

Contents

1.	Author and Contact Information	2
2.	Prerequisites.....	2
3.	Installation of Application Files	2
4.	Running the application	2
5.	Access data from OPC UA Client	2
6.	Tightening System Entry Point - AddressSpace View	3
7.	Asset Data.....	4
8.	Result Data	5
9.	Subscribe to Result Variable.....	5
10.	Subscribe to Result Event or Other Events	7
11.	Validate if the Client Supports Required OPC UA Features	7
12.	Event Data	8
13.	Commands Example	9

1. Author and Contact Information

- Mohit Agarwal – mohit.agarwal@atlascope.com
 - **Editor** of VDMA OPC UA Industrial Joining Technologies Working Group.
- Contact for any questions/updates/support on using the demo and extending it.

2. Prerequisites

- **Windows Binary**
 - Windows 10 or later (Built using Windows SDK Version: **10.0.26100**).
 - Download from the following link: [Windows SDK Download](#)
 - Download **Visual Studio 2022 Redistributable**: [VC-Redist Download](#)
- **Docker Image**: Ensure that Docker is installed and running.
- **OPC UA Test Client**: Download and install any OPC UA Client. **Example**: [UaExpert Download](#)

3. Installation of Application Files

- Download the following files in the **Installation Directory: OPC UA IJT Server Simulator**.
 - **opcua_ijt_demo_application.exe**
 - Contains several NodeSet files in XML format as below:
 - Opc.Ua.XXX.NodeSet2.xml
 - **Optional Files**
 - server_configuration.json
 - simulated_data.json
 - Dockerfile

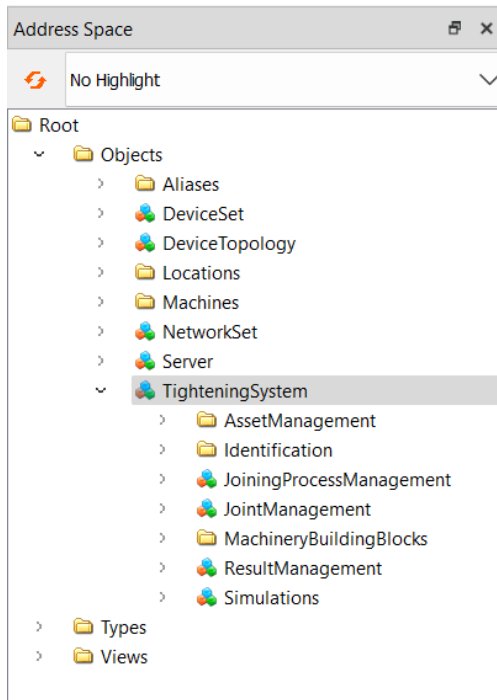
4. Running the application

- **Common Steps**
 - **Go** to the “**OPC_UA_IJT_Server_Simulator**” directory.
 - The **EndpointUrl** of the OPC UA Server would be:
 - **opc.tcp://localhost:40451** or **opc.tcp://YourComputerName:40451**.
- **Windows Binary**
 - Ensure that the user has **Read/Write** access to the **Installation Directory**.
 - **Launch** the binary file (**opcua_ijt_demo_application.exe**).
 - Run as Administrator or at least with **Read/Write** access.
- **Docker Image**
 - **Run** the following commands which will run the simulator in a docker container:
 - `docker build -t opcua_ijt_demo_application .`
 - `docker run --rm -p 40451:40451 opcua_ijt_demo_application`

5. Access data from OPC UA Client

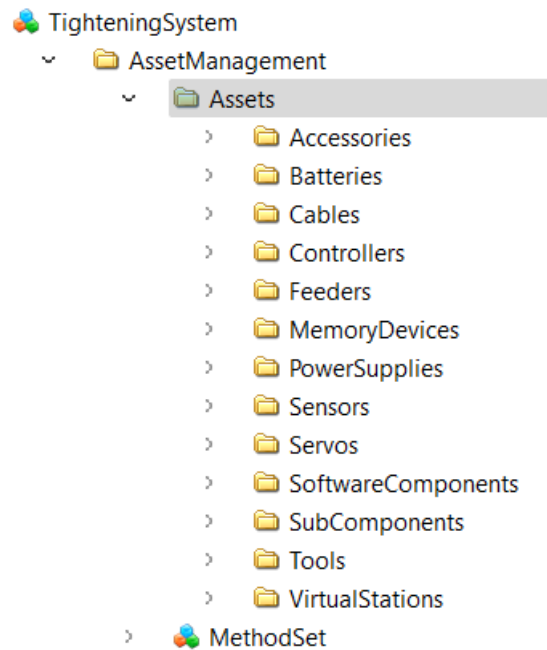
- Launch the OPC UA Client and connect to the given **EndpointUrl**.
- It will show the primary entry point: **TighteningSystem**.
- **All** the **Nodes** shown below are as per the **Companion Specification**.
- The **Simulations** node is the Application Node.

6. Tightening System Entry Point - AddressSpace View

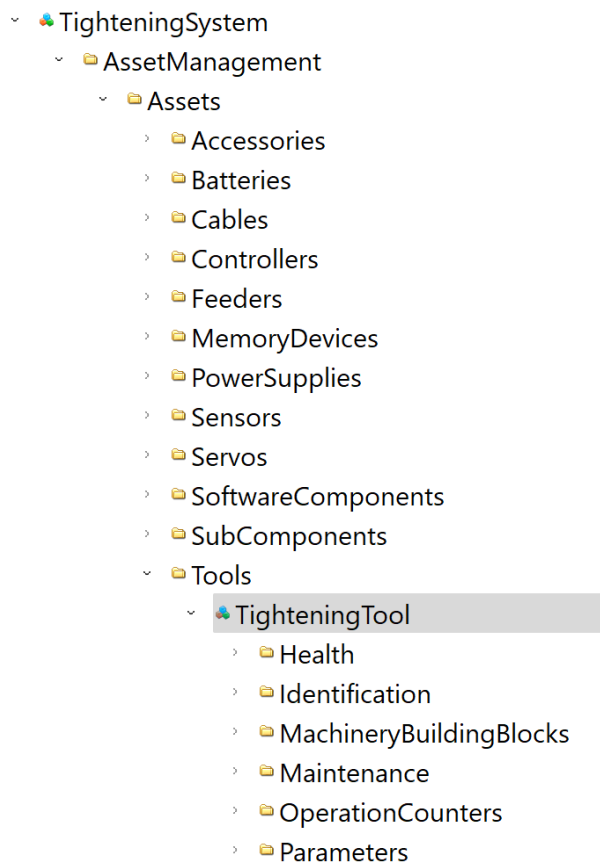


7. Asset Data

Browse the respective Asset Nodes from the address space and subscribe/read the respective data.



Example Asset Address Space View

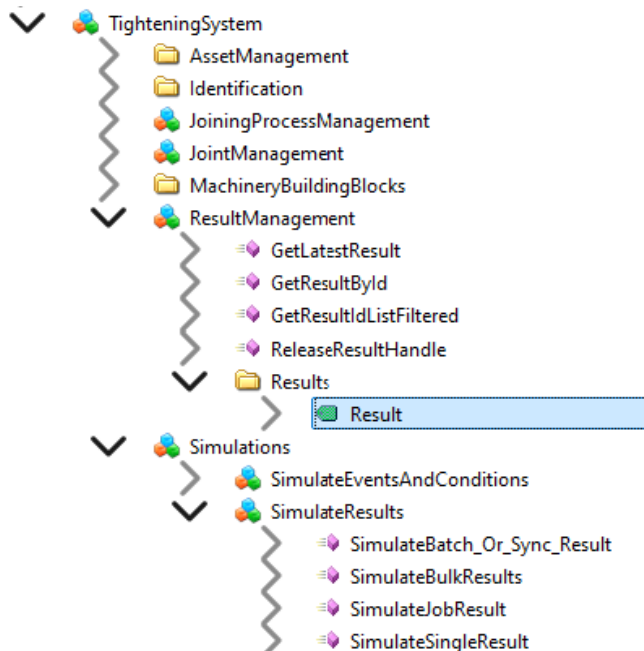


8. Result Data

- **Result Access Options:**
 - Subscribe to the **Result variable** shown below.
 - Subscribe to **events** by subscribing to the **Server** node in the Event View.
- **Simulation Options**
 - Use the following **three methods** to simulate different types of **Results**. A new **Result** is generated upon the execution of the following **methods**.
 - SimulateBatch_or_Sync_Result
 - SimulateJobResult
 - SimulateSingleResult
 - SimulateBulkResults
 - The simulated data is similar to the examples **defined** in the **Annexure** sections of the Companion Specification.
- To generate a new Result, execute the **SimulateSingleResult method** shown in the below image.

9. Subscribe to Result Variable

- Subscribe to Result Variable shown below.



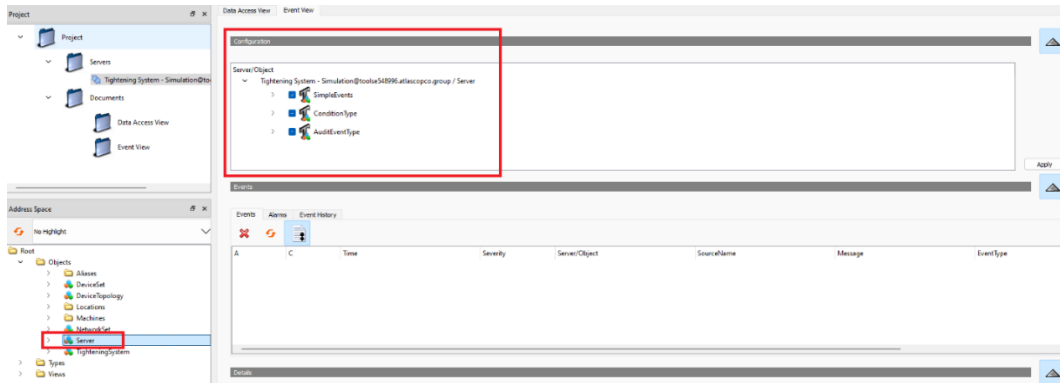
- The outcome can be visualized in the **Data Access View** or **Event View** if the respective **Result variable** or **Event** is subscribed.

Example Result Data Access View

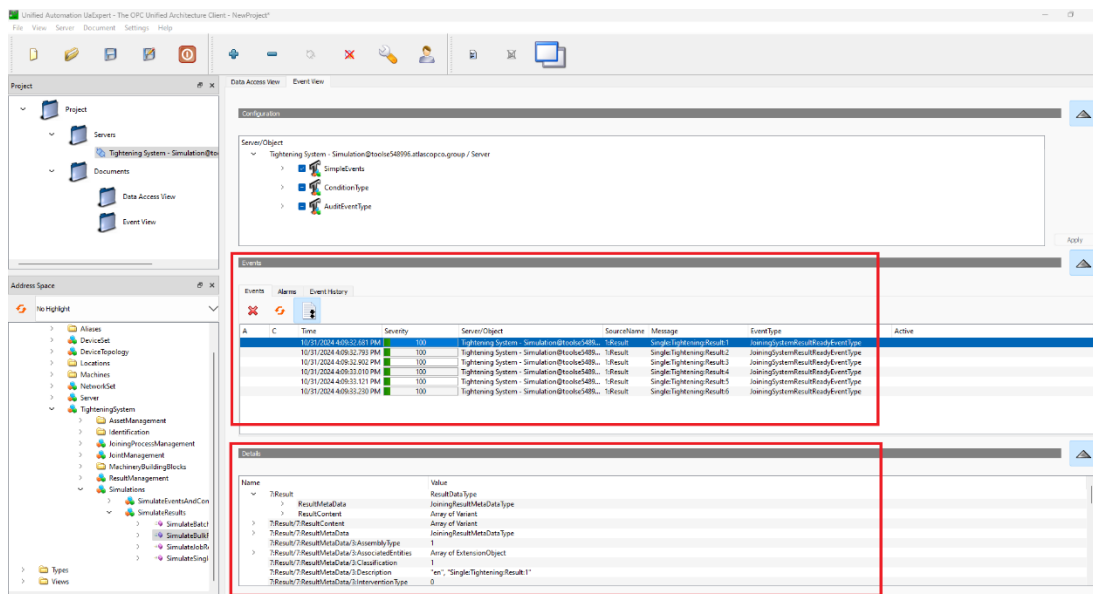
#	Display Name	Value	Datatype
1	Result	Double click to display value	ExtensionObject
2	ResultContent	Double click to display value	Variant
3	ResultMetaData	Double click to display value	ExtensionObject
4	AssemblyType	1	Byte
5	AssociatedEntities	Double click to display value	ExtensionObject
6	Classification	1	Byte
7	CreationTime	2024-04-29T12:08:28.103Z	DateTime
8	Description	"en", "SINGLE TIGHTENING RESULT"	LocalizedText
9	InterventionType	0	Byte
10	IsGeneratedOffline	false	Boolean
11	IsPartial	false	Boolean
12	IsSimulated	true	Boolean
13	JoiningTechnology	"en", "Tightening"	LocalizedText
14	Name	Single Result	String
15	OperationMode	2	Byte
16	ProcessingTimes	Double click to display value	ExtensionObject

10. Subscribe to Result Event or Other Events

- Connect to the OPC UA Server using UaExpert or any other OPC UA Client.
- Subscribe to “Server” Object. In UaExpert, Drag and Drop the “Server” Object in the following **Configuration Window** as shown below.



- Select the “Simple Event” checkbox and it should show as checked: ✓
- Generate a **new Result**, and the Result will be listed in the **Events Window** as shown below.



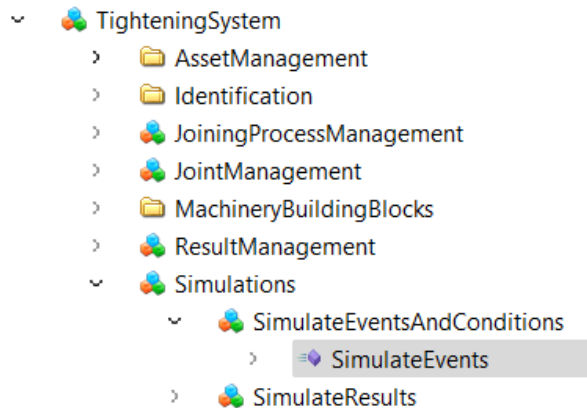
11. Validate if the Client Supports Required OPC UA Features

- OPC UA Client shall support OPC UA Extension Objects (Custom Structure Types) to consume the data as per the OPC UA IJT Standard.
- The quick test to validate if the Client application supports extension objects is to subscribe to Result variable or Result Event and visualize if the data is readable from the Client.
- Refer to previous sections on how to subscribe to Result variable or Result Event.

12. Event Data

Only a few events are added to the simulator. Execute the **SimulateEvents** method as shown below to generate a few types of events.

Note: Additional types of events will be added to the simulator in the future. The **content** of the Events would be similar to any type of event from a joining system.



Example Events View

The screenshot shows the 'Events' view in a software interface. The 'Events' tab is selected, and a table of events is displayed. The table has columns for 'A', 'C', 'Time', 'Severity', 'Server/Object', 'SourceName', and 'Message'. A single event is shown with the message '1:TighteningTool Tool Enabled'.

A	C	Time	Severity	Server/Object	SourceName	Message
		2:47:14.115 PM	100	Tightening System - Simulation / Server	1:TighteningTool	Tool Enabled

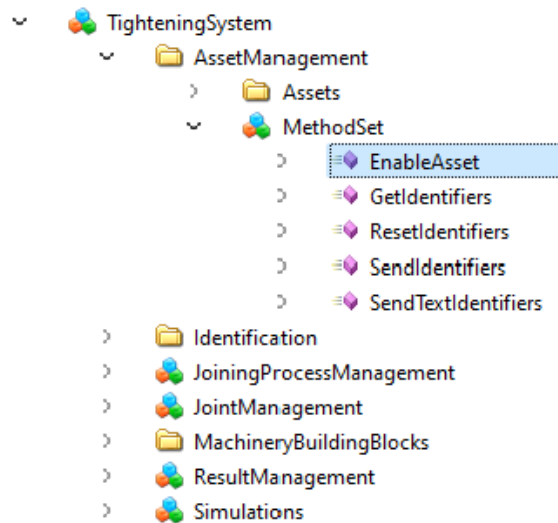
Below the table, the event details are expanded, showing a hierarchy of properties and values:

- 3:JoiningSystemEventContent/3:AssociatedEntities: Array of ExtensionObject
 - [0]: EntityDataType
 - Name: ProductInstanceUri
 - Description: ProductInstanceUri of the Asset
 - EntityId: www.atlascopco.com/wsqp082020
 - EntityOriginId: Null
 - IsExternal: True
 - EntityType: 4
- 3:JoiningSystemEventContent/3:EventCode: 0
- 3:JoiningSystemEventContent/3:EventText: "en", "Tool Enabled"
- 3:JoiningSystemEventContent/3:JoiningTechnology: "en", "Tightening"
- 3:JoiningSystemEventContent/3:ReportedValues: Array of ExtensionObject
- ConditionClassId: NodeId
 - NamespaceIndex: 0
 - IdentifierType: Numeric
 - Identifier: 11166 [SystemConditionClassType]
- ConditionClassName: "en", "SystemConditionClassType"
- ConditionSubClassId: Array of NodeId
 - [0]: NodeId
 - NamespaceIndex: 3
 - IdentifierType: Numeric
 - Identifier: 1024
- ConditionSubClassName: Array of LocalizedText
 - [0]: "en", "AssetEnabledConditionClassType"
- EventId: len=1, 0x39

13. Commands Example

An example simulation of **EnableAsset** is provided. It takes the input of the ProductInstanceUri of the Tool.

Few error cases can be simulated when the input argument is empty or invalid. A respective error is shown in the output arguments.



Example Command View

Call EnableAsset on MethodSet

Input Arguments			
Name	Value	DataType	Description
ProductInstanceUri	www.atlascopco.com/wsdp082020	String	
Enable	<input checked="" type="checkbox"/>	Boolean	

Output Arguments			
Name	Value	DataType	Description
Status	0	Int64	
StatusMessage	en SUCCESSFUL OPERATION	LocalizedText	

Result

Succeeded

Call Close