

- **BASKI PARAMETRELERİ**

- Nozzle Diameter: 0.4mm
- Layer Height: 0.28mm
- Fill: 50%
- Fill Type: Grid
- Upper Layers: 4
- Lower Layers: 2
- Flow: 80%
- Without supports

- **PRINTING SPEED**

- Perimeters : 80mm / s
- Small perimeters: 80mm / s
- External perimeters: 80mm / s
- Fill: 80mm / s
- Solid fill: 80mm / s
- Top solid fill: 80mm / s
- Bridges: 80mm / s
- Fill: 80mm / s
- Travel: 180mm / s