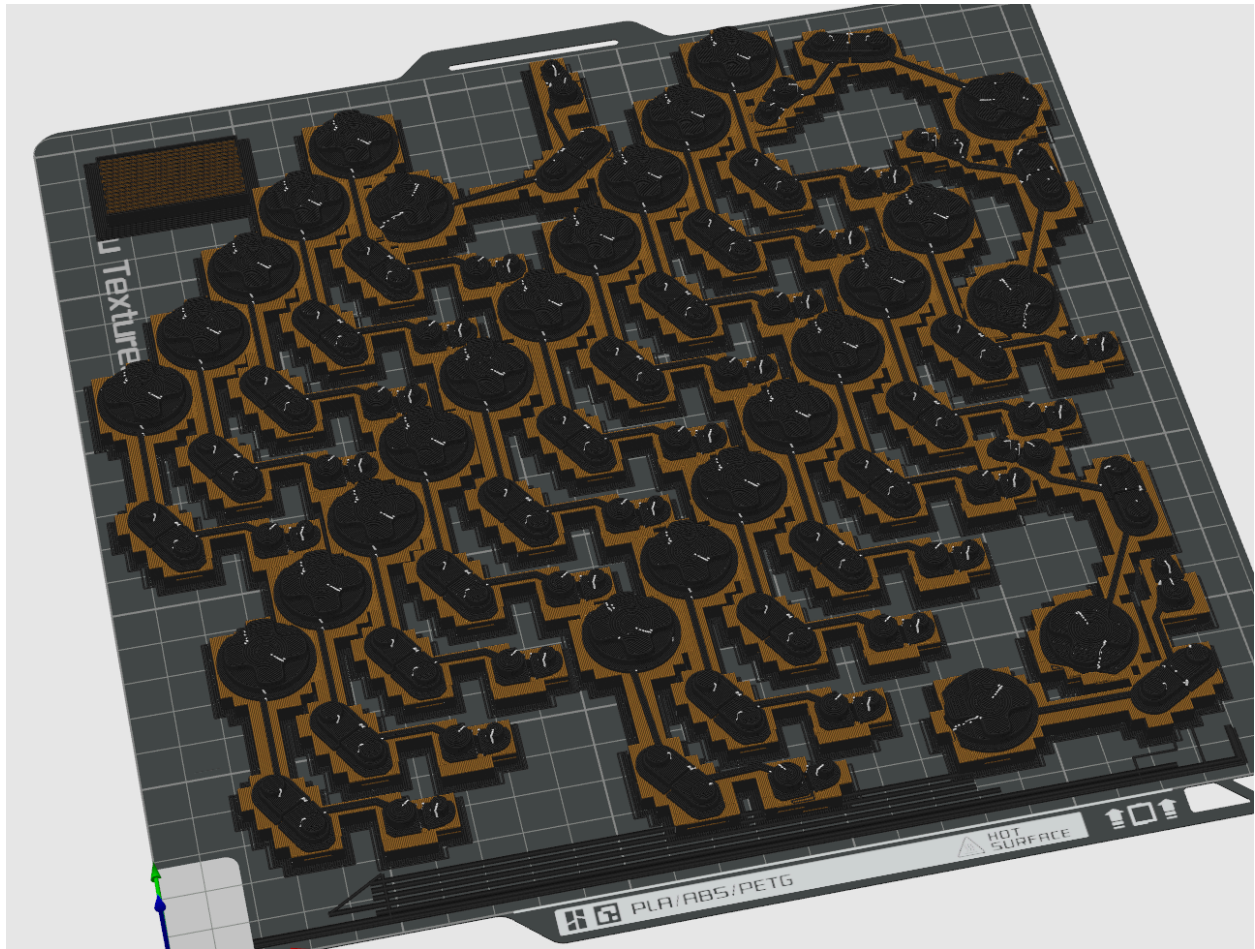
## Suggested Plating



## Suggested Supports

PLA and BVOH both work fine.





## Post-Processing

Remove the soluble supports, and ensure parts look correct. Hot water will deform these parts.

## Notes

The slicer tries to interlock non-soluble supports with the part geometry, making the parts very difficult to separate. Please ensure this does not happen.