

BS 476: Part 7: 1997

**Method For Classification Of
The Surface Spread Of Flame
Of Products**

WF Report Number

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Test Sponsor:

Eurobond Industries Pvt. Ltd.

**Bodycote warringtonfire Report No. 182137
(Issue 2)**

**BS 476: Part 7: 1997
Method For Classification Of The
Surface Spread Of Flame Of Products**

Sponsored By

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Test Details

Purpose of test	To determine the performance of a product when it is subjected to the conditions of the test specified in BS 476: Part 7: 1997, "Fire tests on building materials and structures, method for classification of the surface spread of flame of products". This test was therefore performed in accordance with the procedure specified in BS 476: Part 7: 1997, and this report should be read in conjunction with that British Standard.
Scope of test	BS 476: Part 7: 1997 specifies a method of test for measuring the lateral spread of flame along the surface of a specimen of a product orientated in the vertical position, and a classification system based on the rate and extent of flame spread. It provides data suitable for comparing the performances of essentially flat materials, composites, or assemblies, which are used primarily as the exposed surfaces of walls or ceilings.
Fire test study group/EGOLF	Certain aspects of some fire test specifications are open to different interpretations. The Fire Test Study Group and EGOLF have identified a number of such areas and have agreed Resolutions which define common agreement of interpretations between fire test laboratories which are members of the Groups. Where such Resolutions are applicable to this test they have been followed.
Instruction to test	The test was conducted on the 8 th April 2009 at the request of Eurobond Industries Pvt. Ltd., the sponsor of the test.
Provision of test specimens	The specimens were supplied by the sponsor of the test. Bodycote warringtonfire was not involved in any selection or sampling procedure.
Conditioning of specimens	<p>The specimens for testing to BS 476: Part 6: 1989 together with the specimens for testing to BS 476: Part 7: 1997 were received on the 6th April 2009.</p> <p>Prior to the tests, all of the specimens were conditioned to constant mass at a temperature of $23 \pm 2^{\circ}\text{C}$ and a relative humidity of $50 \pm 5\%$. One specimen from the total sample submitted for test was selected for constant mass verification</p>
Form in which the specimens were tested	Assembly
Specimen mounting	Each specimen was placed over 25mm thick by 20mm wide calcium silicate based spacers positioned around its perimeter and mounted onto a backing board so that a 25mm enclosed air gap was provided between the unexposed face of the specimen and the backing board.
Exposed face	The face coated with the PVDF coating was exposed to the heating conditions of the test.

Description of Test Specimens

The description of the specimens given below has been prepared from information provided by the sponsor of the test. All values quoted are nominal, unless tolerances are given.

General description		A composite panel comprising coated aluminium facings adhered to an LDPE core
Product reference of composite		"EUROBOND-FR"
Name of manufacturer of composite		Eurobond Industries Pvt. Ltd.
Thickness of composite		4mm (stated by sponsor) 4.13mm (determined by Bodycote warringtonfire)
Weight per unit area of composite		6.5 kg/m ² (stated by sponsor) 6.76kg/m ² (determined by Bodycote warringtonfire)
Coating (test face)	Product reference	"Kynar 500"
	Generic type	PVDF (Polyvinylidene Difluoride)
	Name of manufacturer	Becker Industrial Coating
	Colour	"Bright Silver"
	Application rate	See Note 1 below
	Application thickness	Between 28 and 32 microns
	Application method	Hot roller coating
	Specific gravity	See Note 2 below
	Flame retardant details	See Note 2 below
Facing	Product reference	"Front Aluminium Foil"
	Generic type	Aluminium alloy 1100-H18
	Name of manufacturer	Lite Source Hong Kong Ltd.
	Weight per unit area	1.36kg/m ²
	Thickness	0.50mm
	Flame retardant details	The aluminium is inherently flame retardant
Adhesive	Product reference	"DUPONT"
	Generic type	Polymer based film The sponsor was unable to provide further information relating to the generic type of the component
	Name of manufacturer	DuPont
	Application thickness	0.07mm
	Application method	Bonding between core and aluminium is through heating
	Flame retardant details	See Note 2 below
Core	Product reference	"Lite Source Hong Kong Ltd."
	Generic type	Flame retardant grade LDPE (Low Density Polyethylene)
	Colour	"White"
	Name of manufacturer	Lite Source Hong Kong Ltd.
	Weight per unit area	3.79kg/m ²
	Thickness	3mm
	Flame retardant details	See Note 2 below

Continued on next page

Adhesive	Product reference	"DUPONT"
	Generic type	Polymer based film The sponsor was unable to provide further information relating to the generic type of the component
	Name of manufacturer	DuPont
	Application thickness	0.07mm
	Application method	Bonding between core and aluminium is through heating
	Trade name of flame retardant	See Note 2 below
Backing	Product reference	"Back Aluminium Foil"
	Generic type	Aluminium alloy 1100-H18
	Name of manufacturer	Lite Source Hong Kong Ltd.
	Weight per unit area	1.36kg/m ²
	Thickness	0.50mm
	Flame retardant details	The aluminium is inherently flame retardant
Coating (reverse face)	Product reference	"Back Coating"
	Generic type	Anti corrosive coating / service coating The sponsor was unable to provide further information relating to the generic type of the component
	Name of manufacturer	Becker Industrial Coating
	Colour	"Grey / White"
	Application rate	See Note 1 below
	Application thickness	Between 6 and 10 microns
	Application method	Hot roller coating
	Specific gravity	See Note 1 below
	Flame retardant details	See Note 2 below
Brief description of manufacturing process		The FR LDPE granules are blended together and then auto loaded into another chamber. The moisture is removed from the blended mixture before it is extruded. After extruding the dried mixture, is it then formed into a sheet of the desired thickness with the help of calendaring. The coated aluminium is then adhered to the LDPE sheet with the help of the adhesive film. In the cooling stage the composite sheets are cooled and levelled and a protective film is applied. The aluminium composite panel is then marked as per operations for traceability. This includes marking the manufacturing date, batch number etc. The aluminium composite panel is then taken off after trimming and cutting into desired sizes.

Note 1. The sponsor of the test was unwilling to provide this information.

Note 2. The sponsor of the test was unable to provide this information.

Test Results

Results and observations

The test results for the individual specimens, together with observations made during the test and comments on any difficulties encountered during the test are given in Table 1.

Classification

In accordance with the class definitions given in BS 476: Part 7: 1997, the specimens tested are classified as class 1.

Criteria for classification

If the prefix 'D' or suffix 'R' or 'Y' is included in the classification, this indicates that the results should be treated with caution. An explanation of the reason for the prefix and suffixes is given in Appendix 1, together with the irradiance along the horizontal reference line of the specimen position during the test and the classification limits specified in the Standard.

Applicability of test result

The test results relate only to the behaviour of the test specimens of the product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

The test results relate only to the specimens of the product in the form in which they were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test results. Care should be taken to ensure that any product which is supplied or used is fully represented by the specimens which were tested.


Attention is drawn to Appendix 2 entitled "Effect of thermal characteristics on the performance of assemblies".

Validity


The specification and interpretation of fire test methods are the subject of ongoing development and refinement. Changes in associated legislation may also occur. For these reasons it is recommended that the relevance of test reports over five years old should be considered by the user. The laboratory that issued the report will be able to offer, on behalf of the legal owner, a review of the procedures adopted for a particular test to ensure that they are consistent with current practices, and if required may endorse the test report.

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Signatories


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* For and on behalf of **Bodycote warringtonfire**.

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Table 1

SPECIMEN No.	1	2	3	4	5	6
Maximum distance travelled at 1.5 minutes (mm)	<50	<50	<50	<50	<50	<50
Distance (mm)	Time to travel to indicated distance (minutes : seconds)					
75						
165						
190						
215						
240						
265						
290						
375						
455						
500						
525						
600						
675						
710						
750						
785						
825						
Time to reach maximum distance travelled	1:00	1:00	1:00	1:00	1:00	1:00
Maximum distance travelled in 10 minutes (mm)	<50	<50	<50	<50	<50	<50

Note: Six specimens are usually tested. If the test on any specimen is deemed to be invalid, as defined in the Standard, it is permissible for up to a maximum of nine specimens to be tested in order to obtain the six valid test results.

Observations made during test and comments on any difficulties encountered during the test:

None

Appendix 1

Irradiance along the horizontal reference line of the specimen position during the test

Distance along reference line from the hotter end of the specimen position (mm)	75	225	375	525	675	825
Irradiance at points specified above (kW/m ²)	32.5	21.0	14.5	10.0	7.0	5.0

Note: A tolerance of ± 0.5 kW/m² is specified on the irradiance measurement

Classification of spread of flame

Classification	Spread of Flame at 1.5 min		Final Spread of Flame	
	Limit (mm)	Limit for one specimen (mm)	Limit (mm)	Limit for one specimen (mm)
Class 1	165	165 + 25	165	165 + 25
Class 2	215	215 + 25	455	455 + 45
Class 3	265	265 + 25	710	710 + 75
Class 4	Exceeding the limits for class 3			

Explanation of prefix and suffixes which may be added to the classification

1. A suffix R is added to the classification if more than six specimens are required in order to obtain six valid test results (e.g. class 2R).
2. A prefix D is added to the classification of any product which does not comply with the surface characteristics specified in the Standard and has therefore been tested in a modified form (e.g. class D3).
3. A suffix Y is added to the classification if any softening and/or other behaviour that may affect the flame spread occurs (e.g. class 3Y).

For example, a classification of D3RY could be achieved indicating (a) a modified surface has been used; (b) a class 3 result has been obtained; (c) additional specimens have been used to obtain 6 valid results and; (d) softening and/or other behaviour has occurred which is considered to have affected the test result.

Appendix 2

Effect of thermal characteristics on the performance of specimens

The result of the test in accordance with BS 476: Part 7: 1997 is applicable only to the specimens in the form in which they were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test result. It is important that the specimens which are tested fully represent the product which is supplied and the manner in which it will be used. This may require a product to be tested in a number of different ways to determine the classification which will be achieved in its different methods of use.

A surface coating, for example, may be applied to a selected substrate using a particular method and application rate. The test classification which is achieved for that set of specimens will be applicable only to that situation. If the substrate or method and rate of application in a particular practical situation are different from that which was tested, then it will be necessary to determine the classification which will be achieved for that situation. Similarly, specimens incorporating a wallcovering must be fully representative of the situation which occurs in practice and will normally consist of the wallcovering bonded to a chosen substrate with a chosen adhesive; the test result will only apply to that composite system. The same principle applies to any composite or assembly which is being investigated.

It is sometimes possible to assume a 'worst case' situation which will enable a chosen set, or sets, of specimens to be constructed and tested to provide a foundation for the assessment of the probable performance of variations within the system. Similarly, it is sometimes possible to formulate a series of exploratory tests to investigate the effect of variations within a product or system, usually culminating in a series of formal tests to provide the basis for a composite assessment of pre-determined variables. In such cases, however, it is essential that careful planning of the programmes is undertaken by suitably qualified fire safety practitioners.

The following is re-produced from Appendix B of BS 476: Part 7: 1997;

With thin materials or composites, particularly those with a high thermal conductivity, the presence of an air gap and the nature of any underlying construction may significantly affect the ignition performance of the exposed surface. Increasing the thermal capacity of the underlying construction increases the "heat sink" effect and may delay ignition of the exposed surface. Any backing provided to the test specimen and in intimate contact with it, such as the non-combustible spacers, may alter this "heat sink" effect and may be fundamental to the test result itself. The influence of the underlying layers on the performance of the assembly should be understood and care should be taken to ensure that the result obtained on any assembly is relevant to its use in practice.

The following advice is offered on the construction and preparation of test specimens;

(a) Where the thermal properties of the product are such that no significant heat loss to the underlying layers can occur, e.g. a material or composite greater than approximately 6 mm thick of high thermal capacity and/or low thermal conductivity, then the product should be tested backed only by the backing board.

(b) Where the product is normally used as a free-standing sheet and the characteristics noted in (a) do not apply, then an air space should be provided at the back of the product by testing over spacers of non-combustible insulation board 20 mm wide and (25 ± 1) mm thick.

(c) Where the product is to be used over a low density non-combustible substrate and the characteristics noted in (a) do not apply, then the product should be tested in conjunction with that substrate.

(d) Where the product is to be used over a combustible substrate and the characteristics noted in (a) do not apply, then the product should be tested in conjunction with that substrate.

NOTE: Discussions are taking place in ISO/TC92/SC1 concerning the possible use of a restricted range of reference substrates (mainly non-combustible) where it is not apparent or possible to test materials or products in the representative end-use substrate.



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