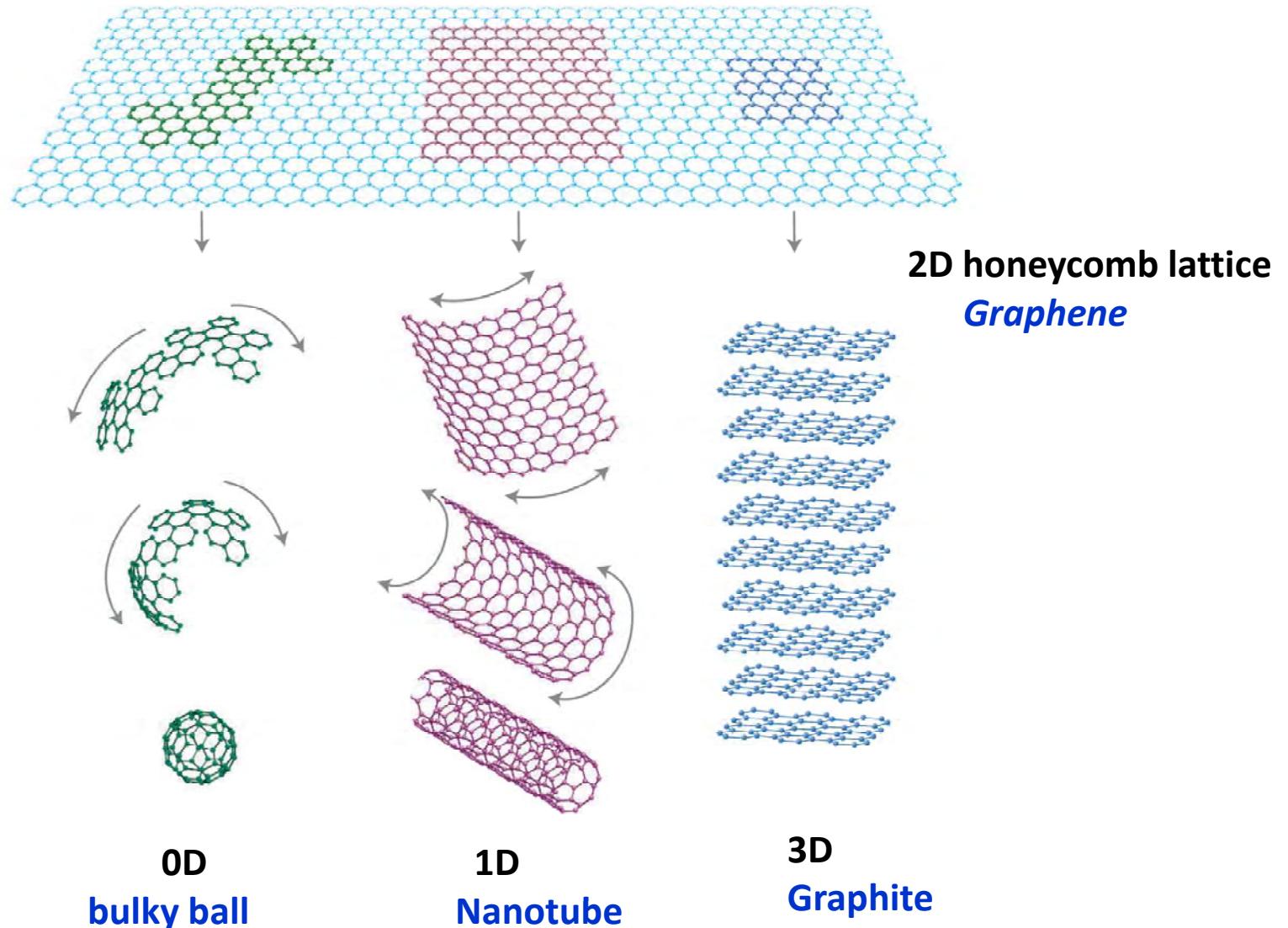


Part II. Introduction of Graphene

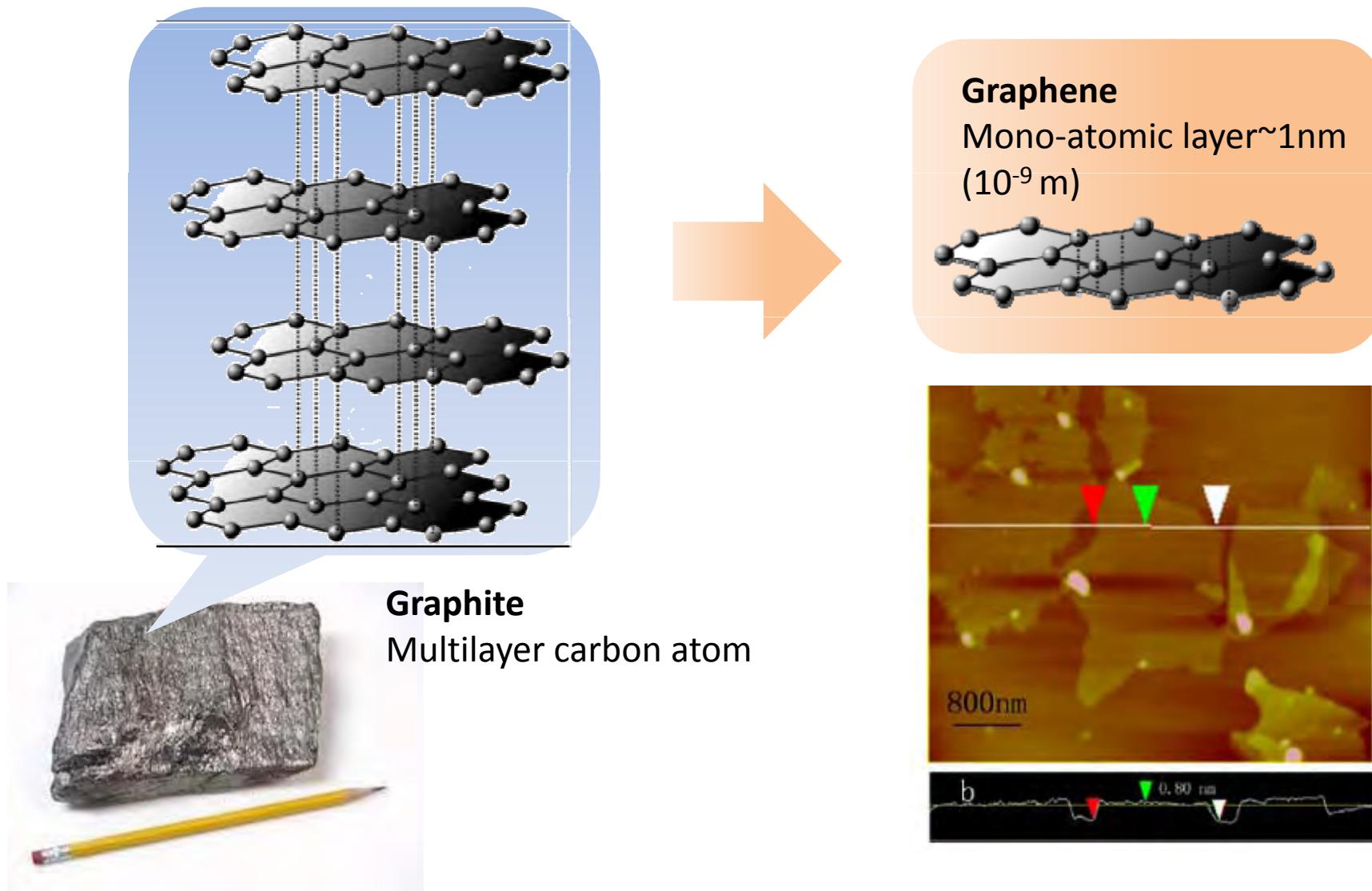
Graphene (Mother of all-graphitic form)



History of Graphene

- Early: Theoretical description
- 1962: Named by Hanns-Peter Boehm (Graphite + -ene)
- 2004: Single-atom-thick, free-standing graphene is extracted (by Andre Geim and Konstantin Novoselov, Manchester University, U.K.)
- 2005: Anomalous quantum Hall effect was observed
- 2010: ***Nobel prize in Physics*** for Andre Geim and Konstantin Novoselov
- Now: Stimulate wide researches and be applied to various fields

From graphite to graphene



2010 The Nobel Prize in Physics



Photo: Sergeom, Wikimedia Commons

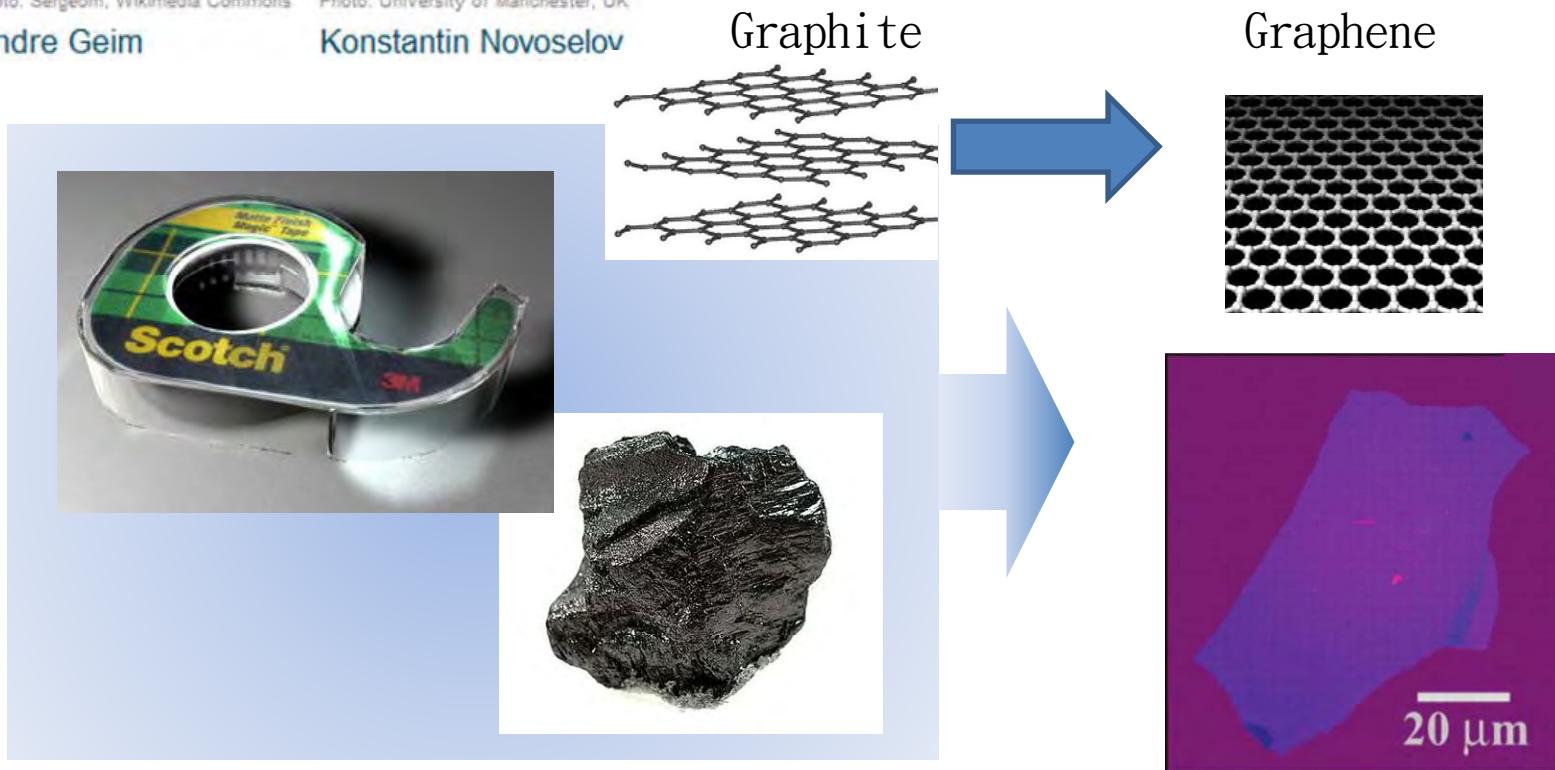
Andre Geim

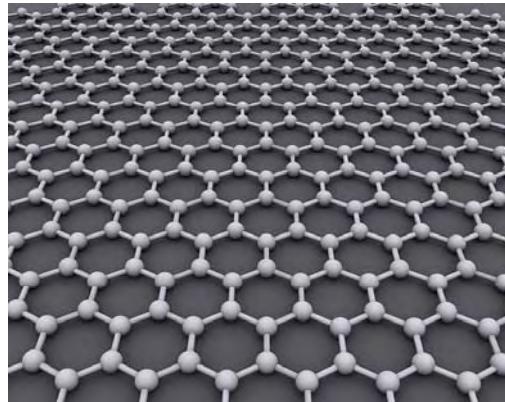


Photo: University of Manchester, UK

Konstantin Novoselov

Prof. Andre Geim and Konstantin Novoselov at the U. Manchester for groundbreaking experiments regarding the 2-D material graphene





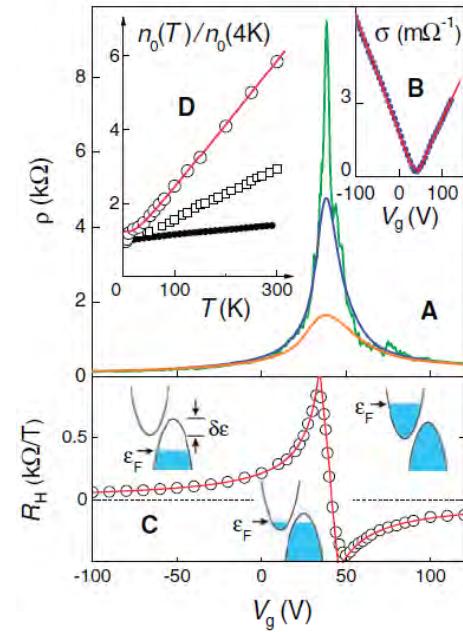
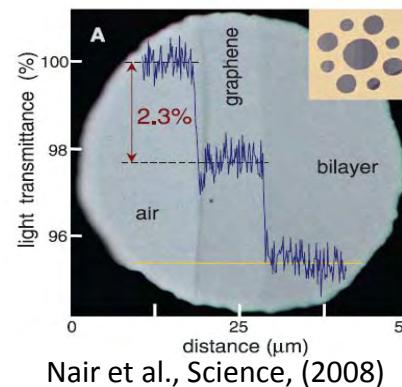
Graphene

- Atomic-thick layer of carbon atom
- Zero bandgap
- Massless Dirac fermions
- High transparency and Flexible
- Low Resistivity about $10^{-6} \Omega\cdot\text{cm}$, (< silver)
- Ultrahigh high mobility ($1000\sim300000\text{cm}^2\text{V}^{-1}\text{S}^{-1}$)
- etc...



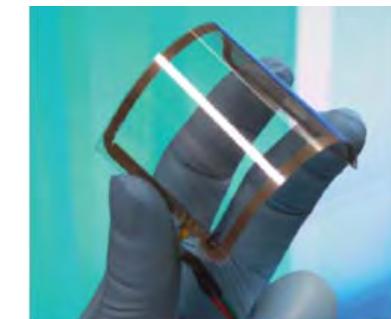
$$\hat{H} = v_F \vec{\sigma} \cdot \hat{p}$$

A. K. Geim, Science (2009)



K. S. Novoselov, A. K. Geim. Science (2004)

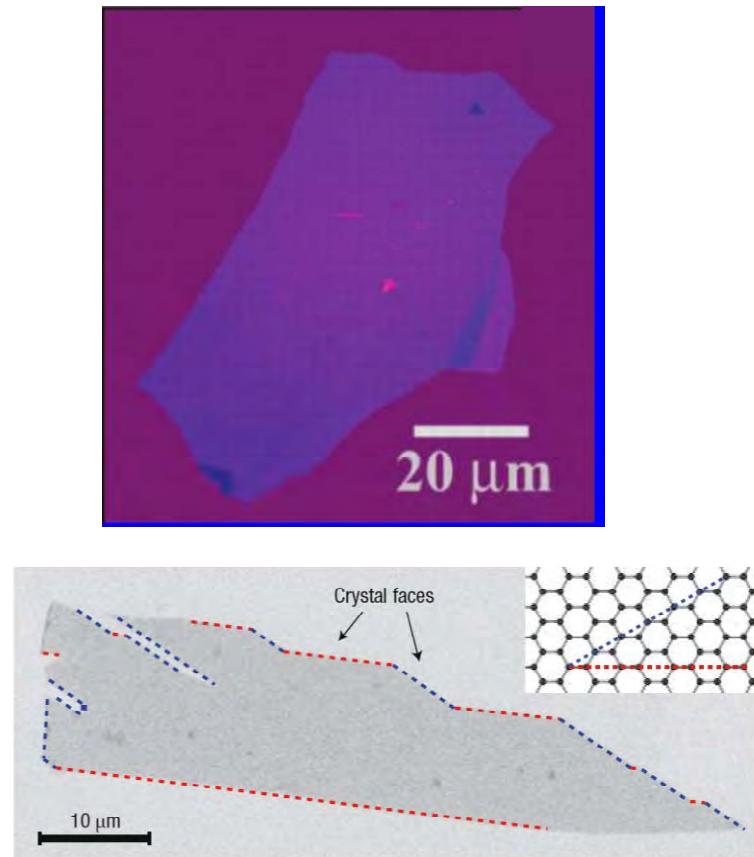
6



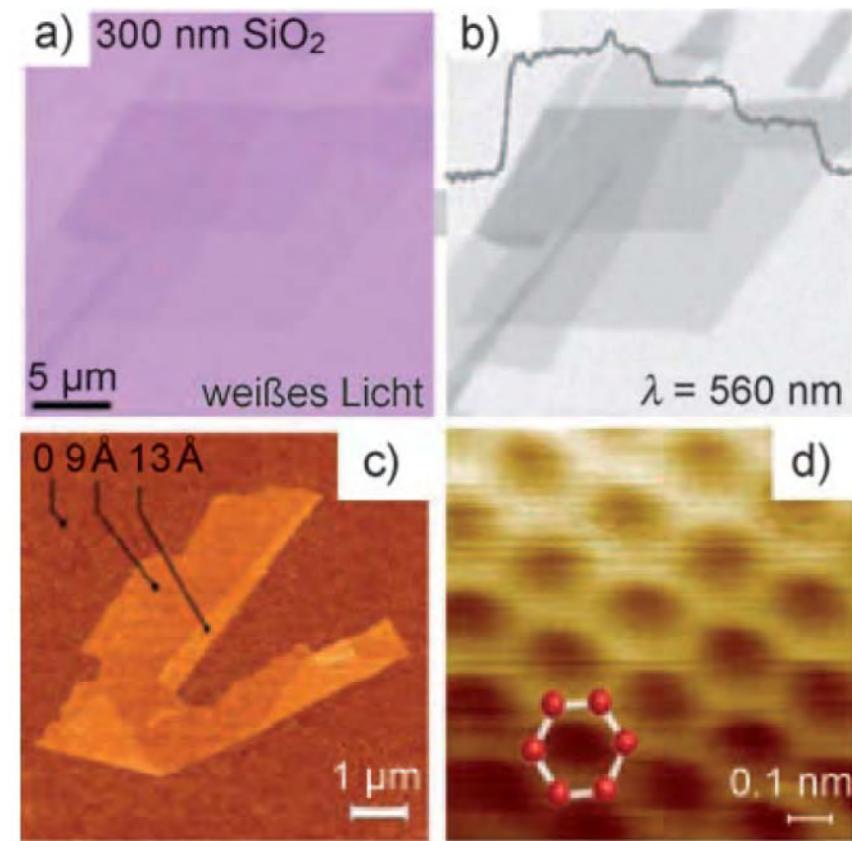
Bae. S et al. Nat. Nanotechnol. (2011)

Atomic structure of graphene

- The atomic structure, two-dimensional crystals
- The thinnest Materials



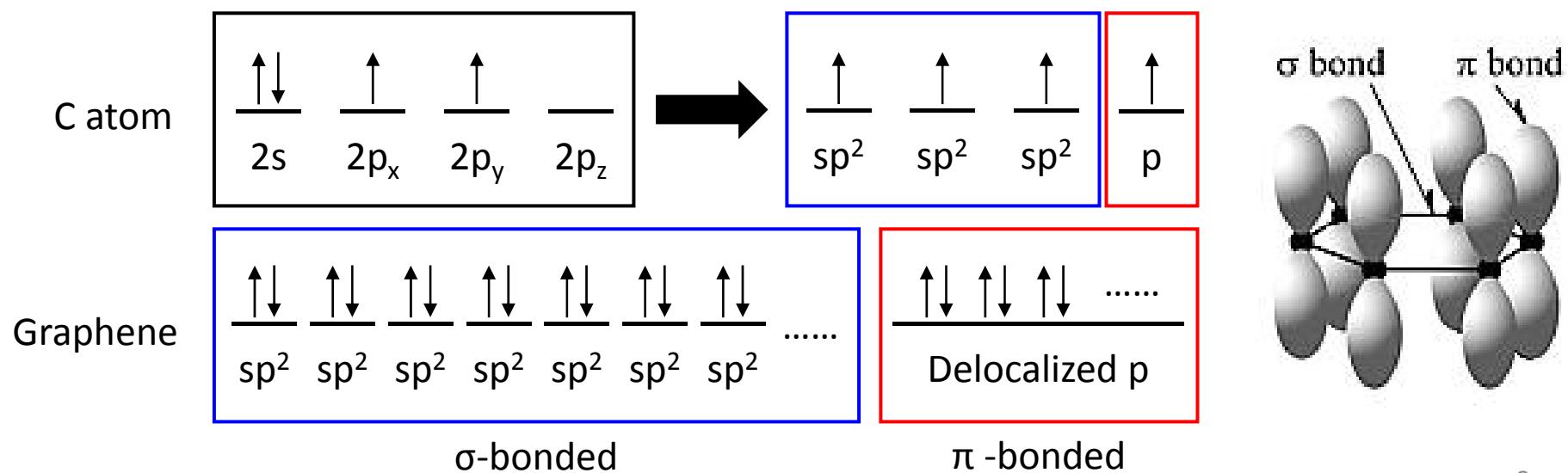
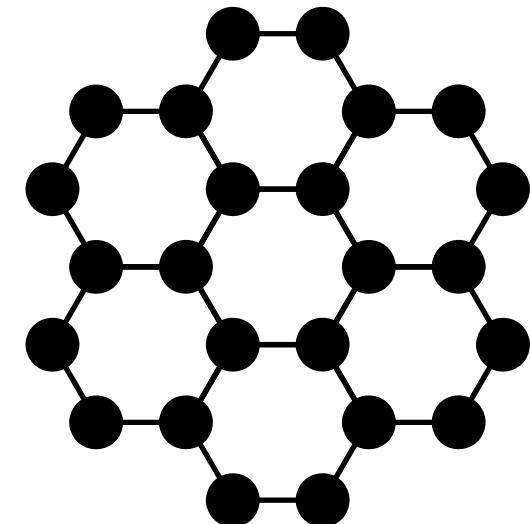
Kraner et al. Chem. Rev. 2010, 110, 132



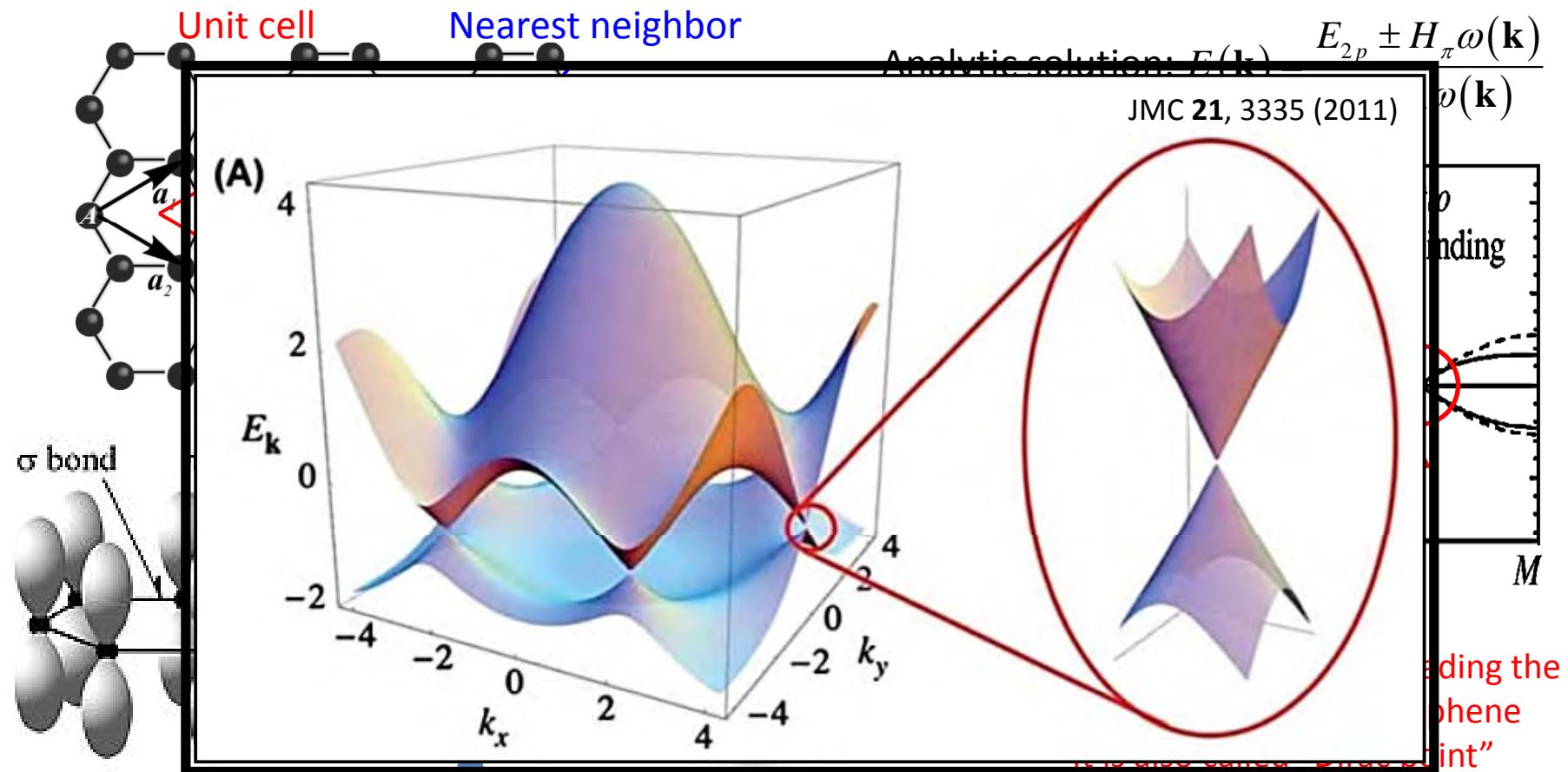
Rao et al, Angew. Chem., 2009, 48, 7752

Electronic Structure of Graphene

- All C atoms are sp^2 -bonded to adjoining C atoms
 - sp^2 electrons form σ bonds
 - Form the honeycomb net of C atoms
 - Delocalized p electrons form π bonds



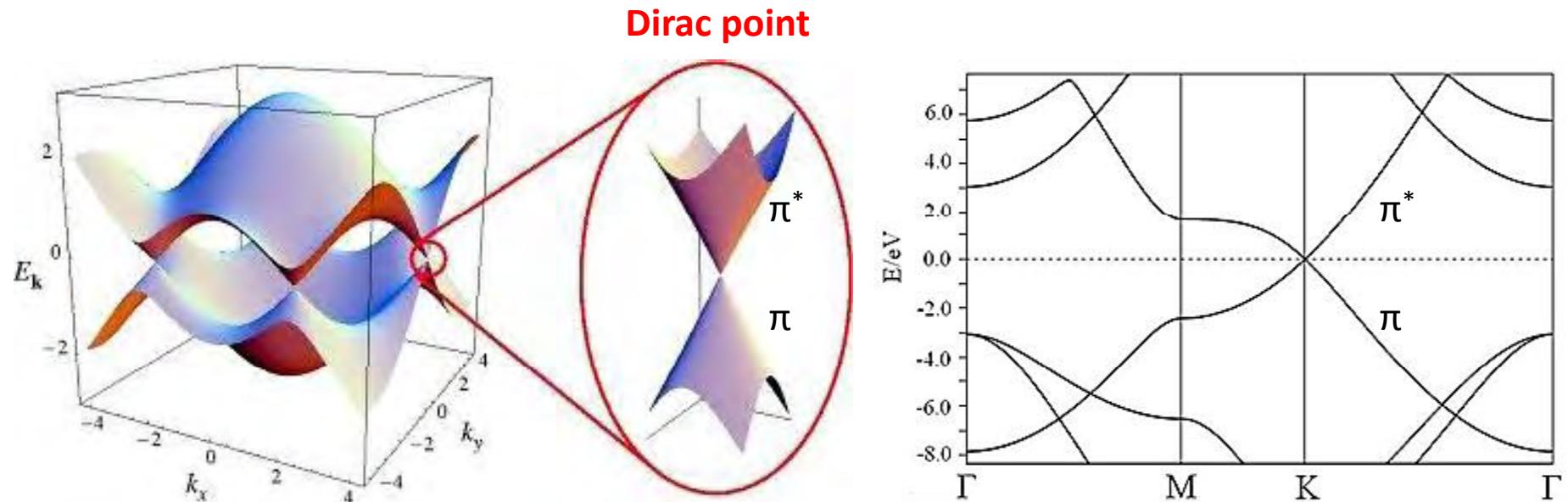
Tight-binding



- Bonds with adjacent atoms are most important, therefore the “nearest-neighbor tight-binding description” is usually used

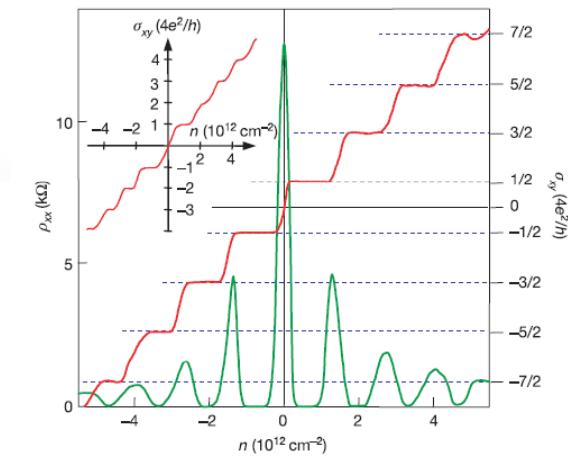
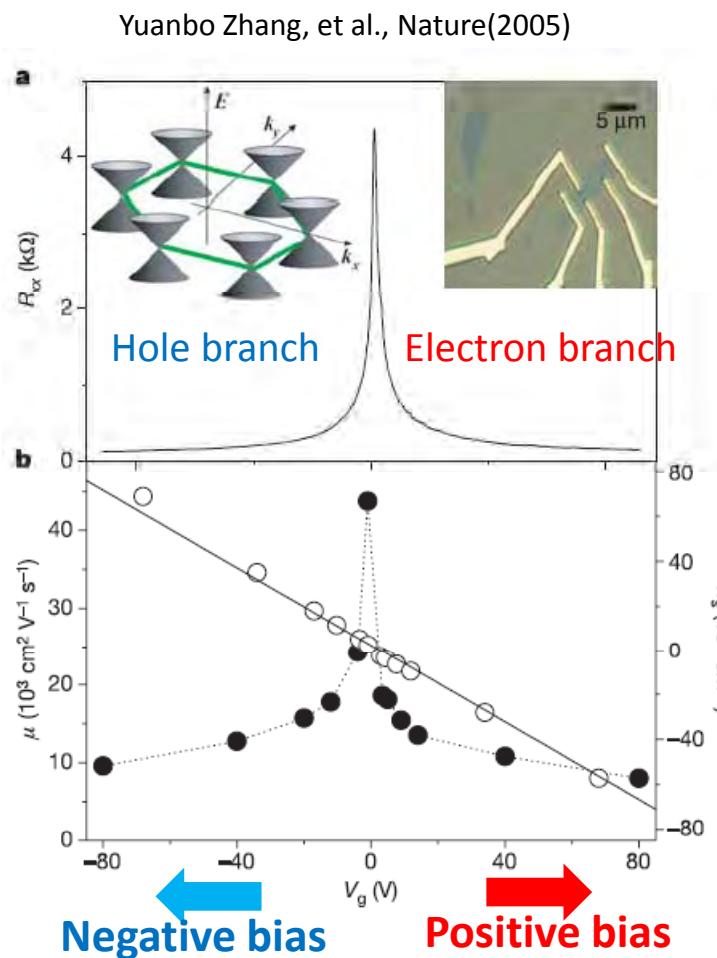
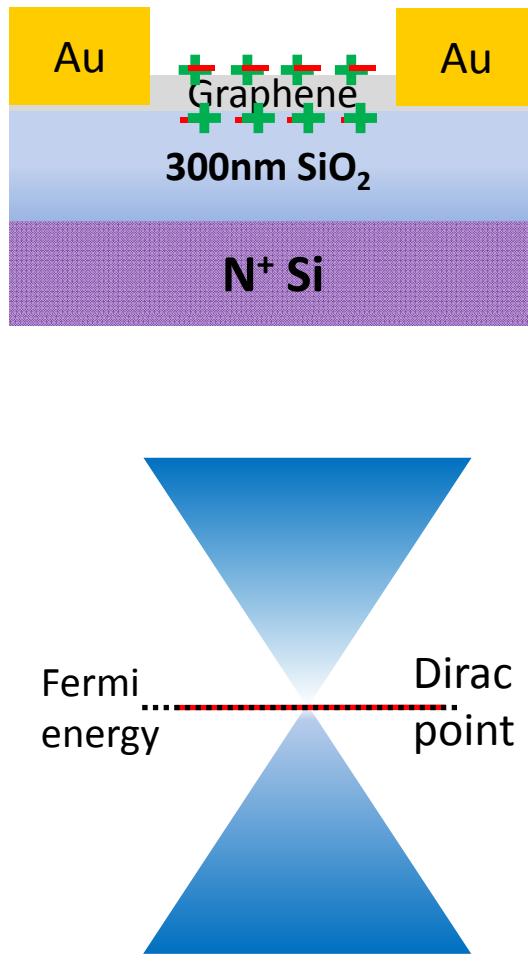
1-2. Fundamental Properties of Graphene

Band Structure of Graphene



- The valence band and the conduction band meet at Dirac point
 - Metallic behavior
 - “Semi-metal” or “zero-bandgap semiconductor”
- Linear E-k dispersion near Dirac point
 - “Massless” electrons and holes

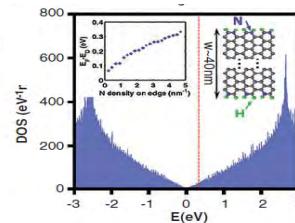
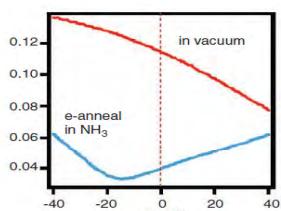
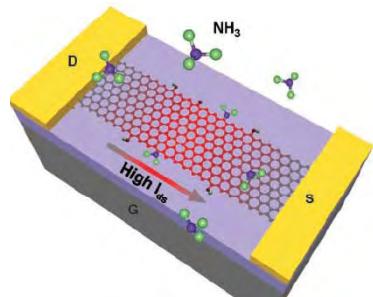
Graphene Ambipolar transport



- Disadvantage of graphene**
1. Low on/ off ratio
 2. Usually P-type in air
 3. Poor air stability

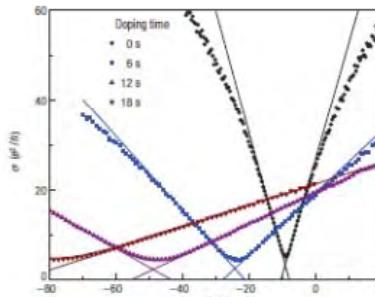
Doped graphene

1. Covalent functionalized or substitutional doping

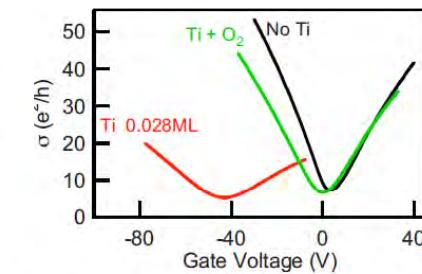


Xinran Wang, et al. *Science* (2007)

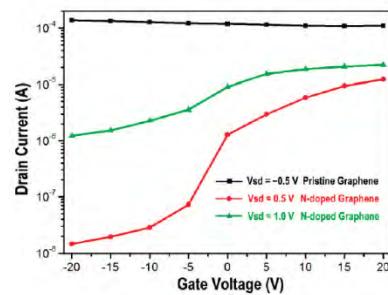
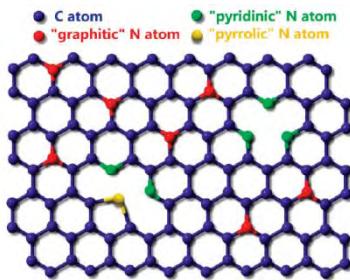
2. Surface charge transferred doping



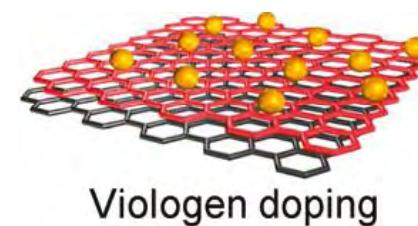
J.-H. Chen, et al. *Nature* (2008)



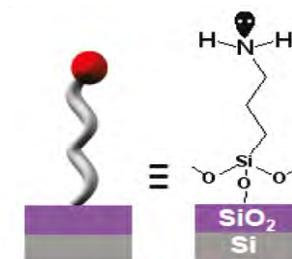
McCreary, K. et al. *Appl. Phys. Lett.* 2011



Dacheng Wei, et al. *Nano Lett.* (2009)



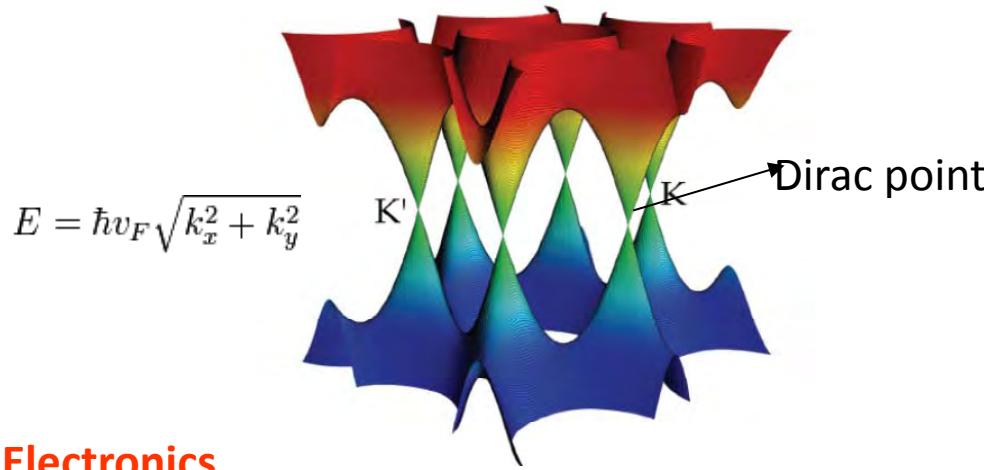
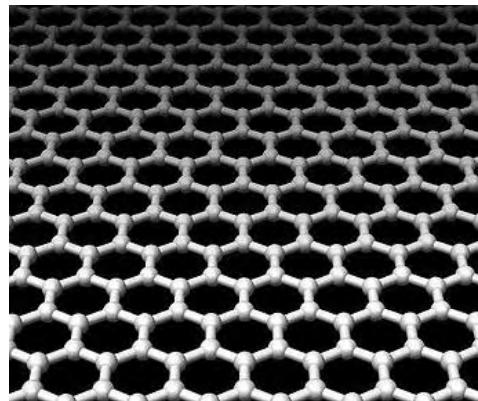
Yu, W. et al. *Nano Lett.* 2011



Wang, Y.; et al. *J. Phys. Chem. C* (2008)

- Most of doping methods could considerably damage carrier mobilities of graphene.
- The doping level could not easily be easily controlled.
- The doping devices are very vulnerable to environment, especially for n-type doping.

High transparency of Graphene

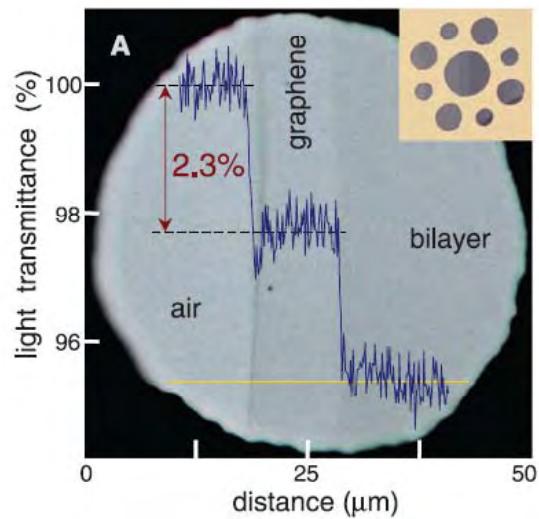


Electronics

- Zero effective mass near the Dirac point
- High carrier mobility $>15,000 \text{ cm}^2/\text{V}\cdot\text{s}$
- Low Resistivity about $10^{-6} \Omega\cdot\text{cm}$, ($<$ silver)
- etc...

Optics

1. One atomic layer absorption $\frac{\pi e^2}{\hbar c} = \pi \alpha = 2.3\%$
2. High transparency



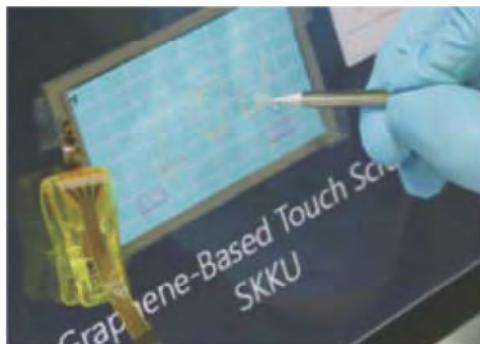
Nair et al., Science, (2008)

*Great potential for electronic and optoelectronic applications!*¹⁴

Optoelectronics application of Graphene

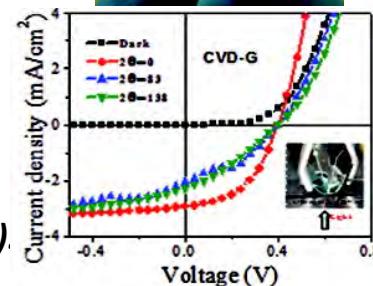
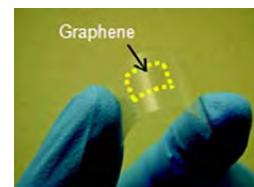
- Transparent conducting electrode

TOUCH PANEL



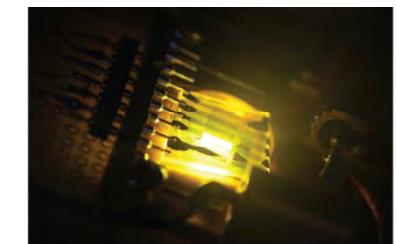
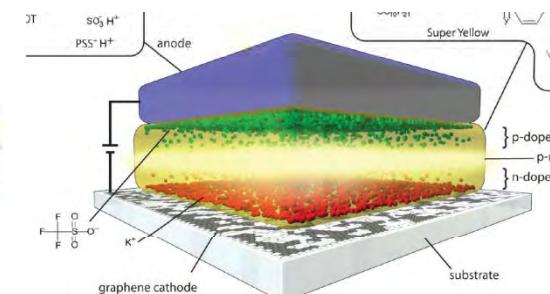
Bae, S. et al.
Nature Nanotech. 4, 574–578 (2010)

SOLAR CELL



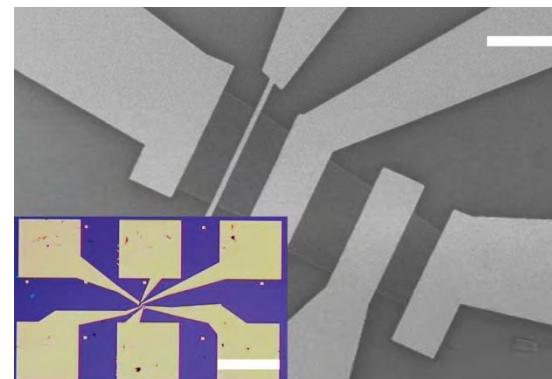
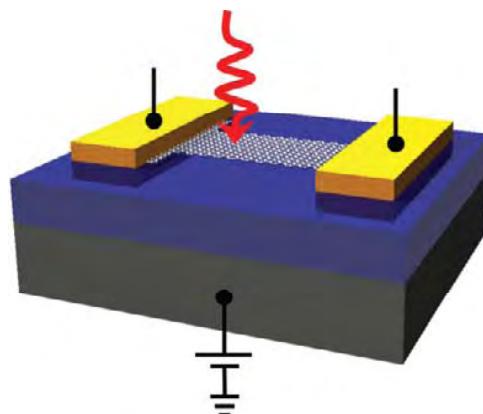
De Arco, L. G. et al
ACS Nano 4, 2865–2873 (2010)

Light emitting diode

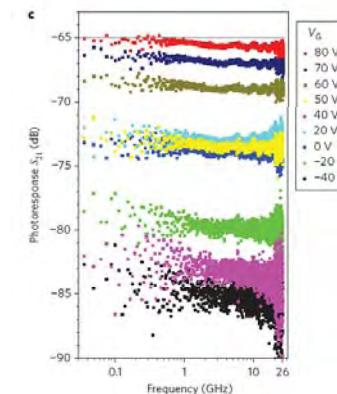


Matyba, P. et al.
ACS Nano 4, 637–642 (2010).

- Ultra fast Photodetector



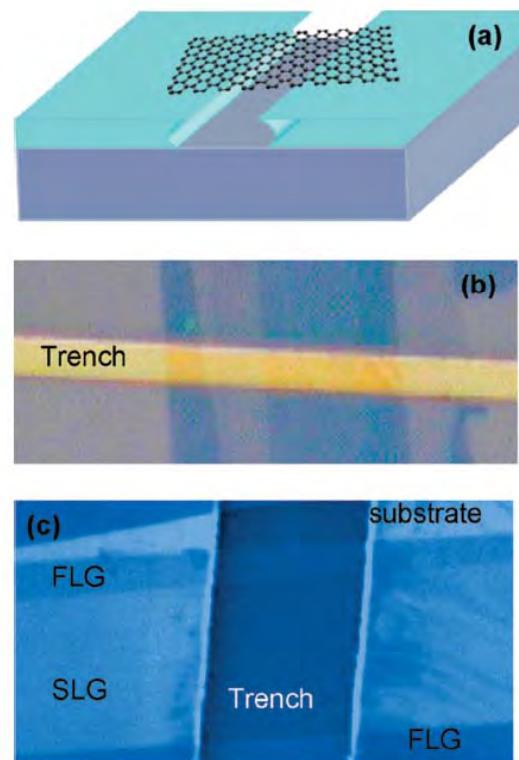
Xia, F. et al. *Nature Nanotech.* 4, 839–843 (2009).



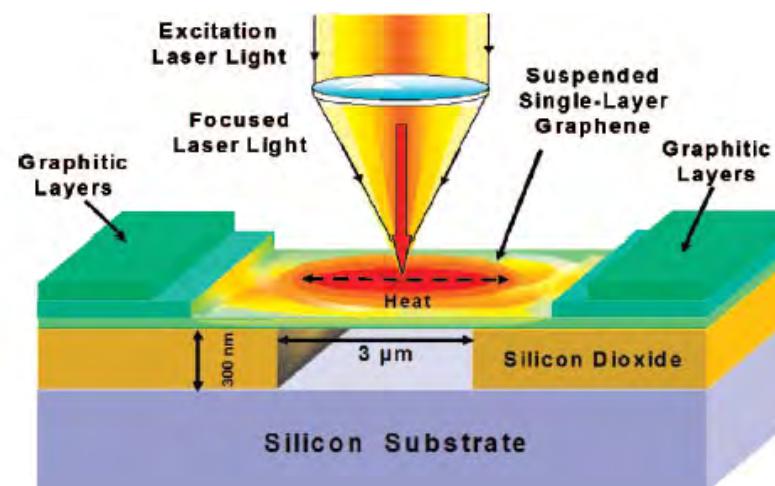
Thermal conductivity of graphene

Table 1. Room Temperature Thermal Conductivity in Graphene and CNTs

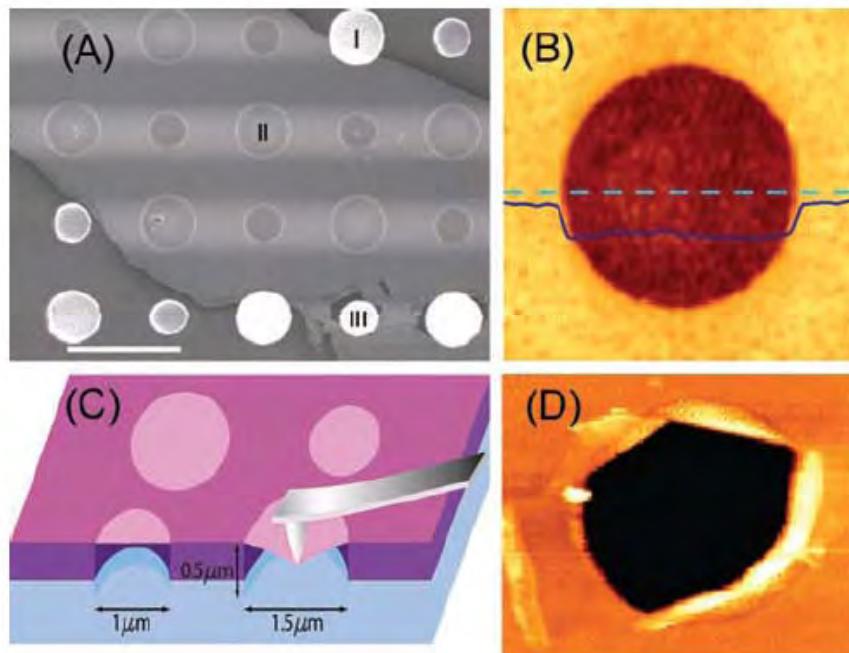
sample type	K (W/mK)	method	comments	ref
SLG	~4840–5300	optical	individual; suspended	this work
MW-CNT	>3000	electrical	individual; suspended	Kim et al. ¹⁵
SW-CNT	~3500	electrical	individual; suspended	Pop et al. ¹⁶
SW-CNT	1750–5800	thermocouples	bundles	Hone et al. ¹⁷



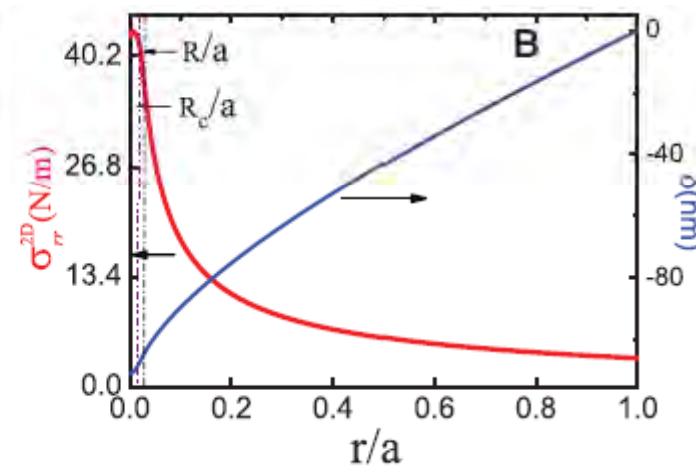
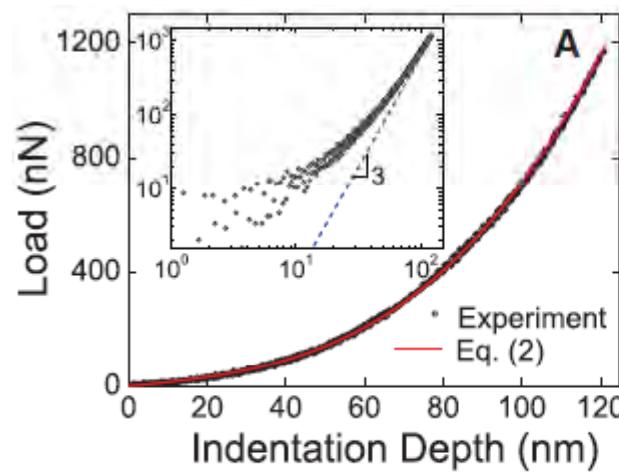
The extremely high value of the thermal conductivity suggests that graphene can outperform carbon nanotubes in heat conduction.



Mechanical properties of graphene

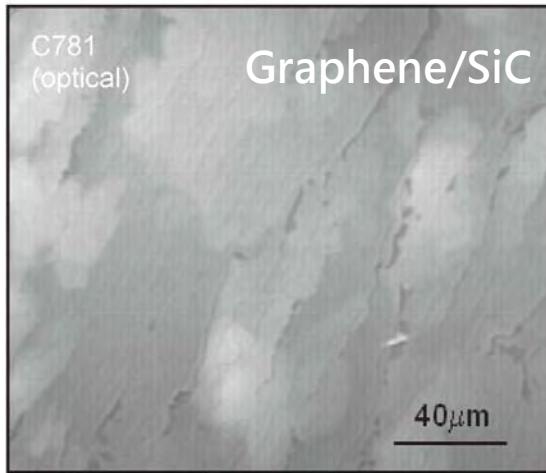


1. These experiments establish graphene as the strongest material ever measured.
2. The results show that atomically perfect nanoscale materials can be mechanically tested to deformations well beyond the linear regime.

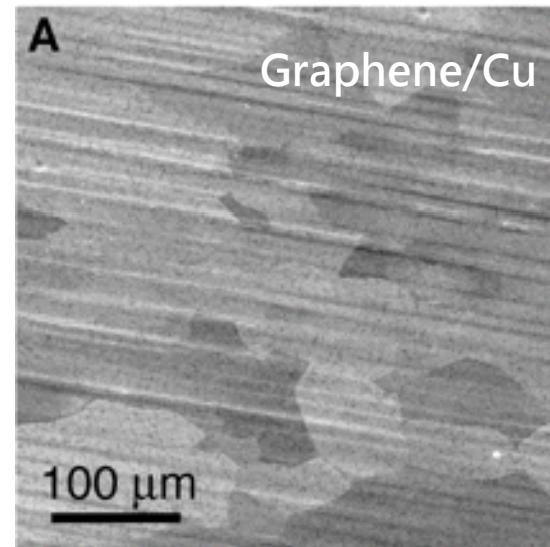


Synthesis of Graphene

- Mechanical exfoliation
- Epitaxial growth on silicon carbide
- Epitaxial growth on metal substrates
- Reduction of graphene oxide
=> solution processible, mass producible,
simple and cheap



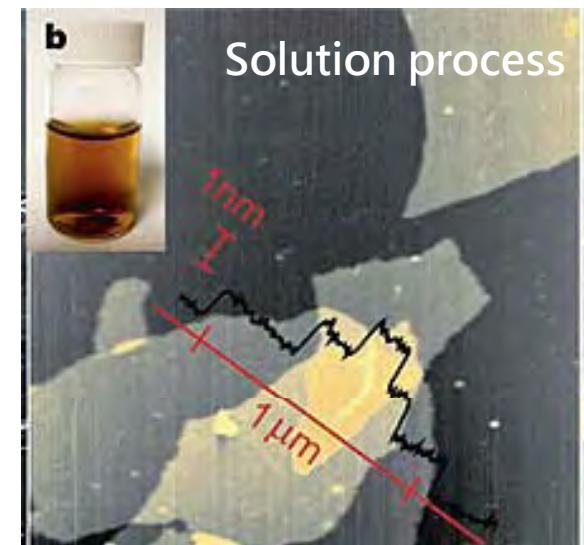
de Heer et al, *Science* (2006)



Ruoff et al., *Science*, vol. 324,
pp1312-1314, 2009



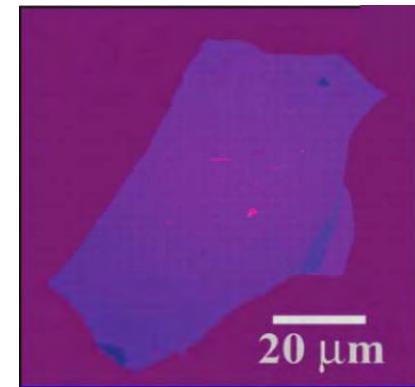
Novoselov et al., *Science* (2004)



Sasha Stankovich, et al., *Nature* 442,
282-286, 2006

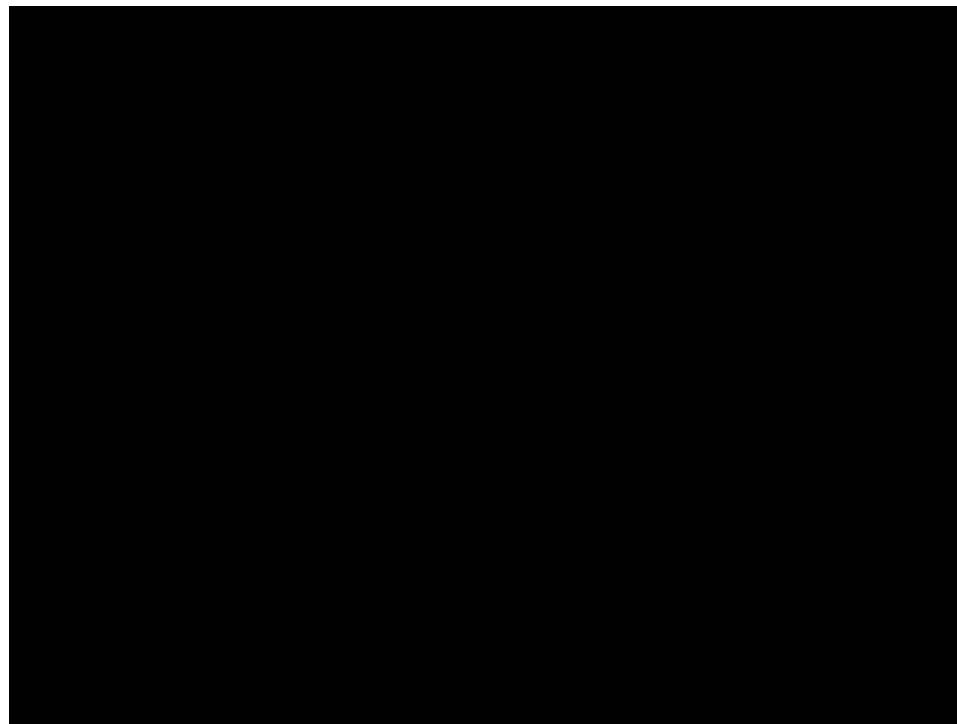
Exfoliation process

- In 2004, Andre Geim and Konstantin Novoselov suggest this method^[4]
- Use tapes to split one layer of C atoms from graphite and form graphene flake
- Free-standing graphene
- Demonstrate the first graphene transistor
- 2010 Nobel Prize in Physics

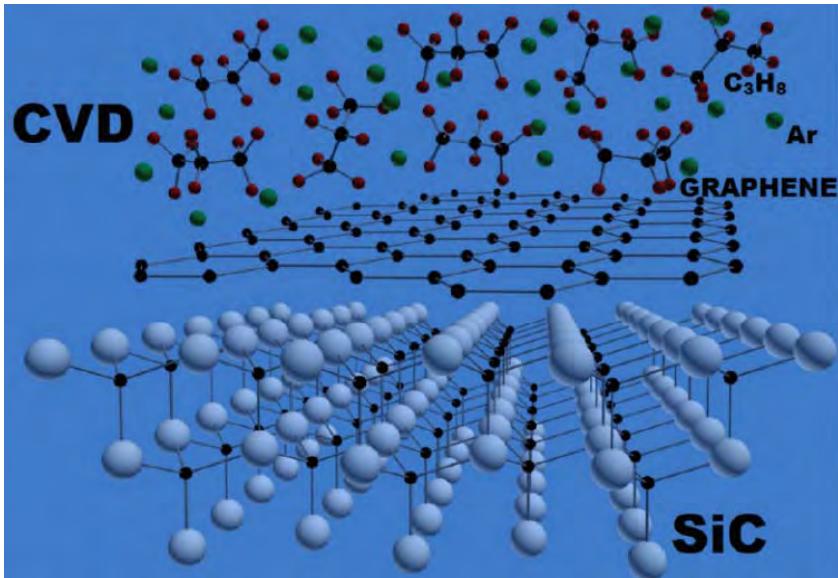


Novoselov, K. S.; Geim, A. K. et al, *Science* **306** (5696), 666 (2004)

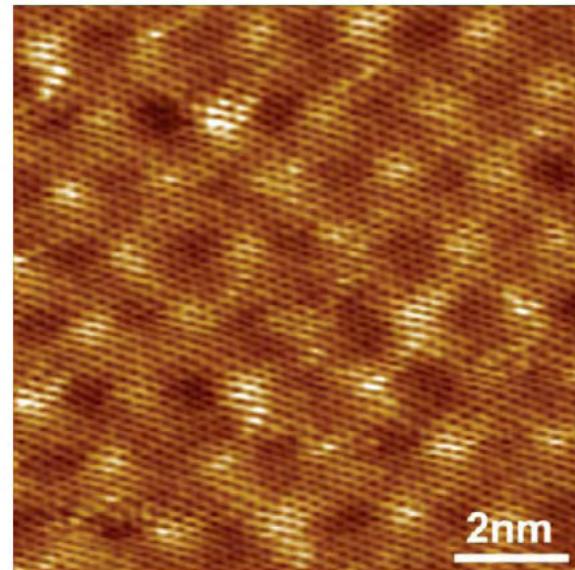
**How to find the atomic layer “graphene” from
repeatedly split graphite crystals by adhesive tape**



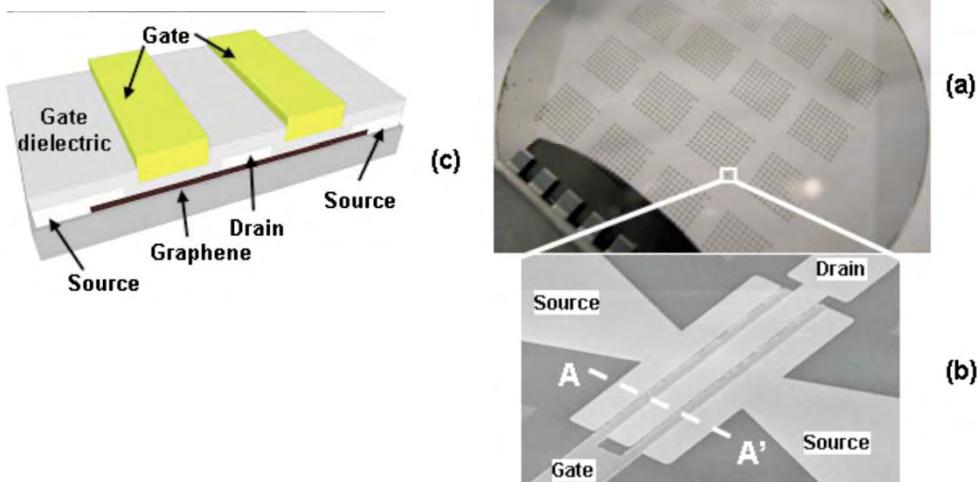
Epitaxial Graphene on SiC substrate by Chemical Vapor Deposition



STM image of a CVD-EG layer
grown on a 4HSiC(0001) substrate



Strupinski, W. et. al., Nano Lett. 2011, 11, 1786–1791



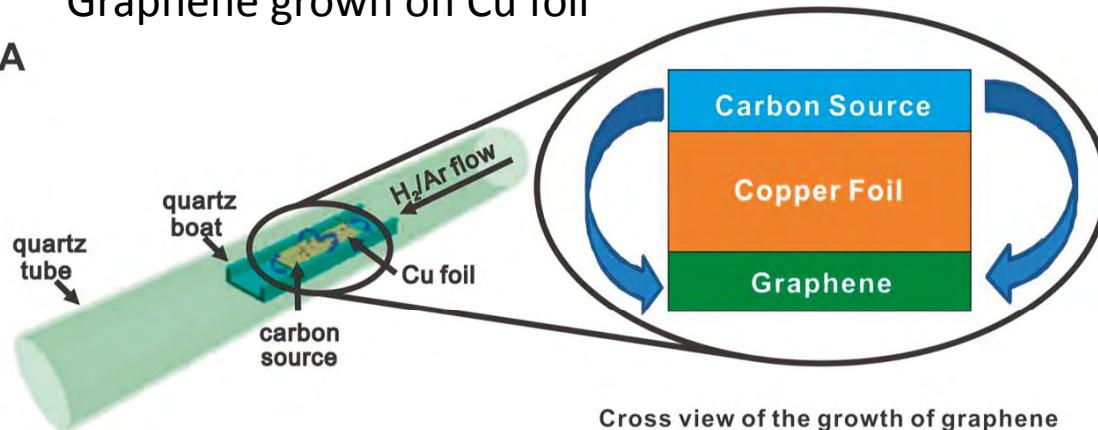
IBM wafer-scale epitaxial graphene

J. Vac. Sci., B. 28, 985, 2010

Large area fabrication of graphene on Cu by using CVD processes

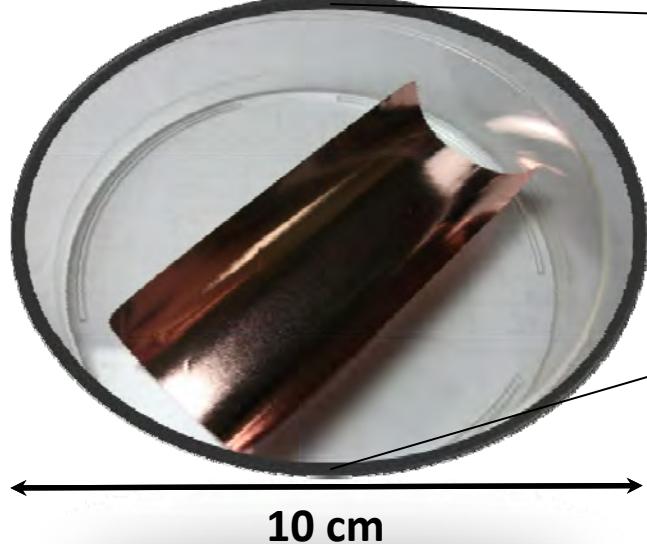
Graphene grown on Cu foil

A



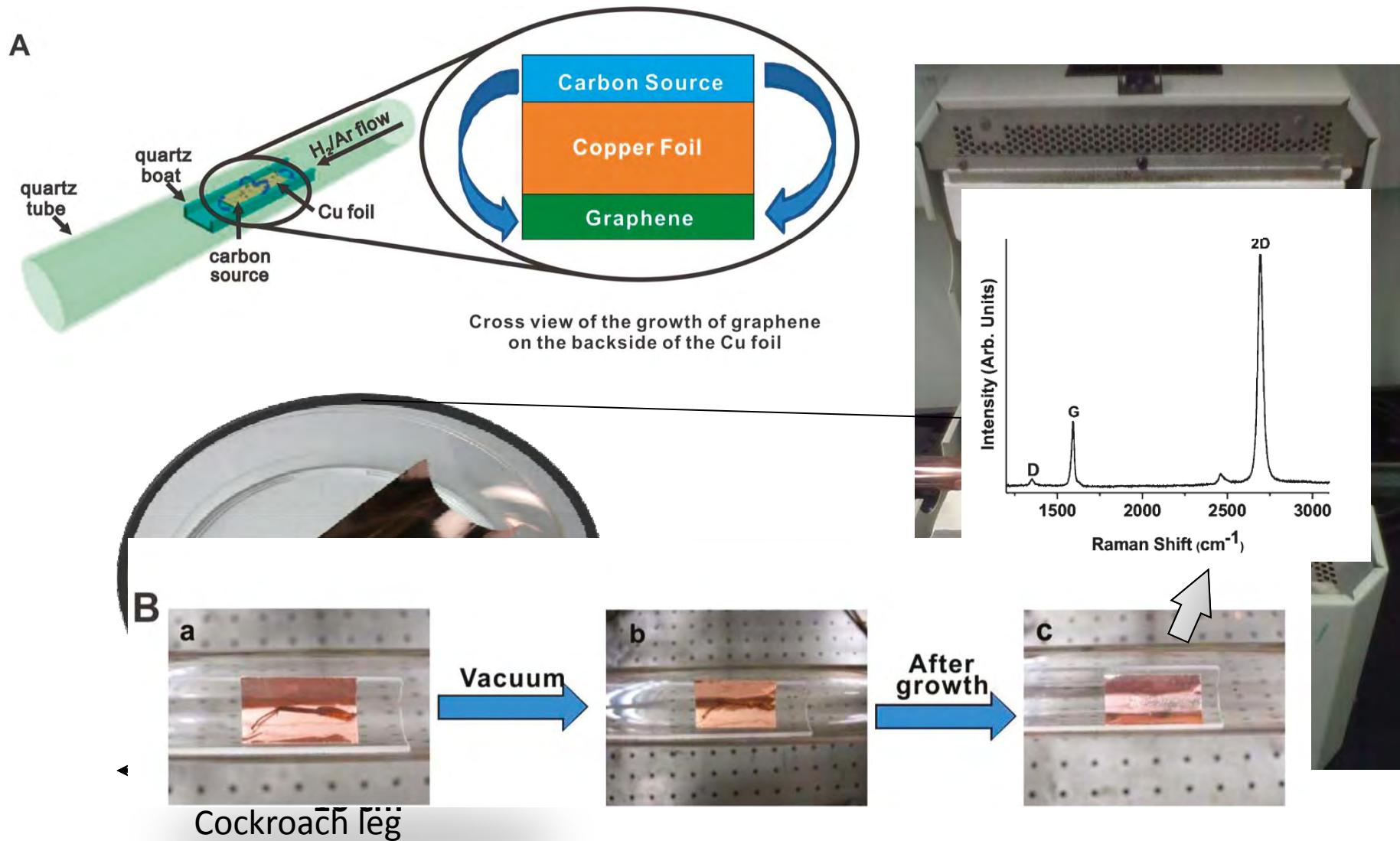
Cross view of the growth of graphene on the backside of the Cu foil

Ruan, G. et. al., ACS Nano 2011, 5, 7601-7607.



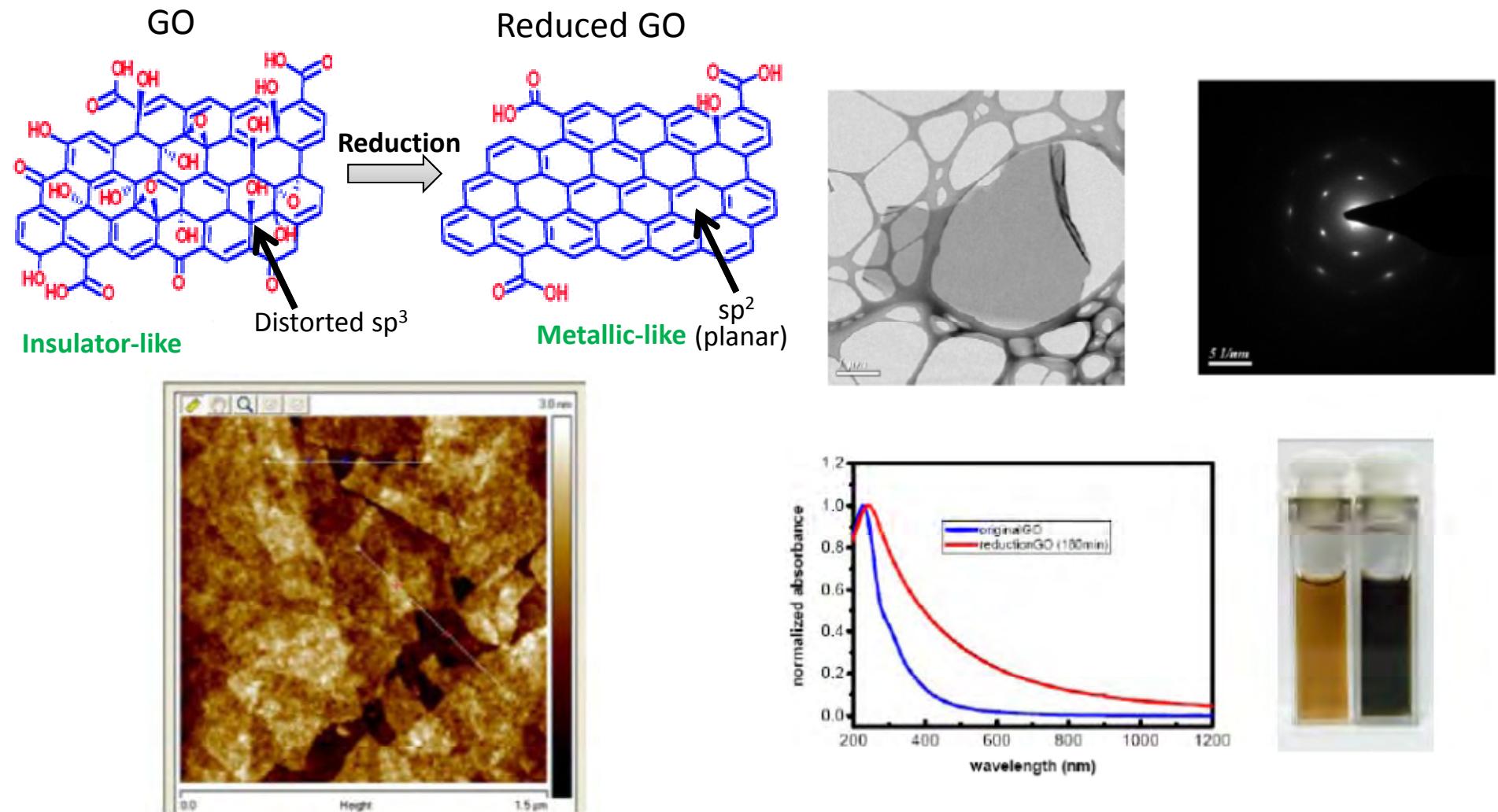
Ruoff et al., Science, vol. 324, pp1312-1314, 2009

Fabrication process of CVD graphene



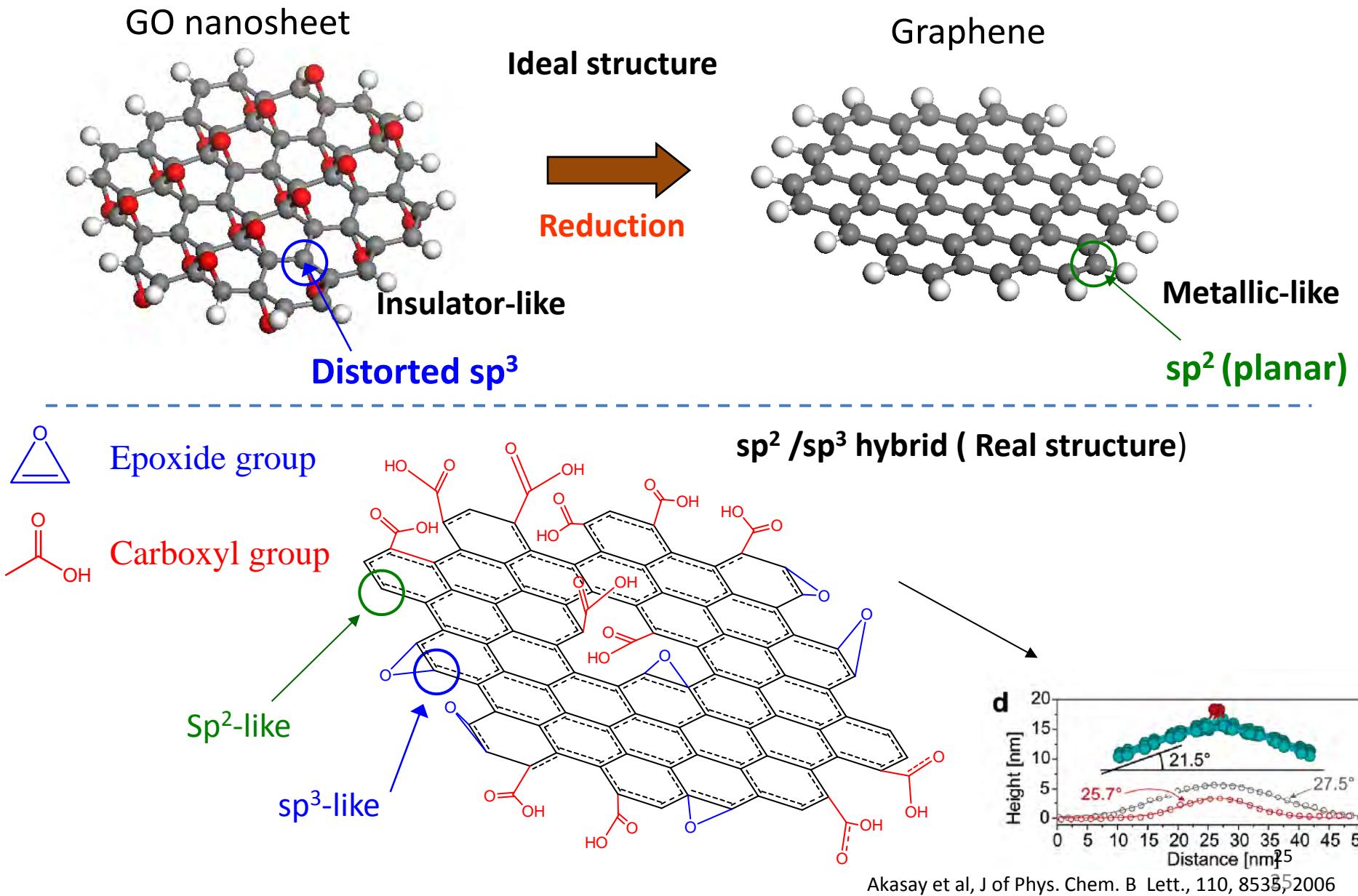
Ruan, G. et. al., ACS Nano 2011, 5, 7601-7607.

Chemical exfoliation of graphene from reduced graphene oxide



Eda et al. *Nature Nanotech.* 3 270-274 (2008)

Atomic and electronic structure of GO/Graphene

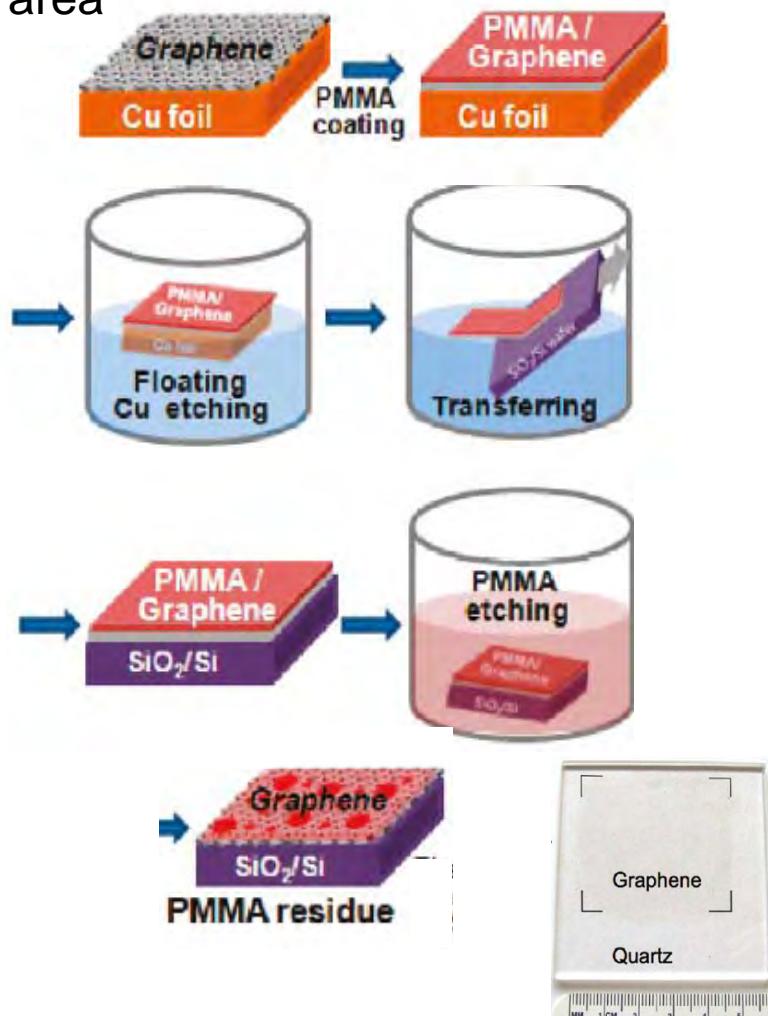


Transfer of graphene

Two Traditional Transfer Methods for CVD Graphene in the World

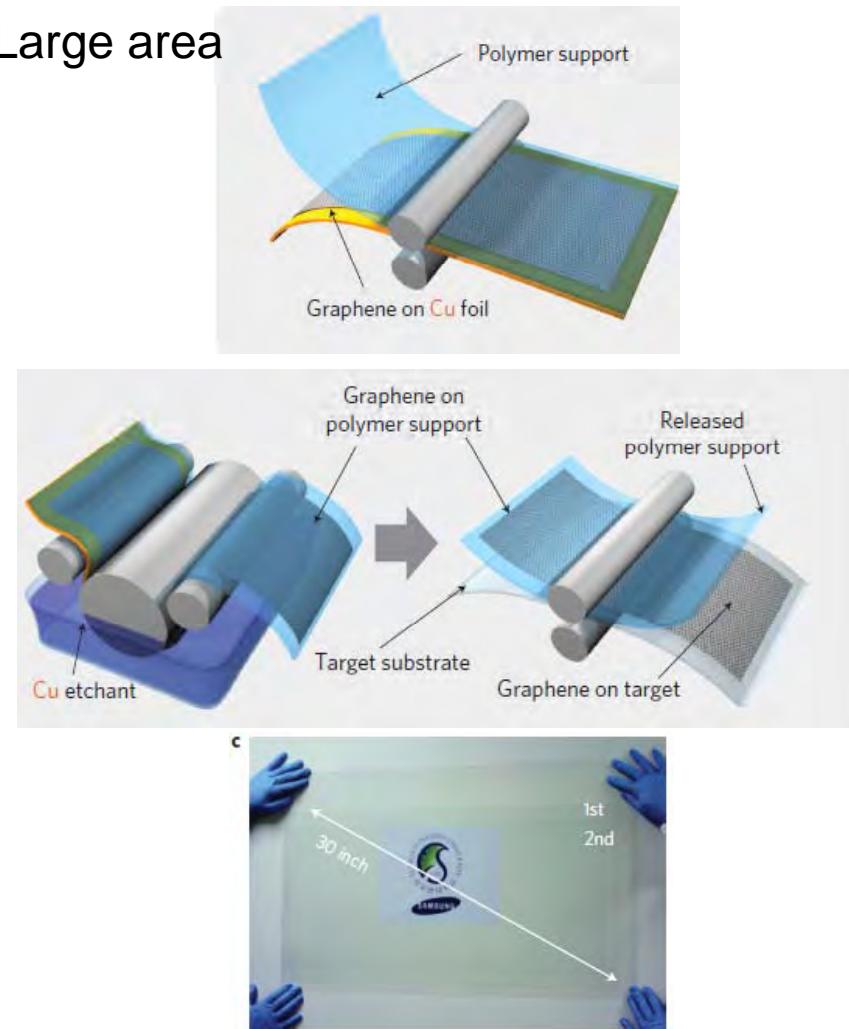
PMMA Transfer Method

Small area

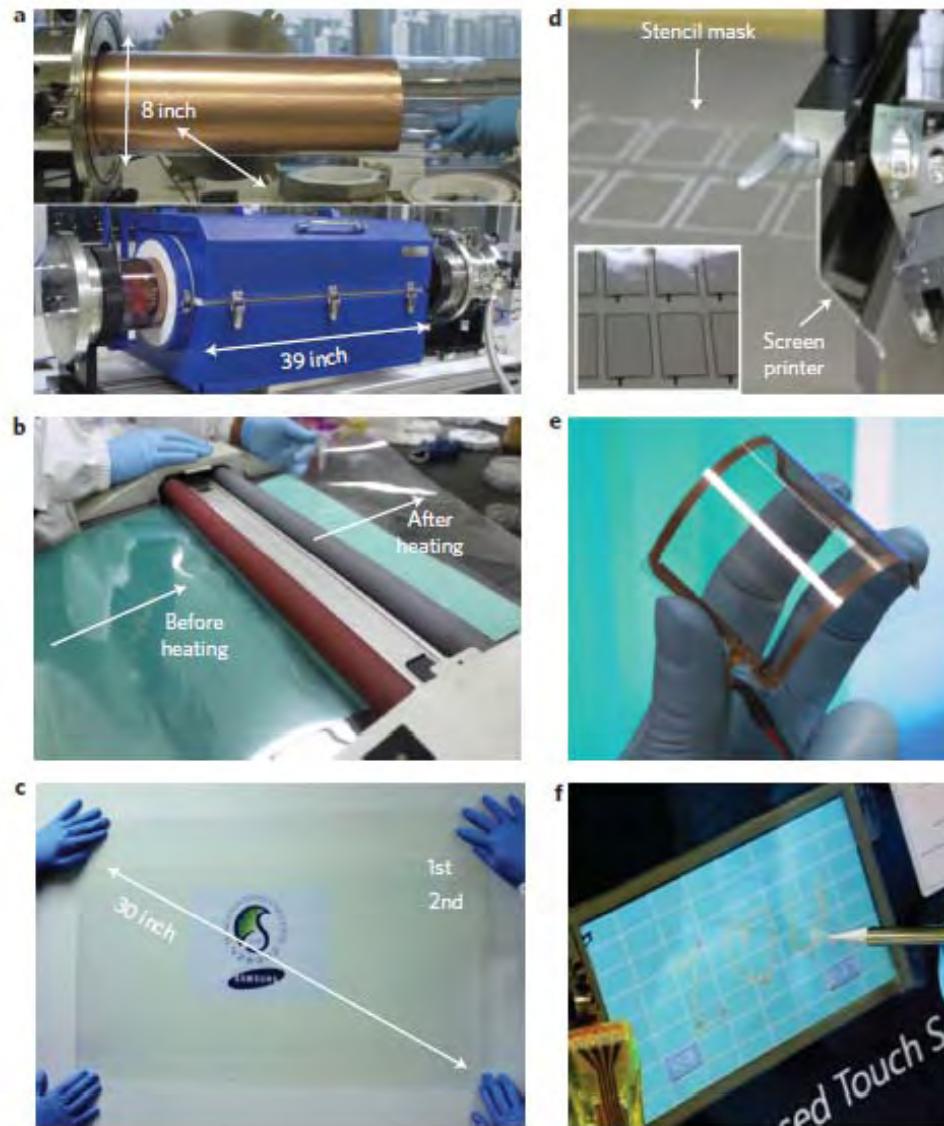


Roll to Roll Transfer Method

Large area



Roll-to-roll production of 30-inch graphene films for transparent electrodes

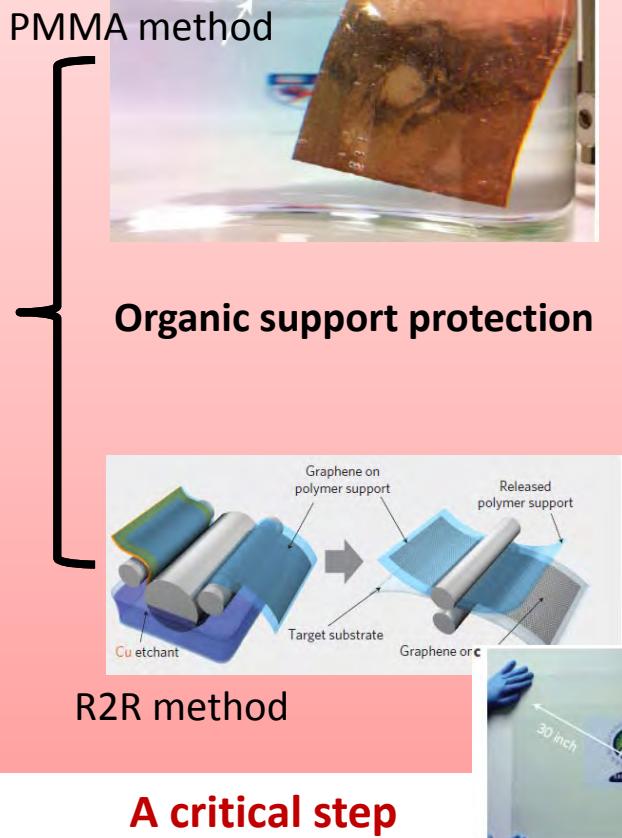


Processes of large-area CVD graphene film transferred onto arbitrary substrate

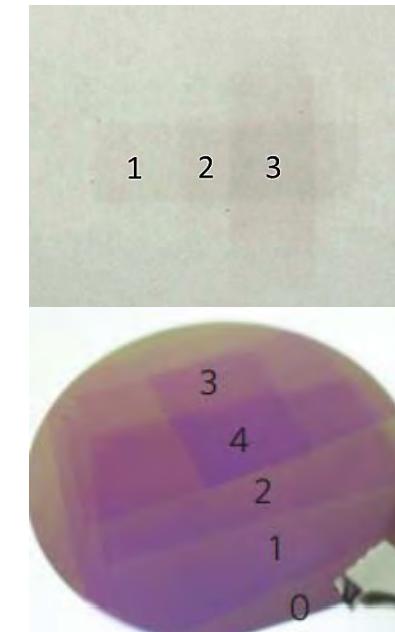
Graphene Growth



Graphene Transfer



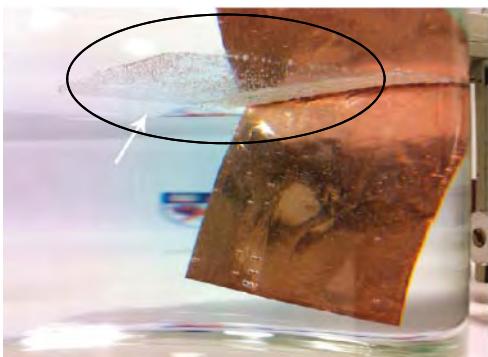
Graphene Film



Yu Wang *et al*, ACS Nano, 2011, 5, 9927–9937
Bae, S., et. al., Nat. Nanotech., 2010, 5, 574

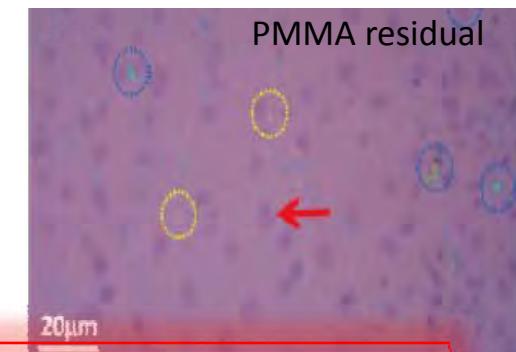
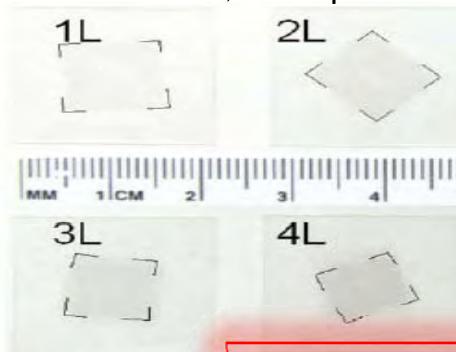
Problems of PMMA and R2R Transfer Methods

PMMA method



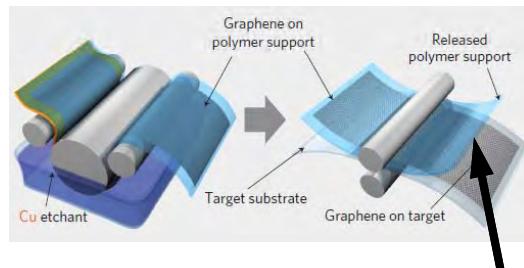
PMMA protection
→

Difficulty in handling
→ stack problem



Organic Residue

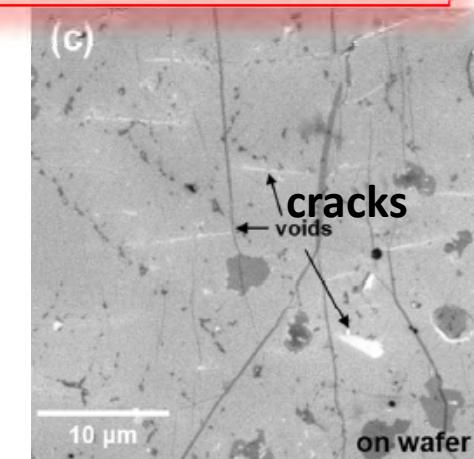
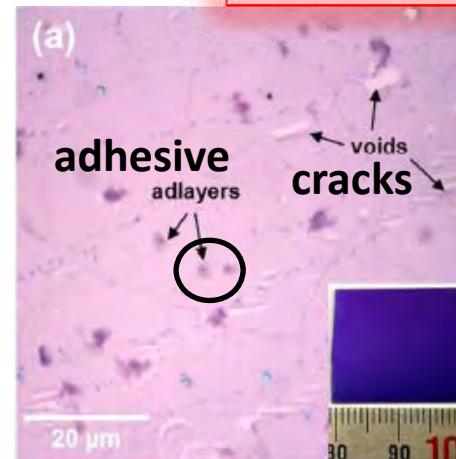
R2R method



→

Thermal released tape

1. undesired mechanical defects
2. organic adhesive from tape

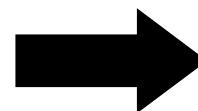


Junmo Kang *et al*, ACS Nano, 2012, 6, 5360.

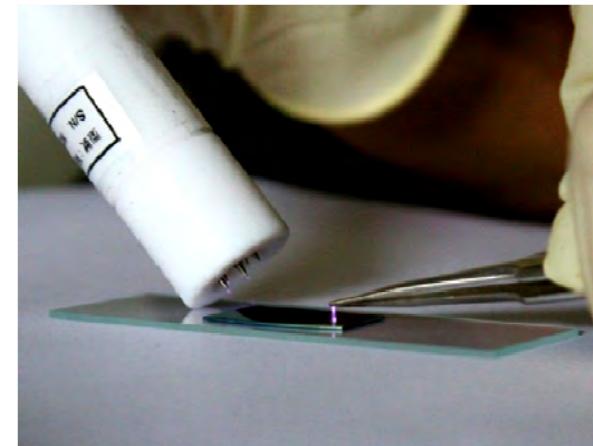
Xuesong Li *et al*, Nano Lett., 2009, 9, 4359-4363

Can we transfer graphene with no organic residue ???

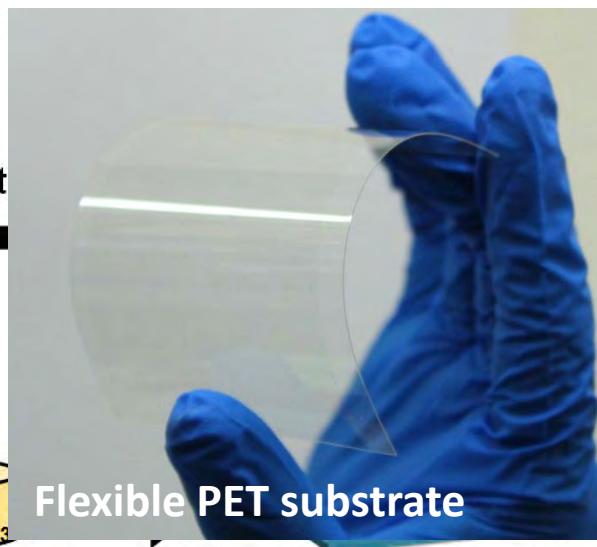
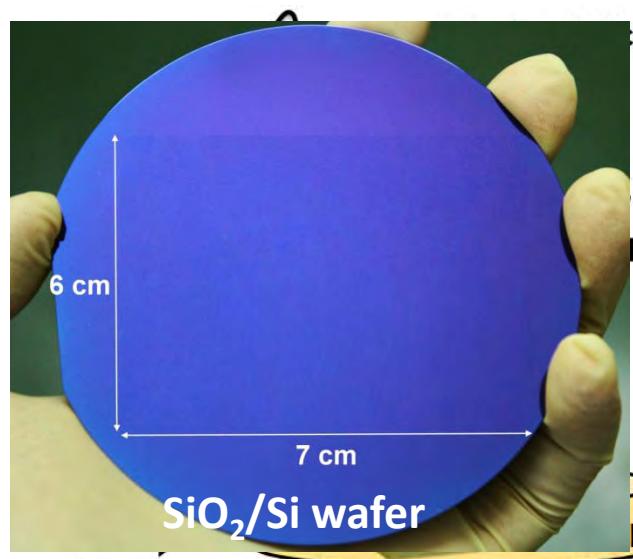
Using electrostatic attraction



Electrostatic generator



Clean-Lifting Transfer (CLT) Technique



Adv. Mater. 25, 4521, (2013)
Adv. Mater. 25, 4521, (2013)

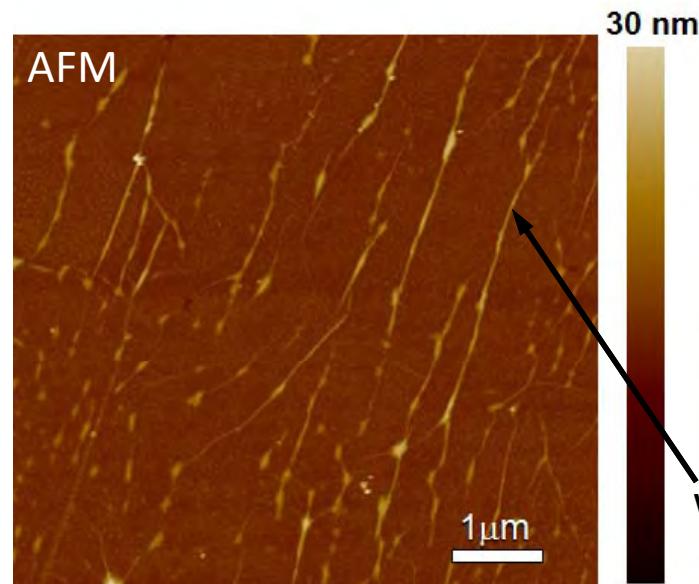
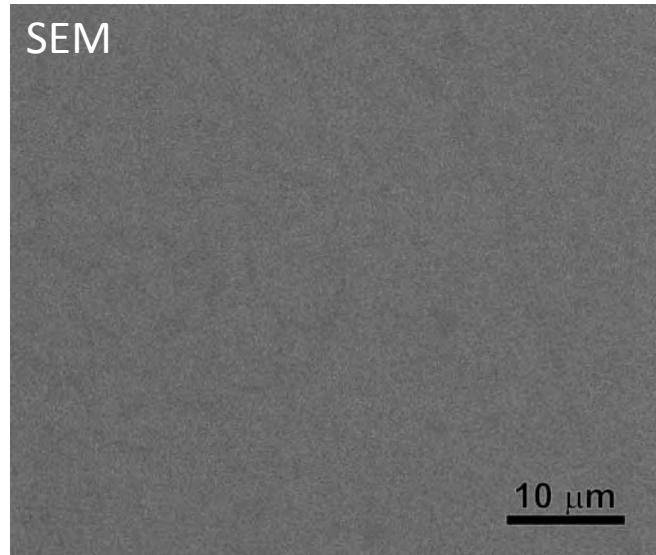
1. Clean (No contamination)
→ Continuous (No folds, cracks, or holes).

Repeat steps A, B, C, D
→ Multilayer CVD-graphene

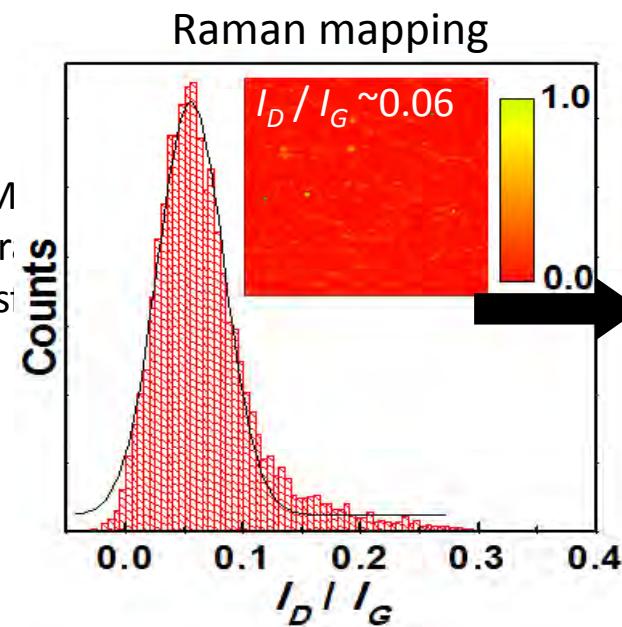
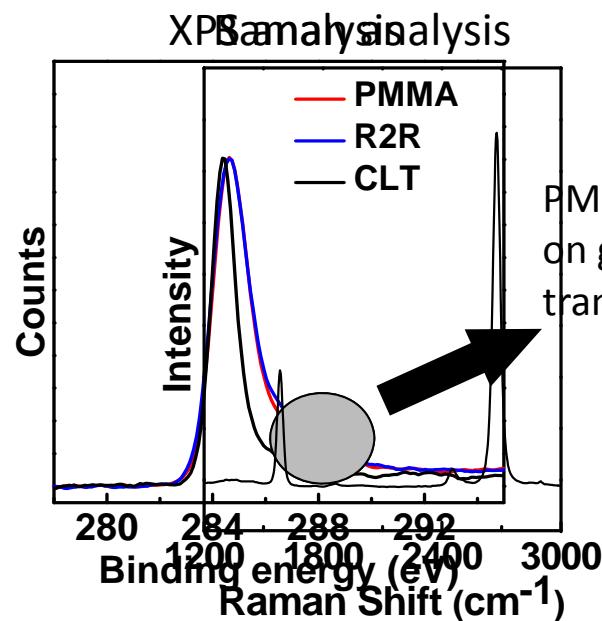


Clean Lift Transfer (CLT) of Large-area Graphene Films

High quality CVD graphene of transferred by the CLT technique



1. Clean
2. Uniform morphology
3. No significant macroscopic defects,



1. High quality
2. Good uniformity

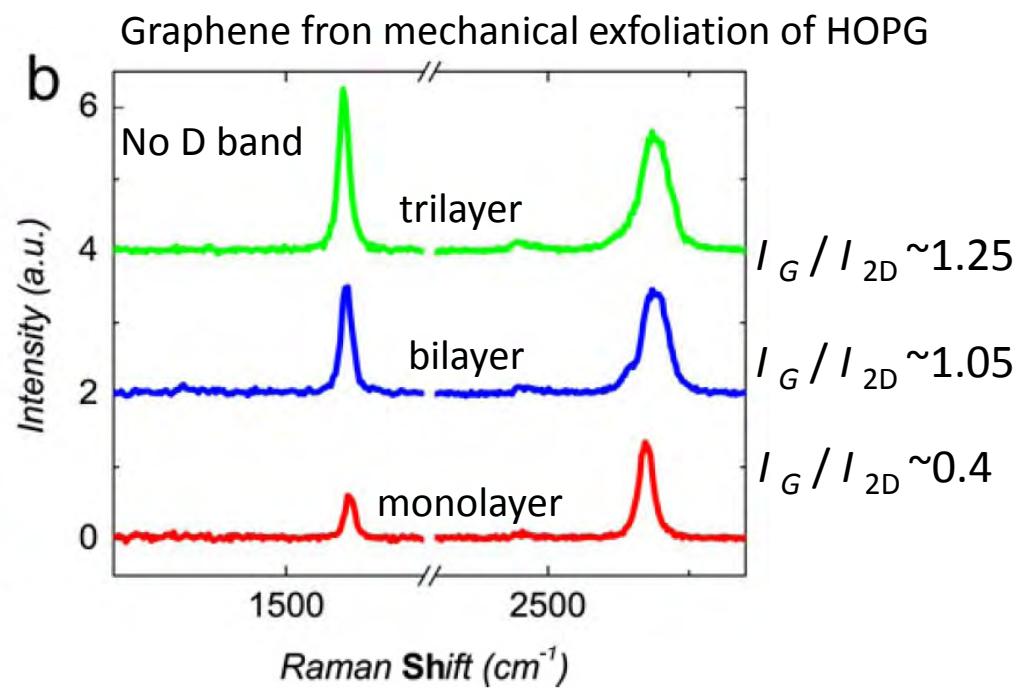
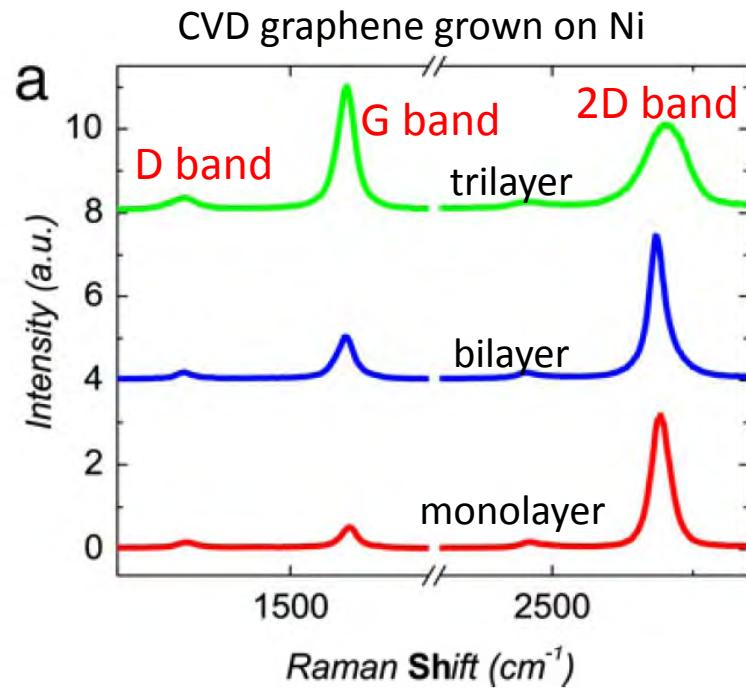
CLT of graphene by a screen protector



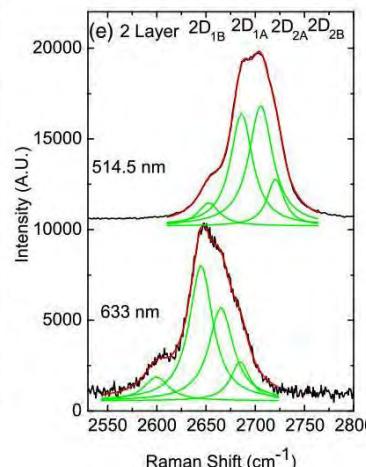
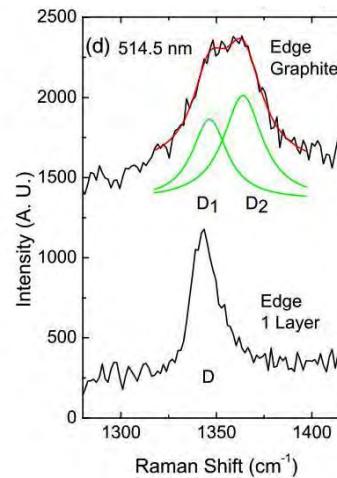
Characterizations of garphene

Raman Spectra of graphene

Identification of the layer number of graphene



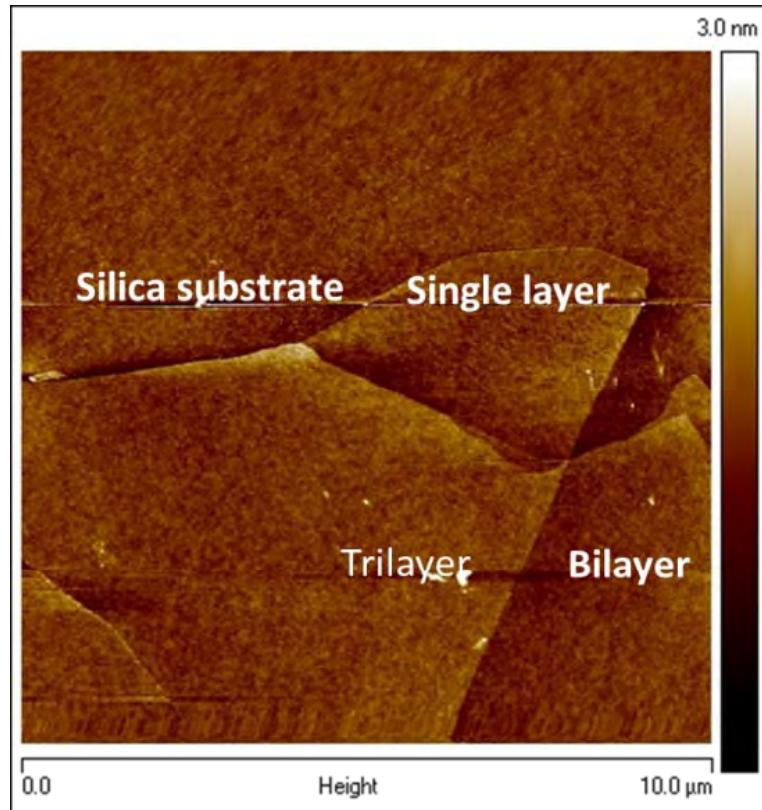
A. Reina et. al., Nano Lett. 9 (2009) 3035.



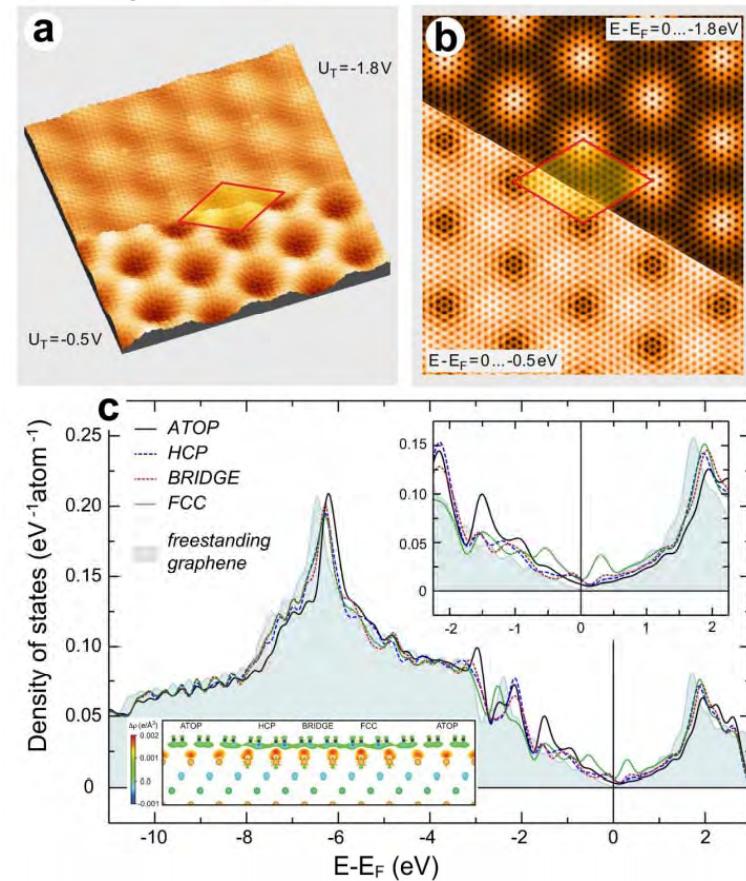
A. C. Ferrari et al., PRL 97, 187401 (2006)

AFM and STM image of graphene

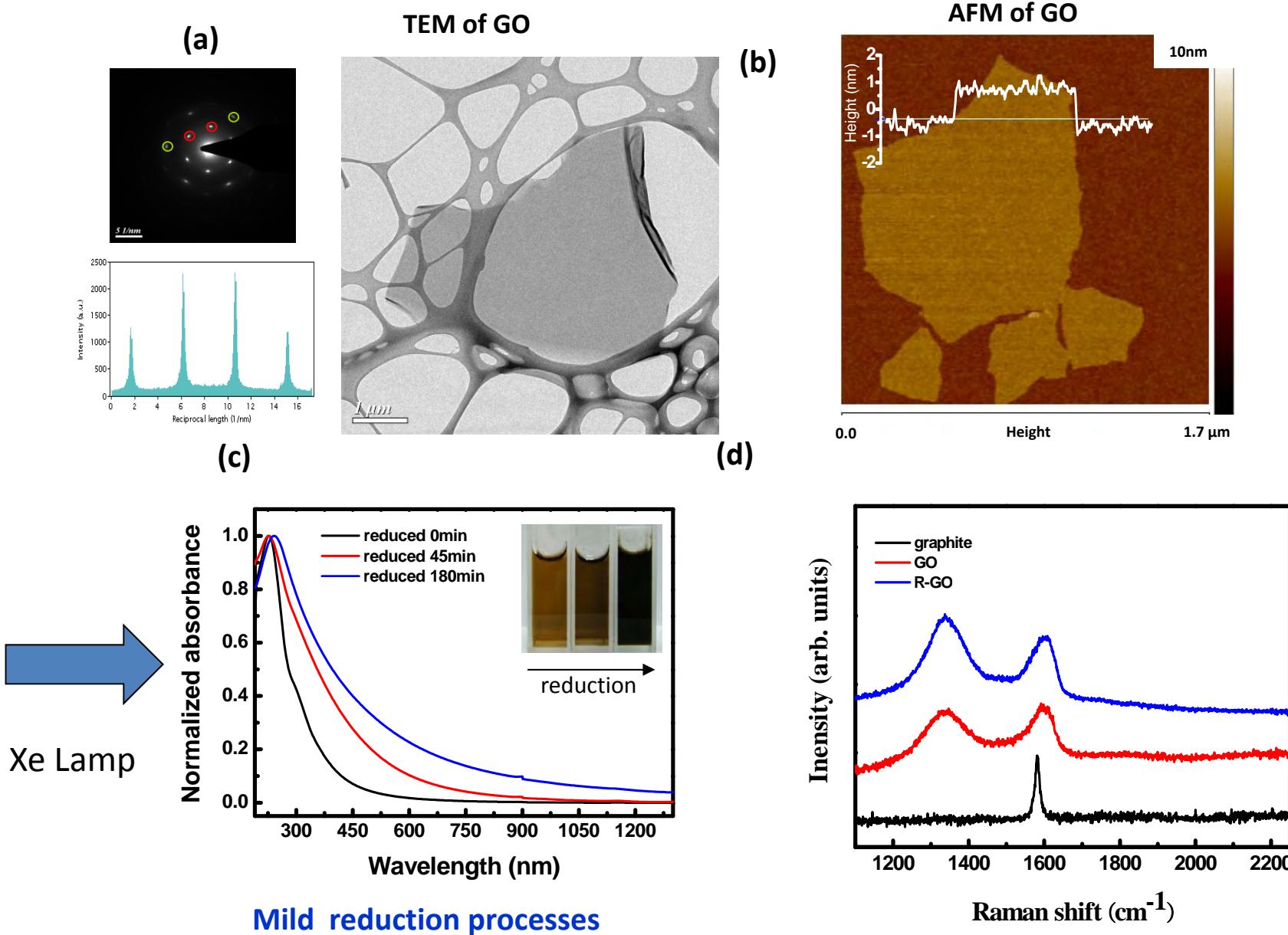
AFM images of graphene on SiO_2



STM images of graphene/Ir(111)
Experimental calculated



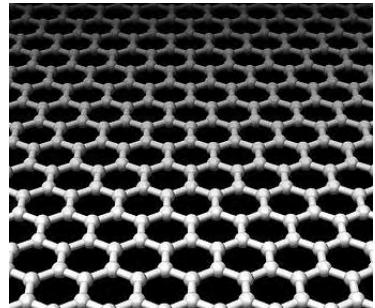
Photothermal reduction method for GO and r-GO



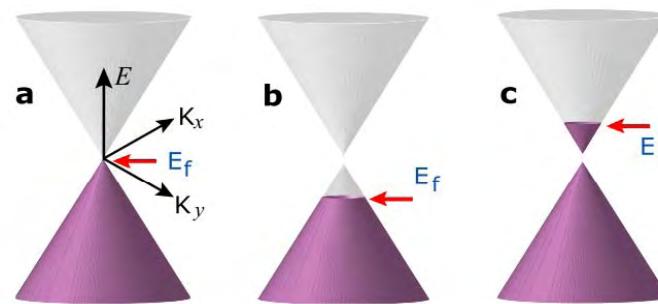
Electrical properties of graphene

Tunable electrical and optical platform of graphene

Atomically thin structure

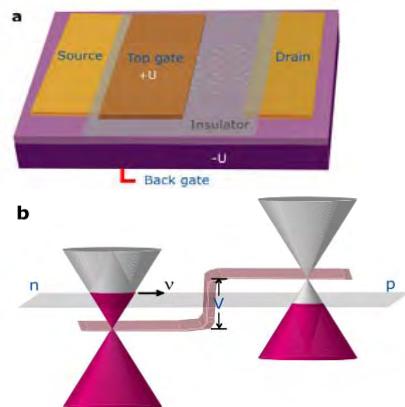


Tunable electronic structure



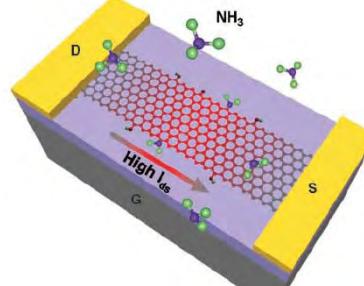
Easily modulated by electrical, or chemical , optical and mechanical methods

Electrical gating



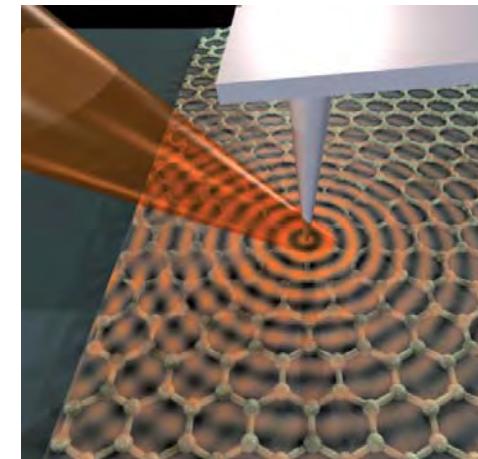
B. Guo et al., *Insciences J.* **1** (2), 80 (2011)

Chemical Doping



Xinran Wang, et al. *Science* (2007)

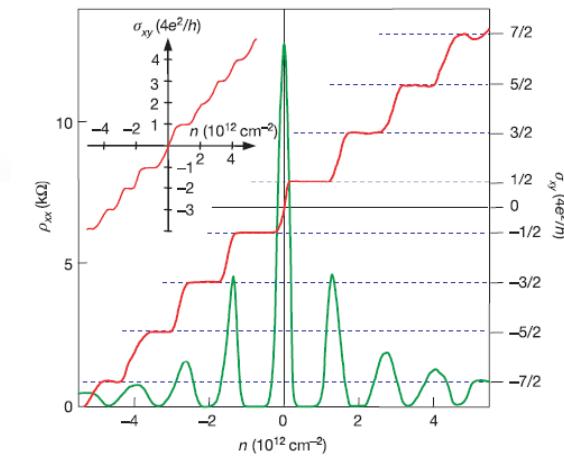
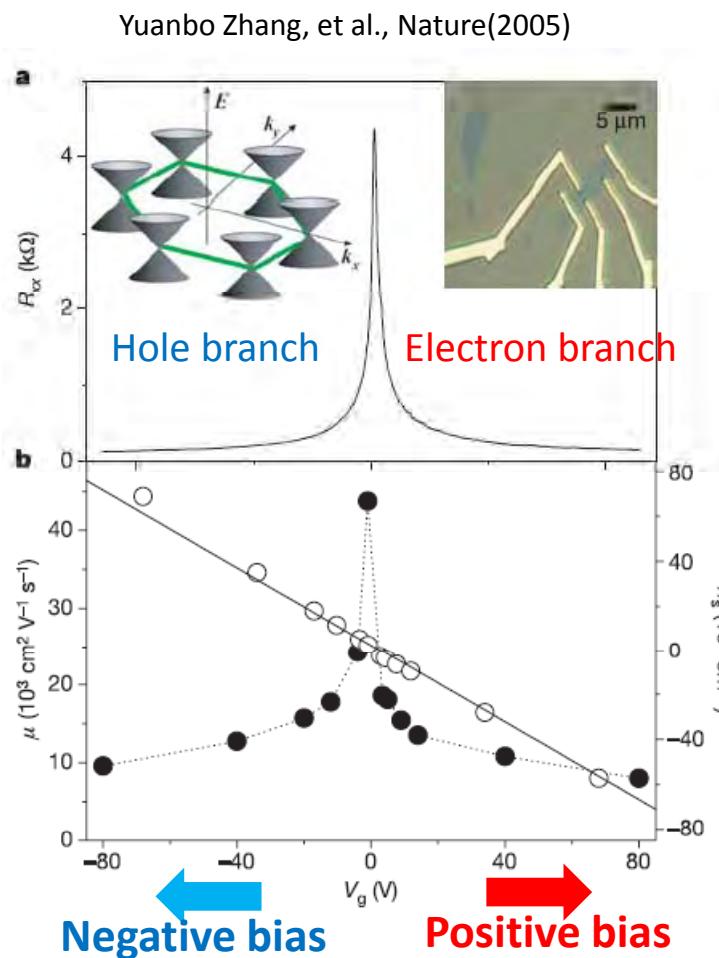
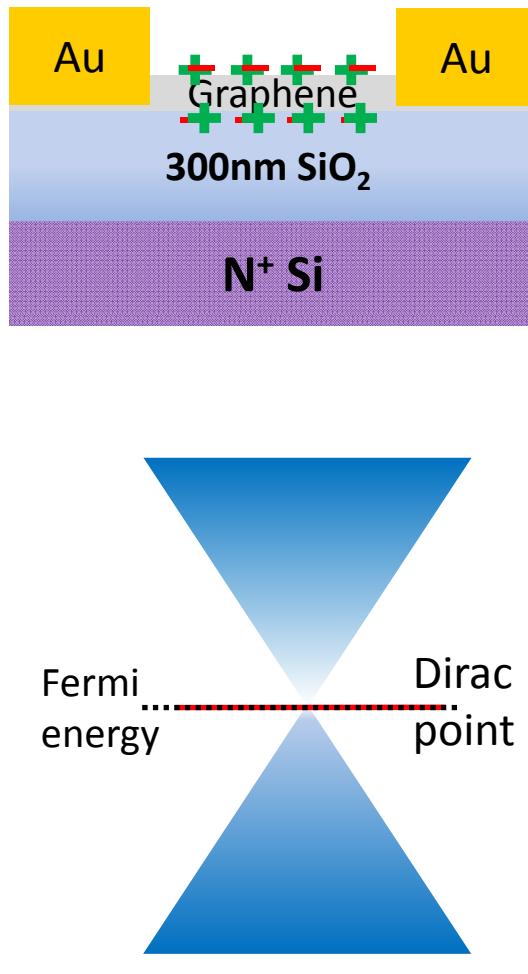
IR Nano imaging



Fei. Etal, *Nature*, 82, V 487, 2012⁴⁰

Graphene

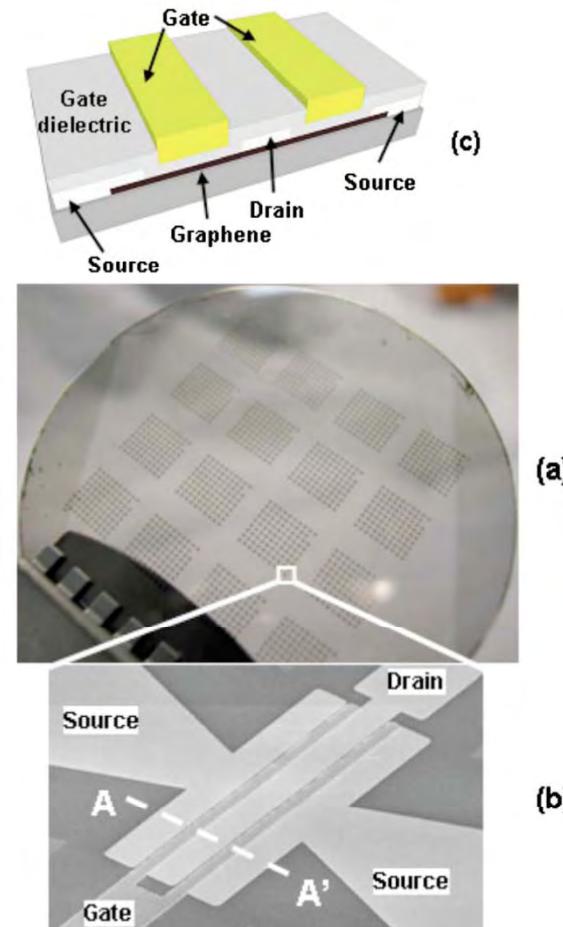
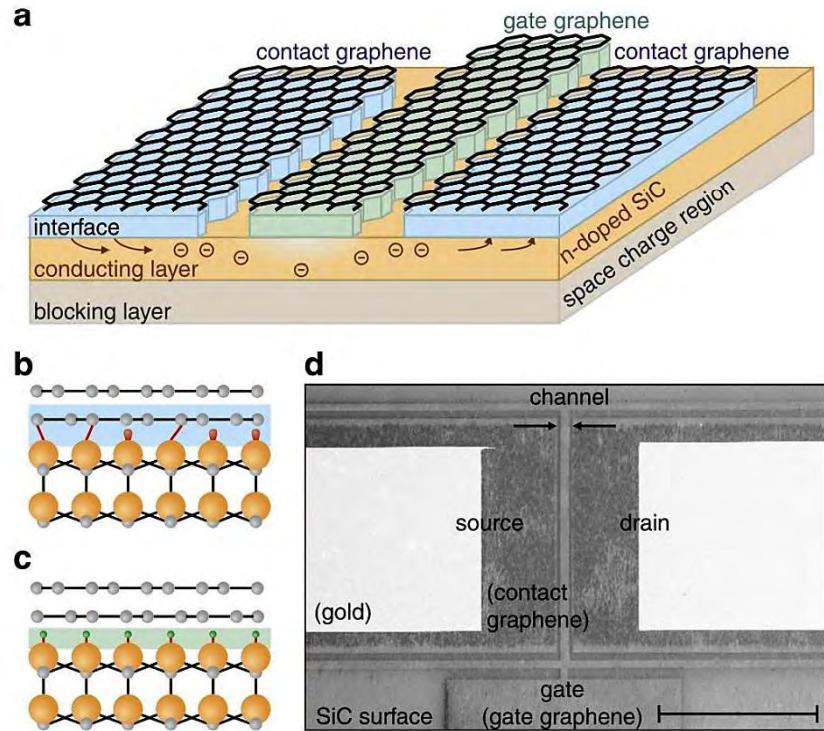
Ambipolar transport property



Disadvantage of graphene

1. Low on/ off ratio
2. Usually P-type in air
3. Bad air stability

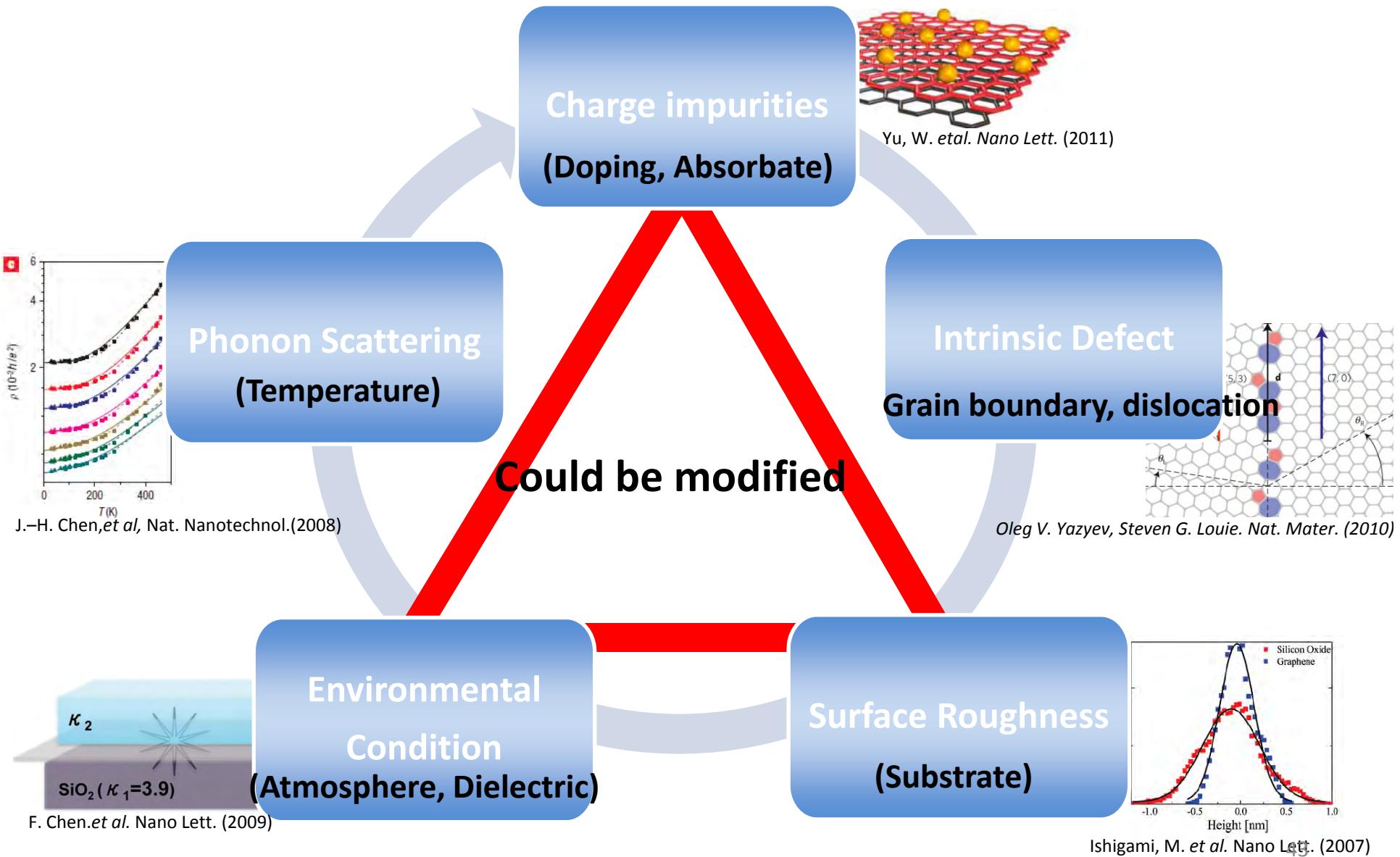
Graphene Transistor (on SiC) top-gated



[20] S. Hertel et al., *Nat. Commun.* **3**, 957 (2012)

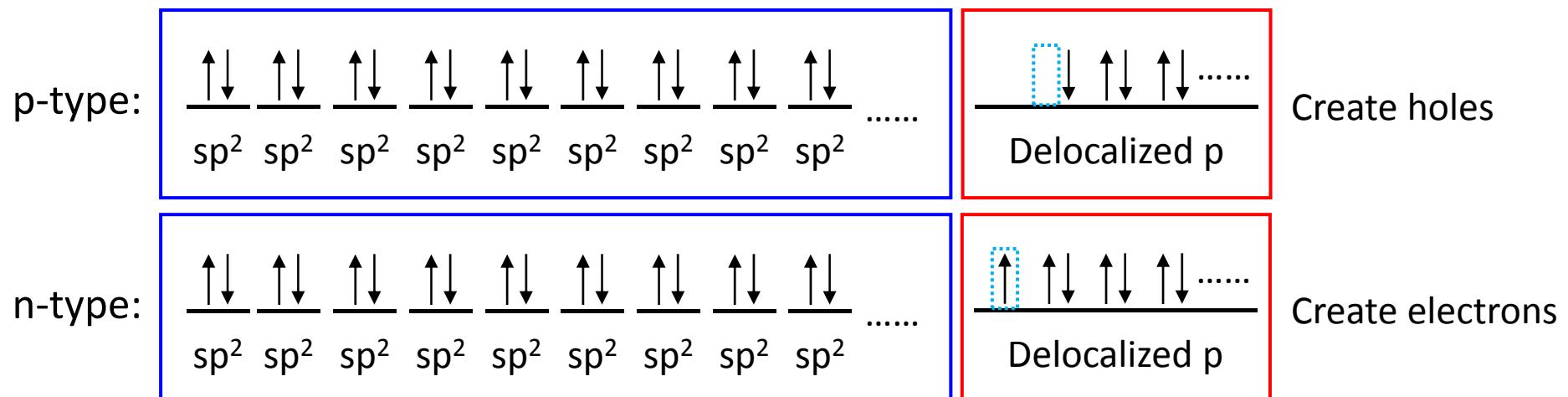
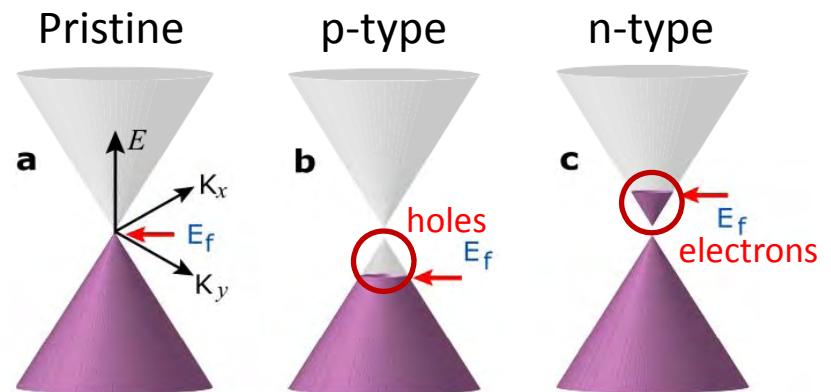
IBM wafer-scale epitaxial graphene

Effects on Transport Properties



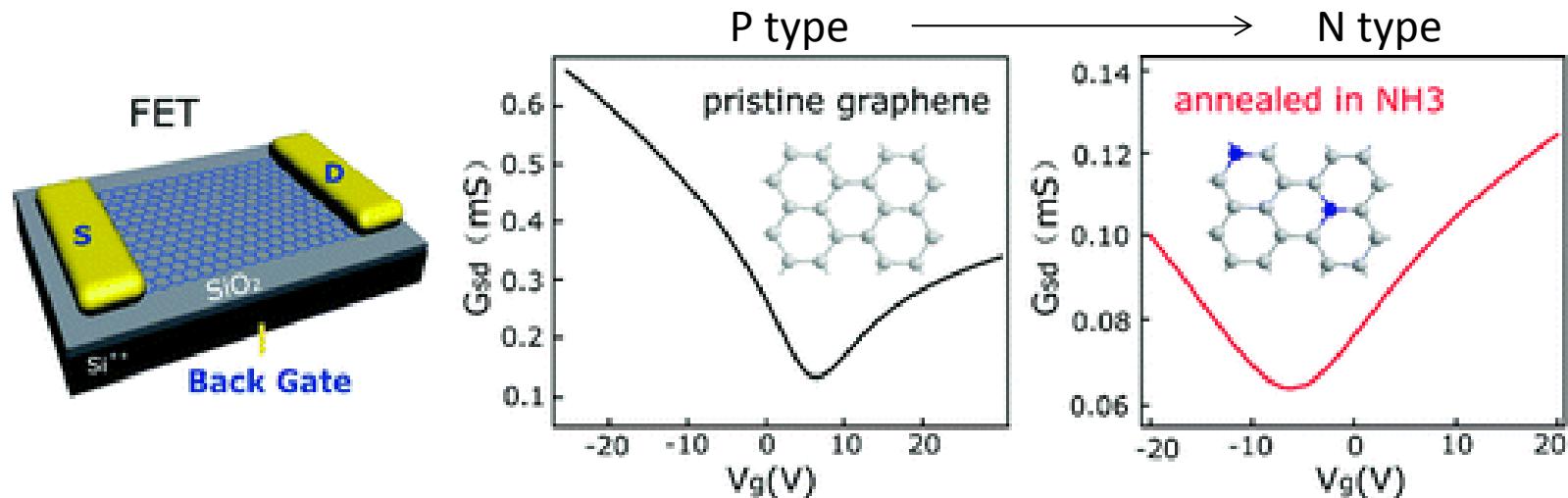
Doped Graphene by heteroatoms

- Doping by heteroatoms
 - p-type doping
 - n-type doping



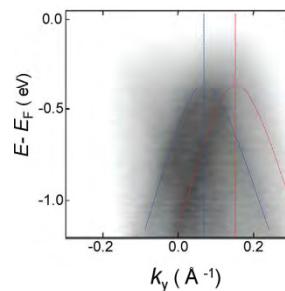
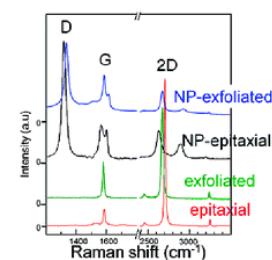
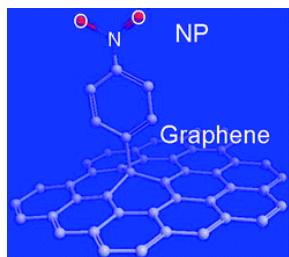
Doped Graphene by chemical modification

- Doping by chemical modification
 - Charge transfer
 - Molecules adsorb on graphene, acting as donors or acceptors
 - Epitaxial graphene can be doped by the substrate

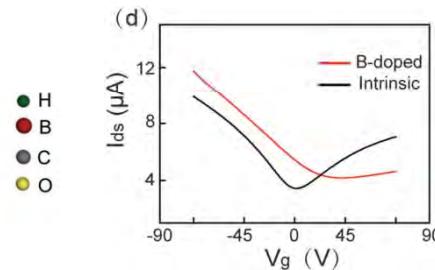
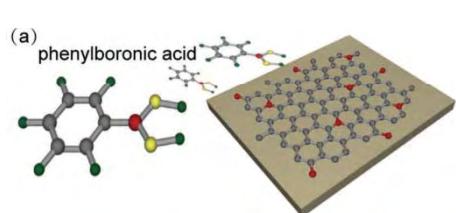


p-type doped graphene

1. Covalent functionalized or substitutional doping



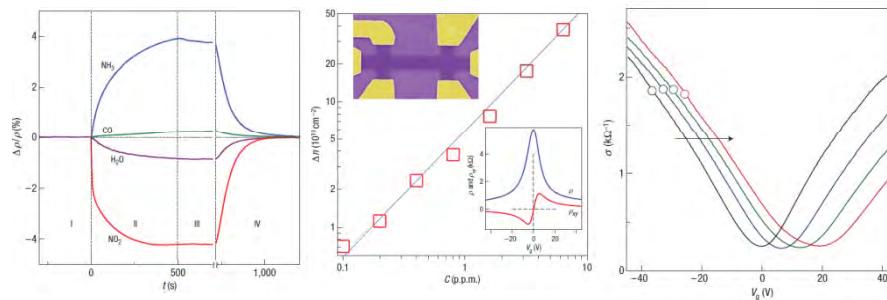
Nano Lett. 10, 4061–4066 (2010)



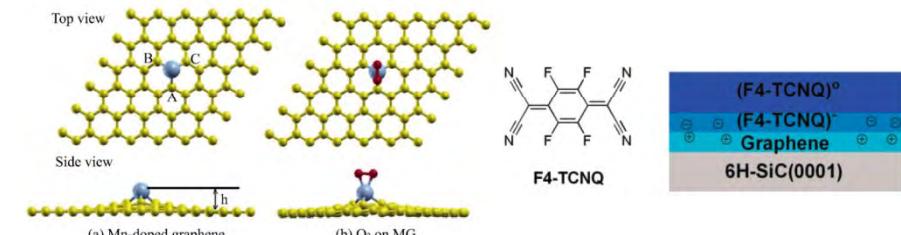
Small, 9, No. 8, 1316–1320 (2013)

- Covalent functionalized and substitutional doping => destruction of sp₂, low mobility
- Surface charge transfer => Graphene is vulnerable to atmosphere

2. Surface charge transferred doping



Nat. Mater. 6, 652 - 655 (2007)

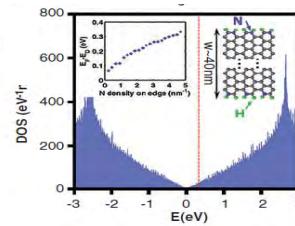
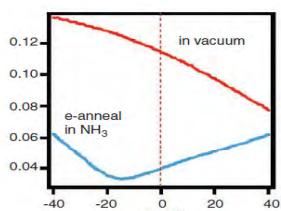
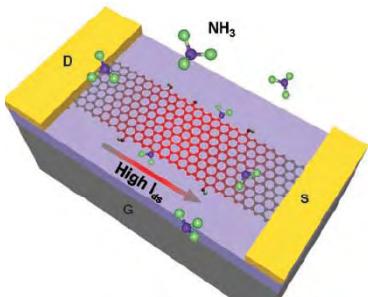


Phy. Rev. B, 81, 165414 (2010)

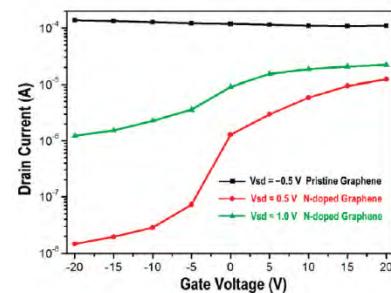
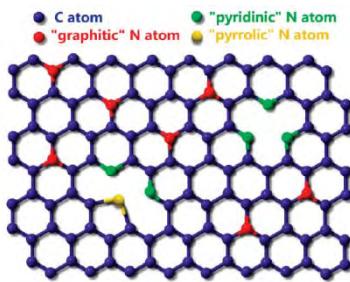
J. Am. Chem. Soc. 129, 10418-10422 (2009)

n-type doped graphene

1. Covalent functionalized or substitutional doping

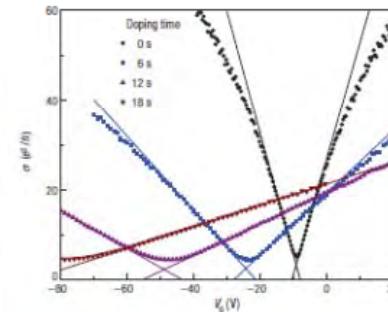


Science 324, 768 (2009)

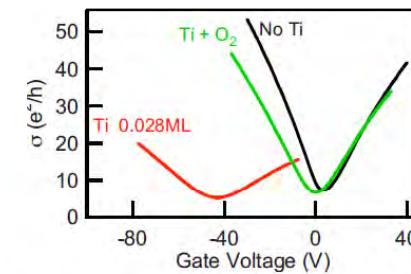


Nano Lett. 9, 1752 (2009)

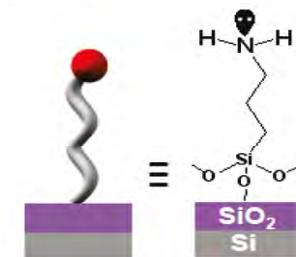
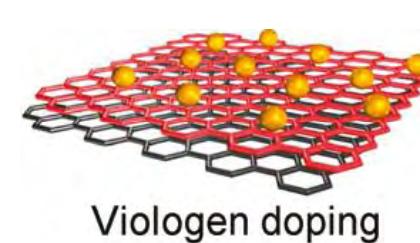
2. Surface charge transferred doping



Nat. Phys. 4, 377 - 381 (2008)



Appl. Phys. Lett. 98, 192101 (2011)

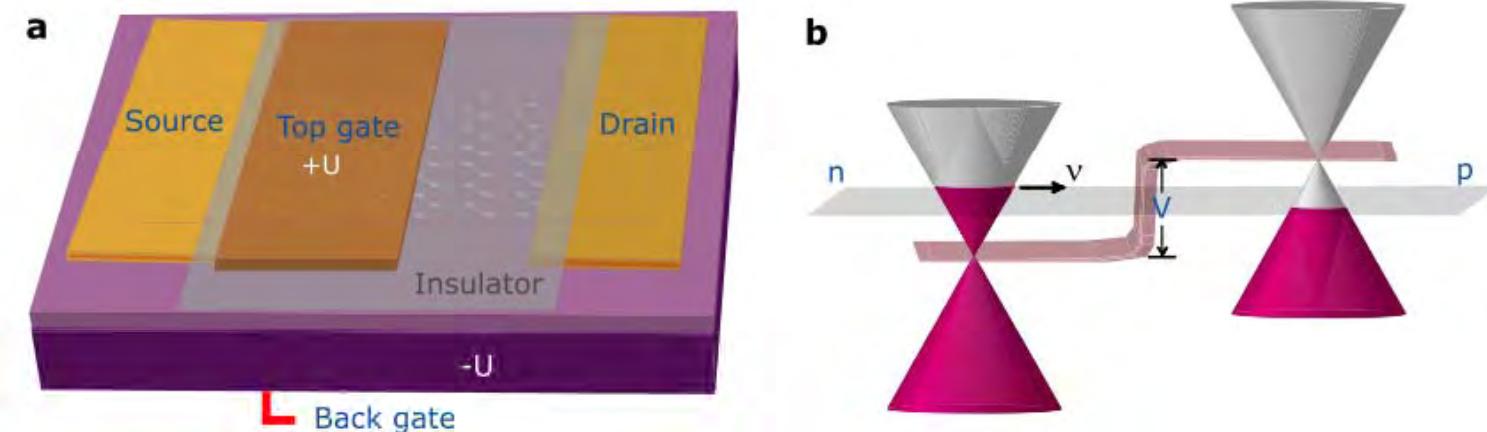


Nano Lett. 11, 4759–4763 (2011) *J. Phys. Chem. Lett.* 2011, 2, 841–845

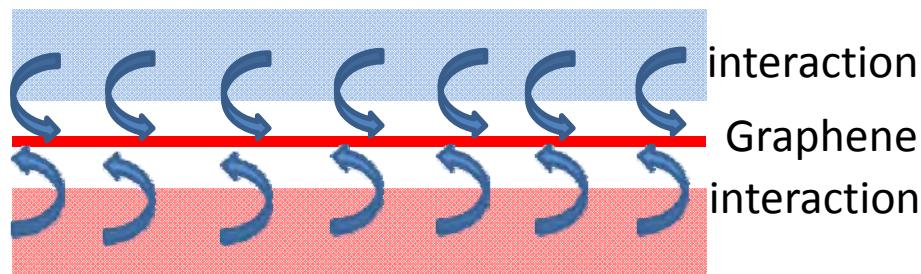
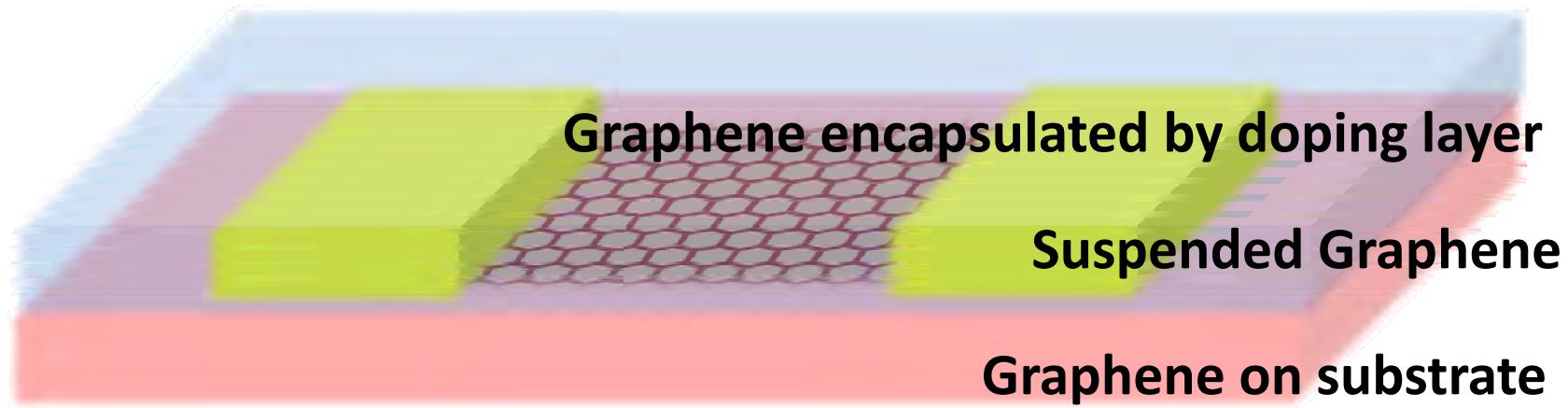
- Most of doping methods could considerably damage carrier mobilities of graphene.
- The doping level could not easily be easily controlled.
- The doping devices are very vulnerable to environment, especially for n-type doping.

Doped Graphene by electric field

- Doping by electric field
 - Use electric field to shift the Fermi level of graphene



How to improve mobility or control the carrier types in graphene ?



Bottom layer - Substrate

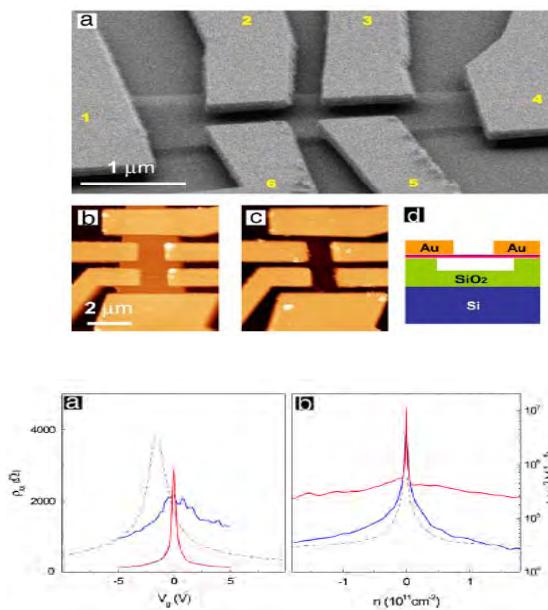
1. Charge impurity
2. Surface Roughness

Top layer - Encapsulated layer

1. Charge transfer (doping)
2. Preventing from atmosphere

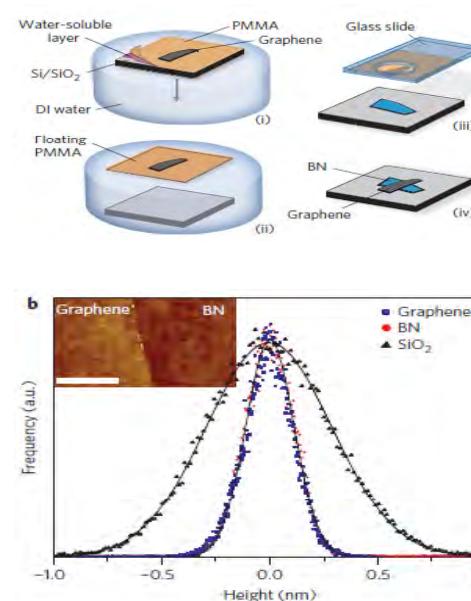
Substrate-dependent transport

1. Suspended Graphene



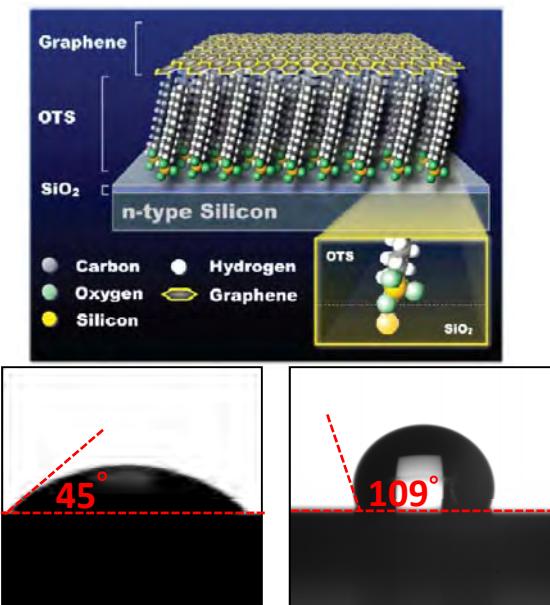
Solid State Commun. 146, 351–355 (2008)

2. Graphene on Boron Nitride



Nat. Nanotechnol. 5, 722–726 (2010)

3. Graphene on organic functionalized substrate



Nano Lett. 12, 964–969

- Suspended Graphene
 - 1. highest mobility
 - 2. nearly ballistic transport
 - 3. difficult to fabricate
 - 4. Can not scale to large area

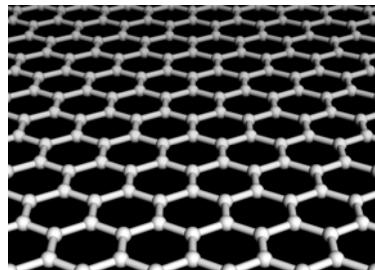
- Graphene on h-BN
 - 1. high mobility
 - 2. Difficult to fabricate
 - 3. Can not scale to large area

- Graphene on organic functionalized substrate
 - 1. high mobility
 - 2. Easy to fabricate
 - 3. Scalable

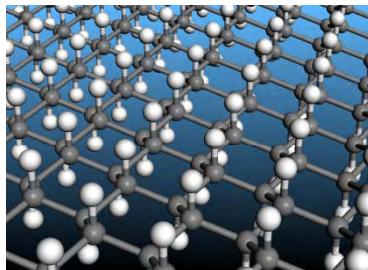
Bilayer graphene and Gap Opening

Gap opening

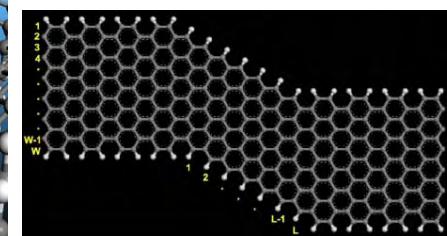
Graphene (sp^2)



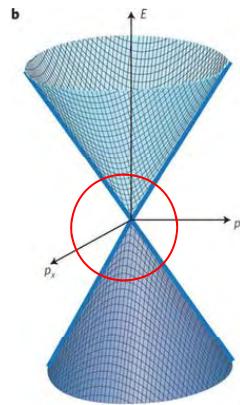
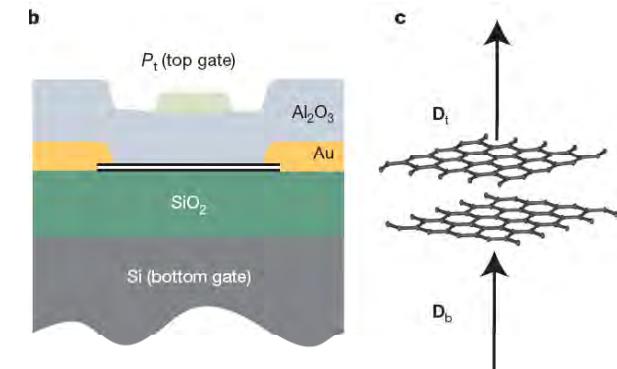
Graphane(sp^3)



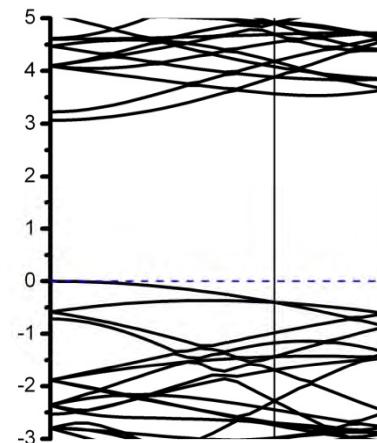
Graphene ribbon



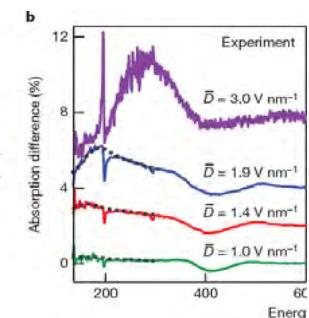
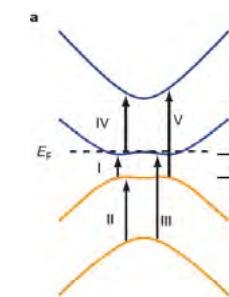
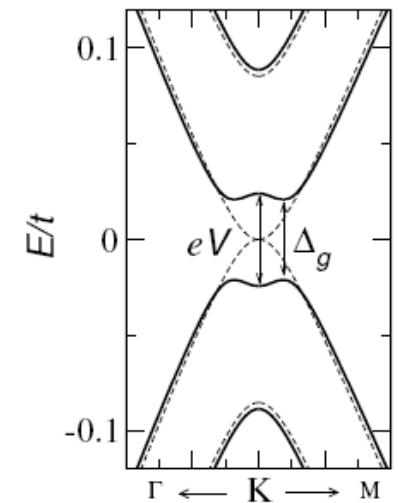
Under applied E field



No band gap



Wide band gap

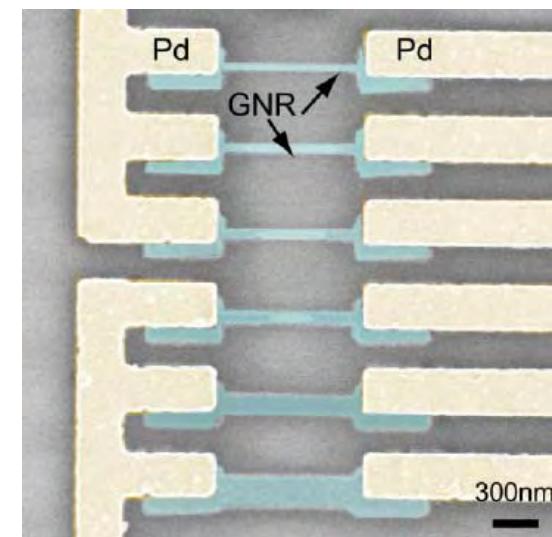
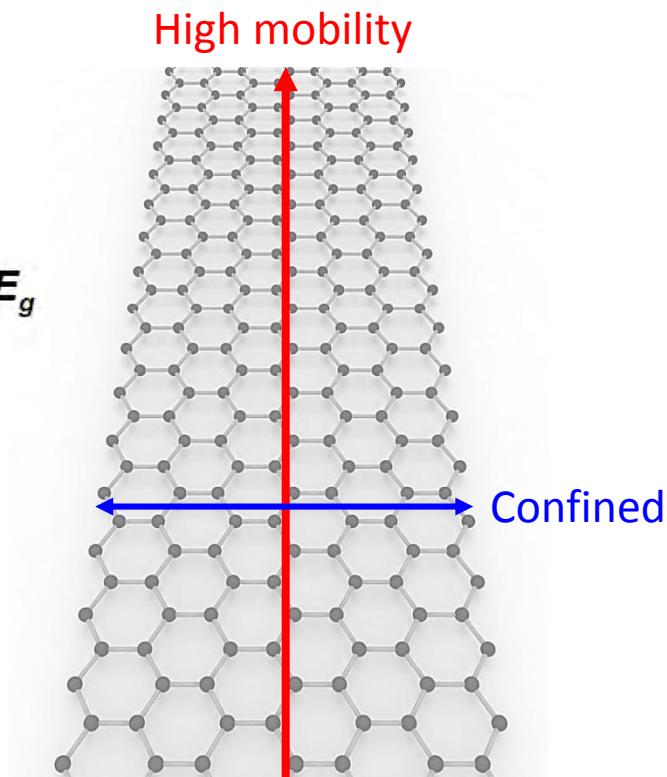
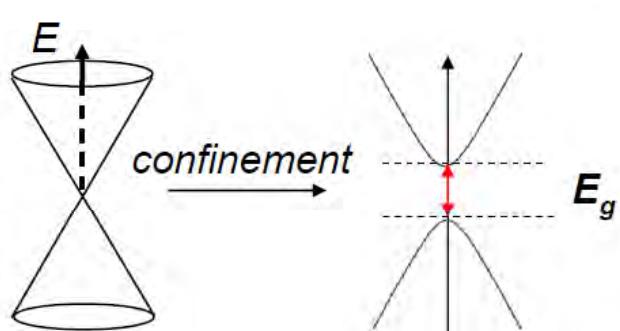


Nature, 2009, Vol.459, p820

Elias et al,
Science, 323, 5914, 2009

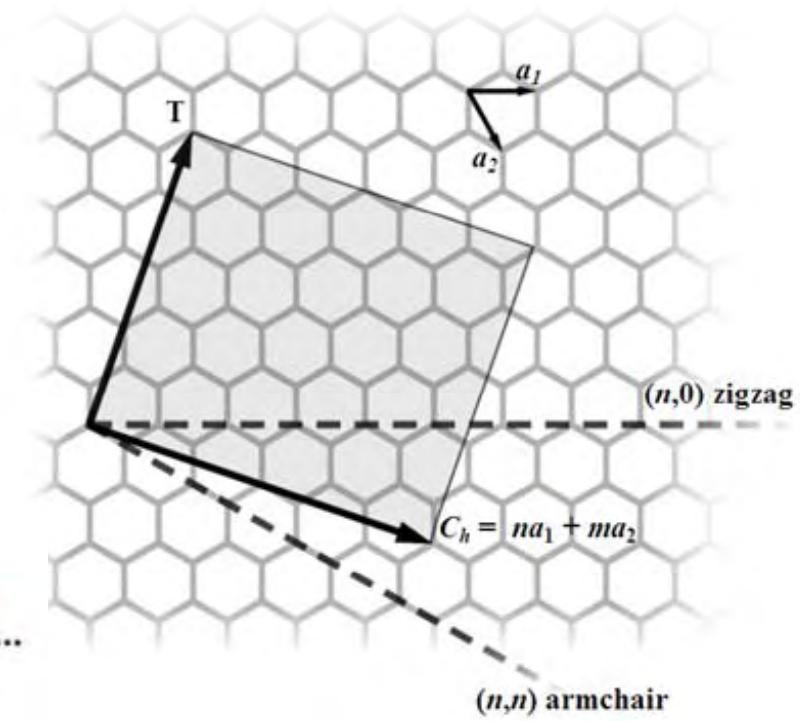
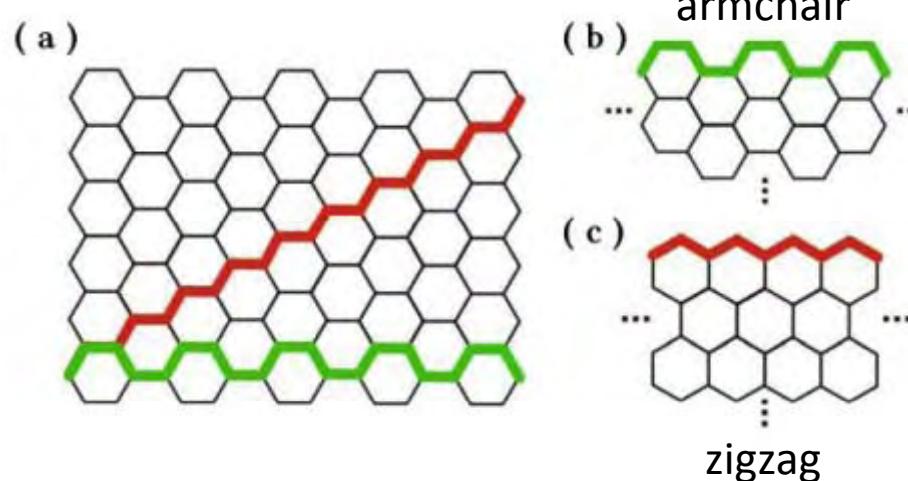
Electronic Structures of GNRs

- Open a gap in graphene-graphene nanoribbon (GNR)
- High mobility along the specific direction
- Quantum confinement effect



Graphene Nanoribbon (GNR)

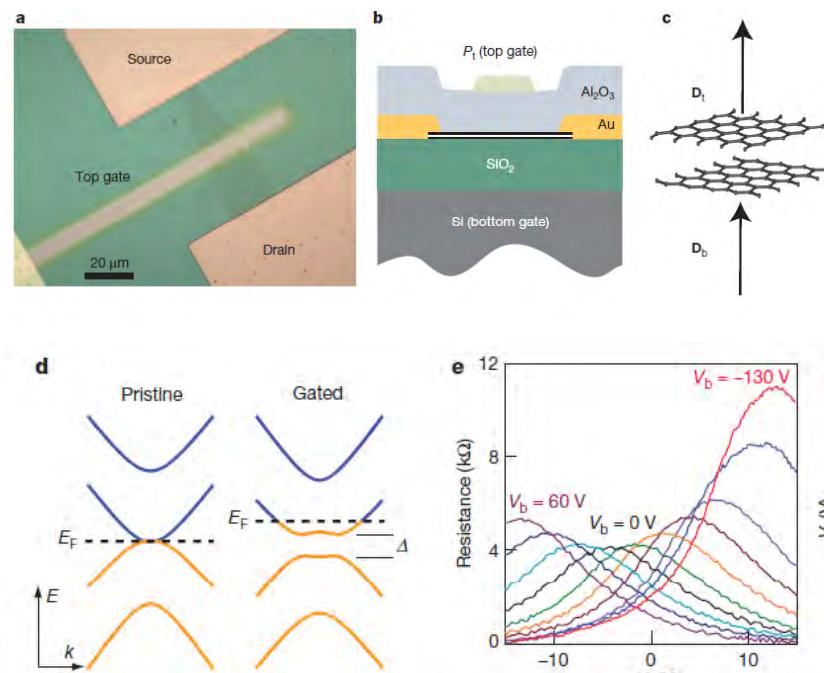
- Structure
 - Graphene strips
 - Charity
 - Two types of edge



Some of armchair GNRs are semiconducting
metallic: $n = 3m+2$
semiconducting: $n = 3m$ or $3m+1$

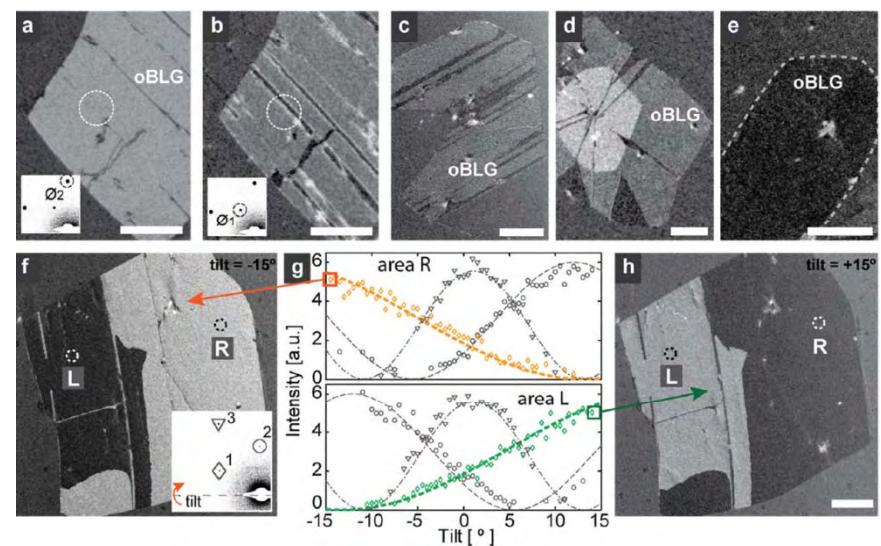
Gap-opening of Bilayered-graphene

Mechanically exfoliated graphene



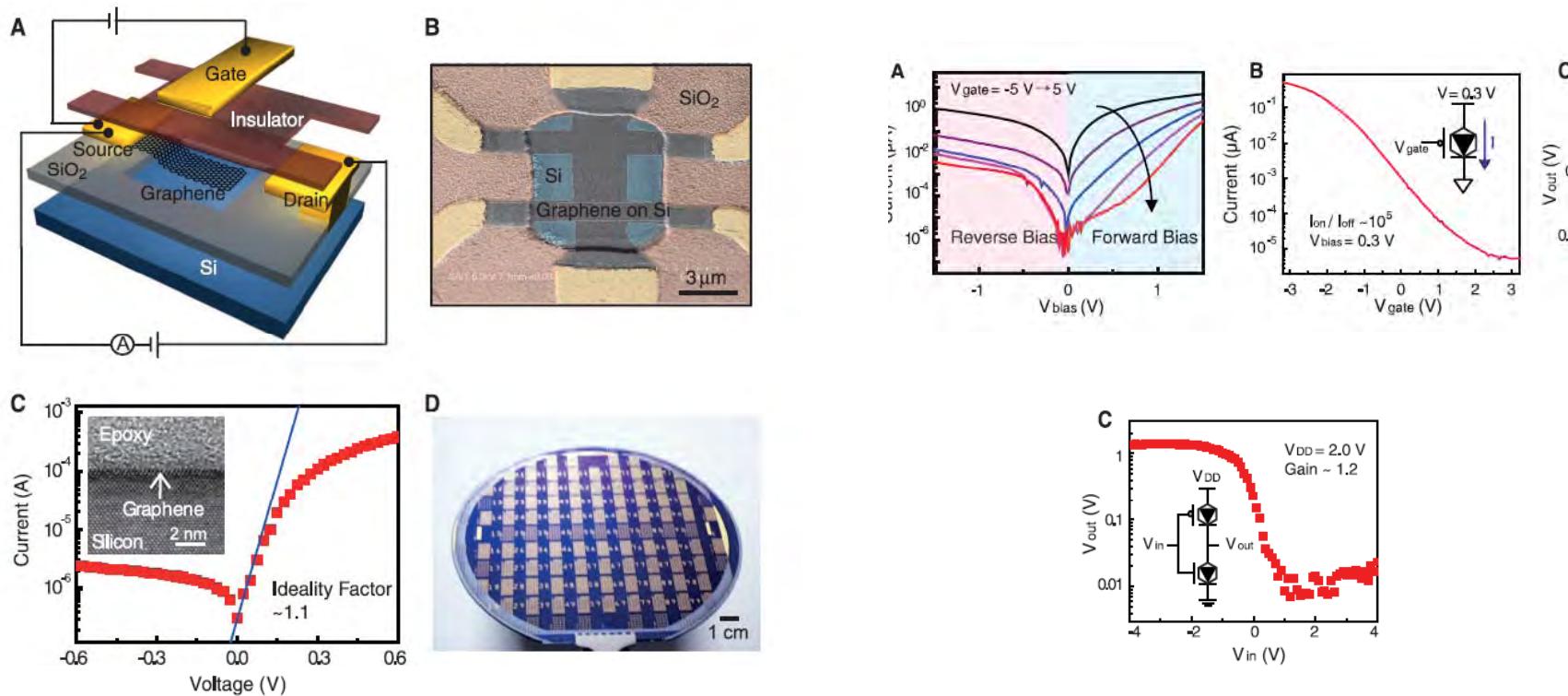
Nature, 2009, Vol.459, p820

CVD-graphene



Nano Letters, 2012, 12, 1609

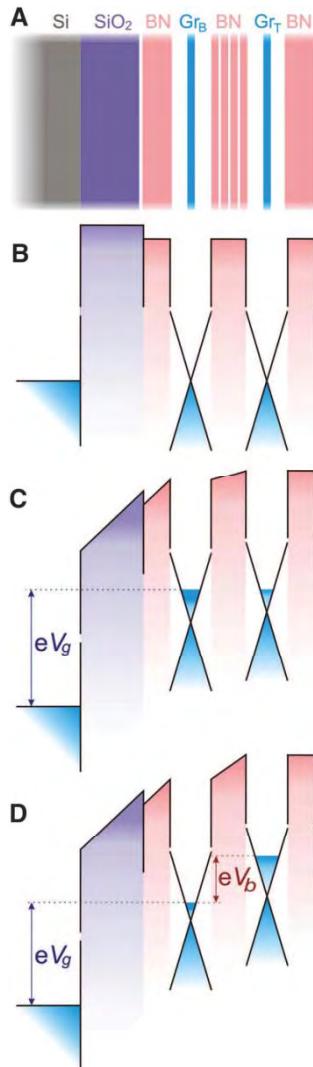
Graphene Barristor- a gate controlled Schottky barrier



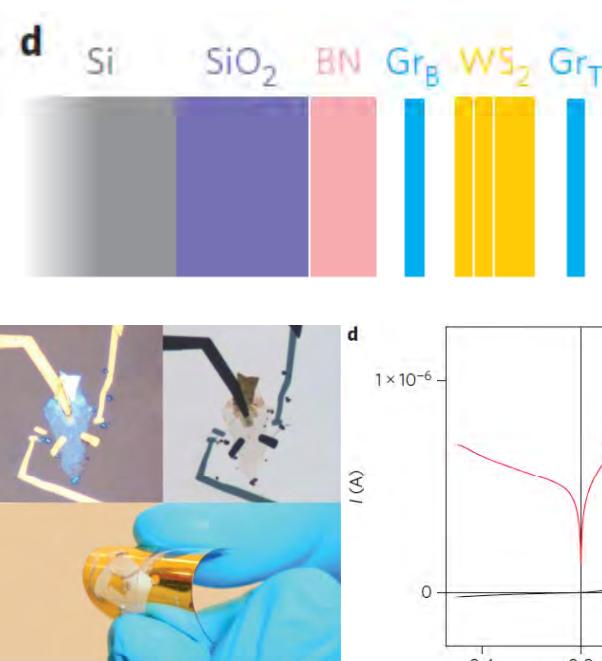
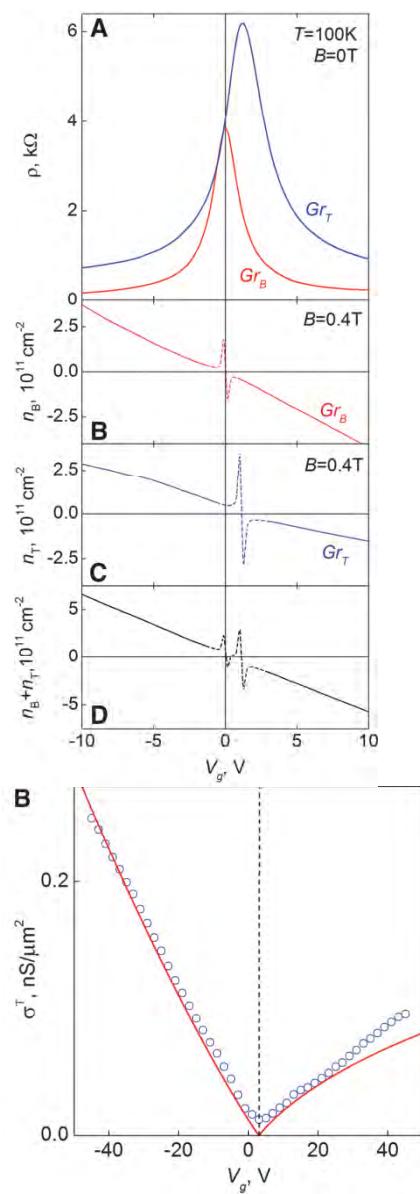
Adjusting graphene workfunction
High on/off ratio $\sim 10^5$

Yang et al, Science, Vol. 336, 1140, 2012

Vertical transnsitor



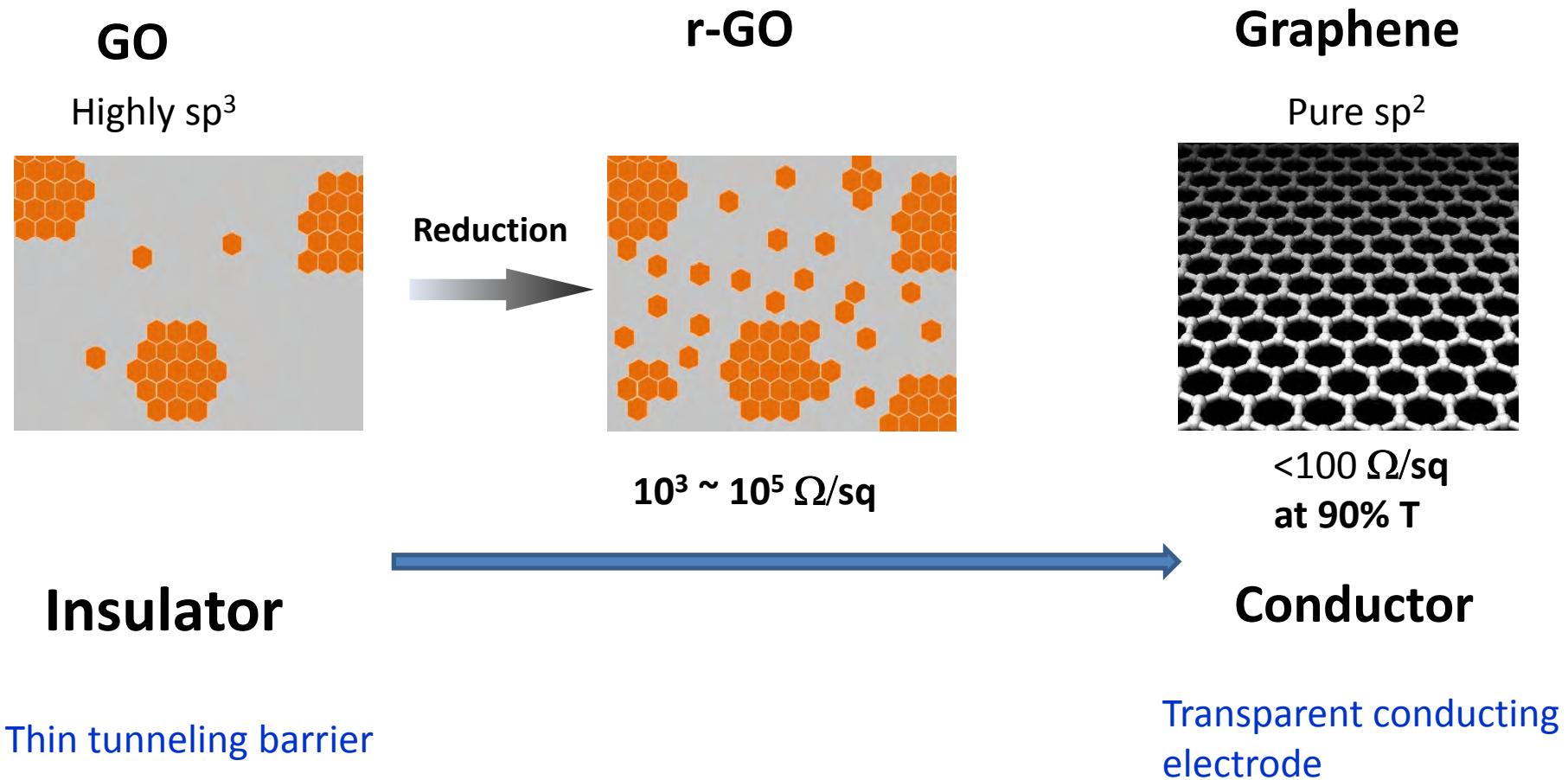
Science, 335 947-950 (2012)



Nature Nanotechnol. 8, 100–103 (2013)

- Combine kinds of 2-D material
- Control tunneling barrier through ultra-thin barrier
- Very Difficult to fabricate

Tunable conduction in graphene based materials



Next generation production ?



© NOKIA



Household appliances



- High conductivity
- High transparency
- Good mechanical property
- Flexible
- Good thermal conductivity
- etc.



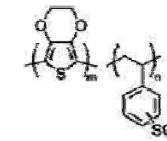
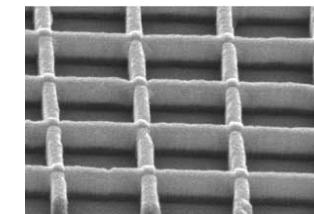
© SAMSUNG

Communication
production

E-paper

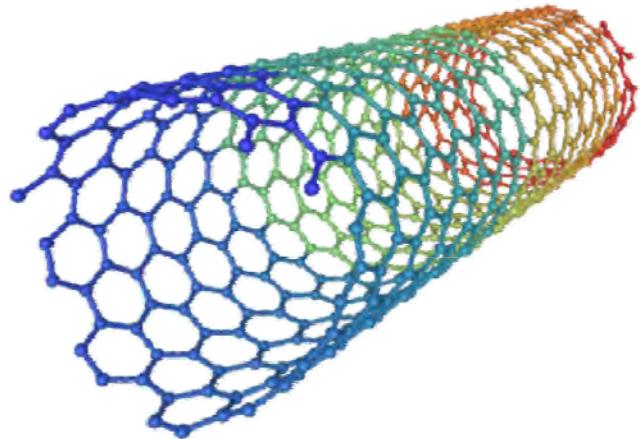
Conventional Transparent Electrode

- **ITO (Indium Tin Oxide)**
 - Scarcity of indium and high manufacturing cost
 - Vacuum process
 - Relatively brittle
- **Alternative :**
- Conducting oxides
 - Al doped ZnO
- Metal wire mesh
 - Ag nanowire, Cu grid
- Conductive polymer, PEDOT:PSS



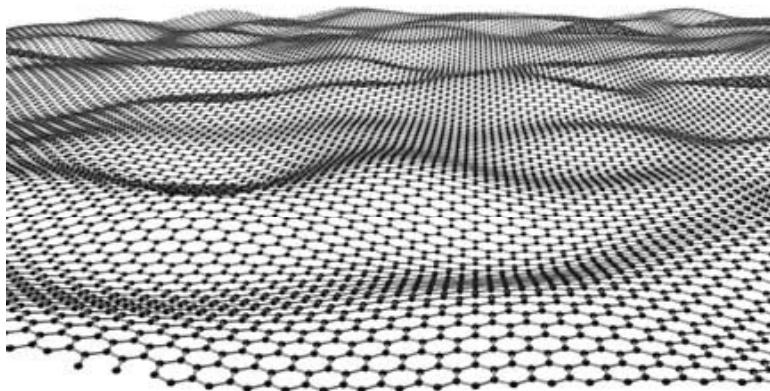
Low Dimensional Nanocarbon Materials

Single walled carbon nanotube (1D)



- 1-D material
- Metallic and semiconducting
- High carrier mobility ($120,000 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$)
- High current carrying capacity
- Excellent mechanical strength

Graphene (2D)



- sp^2 bonded carbon
- 2-D honeycomb crystal lattice
- High carrier mobility ($200,000 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$)
- Low electrical resistivity ($10^{-6} \Omega\cdot\text{cm}$)
($<$ silver)
- Good mechanical properties

List of various end applications, their key features, and the suitability of each material

Application	Key Features	Nanotube	Graphene	Metal Nanowires
Touch Panels	Flexibility	o	o	x
	Patterning	o	o	o
	Sheet resistance	o	-	o
	Transparency	-	-	o
LCD	Surface roughness	-	o	x
	Ionic impurities	x	x	x
	Conformal Coating	o	o	x
	Color/Haze	o	o	x
OLED/Solar Cell	Work Function	o	o	x
	Sheet resistance	x	x	o
	Surface Roughness	-	o	x
	Stability	o	o	x

("o" = superior, "-" = good, "x" = poor).

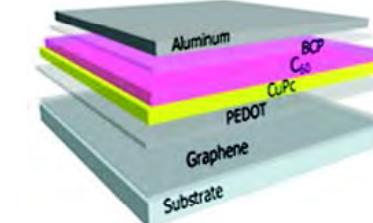
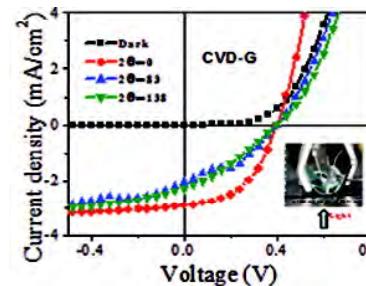
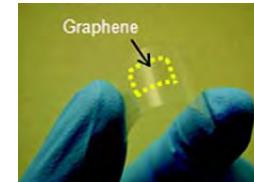
- Transparent conducting electrode

Touch Panel



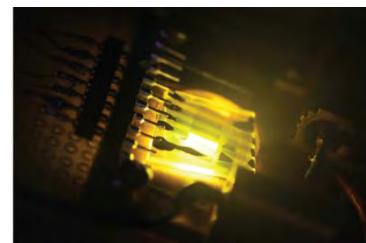
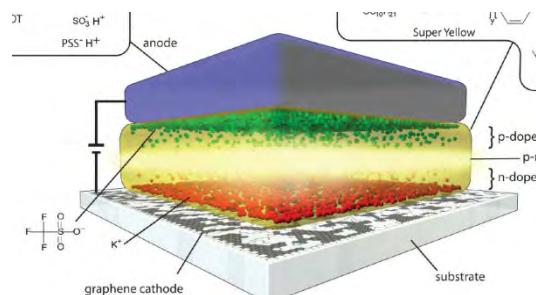
Bae, S. et al.
Nature Nanotech. **4**, 574–578 (2010).

Solar Cell



De Arco, L. G. et al
ACS Nano **4**, 2865–2873 (2010)

Light Emitting Diode



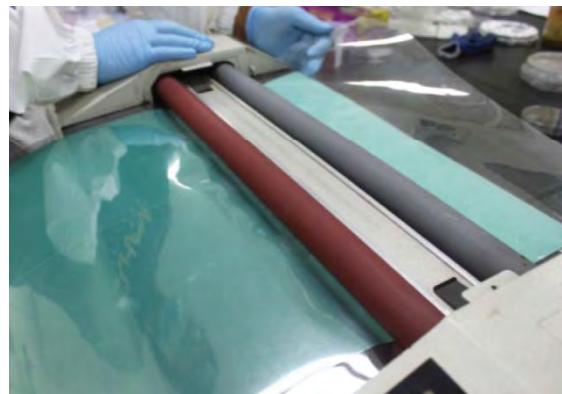
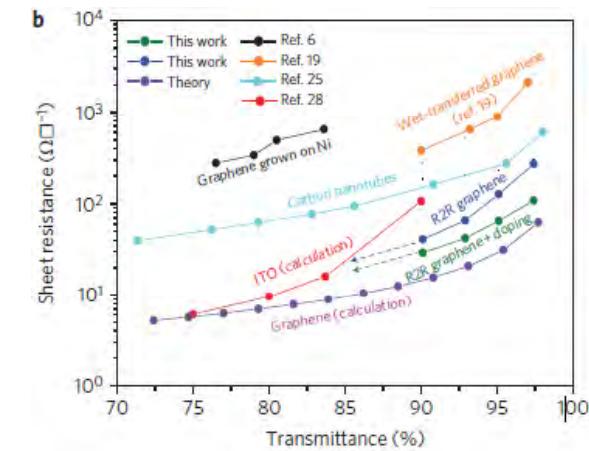
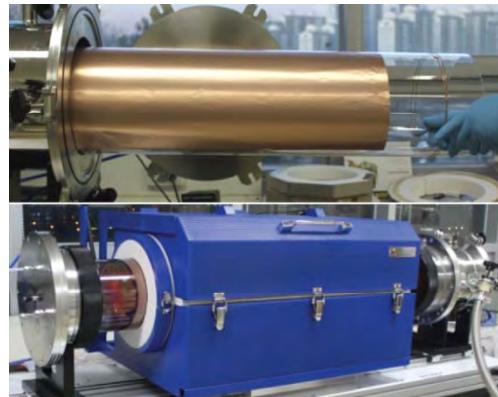
Matyba, P. et al.
ACS Nano **4**, 637–642 (2010).

Large area CVD grown graphene for optoelectronic applications



Roll-to-roll production of 30-inch graphene films for transparent electrodes

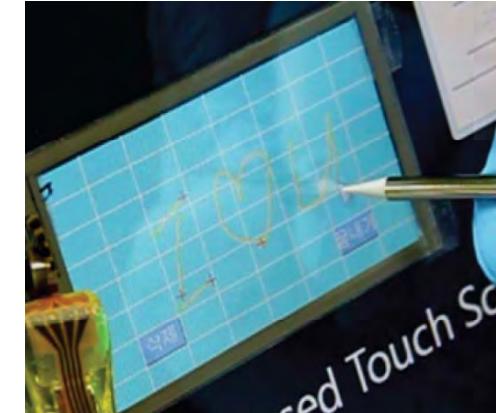
Jong-Hyun Ahn and Byung Hee Hong et al.*



Roller printing

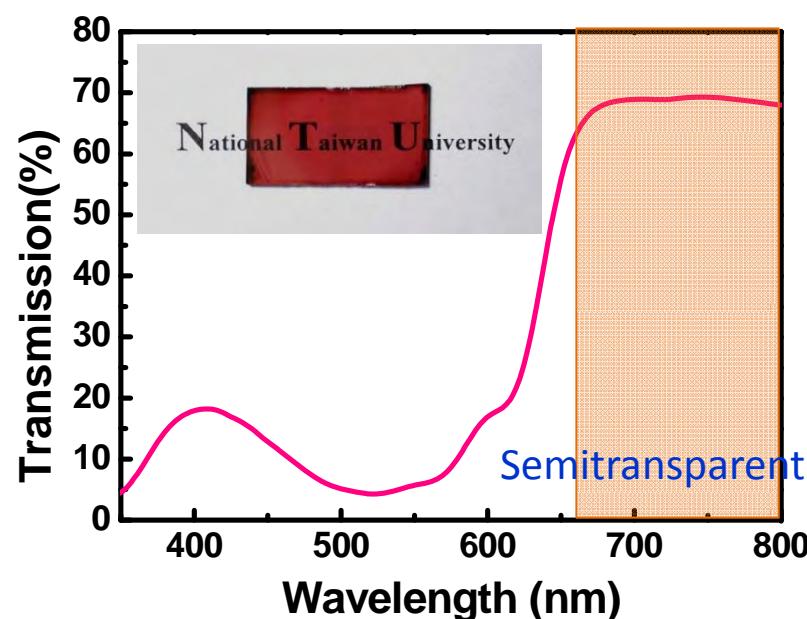
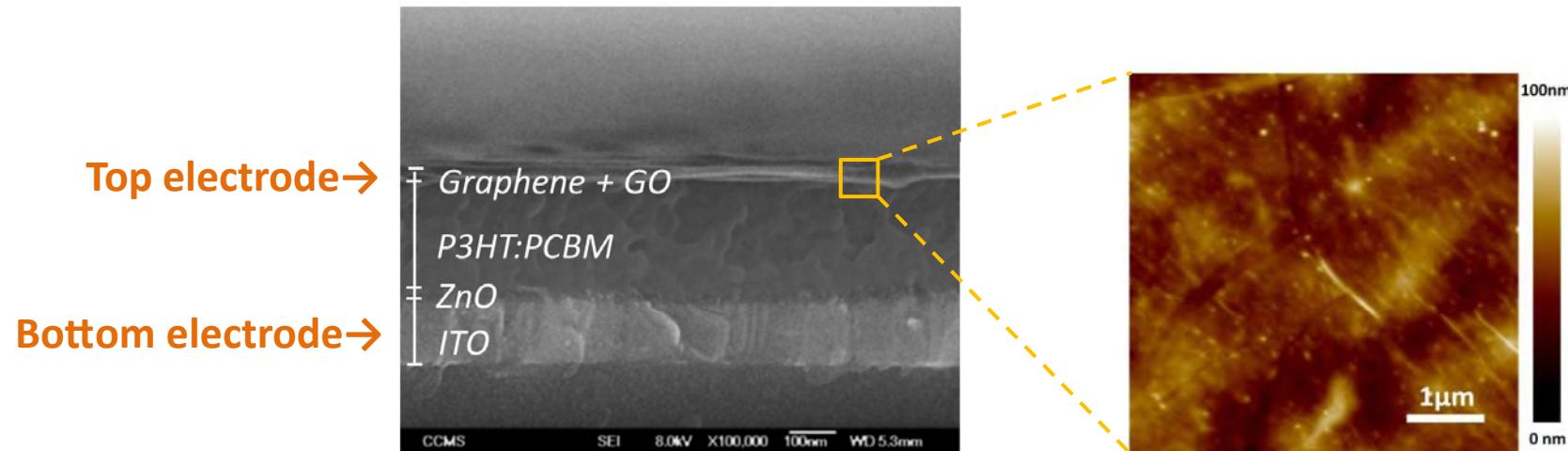


Scale up



Touch panel

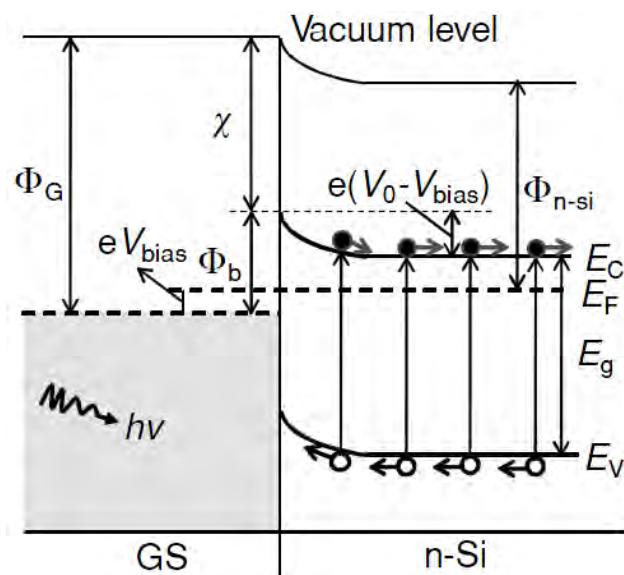
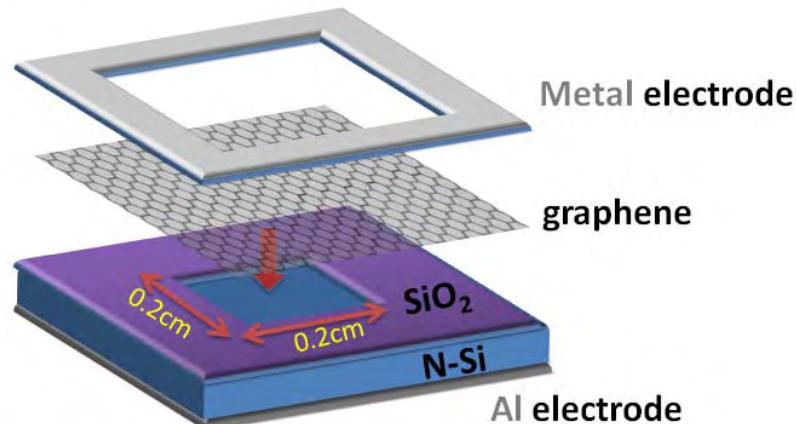
Top laminated graphene electrode in a semitransparent polymer solar cell



ACS Nano , Vol.5, 6564, (2011)

Si/Graphene junction solar cell

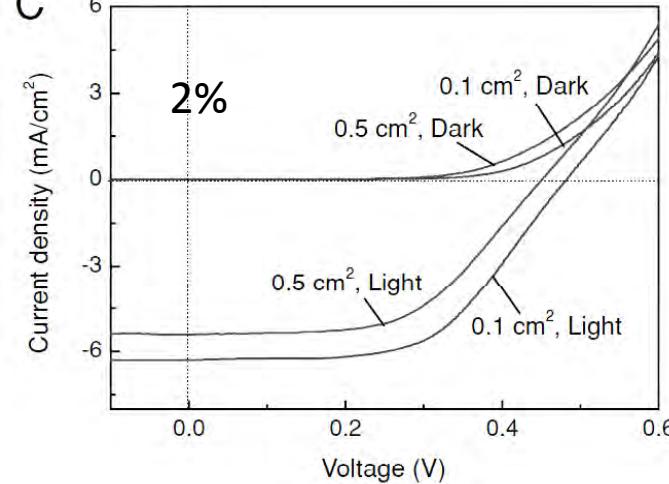
Device structure



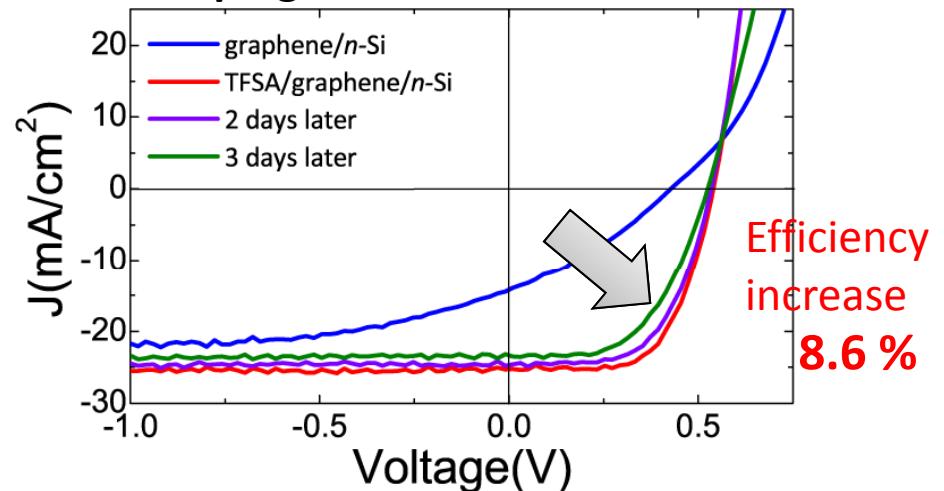
Energy diagram of the forward-biased GS/n-Si Schottky junction

Gr/Si schottky junction solar cell

C



P doping Gr/Si

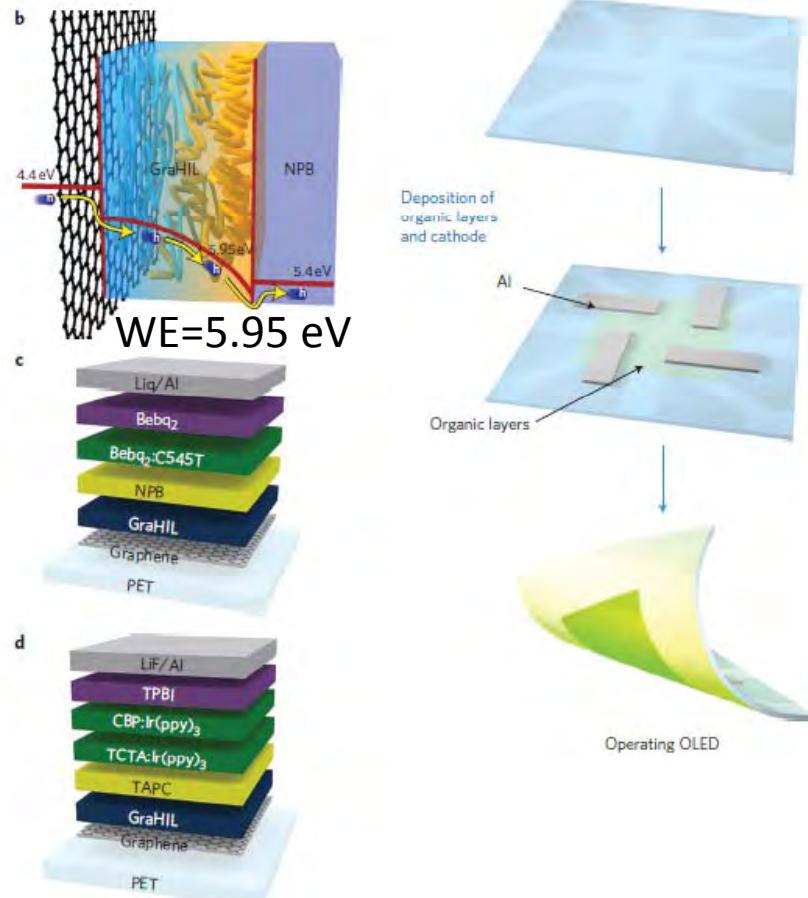


Li. X. et. al., *Adv. Mater.* **2010**, 22, 2743–2748

Miao, X. Et. al., *Nano Lett.* **2012**, 12, 2745–2750

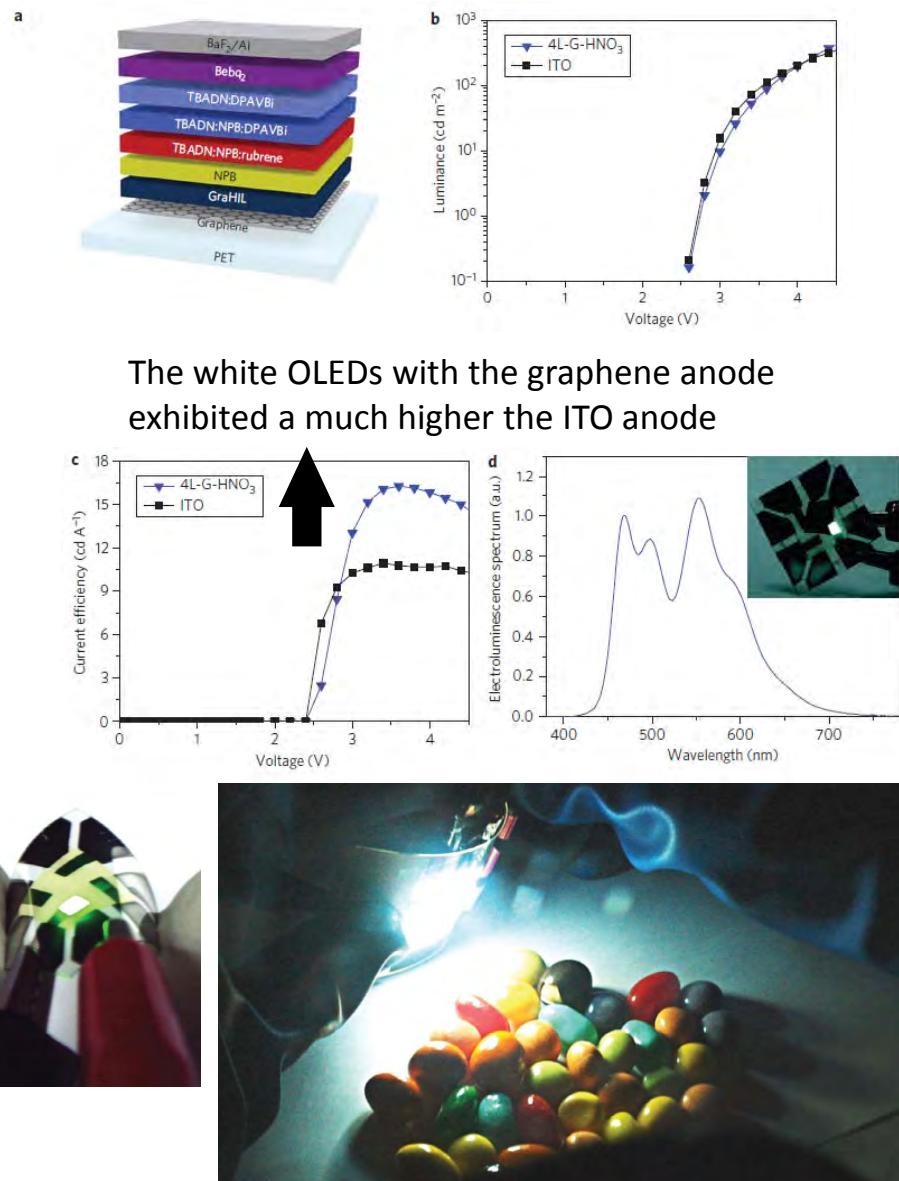
The Future development of large area CVD graphene in OLED applications

4-layered HNO₃ doped Gr~ 30 Ω/□



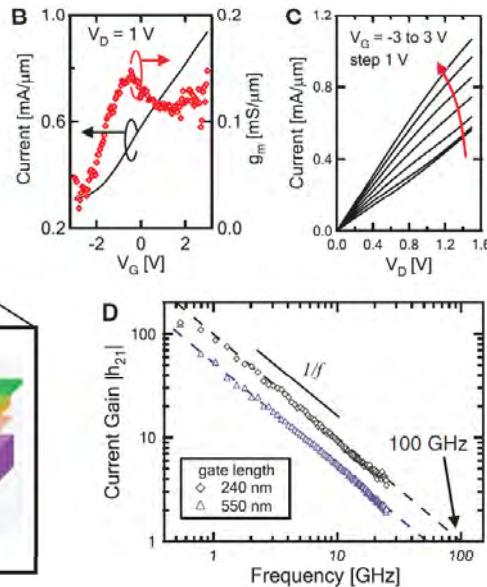
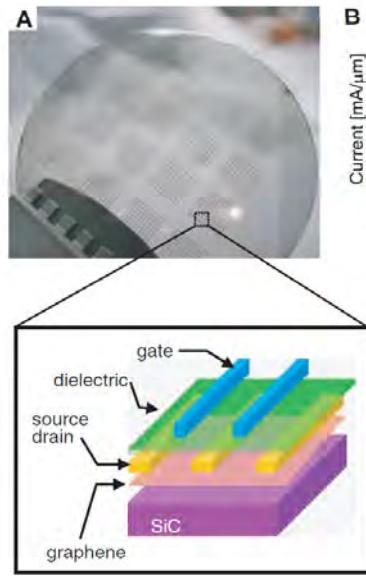
Gra HIL: Self-organized gradient hole injection layer

T.H. Han, et al., *Nature Photonics*, **6**, 105–110, (2012).



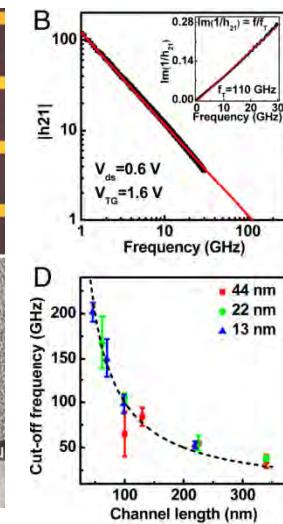
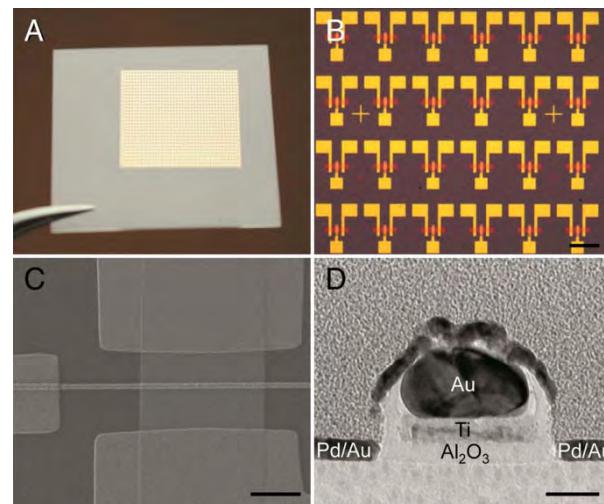
Graphene for other applications

Graphene for Radio Frequency (RF) Transistor



Science, 327, 662 (2010)

up to 100 GHz (cut-off frequency)



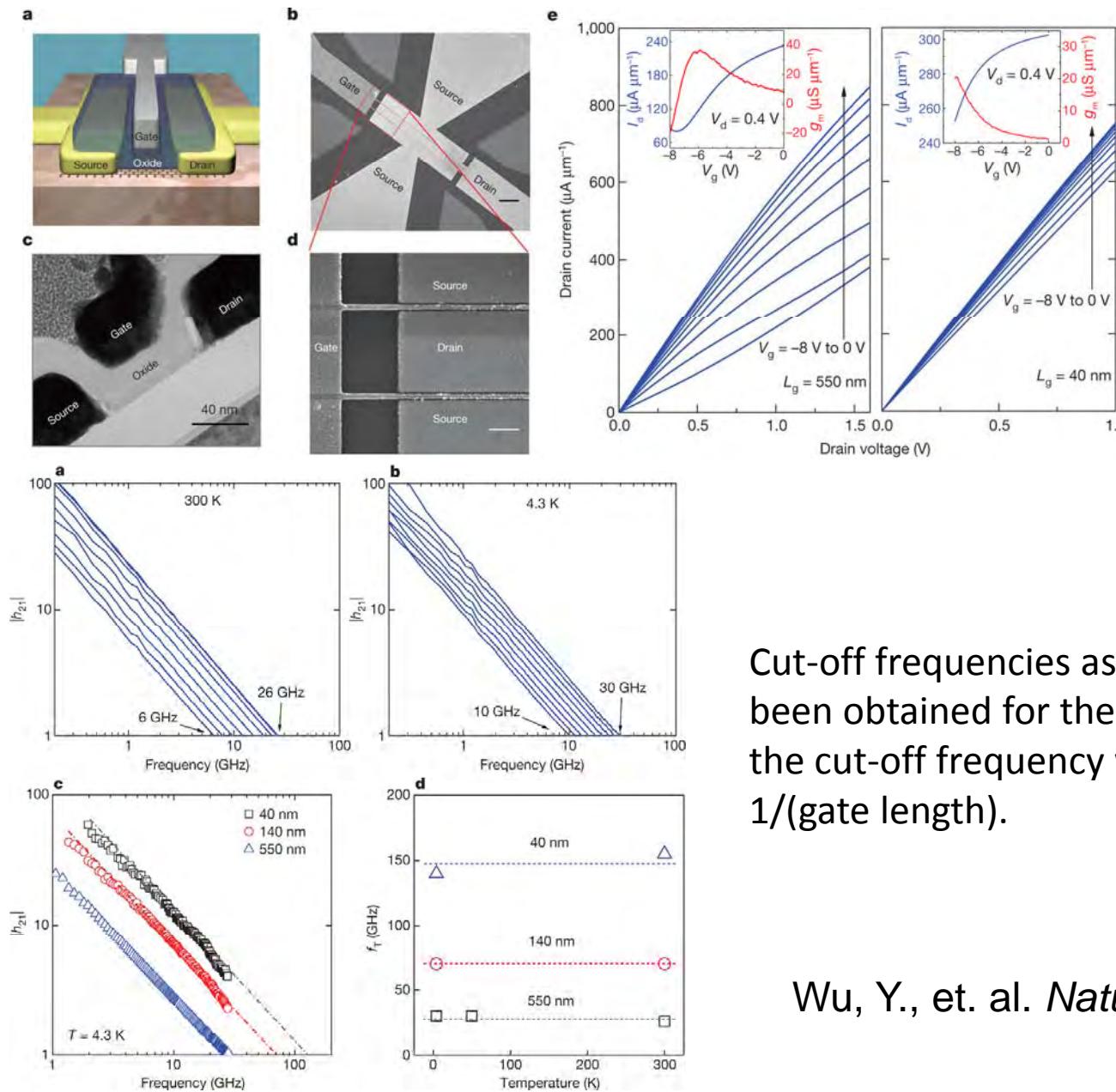
Proc. Natl. Acad. Sci. U.S.A. 109, 11588–11592 (2012)

up to 427 GHz

Why use graphene in RF-tech

- Low on-off ratio => fail in CMOS tech
- High mobility, carrier saturation velocity, and large current density=> high cut-off frequency
- High quality graphene => Toward Terahertz regime in the future

High-frequency, scaled graphene transistors on diamond-like carbon

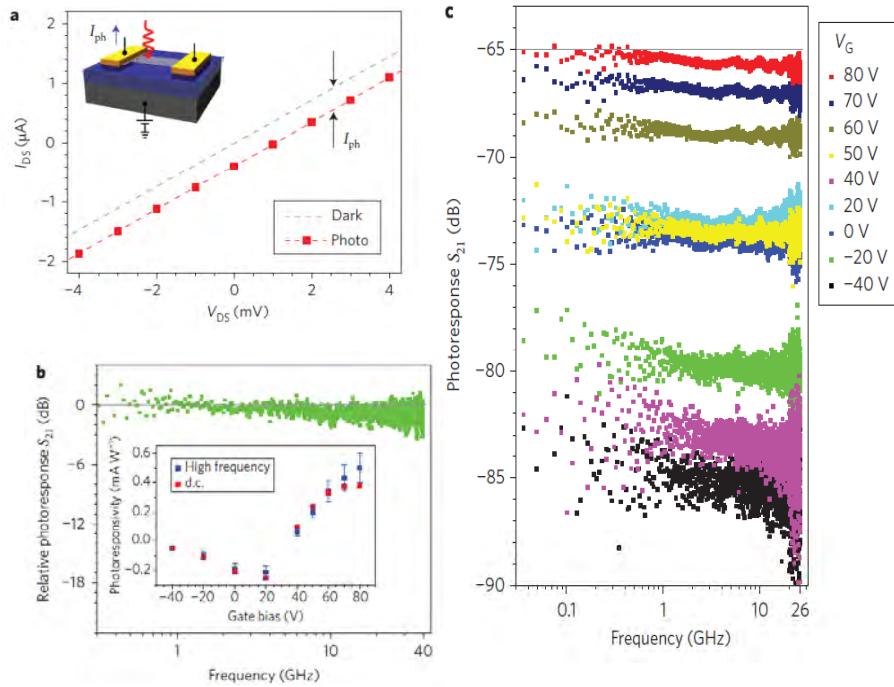


Cut-off frequencies as high as 155 GHz have been obtained for the 40-nm transistors, and the cut-off frequency was found to scale as $1/(gate\ length)$.

Wu, Y., et al. *Nature*, 2011, 472 74–78

Ultra fast and Ultra high gain Photodetector

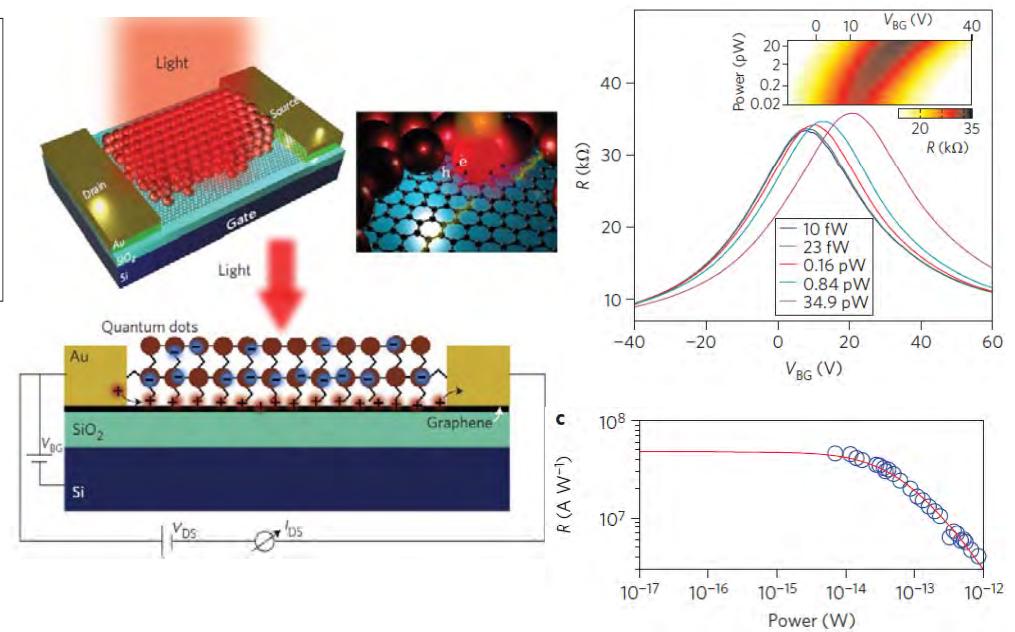
Ultra fast photodectector



Nature Nanotech. 4, 839–843 (2009)

- Light is absorbed by graphene
- P-n junction between channel and graphene covered with metal
- Gate dependent photoresponse
- Could be operated at frequency as high as 40GHz

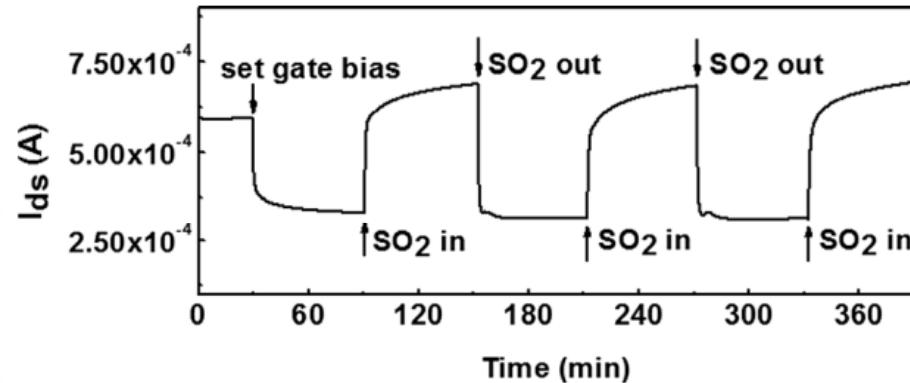
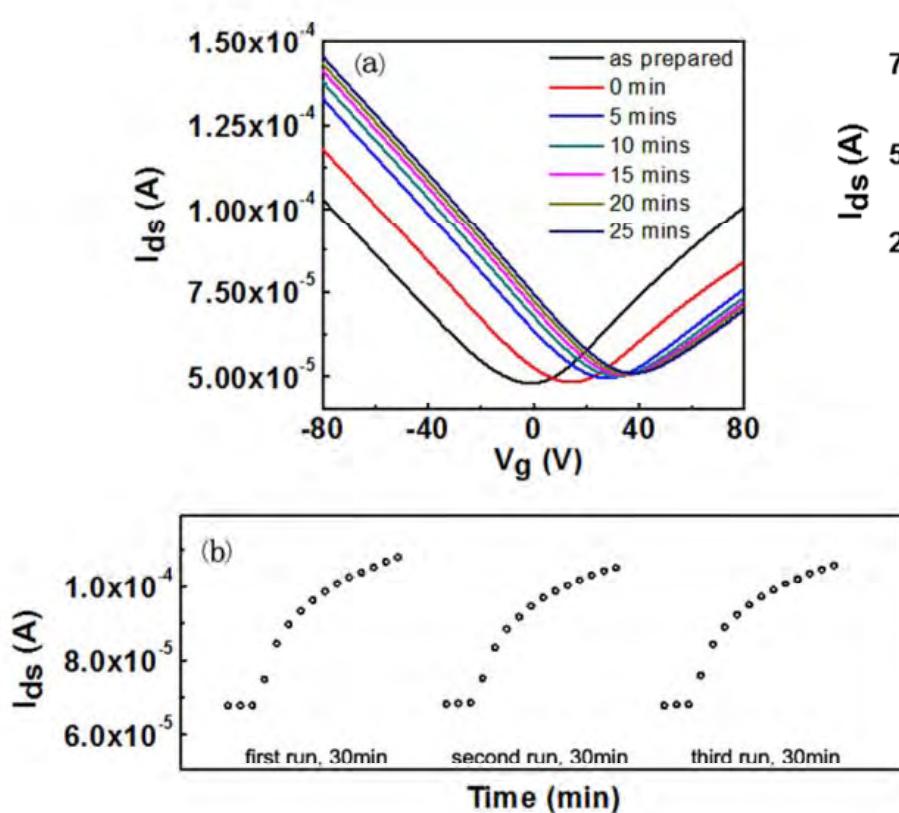
Ultra high gain photodectector



Nature Nanotech. 7, 363–368 (2012)

- Light is absorbed by photo-active material on graphene
- Charge transfer from photo-active material to graphene
- Gain could be very large due to inherent high mobility of graphene

Detection of sulfur dioxide (SO_2) gas with graphene field effect transistor

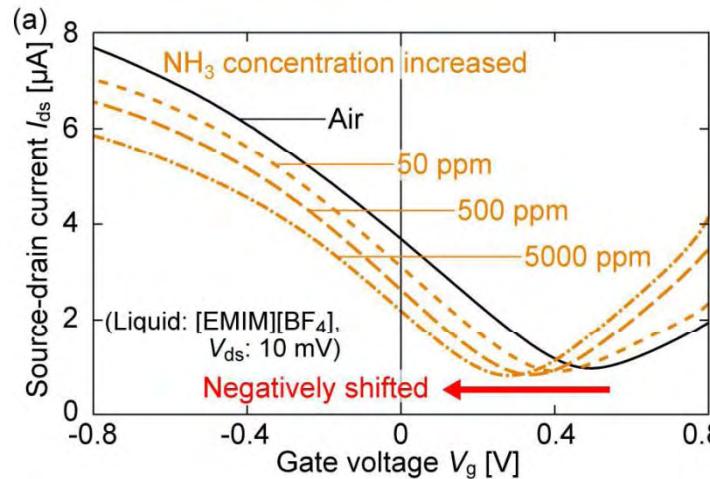
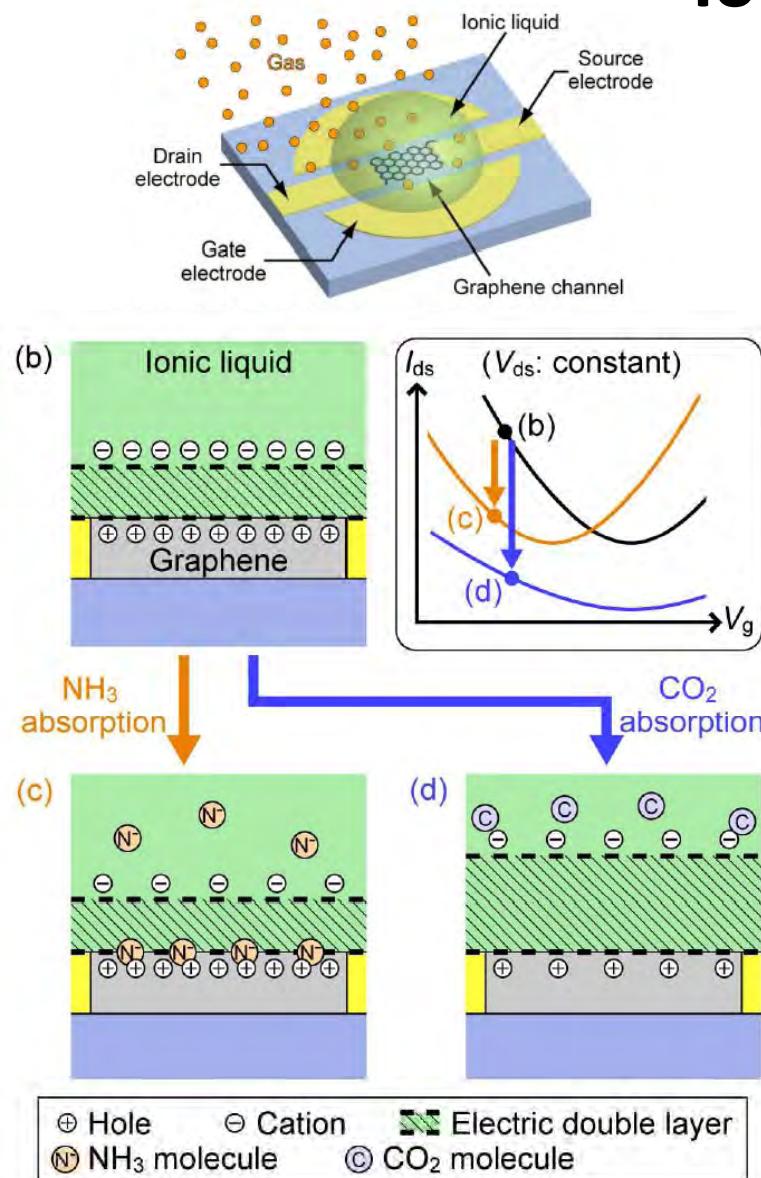


SO_2 strongly p-dopes the graphene

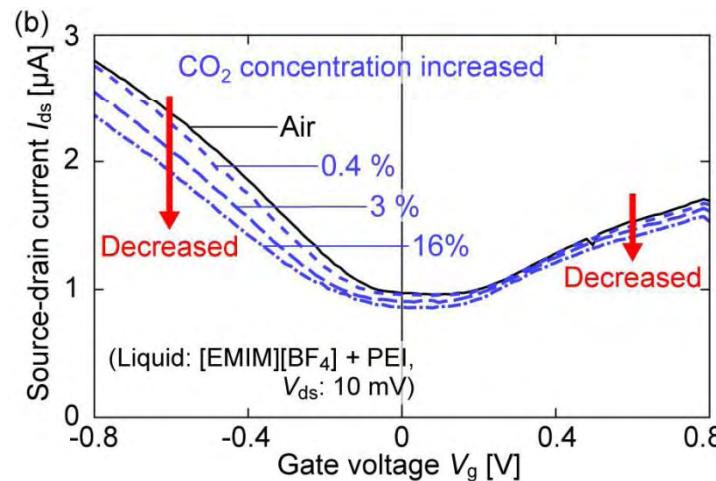
1. the Dirac point shifted 0.678V/ppm to the positive side
2. the resistance decreased about 60% at a SO_2 concentration of 50 ppm.

Reproducibility of the graphene FET as a SO_2 gas detector

A Graphene FET Gas Sensor (CO_2 , NH_3) Gated by Ionic Liquid

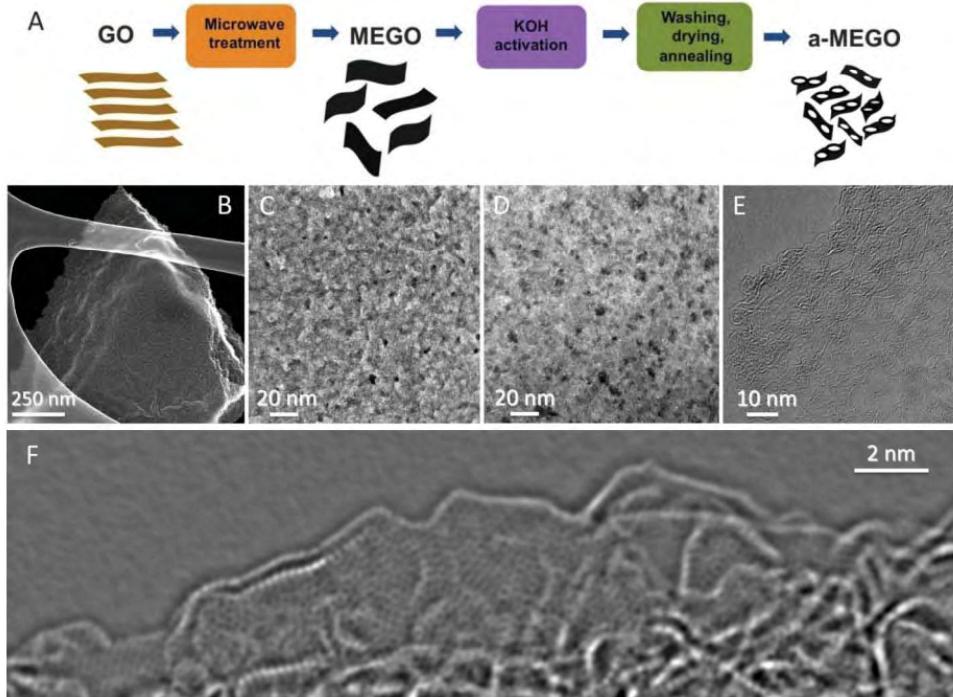


NH_3 molecules transferred negative charge to graphene channel



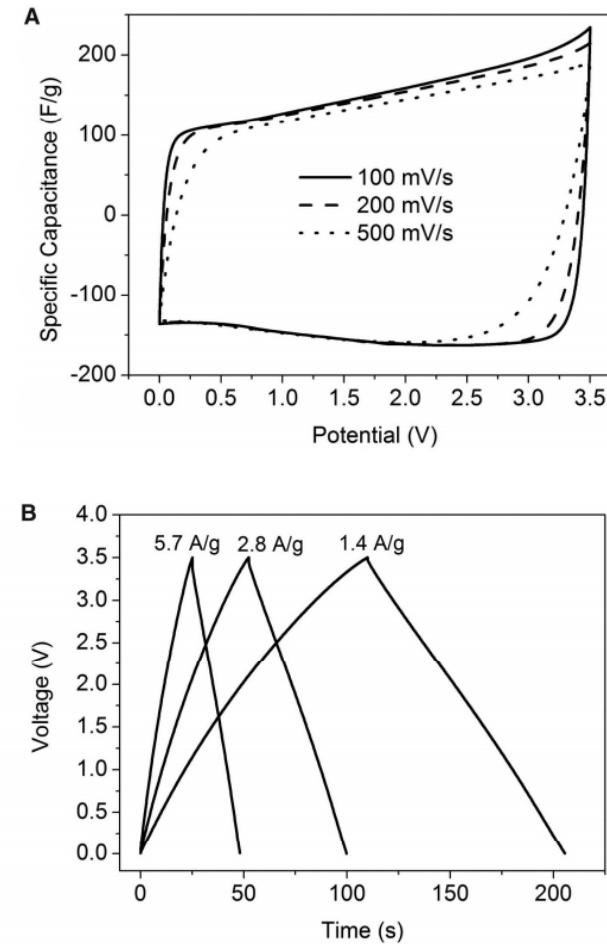
The decrease in I_{ds} over the entire voltage caused by CO_2 denotes that capacitance of the EDL was reduced.

Carbon-Based Supercapacitors Produced by Activation of Graphene



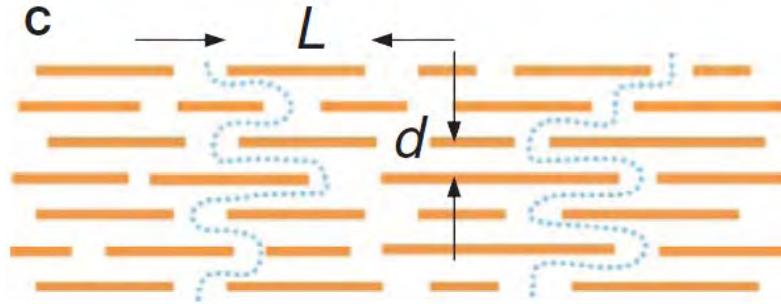
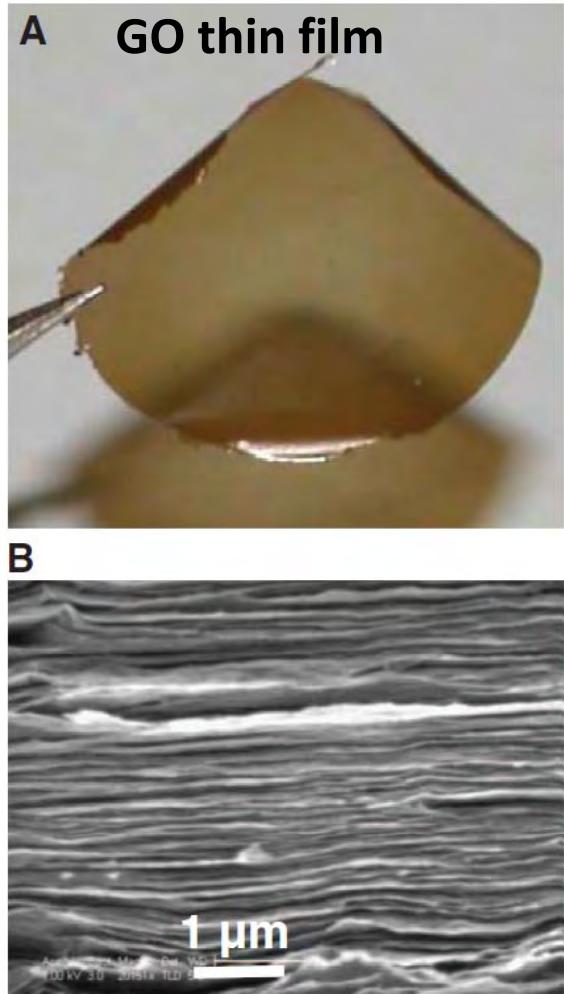
The advantages of MEGO:

- High electrical conductivity
- Low oxygen and hydrogen content.
- sp^2 -bonded carbon with continuous 3D network

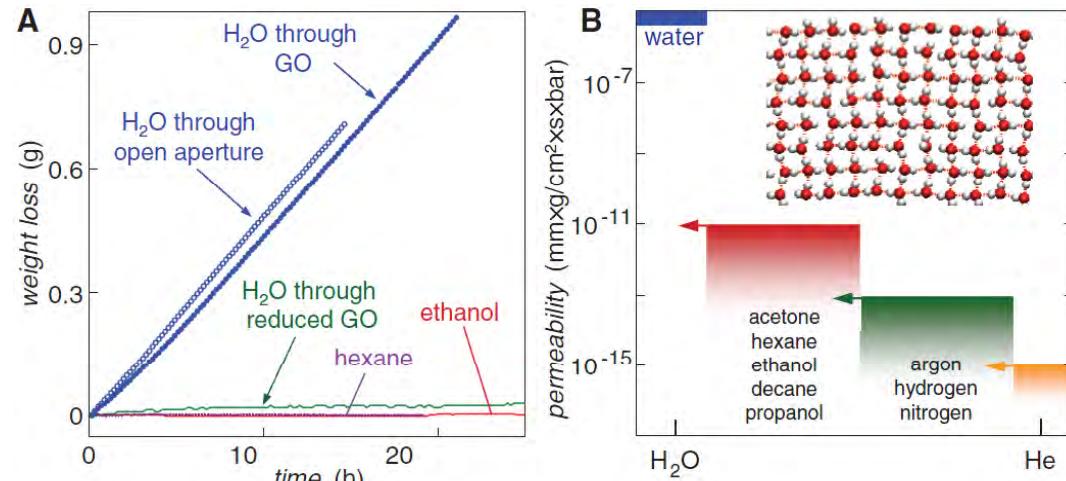


For a packaged cell, the power density of $\sim 75 \text{ kW/kg}$ is one order higher than the values from commercial carbon supercapacitors.

Unimpeded Permeation of Water Through Helium-Leak-Tight Graphene-Based Membranes



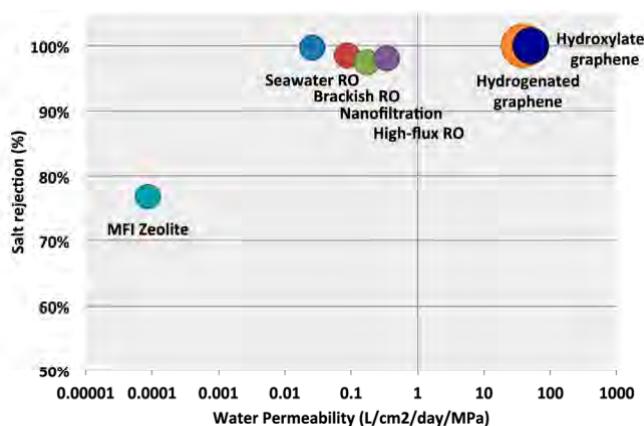
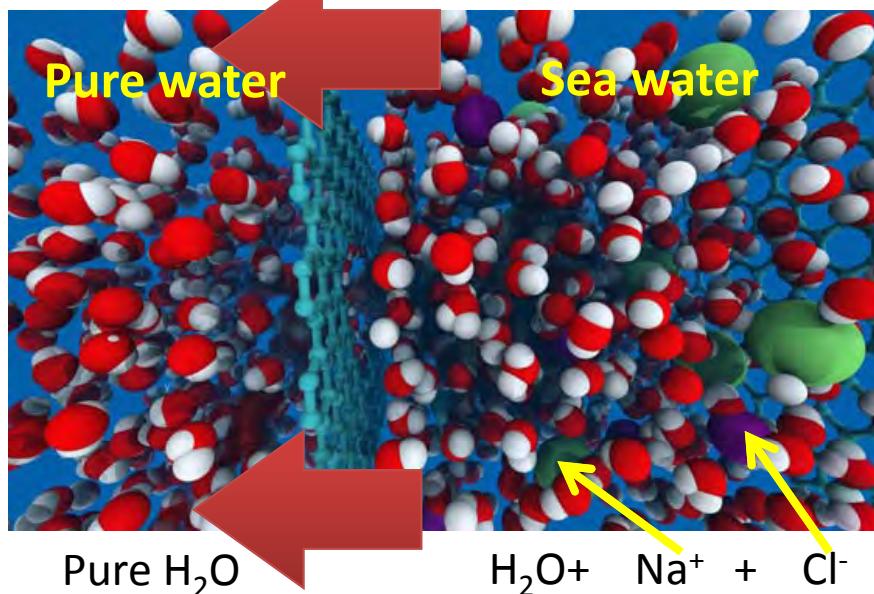
Completely impermeable: liquids, vapors, and gases
Unimpeded permeation: water H_2O



H_2O permeates through the GO at least **10¹⁰ times faster than He gas**

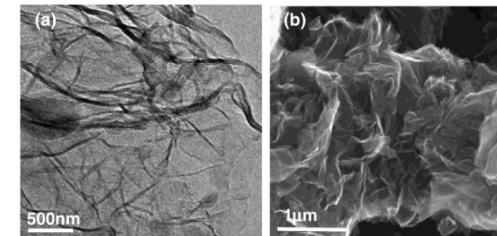
Graphene sheets for desalination of sea water and arsenic removal

Desalination of sea water

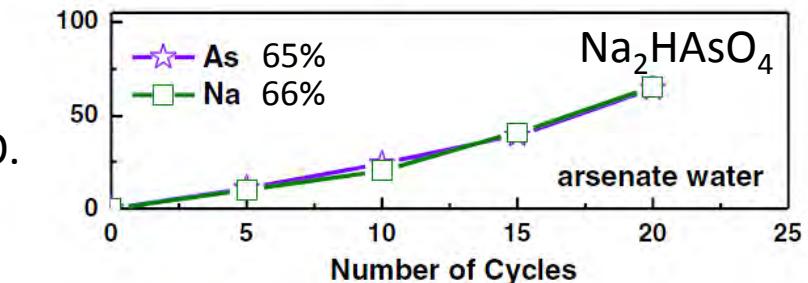
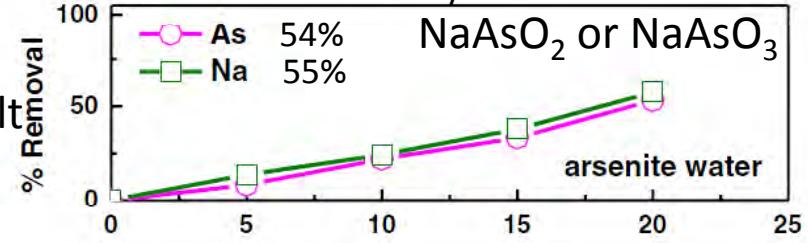
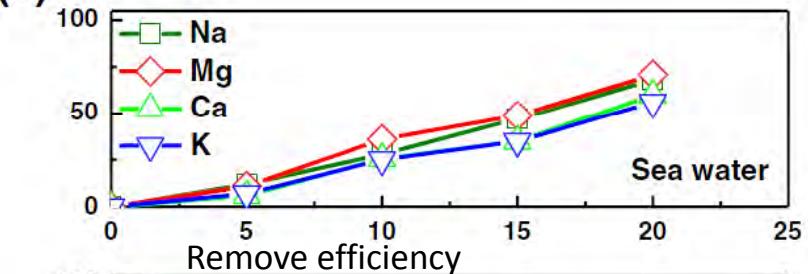


The graphene nanopores reject salt ions with a water permeability 2-3 orders of magnitude higher than commercial RO.

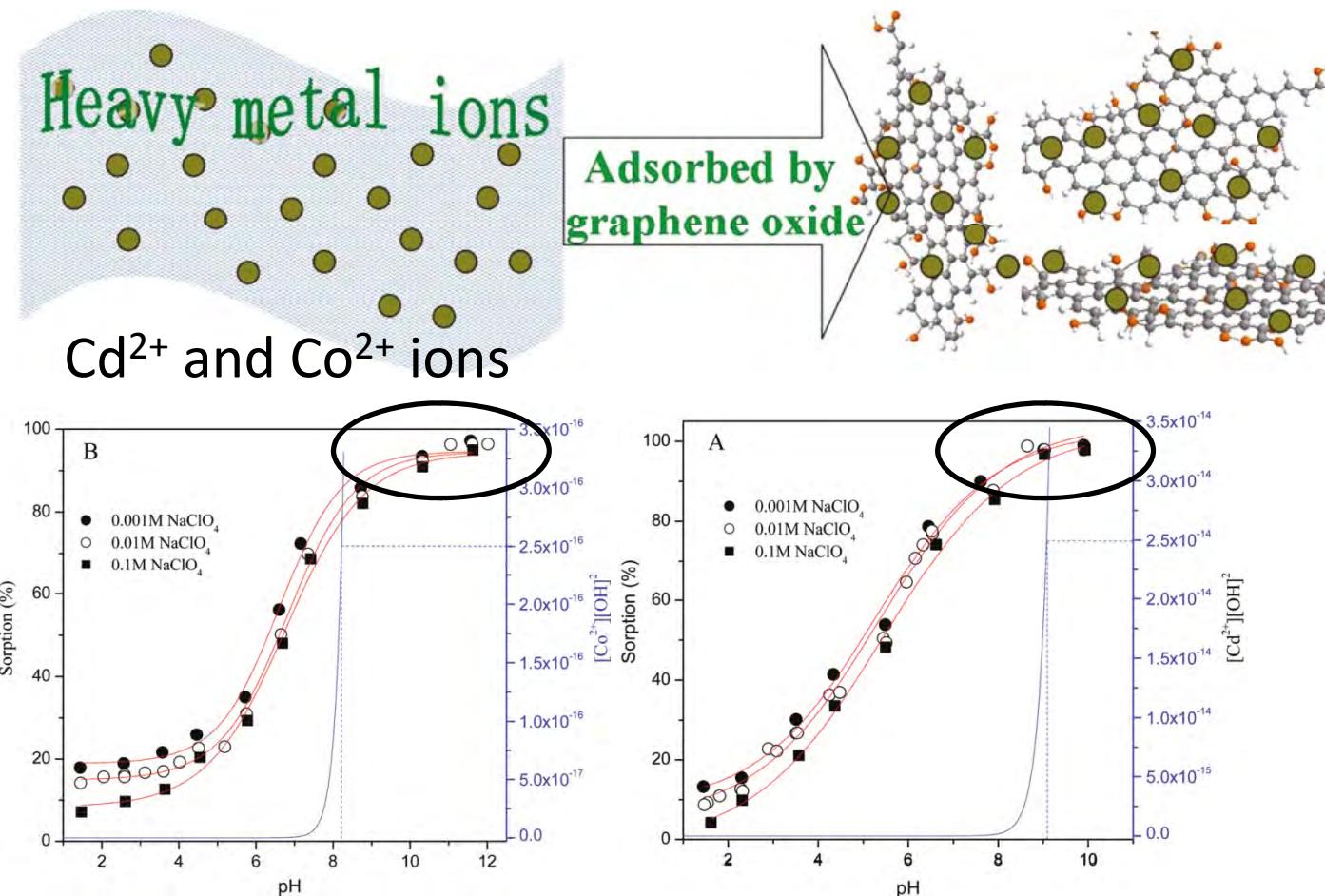
TEM SEM



(c) Removal efficiency for different water



Few-Layered Graphene Oxide Nanosheets As Superior Sorbents for Heavy Metal Ion Pollution Management



Most Cd²⁺ and Co²⁺ is adsorbed on GO nanosheets at pH > 9.