

## Definitions

### Concern

A feeling that we need to do something....

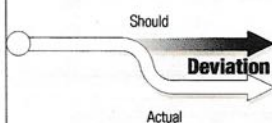
### Problem

We have a problem when:

- There is a deviation between what should be happening and the actual situation.
- Cause is unknown.
- We need to know cause to take effective action.

### Fix

Action to remove the cause.



## Situation Appraisal (Recognize a Problem)

### Identify Concerns

List Threats and Opportunities to make them visible.

- What deviations do we have?
- What choices do we face?
- What do we have to do?
- What bothers us about...?

### Separate and Clarify Concerns

to allow further analysis and resolution.

- What do we mean by...?
- What specific thing...?
- How do we know...?
- Say more about...?

### Consider Current Impact, Future Impact, Time Frame

to know where to use resources for the greatest gain.

- What is the current impact on people, safety, cost, customers, productivity, reputation, etc.?
- What evidence is there that the seriousness will change?
- When would resolution become difficult, expensive, or impossible?

### Determine Analysis Needed

to ensure effective and efficient use of analysis.

- Do we have a deviation?
  - Is cause unknown?
  - Do we need to know cause?
  - Do we face a choice?
  - Do we have an action or plan to protect?
- If still unclear, separate and clarify further.

### Determine Help Needed

to ensure appropriate involvement and commitment.

- What needs to be done?
- When does it need to be done?
- Who should be involved for...  
Approval? Training?  
Information? Creativity?  
Commitment? Implementation?

## Decision Analysis (Select a Fix)

### Clarify Purpose

State the Decision

to keep decision makers on track.

- What do we need to decide?
- What are we trying to do? (Include choice word, result, and key modifiers.)

### Develop Objectives

to help evaluate alternatives fairly.

- What results do we want?
- What resources should we use or save (people, equipment, money, time, space...)?
- What law, regulation, or policy restrictions do we have?

### Classify Objectives into MUSTs and WANTS

to be clear about what is mandatory and what is desired.

- Is this objective:  
Mandatory (required)?  
Measurable (set limit)?  
Realistic (can the limit be met)?
- Yes to all three equals a MUST.  
All others are WANTS.

### Weigh the WANTS

To show how much each WANT will influence the choice.

- What is the relative importance of each WANT?

### Evaluate Alternatives

Generate Alternatives

to expand the number of choices and increase the chances of picking a winner.

- What choices do we have?

### Screen Alternatives through the MUSTs

to eliminate choices that do not meet minimum requirements.

- Which alternatives don't satisfy the MUST limit(s)?

### Compare Alternatives against the WANTS

to determine which alternatives create the most benefit.

- Which alternative(s) best satisfies the objectives?

### Assess Risks

Identify Adverse Consequences to understand the risk of choosing an alternative.

- If we choose this alternative, what could go wrong?
- What disadvantages are associated with this alternative?
- Is any information vague or uncertain?

### Make Decision

Make the Best Balanced Choice to commit to a choice.

- Are we willing to accept the risk(s) to gain the benefit of this choice?

## Problem Analysis (Find True Cause)

### Describe the Problem

### State the Problem

to help stay on track.

- What object (or group of objects) has the deviation?
- What deviation does it have?
- What do we see, feel, hear, taste, or smell that tells us there is a deviation?

### Specify the Problem

to increase understanding of the deviation.

Ask questions in four areas:

- WHAT—Identity
- WHERE—Location
- WHEN—Timing
- EXTENT—Size

	IS	IS NOT
<b>WHAT</b>	<p>What specific object(s) has the deviation?</p> <p>What is the specific deviation?</p>	<p>What similar object(s) could reasonably have the deviation, but does not?</p> <p>What other deviations could reasonably be observed, but are not?</p>
<b>WHERE</b>	<p>Where is the object when the deviation is observed (geographically)?</p> <p>Where is the deviation on the object?</p>	<p>Where else could the object be when the deviation is observed, but is not?</p> <p>Where else could the deviation be located on the object, but is not?</p>
<b>WHEN</b>	<p>When was the deviation first observed? (in clock and calendar time)?</p> <p>When since that time has the deviation been observed? Any pattern?</p> <p>When, in the object's history or life cycle, was the deviation first observed?</p>	<p>When else could the deviation have been observed first, but was not?</p> <p>When since that time could the deviation have been observed, but was not?</p> <p>When else, in the object's history or life cycle, could the deviation have been observed first, but was not?</p>
<b>EXTENT</b>	<p>How many objects have the deviation?</p> <p>What is the size of a single deviation?</p> <p>How many deviations are on each object?</p> <p>What is the trend? (...in the object?) (...in the number of occurrences of the deviation?) (...in the size of the deviation?)</p>	<p>How many objects could have the deviation, but do not?</p> <p>What other size could the deviation be, but is not?</p> <p>How many deviations could there be on each object, but are not?</p> <p>What could be the trend, but is not? (...in the object?) (...in the number of occurrences of the deviation?) (...in the size of the deviation?)</p>

### Identify Possible Causes

Use Knowledge and Experience, or... from Distinctions and Changes to create statements you can test against the facts.

- What could cause this deviation?
- What would experts say?
- What was your initial hunch?

### Evaluate Possible Causes

Test Possible Causes

to get rid of causes that do not make sense.

- If \_\_\_\_ is the cause of \_\_\_\_, how does it explain both the IS and the IS NOT?

### Determine the Most Probable Cause

to pick the possible cause to verify first.

- Which of the possible causes makes the most sense?

### Confirm True Cause

Verify Assumptions, Observe, Experiment, or Try a Fix and Monitor

to avoid wasting resources.

- Ways to verify:
- Facts—Check assumptions
  - Observe—Go look
  - Research—Experiment
  - Results—Try a Fix and Monitor

## Potential Problem Analysis (Avoid Future Problems)

### Identify Potential Problems

State the Action

to focus on protecting a specific task.

- What do we need to do?
- What else...?

### List Potential Problems

to anticipate and prepare for future problems.

- When we do this, what could go wrong?
- What problems could this action cause?

### Identify Likely Causes

to help prevent or reduce the threat.

- What could cause this potential problem?
- What else could cause...?

### Take Preventive Action

to reduce the probability that a future problem will occur.

- What can we do to prevent this likely cause from happening?
- What can we do to reduce the chances this likely cause happening?
- How can we keep this likely cause from creating the potential problem?

### Plan Contingent Action and Set Triggers

Prepare Actions to Reduce Likely Effects

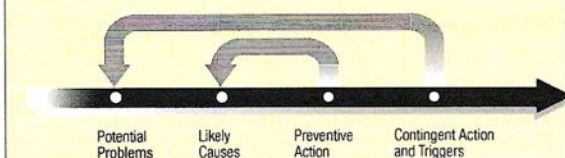
to limit the damage if something does go wrong.

- What will we do if this happens?
- What will minimize the effects if this happens?

### Set Triggers for Contingent Actions

to start the contingent action at the proper time.

- How will we know the potential problem has occurred?
- What will cause the contingent action to start?



## Think Beyond the Fix

### Extend the Cause

- What other damage could this cause create?
- Where else could the cause create problems?
- What caused the cause?

### Extend the Fix

- What identical things need the same fix?
- What problems could this fix cause?