

Contest walls are cut from 12mm thick MDF sheet. This is a cheap and readily available material though somewhat heavy.

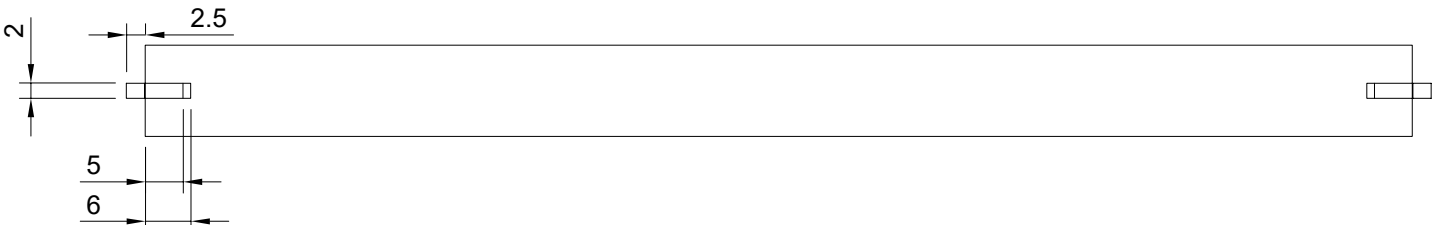
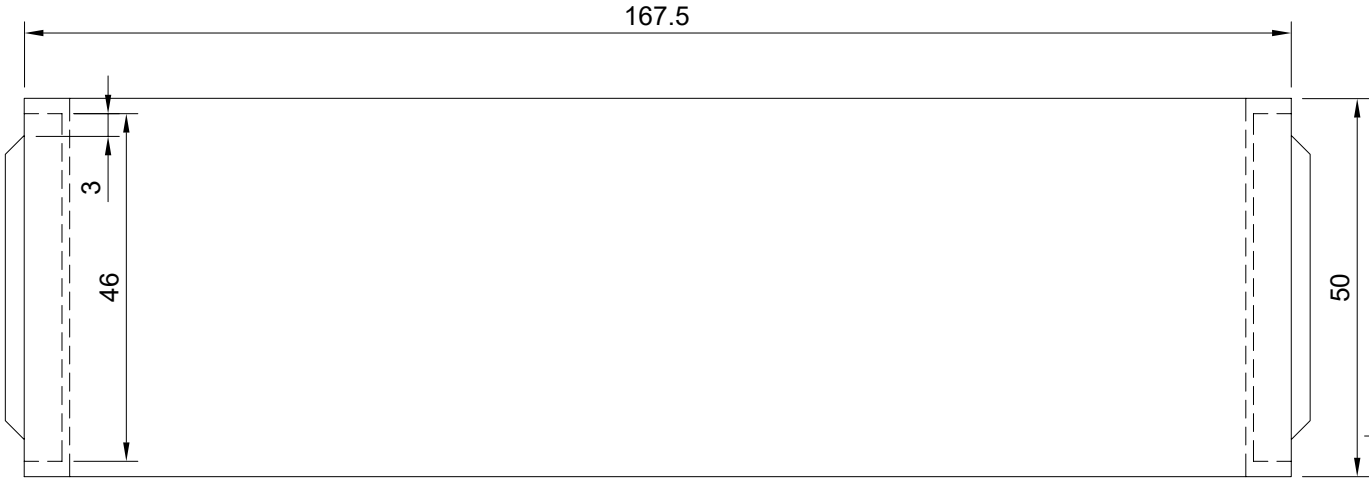
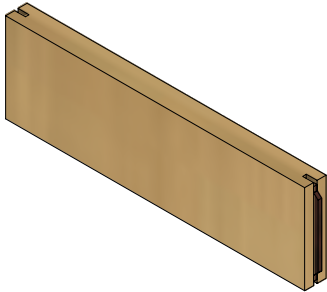
The surface finish is provided by white self-adhesive matte vinyl of the kind used in sign making. Specifically, the walls use RitRama Vinyl.

The tops can be painted but a simpler alternative is red masking tape cut to size. This does not shrink back and adheres reasonably well to the MDF surface.

Slots in the ends of the walls are 2mm wide to accept 2mm thick plywood or plastic tabs. These slots are intentionally sized to ensure the tabs are a snug fit. Even so, the tabs should be glued to make sure they stay in place. Common PVA adhesive is a good choice. Do not use expanding Gorilla glue style adhesives.

The tabs should be inserted only far enough for the shoulders to fit flush with the wall ends, leaving 2.5mm protruding.

The slot in the wall end is deeper than the remaining 5mm of the tab material to allow for some variation in manufacture.



Dept.	Technical reference	Created by Peter Harrison 26/09/2024	Approved by		
		Document type	Document status		
		Title classic-wall-MDF-2024	DWG No.		
		Rev.	Date of issue	Sheet 1/1	