



LOTUS

MASTER PARTS LIST

FOR

ELAN S1, S2 AND COUPÉ



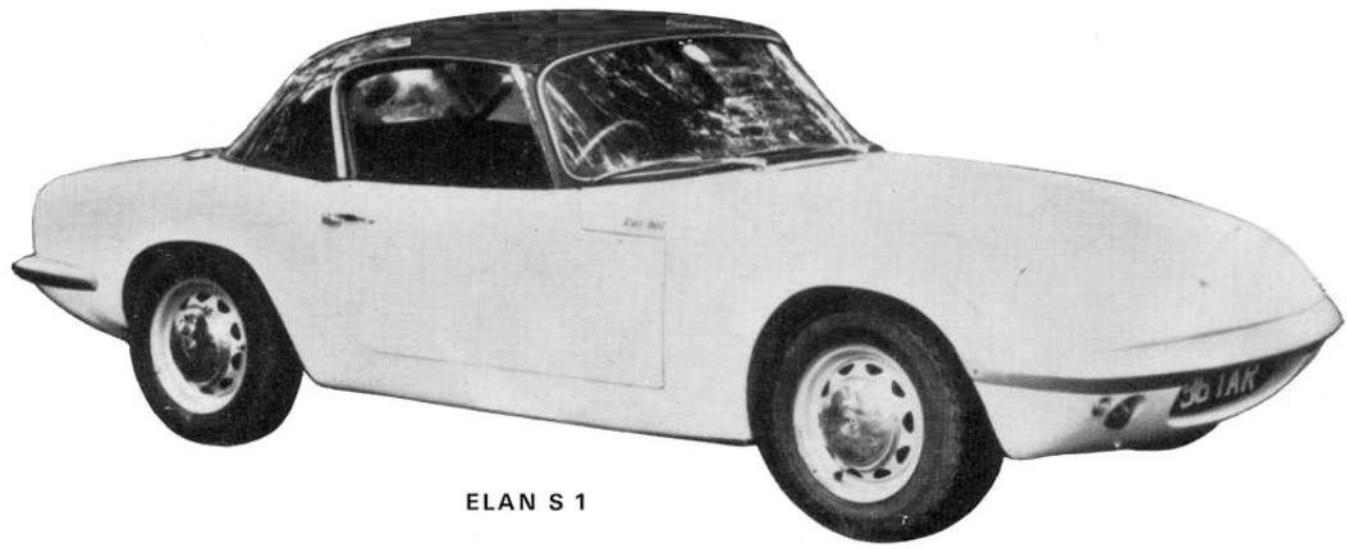
LOTUS
MASTER PARTS LIST
FOR
ELAN S1, S2 AND COUPÉ

LOTUS CARS LIMITED
DELAMARE ROAD · CHESHUNT · ENGLAND
TELEPHONE: WALTHAM CROSS 27415
CABLE: LOTUSCARS LONDON

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Lotus Cars Limited, Cheshunt, England

Designed and compiled by James A. Allington, Technical Artist
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CONDITIONS OF SALE AND WARRANTY

DELIVERY. Any date quoted for delivery is an estimate and under no circumstances shall the company be liable for delay in delivery, howsoever occurring.

PRICE. Goods purchased will be supplied at the price ruling at the date of delivery. Lotus Cars Ltd reserve the right to alter prices without previous notice.

PAYMENT. Terms of payment are strictly **CASH ON DELIVERY** except where credit facilities have been arranged.

PACKING. No charges will be accepted for packing, boxing or crating unless authorized.

PART NUMBERS. Part numbers where given must always be quoted on correspondence, advice notes and invoices.

LIABILITY. The company's liability is limited as set out below; any implied condition or warranty is hereby excluded, and the company will not be liable in damages for any injury or loss damage or expense howsoever incurred or arising in connection with goods ordered hereunder.

VARIATION. No variation of these conditions or this Warranty shall be binding on the company unless in writing signed by a director on behalf of the company.

(1) The company will during the Warranty period of six months at their sole option repair or replace free of charge to the purchaser any part which in their opinion is defective owing to faulty workmanship or materials; but the cost of carriage and any labour costs incurred in dismantling or reassembly shall be charged to the purchaser.

(2) Where the Warranty period is six months, the company will within the further period of six months from the date of supply, repair or replace on the terms of the foregoing clause any part supplied under that clause which in the company's opinion is defective owing to faulty workmanship or materials.

(3) The company's undertaking to repair or replace applies only to parts of Lotus design, that is, parts manufactured by us or to the specification of one of the Lotus group of companies. The company will be under no legal liability in respect of parts not of Lotus design but will during the Warranty period at the request of the purchaser (who shall reimburse the company for any expense) take reasonable steps to secure the repair or replacement by the manufacturer of any such part which may be defective.

(4) Should the company in their discretion carry out any extra work or supply any extra parts free of charge, they shall be under no legal liability of any kind in connection therewith, and the provisions of the Warranty shall not be in any way deemed to have been waived.

(5) Where the Warranty is six months, the purchaser may transfer his rights hereunder by giving to the company at least seven days' notice of his intention so to do, and furnishing the full name and address of proposed transferee, together with a request from the latter for consent to the transfer. The company may in their sole discretion accept or refuse to substitute the proposed transferee for the purchaser, but clause 2 of this Warranty shall not in any such case apply.

(6) No claim under the Warranty will be accepted by the company if after delivery:

- (a) Goods sold have been used in connection with motor racing or any motoring competition.
- (b) Defective parts have been altered or identification numbers removed.
- (c) Damage has occurred through mishandling or misuse.

(7) The company may reject a claim under the Warranty unless:

- (a) Parts claimed to be defective are sent to the company carriage paid promptly after discovery of the fault.
- (b) Parts are properly packed and labelled, with all necessary identification numbers recorded.
- (c) The purchaser furnishes full information as to the purchase of the goods and the nature of the claim.

(8) The decision of the company in respect of any claim under the Warranty shall be conclusive.

INTERPRETATION OF PARTS LIST

This parts list includes the service replacement parts for the Lotus Elan Series 1, Series 2 and Coupé; to ascertain the number of the required part the following method is advised.

(1) Refer to either the printed index or the appropriate pictorial index, the page number on which the section and the illustration are shown will be listed against the item required.

(2) Each illustration has a two-letter reference in the top right-hand corner and this together with the numerical reference against the relevant part will give the full Illustration Reference shown in the left-hand column of each page of text.

(3) By cross-reference between the illustration and the text the Part Number can be established, this will take one of two forms:

(a) Lotus part numbers will be listed in the outset location and can only be obtained from **Lotus Cars Ltd, Retail Stores, Delamere Road, Cheshunt, Hertfordshire, England.**

(b) Part numbers listed in the inset location, these are proprietary parts carrying their own manufacturer's part numbers and they can be obtained at any dealer or distributor of that manufacturer if so desired; to assist with the identification of the manufacturer a letter in brackets is used to prefix the part number and a legend of these letters is listed below.

NOTE.— Always quote the engine and chassis number when ordering spare parts for your car together with the full description and part number as shown in this parts list. If goods are ordered by post the exact address of the destination together with the name of the nearest operational railway station must be stated. Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilize the quickest possible method whether it be post, passenger train or road transport, air freight or sea freight, this being dependent on the size and weight of the package and the destination.

Legend of proprietary manufacturers:

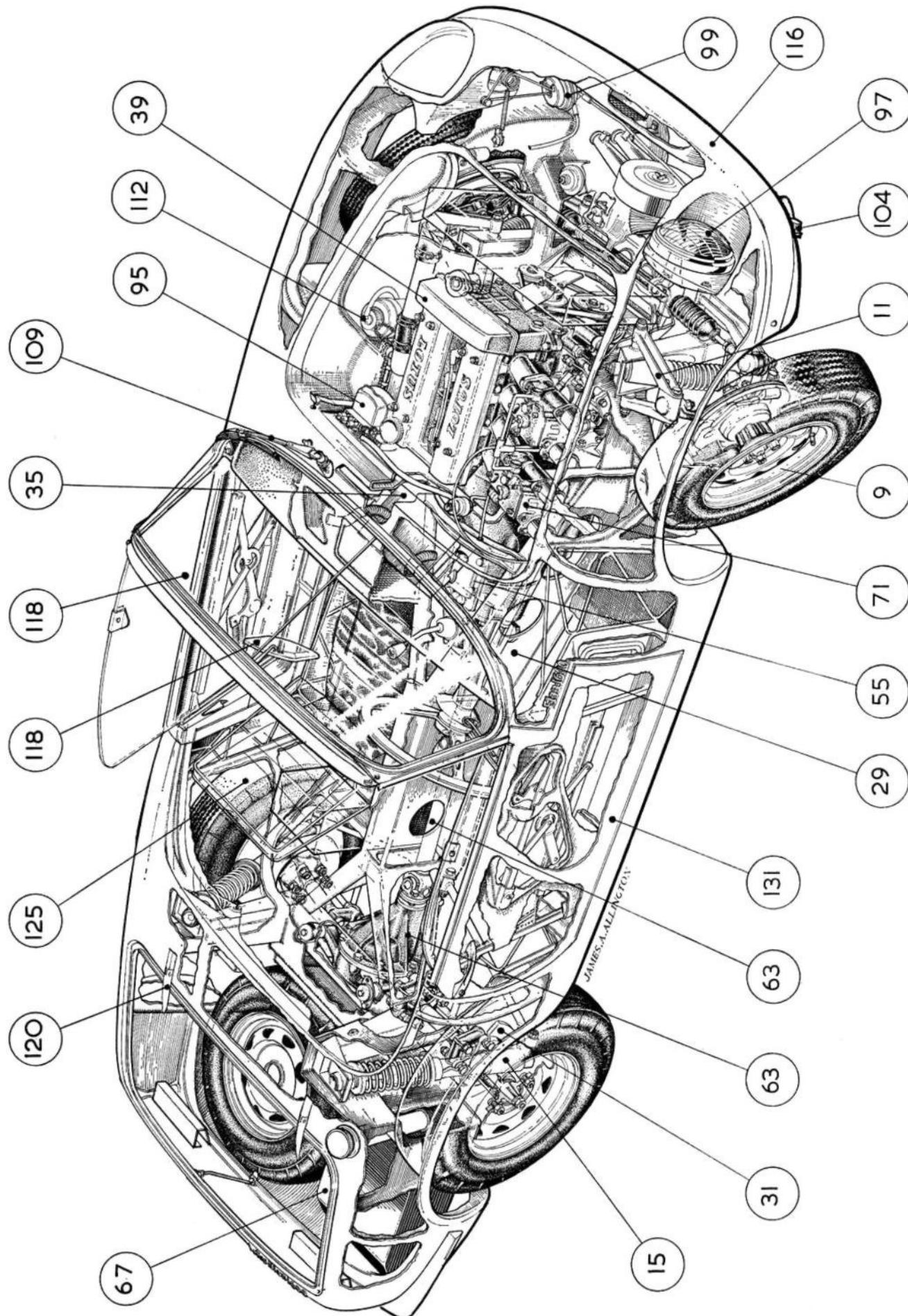
A	Armstrong	G	Girling	T	Triumph
AA	Alford & Alder	L	Lucas	W	Ward & Goldstone
B	Borg & Beck	M	Magnatex	WB	Wilmot Breeden
CH	Clear Hooters	S	Smiths M.A.	WF	Weber Fiat
F	Ford	ST	Standard Triumph	TA	Tudor Accessories

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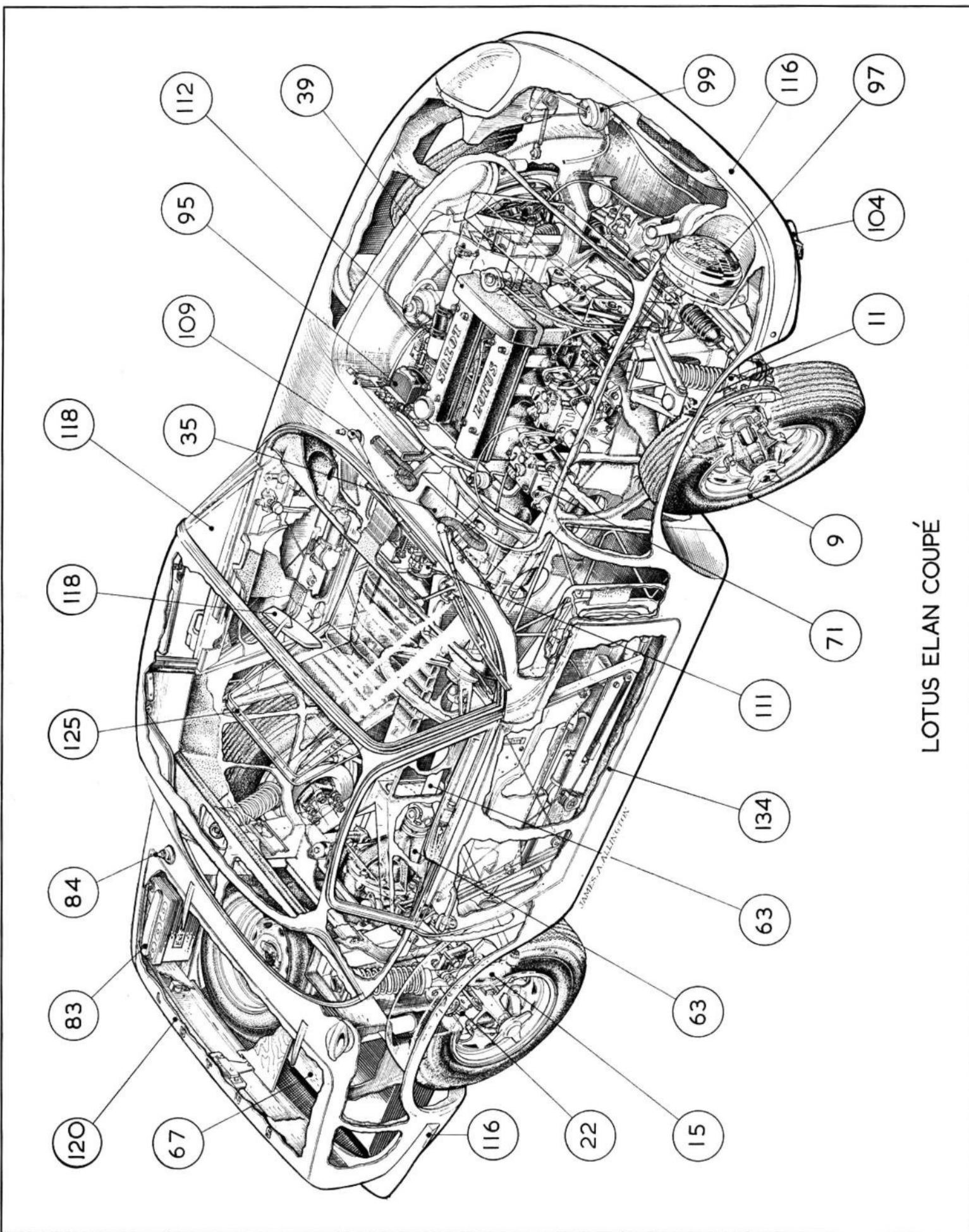
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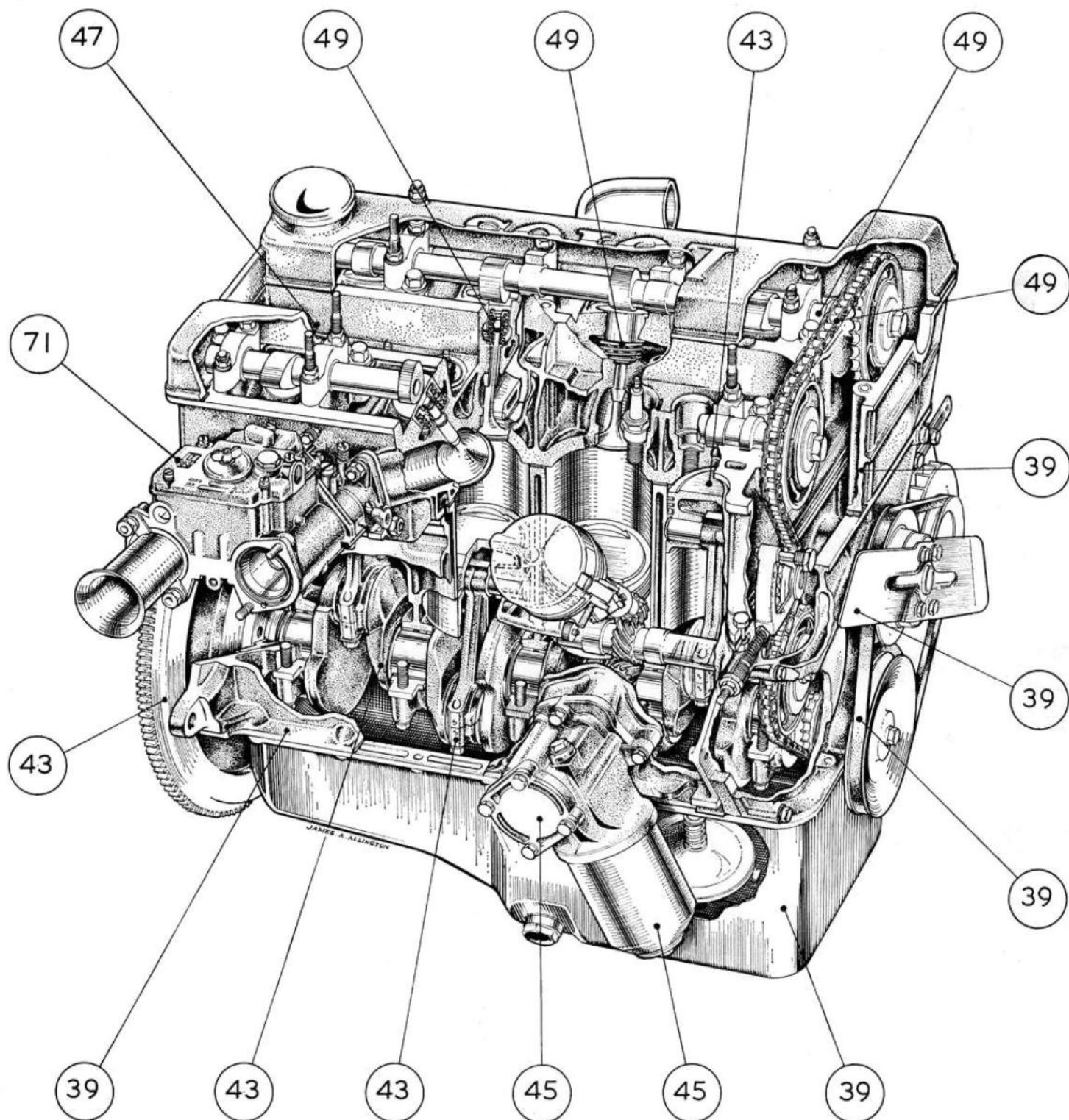
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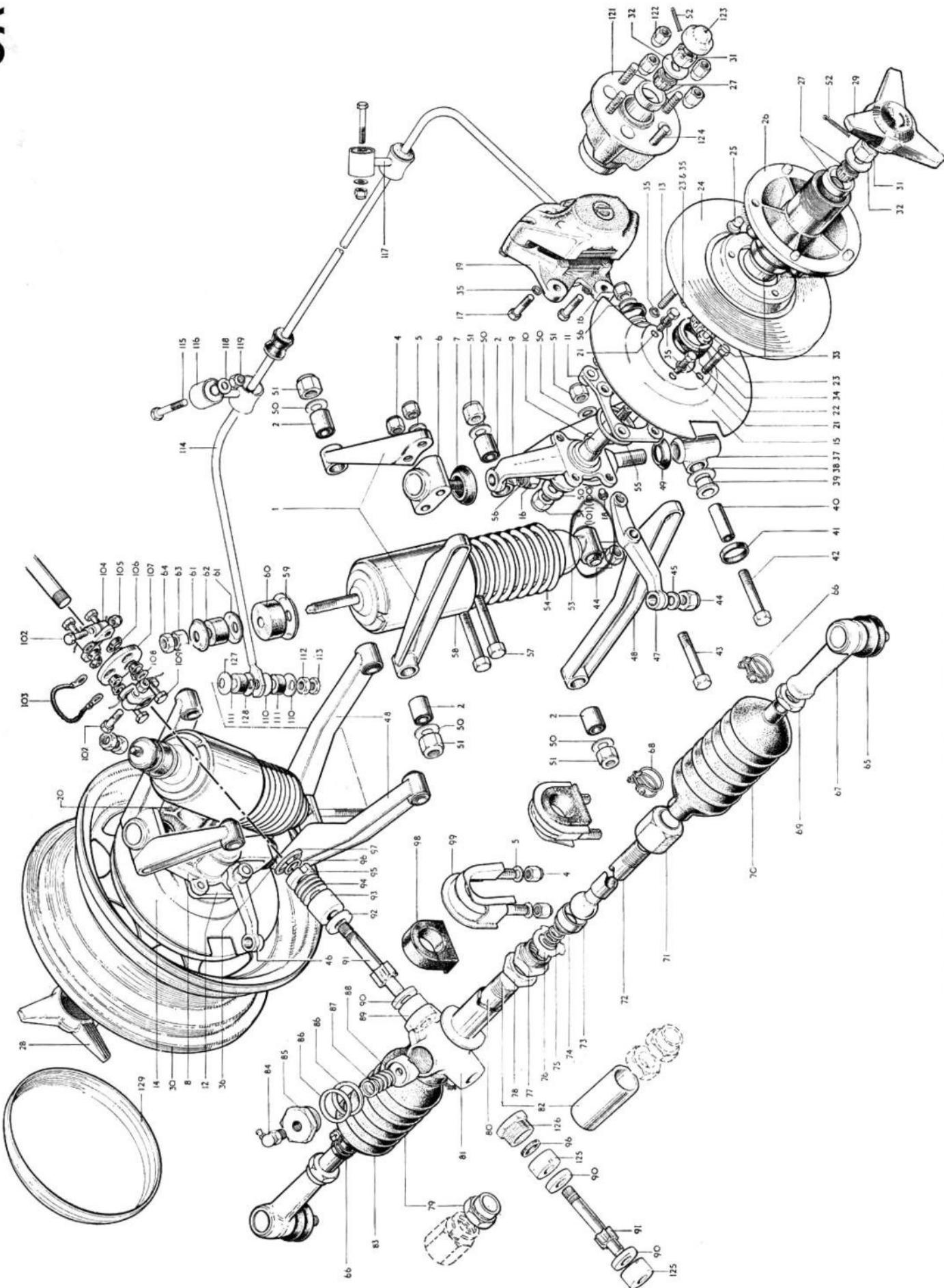
LOTUS ELAN S1 & S2





1600 c.c. LOTUS-FORD ENGINE

CA



STEERING GEAR FRONT SUSPENSION & FRONT BRAKES

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupe
CHASSIS SECTION						
ROAD WHEELS						
	26 G 701A . . .	Wheel assembly - bolt-on - Goodyear Motorway Speed Special - 5.20x13" - Coupe for Germany only		5	5	5
	26 G 701B . . .	Wheel assembly - bolt-on - Dunlop SP41 - 145x13" - Coupe for Germany only - Optional extra		5	5	5
CA30 . . .	C2691 . . .	Wheel - 450Jx13	26G701	5	5	5
CA122/CB86 (ST) . . .	113087 . . .	Wheel nut		16	16	16
CA129 . . .	26 G 002 . . .	Hub cap	26G701	4	4	4
	36 G 701A . . .	Wheel assembly - knock-on - Goodyear Motorway Speed Special - 5.20x13" - Optional extra for S2		-	5	5
	36 G 701B . . .	Wheel assembly - knock-on - Dunlop SP41 - 145x13" - Optional extra for S2		-	5	5
CA30 . . .	36 G 704 . . .	Wheel	36G701	-	5	5
CA28/CB2 . . .	36 G 006 . . .	Nut (wheel retaining) - R.H. - with knock-on wheels - except France and Switzerland		-	2	2
CA29 . . .	36 G 007 . . .	Nut (wheel retaining) - L.H. - with knock-on wheels - except France and Switzerland		-	2	2
	A36 G 006 . . .	Nut (wheel retaining) - R.H. - with knock-on wheels - France and Switzerland		-	2	2
	A36 G 007 . . .	Nut (wheel retaining) - L.H. - with knock-on wheels - France and Switzerland		-	2	2
STEERING						
	26 H 702 . . .	Steering assembly - R.H.D.		1	1	1
	26 H 701 . . .	Steering assembly - L.H.D.		1	1	1
	26 H 704 . . .	Rack and pinion assembly - R.H.D.	26H702	1	1	1
	26 H 703 . . .	Rack and pinion assembly - L.H.D.	26H701	1	1	1
	26 H 001 . . .	Stop (lock limiting) - pinion end	26H703/4	1	1	1
CA82 . . .	26 H 002 . . .	Stop (lock limiting) - open end	26H703/4	1	1	1
CA72 . . .	26 H 005 . . .	Tie rod	26H703/4	2	2	2
		Washer - $\frac{5}{16}$ " dia.	26H703/4	4	4	4
CA99 . . .	(T) 133874 . . .	Clamp (rack) assembly	26H701/2	2	2	2
CA98 . . .	(T) 133872 . . .	Bush (rack mounting) - rubber	26H701/2	2	2	2
CA4 . . .		Nut - $\frac{5}{16}$ " 'stover'	26H701/2	4	4	4
CA5 . . .		Washer - $\frac{5}{16}$ " dia.	26H701/2	4	4	4
EL59 . . .	(T) 205642 . . .	Steering column - lower		1	1	1
EL70 . . .	(T) 122529 . . .	Steering column - upper		1	1	1
EL68 . . .	(T) 122669 . . .	Clamp (steering column)		1	1	1
	(T) 122670 . . .	Spring (steering column clamp)		1	1	1
	(T) HB0712 . . .	Bolt (clamp to steering column)		2	2	2
	(T) HN2007 . . .	Nut		2	2	2
	(T) WP0007 . . .	Washer		2	2	2
	(T) WL0207 . . .	Lockwasher		2	2	2
	(T) 110961 . . .	Flexible joint assembly		1	1	1
CA107 . . .	(T) 110960 . . .	Plate (flexible joint)	110961	1	1	1
CA106 . . .	(T) 108977 . . .	Bush (flexible joint) - rubber	110961	8	8	8
CA104 . . .	(T) 110959 . . .	Adaptor (steering column flexible joint)	110961	2	2	2
CA102 . . .	(T) 108976 . . .	Bolt (adaptor clamping)	110961	2	2	2
CA105 . . .		Nut - $\frac{1}{2}$ " 'stover'	110961	2	2	2

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
CHASSIS SECTION (continued)						
STEERING (continued)						
CA109 . . . (T)	502148 . . .	Bolt - wire locking . . .	110961 . . .	4	4	4
CA108 . . . (T)	502136 . . .	Washer . . .	110961 . . .	4	4	4
CA103 . . . (T)	110461 . . .	Earthing strap . . .	110961 . . .	1	1	1
	(T) 112718 . . .	Cap (steering column cowl)	1	1	1
	(T) 112719 . . .	Washer - bearing	1	1	1
EL1 . . .	A26H 020 . . .	Steering wheel . . .	26H701/2 . . .	1	1	1
EL6 . . .	26H 021 . . .	Boss (steering wheel) . . .	26H701/2 . . .	1	1	1
EL7 . . .	26H 022 . . .	Ring (steering wheel clamping) . . .	26H701/2 . . .	1	1	1
EL8	Bolt (boss to clamping ring) - 2 B.A. \times 1 $\frac{1}{2}$ " long . . .	26H701/2 . . .	6	6	6
EL97	Lockwasher - $\frac{3}{16}$ " dia. . .	26H701/2 . . .	6	6	6
EL3 . . . (T)	105435 . . .	Nut (steering wheel boss retainer)	1	1	1
	(T) 121410 . . .	Horn push assembly	1	1	-
	28 H 030 . . .	Horn push assembly	-	-	1
EL2 . . .	26 H 030 . . .	Badge (horn button) . . .	26H701/2 . . .	1	1	-
EL5 . . . (T)	20741 . . .	Clip (horn push assembly) . . .	26H701/2 . . .	1	1	1
EL4 . . . (T)	108657 . . .	Brush (horn push connection) . . .	26H701/2 . . .	1	1	1
EL11 . . . (T)	608134 . . .	Cowl (steering column assembly)	1	1	1
EL16 . . . (T)	606630 . . .	Bearing (steering column) assembly . . .	26H701/2 . . .	2	2	2
	(T) 608136 . . .	Channel (column switch mounting) . . .	608134 . . .	2	2	2
EL9 . . . (T)	608187 . . .	Escutcheon (trafficator) . . .	608134 . . .	1	1	1
EL18 . . . (T)	608186 . . .	Escutcheon (dip switch) . . .	608134 . . .	1	1	1
	SIC 4423 . . .	Grommet (dip switch escutcheon) - L.H.D. . . .	26H701 . . .	1	1	1
EL14 . . . (T)	508051 . . .	Screw (escutcheons to steering column cowl) . . .	608134 . . .	2	2	2
EL15 . . . (T)	FC2803 . . .	Nut . . .	608134 . . .	2	2	2
	601597 . . .	Plate (steering column retaining) . . .	26H701/2 . . .	1	1	1
	(T) 601598 . . .	Sealing pad . . .	26H701/2 . . .	1	1	1
	YF7464 . . .	Screw (sealing pad attachment) . . .	26H701/2 . . .	2	2	2
	FJ2444 . . .	Nut . . .	26H701/2 . . .	2	2	2
EL57 . . . (T)	608182 . . .	Clamp (steering column lower half) . . .	26H701/2 . . .	1	1	1
EL58 . . . (T)	608189 . . .	Felt (lower clamp) . . .	26H701/2 . . .	1	1	1
	(T) HN2007 . . .	Nut . . .	26H701/2 . . .	2	2	2
	(T) WL0207 . . .	Washer . . .	26H701/2 . . .	2	2	2
EL55 . . . 26	H 031 . . .	Bracket (steering column support) . . .	26H701/2 . . .	1	1	1
		Screw (bracket to instrument panel)	2	2	-
		Washer - 2B.A.	2	2	-
		Nut - 2B.A. nyloc	2	2	-
EL56 . . . (T)	608188 . . .	Felt (support bracket)	1	1	-

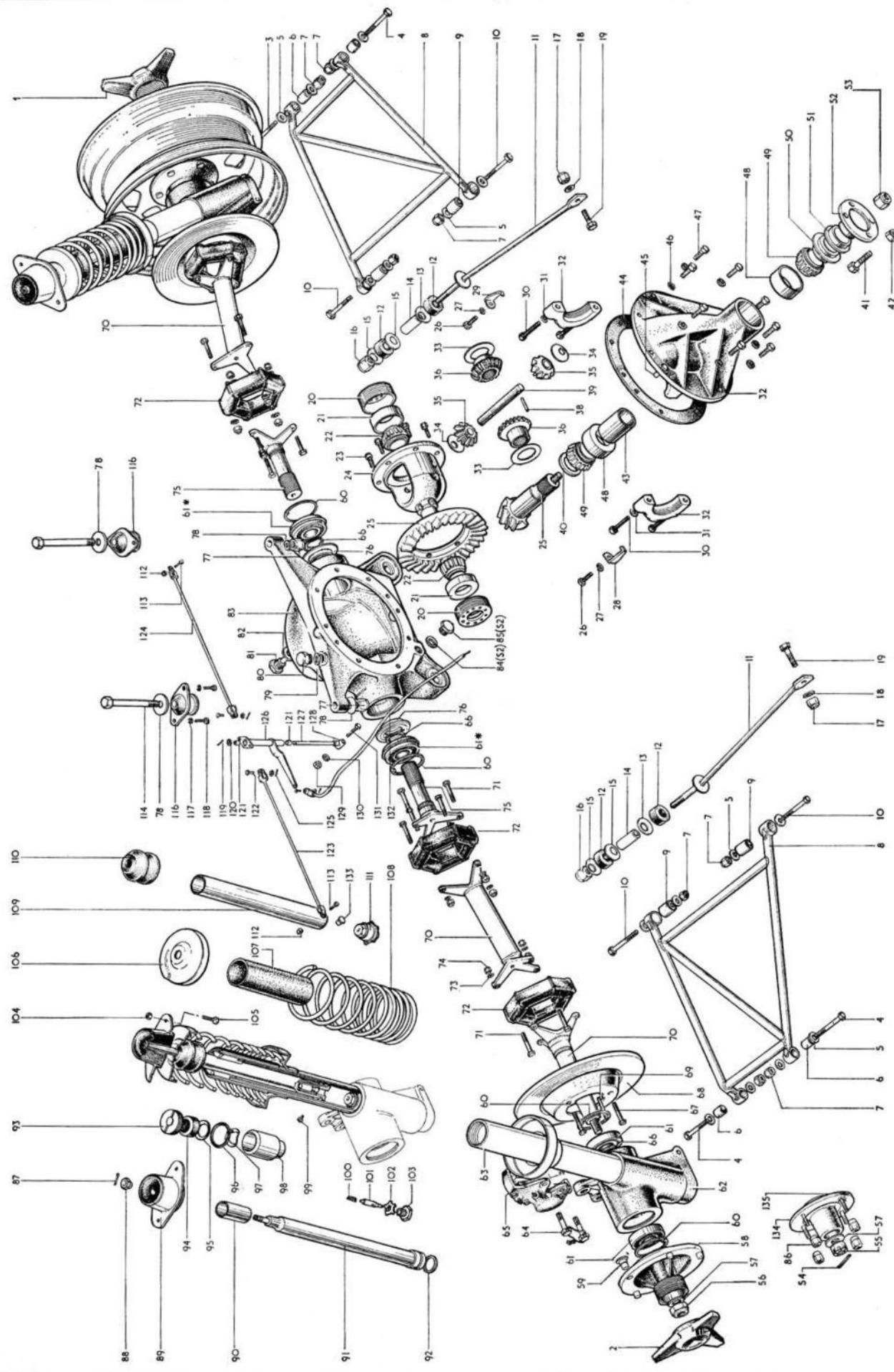
PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupé	Quantity
CHASSIS SECTION (continued)							
FRONT SUSPENSION							
	26 C 700 . . .	Front suspension assembly - R.H. - with bolt-on wheels					1 1 1
	26 C 701 . . .	Front suspension assembly - L.H. - with bolt-on wheels					1 1 1
	36 C 700 . . .	Front suspension assembly - R.H. - with knock-on wheels - except Germany					- 1 1
	36 C 701 . . .	Front suspension assembly - L.H. - with knock-on wheels - except Germany					- 1 1
CA1 . . .	26 C 702 . . .	Wishbone (upper) assembly	26C/36C700/1				2 2 2
CA48 . . .	26 C 703 . . .	Wishbone (lower) assembly	26C/36C700/1				2 2 2
	26 C 001 . . .	Wishbone half - upper	26C/36C702				4 4 4
	26 C 002 . . .	Wishbone half - lower	26C/36C703				4 4 4
CA2 . . .	BP636/2 . . .	Bush (wishbone)	26C/36C700/1				8 8 8
CA50 . . .		Nut (wishbone pivot mounting) - $\frac{1}{2}$ " 'stover'	26C/36C700/1				8 8 8
CA51 . . .		Washer - $\frac{1}{2}$ " dia.	26C/36C700/1				8 8 8
CA8 . . .	(AA) OLO 2157 . . .	Vertical link - R.H.	26C700				1 1 1
CA9 . . .	(AA) OLO 2158 . . .	Vertical link - L.H.	26C701				1 1 1
CA8 . . .	(AA) OLO 2149 . . .	Vertical link - R.H.	36C700				- 1 1
CA9 . . .	(AA) OLO 2150 . . .	Vertical link - L.H.	36C701				- 1 1
CA57 . . .		Bolt (upper wishbone to ball joint assembly) - $\frac{5}{16}$ " \times $2\frac{1}{4}$ " long	26C/36C700/1				2 2 2
CA4 . . .		Nut - $\frac{5}{16}$ " 'stover'	26C/36C700/1				2 2 2
CA5 . . .		Washer - $\frac{5}{16}$ "	26C/36C700/1				2 2 2
CA6 . . .	(AA) OA0 1397 . . .	Upper ball joint assembly	26C/36C700/1				2 2 2
CA10 . . .	(AA) OLO 2737 . . .	Shaft (stub axle)	26C700/1				2 2 2
CA10 . . .	(AA) OLO 2376 . . .	Shaft (stub axle)	36C700/1				- 2 2
CA32 . . .	(AA) 8L0 2604 . . .	'D' washer	26C/36C700/1				2 2 2
CA31 . . .	(AA) 7SO 1405 . . .	Slotted nut (stub axle shaft)	26C/36C700/1				2 2 2
CA52 . . .		Split pin - $\frac{1}{8}$ " dia. \times 1" long	26C/36C700/1				2 2 2
CA51 . . .	PP/D166/11/6 . . .	Nut (stub axle shaft) - $\frac{1}{2}$ " U.N.F. nyloc	26C/36C700/1				2 2 2
CA50 . . .	(AA) 750 0806 . . .	Washer - $\frac{1}{2}$ " dia.	26C/36C700/1				2 2 2
CA123 . . .	(AA) OLO 5302 . . .	Dust cap	26C/36C700/1				2 2 2
CA121 . . .	(AA) OL1 2816 . . .	Front hub	26C700/1				2 2 2
CA124 . . .	(AA) 8L0 1827 . . .	Wheel stud	26C700/1				8 8 8
CA122 . . .	(ST) 113087 . . .	Wheel nut	26C700/1				8 8 8
	36 C 726 . . .	Front hub assembly - R.H.	36C700				- 1 1
CA26 . . .	36 C 725 . . .	Front hub assembly - L.H.	36C701				- 1 1
CA25 . . .	36 G 011 . . .	Drive peg	36C725/6				10 10
CA28 . . .	36 G 006 . . .	Wheel nut - R.H.	36C700				1 1
CA29 . . .	36 G 007 . . .	Wheel nut - L.H.	36C701				- 1 1
CA27 . . .	03062/03162 . . .	Bearing (outer)	26C700/1				2 2 2
CA33 . . .	071005/07210X . . .	Bearing (inner)	26C700/1				2 2 2
CA27 . . .	LM11949/LM11910 . . .	Bearing (outer)	36C700/1				- 2 2
CA33 . . .	L44649/L44610 . . .	Bearing (inner)	36C700/1				- 2 2
CA22 . . .	(AA) OA0 1638 . . .	Oil seal assembly	26C/36C700/1				2 2 2
CA14 . . .	(AA) 7L0 1197 . . .	Dust cover - R.H.	26C/36C700				1 1 1
CA15 . . .	(AA) 7L0 1198 . . .	Dust cover - L.H.	26C/36C701				1 1 1
CA12 . . .	(AA) OLO 8120 . . .	Plate (caliper mounting) - R.H.	26C/36C700				1 1 1
CA11 . . .	(AA) OLO 8121 . . .	Plate (caliper mounting) - L.H.	26C/36C701				1 1 1
CA21 . . .	(AA) 7502107 . . .	Bolt (mounting plate to vertical link) - $\frac{5}{16}$ " \times $2\frac{1}{4}$ " long	26C/36C700/1				4 4 4
CA13 . . .	(AA) 8502216 . . .	Bolt (mounting plate to rear steering arm)	26C/36C700/1				2 2 2
CA35 . . .	(AA) 8500905 . . .	Lockwasher	26C/36C700/1				2 2 2
CA55 . . .	8L0 1356 . . .	Sealing ring (mounting plate)	26C/36C700/1				2 2 2
CA21 . . .	7502182 . . .	Screw (caliper mounting plate)	26C/36C700/1				4 4 4
CA35 . . .	(AA) 8500904 . . .	Lockwasher	26C/36C700/1				4 4 4
CA46 . . .	(AA) OLO 3638 . . .	Steering arm - R.H.	26C/36C700				1 1 1
CA47 . . .	(AA) OLO 3740 . . .	Steering arm - L.H.	26C/36C701				1 1 1
CA34 . . .	(AA) 7502193 . . .	Bolt (front steering arm) - $\frac{3}{8}$ " \times $2\frac{1}{8}$ " long	26C/36C700/1				2 2 2
CA44 . . .		Nut (vertical link to steering arm) - $\frac{3}{8}$ " 'stover'	26C/36C700/1				2 2 2

Illustration Reference	Part Number	Description	Next Assembly	S1	Quantity	S2	Coupe
CHASSIS SECTION (continued)							
FRONT SUSPENSION (continued)							
CA18	(AA) 8L0 1712	Plug (vertical link) - $\frac{1}{2}$ " U.N.F.	26C/36C700/1	.	2	2	2
CA36	(AA) OA0 1856	Lower trunnion assembly - R.H.	26C/36C700	.	1	1	1
CA37	(AA) OA0 1857	Lower trunnion assembly - L.H.	26C/36C701	.	1	1	1
CA49	(AA) 8L0 1343	Seal (trunnion)	26C/36C700/1	.	2	2	2
CA42		Bolt (trunnion to wishbone lower) - $\frac{7}{16}$ " \times $2\frac{1}{2}$ " long	26C700/1	.	2	2	2
CA16		Nut - $\frac{7}{16}$ " 'stover'	26C700/1	.	2	2	2
		Washer - $\frac{7}{16}$ " dia.	26C700/1	.	2	2	2
CA53	26 C 710	Unit (front suspension)	26C/36C700/1	.	2	2	2
	(A) AT7/7200	Bump stop	26C710	.	2	2	2
CA54	A26 C 010	Road spring - front	26C710	.	2	2	2
	(A) AT7/S/1784/1	Damper	26C710	.	2	2	2
CA43		Bolt (damper to wishbone lower) - $\frac{1}{2}$ " \times $2\frac{1}{2}$ " long	26C 36C700/1	.	2	2	2
		Nut - $\frac{1}{2}$ " 'stover'	26C/36C700/1	.	2	2	2
		Washer - $\frac{1}{2}$ " dia.	26C/36C700/1	.	2	2	2
CA114	26 C 003	Anti-roll bar		.	1	1	1
CA116	26 C 006	Link (anti-roll bar) - R.H.		.	1	1	1
CA117	26 C 005	Link (anti-roll bar) - L.H.		.	1	1	1
CA115		Bolt (anti-roll bar link to chassis) - $\frac{3}{8}$ " \times $1\frac{3}{4}$ " long		.	2	2	2
CA119		Nut - $\frac{3}{8}$ " 'stover'		.	2	2	2
CA118		Washer - $\frac{3}{8}$ " dia.		.	2	2	2
CA120	(A) AT7 5068	Bush (anti-roll bar to link) - rubber		.	2	2	2
CA127	(A) AT7/612	Washer (damper to anti-roll bar)		.	2	2	2
CA128	(A) AT7/702	Washer		.	2	2	2
CA110	(A) AT7/5005	Washer		.	4	4	4
CA111	(A) AT7/403	Mounting rubber		.	4	4	4
CA112	(A) AT10-398	Nut - $\frac{3}{8}$ "		.	2	2	2
CA113	(A) AT10-399	Locknut - $\frac{3}{8}$ "		.	2	2	2

CB



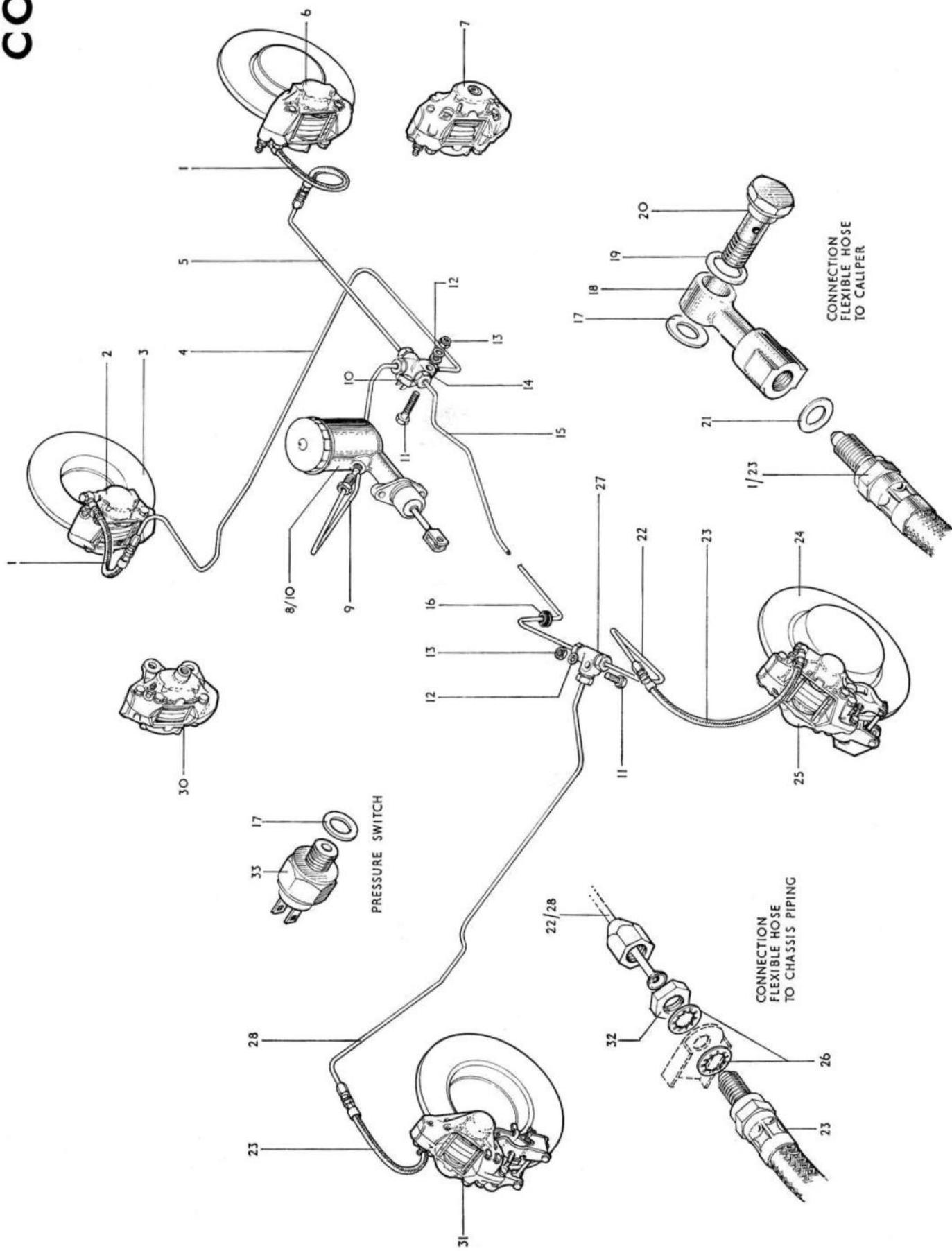
* ITEM 61 FITTED WITH 'O' RING SEAL - S1 ONLY
FOR S2 & COUPE - REFER TO BEARING
LISTED WITHOUT ANNUAL GROOVE.

REAR SUSPENSION & FINAL DRIVE

Illustration Reference	Part Number	Description	Next Assembly	S2	Quantity S2	Coupe
CHASSIS SECTION (continued)						
REAR SUSPENSION						
	26 D 702 . . .	Rear suspension assembly - R.H. - with bolt-on wheels			1	1 1 1
	26 D 701 . . .	Rear suspension assembly - L.H. - with bolt-on wheels			1	1 1 1
	36 D 702 . . .	Rear suspension assembly - R.H. - with knock-on wheels - except Germany . . .			-	1 1
	36 D 701 . . .	Rear suspension assembly - L.H. - with knock-on wheels - except Germany . . .			-	1 1
CB135 . . .	26 D 001 . . .	Rear hub	26D701/2	2	2 2 2	
CB134 . . .	(ST) 112429 . . .	Wheel stud	26D701/2	8	8 8 8	
CB86 . . .	(ST) 113087 . . .	Wheel nut	26D701/2	8	8 8 8	
CB55 . . .		Nut (rear hub to drive shaft) - $\frac{5}{16}$ " 'stover'	26D701/2	2	2 2 2	
CB57 . . .		Washer - $\frac{5}{16}$ " dia.	26D701/2	2	2 2 2	
CB54 . . .		Split pin	26D701/2	2	2 2 2	
CB58 . . .	36 D 730 . . .	Rear hub assembly - R.H.	36D702	-	1 1	
	36 D 729 . . .	Rear hub assembly - L.H.	36D701	-	1 1	
CB59 . . .	36 G 011 . . .	Drive peg	36D729/30	-	10 10	
CB3 . . .	36 G 006 . . .	Wheel nut - R.H.	36D702	-	1 1	
CB2 . . .	36 G 007 . . .	Wheel nut - L.H.	36D701	-	1 1	
CB55 . . .		Nut (rear hub assembly to drive shaft) - $\frac{5}{16}$ " 'stover'	36D701/2	-	2 2	
CB57 . . .		Washer - $\frac{5}{16}$ " dia.	36D701/2	-	2 2	
CB69 . . .	26 D 002 . . .	Key (rear hub)	26D/36D701/2	2	2 2 2	
CB70 . . .	A26 D 003 . . .	Drive shaft (outboard)	26D/36D701/2	2	2 2 2	
CB61 . . .	ALN 30 . . .	Bearing (outboard drive shaft) - 'R.I.V.'	26D/36D701/2	4	4 4 4	
CB61 . . .	LJ30WSRR . . .	Bearing (outboard drive shaft) - 'R. & M.'	26D/36D701/2	4	4 4 4	
CB60 . . .	1300-62 . . .	Circlip - 62 m.m. internal	26D/36D701/2	4	4 4 4	
CB66 . . .	2100K-30 . . .	Circlip - 30 m.m. external	26D/36D701/2	2	2 2 2	
CB62 . . .	26 D 005 . . .	Bearing housing - R.H.	26D/36D702	1	1 1 1	
	26 D 004 . . .	Bearing housing - L.H.	26D/36D701	1	1 1 1	
CB63 . . .	26 D 007 . . .	Damper unit - strut	26D/36D701/2	2	2 2 2	
CB108 . . .	26 D 006 . . .	Road spring	26D/36D701/2	2	2 2 2	
CB110 . . .	14-5-297 . . .	Hollow rubber spring	26D/36D701/2	2	2 2 2	
CB107 . . .	26 D 009 . . .	Dust cover	26D/36D701/2	2	2 2 2	
CB106 . . .	(F) 100E-5420 . . .	Abutment (spring upper)	26D/36D701/2	2	2 2 2	
CB89 . . .	26 D 703 . . .	Resilient mounting assembly	26D/36D701/2	2	2 2 2	
CB105 . . .	26 D 032 . . .	Screw (resilient mounting assembly to chassis frame)	26D/36D701/2	4	4 4 4	
CB88 . . .	26 D 011 . . .	Nut (resilient mounting to damper)	26D/36D701/2	2	2 2 2	
		Split pin - $\frac{1}{8}$ " dia. \times $1\frac{1}{2}$ " long	26D/36D701/2	2	2 2 2	
CB72 . . .	A26 D 034 . . .	Rotaflex coupling	26D/36D701/2	4	4 4 4	
CB71 . . .	J056 . . .	Bolt (coupling to drive shaft) - $\frac{7}{16}" \times 2\frac{3}{8}"$ long	26D/36D701/2	18	18 18 18	
CB67 . . .	J055 . . .	Bolt - $\frac{7}{16}" \times 3\frac{1}{4}"$ long	26D/36D701/2	6	6 6 6	
CB74 . . .		Nut - $\frac{7}{16}"$ 'stover'	26D/36D701/2	24	24 24 24	
CB73 . . .	26 D 017 . . .	Special washer	26D/36D701/2	24	24 24 24	
CB8 . . .	26 D 014 . . .	Wishbone	26D/36D701/2	2	2 2 2	
CB9 . . .	13/1305 . . .	Bush (wishbone inner)	26D/36D701/2	4	4 4 4	
CB6 . . .	629/11 . . .	Bush (wishbone outer)	26D/36D701/2	4	4 4 4	
CB3 . . .		Bolt (wishbone to bearing housing - rear) - $\frac{7}{16}" \times 3\frac{3}{4}"$ long	26D/36D701/2	2	2 2 2	
CB7 . . .		Nut - $\frac{7}{16}"$ 'stover'	26D/36D701/2	2	2 2 2	
CB5 . . .		Washer - $\frac{7}{16}"$ dia.	26D/36D701/2	2	2 2 2	
CB4 . . .		Bolt (wishbone to bearing housing - front) - $\frac{7}{16}" \times 4"$ long	26D/36D701/2	2	2 2 2	
CB7 . . .		Nut - $\frac{7}{16}"$ 'stover'	26D/36D701/2	2	2 2 2	
CB5 . . .		Washer - $\frac{7}{16}"$ dia.	26D/36D701/2	2	2 2 2	
CB10 . . .		Bolt (wishbone to chassis) - $\frac{7}{16}" \times 2\frac{1}{2}"$ long	26D/36D701/2	4	4 4 4	
CB7 . . .		Nut - $\frac{7}{16}"$ 'stover'	26D/36D701/2	4	4 4 4	

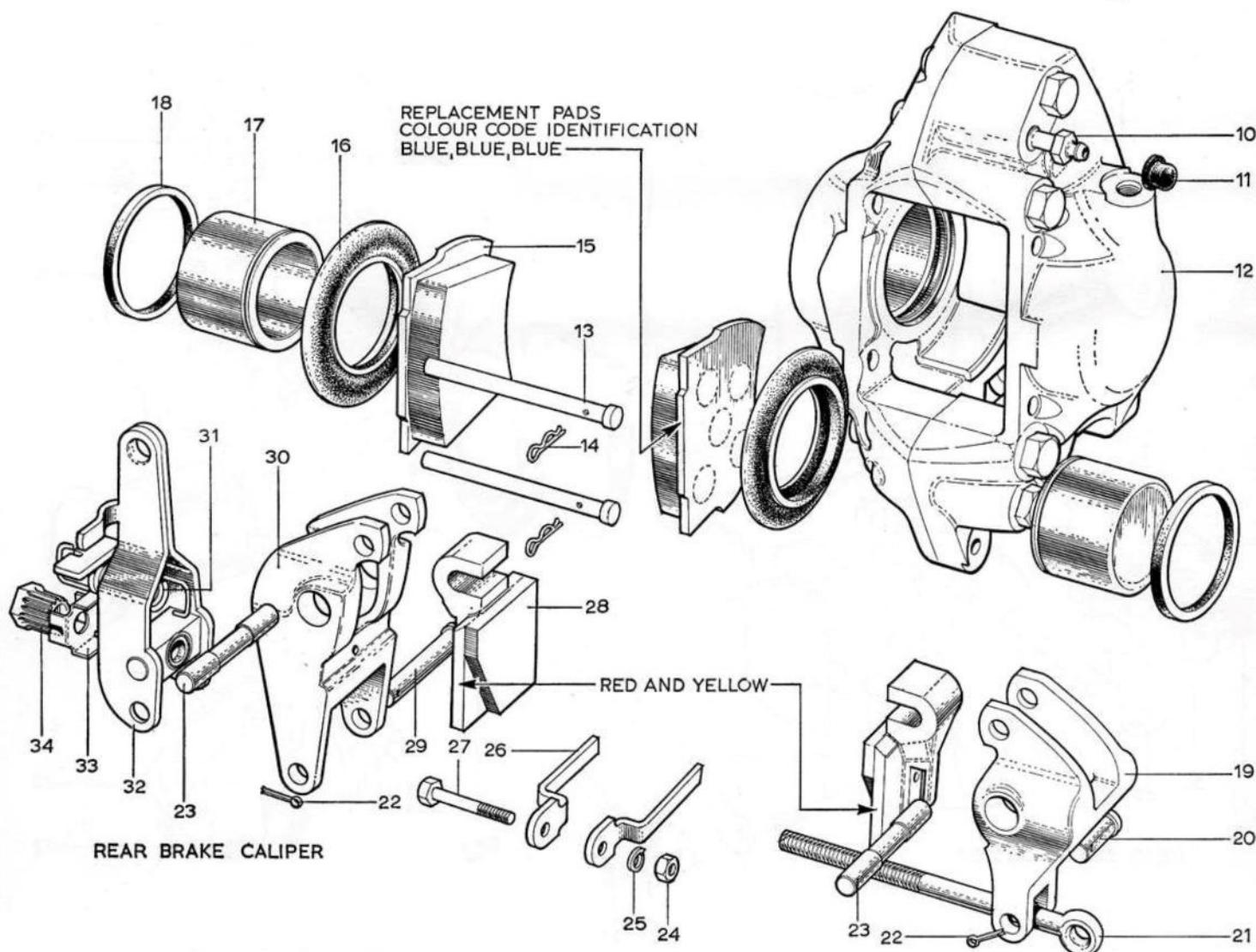
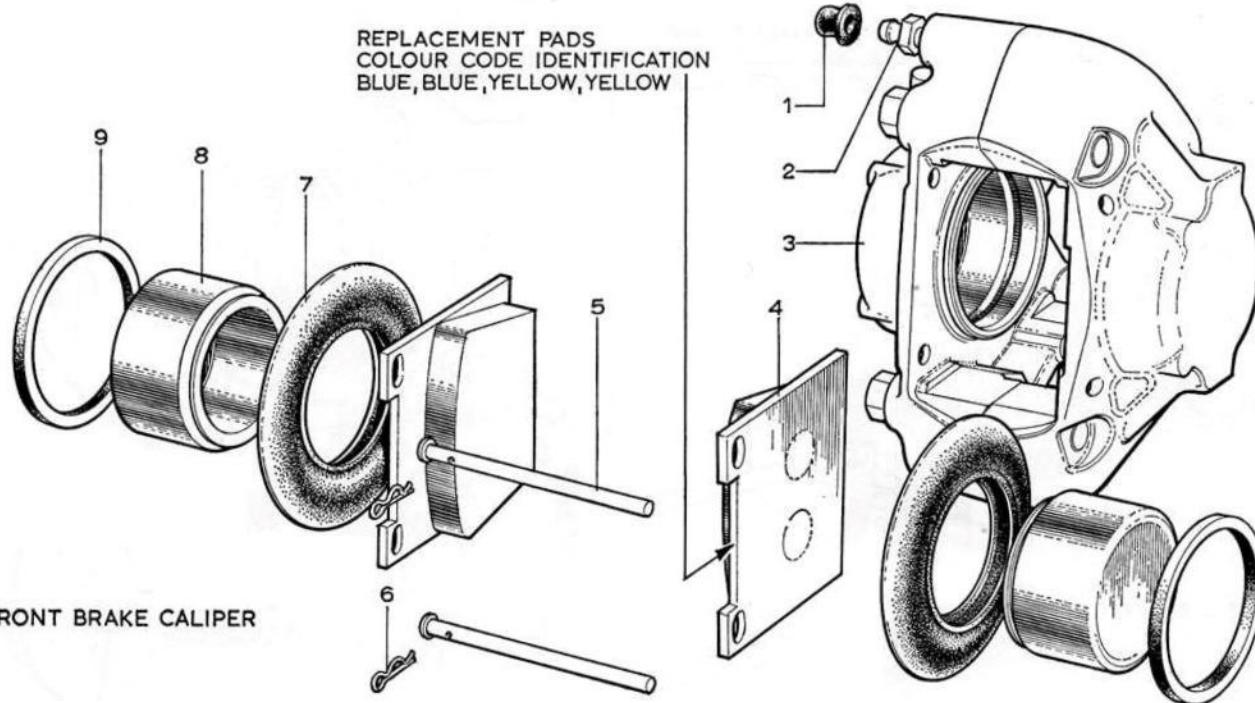
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
CHASSIS SECTION (continued)									
REAR SUSPENSION (continued)									
CB5	Washer - $\frac{7}{8}$ " dia.	. . .	26D/36D701/2	. . .	4 4 4			
CB70 . . .	A26 D 015 . . .	Drive shaft (fixed length)	. . .	26D/36D701/2	. . .	2 2 2			

CC



HYDRAULIC BRAKING SYSTEM

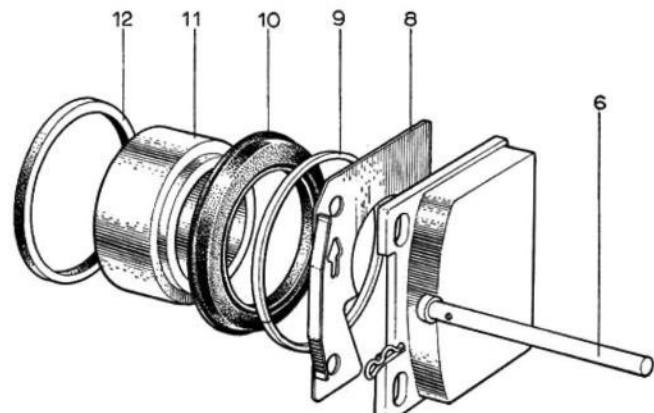
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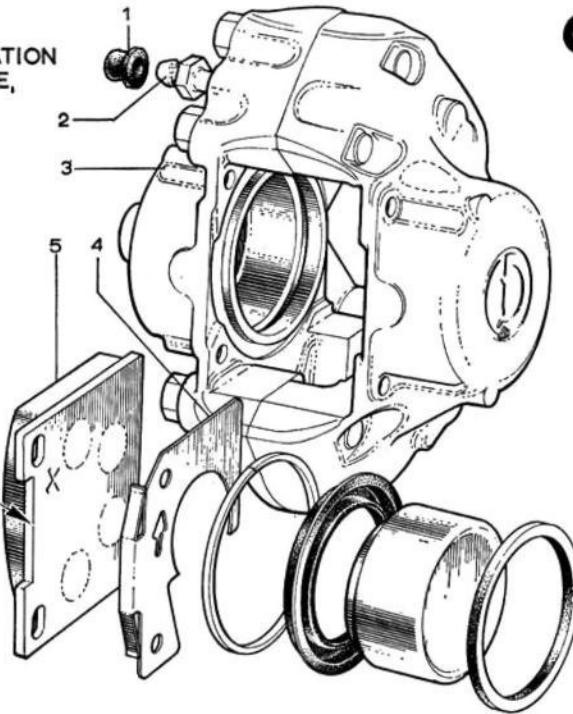
FRONT AND REAR BRAKE CALIPER COMPONENTS -SI

CE

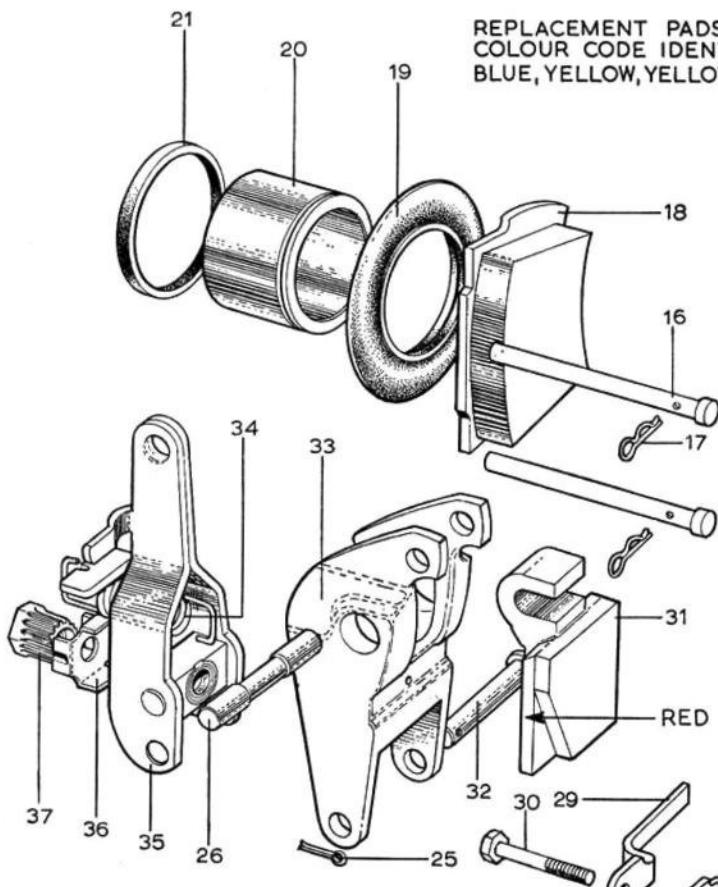
REPLACEMENT PADS
COLOUR CODE IDENTIFICATION
BLUE, YELLOW, YELLOW, BLUE,



FRONT BRAKE CALIPER



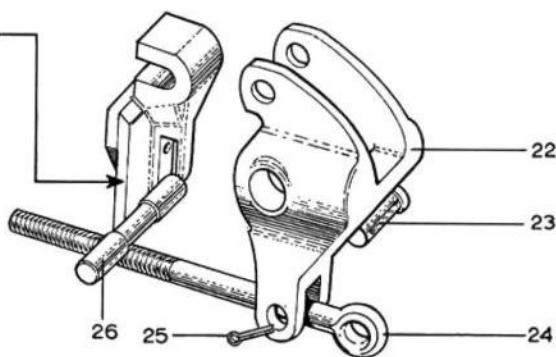
REPLACEMENT PADS
COLOUR CODE IDENTIFICATION
BLUE, YELLOW, YELLOW, BLUE,



REAR BRAKE CALIPER

RED AND YELLOW

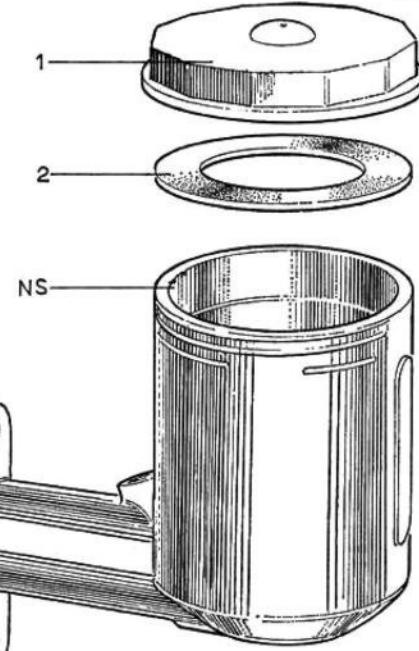
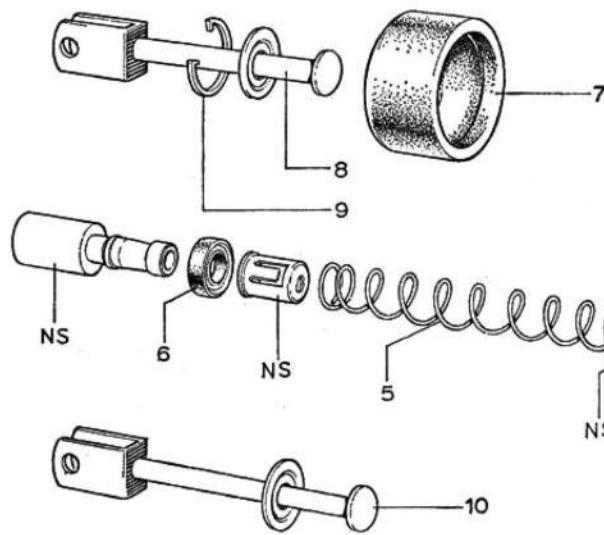
28 27



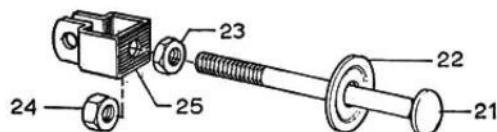
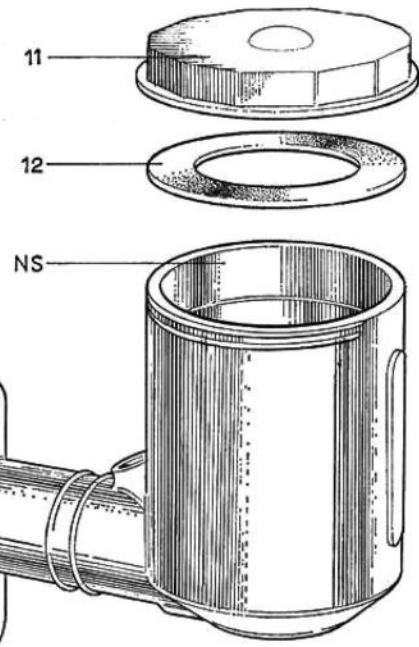
FRONT AND REAR BRAKE CALIPER COMPONENTS - S2 & COUPÉ

CF

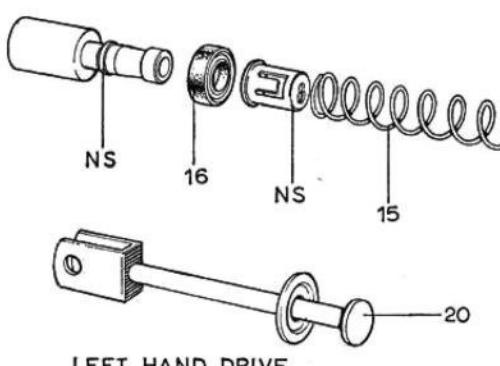
RIGHT HAND DRIVE



LEFT HAND DRIVE

 $5/8''$ MASTER CYLINDER - ELAN S1R.H. & L.H.D. - ELAN S1
- 1ST 100 VEHICLES

RIGHT HAND DRIVE



LEFT HAND DRIVE

0.70" MASTER CYLINDER { ELAN S1 (1ST 100 VEHICLES)
ELAN S2 AND COUPÉ

BRAKE MASTER CYLINDER

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
CHASSIS SECTION (continued)						
HYDRAULIC BRAKING SYSTEM						
<i>Note. – It is imperative that all hydraulic braking system brake pads should have the same colour codings, the Blue/Yellow/Yellow/Blue pads fitted prior to November 1965 must be replaced in vehicle sets by the current pads.</i>						
CC8 . . .	(G) 64032605 . . .	Front caliper assembly – R.H. with Blue / Blue / Yellow / Yellow pads	To chassis No. 26/4108	1	–	–
CC2 . . .	(G) 64032604 . . .	Front caliper assembly – L.H. with Blue / Blue / Yellow / Yellow pads	To chassis No. 26/4108	1	–	–
CD4 . . .	(G) 6432508FK . . .	Pad – front L.H./R.H. (Blue/ Blue/Yellow/Yellow)	64032604/5	4	–	–
CD8 . . .	(G) 64325703 . . .	Piston (front caliper)	64032604/5	4	–	–
CD5/CE6 . . .	(G) 64325705 . . .	Pad retaining pin	4	4	4
CD6/CE7 . . .	(G) 64325706 . . .	Pin retaining clip	4	4	4
CD7 . . .	(G)	Dust cover	64032604/5	4	–	–
CD9 . . .	(G)	Sealing ring	64032604/5	4	–	–
CD2 . . .	(G) 64470444 . . .	Bleed screw	64032604/6	2	–	1
CD1/CE1 . . .	(G) 363400 . . .	Dust cap	2	2	2
	(G) SP.2519 . . .	Service kit (front caliper assembly)
CC7 . . .	(G) 64032793 . . .	Front caliper assembly – R.H. with Blue / Yellow / Blue / Yellow pads	To chassis No. 26/4108	2	–	–
CC30 . . .	(G) 64032792 . . .	Front caliper assembly – L.H. with Blue / Yellow / Blue / Yellow pads	–	1	1
CE5 . . .	(G) 64326615GJ . . .	Pad – front L.H./R.H. (Blue/ Yellow/Blue/Yellow)	64032792/3	–	4	4
	(G) 640326615FK . . .	Pad (front brake) – Blue/Blue/ Yellow/Yellow
CE11 . . .	(G) 64326616 . . .	Piston (front caliper)	64032792/3	–	4	4
CE4 . . .	(G) 64326620 . . .	Damping spring	64032792/3	2	2	2
CE8 . . .	(G) 64326619 . . .	Damping spring	64032792/3	2	2	2
CE10 . . .	(G)	Dust cover	4	4	4
CE9 . . .	(G)	Ring (dust cover retaining)	64032792/3	4	4	4
CE12 . . .	(G)	Sealing ring	64032792/3	4	4	4
CE2 . . .	(G) 64470445 . . .	Bleed screw	64032792/3	2	2	2
	(G) SP.2534 . . .	Service kit (front caliper assembly)
		Bolt (front caliper mounting) – $\frac{7}{16}'' \times 1\frac{1}{2}''$ long	4	4	4
		Lockwasher – $\frac{7}{16}''$	4	4	4
CA24/CC3 . . .	(AA) 0L08304 . . .	Disc (front)	2	2	2
CA34 . . .	(AA) 7502145 . . .	Bolt (front disc to hub)	8	–	–
CA34 . . .	(AA) 7502148 . . .	Bolt (front disc to hub)	–	–	8
CA35 . . .	(AA) 8500905 . . .	Lockwasher	–	8	8
CC25 . . .	(G) 64032738 . . .	Rear caliper assembly – R.H. with Blue/Blue/Blue pads	To chassis No. 26/4108	1	–	–
CC31 . . .	(G) 64032739 . . .	Rear caliper assembly – L.H. with Blue/Blue/Blue pads	To chassis No. 26/4108	–	1	–
CD15 . . .	(G) 64325418DT . . .	Pad – rear L.H./R.H. (Blue/ Blue/Blue)	To chassis No. 26/4108	4	–	–
CD28 . . .	(G) 64932005EE . . .	Handbrake pad assembly – R.H./L.H.	4	4	4
CD17/CE20 . . .	(G) 64325873 . . .	Piston (rear caliper)	4	4	4
CD13/CE16 . . .	(G) 64325022 . . .	Pad retaining pin	4	4	4
CD14/CE17 . . .	(G) 64325009 . . .	Pin retaining clip	4	4	4
CD16/CE19 . . .	(G)	Dust cover	4	4	4
CD18/CE21 . . .	(G)	Sealing ring	4	4	4
CD10 . . .	(G) 377687W . . .	Bleed screw (rear caliper)	To chassis No. 26/4108	2	–	–
CD11/CE14 . . .	(G) 363400 . . .	Dust cap	2	2	2
	(G) SP.2515 . . .	Service kit (rear caliper assembly)	2	2	2
CD19/CE22 . . .	(G) 64325677 . . .	Clamping lever (outer)	2	2	2
CD30/CE33 . . .	(G) 64325679 . . .	Clamping lever (inner)	2	2	2
CD23/CE26 . . .	(G) 64325747 . . .	Pivot pin (H/B to caliper)	4	4	4
CD21/CE24 . . .	(G) 64325759 . . .	Tie rod	2	2	2
CD31/CE34 . . .	(G) 64325754 . . .	Return spring	2	2	2

Illustration Reference	Part Number	Description	Next Assembly	S2	Quantity S2	Coupé
CHASSIS SECTION (continued)						
HYDRAULIC BRAKING SYSTEM (continued)						
CD20/CE23	(G) 64325762	Pivot pin (tie rod)			2	2
CD33/CE36	(G) 64325761	Spring clip			2	2
CD34/CE37	(G) 64325760	Adjuster nut			2	2
CD32/CE35	(G) 64325753	Operating lever assembly			2	2
CD29/CE32	(G) 64325763	Pivot pin (operating lever)			2	2
CD22/CE25	(G) 15008	Split pin			2	2
CD26/CE29	(G) 64325901	Centralizing strip			2	2
CD27/CE30	(G) 64130400	Bolt			2	2
CD25/CE28	(G) 64140022	Washer			2	2
CD24/CE27	(G) GB.33564	Nut			2	2
CB65/CC25	(G) 64032739XK	Rear caliper assembly - R.H. - with Blue / Blue / Yellow / Yellow pads			-	1
CC31	(G) 64032738XK	Rear caliper assembly - L.H. - with Blue / Blue / Yellow / Yellow pads			-	1
CB64	26 J 002	Bolt (rear caliper to bearing housing)			-	1
		Shim (rear caliper to bearing housing) - $\frac{7}{16}$ " I.D. $\times \frac{3}{4}$ " O.D. $\times 0.005"$ thick - brass			-	4
CE18	(G) 64325418GJ	Pad - rear L.H./R.H. (Blue/Yellow/Yellow/Blue)			-	30
	(G) 640325418FK	Pad (rear brake) - Blue/Blue/Yellow/Yellow			-	4
	(G) 640326615GJ	Pad (brake) - special equipment - Blue/Yellow/Yellow/Blue			-	4
CE13	(G) 64470445	Bleed screw (rear caliper)			-	8
CB68/CC24	A26 J 001	Disc (rear)			-	2
EL75	A26 J 708	Pedal assembly - R.H.D.			-	2
	26 J 707	Pedal assembly - L.H.D.			-	1
EL80	A26 J 022	Shaft (pedal mounting)	26J707/A26J708		-	1
	B26 J 020	Pedal (brake) assembly - R.H.D.			-	1
	A26 J 019	Pedal (brake) assembly - L.H.D.	A26J708		-	1
EL86	S2946	Pad (brake pedal)	26J707		-	1
EL83	12 DU 08	Bush (brake pedal to shaft)	26J707/A26J708		-	1
EL81	J 014	Washer (pedal spacing)	26J707/A26J708		ar	ar
EL90	26 J 017	Spring (brake pedal retracting)	26J707/A26J708		-	1
		Link (brake pedal actuating) - R.H.D.			-	1
EL77	A26 J 024	Bracket (pedal mounting) - R.H.D.	A26J708		-	1
	26 J 030	Bracket (pedal mounting) - L.H.D.	A26J708		-	1
EL101		Bolt (pedal assembly and master cylinders to dash) - $\frac{15}{16}'' \times 1\frac{1}{2}''$ long - R.H.D.	26J707		-	1
		Bolt (pedal assembly and master cylinders to dash) - $\frac{15}{16}'' \times 1\frac{1}{2}''$ long - L.H.D.			-	4
	J 034	Bolt (clutch stop and pedal assembly and master cylinders to dash) - L.H.D.			-	3
EL102		Nut - $\frac{5}{16}$ " stover			-	1
EL103		Washer - $\frac{5}{16}$ " dia.			-	4
EL108		Screw (pedal assembly to body) - rear - No. 10 $\times 1''$ long			-	4
EL109		Washer - $\frac{3}{16}$ " I.D. $\times \frac{1}{2}$ " O.D. $\times 21$ S.W.G.			-	2
EL94	26 B 104	Packing piece			-	2
EL110		Nut - No. 10 nyloc			-	5
EL84	26 J 025	Bracket (pedal shaft bearing)			-	2
EL114		Bolt (bracket to body) - $\frac{1}{4}'' \times 1\frac{1}{2}''$ long			-	1
					-	2

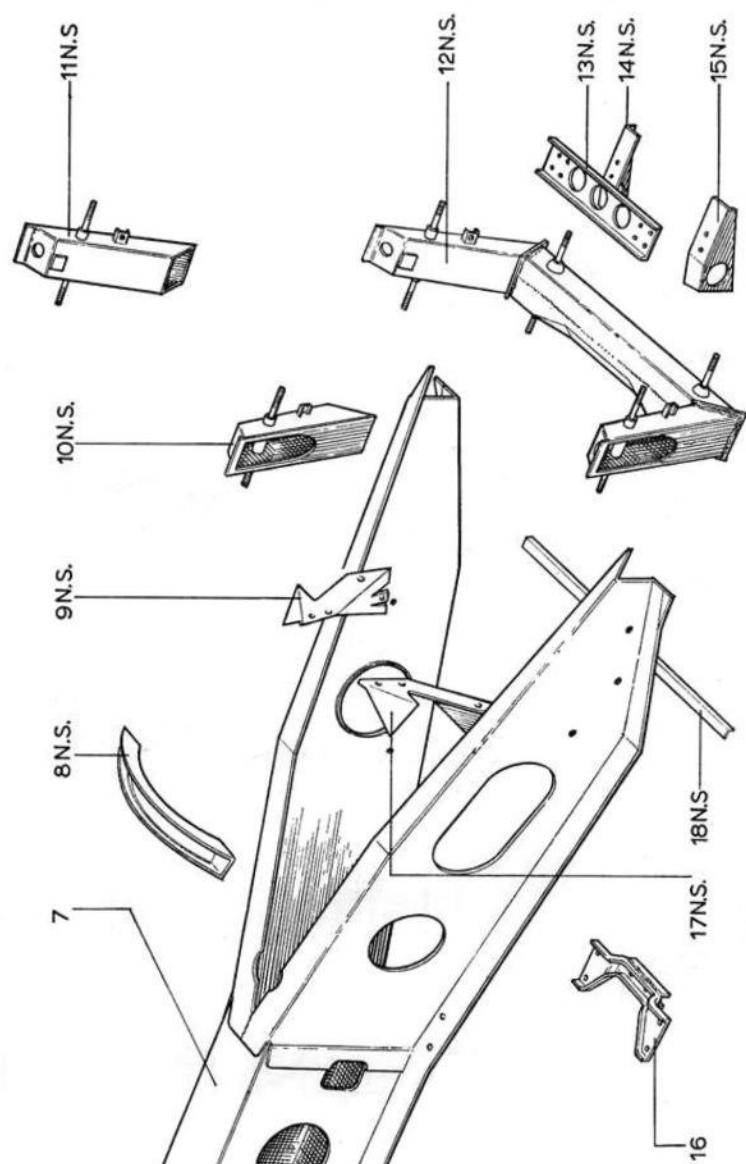
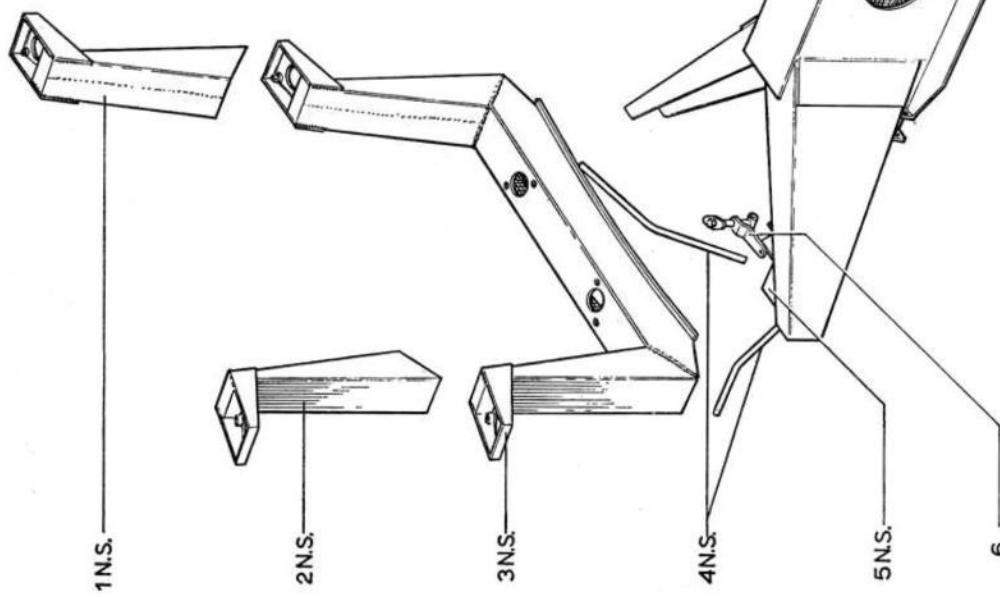
Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
CHASSIS SECTION (continued)						
HYDRAULIC BRAKING SYSTEM (continued)						
EL85 . . .	26 J 028 . . .	Washer square				2 2
EL115 . . .		Washer - $\frac{1}{4}$ " dia.				2 2
EL123 . . .		Lockwasher - $\frac{1}{4}$ " dia.				2 2
CC8 . . . (G)	64067975 . . .	Brake master cylinder $\frac{5}{8}$ " dia. - R.H.D.	To chassis No. 26/4108	1	-	-
	(G) 64068063 . . .	Brake master cylinder $\frac{5}{8}$ " dia. - L.H.D.	To chassis No. 26/4108	1	-	-
CF8 . . . (G)	64673863 . . .	Push rod - R.H.D.	64067975	1	-	-
CF10 . . . (G)	391017 . . .	Push rod - L.H.D.	64068063	1	-	-
CF5 . . . (G)	378847 . . .	Spring	64067975/64068063	1	-	-
CF4 . . . (G)		Spring washer	64067975/64068063	1	-	-
CF1 . . . (G)	378434 . . .	Filler cap	64067975/64068063	1	-	-
CF2 . . . (G)		Cap washer	64067975/64068063	1	-	-
CF3 . . . (G)		Valve seal	64067975/64068063	1	-	-
CF6 . . . (G)		Plunger seal	64067975/64068063	1	-	-
CF7 . . . (G)		Dust cover	64067975/64068063	1	-	-
CF9 . . . (G)		Circlip	64067975/64068063	1	-	-
	(G) SP.2115 . . .	Service kit - $\frac{5}{8}$ " Brake Master cylinder		1	-	-
CC10 . . . (G)	64067948 . . .	Brake master cylinder - $\frac{7}{8}$ " dia. - L.H.D./R.H.D.	To chassis No. 26/4108	1	-	-
CF21 . . . (G)	64674539 . . .	Push rod - L.H.D./R.H.D.	64067948	1	-	-
CF15 . . . (G)	64673425 . . .	Spring	64067948/64068324/5	1	1	1
CF14 . . . (G)		Spring washer	64067948/64068324/5	1	1	1
CF22 . . . (G)	378230 . . .	Retaining washer	64067948/64068324/5	1	1	1
CF25 . . . (G)	373201 . . .	Jaw end	64067975/64068063	1	-	-
CF23 . . . (G)	64100031 . . .	Locknut	64067975/64068063	1	-	-
CF24 . . . (G)	64100026 . . .	Nut	64067975/64068063	1	-	-
CF11 . . . (G)	64473019 . . .	Filler cap	64067948/64068324/5	1	1	1
CF12 . . . (G)		Cap washer	64067948/64068324/5	1	1	1
	(G) SP.2152 . . .	Service kit - $\frac{7}{8}$ " master cylinder	Except first 100 vehicles	1	-	-
CC10 . . . (G)	64068324 . . .	Brake master cylinder - $\frac{7}{8}$ " dia. - R.H.D.		1	1	1
	(G) 64068325 . . .	Brake master cylinder - $\frac{7}{8}$ " dia. - L.H.D.		1	1	1
CF17 . . . (G)	64673863 . . .	Push rod assembly - R.H.D.	64068324	1	1	1
CF20 . . . (G)	391017 . . .	Push rod assembly - L.H.D.	64068325	1	1	1
	(G) SP.2172 . . .	Service kit - $\frac{7}{8}$ " brake master cylinder		1	1	1
CF13		Valve seal - $\frac{7}{8}$ " brake master cylinder	64067948/64068324/5	1	1	1
CF16		Plunger seal - $\frac{7}{8}$ " brake master cylinder	64067948/64068324/5	1	1	1
CF19		Dust cover - $\frac{7}{8}$ " brake master cylinder	64067948/64068324/5	1	1	1
CF18		Circlip	64067948/64068324/5	1	1	1
EL104 . . . (F)	100E-73871 . . .	Clevis pin (master cylinder to brake pedal)		1	1	1
EL107 . . . (F)	72010-S7 . . .	Split pin - $\frac{1}{8}$ " dia. $\times \frac{5}{8}$ " long		1	1	1
EL105 . . . (F)		Washer - $\frac{5}{16}$ " dia.		1	1	1
EL106 . . . (F)	351341-ES . . .	Washer		1	1	1
CC1 . . . (G)	3700622W . . .	Hose (high-pressure flexible) - front		2	2	2
CC23 . . . (G)	3700625W . . .	Hose (high-pressure flexible) - rear		2	2	2
CC14 . . . (G)	64474284 . . .	Connection (brake pipe five-way)		1	1	1
CC27 . . . (G)	64474341 . . .	Connection (brake pipe three-way)		1	1	1
CC11		Bolt (connections to chassis) - $\frac{1}{4}'' \times 1\frac{1}{4}$ " long		2	2	2
CC13		Nut		2	2	2
CC12		Washer		2	2	2
CC33 . . . (G)	64067811 . . .	Switch (stop light)		1	1	1
CC18 . . . (G)	64474287 . . .	Banjo (four-way)		4	4	4
CC20 . . . (G)	376102W . . .	Bolt (banjo to caliper)		4	4	4
CC19		Copper washer		8	8	8

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
CHASSIS SECTION (continued)				
HYDRAULIC BRAKING SYSTEM (continued)				
CC32 . . .	50062 . . .	Locknut (brake pipe to chassis to flexible hose)	- 4 4
CC26 . . .	74330 . . .	Lockwasher	- 8 8
CC19 . . .	378700 . . .	Gasket	- 4 4
CC21 . . .	378703 . . .	Gasket	- 4 4
CC17 . . .	378711 . . .	Gasket	- 5 5
CC9 . . . (G)	64473093 . . .	Pipe (master cylinder to five-way connection) - R.H.D. - 17" long	- 1 1
	28 J 052 . . .	Pipe (master cylinder to five-way connection) - L.H.D. - 56" long	- 1 1
CC5 . . . (G)	3602030W . . .	Pipe (five-way connection to front hose) - R.H. - 10" long	- 1 1
CC4 . . . (G)	64473520 . . .	Pipe (five-way connection to front hose) - L.H. - 37" long	- 1 1
CC15 . . . (G)	64474551 . . .	Pipe (five-way connection to three-way connection) - 76" long	- 1 1
CC22 . . . (G)	3602930W . . .	Pipe (three-way connection to rear hose) - R.H. - 14½" long	- 1 1
CC28 . . . (G)	3606130W . . .	Pipe (three-way connection to rear hose) - L.H. - 30½" long	- 1 1
CC16 . . .	HV 3110 B . . .	Grommet (brake pipe through chassis)	- 1 1

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
CHASSIS SECTION (continued)				
HANDBRAKE				
	A26 J 704 . . .	Handbrake lever assembly - R.H.D.		1 1 1
	A26 J 705 . . .	Handbrake lever assembly - L.H.D.		1 1 1
EL98 . . .	SSO1745/10/9 . . .	Screw (handbrake to body)		1 1 1
EL92 . . .	SNJ1761 . . .	Spring nut		1 1 1
EL99 . . .		Washer - $\frac{1}{2}$ " dia.		1 1 1
EL91 . . .	A26 J 008 . . .	Tube (handbrake ratchet) - R.H.D.	A26J704 . . .	1 1 1
	26 J 007 . . .	Tube (handbrake ratchet) - L.H.D.	A26J705 . . .	1 1 1
EL93 . . .	A26 J 723 . . .	Plunger (handbrake)	A26J704/5 . . .	1 1 1
EL89 . . .	31893 . . .	Switch (handbrake warning light)	A26J704/5 . . .	1 1 1
EL100 . . .		Locknut (switch to ratchet tube)	A26J704/5 . . .	1 1 1
EL73 . . .	26 J 005 . . .	Cable (handbrake) assembly	A26J704/5 . . .	1 1 1
EL74 . . .	720/1000 . . .	Grommet (handbrake cable)	A26J704/5 . . .	1 1 1
(F) . . .	109E-2857 . . .	Clevis (handbrake cable)	A26J704/5 . . .	1 1 1
(F) . . .	73860-S7 . . .	Clevis pin		1 1 1
(F) . . .	72003-S7 . . .	Split pin		1 1 1
	232/DIN/6 . . .	Circlip		1 1 1
	79-040-187-0875 . . .	Tension pin - $\frac{3}{16}$ " dia. $\times \frac{7}{8}$ " long		1 1 1
	26 J 004 . . .	P.V.C. tube - $\frac{1}{2}$ mm. \times 10 mm.		1 1 1
	A26 J 706 . . .	Pivot (handbrake) assembly		1 1 1
		Screw (pivot assembly to chassis) - $\frac{1}{2}'' \times \frac{3}{4}''$		2 2 2
		Lockwasher - $\frac{1}{4}$ " dia.		2 2 2
CB126 . . .	26 J 010 . . .	Lever tube	A26J706 . . .	1 1 1
CB127 . . .	26 J 011 . . .	Lever spindle	A26J706 . . .	1 1 1
CB128 . . .	26 J 012 . . .	Distance tube	A26J706 . . .	1 1 1
CB121 . . .	CT 172 . . .	Oilite bush	A26J706 . . .	2 2 2
	26 J 016 . . .	Spring	A26J706 . . .	1 1 1
CB120 . . .		Washer - $\frac{1}{4}$ " dia.	A26J706 . . .	1 1 1
CB119 . . .		Split pin - $\frac{1}{16}$ " dia. $\times \frac{5}{8}$ " long	A26J706 . . .	1 1 1
CB133 . . .	26 J 015 . . .	Bush for caliper lever		2 2 2
CB123 . . .	26 J 014 . . .	Rod (handbrake actuating) - R.H.		1 1 1
CB124 . . .	26 J 013 . . .	Rod (handbrake actuating) - L.H.		1 1 1
CB122 . . .	36 J 050 . . .	Clevis pin (rod to pivot assembly)		2 2 2
CB125 . . .		Split pin - $\frac{1}{16}$ " $\times \frac{3}{8}$ " long		2 2 2
CB113 . . .		Bolt (rod to caliper) - 2 B.A. $\times \frac{3}{8}$ " long		2 2 2
CB112 . . .	PT/B026/11/2 . . .	Nut - 2 B.A. nyloc		2 2 2
(G) . . .	640325765-EE . . .	Pad (handbrake) - Red/Yellow	64032738/9XN . . .	4 4 4

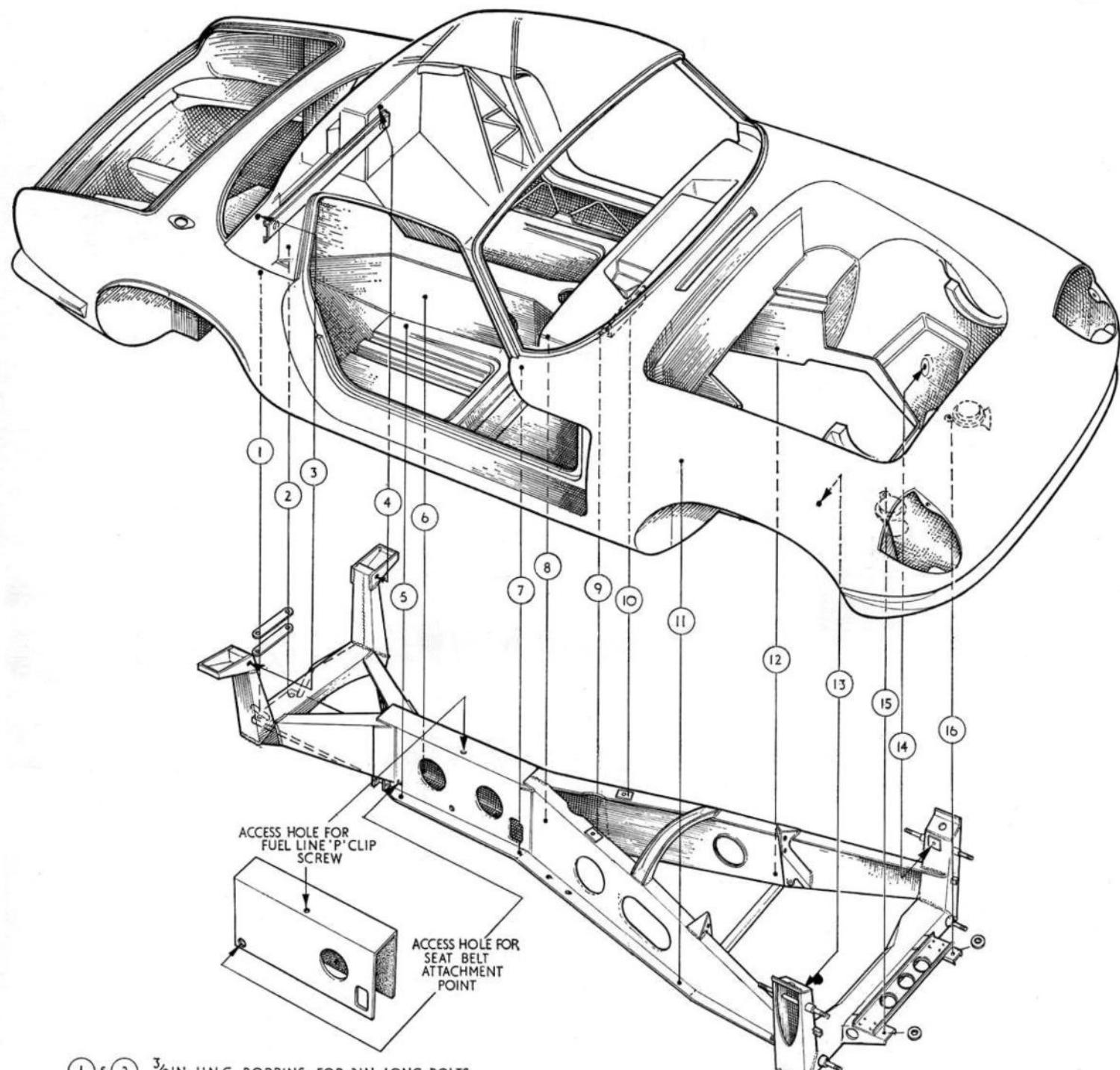
CG

NOTE. ITEMS MARKED N.S. CANNOT
BE SERVICED. DEALER TO ORDER
COMPLETE CHASSIS ASSEMBLY OR
RETURN THE DAMAGED CHASSIS TO
MANUFACTURERS FOR RECTIFICATION.



CHASSIS

CH



- (1) & (2) $\frac{3}{8}$ IN. U.N.C. BOBBINS FOR 2IN. LONG BOLTS
- (3) & (4) PADS TAPPED FOR $\frac{3}{8}$ IN. U.N.F X 1 $\frac{1}{2}$ IN. LONG BOLTS ($\frac{3}{8}$ IN. CLEARANCE BOBBINS IN BODY SHELL)
- (5) & (6) $\frac{3}{8}$ IN. U.N.C. BOBBINS FOR $\frac{3}{8}$ IN. X 1IN. LONG BOLTS
- (7) & (8) PADS UNDER TOP FLANGE TAPPED FOR $\frac{3}{8}$ IN. U.N.F X 1 $\frac{1}{2}$ IN. BOLTS.
- (9) (10) & (11) $\frac{3}{8}$ IN. U.N.C. BOBBINS FOR 1IN LONG BOLTS
- (13) & (14) PADS TAPPED FOR $\frac{7}{16}$ IN. U.N.F X 1 $\frac{1}{2}$ IN. BOLTS ($\frac{7}{16}$ IN. CLEARANCE BOBBINS IN BODY SHELL)
- (15) & (16) $\frac{3}{8}$ IN. U.N.C. BOBBINS FOR 1 $\frac{1}{2}$ IN. BOLT.

BODY TO CHASSIS MOUNTING POINTS

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
CHASSIS SECTION (continued)									
CHASSIS FRAME AND BODY MOUNTINGS									
	26 A 701 . . .	Chassis assembly			1	1			
	26 A 002 . . .	Gearbox mounting - with close ratio gearbox	26A701	1	1	1			
PH61 . . .	A26 A 002 . . .	Gearbox mounting - with rally ratio gearbox	26A701	-	1	1			
		Screw (gearbox mounting to chassis) - $\frac{5}{16}$ " U.N.F. $\times \frac{1}{2}$ " long	26A701	4	4	4			
		Spring washer - $\frac{5}{16}$ " dia. square section	26A701	4	4	4			
	J 001 . . .	Bobbin - $\frac{1}{4}$ " U.N.C.		19	19	19			
	J 004 . . .	Bobbin - $\frac{5}{16}$ " U.N.C.		3	3	3			
	J 005 . . .	Bobbin - $\frac{5}{16}$ " clear		5	5	5			
	J 007 . . .	Bobbin - $\frac{3}{8}$ " U.N.C.		14	14	14			
	J 008 . . .	Bobbin - $\frac{3}{8}$ " clear		4	4	4			
	J 010 . . .	Bobbin - $\frac{7}{16}$ " clear		2	2	2			

C1

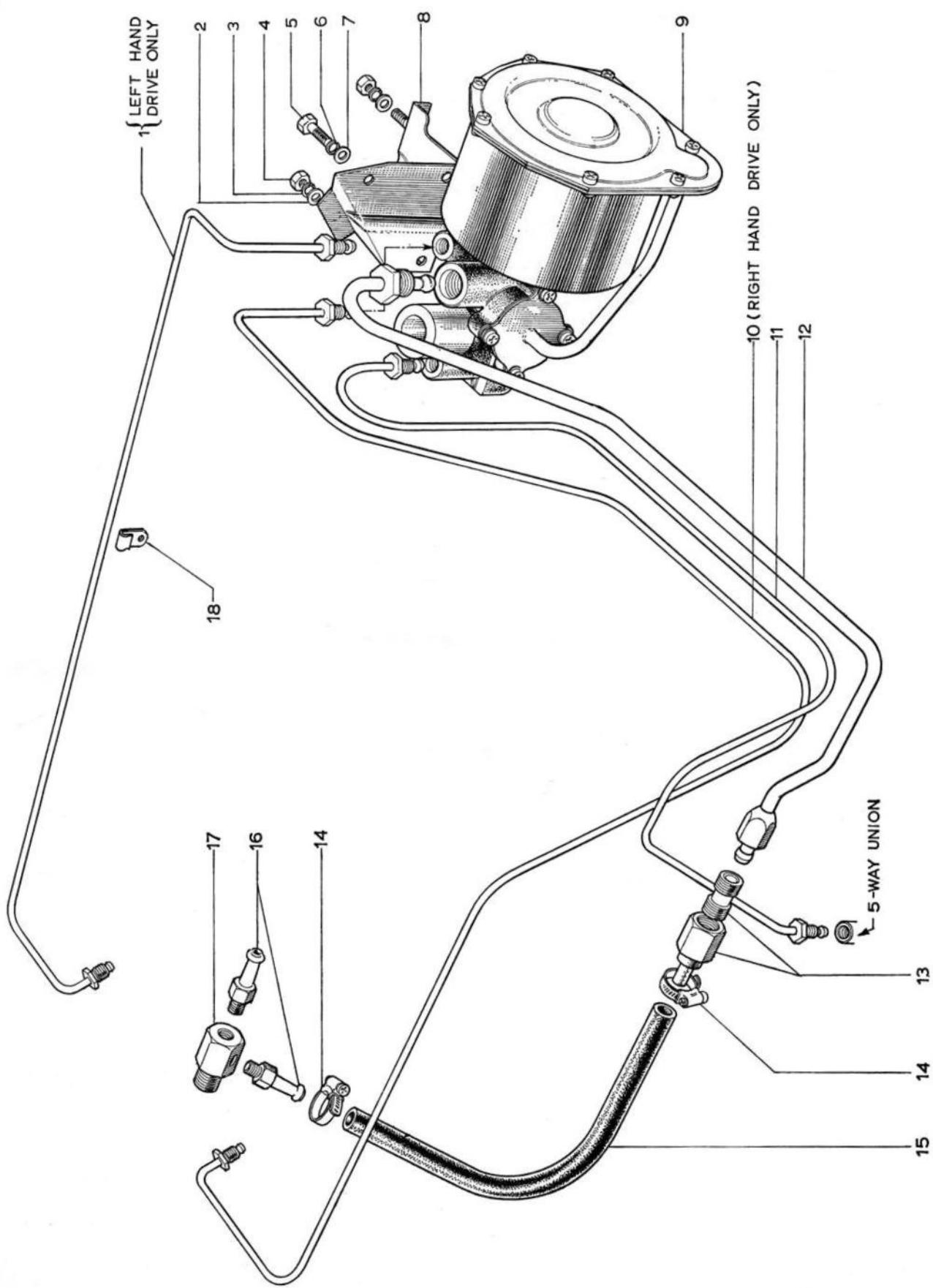
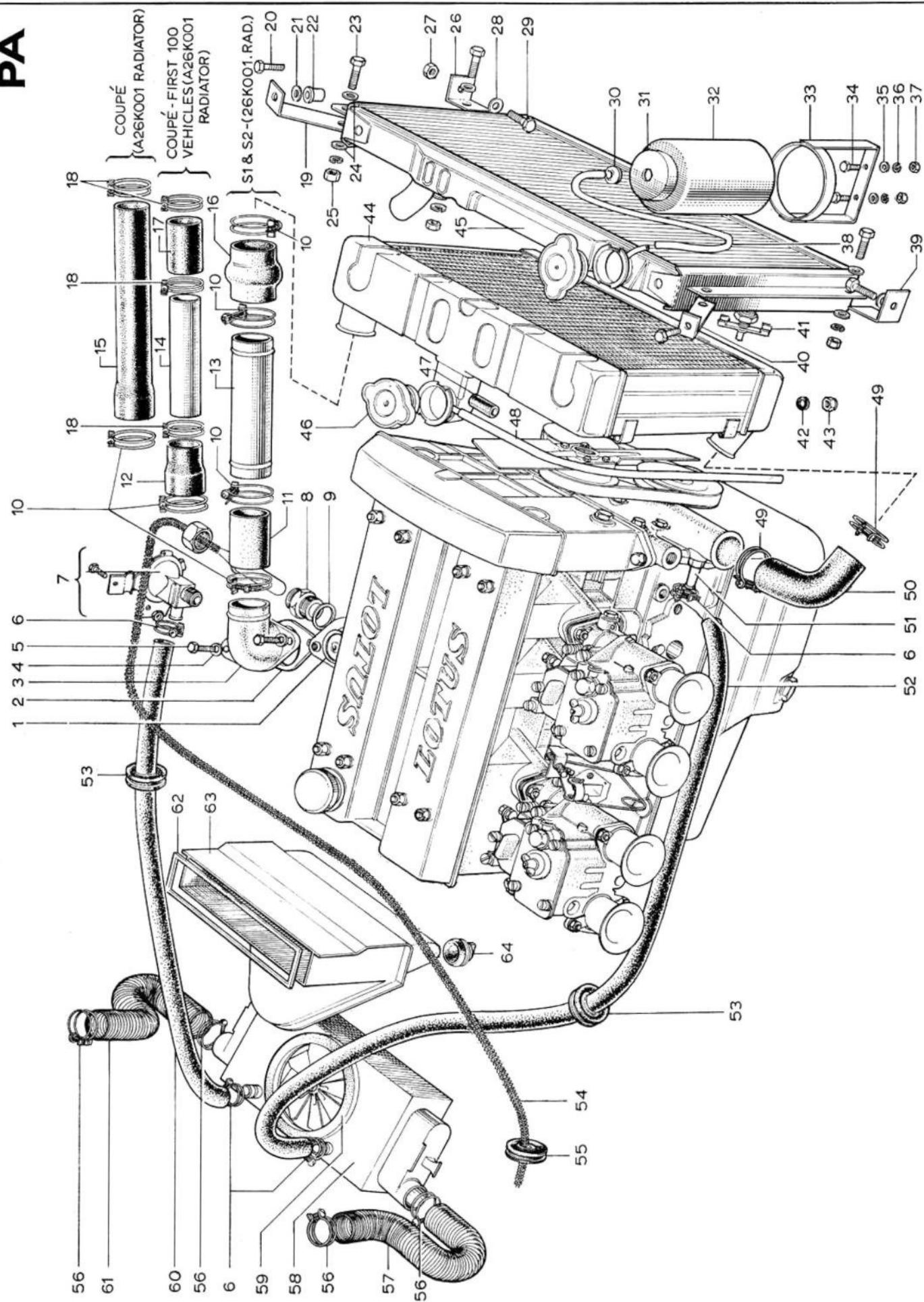


Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
CHASSIS SECTION (continued)									
BRAKE SERVO									
C19	(G) 64049118	Servo (brake) assembly - optional extra		1	1	1			
C18	(F) 120E-2A248	Bracket (servo mounting)		1	1	1			
C15	(F) 20369-S7	Bolt (servo to bracket)		3	3	3			
C17	(F) 44727-S7	Washer		3	3	3			
C16	(F) 34807-S7	Lockwasher		3	3	3			
C14	(F) 33798-S7	Nut (bracket to body)		3	3	3			
C12	(F) 44725-S7	Washer		3	3	3			
C13	(F) 34806-S7	Lockwasher		3	3	3			
C113	(G) 64490895	Valve (non-return)		1	1	1			
C117	26 E 367	Union (manifold vacuum take-off)		1	1	1			
C118	77810X368	Connector (manifold)		1	1	1			
C111	(G) 64473442	Pipe (servo to five-way connection) - 44" long		1	1	1			
C110	(G) 64473219	Pipe (master cylinder to servo) - R.H.D. - 55" long		1	1	1			
C11	(G) 3506910	Pipe (master cylinder to servo) - L.H.D. - 34" long		1	1	1			
C112	(G) 64476109	3/8" bundy tube		1	1	1			
C116	(G) 64490242	Vacuum hose - 15" long		1	1	1			
C115	(G) 5A2	Clip (vacuum hose)		2	2	2			
C119	(F) E349-CL-9	Clip (brake pipe to body)		1	1	1			

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
CHASSIS SECTION (continued)						
TOOLS						
A26	T 002	Jack assembly		1	1	1
A26	T 003	Jack handle assembly		1	1	1
(T)	109762	Wheelbrace - with bolt-on wheels		1	1	1
212	No. 2	Hammer (copper/hide) - with knock-on wheels		-	1	1
26	T 001	Tool roll assembly		1	1	1
		Spanner - 2×4 B.A. nickel-plated	26T001	1	1	1
		Spanner - $\frac{3}{8}'' \times \frac{7}{16}''$ A.F. - black	26T001	1	1	1
		Spanner - $\frac{1}{2}'' \times \frac{9}{16}''$ A.F. - black	26T001	1	1	1
		Wrench - 7" adjustable	26T001	1	1	1
		Screwdriver - 6" wire type	26T001	1	1	1
		Pliers - 6" lay-on	26T001	1	1	1
		Plug spanner - 14 mm. tubular - 7" O/A	26T001	1	1	1
36	B 523.	Tommy bar - $\frac{3}{8}''$ dia. × 6" long	26T001	1	1	1
		Insulator (tool kit)		-	-	1

PA



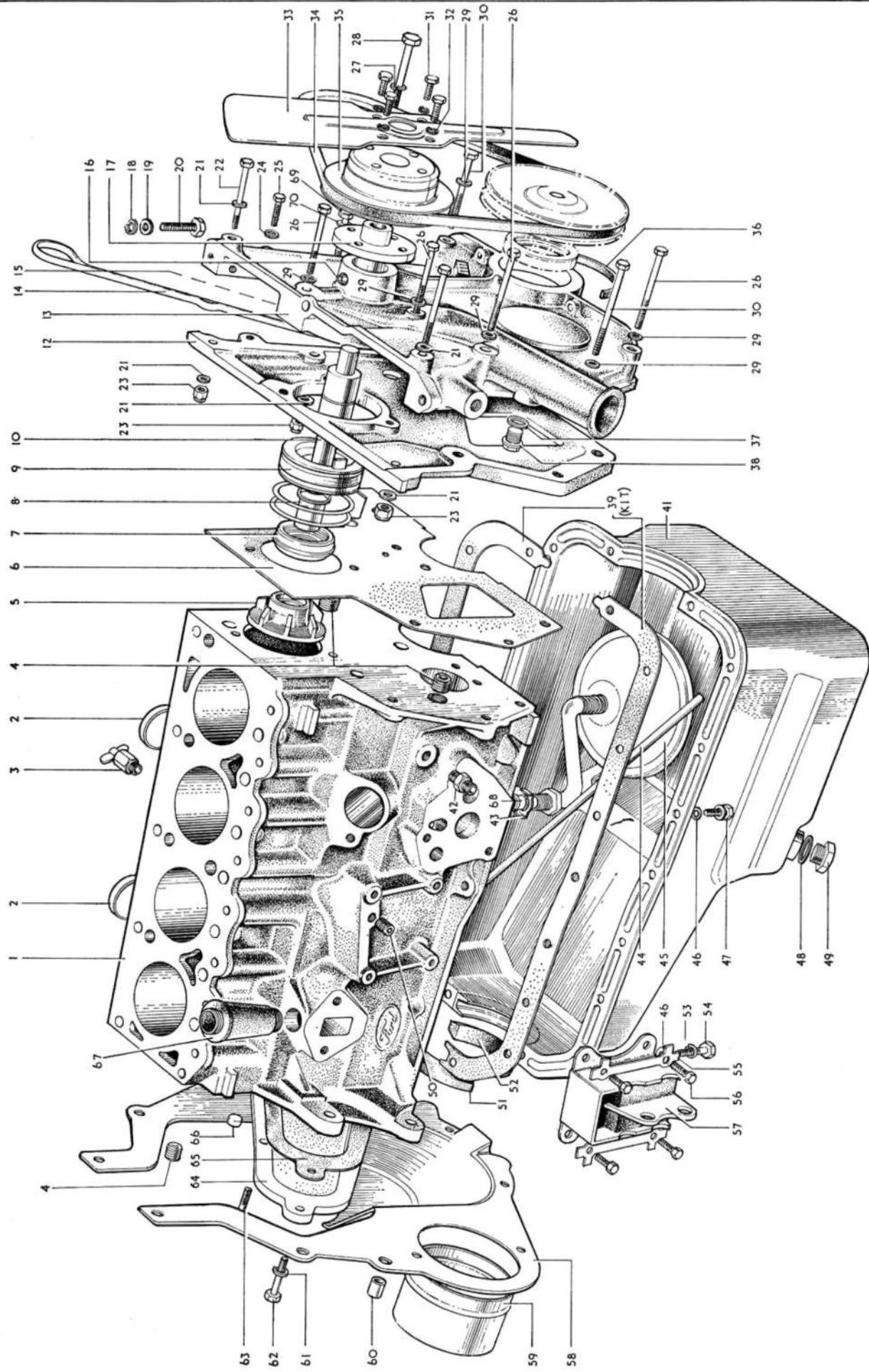
COOLING SYSTEM

PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

Page 35

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
POWER TRAIN SECTION						
COOLING SYSTEM AND INTERIOR HEATER						
PA1 . . .	(F) 116E-8575 . . .	Thermostat (water) assembly . . .	A26E701 . . .	1	1	1
PA2 . . .	(F) 105E-8255 . . .	Gasket . . .	A26E701 . . .	1	1	1
PA3 . . .	(F) 113E-8250 . . .	Connection (cylinder head water outlet) . . .	A26E701 . . .	1	1	1
PA5 . . .	(F) 20366-S7 . . .	Bolt (connection to cylinder head) . . .	A26E701 . . .	2	2	2
PA4 . . .	(F) 34806-S7 . . .	Lockwasher . . .	A26E701 . . .	2	2	2
PA10 . . .	120/H1 . . .	Hose clip (top water) . . .		4	—	—
PA10 . . .	120/H . . .	Hose clip (top rear) . . .		—	1	1
PA11 . . .	26K 009 . . .	Hosepipe (top rear) . . .		1	—	—
PA12 . . .	28K 009 . . .	Hosepipe (top rear) . . .		—	1	1
PA13 . . .	26K 002 . . .	Tube (top water) . . .		1	1	—
PA14 . . .	A26 K 002 . . .	Tube (top water) . . .		—	—	1
PA18 . . .	120/E . . .	Hoseclip (top front) . . .		—	—	3
PA16 . . .	26 K 003 . . .	Hosepipe (top front) . . .		1	—	—
PA44 . . .	26 K 001 . . .	Radiator assembly (incl. cap) . . .		1	1	—
PA46 . . .	A26 K 001 . . .	Radiator assembly (incl. cap) . . .		—	—	1
PA45 . . .	J-RC1 . . .	Radiator cap . . .	26K001/A26K001 . . .	1	1	1
PA48 . . .		Overflow pipe - $\frac{5}{16}$ " O.D. x 24" long. (nylon) . . .		1	1	—
PA47 . . .	J 017 . . .	Sleeve . . .		1	1	—
PA19 . . .	26 K 045 . . .	Upper mounting bracket, radiator - L.H. . .		1	1	1
PA40 . . .	26 K 046 . . .	Upper mounting bracket, radiator - R.H. . .		1	1	1
PA20 . . .		Set screw Hexagonal Head, upper bracket to body . . .		—	—	2
PA21 . . .		Plain washer - $\frac{3}{16}$ " upper bracket to body . . .		—	—	2
PA22 . . .	160 . . .	Rivnut No. 10 U.N.F. upper bracket to body . . .		—	—	2
PA26 . . .	26 K 049 . . .	Lower mounting bracket, radiator - L.H. . .		1	1	1
PA39 . . .	26 K 050 . . .	Lower mounting bracket, radiator - RH. . .		1	1	1
PA29 . . .		Setscrew $\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long - lower bracket to body . . .		2	2	2
PA28 . . .		Washer $\frac{5}{16}$ " - lower bracket to body . . .		2	2	2
PA27 . . .		Nut $\frac{5}{16}$ " U.N.F. 'stover' - lower bracket to body . . .		2	2	2
PA23 . . .		Setscrew $\frac{5}{16}$ " x $\frac{1}{2}$ " long - brackets to radiator . . .		4	4	4
PA24 . . .		Plain washer $\frac{5}{16}$ " - brackets to radiator . . .		8	8	8
PA25 . . .		Nut $\frac{5}{16}$ " U.N.F. 'stover' - brackets to radiator . . .		4	4	4
PA41 . . .	SD6D . . .	Drain tap - $\frac{1}{4}$ " B.S.P. (radiator) . . .		1	1	1
PA42 . . .	U3760 . . .	Rubber washer - $\frac{1}{4}$ " dia. . .		2	2	2
PA43 . . .		Nut - $\frac{1}{4}$ " 'stover' . . .		2	2	2
PA50 . . .	26 K 004 . . .	Hose - bottom . . .		1	1	1
PA49 . . .	120/G . . .	Hose clip - bottom . . .		2	2	2
PA51 . . .		Adaptor - heater take-off - $\frac{1}{2}$ " pipe to $\frac{3}{8}$ " B.S.P. . .		1	1	1
PA6 . . .	26 P 006 . . .	Hose clip - heater pipes . . .		4	4	4
PA52 . . .		Pipe (heater to engine) - 66" long . . .		1	1	1
PA60 . . .	26 P 005 . . .	Pipe (engine to heater) - 18" long . . .		1	1	1
EL38 . . .	26 B 037 . . .	Cable (heater control) . . .		1	1	1
EU22 . . .	26 B 039 . . .	Nut (cable retaining) . . .		1	1	1
PA7 . . .		Control (heater water valve) assembly . . .		1	1	1
EL39 . . .	(L) 655A/35537D . . .	Switch (heater) . . .		1	1	1
EL43 . . .	FHD8115/96 . . .	Tube (heater unit to de-mister grille) - $1\frac{1}{2}$ " dia. x 26" long . . .		1	1	1
EL47 . . .	SHD8115/48 . . .	Tube (heater unit to de-mister grille) - $1\frac{1}{2}$ " dia. x 12" long . . .		1	1	1

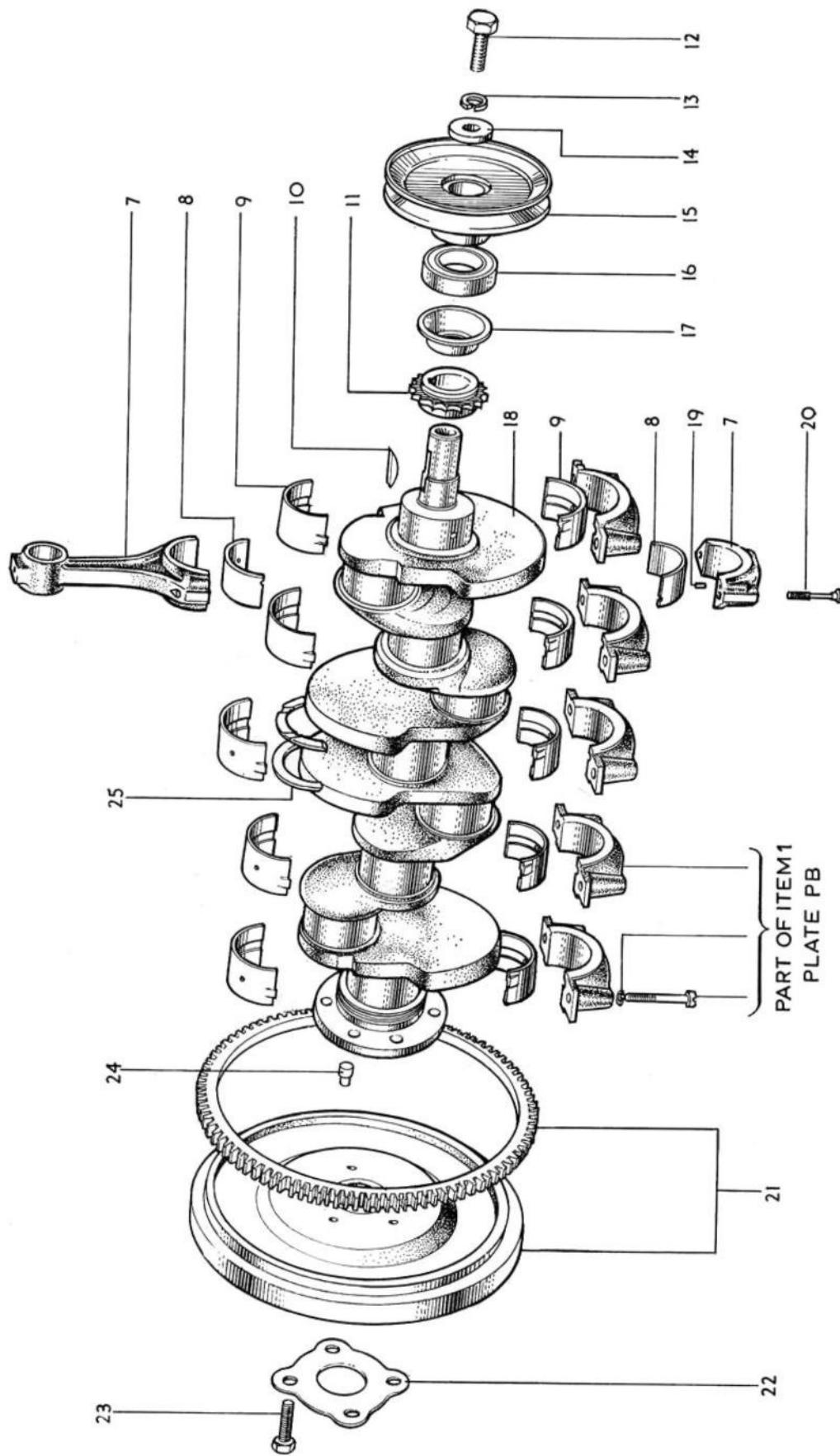
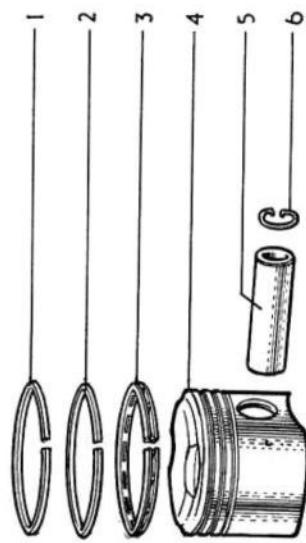
Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupe	Quantity
POWER TRAIN SECTION (continued)							
COOLING SYSTEM AND INTERIOR HEATER (continued)							
EL42 . . .	40-276-117 . . .	Hose clip - 1½"					4
EL49 . . .	26 P 001 . . .	Plenum chamber (heater) assembly					1
		Bolt (plenum chamber to body) - ½" U.N.C. x 1½" long					3
PA62 . . .		Seal (plenum chamber to body) - 18" long					1
		Ladac - ½" x ½" x 12" long					1
		Lockwasher - ¼"					3
PA58 . . .	(S) FHS 6444 . . .	Heater fan and end-plates assembly					1
PA59 . . .	26 P 004 . . .	Seal (heater intake)					1
PA64 . . .	26 P 002 . . .	Grommet (plenum chamber drain valve)					1
PA31 . . .	(TA) 1560 . . .	Recuperator bottle					1
PA32 . . .	(TA) 2696 . . .	Cap - recuperator bottle					1
PA33 . . .	26 K 051 . . .	Bracket - bottle mounting (mod. (TA) 350G661)					1
PA34 . . .		Set screw No. 10 U.N.F. x ½" long					2
PA35 . . .		Shakeproof washer - ¾" dia.					2
PA36 . . .		Washer plain - ¾" dia.					2
PA37 . . .		Nut No. 10 U.N.F. - plain					2
PA30 . . .	(TA) 720/1000 . . .	Grommet - bottle neck					1
PA31 . . .		Tube recuperator bottle to radiator					1
	26 P 003 . . .	Bracket (heater mounting)					1
	MT 190 . . .	Locking washer					1
	720/1000 . . .	Grommet (heater control cable to bulkhead)					1
BB132 . . .	36 P 003 . . .	Bracket (heater mounting)					1
	36 P 012 . . .	Bracket (heater)					1
BB130 . . .	STC/08/06 . . .	Screw (bracket to bracket) - No. 8 x ¾" long					2
	SNU 1907 . . .	Nut - No. 8 spire					2
BB131 . . .	STC/06/06 . . .	Screw (heater to bracket) - No. 6 x ¾" long					2

PB

CYLINDER BLOCK AND WATER PUMP

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
POWER TRAIN SECTION (continued)						
CYLINDER BLOCK AND WATER PUMP						
PB1	A26 E 701	Engine assembly - 1558 c.c.			1	1
PB1	A26 E 708	Cylinder block assembly - 1558 c.c.	A26E701		1	1
PB2	(F) 363000-S	Plug (cylinder block water jacket)	A26E708	3	3	3
PB3	(F) EOTA-8115	Cock (cylinder block drain)	A26E708	1	1	1
PB4	(F) 87837-ES2	Plug (cylinder block oil galleries)	A26E708	3	3	3
PB50	(F) 353052-ES	Plug (cylinder block transverse oil gallery)	A26E708	1	1	1
	(F) 353052-ES	Plug (cylinder block oil pressure gauge hole)	A26E708	1	1	1
	(F) 357966-S	Plug (cylinder block oil gallery drain)	A26E708	1	1	1
PB14		Indicator (oil level)	A26E708	1	1	1
PB12	26 E 004	Timing case	A26E701	1	1	1
	26 E 705	Timing case cover assembly	A26E701	1	1	1
PB5	(F) 105E-8512	Impeller (water pump)	A26E705	1	1	1
PB7	(F) 105E-8564-B	Seal (water pump assembly)	A26E705	1	1	1
PB8	(F) 105E-8550	Slinger (water pump)	A26E705	1	1	1
PB9	26 E 362	Insert (water pump)	A26E705	1	1	1
PB10	(F) 105E-8530	Shaft (water pump)	A26E705	1	1	1
PB17	(F) 105E-8567-C	Hub (water pump pulley)	A26E705	1	1	1
PB13	26 E 361	Timing case cover	A26E705	1	1	1
PC16	(F) 105E-6362	Seal (crankshaft front bearing)	A26E705	1	1	1
PB16	(F) 105E-8576-B	Retainer (water pump bearing)	A26E705	1	1	1
	R 164	'O' ring	A26E705	1	1	1
PB6	26 E 005	Gasket (timing case to block)	A26E701	1	1	1
PE20	26 E 032	Gasket (timing case to cylinder head)	A26E701	1	1	1
PB20	(F) 20386-ES	Bolt (timing case to cylinder head) - $\frac{5}{16}$ " U.N.C. \times 1" long	A26E701	1	1	1
PB19	(F) 34746-ES	Washer - $\frac{5}{16}$ " dia.	A26E701	2	2	2
PB18	(F) 34806-ES	Lockwasher - $\frac{5}{16}$ " dia.	A26E701	2	2	2
PB22	(F) 45511-S7	Bolt (timing case cover to timing case) - $\frac{1}{4}$ " \times $2\frac{1}{4}$ "	A26E701	3	3	3
PB21	(F) 44715-S7	Washer - $\frac{1}{4}$ " dia.	A26E701	6	6	6
PB23		Nut - $\frac{1}{4}$ " 'stover'	A26E701	3	3	3
PB25	(F) 20344-S2	Screw (timing case to cylinder block) - $\frac{1}{4}$ " U.N.C. \times $\frac{3}{8}$ " long	A26E701	1	1	1
PB24	(F) 34805-ES	Lockwasher - $\frac{1}{4}$ " dia.	A26E701	1	1	1
PB26	(F) 45510-S7	Bolt (timing case and cover to cylinder block) - $\frac{1}{4}$ " U.N.C. \times $2\frac{1}{4}$ " long	A26E701	4	4	4
PB29	(F) 34805-S7	Lockwasher	A26E701	6	6	6
PB69	(F) 45512-S2	Bolt - $\frac{5}{16}$ " U.N.C. \times $2\frac{1}{4}$ " long	A26E701	1	1	1
PB70	(F) 34806-S7	Lockwasher	A26E701	1	1	1
PB30	26 E 006	Bolt - special	A26E701	1	1	1
PE16	(F) 20426-ES8	Bolt - $\frac{5}{16}$ " U.N.C. \times $1\frac{1}{4}$ " long	A26E701	1	1	1
PB33	(F) 109E-8607	Fan blade	A26E701	1	1	1
PB35	(F) 105E-8509-B	Pulley (water pump)	A26E701	1	1	1
PB31	(F) 20308-S7	Bolt (fan blade and pulley to hub)	A26E701	4	4	4
PB32	(F) 34805-S7	Lockwasher	A26E701	4	4	4
PB34	26 E 353	Fan belt	A26E701	1	1	1
PB38	26 E 047	Plug - $\frac{3}{8}$ " B.S.P.	A26E701	1	1	1
PB37	26 E 049	Crush washer - $\frac{3}{8}$ " B.S.P.	A26E701	1	1	1
PB41	(F) 116E-6675-A	Sump (engine oil) assembly	A26E701	1	1	1
PB39	(F) E211-Z-1	Kit (sump gasket)	A26E701	1	1	1
PB36	(F) E29-CE-1	Packing (front cover to sump)	A26E701	1	1	1
PB47	(F) 43263-ES2	Screw (sump to cylinder block) and washer assembly	A26E701	16	16	16
PB46	(F) 118297-ES2	Washer	A26E701	18	18	18
PB54	(F) 45510-S2	Bolt (sump to cylinder block to front support)	A26E701	2	2	2
PB53	(F) 34805-S7	Lockwasher	A26E701	2	2	2
PB51	(F) 105E-6702	Packing (crankshaft rear oil seal) - upper	A26E701	1	1	1

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
POWER TRAIN SECTION (continued)									
CYLINDER BLOCK AND WATER PUMP (continued)									
PB52 . . . (F) 105E-6701 . . .	Packing (crankshaft rear oil seal) - lower . . .	A26E701 . . .		1	1	1			
PB49 . . . (F) EB-6730 . . .	Plug (sump drain) . . .	A26E701 . . .		1	1	1			
PB48 . . . (F) 105E-6734 . . .	Gasket (sump drain plug) . . .	A26E701 . . .		1	1	1			
PB43 . . . (F) E55-CF-1 . . .	Plate (oil pump connection lock) . . .	A26E701 . . .		1	1	1			
PB45 . . . (F) 105E-6615-B . . .	Pipe (oil pump inlet and screen cover) assembly . . .	A26E701 . . .		1	1	1			
PB44 . . . (F) 105E-6646 . . .	Pipe (oil relief valve return) . . .	A26E701 . . .		1	1	1			
PB58 . . . (F) 105E-7009 . . .	Backplate (engine to clutch housing) . . .	A26E701 . . .		1	1	1			
PB59 . . . (F) 105E-6677 . . .	Cover (starter motor drive) . . .	A26E701 . . .		1	1	1			
PB60 . . . (F) 105E-6397 . . .	Dowel (cylinder block to clutch housing) . . .	A26E701 . . .		2	2	2			
PB64 . . . (F) 105E-6689 . . .	Retainer (main bearing oil seal) . . .	A26E701 . . .		1	1	1			
PB65 . . . (F) 105E-6369 . . .	Gasket (crankshaft rear oil seal housing) . . .	A26E701 . . .		1	1	1			
PB63 . . . (F) 20366-S7 . . .	Bolt (retainer to cylinder block) . . .	A26E701 . . .		2	2	2			
PB62 . . . (F) 116803-ES8 . . .	Bolt . . .	A26E701 . . .		2	2	2			
PB61 . . . (F) 34806-S7 . . .	Lockwasher . . .	A26E701 . . .		4	4	4			
PB67 . . . 26 E 034 . . .	Connector (breather) - neoprene . . .	A26E701 . . .		1	1	1			
PB57 . . . 26 E 374 . . .	Insulator (engine front support) assembly - R.H. . .	A26E701 . . .		1	1	1			
	(F) 109E-6068 . . .	Insulator (engine front support) assembly - L.H. . .	A26E701 . . .		1	1	1		
PB56 . . . (F) 20346-57 . . .	Bolt (insulator to cylinder block) . . .	A26E701 . . .		8	8	8			
PB55 . . . (F) 105E-66039 . . .	Washer - tab . . .	A26E701 . . .		4	4	4			
	Screw (insulator to chassis) - $\frac{3}{8}'' \times \frac{7}{8}''$ long . . .			4	4	4			
	Nut - $\frac{3}{8}''$ 'stover' . . .			4	4	4			
	Washer - $\frac{3}{8}''$ dia. . .			4	4	4			

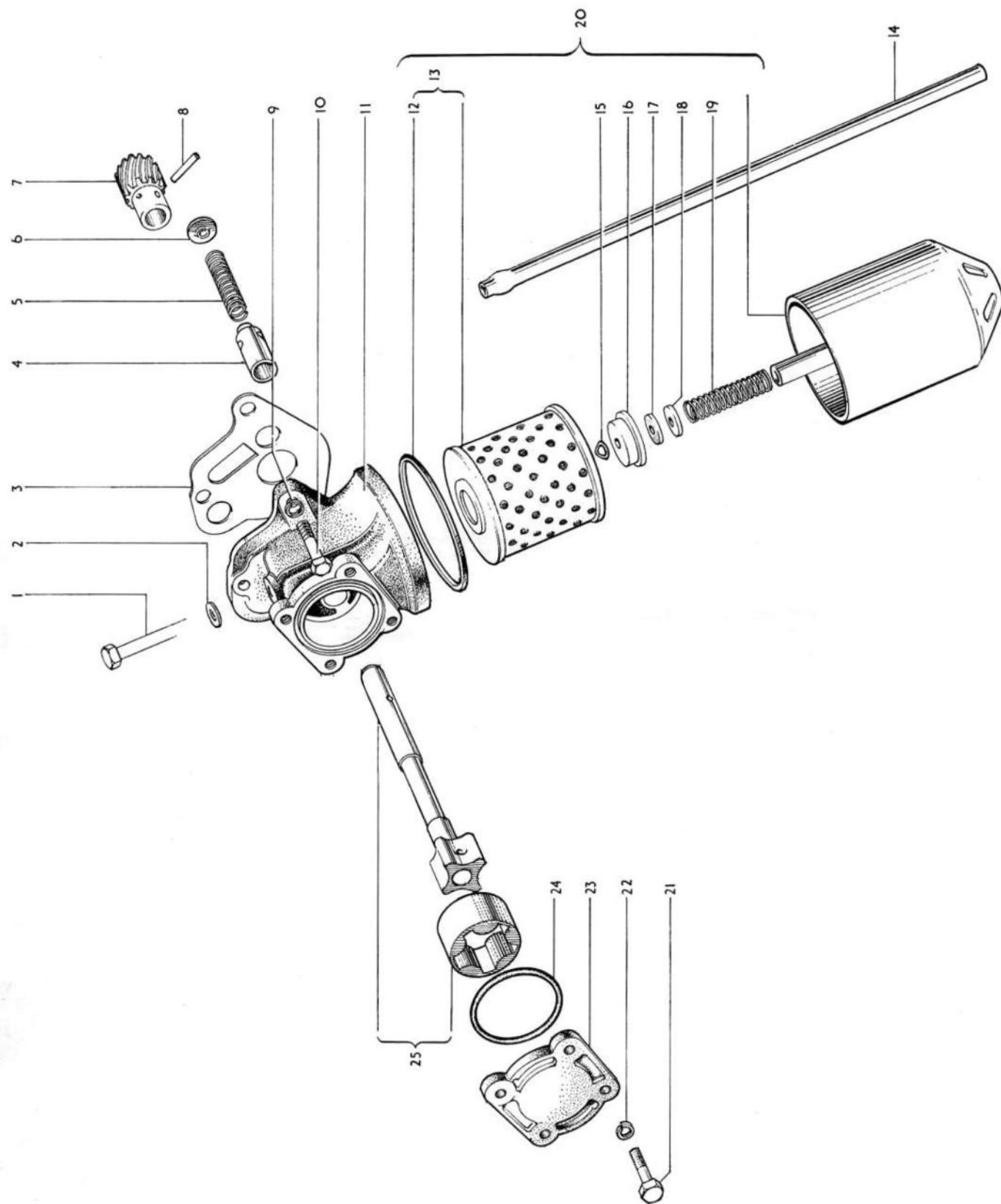
PC

CRANKSHAFT PISTON AND FLYWHEEL ASSEMBLIES

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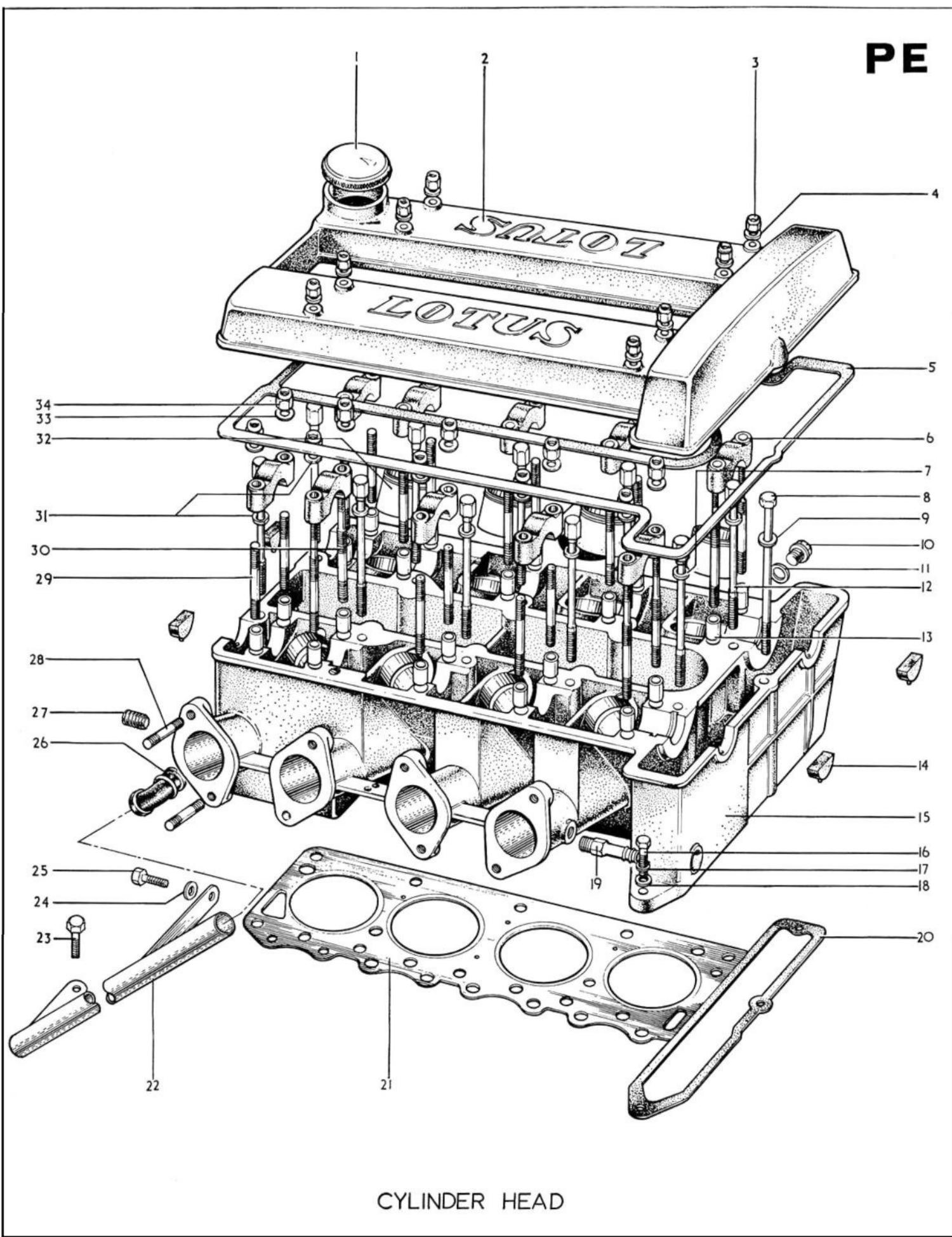
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
POWER TRAIN SECTION (continued)									
CRANKSHAFT, PISTONS AND FLYWHEEL									
PC4 . . .	A26 E 400 . . .	Piston assembly . . .	A26E701 . . .	4	4	4			
BC1 . . .	(F) 204E-6150-A . . .	Ring (piston compression) — upper . . .	A26E701 . . .	4	4	4			
PC2 . . .	(F) 204E-6152-A . . .	Ring (piston compression) — lower . . .	A26E701 . . .	4	4	4			
PC3 . . .	(F) 204E-6153-H . . .	Ring (piston oil control) . . .	A26E701 . . .	4	4	4			
PC5 . . .	26 E 405 . . .	Pin (piston) . . .	A26E701 . . .	4	4	4			
PC6 . . .	(F) 105E-6140 . . .	Retainer (piston pin) . . .	A26E701 . . .	8	8	8			
PC7 . . .	26 E 340 . . .	Connecting rod assembly . . .	A26E701 . . .	4	4	4			
PC19 . . .	(F) 116336-ES2 . . .	Pin (connecting rod cap locating) . . .	26E340 . . .	8	8	8			
PC20 . . .	26 E 344 . . .	Bolt (connecting rod big end) . . .	26E340 . . .	8	8	8			
PC8 . . .	(F) E 176-Z-1 . . .	Kit (connecting rod liner) — standard — 'N' . . .	A26E701 . . .	4	4	4			
PC8 . . .	(F) E 178-Z-1 . . .	Kit (connecting rod liner) — 0.002" U/S — 'P'	4	4	4			
PC8 . . .	(F) E 180-Z-1 . . .	Kit (connecting rod liner) — 0.010" U/S — 'Q'	4	4	4			
PC18 . . .	A26 E 330 . . .	Crankshaft . . .	A26E701 . . .	1	1	1			
PC9 . . .	26 E 336 . . .	Liner (crankshaft main bearing) . . .	A26E701 . . .	10	10	10			
PC15 . . .	26 E 331 . . .	Pulley (crankshaft) assembly . . .	A26E701 . . .	1	1	1			
PC12 . . .	(F) 20411-S7 . . .	Bolt (pulley to crankshaft) . . .	A26E701 . . .	1	1	1			
PC13 . . .	(F) 34808-S7 . . .	Lockwasher . . .	A26E701 . . .	1	1	1			
PC14 . . .	(F) 100E-6378 . . .	Washer . . .	A26E701 . . .	1	1	1			
PC10 . . .	(F) 115004-ES . . .	Key (pulley to crankshaft) . . .	A26E701 . . .	1	1	1			
PC11 . . .	26 E 015 . . .	Sprocket (crankshaft) . . .	A26E701 . . .	1	1	1			
PC17 . . .	26 E 326 . . .	Slinger (crankshaft oil) . . .	A26E701 . . .	1	1	1			
PC21 . . .	26 E 333 . . .	Flywheel and ring gear assembly . . .	A26E701 . . .	1	1	1			
PC22 . . .	(F) 105E-7609 . . .	Retainer (flywheel dowel pin and bolt) . . .	A26E701 . . .	1	1	1			
PC23 . . .	(F) 115711-ES . . .	Bolt (flywheel to crankshaft) . . .	A26E701 . . .	4	4	4			
PC24 . . .	(F) B-6387-A . . .	Dowel (flywheel to crankshaft) . . .	A26E701 . . .	1	1	1			
PC25 . . .	(F) 105E-6308-A . . .	Thrust washer (crankshaft main bearing) — standard . . .	A26E701 . . .	2	2	2			
PC25 . . .	(F) 105E-6308-B . . .	Thrust washer (crankshaft main bearing) — 0.0025" O/S	2	2	2			
PC25 . . .	(F) 105E-6308-C . . .	Thrust washer (crankshaft main bearing) — 0.0050" O/S	2	2	2			
PC25 . . .	(F) 105E-6308-D . . .	Thrust washer (crankshaft main bearing) — 0.0075" O/S	2	2	2			
PC25 . . .	(F) 105E-6308-E . . .	Thrust washer (crankshaft main bearing) — 0.0100" O/S	2	2	2			
PC16 . . .	(F) 105E-6362 . . .	Seal (crankshaft front bearing)	1	1	1			

PD

OIL PUMP AND FILTER

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
POWER TRAIN SECTION (continued)						
OIL PUMP						
PD10	(F) 105E-6600-A (F) 20386-ES2	Oil pump assembly . . . Bolt (oil pump to cylinder block) . . .	A26E701 . . .	1	1	1
PD9	(F) 34806-S7	Lockwasher . . .	A26E701 . . .	3	3	3
PD11	(F) E81-CF-1	Body (oil pump) and filter relief valve assembly . . .	A26E701 . . .	3	3	3
PD25	(F) 105E-6608-A	Rotor (oil pump) and shaft assembly . . .	105E-6600-A . . .	1	1	1
PD7	(F) 105E-6551	Gear (oil pump drive) . . .	105E-6600-A . . .	1	1	1
PD8	(F) 72432-S	Pin (gear to shaft) . . .	105E-6600-A . . .	1	1	1
PD23	(F) 105E-6616-B	Cover (oil pump) . . .	105E-6600-A . . .	1	1	1
PD21	(F) 20344-S7	Bolt (cover to body) . . .	105E-6600-A . . .	4	4	4
PD22	(F) 34825-S7	Lockwasher . . .	105E-6600-A . . .	4	4	4
PD24	(F) 87066-S	Ring (oil pump cover sealing) . . .	105E-6600-A . . .	1	1	1
PD14	(F) 105E-6646	Pipe (oil relief valve return) . . .	A26E701 . . .	1	1	1
PD6	(F) 105E-6653-B	Retainer (oil pressure relief valve spring) . . .	105E-6600-A . . .	1	1	1
PD5	(F) 105E-6654	Spring (oil pressure relief valve) . . .	105E-6600-A . . .	1	1	1
PD3	(F) 105E-6659	Gasket (oil pump to cylinder block) . . .	A26E701 . . .	1	1	1
PD4	(F) 105E-6663-D	Plunger (oil pump relief valve) . . .	105E-6600-A . . .	1	1	1
PD20	(F) 105E-6714-A	Filter assembly . . .	A26E701 . . .	1	1	1
PD1	(F) 115827-ES8	Bolt (oil filter to oil pump) . . .	A26E701 . . .	1	1	1
PD2	(F) 116087-ES	Washer . . .	A26E701 . . .	1	1	1
PD13	(F) 105E-6731-A	Kit (oil filter element) . . .	105E-6714-A . . .	1	1	1
PD12	(F) E1ADKN-18688-B	Gasket (oil filter case to oil pump body) . . .	105E-6731-A . . .	1	1	1
PD17	(F) 105E-6746	Gasket (oil filter element seal) . . .	105E-6714-A . . .	1	1	1
PD16	(F) 105E-6887-B	Seal (oil filter element retaining spring) . . .	105E-6714-A . . .	1	1	1
PD19	(F) 105E-6889-A	Spring (oil filter element retaining) . . .	105E-6714-A . . .	1	1	1
PD15	(F) 105E-6896	Ring (oil filter cup retaining spring) . . .	105E-6714-A . . .	1	1	1
PD18	(F) 116199-ES8	Washer (oil filter element seal) . . .	105E-6714-A . . .	1	1	1
PD14	(F) 105E-6646	Pipe (oil pump relief valve return) . . .	A26E701 . . .	1	1	1

PE

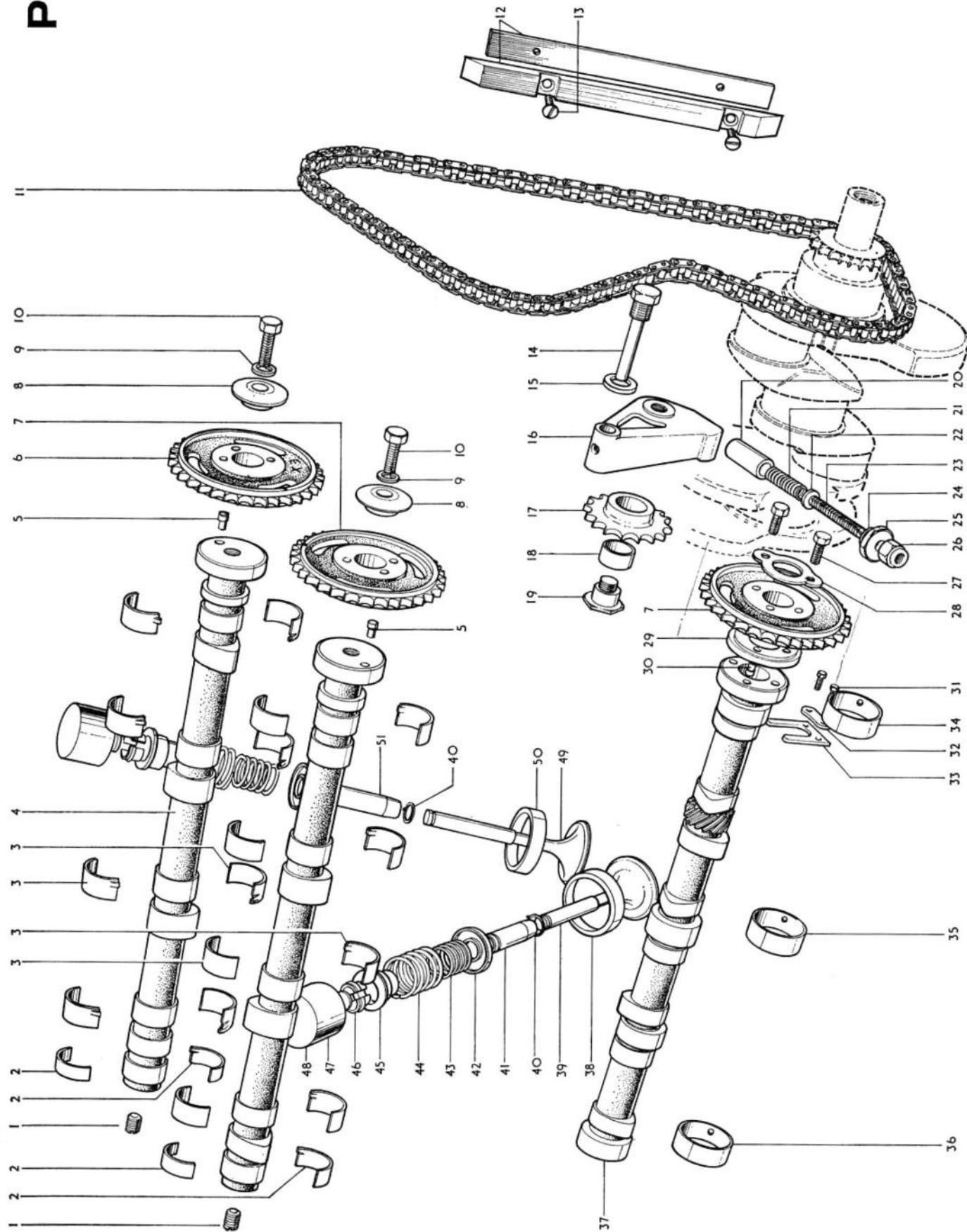


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Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
POWER TRAIN SECTION (continued)									
CYLINDER HEAD									
PE2 . . . 26	E 702 . . .	Camshaft cover assembly — Blue	A26E701 . . .	2	2	2			
PE2 . . . 26	E 702A . . .	Camshaft cover assembly — Green—special equipment	. . .	—	2	2			
PE1 . . .	T 53238 . . .	Cap (oil filler)	A26E701 . . .	1	1	1			
PE5 . . . A26	E 001 . . .	Gasket (camshaft cover to cylinder head)	A26E701 . . .	1	1	1			
PE3 . . .	(F) 44715-S7 . . .	Nut — $\frac{1}{4}$ " 'stover'	A26E701 . . .	8	8	8			
PE4 . . .	A26 E 703 . . .	Washer — $\frac{1}{4}$ " dia.	A26E701 . . .	8	8	8			
PE15 . . . 26	E 311 . . .	Cylinder head assembly	A26E701 . . .	1	1	1			
PE12 . . . 26	E 027 . . .	Cylinder head	A26E703 . . .	1	1	1			
		Bolt (cylinder head to cylinder block)	A26E701 . . .	10	10	10			
PE7 . . . 26	E 028 . . .	Washer	A26E701 . . .	8	8	8			
PE31 . . . 26	E 031 . . .	Washer — special	A26E701 . . .	2	2	2			
PE8 . . . 26	E 029 . . .	Bolt (cylinder head to front timing cover)	A26E701 . . .	1	1	1			
PE9 . . . (F)	34746-ES . . .	Washer — $\frac{5}{16}$ " dia.	A26E701 . . .	1	1	1			
PE21 . . . 26	E 026 . . .	Gasket (cylinder head to cylinder block)	A26E701 . . .	1	1	1			
PE20 . . . 26	E 032 . . .	Gasket (cylinder head to timing case)	A26E701 . . .	1	1	1			
	(F) 74113-S2 . . .	Expansion plug — $\frac{3}{8}$ " dia.	A26E703 . . .	5	5	5			
	(F) 74117-S2 . . .	Expansion plug — 1" dia.	A26E703 . . .	1	1	1			
PE10 . . . 26	E 046 . . .	Plug (oil gallery blanking) — $\frac{1}{2}$ " B.S.P.	A26E703 . . .	1	1	1			
PE11 . . .	AGS1138/B . . .	Crush washer — $\frac{1}{2}$ " B.S.P.	A26E703 . . .	1	1	1			
PE14 . . . 26	E 002 . . .	Plug (camshaft bore)	A26E701 . . .	4	4	4			
PE6 . . . 26	E 317 . . .	Cap (camshaft bearing)	A26E701 . . .	10	10	10			
PE30 . . . 26	E 318 . . .	Stud (camshaft bearing cap and cover to cylinder head) — long	A26E701 . . .	8	8	8			
PE29 . . . 26	E 319 . . .	Stud (camshaft bearing cap to cylinder head) — short	A26E701 . . .	12	12	12			
PE34 . . .	(F) 34746-ES . . .	Nut — $\frac{5}{16}$ " 'stover'	A26E701 . . .	20	20	20			
PE33 . . .	(F) 34746-ES . . .	Washer — $\frac{5}{16}$ " dia.	A26E701 . . .	20	20	20			
PE13 . . . 26	E 320 . . .	Dowel ring (bearing cap to cylinder head)	A26E701 . . .	20	20	20			
PE28 . . .	102-10 . . .	Stud (carburettor to cylinder head)	A26E701 . . .	8	8	8			
	26 E 323 . . .	Stud (exhaust manifold to cylinder head)	A26E701 . . .	8	8	8			
	AGS1138/C . . .	Plug (heater take-off) — $\frac{3}{8}$ " B.S.P.	A26E701 . . .	1	1	1			
PE19 . . . 26	E 367 . . .	Crush washer — $\frac{3}{8}$ " B.S.P.	A26E701 . . .	1	1	1			
		Union (inlet manifold to vacuum take-off)	A26E701 . . .	1	1	1			
PB67 . . . 26	E 034 . . .	Connector (breather) — neoprene	A26E701 . . .	1	1	1			
PE26 . . . A26	E 322 . . .	Grommet (breather)	A26E701 . . .	1	1	1			
PE22 . . . B26	E 033 . . .	Breather tube	A26E701 . . .	1	1	1			
		Screw (breather tube to gearbox) — $\frac{1}{4}$ " × $\frac{5}{8}$ " long	. . .	1	1	1			
		Nut — $\frac{1}{4}$ " 'stover'	. . .	1	1	1			
		Washer — $\frac{1}{4}$ " dia.	. . .	1	1	1			

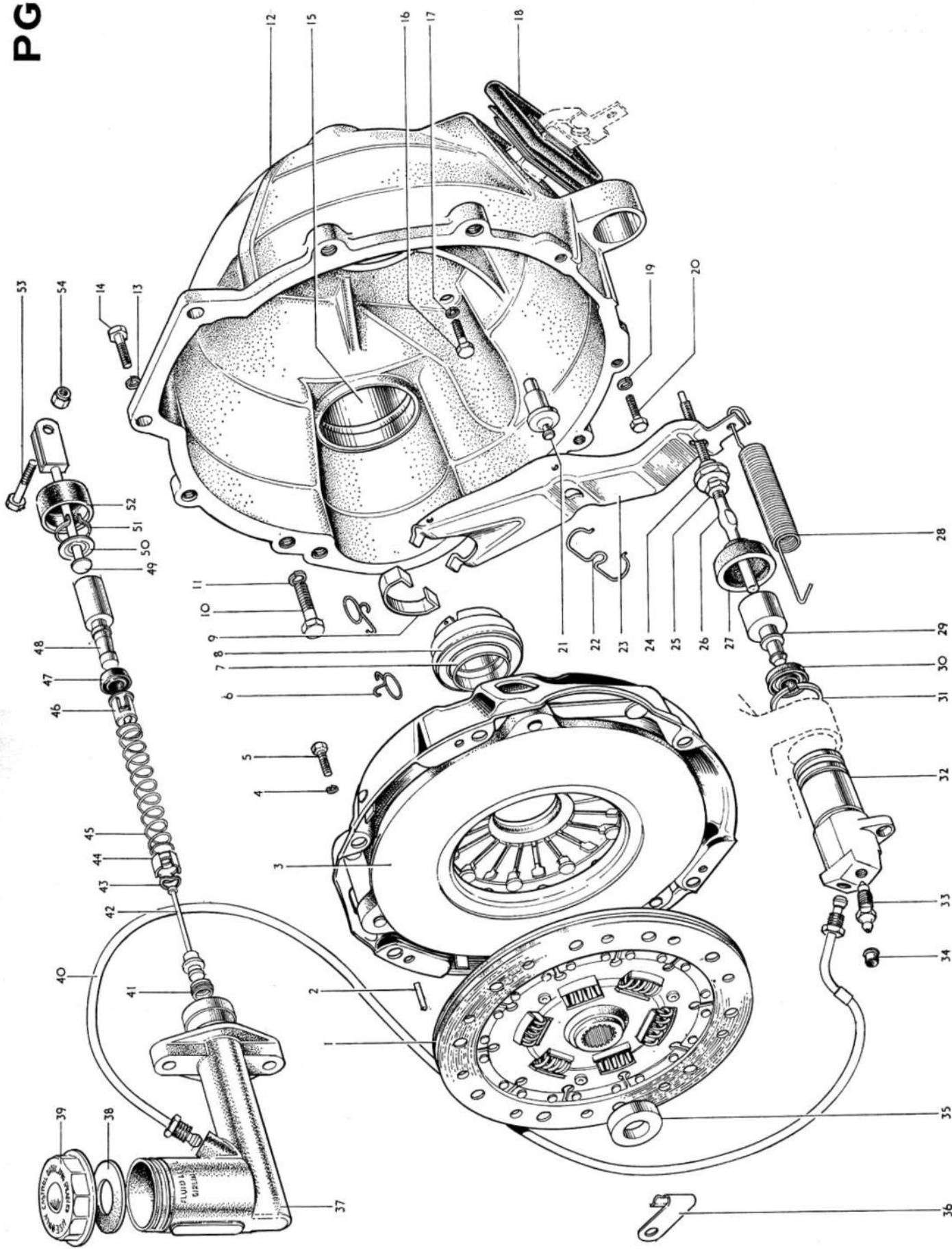
PF



CAMSHAFTS AND VALVE MECHANISM

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
POWER TRAIN SECTION (continued)						
CAMSHAFT AND VALVE MECHANISM						
PF4 . . .	B26 E 351 . . .	Camshaft . . .	A26E701 . . .	2	2	2
PF4 . . .	C26 E 351 . . .	Camshaft - special equipment . . .	— . . .	2	2	2
PF1 . . .	(F) 35305-ES . . .	Plug (camshaft) - $\frac{1}{8}$ " B.S.P. . .	A26E701 . . .	2	2	2
PF2 . . .	26 E 303 . . .	Bearing (camshaft) - rear . . .	A26E701 . . .	4	4	4
PF3 . . .	26 E 003 . . .	Bearing (camshaft) . . .	A26E701 . . .	16	16	16
PF6 . . .	26 E 305 . . .	Sprocket (exhaust camshaft) . . .	A26E701 . . .	1	1	1
PF7 . . .	(F) 105E-6256-B . . .	Sprocket (inlet camshaft) . . .	A26E701 . . .	1	1	1
PF8 . . .	26 E 016 . . .	Washer (camshaft sprocket) . . .	A26E701 . . .	2	2	2
PF10 . . .	26 E 304 . . .	Bolt (sprocket to camshaft) . . .	A26E701 . . .	2	2	2
PF9 . . .	(F) 34828-S7 . . .	Lockwasher . . .	A26E701 . . .	2	2	2
PF5 . . .	(F) E93A-6253 . . .	Dowel (sprocket to camshaft) . . .	A26E701 . . .	2	2	2
PF37 . . .	26 E 352 . . .	Jackshaft . . .	A26E701 . . .	1	1	1
PF34 . . .	(F) 105E-6261-E . . .	Liner (jackshaft bearing) - front . . .	A26E701 . . .	1	1	1
PF35 . . .	(F) 105E-6262-E . . .	Liner (jackshaft bearing) - centre . . .	A26E701 . . .	1	1	1
PF36 . . .	(F) 105E-6263-E . . .	Liner (jackshaft bearing) - rear . . .	A26E701 . . .	1	1	1
PF33 . . .	(F) 105E-6269 . . .	Plate (jackshaft thrust) . . .	A26E701 . . .	1	1	1
PF31 . . .	(F) 20324-S7 . . .	Bolt (jackshaft thrust plate) . . .	A26E701 . . .	2	2	2
PF32 . . .	(F) 105E-6255 . . .	Retainer (jackshaft thrust plate bolt) . . .	A26E701 . . .	1	1	1
PF29 . . .	26 E 017 . . .	Adaptor (jackshaft sprocket) . . .	A26E701 . . .	1	1	1
PF30 . . .	26 E 018 . . .	Dowel (jackshaft to adaptor) . . .	A26E701 . . .	1	1	1
PF7 . . .	(F) 105E-6256-B . . .	Sprocket (jackshaft) . . .	A26E701 . . .	1	1	1
PF27 . . .	(F) 20366-S7 . . .	Bolt (sprocket to jackshaft) . . .	A26E701 . . .	2	2	2
PF28 . . .	(F) 105E-6258 . . .	Retainer (jackshaft sprocket bolt) . . .	A26E701 . . .	1	1	1
PF11 . . .	26 E 007 . . .	Timing chain . . .	A26E701 . . .	1	1	1
PF12 . . .	A26 E 014 . . .	Vibration damper . . .	A26E701 . . .	1	1	1
PF13	Screw (vibration damper) - $\frac{1}{4}$ " U.N.C. $\times \frac{5}{8}$ " long . . .	A26E701 . . .	2	2	2
PF16 . . .	26 E 012 . . .	Bracket (timing chain tensioner) . . .	A26E701 . . .	1	1	1
PF14 . . .	26 E 011 . . .	Pin (tensioner bracket pivot) . . .	A26E701 . . .	1	1	1
PF15 . . .	AGS1138/B . . .	Crush washer - $\frac{1}{4}$ " B.S.P. . .	A26E701 . . .	1	1	1
PF17 . . .	26 E 381 . . .	Sprocket (timing chain tensioner) . . .	A26E701 . . .	1	1	1
PF19 . . .	26 E 013 . . .	Pin (tensioner sprocket) . . .	A26E701 . . .	1	1	1
PF18 . . .	26 E 382 . . .	Bush (tensioner sprocket pin) . . .	A26E701 . . .	1	1	1
PF20 . . .	26 E 010 . . .	Plunger (timing chain tensioner) . . .	A26E701 . . .	1	1	1
PF21 . . .	26 E 009 . . .	Spring (timing chain tensioner) . . .	A26E701 . . .	1	1	1
PF23 . . .	26 E 391 . . .	Screw (timing chain tensioner adjustment) . . .	A26E701 . . .	1	1	1
PF22 . . .	26 E 392 . . .	Washer . . .	A26E701 . . .	1	1	1
PF25 . . .	26 E 008 . . .	Bolt (timing chain tensioner retaining) . . .	A26E701 . . .	1	1	1
PF24 . . .	AGS1138/E . . .	Crush washer - $\frac{5}{8}$ " . . .	A26E701 . . .	1	1	1
PF26	Nut - $\frac{5}{16}$ " 'stover' . . .	A26E701 . . .	1	1	1
PF39 . . .	A26 E 019 . . .	Valve - inlet . . .	A26E701 . . .	4	4	4
PF49 . . .	A26 E 020 . . .	Valve - exhaust . . .	A26E701 . . .	4	4	4
PF38 . . .	26 E 312 . . .	Insert (inlet valve seat) . . .	A26E703 . . .	4	4	4
PF50 . . .	26 E 313 . . .	Insert (exhaust valve seat) . . .	A26E703 . . .	4	4	4
PF41 . . .	A26 E 314 . . .	Guide (inlet valve) . . .	A26E703 . . .	4	4	4
PF51 . . .	A26 E 315 . . .	Guide (exhaust valve) . . .	A26E703 . . .	4	4	4
PF40 . . .	900-50 . . .	Circlip (valve retaining) . . .	A26E701 . . .	8	8	8
PF43 . . .	A26 E 023 . . .	Valve spring - inner . . .	A26E701 . . .	8	8	8
PF44 . . .	A26 E 022 . . .	Valve spring - outer . . .	A26E701 . . .	8	8	8
PF45 . . .	A26 E 021 . . .	Retainer (valve spring) . . .	A26E701 . . .	8	8	8
PF46 . . .	26 E 045 . . .	Collet (valve spring retainer) . . .	A26E701 . . .	16	16	16
PF42 . . .	A26 E 316 . . .	Washer (valve spring seat) . . .	A26E701 . . .	8	8	8
PF47 . . .	A26 E 025 . . .	Tappet shim . . .	A26E701 . . .	8	8	8
PF48 . . .	26 E 024 . . .	Tappet . . .	A26E701 . . .	8	8	8

PG

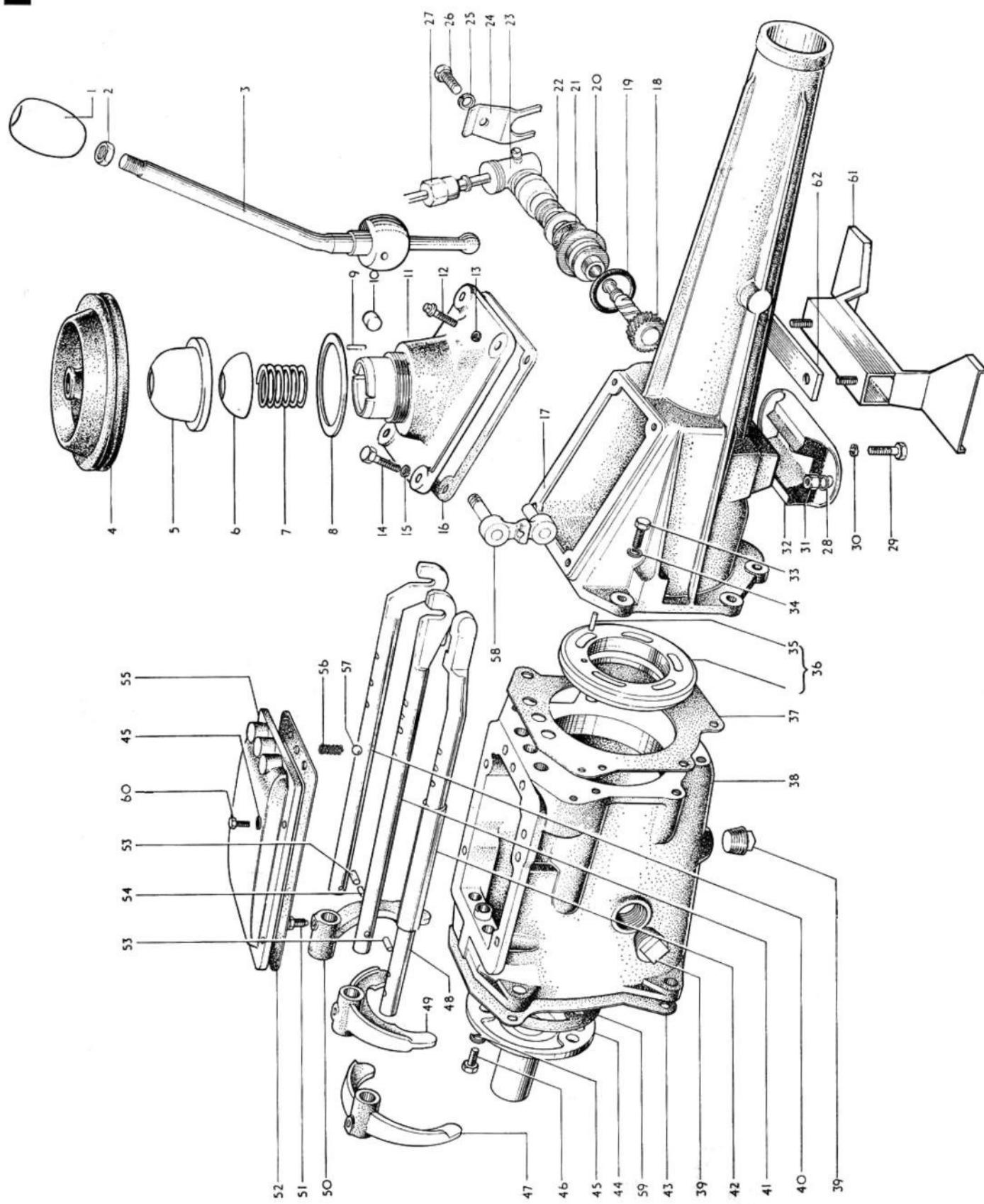


CLUTCH SYSTEM

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
POWER TRAIN SECTION (continued)									
CLUTCH SYSTEM									
PG37 . . . (G) 64067949 . . .	Clutch master cylinder assembly — L.H.D./R.H.D. — 0·625" dia.	To chassis No. 26/4108	1	—	—				
PG37 . . . (G) 64067972 . . .	Clutch master cylinder assembly — R.H.D. — 0·625" dia.		1	1	1				
PG37 . . . (G) 64068064 . . .	Clutch master cylinder assembly — L.H.D. — 0·625" dia.		1	1	1				
PG49 . . . (G) 64674539 . . .	Push rod (26J036)	To chassis No. 26/4108	1	—	—				
PG49 . . . (G) 64673863 . . .	Push rod (26J036)		1	1	1				
PG53	Bolt (push rod to clutch pedal) — $\frac{7}{16}$ " x $\frac{3}{8}$ " long		1	1	1				
PG54	Nut — $\frac{5}{16}$ " 'stover'		1	1	1				
PG40 . . . (G) 64047600 . . .	Hose (clutch master cylinder to slave cylinder) — R.H.D.		1	1	1				
PG40 . . . (G) 64047488 . . .	Hose (clutch master cylinder to slave cylinder) — L.H.D.		1	1	1				
PG36 . . . (F) 113813-ES . . .	Clip (hose to bell housing)		1	1	1				
PG32 . . . (G) 64067950 . . .	Clutch slave cylinder assembly		1	1	1				
PG31 . . . (F) EOA-7059-B . . .	Circlip (slave cylinder to bell housing)		1	1	1				
PG26 . . . (F) E310-GD-7 . . .	Push rod (slave cylinder)	64067950	1	1	1				
PG24 . . . (F) E311-GD-7 . . .	Nut (push rod)	64067950	1	1	1				
PG25 . . . (F) 33923-S7 . . .	Nut — lock	64067950	1	1	1				
PG27	Cover (slave cylinder dust)	64067950	1	1	1				
PG28 . . . (F) 109E-7525 . . .	Spring clutch release fork re- tracting)		1	1	1				
PG29	Piston (slave cylinder)	64067950	1	1	1				
PG30	Seal (slave cylinder)	64067950	1	1	1				
PG33 . . . (F) 100E-2208 . . .	Screw (slave cylinder bleed)	64067950	1	1	1				
PG34 . . . (F) EOA-2200 . . .	Cap (bleed screw)	64067950	1	1	1				
PG1 . . . 28 Q 703 . . .	Plate (clutch driven) assembly		1	1	1				
PG3 . . . (B) 75352/11 . . .	Plate (clutch pressure) assembly		1	1	1				
PG35 . . . (F) E70-7600 . . .	Bearing (clutch pilot)		1	1	1				
PG5 . . . (F) 20326-S7 . . .	Bolt (clutch to flywheel)		6	6	6				
PG4 . . . (F) 34846-S . . .	Lockwasher		6	6	6				
PG2 . . . (F) E65-GC-1 . . .	Dowel		3	3	3				
PG7	Hub (clutch release bearing)		1	1	1				
PG8 . . . (F) 105E-7580-B . . .	Bearing (clutch release)		1	1	1				
PG23 . . . (F) 109E-7511 . . .	Fork (clutch release)		1	1	1				
PG6 . . . (F) 109E-7605-B . . .	Spring (clutch release bearing hub)		2	2	2				
PG22 . . . (F) 109E-7562 . . .	Spring (clutch release fork re- taining)		1	1	1				
PG9 . . . (F) E308-GD-7 . . .	Link (clutch release fork to bearing)		1	1	1				
PG12 . . . (F) 105E-7505-B . . .	Housing (clutch bell) assembly		1	1	1				
PG21 . . . (F) 109E-7522 . . .	Pin (clutch release fork fulcrum)		1	1	1				
PG16 . . . (F) 20390-S7 . . .	Bolt (housing to gearbox) — 1" long		4	4	4				
PG17 . . . (F) 34848-S2 . . .	Lockwasher		4	4	4				
PG14 . . . (F) 20428-S2 . . .	Bolt (housing to cylinder block) 1 $\frac{1}{4}$ " long		2	2	2				
PG10 . . . (F) 20488-S7 . . .	Bolt (housing to cylinder block) 1 $\frac{5}{8}$ " long		4	4	4				
PG11/13 . . . (F) 34847-S2 . . .	Lockwasher		6	6	6				
PG20 . . . (F) 20324-S7 . . .	Bolt (housing to cylinder block) $\frac{5}{8}$ " long		3	3	3				
PG19 . . . (F) 34845-S2 . . .	Lockwasher		3	3	3				
EL78 . . . B26 Q 002 . . .	Clutch pedal — R.H.D.		1	1	1				
EL86 . . . A26 Q 001 . . .	Clutch pedal — L.H.D.		1	1	1				
EL86 . . . S2946 . . .	Pad (clutch pedal)		1	1	1				
EL83 . . . 12DU08 . . .	Bush (pedal to cross shaft)		2	2	2				
EL81 . . . J 014 . . .	Spacing washer		2	2	2				
EL90 . . . 26 J 017 . . .	Spring (pedal return)		1	1	1				
PG45 . . . (G) 378847 . . .	Link (clutch actuating) — L.H.D.		1	1	1				
PG39 . . . (G) 378434 . . .	Spring (clutch master cylinder)		1	1	1				
	Filler cap (clutch master cyl- inder)		1	1	1				

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
POWER TRAIN SECTION (continued)									
CLUTCH SYSTEM (continued)									
PG50 . . .	(G) 378230 . . .	Retaining washer (clutch push rod)	To chassis No. 26/4108	1	—	—			
	(G) 373201 . . .	Clevis (clutch push rod)	To chassis No. 26/4108	1	—	—			
	(G) 64100031 . . .	Locknut (clutch push rod/clevis)	To chassis No. 26/4108	1	—	—			
	(G) SP.2164 . . .	Service kit (clutch master cylinder)	To chassis No. 26/4108	1	—	—			
	(G) SP.2115 . . .	Service kit (clutch master cylinder)		1	1	1			
	(G) SP.2204 . . .	Service kit (clutch slave cylinder)		1	1	1			
PG34 . . .	(G) 363400 . . .	Dust cap (clutch slave cylinder)		1	1	1			
PG33 . . .	(G) 64470444 . . .	Bleed screw (clutch slave cylinder)		1	1	1			

PH

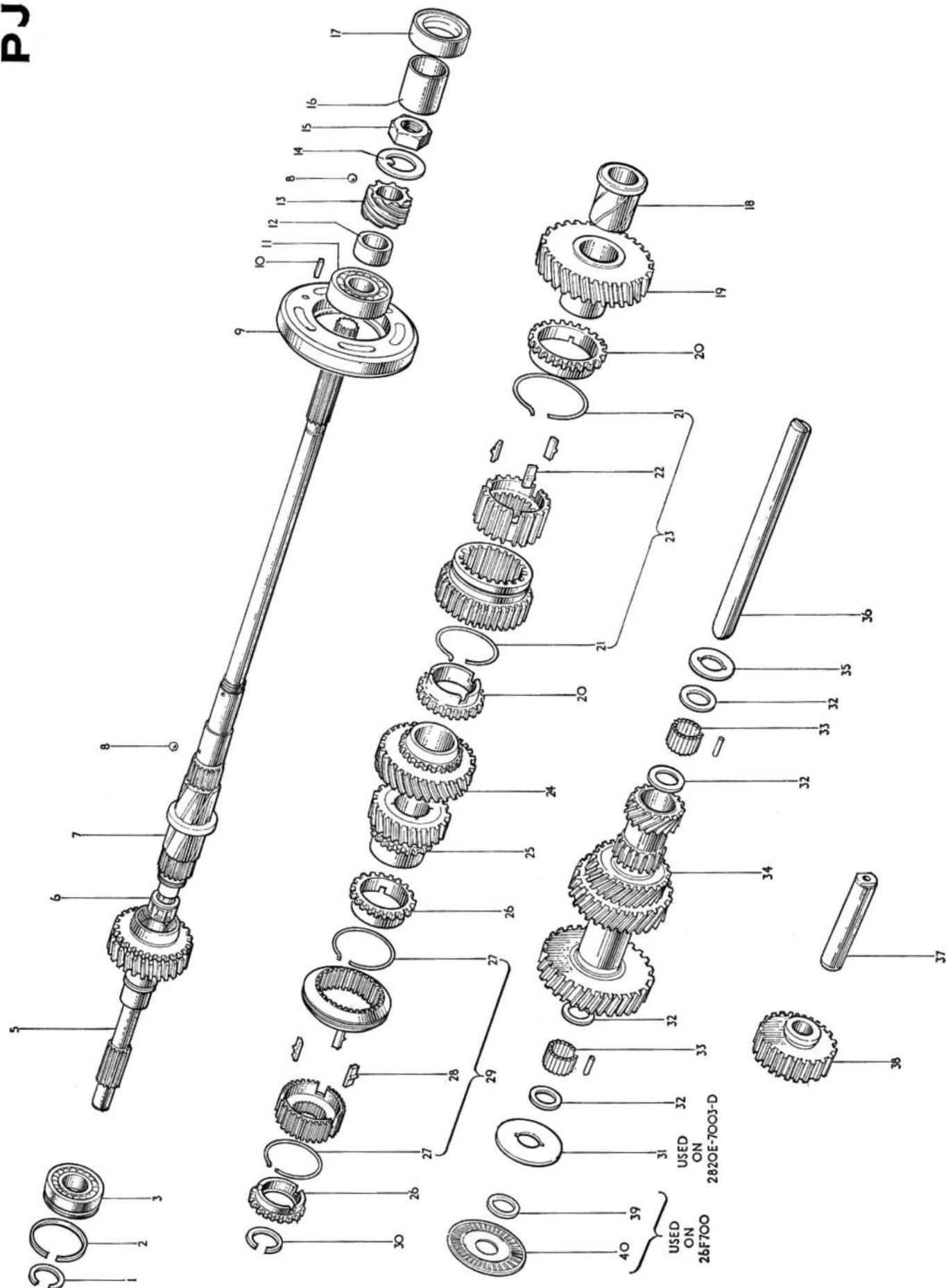


GEARBOX EXTERIOR

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
POWER TRAIN SECTION (continued)				
GEARBOX EXTERIOR				
	26 F 700 . . .	Gearbox and extension assembly - close ratio		1 1 1
	(F) 2820E-7003-D . . .	Gearbox and extension assembly - rally ratios		- 1 1
PH1 . . .	28 F 002 . . .	Knob (gearchange lever)		1 1 1
PH2 . . .	Nut (knob to lever) - $\frac{5}{16}$ " U.N.F.			1 1 1
PH3 . . .	26 F 002 . . .	Lever (gearchange)		1 1 1
PH4 . . .	26 B 254 . . .	Grommet (gear lever)		1 1 1
PH5 . . .	(F) 116E-7220 . . .	Cap (gearchange lever retaining)		1 1 1
PH6 . . .	(F) 116E-7A138 . . .	Seat (gearchange lever spring)		1 1 1
PH7 . . .	(F) 105E-7227-B . . .	Spring (gearchange lever)		1 1 1
PH8 . . .	(F) 105E-7207 . . .	Gasket (gearchange lever retaining cap)		1 1 1
PH9 . . .	(F) EOA-7121 . . .	Pin (gear lever to cover)		1 1 1
PH10 . . .	(F) 115459-ES . . .	Plug (gearchange cover)		1 1 1
PH11 . . .	(F) 113E-7205-C . . .	Cover (gearchange)		1 1 1
PH12 . . .	(F) 105E-7034 . . .	Vent (gearbox extension housing)		1 1 1
PH13 . . .	(F) 34806-S7 . . .	Lockwasher		1 1 1
PH14 . . .	(F) 20346-S7 . . .	Bolt (gearchange cover to extension housing)		3 3 3
PH15 . . .	(F) 34847-ES2 . . .	Lockwasher		3 3 3
PH16 . . .	(F) E339-GA-1 . . .	Gasket (gearchange cover to extension housing)		1 1 1
PH17 . . .	(F) E509-GA-1 . . .	Lever (reverse gearchange)		1 1 1
PH17 . . .	(F) 113E-7650-B . . .	Housing (gearbox extension)	2820E-7003-D	- 1 1
PH17 . . .	(F) 116E-7650-B . . .	Housing (gearbox extension)	26F700 . . .	1 1 1
PH18 . . .	(F) 107E-17322 . . .	Gear (speedometer driven) - with 3.55:1 final drive		- 1 1
PH18 . . .	(F) 109E-17322-A . . .	Gear (speedometer driven) - with 3.9:1 final drive		1 1 1
PH19 . . .	(F) 87052-S91 . . .	Ring (speedometer bearing to housing)		1 1 1
PH20 . . .	(F) 105E-17269 . . .	Bearing (speedometer driven gear)		1 1 1
PH21 . . .	(F) E316-NE-1 . . .	Gasket (speedometer cable)		1 1 1
PH22 . . .	26 F 100 . . .	Adaptor (speedometer drive)		1 1 1
PH23 . . .	(S) BG2402/03 . . .	Gearbox (speedometer cable to gearbox) - right-angled		1 1 1
PH24 . . .	(F) 105E-17264 . . .	Clip (speedometer shaft and cable retaining)		1 1 1
PH25 . . .	(F) 20324-S7 . . .	Bolt (clip to casing)		1 1 1
PH27 . . .	DF1104/00 . . .	Lockwasher		1 1 1
PH27 . . .		Cable (speedometer drive) assembly		1 1 1
PH61 . . .	26 A 002 . . .	Bracket (gearbox mounting) - with close ratio gearbox		1 1 1
PH61 . . .	A26 A 002 . . .	Bracket (gearbox mounting) - with rally ratio gearbox		- 1 1
PH62 . . .	W 007 . . .	Spacer (gearbox mounting) - with rally ratio gearbox		- 1 1
PH32 . . .	(F) E106-CN-7 . . .	Bracket (gearbox mounting)		1 1 1
PH32 . . .	(F) 109E-6068-B . . .	Insulator (gearbox mounting) - with close ratio gearbox		1 1 1
PH32 . . .	(F) 118E-6068-B . . .	Insulator (gearbox mounting) - with rally ratio gearbox		- 1 1
PH31 . . .	(F) 34447-ES . . .	Nut (insulator to bracket)		2 2 2
PH28 . . .	(F) 34808-S7 . . .	Lockwasher		2 2 2
PH29 . . .	(F) 20368-S7 . . .	Bolt (insulator to extension housing)		1 1 1
PH30 . . .	(F) 34807-S7 . . .	Lockwasher		1 1 1
PH33 . . .	(F) 20368-S7 . . .	Bolt (extension housing to gearbox case)	26F700/2820E-7003-D	5 5 5
PH34 . . .	(F) 34847-ES . . .	Lockwasher	26F700/2820E-7003-D	5 5 5
PH36 . . .	(F) E436-GA-1 . . .	Housing (gearbox mainshaft bearing)	26F700/2820E-7003-D	1 1 1
PH35 . . .	(F) 306305-S . . .	Pin (bearing housing)	E436-GA-1	1 1 1

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
POWER TRAIN SECTION (continued)				
GEARBOX EXTERIOR (continued)				
PH37 . . . (F) 113E-7086-C	Gasket (gearbox case to extension housing) . . .	26F700/2820E-7003-D	1	1 1 1
PH38 . . . (F) 113E-7006-C	Case (gearbox) . . .	26F700/2820E-7003-D	1	1 1 1
PH39 . . . (F) 353051-ES	Plug (gearbox filler and drain) .	26F700/2820E-7003-D	2	2 2 2
PH40 . . . (F) 113E-7242-E	Shaft (reverse gearchange) .	26F700/2820E-7003-D	1	1 1 1
PH41 . . . (F) 113E-7240-C	Shaft (first and second speed gearchange) . . .	26F700/2820E-7003-D	1	1 1 1
PH48 . . . (F) 113E-7241-C	Shaft (third and fourth speed gearchange) . . .	26F700/2820E-7003-D	1	1 1 1
PH42 . . . (F) E346-GA-1	Sleeve (third and fourth speed gearchange shaft) . . .	26F700/2820E-7003-D	1	1 1 1
PH43 . . . (F) 105E-7A619	Gasket (gearbox to clutch housing) . . .	26F700/2820E-7003-D	1	1 1 1
(F) E106-CN-7	Bracket (gearbox mounting) . . .		1	1 1 1
PH44 . . . (F) 113E-7050	Retainer (gearbox main drive gear bearing) . . .	26F700 . . .	1	1 1 1
PH59 . . . (F) 113E-7051	Gasket (retainer to gearbox) .	26F700/2820E-7003-D	1	1 1 1
PH46 . . . (F) 20366-S7	Bolt (retainer to gearbox case) .	26F700 . . .	3	3 3 3
PH44 . . . (F) 2820E-7050-B	Retainer (gearbox main drive gear bearing) . . .	2820E-7003-D . . .	1	1 1 1
PH46 . . . (F) 304664-S2	Bolt (retainer to gearbox) . . .	2820E-7003-D . . .	3	3 3 3
PH45 . . . (F) 34806-ES2	Lockwasher . . .	26F700/2820E-7003-D	3	3 3 3
PH47 . . . (F) 113E-7230	Fork (third and fourth speed gearchange) . . .	26F700/2820E-7003-D	1	1 1 1
PH49 . . . (F) 113E-7231-C	Fork (first and second speed gearchange) . . .	26F700/2820E-7003-D	1	1 1 1
PH50 . . . (F) 113E-7243-B	Fork (reverse gearchange) . . .	26F700/2820E-7003-D	1	1 1 1
PH51 . . . (F) 105E-7245	Screw (gearchange fork securing) . . .	26F700/2820E-7003-D	3	3 3 3
PH52 . . . (F) 105E-7223-B	Gasket (gearbox case cover) .	26F700/2820E-7003-D	1	1 1 1
PH55 . . . (F) 105E-7222-B	Cover (gearbox case) . . .	26F700/2820E-7003-D	1	1 1 1
PH60 . . . (F) 20366-S7	Bolt (cover to gearbox case) .	26F700/2820E-7003-D	4	4 4 4
PH45 . . . (F) 34806-ES2	Lockwasher . . .	26F700/2820E-7003-D	4	4 4 4
PH53 . . . (F) 105E-7233	Plunger (gearchange shaft interlock) . . .	26F700/2820E-7003-D	2	2 2 2
PH54 . . . (F) 105E-7235	Pin (gearchange shaft interlock) . . .	26F700/2820E-7003-D	1	1 1 1
PH56 . . . (F) 105E-7234	Spring (gearchange ball) . . .	26F700/2820E-7003-D	3	3 3 3
PH57 . . . (F) 353081-S	Ball (gearchange spring) . . .	26F700/2820E-7003-D	3	3 3 3

PJ



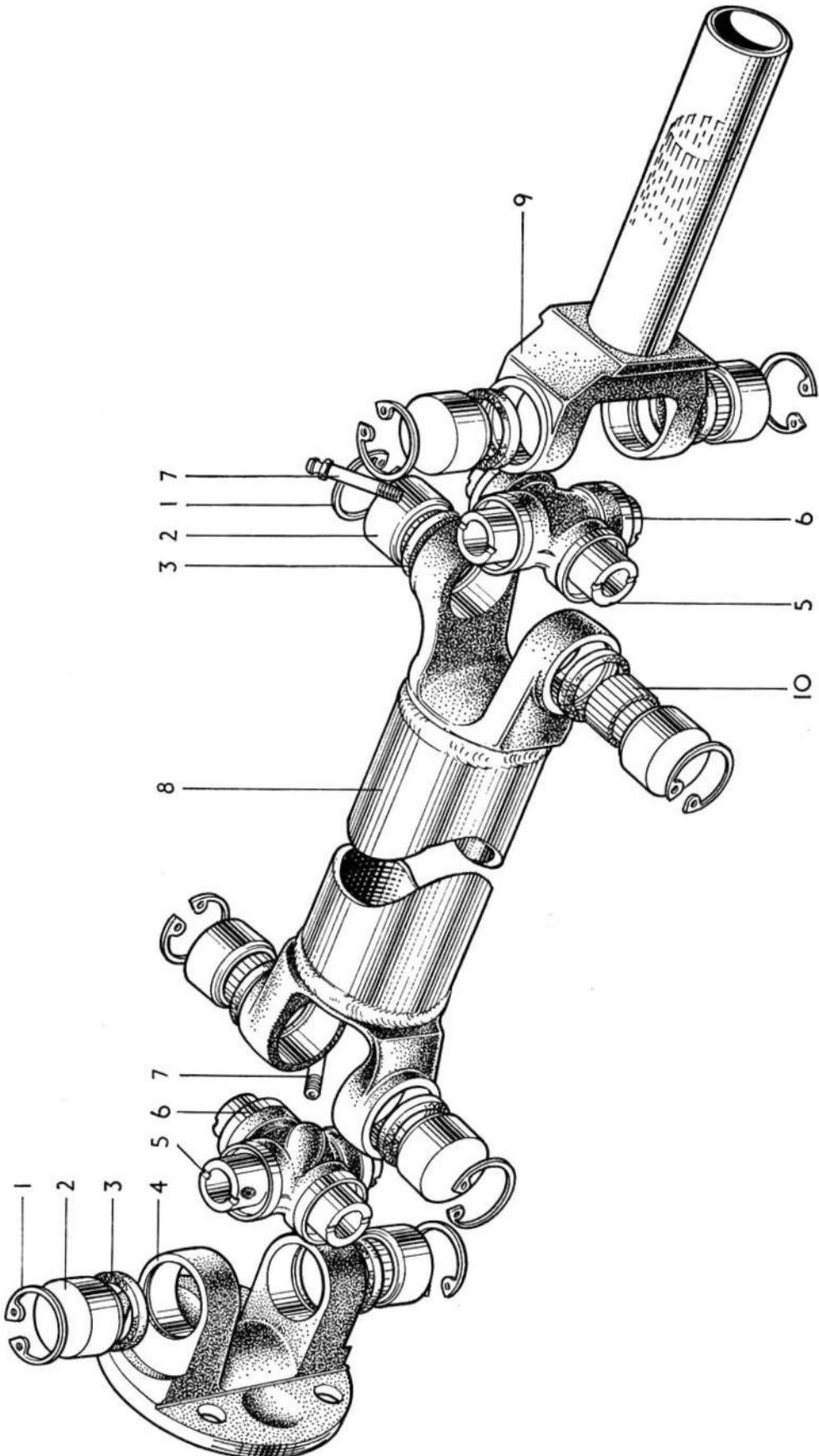
GEARBOX INTERIOR

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
POWER TRAIN SECTION (continued)									
GEARBOX INTERIOR									
PJ5 . . .	A28 F 020 . . .	Gear (gearbox main drive) . . .	26F700 . . .	1	1	1			
PJ5 . . .	(F) 2820E-7017-D . . .	Gear (gearbox main drive) . . .	2820E-7003-D . . .	-	1	1			
PJ16 . . .	(F) 105E-7041-D . . .	Bearing (gearbox extension housing) . . .	113E-7650-B . . .	1	1	1			
PJ3 . . .	(F) 105E-7025-A . . .	Bearing (main drive gear) . . .	26F700/2820E-7003-D	1	1	1			
PJ2 . . .	(F) 105E-7026 . . .	Ring (main drive gear bearing snap) . . .	26F700/2820E-7003-D	1	1	1			
PJ9 . . .	(F) 113E-7052-B . . .	Seal (main drive gear oil) . . .	26F700/2820E-7003-D	1	1	1			
PJ10 . . .	(F) E436-GA-1 . . .	Housing (gearbox mainshaft bearing) . . .	26F700/2820E-7003-D	1	1	1			
PJ30 . . .	(F) 306305-S . . .	Pin (bearing housing) . . .	E436-GA-1 . . .	1	1	1			
PJ30 . . .	(F) 105E-7059-B . . .	Ring (third and fourth speed synchronizer hub) . . .	26F700/2820E-7003-D	1	1	1			
PJ7 . . .	(F) 113E-7061-C . . .	Shaft (gearbox main) . . .	26F700/2820E-7003-D	1	1	1			
PJ18 . . .	(F) 113E-7B342 . . .	Sleeve (gearbox mainshaft) . . .	26F700/2820E-7003-D	1	1	1			
PJ8 . . .	(F) 353080-S . . .	Ball (mainshaft sleeve lock) . . .	26F700/2820E-7003-D	1	1	1			
PJ15 . . .	(F) 114027-ES . . .	Nut (transmission mainshaft) . . .	26F700/2820E-7003-D	1	1	1			
PJ14 . . .	(F) 116208-ES . . .	Washer - tab . . .	26F700/2820E-7003-D	1	1	1			
PJ11 . . .	(F) 113E-7065-A . . .	Bearing (gearbox mainshaft ball) . . .	26F700/2820E-7003-D	1	1	1			
PJ19 . . .	(F) 113E-7100-C . . .	Gear (gearbox first speed) . . .	26F700 . . .	1	1	1			
PJ19 . . .	(F) 2820E-7100-B . . .	Gear (gearbox first speed) . . .	2820E-7003-D . . .	-	1	1			
PJ24 . . .	A28 F 024 . . .	Gear (gearbox second speed) . . .	26F700 . . .	1	1	1			
PJ24 . . .	(F) 2820E-7102-B . . .	Gear (gearbox second speed) . . .	2820E-7003-D . . .	-	1	1			
PJ26 . . .	(F) 113E-7107-B . . .	Ring (third and fourth speed synchronizer blocking) . . .	26F700/2820E-7003-D	1	1	1			
PJ20 . . .	(F) 211E-7107-F . . .	Ring (first and second speed synchronizer blocking) . . .	26F700 . . .	1	1	1			
PJ20 . . .	(F) 2820E-7107-A . . .	Ring (first and second speed synchronizer blocking) . . .	2820E-7003-D . . .	-	1	1			
PJ27 . . .	(F) 105E-7109 . . .	Spring (gearbox synchronizer) . . .	120E-7124-A . . .	2	2	2			
PJ27 . . .	(F) 2820E-7109 . . .	Spring (gearbox synchronizer) . . .	2820E-7B280-A . . .	-	2	2			
PJ21 . . .	(F) 211E-7109-A . . .	Spring (gearbox synchronizer) . . .	120E-7124-B/2820E-7124-A . . .	2	2	2			
PJ36 . . .	(F) 113E-7111-A . . .	Countershaft (gearbox) . . .	26F700 . . .	1	1	1			
PJ36 . . .	(F) 2820E-7111-A . . .	Countershaft (gearbox) . . .	2820E-7003-D . . .	-	1	1			
PJ34 . . .	A28 F 034 . . .	Gear (gearbox countershaft) . . .	26F700 . . .	1	1	1			
PJ34 . . .	(F) 2820E-7113-A . . .	Gear (gearbox countershaft) . . .	2820E-7003-D . . .	-	1	1			
PJ40 . . .	+AX 18 123 . . .	Race (countershaft thrust) . . .	26F700 . . .	1	1	1			
PJ39 . . .	+28 F 096 . . .	Spacer (countershaft thrust race) . . .	26F700 . . .	1	1	1			
PJ38 . . .	(F) 105E-7116 . . .	Insert (third and fourth speed synchronizer hub) . . .	120E-7124-A/2820E-7B280-A . . .	3	3	3			
PJ6 . . .	(F) 113E-7120 . . .	Bearing (mainshaft pilot) - caged . . .	26F700/2820E-7003-D	1	1	1			
PJ33 . . .	(F) EOA-7121 . . .	Roller (gearbox countershaft gear) . . .	26F700/2820E-7003-D	40	40	40			
PJ32 . . .	(F) 119686-ES8 . . .	Washer (countershaft) . . .	28F700 . . .	2	2	2			
PJ32 . . .	(F) 119686-ES8 . . .	Washer (countershaft) . . .	2720E-7003-D . . .	4	4	4			
PJ29 . . .	(F) 120E-7124-A . . .	Synchronizer (gearbox third and fourth speed) assembly . . .	26F700 . . .	1	1	1			
PJ23 . . .	(F) 120E-7124-B . . .	Synchronizer (gearbox first and second speed) assembly . . .	26F700 . . .	1	1	1			
PJ23 . . .	(F) 2820E-7124-A . . .	Synchronizer (gearbox first and second speed) assembly . . .	2820E-7003-D . . .	-	1	1			
PJ22 . . .	(F) E457-GA-1 . . .	Insert (first and second speed synchronizer hub) . . .	120E-7124-B/2820E-7124-A . . .	3	3	3			
PJ25 . . .	A28 F 026 . . .	Gear (gearbox third speed) . . .	26F700 . . .	1	1	1			
PJ25 . . .	(F) 2820E-7B340-B . . .	Gear (gearbox third speed) . . .	2820E-7003-D . . .	-	1	1			
PJ35 . . .	(F) 105E-7128-B . . .	Washer (gearbox countershaft thrust) - rear . . .	26F700/2820E-7003-D	1	1	1			
PJ31 . . .	(F) 105E-7129-B . . .	Washer (gearbox countershaft thrust) - front . . .	2820E-7003-D . . .	-	1	1			
PJ37 . . .	(F) 211E-7140-B . . .	Shaft (gearbox reverse gear) . . .	26F700/2820E-7003-D	1	1	1			
PJ38 . . .	(F) 113E-7141-C . . .	Gear (gearbox reverse) . . .	26F700/2820E-7003-D	1	1	1			

† These parts together must be used to replace the front gearbox countershaft thrust washer [(F)105E-7129-B] used prior to November 1964.

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
POWER TRAIN SECTION (continued)									
GEARBOX INTERIOR (continued)									
PJ1 . . . (F)	105E-7160 . . .	Ring (gearbox main drive gear snap) . . .	26F700/2820E-7003-D	1	1	1			
PJ17 . . . (F)	105E-7657-B . . .	Seal (gearbox extension housing oil) . . .	26F700/2820E-7003-D	1	1	1			
PJ13 . . . (F)	109E-17285-B . . .	Gear (speedometer driving) . . .	26F700/2820E-7003-D	1	1	1			
PJ12 . . . (F)	113E-17288-B . . .	Spacer (speedometer driving gear) . . .	26F700/2820E-7003-D	1	1	1			
PJ8 . . . (F)	353080-S . . .	Ball (speedometer driving gear retaining) . . .	26F700/2820E-7003-D	1	1	1			

PK



DRIVE SHAFT

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
POWER TRAIN SECTION (continued)				
DRIVE SHAFT AND FINAL DRIVE				
PK1/10 . . .	26 R 001 . . .	Drive shaft assembly - with close ratio gearbox		1 1 1
	36 R 001 . . .	Drive shaft assembly - with rally ratio gearbox		- 1 1
	26 R 702 . . .	Differential and carrier assembly - 3·9:1 ratio		1 1 1
	26 R 702A . . .	Differential and carrier assembly - 3·55:1 ratio		- 1 1
CB32 . . .	(F) 105E-4017 . .	Carrier (rear axle differential) assembly	26R702/A	1 1 1
CB30 . . .	(F) 115749-ES . .	Bolt (cap to carrier)	105E-4017	4 4 4
CB31 . . .	(F) 34808-S7 . .	Lockwasher	105E-4017	4 4 4
CB52 . . .	(F) 105E-4851-B . .	Flange (drive shaft) assembly - rear	26R702	1 1 1
CB52 . . .	(F) 118E-4851-B . .	Flange (drive shaft) assembly - rear	26R702A	- 1 1
CB51 . . .	(F) 105E-4859-C . .	Deflector (drive pinion oil seal dust)	105E/118E-4851-B . .	1 1 1
CB50 . . .	(F) 105E-4676-B . .	Seal (drive pinion seal) assembly	26R702/A	1 1 1
CB49 . . .	(F) 105E-4621-A . .	Cone (drive pinion bearing) and roller assembly	26R702/A	2 2 2
CB48 . . .	(F) 105E-4616-A . .	Cup (driving pinion bearing)	26R702/A	2 2 2
CB43 . . .	(F) 105E-4662-A . .	Spacer (driving pinion bearing)	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-A . .	Shim (drive pinion bearing adjusting) - 1304/-1308"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-B . .	Shim (drive pinion bearing adjusting) - 1314/-1318"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-C . .	Shim (drive pinion bearing adjusting) - 1324/-1328"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-D . .	Shim (drive pinion bearing adjusting) - 1334/-1338"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-E . .	Shim (drive pinion bearing adjusting) - 1344/-1348"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-F . .	Shim (drive pinion bearing adjusting) - 1354/-1358"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-G . .	Shim (drive pinion bearing adjusting) - 1364/-1368"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-H . .	Shim (drive pinion bearing adjusting) - 1374/-1378"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-J . .	Shim (drive pinion bearing adjusting) - 1384/-1388"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-K . .	Shim (drive pinion bearing adjusting) - 1394/-1398"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-L . .	Shim (drive pinion bearing adjusting) - 1404/-1408"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-M . .	Shim (drive pinion bearing adjusting) - 1414/-1418"	26R702/A	1 1 1
CB40 . . .	(F) 105E-4672-N . .	Shim (drive pinion bearing adjusting) - 1424/-1428"	26R702/A	1 1 1
CB25 . . .	26 R 703 . . .	Gear (rear axle driving) and pinion assembly - 3·9:1 ratio	26R702	1 1 1
CB26 . . .	26 R 703A . . .	Gear (rear axle driving) and pinion assembly - 3·55:1 ratio	26R702A	- 1 1
CB53 . . .	(F) 117698-ES . .	Nut (pinion to rear U/J flange)	26R702/A	1 1 1
CB28 . . .	(F) EOA-4143-A . .	Lock (differential bearing adjusting nut) - tang offset to top	26R702/A	2 2 2
CB29 . . .	(F) EOA-4143-B . .	Lock (differential bearing adjusting nut) - tang offset to bottom	26R702/A	2 2 2
CB26 . . .	(F) 20310-S7 . .	Bolt (differential bearing lock)	26R702/A	2 2 2
CB27 . . .	(F) 34806-ES2 . .	Lockwasher	26R702/A	2 2 2
CB33 . . .	(F) 105E-4228 . .	Washer (differential gear thrust)	26R702/A	2 2 2
CB36 . . .	(F) 105E-4236 . .	Gear (differential)	26R702/A	2 2 2
CB35 . . .	(F) 105E-4216-B . .	Pinion (differential)	26R702/A	2 2 2

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupe	Quantity
POWER TRAIN SECTION (continued)							
DRIVE SHAFT AND FINAL DRIVE (continued)							
CB34 . . . (F)	105E-4230-B	Washer (differential pinion thrust)	26R702/A . . .	2	2	2	
CB39 . . . (F)	105E-4211-B	Shaft (differential pinion)	26R702/A . . .	1	1	1	
CB38 . . . (F)	105E-4241	Pin (differential pinion shaft lock)	26R702/A . . .	1	1	1	
CB24 . . . (F)	105E-4205-B	Case (differential gear)	26R702/A . . .	1	1	1	
CB23 . . . (F)	113573-ES	Bolt (differential case to driving gear)	26R702/A . . .	6	6	6	
CB22 . . . (F)	105E-4221-A	Cone (differential bearing) and roller assembly	26R702/A . . .	2	2	2	
CB21 . . . (F)	105E-4222-A	Cup (differential bearing)	26R702/A . . .	2	2	2	
CB20 . . . (F)	105E-4067	Nut (differential bearing adjusting)	26R702/A . . .	2	2	2	
CB83 . . . A26	R 004	Casing (differential)	26R702/A . . .	1	1	1	
CB75 . . . A26	R 005	Drive shaft (inboard)	26R702/A . . .	2	2	2	
CB76 . . .	MIM3040	Seal (drive shaft to differential casing)	26R702/A . . .	2	2	2	
CB66 . . .	2100K-30	Circlip (external)	26R702/A . . .	2	2	2	
CB61 . . .	LJ30WSRR	Bearing (drive shaft)	26R702/A . . .	2	2	2	
CB60 . . .	1300-62	Circlip (internal)	26R702/A . . .	2	2	2	
CB47 . . .		Screw (differential and carrier assembly to casing) - $\frac{5}{16}$ " U.N.C. \times 1" long	26R702/A . . .	8	8	8	
CB46 . . .		Lockwasher - $\frac{5}{16}$ "	26R702/A . . .	8	8	8	
CB44 . . .	26 R 014	Gasket	26R702/A . . .	1	1	1	
CB134 . . .		Bolt (differential and carrier assembly to drive shaft) - $\frac{5}{16}$ " \times 1" long	26R702/A . . .	4	4	4	
CB135 . . .		Nut - $\frac{5}{16}$ " 'stover'	26R702/A . . .	4	4	4	
CB85 . . .	1385B	Drain plug - $\frac{1}{2}$ " B.S.P.	26R702/A . . .	1	1	1	
CB84 . . .		Washer - fibre - $\frac{1}{2}$ " dia.	26R702/A . . .	1	1	1	
CB81 . . .	1385D	Filler and level plug - $\frac{1}{2}$ " B.S.P.	26R702/A . . .	1	1	1	
CB82 . . .		Washer - fibre - $\frac{1}{2}$ " dia.	26R702/A . . .	1	1	1	
CB116 . . .	FN30M	Top mounting	26R702/A . . .	2	2	2	
CB114 . . .		Bolt (top mounting to differential case) - $\frac{5}{8}$ " \times $3\frac{3}{4}$ " long	26R702/A . . .	2	2	2	
CB77 . . .		Nut - $\frac{5}{8}$ " 'stover'	26R702/A . . .	2	2	2	
CB78 . . .	26 R 003	Washer - $\frac{5}{8}$ " I.D. \times 2" O.D. \times $\frac{1}{8}$ " thick	26R702/A . . .	4	4	4	
CB118 . . .		Bolt (top mounting to chassis) - $\frac{5}{16}$ " U.N.F. \times $\frac{3}{4}$ " long	26R702/A . . .	4	4	4	
CB117 . . .		Lockwasher - $\frac{5}{16}$ " dia.	26R702/A . . .	4	4	4	
CB113 . . .	26 B 373	Sealing ring (top mountings to body)	26R702/A . . .	2	2	2	
CB80 . . .	A26 R 009	Breather (differential casing)	26R702/A . . .	1	1	1	
CB79 . . .		Fibre washer	26R702/A . . .	1	1	1	
CB11 . . .	A26 R 006	Torque rod - R.H.	26R702/A . . .	1	1	1	
CB36 . . .	A26 R 007	Torque rod - L.H.	26R702/A . . .	1	1	1	
CB12 . . .	AT 7403	Mounting bush rubber	26R702/A . . .	4	4	4	
CB15 . . .	AT 7702	Washer (mounting bush) - outer	26R702/A . . .	4	4	4	
CB13 . . .	AT 75005	Washer (mounting bush) - inner	26R702/A . . .	2	2	2	
CB14 . . .	AT 7613	Spacer (mounting bush washer)	26R702/A . . .	2	2	2	
CB19 . . .		Screw (torque rods to chassis) - $\frac{5}{16}$ " \times 1" long	26R702/A . . .	2	2	2	
CB17 . . .		Nut - $\frac{5}{16}$ " 'stover'	26R702/A . . .	2	2	2	
CB18 . . .		Washer - $\frac{5}{16}$ "	26R702/A . . .	2	2	2	
CB16 . . .		Nut (torque rods to differential casing)	26R702/A . . .	2	2	2	
26 B 0691		Air scoop (differential cooling) - with 3.55:1 final drive	26R702/A . . .	-	1	1	
		Screw (scoop to rear floor pan) - No. 8 \times $\frac{3}{4}$ " long	26R702/A . . .	-	11	11	
	SNU 1907	Nut - No. 8	26R702/A . . .	-	11	11	
26 R 017		Oil (differential) - Esso AL1713	26R702/A . . .	ar	ar	ar	

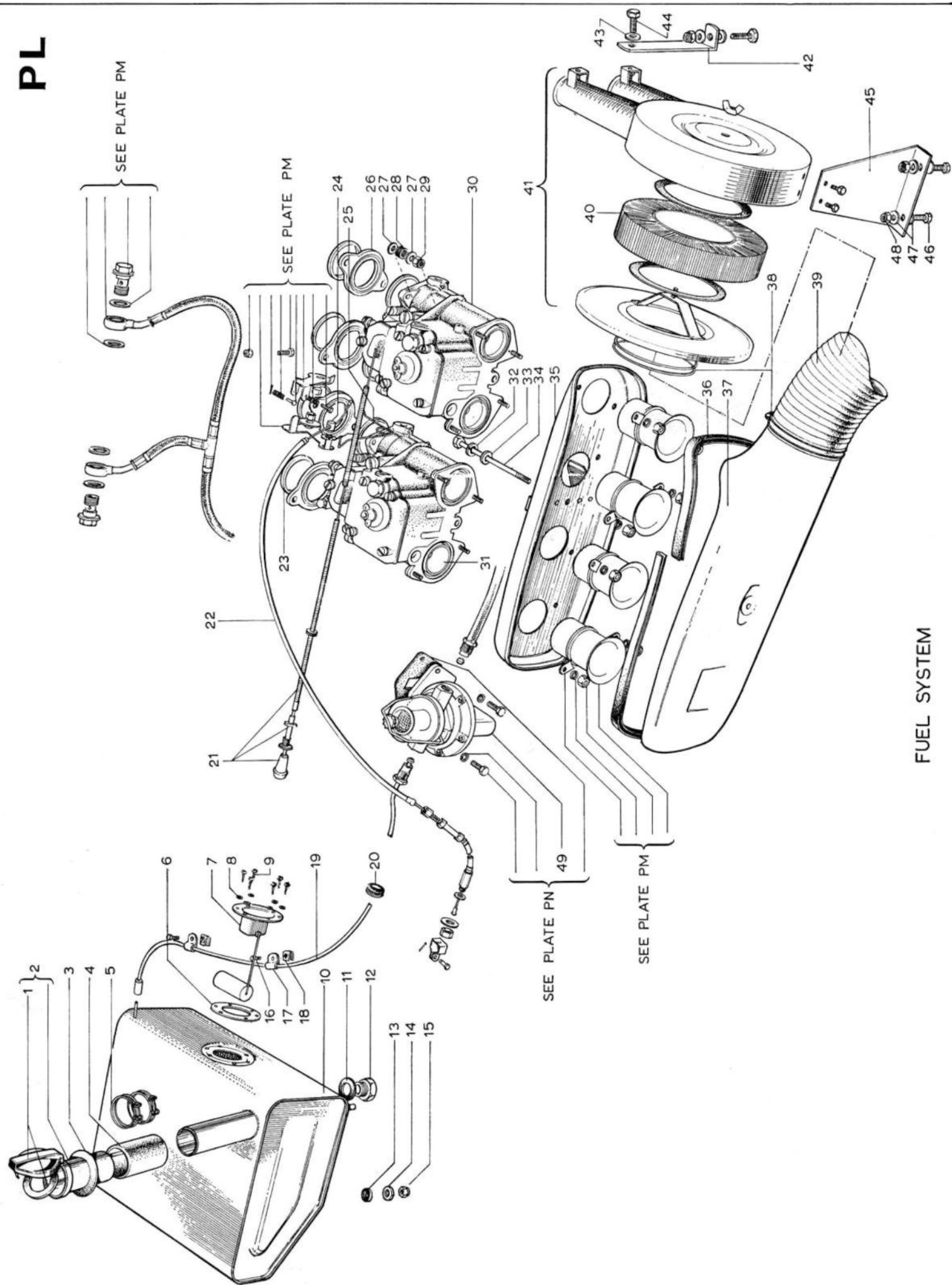
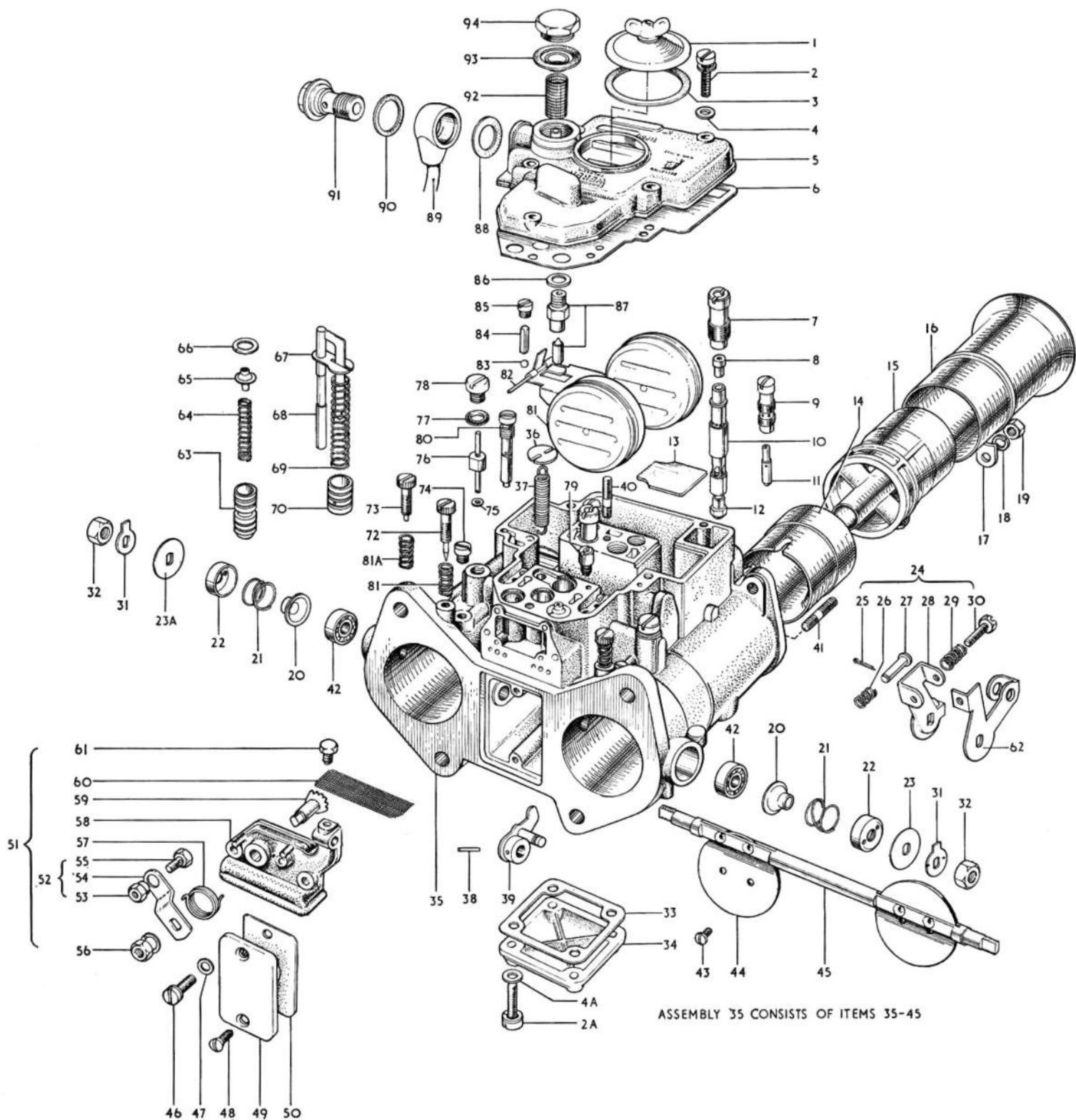
PL

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
POWER TRAIN SECTION (continued)				
FUEL SYSTEM				
PL10 . . .	26 L 702 . . .	Fuel tank assembly		1 1 1
PL12 . . .		Drain plug - $\frac{1}{4}$ " B.S.P.	26L702	1 1 1
PL11 . . .		Fibre washer - $\frac{1}{4}$ " B.S.P.	26L702	1 1 1
PL13 . . .	U 3760 . . .	Washer (fuel tank to body) - rubber		3 3 3
PL14 . . .		Washer - $\frac{1}{4}$ " dia.		3 3 3
PL15 . . .		Nut - $\frac{1}{4}$ " 'stover'		3 3 3
PL7 . . .	FT 3334/50 . . .	Unit (fuel tank gauge)		1 1 1
PL6 . . .		Gasket		1 1 1
PL8 . . .		Washer (fastening - unit to tank)		6 6 6
PL9 . . .		Screw fastening (unit to fuel tank)		6 6 6
PL2 . . .	A26 L 705 . . .	Tube (fuel filler) and cap assembly		1 1 1
PL1 . . .		Cap (fuel filler)	A26L705	1 1 1
PL4 . . .	26 L 003 . . .	Hose (fuel filler) - $2\frac{1}{4}$ " I.D. \times $4\frac{1}{2}$ " long		1 1 1
PL5 . . .	120/N . . .	Hose clip (fuel filler)		2 2 2
PL3 . . .	26 B 328 . . .	Grommet (filler hose)		1 1 1
PL19 . . .	PNR2264/75 . . .	Pipe (fuel tank to fuel pump) assembly		1 1 1
PL20 . . .		Grommet (fuel pipe to chassis)		2 2 2
PL17 . . .	SCO1748/17/20 . . .	Clip (fuel pipe retaining)		2 2 2
PL16 . . .		Screw (clip to body) - No. 6 \times $\frac{1}{2}$ " long		2 2 2
PL18 . . .		Spire nut - No. 6		2 2 2
		Seal (drain plug to body) - 'Ladac' - $\frac{3}{8}" \times \frac{1}{2}" \times 6"$		1 1 1
PL30 . . .	26 S 710 . . .	Carburettor (front) assembly		1 1 1
PL31 . . .	26 S 711 . . .	Carburettor (rear) assembly		1 1 1
PL26 . . .	A26 S 009 . . .	Spacer (carburettor)		4 4 4
PL23 . . .	26 S 086 . . .	'O' ring		8 8 8
PL29 . . .		Nut (carburettor to cylinder head) - $\frac{5}{16}"$ 'stover'		8 8 8
PL27 . . .		Washer - $\frac{5}{16}"$ dia.		16 16 16
PL28 . . .		Lockwasher		8 8 8
	A26 S 026 . . .	Bracket (throttle control to backplate)		1 - -
		Screw (bracket mounting) - $\frac{1}{4}" \times \frac{3}{4}"$ long		2 - -
		Nut - $\frac{1}{4}"$ 'stover'		2 - -
PL24 . . .	26 S 025 . . .	Barrel (throttle lever)		1 1 1
PL25 . . .	26 S 028 . . .	Spring (throttle return)		1 1 1
PL22 . . .	26 S 702 . . .	Cable (throttle) assembly - R.H.D.		1 1 1
	26 S 703 . . .	Cable (throttle) assembly - L.H.D.		1 1 1
PL21 . . .	26 B 038 . . .	Cable (choke control) assembly		1 1 1
	26 B 039 . . .	Nut (cable retaining)		1 1 1
PL35 . . .	28 S 021 . . .	Backplate (air box) - except U.S.A.		1 1 1
PL37 . . .	B26 S 022 . . .	Plate (air box cover)		1 1 1
PL39 . . .	26 S 016 . . .	Seal (air box)		1 1 1
PL34 . . .		Bolt (plate to backplate) - $\frac{5}{16}"$ U.N.C. $\times \frac{3}{4}"$		1 1 1
PL33 . . .		Washer - $\frac{5}{16}"$ special		1 1 1
PL32 . . .		Lockwasher - $\frac{5}{16}"$ dia.		1 1 1
PL41 . . .	A26 S 704 . . .	Air cleaner assembly		1 1 1
PL40 . . .	28 S 020 . . .	Element (air cleaner)	A26S704	1 1 1
PL42 . . .	26 S 014 . . .	Bracket (air cleaner) - inner		1 1 -
PL45 . . .	26 S 015 . . .	Bracket (air cleaner) - outer		1 1 -
PL46 . . .		Screw (brackets to body) - $\frac{1}{4}" \times \frac{3}{4}"$ long		3 3 -
PL48 . . .		Nut - $\frac{1}{4}"$ 'stover'		3 3 -
PL47 . . .		Washer - $\frac{1}{4}"$ dia.		6 6 6
PL44 . . .		Screw (brackets to cleaner) - $\frac{1}{4}" \times \frac{1}{2}"$ long		3 3 -

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupe	Quantity
POWER TRAIN SECTION (continued)							
FUEL SYSTEM (continued)							
PL43 . . .		Lockwasher - $\frac{1}{2}$ " dia.					3
PL39 . . .	26 S 017	Hose (air cleaner to airbox) - $3\frac{1}{2}$ " x 24" long					1
PL38 . . .	120/V1	Clip (hose to box and cleaner) - $3\frac{5}{8}$ " dia.					2
PL39 . . .	36 S 017	Hose (air cleaner to airbox) - $3\frac{1}{2}$ " x 30" long					1
EL82 . . .	A26 S 030	Throttle pedal - R.H.D.					1
	A26 S 031	Throttle pedal - L.H.D.					1
EL88 . . .		Stop (throttle pedal) - 'up'	A26S030/1				1
		Screw (stop to pedal) - No. 10 U.N.F. x $\frac{1}{2}$ " long	A26S030/1				1
		Nut - No. 10	A26S030/1				1
		Washer - $\frac{3}{16}$ " dia.	A26S030/1				1
		Bolt (throttle pedal 'down' stop) - $\frac{5}{16}$ " U.N.C. x $1\frac{1}{2}$ " long - L.H.D.					1
		Screw (throttle pedal 'down' stop) - $\frac{5}{16}$ " U.N.C. x $\frac{3}{8}$ " long - R.H.D.					1
		Locknut - $\frac{5}{16}$ "					1
J 015 . . .		Washer (throttle pedal mount- ing) - special - L.H.D.					1
		Washer - $\frac{3}{16}$ " dia.					1
		Nut - $\frac{3}{16}$ " 'stover'					1
929981 . . .		Grommet (throttle cable to body) - L.H.D.					1
26 S 714A . . .		Backplate (airbox) - U.S.A. only					1
26 S 052 . . .		Pipe (crankcase vent) - U.S.A. only					1
A26 E 322A . . .		Grommet (vent pipe) - U.S.A. only					1
26 S 054 . . .		Hose (crankcase vent) - U.S.A. only					1
120/A6 . . .		Clip (hose) - $\frac{7}{8}$ " dia. - U.S.A. only					2

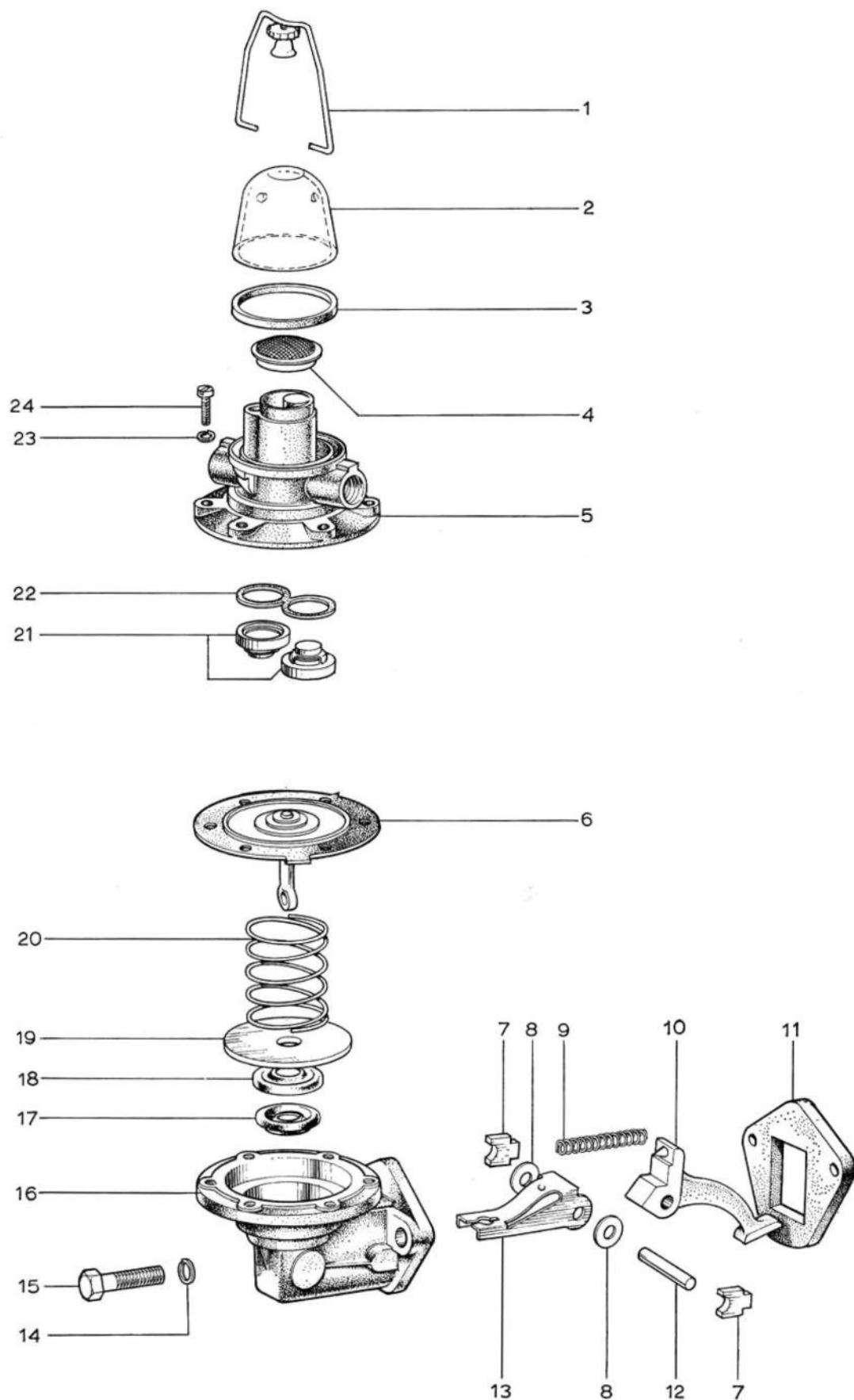
PM



WEBER 18 D.C.O.E. CARBURETTOR

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
POWER TRAIN SECTION (continued)									
CARBURETTOR									
PM41 . . .	28 S 710 . . .	Carburettor (front) assembly . . .		1	1	1			
PL42 . . .	28 S 711 . . .	Carburettor (rear) assembly . . .		1	1	1			
PL46 . . .	28 S 034 . . .	Trumpet (carburettor) . . .		4	4	4			
PM1 . . .	(WF) 4629A . . .	Cover (jets, inspection) . . .	28S710/1 . . .	2	2	2			
PM2/2A . . .	(WF) 665 . . .	Screw (cover fixing) . . .	28S710/1 . . .	10	10	10			
PM4/4A . . .	(WF) 1356 . . .	Washer . . .	28S710/1 . . .	10	10	10			
PM3 . . .	(WF) 2808 . . .	Gasket (jets inspection cover) . . .	28S710/1 . . .	2	2	2			
PM5 . . .	(WF) 5813A . . .	Cover (carburettor upper body) . . .	28S710/1 . . .	2	2	2			
PM6 . . .	(WF) 4611 . . .	Gasket (carburettor cover) . . .	28S710/1 . . .	2	2	2			
PM7 . . .	(WF) TS 868 . . .	Holder (emulsioning tube) . . .	28S710/1 . . .	4	4	4			
PM8 . . .	(WF) 969 . . .	Jet (air corrector) - 2.00 mm. . .	28S710/1 . . .	4	4	4			
PM9 . . .	(WF) 1590 . . .	Holder (idling jet) . . .	28S710/1 . . .	4	4	4			
PM10 . . .	(WF) TS 671 . . .	Tube (emulsioning) - F11 . . .	28S710/1 . . .	4	4	4			
PM11 . . .	(WF) 974 . . .	Idling jet - 45F9 . . .	28S710/1 . . .	4	4	4			
PM12 . . .	(WF) TS 195 . . .	Main jet - 115 . . .	28S710/1 . . .	4	4	4			
PM13 . . .	(WF) 4610 . . .	Plate . . .	28S710/1 . . .	2	2	2			
PM14 . . .	(WF) 4606A . . .	Choke - 30 mm. . .	28S710/1 . . .	4	4	4			
PM14 . . .	(WF) 4606A . . .	Choke - 32 mm. - special equipment . . .		-	4	4			
PM8 . . .	(WF) 969 . . .	Jet (air corrector) - 1.50 mm. - special equipment . . .		-	4	4			
PM15 . . .	(WF) 4603A . . .	Venturi (auxiliary) . . .	28S710/1 . . .	4	4	4			
PM20 . . .	(WF) 5802 . . .	Cover (throttle shaft) dust . . .	28S710/1 . . .	4	4	4			
PM21 . . .	(WF) 5803 . . .	Spring (throttle shaft) . . .	28S710/1 . . .	4	4	4			
PM22 . . .	(WF) 5804 . . .	Lid (spring retainer) . . .	28S710/1 . . .	4	4	4			
PM23 . . .	(WF) 5797 . . .	Distance washer (throttle shaft) . . .	28S710/1 . . .	4	4	4			
PM24 . . .	(WF) 5766A . . .	Lever (front carburettor throttle control) assembly . . .	28S710 . . .	2	2	2			
PM25 . . .	(WF) 133 . . .	Split pin (throttle control lever) - front carburettor . . .	5766A . . .	2	2	2			
PM26 . . .	(WF) 5753 . . .	Spring (throttle control lever) - front carburettor . . .	5766A . . .	2	2	2			
PM27 . . .	(WF) 5752 . . .	Pin (throttle control lever) - front carburettor . . .	5766A . . .	2	2	2			
PM28 . . .	(WF) 5923A . . .	Lever (throttle control) - front carburettor . . .	5766A . . .	2	2	2			
PM29 . . .	(WF) 38 . . .	Spring (throttle control lever) - front carburettor . . .	5766A . . .	2	2	2			
PM30 . . .	(WF) 1843 . . .	Screw (throttle control lever) - front carburettor . . .	5766A . . .	2	2	2			
PM32 . . .	(WF) 2706 . . .	Nut (throttle shaft fixing) . . .	28S710/1 . . .	2	2	2			
PM31 . . .	(WF) 4612 . . .	Lockwasher . . .	28S710/1 . . .	4	4	4			
PM34 . . .	(WF) 4616 . . .	Cover (bowl bottom) . . .	28S710/1 . . .	2	2	2			
PM33 . . .	(WF) 4617 . . .	Gasket (cover to bowl bottom) . . .	28S710/1 . . .	2	2	2			
PM35 . . .	(WF) 5812A . . .	Body (carburettor) . . .	28S710/1 . . .	1	1	1			
PM36 . . .	(WF) 4636 . . .	Plate (shaft return spring) . . .	5812A . . .	2	2	2			
PM37 . . .	(WF) TS 1306 . . .	Spring (shaft return) . . .	5812A . . .	2	2	2			
PM38 . . .	(WF) 1349 . . .	Spring pin (pump control lever) . . .	5812A . . .	2	2	2			
PM39 . . .	(WF) 5809A . . .	Lever (pump control) . . .	5812A . . .	2	2	2			
PM40 . . .	(WF) 5420 . . .	Stud (carburettor upper body to main body) . . .	5812A . . .	2	2	2			
PM41 . . .	(WF) A 1359 . . .	Stud (trumpet to carburettor body) . . .	5812A . . .	4	4	4			
PM42 . . .	(WF) 5801 . . .	Bearing (throttle shaft) ball . . .	5812A . . .	4	4	4			
PM44 . . .	(WF) TS 776 . . .	Throttle plate . . .	5812A . . .	4	4	4			
PM43 . . .	(WF) 3718 . . .	Screw (throttle plate fixing) . . .	5812A . . .	8	8	8			
PM45 . . .	(WF) 5800 . . .	Shaft (throttle) . . .	5812A . . .	2	2	2			
PM46 . . .	(WF) 1153 . . .	Screw (main body plate) . . .	28S710/1 . . .	4	4	4			
PM47 . . .	(WF) 2496 . . .	Washer (main body plate) . . .	28S710/1 . . .	4	4	4			
PM48 . . .	(WF) 18 . . .	Screw (main body plate) . . .	28S710/1 . . .	4	4	4			
PM49 . . .	(WF) 4614 . . .	Plate (main body) . . .	28S710/1 . . .	2	2	2			
PM50 . . .	(WF) 4615 . . .	Gasket (main body plate) . . .	28S710/1 . . .	2	2	2			
PM51 . . .	(WF) 4609A . . .	Control (starting) assembly . . .	28S710/1 . . .	2	2	2			
PM52 . . .	(WF) 5875A . . .	Lever (starting control) assembly . . .		4609A . . .	2	2			
PM53 . . .	(WF) 4103 . . .	Nut (starting control lever) . . .	4609A . . .	2	2	2			
PM54 . . .	(WF) 5784 . . .	Lever (starting control) . . .	4609A . . .	2	2	2			
PM55 . . .	(WF) 4102 . . .	Screw (wire securing) . . .	4609A . . .	2	2	2			

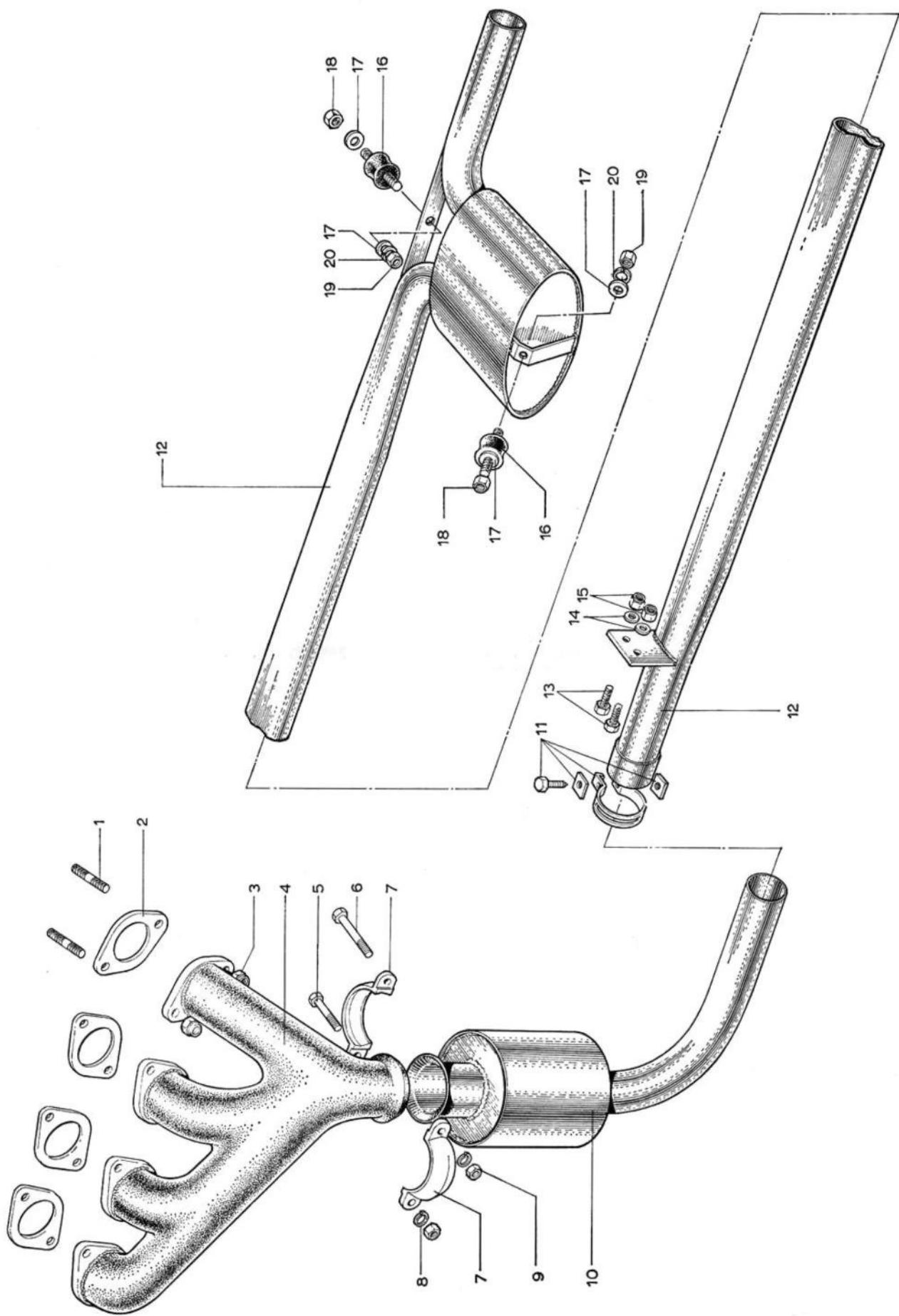
Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupe
POWER TRAIN SECTION (continued)						
CARBURETTOR (continued)						
PM56	(WF) 335	Nut (starting control lever)	4609A	2	2	2
PM57	(WF) 4368	Spring (lever return)	4609A	2	2	2
PM58	(WF) 4855A	Cover (sheath support)	4609A	2	2	2
PM59	(WF) 4650A	Shaft (starting)	4609A	2	2	2
PM60	(WF) 4647	Strainer	4609A	2	2	2
PM61	(WF) 3311	Screw (sheath securing)	4609A	2	2	2
PM62	(WF) 5767A	Lever (rear carburettor throttle control)	28S711	4	4	4
PM63	(WF) 4620	Valve (starting)	28S710/1	4	4	4
PM64	(WF) 4621	Spring (starting valve)	28S710/1	4	4	4
PM65	(WF) 4622	Guide (spring and retainer)	28S710/1	4	4	4
PM66	(WF) 4135	Circlip (guide lock)	28S710/1	1	1	1
PM67	(WF) 5799	Plate (spring retainer)	28S710/1	1	1	1
PM68	(WF) 5807A	Rod (pump control)	28S710/1	2	2	2
PM70	(WF) 5345A	Plunger (pump)	28S710/1	4	4	4
PM69	(WF) 5816	Spring (pump plunger)	28S710/1	2	2	2
PM81	(WF) 38	Spring (idling mixture adjustment screw)	28S710/1	2	2	2
PM72	(WF) 864	Screw (idling mixture adjustment)	28S710/1	2	2	2
PM81A	(WF) 38	Spring (throttles adjustment screw) - rear carburettor	28S711	4	4	4
PM73	(WF) 970	Screw (rear carburettor throttle adjustment)	28S711	4	4	4
PM74	(WF) 5896	Screw (progression holes inspection)	28S710/1	-	-	-
PM75	(WF) 5782	Gasket (pump jet)	28S710/1	4	4	4
PM76	(WF) 5783	Jet (pump) - 40	28S710/1	4	4	4
PM78	(WF) 5781	Screw plug	28S710/1	4	4	4
PM77	(WF) 5796	Gasket (screw plug)	28S710/1	4	4	4
PM79	(WF) 2948A	Valve (inlet)	28S710/1	2	2	2
PM80	(WF) 3492	Jet (starting)	28S710/1	4	4	4
PM81	(WF) 5674A	Float	28S710/1	2	2	2
PM82	(WF) 1829	Shaft (carburettor float)		2	2	2
PM83	(WF) 756	Ball (valve fuel inlet)		4	4	4
PM84	(WF) TS 1033	Ball (stuffing)		4	4	4
PM85	(WF) 337	Screw (stuffing ball)		4	4	4
PM86	(WF) 1975	Gasket (needle valve seat)		2	2	2
PM87	(WF) 5330A/M	Seat (needle valve)		2	2	2
PM88	(WF) TS 610	Gasket (fuel pipe to carburettor)		2	2	2
PM89		Pipe (fuel pump to carburettor)		2	2	2
PM90	(WF) 4083	Gasket (fuel pipe to carburettor)		2	2	2
PM91	(WF) 1688	Union bolt (fuel filter)		2	2	2
PM92	(WF) 4064	Filter (upper casing)		2	2	2
PM93	(WF) 4083	Gasket (strainer inspection plug)		2	2	2
PM94	(WF) 4063	Plug (strainer inspection)		2	2	2

PN

FUEL PUMP

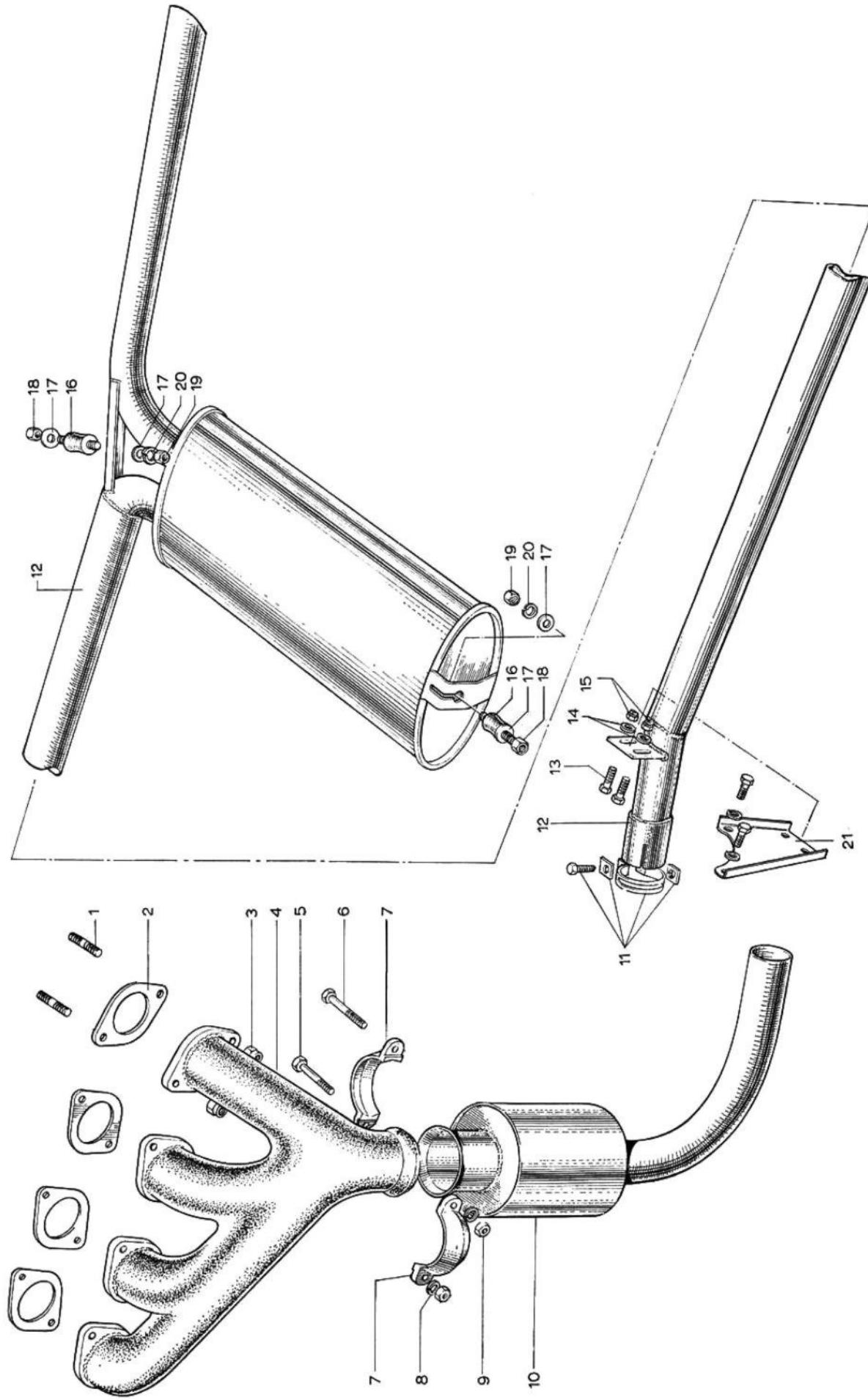
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
POWER TRAIN SECTION (continued)									
FUEL PUMP									
PL49 . . .	26 E 360 . . .	Fuel pump assembly . . .	A26E701	1	1	1			
PN13 . . . (F)	105E-9374 . . .	Gasket (fuel pump to cylinder block)	A26E701	1	1	1			
PN15 . . . (F)	20406-S7 . . .	Bolt (fuel pump to cylinder block)	A26E701	2	2	2			
PN14 . . . (F)	34806-S7 . . .	Lockwasher	A26E701	2	2	2			
PN5 . . . (F)	105E-9351 . . .	Body (fuel pump) - upper	26E360	1	1	1			
PN21 . . . (F)	105E-9352 . . .	Valve (fuel pump) - caged type	26E360	2	2	2			
PN22 . . . (F)	E1ADDN-9367 . . .	Gasket (fuel pump valves to body)	26E360	2	2	2			
PN24 . . . (F)	31628-S2 . . .	Screw (upper body to lower body)	26E360	6	6	6			
PN23 . . . (F)	34803-S7 . . .	Lockwasher	26E360	6	6	6			
PN2 . . . (F)	EIADKN-9355 . . .	Bowl (fuel pump filter)	26E360	1	1	1			
PN3 . . . (F)	EIADKN-9364A . . .	Gasket (fuel pump filter bowl)	26E360	1	1	1			
PN4 . . . (F)	109E-9365 . . .	Screen (fuel pump) assembly	26E360	1	1	1			
PN16 . . . (F)	109E-9375 . . .	Body (fuel pump) - lower	26E360	1	1	1			
PN10 . . . (F)	109E-9376-B . . .	Arm (fuel pump rocker)	26E360	1	1	1			
PN12 . . . (F)	EIADKN-9378 . . .	Pin (fuel pump rocker arm)	26E360	1	1	1			
PN7 . . . (F)	EIADKN-9379-B . . .	Retainer (fuel pump rocker arm pin)	26E360	2	2	2			
PN9 . . . (F)	BE-9380 . . .	Spring (fuel pump rocker arm)	26E360	1	1	1			
PN13 . . . (F)	E93A-9381-B . . .	Link (fuel pump) assembly	26E360	1	1	1			
PN1 . . . (F)	EIADKN-9387-B . . .	Ball (fuel pump filter bowl) assembly	26E360	1	1	1			
PN8 . . . (F)	78E-9389 . . .	Washer (fuel pump rocker arm)	26E360	2	2	2			
PN20 . . . (F)	856940 . . .	Spring (fuel pump diaphragm)	26E360	1	1	1			
PN6 . . . (F)	109E-9398 . . .	Diaphragm (fuel pump) and pull rod assembly	26E360	1	1	1			
PN19 . . . (F)	E93A-9414 . . .	Washer (fuel pump pull rod oil seal)	26E360	1	1	1			
PN17 . . . (F)	EOTA-99399-B . . .	Seal (fuel pump oil)	26E360	1	1	1			
PN18 . . . (F)	EOTA-99401 . . .	Retainer (fuel pump oil seal)	26E360	1	1	1			

PP



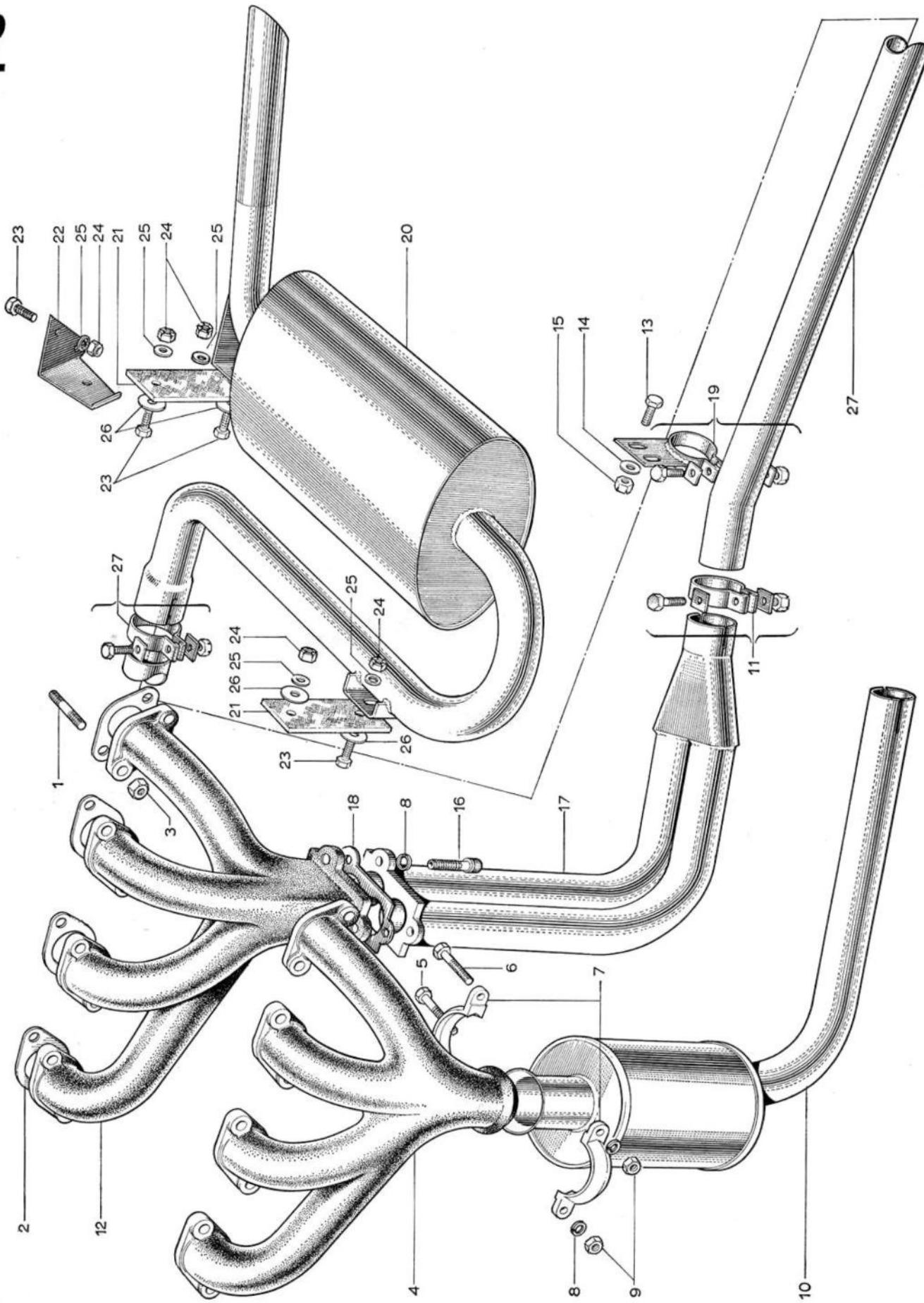
EXHAUST SYSTEM - S1

PR



EXHAUST SYSTEM - S2 AND COUPÉ

PS



EXHAUST SYSTEM - COUPE AND SPECIAL EQUIPMENT

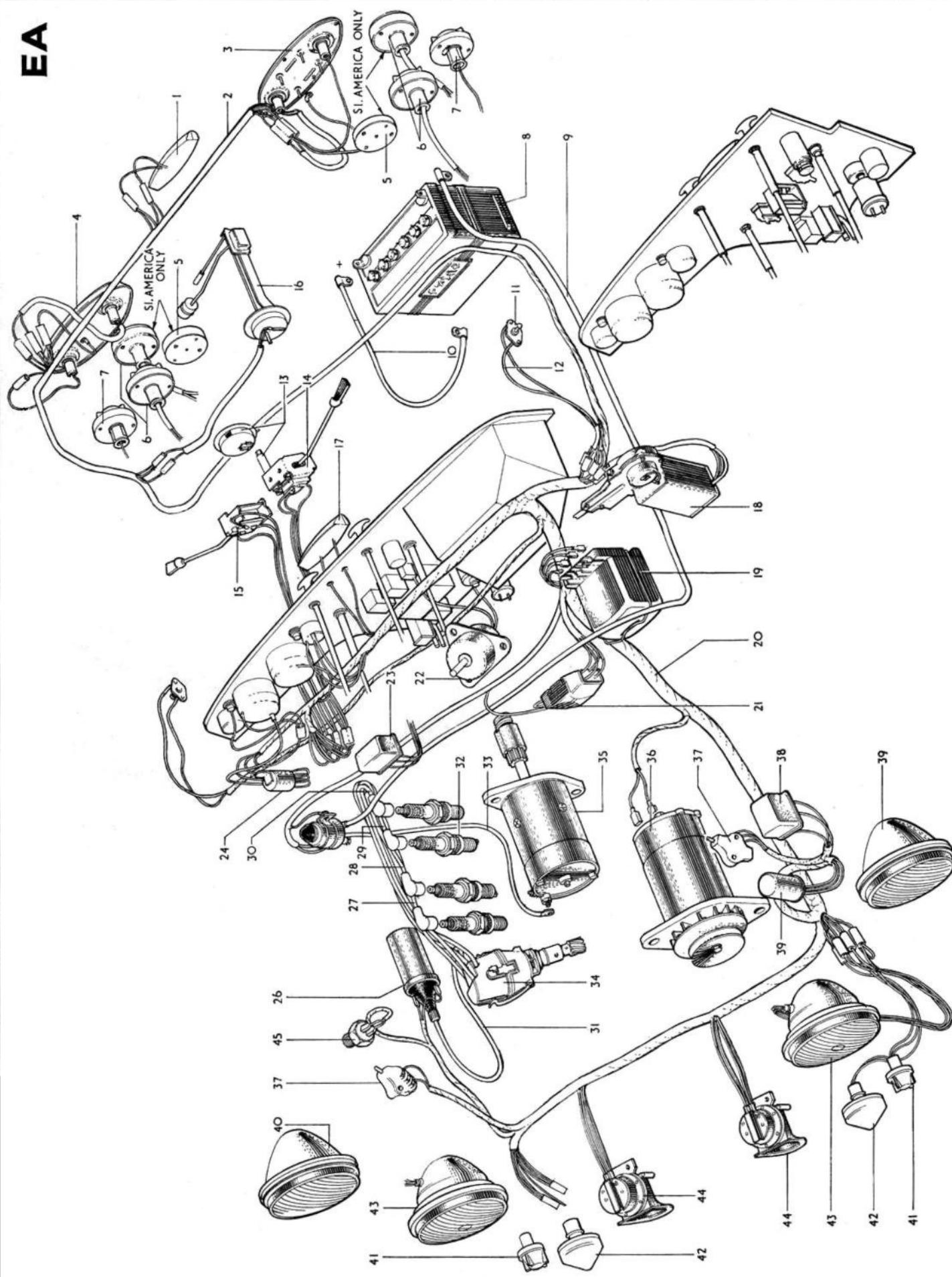
PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
POWER TRAIN SECTION (continued)				
EXHAUST SYSTEM				
PP/R/S/4 . . .	26 S 001 . . .	Exhaust manifold		1 1 1
PS12 . . .	A26 S 001 . . .	Exhaust manifold - special equipment		- 1 1
PP/R/S/2 . . .	26 S 004 . . .	Gasket (exhaust manifold)		4 4 4
PP/R/S/3	Nut - $\frac{5}{16}$ " (philidas)		8 8 8
PP/R/S/1 . . .	26 E 323 . . .	Stud - $\frac{5}{16}$ " (exhaust manifold)		8 8 8
PP/R/S/7 . . .	(F) Y-5251 . . .	Clamp (manifold to downpipe)		2 2 2
PP/R/S/6 . . .	(F) 20504-S2 . . .	Bolt (manifold clamp) - $\frac{5}{16}$ " U.N.C. \times 1 $\frac{1}{2}$ " long		1 1 1
PP/R/S/6	Bolt (manifold clamp) - $\frac{5}{16}$ " U.N.C. \times 2" long		1 1 1
PP/R/S/9 . . .	(F) Y-21752 . . .	Nut (manifold clamp bolts) - $\frac{5}{16}$ " U.N.C.		2 2 2
PS16	Allen screw - manifold to downpipe - special equipment - $\frac{5}{16}$ " U.N.C. \times 1" long		- 3 3
PS8	Lockwasher - manifold downpipe allen screws - $\frac{5}{16}$ " - special equipment		- 3 3
PS18	Gasket (manifold / downpipe) - special equipment		- 1 1
PP/R/S/8	Lockwasher - $\frac{5}{16}$ " dia.		2 2 2
PP/R/S/10 . . .	26 S 002 . . .	Exhaust downpipe assembly (expansion chamber)		1 1 -
PS17 . . .	26 S 002A . . .	Exhaust downpipe - special equipment		- 1 1
PP/R/11 . . .	J 046 . . .	Clip (downpipe to intermediate pipe)		1 1 -
PS11	Clip (downpipe to intermediate - servais) - N9.6 \times 1 $\frac{1}{2}$ "		- 1 1
PS12	Clip (intermediate pipe to rear exhaust pipe assembly) - No. 6 \times 1 $\frac{1}{2}$ "		- 1 1
PS27	Intermediate pipe - exhaust (servais) - special equipment		- 1 1
PP12	Rear exhaust pipe assembly		1 - -
PR12 . . .	26 S 707 . . .	Rear exhaust pipe assembly		- 1 -
PS19 . . .	26 S 088 . . .	Support clip (intermediate pipe) - servais - special equipment		- 1 1
PP/R/S/13	Bolt - No. 10 U.N.F. \times $\frac{5}{8}$ " long (support clip)		2 2 2
PS20	Rear exhaust pipe assembly (servais) - special equipment		2 2 2
PP/R/S/14	Plain washer - $\frac{5}{16}$ " (special equipment)		2 2 2
PP/R/S/15	Nut - No. 10 U.N.F. (nyloc) - special equipment		2 2 2
PP/R/16 . . .	26 S 013 . . .	Mounting rubber (rear exhaust pipe resilient mounting assembly)		2 2 -
PP/R/20	Washer - $\frac{5}{16}$ " dia. \times 1" O.D. (rear exhaust pipe resilient mounting)		4 4 -
PP/R/18 . . .	PT/D106/11/2 . . .	Nut - $\frac{5}{16}$ " nyloc (rear exhaust pipe resilient mounting)		4 4 -
PR17	Nut - $\frac{5}{16}$ " (rear exhaust pipe resilient mounting)		2 2 -
PP/R/20	Lockwasher - $\frac{5}{16}$ " dia. (rear exhaust pipe resilient mounting)		2 2 -
PS22 . . .	7961/V/1-S2 . . .	Bracket (servais/special equipment)		- 1 1
PS21 . . .	(F) 211E-5297 . . .	Insulator (servais/special equipment)		- 2 2
PS23	Hexagonal set screw - $\frac{5}{16}$ " U.N.F. \times $\frac{5}{8}$ " long (servais/special equipment)		- 6 6
PS24	'Stover' nut - $\frac{5}{16}$ " U.N.F. (servais/special equipment)		- 6 6

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S2	S2	Coupé			
POWER TRAIN SECTION (continued)									
EXHAUST SYSTEM (continued)									
PS25	Plain washer - $\frac{5}{16}$ " dia. (servais/ special equipment)	-	6	6			
PS26	Plain washer - $\frac{5}{16}$ " dia. x 1" O.D./	-	4	4			

EA

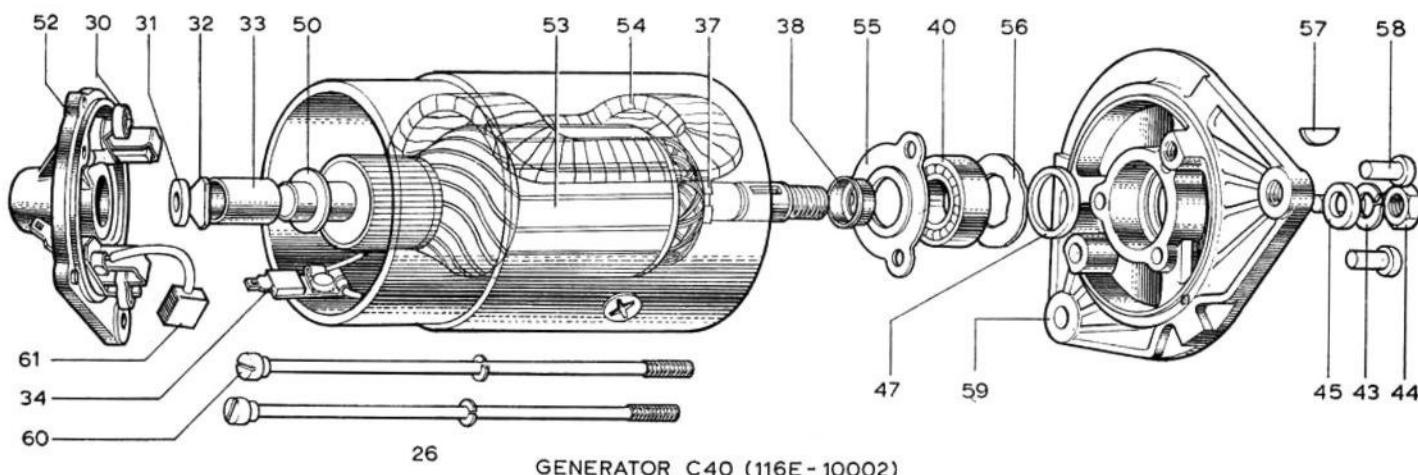
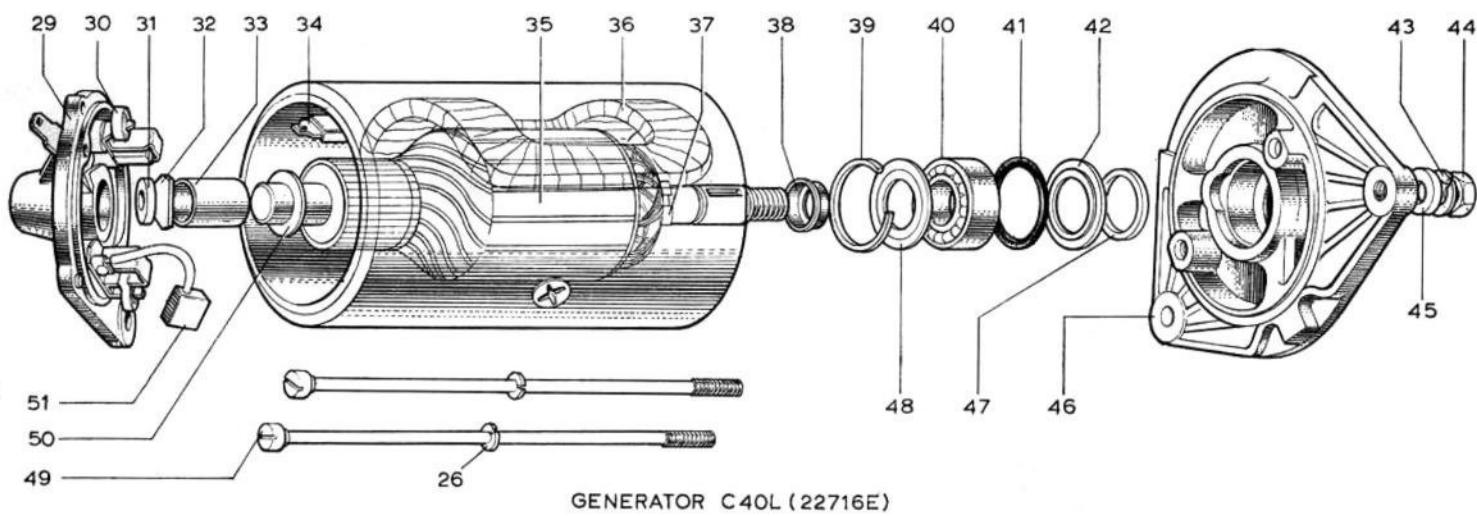
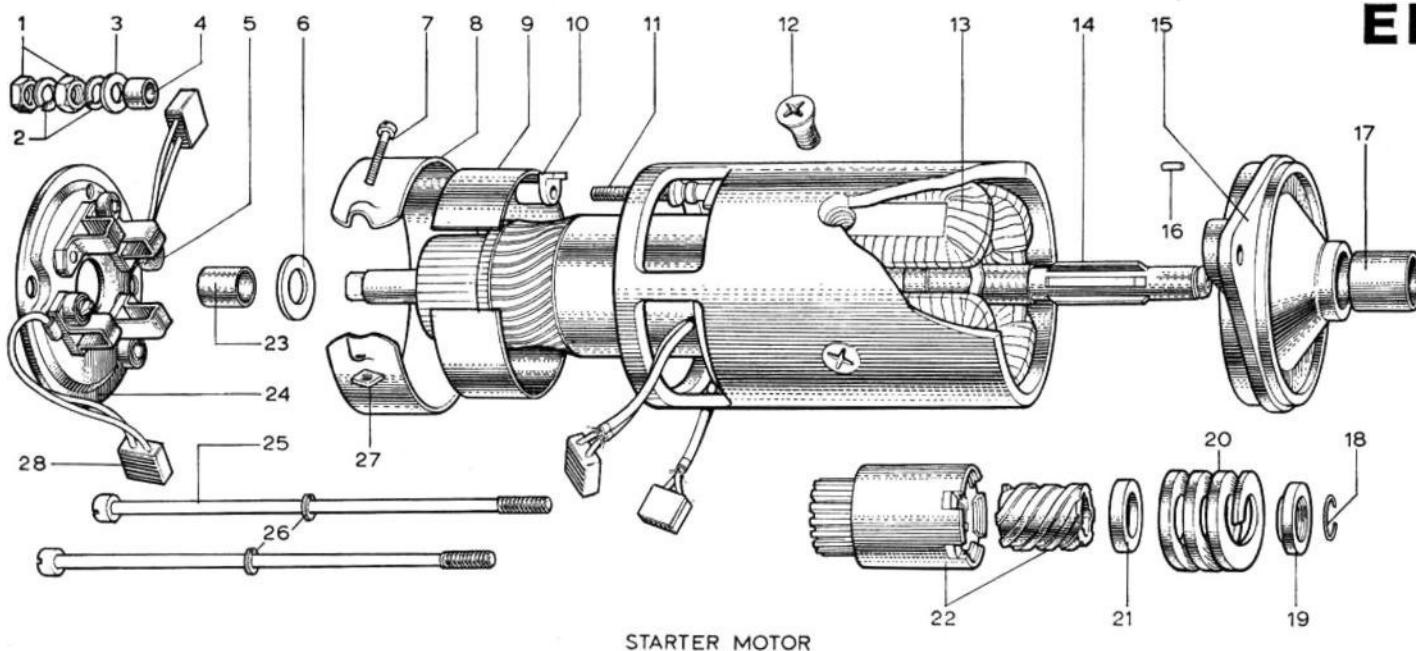


ELECTRICAL SYSTEM

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
ELECTRICAL SECTION									
ELECTRICAL SYSTEM									
EA20 . . .	26 M 704 . . .	Main loom Clip (headlamp cable to body) Screw (clip to body) - No. 6 x $\frac{1}{2}$ " long Spring nut - No. 6		1	1	-			
	26 M 052 . . .	Loom (foot dipper switch) - L.H.D.		2	2	2			
EA2 . . .	26 M 703 . . .	Wiring (rear lamp)		2	2	2			
A26 . . .	A26 M 706 . . .	H.T. ignition set		1	1	-			
EA30 . . .	26 M 050 . . .	Lead (distributor to spark plug No. 4) and suppressor assembly - 20 $\frac{1}{2}$ " long	A26M706	1	1	1			
EA29 . . .	26 M 050A . . .	Lead (distributor to spark plug No. 3) and suppressor assembly - 21 $\frac{1}{2}$ " long	A26M706	1	1	1			
EA28 . . .	26 M 050B . . .	Lead (distributor to spark plug No. 2) and suppressor assembly - 28 $\frac{1}{2}$ " long	A26M706	1	1	1			
EA27 . . .	26 M 050C . . .	Lead (distributor to spark plug No. 1) and suppressor assembly - 29 $\frac{1}{2}$ " long	A26M706	1	1	1			
EA31 . . .	A26 M 048 . . .	Lead (coil to distributor) - suppressed	A26M706	1	1	1			
EA32 . . .	(F) AG32 . . .	Spark plug	A26M706	4	4	4			
EA8 . . .	6VTM29L . . .	Battery - 'Exide Autofill'		1	1	1			
BB100 . . .	36 B 503 . . .	Battery clamp channel		-	-	1			
BB121 . . .		Screw - $\frac{5}{16}$ " U.N.C. x $\frac{1}{2}$ " long		-	-	1			
BB98 . . .	(F) 113E-5163 . . .	Battery clamp - rear		-	-	1			
BB99 . . .		Screw - $\frac{5}{16}$ " U.N.C. x 2" long		-	-	1			
		Shakeproof washer - $\frac{5}{16}$ " (battery mounting)							
EA10 . . .	26 M 040 . . .	Lead (battery to earth) - R.H.D.		1	1	-			
	26 M 041 . . .	Lead (battery to earth) - L.H.D.		1	1	-			
	36 M 040 . . .	Lead (battery to earth)		1	1	-			
EA9 . . .	26 M 046 . . .	Lead (battery to starter solenoid)		1	1	-			
	36 M 046 . . .	Lead (battery to starter solenoid) Bolt (lead terminals to battery) - $\frac{1}{4}$ " x 1" long		2	2	2			
		Nut - $\frac{1}{4}$ " lock		2	2	2			
		Lockwasher - $\frac{1}{2}$ " dia.		2	2	2			
		Washer - $\frac{1}{4}$ " dia.		2	2	2			
	720/1000 . . .	Grommet (battery to starter solenoid lead to body)		1	1	1			
EA33 . . .	26 M 045 . . .	Lead (starter solenoid to starter motor)		1	1	1			
	26 M 039 . . .	Lead (engine earth)		1	1	1			
	26 M 038 . . .	Lead (horn earth)		1	1	1			
	26 B 023 . . .	Breather (battery) assembly		1	1	-			
EA12 . . .	26 M 054 . . .	Cable (courtesy light switch)		1	1	1			
EG27 . . .	(M) FT300/12V . . .	Unit (headlamp flasher)		1	1	1			
EG35 . . .		Screw (unit to body) - No. 10 x $\frac{1}{2}$ " long		1	1	1			
EG28 . . .		Spring nut - No. 10		1	1	1			
EL69 . . .	(M) FT42/12V . . .	Unit (direction indicator flasher)		1	1	1			
EG33 . . .	(C) R124/14 . . .	Relay (headlamp flasher)		2	2	2			
		Screw (relay to body) - No. 10 x $\frac{1}{2}$ " long		4	4	4			
		Spring nut - No. 10		4	4	4			
EG37 . . .	(C) R246 . . .	Relay (main headlamp)		1	1	1			
		Screw (relay to body) - No. 10 x $\frac{1}{2}$ " long		2	2	2			
		Spring nut - No. 10		2	2	2			
	(L) 1035A34536B . . .	Switch (foot dipper) assembly - L.H.D.		1	1	1			
		Screw (dipper switch to body) - 2 B.A. x $\frac{3}{4}$ " long		2	2	2			
	PT/B026/11/6 . . .	Nut - 2 B.A. nyloc		2	2	2			

PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
ELECTRICAL SECTION (continued)									
ELECTRICAL SYSTEM (continued)									
EA11 . . .	LCS/43 . . .	Washer - $\frac{3}{16}$ " dia.		4	4	4			
26 M 059 . . .	Switch (courtesy light) . . .			2	2	2			
	Packing (courtesy light switch) . . .		ar	ar	ar				
	Screw (switch to body) - No. 6 $\times \frac{3}{4}$ " long . . .			4	4	4			
X4 . . .	Spring nut - No. 6 . . .			4	4	4			
X4 . . .	Clip (harness) - $\frac{3}{8}$ " dia. - R.H.D. . .			5	5	5			
	Clip (harness) - $\frac{3}{8}$ " dia. - L.H.D. . .			3	3	3			
	Screw (harness clip to body) - No. 6 $\times \frac{1}{2}$ " long . . .		ar	ar	ar				
X8 . . .	Spring nut - No. 6 . . .		ar	ar	ar				
	Clip (harness) - $\frac{5}{16}$ " dia. . .		6	6	6				
	Screw (harness clip to body) - No. 10 $\times \frac{1}{2}$ " long . . .		6	6	6				
	Spring nut - No. 10 . . .		6	6	6				
HV3254 $\times \frac{5}{16}$. . .	Strip (cable binding) - perfor- ated P.V.C. strip . . .		ar	ar	ar				
OP 3255 . . .	Collar stud . . .		ar	ar	ar				
(S) 970T/LT02/3 . . .	Radio assembly - Europe - optional extra . . .			1	1	1			
(S) 972T/LT02/AW91 . . .	Radio assembly - Canada and U.S.A. - optional extra . . .			1	1	1			
26 M 734 . . .	Kit (suppression) - for use with non-standard radio . . .			1	1	1			
26 M 081 . . .	Plate (engine screening) - rear	26M736		1	1	1			
26 M 083 . . .	Plate (coil screening) . . .	26M736		1	1	1			
26 B 374 . . .	Edging strip . . .	26M736	ar	ar	ar				
26 M 085 . . .	Bond (coil screen) . . .	26M736		1	1	1			
	Screw (band to screening plate) - No. 10 U.N.F. $\times \frac{1}{2}$ " long . . .	26M736		1	1	1			
	Washer - $\frac{3}{16}$ " dia. . .	26M736		1	1	1			
	Lockwasher - $\frac{3}{16}$ " dia. . .	26M736		1	1	1			
26 M 084 . . .	Bond (aerial) . . .	26M736		1	1	1			
26 M 086 . . .	Bond (coil) . . .	26M736		1	1	1			

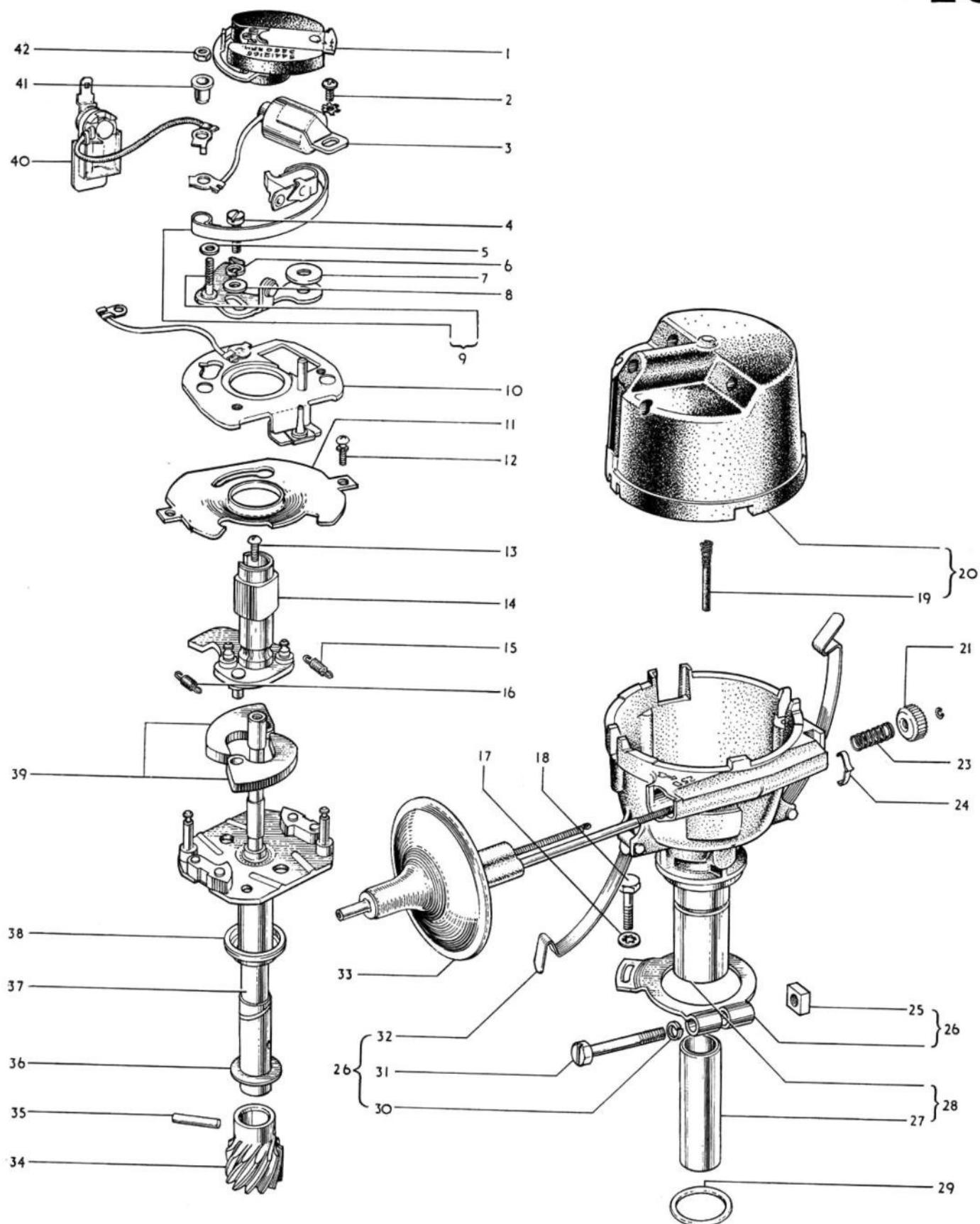
EB

GENERATORS AND STARTER MOTOR

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
ELECTRICAL SECTION (continued)									
GENERATOR									
EA36 . . . (L)	22716E . . .	Generator assembly . . .	A26E701 . . .	1	-	-			
EA36 . . . (F)	116E-10002 . . .	Generator assembly . . .	22716E/116E-10129 . . .	-	1	1			
EB29 . . . (L)	54211125 . . .	Plate (generator front) . . .	22716E . . .	1	-	-			
EB52 . . . (F)	116E-10129 . . .	Plate (generator commutator end) . . .	116E-10002 . . .	-	1	1			
EB30 . . . (F)	109E-10068 . . .	Spring (generator brush) . . .	22716E/116E-10129 . . .	2	2	2			
EB31 . . . (F)	105E-10147 . . .	Felt (commutator end plate) . . .	22716E/116E-10129 . . .	1	1	1			
EB32 . . . (F)	105E-10115 . . .	Retainer (felt) . . .	22716E/116E-10129 . . .	1	1	1			
EB33 . . . (F)	EOTA-10128-B . . .	Bush (commutator end bearing) . . .	22716E/116E-10129 . . .	1	1	1			
EB51 . . . (L)	54213117 . . .	Brush set . . .	22716E . . .	1	-	-			
EB61 . . . (F)	109E-10043 . . .	Brush set . . .	116E-10129 . . .	1	1	1			
EB34 . . . (L)	54211890 . . .	Terminal assembly . . .	22716E/116E-10002 . . .	1	1	1			
EB35 . . . (L)	54213321 . . .	Armature assembly . . .	22716E . . .	1	-	-			
EB53 . . . (F)	109E-10005 . . .	Armature assembly . . .	116E-10002 . . .	-	1	1			
EB36 . . . (L)	54211803 . . .	Field coil assembly . . .	22716E . . .	1	-	-			
EB54 . . . (F)	109E-10175 . . .	Field coil assembly . . .	116E-10002 . . .	-	1	1			
EB37 . . . (F)	E93A-10099 . . .	Collar (armature) . . .	22716E/109E-10005 . . .	1	1	1			
EB38 . . . (F)	E93A-10095 . . .	Retainer (bearing ring) . . .	22716E/109E-10005 . . .	1	1	1			
EB39 . . . (L)	. . .	Circlip . . .	22716E . . .	1	-	-			
EB42 . . . (L)	229400 . . .	Plate (bearing retaining) . . .	22716E . . .	1	-	-			
EB55 . . . (F)	116E-10098 . . .	Plate (generator bearing retainer) . . .	22716E/116E-10138 . . .	1	1	1			
EB40 . . . (F)	YE-10094 . . .	Bearing (drive end) . . .	22716E/116E-10138 . . .	1	1	1			
EB49 . . . (L)	. . .	Pressure ring . . .	22716E . . .	1	-	-			
EB48 . . . (L)	229400 . . .	Plate (generator bearing retainer) . . .	22716E . . .	1	-	-			
EB56 . . . (F)	YE-10114 . . .	Washer - corrugated . . .	116E-10138 . . .	-	1	1			
EB47 . . . (F)	YE-10160 . . .	Felt (drive end plate) . . .	22716E/116E-10138 . . .	1	1	1			
EB46 . . . (L)	54211095 . . .	Plate (generator drive end) . . .	22716E . . .	1	-	-			
EB59 . . . (F)	116E-10138 . . .	Plate (generator drive end) assembly . . .	116E-10002 . . .	-	1	1			
EB58 . . . (F)	117372-ES . . .	Rivet . . .	116E-10138 . . .	-	3	3			
EB50 . . . (L)	1164736 . . .	Washer (commutator thrust) . . .	22716E . . .	1	-	-			
EB49 . . . (L)	228335 . . .	Bolt (generator through) . . .	22716E . . .	2	-	-			
EB60 . . . (F)	109E-10166 . . .	Bolt (generator through) . . .	116E-10002 . . .	-	2	2			
EB26 . . . (F)	119269-ES4 . . .	Washer . . .	22716E/116E-10002 . . .	2	2	2			
	(F) 105E-10130-B . . .	Pulley (generator drive)	1	1	1			
EB45 . . . (F)	105E-10097 . . .	Spacer (generator pulley)	1	1	1			
EB44 . . . (F)	34690-S7 . . .	Nut (pulley to generator)	1	1	1			
EB43 . . . (F)	118209-ES . . .	Lockwasher	1	1	1			
EB57 . . . (F)	74142-S7 . . .	Key	1	1	1			
	(F) 304702-S2 . . .	Bolt (generator to bracket)	2	2	2			
	(F) 34443-ES2A . . .	Nut	2	2	2			
	26 E 030 . . .	Link (generator adjuster) . . .	A26E701 . . .	1	1	1			
	(F) 20513-S7 . . .	Bolt (link to timing case cover) - $\frac{5}{16}$ " x 1 $\frac{1}{8}$ " long . . .	A26E701 . . .	1	1	1			
		Nut - $\frac{5}{16}$ " 'stover' . . .	A26E701 . . .	1	1	1			
	(F) 34746-ES . . .	Washer - $\frac{5}{16}$ " . . .	A26E701 . . .	1	1	1			
	(F) 20346-S7 . . .	Bolt (link to generator) . . .	A26E701 . . .	1	1	1			
	(F) 34806-S7 . . .	Lockwasher . . .	A26E701 . . .	1	1	1			
	(F) 44724-S7 . . .	Washer . . .	A26E701 . . .	1	1	1			
	(F) 105E-10151-B . . .	Bracket (generator) . . .	A26E701 . . .	1	1	1			
	(F) 304684-S7 . . .	Bolt (bracket to cylinder block) . . .	A26E701 . . .	2	2	2			
	(F) 34806-S7 . . .	Lockwasher . . .	A26E701 . . .	2	2	2			

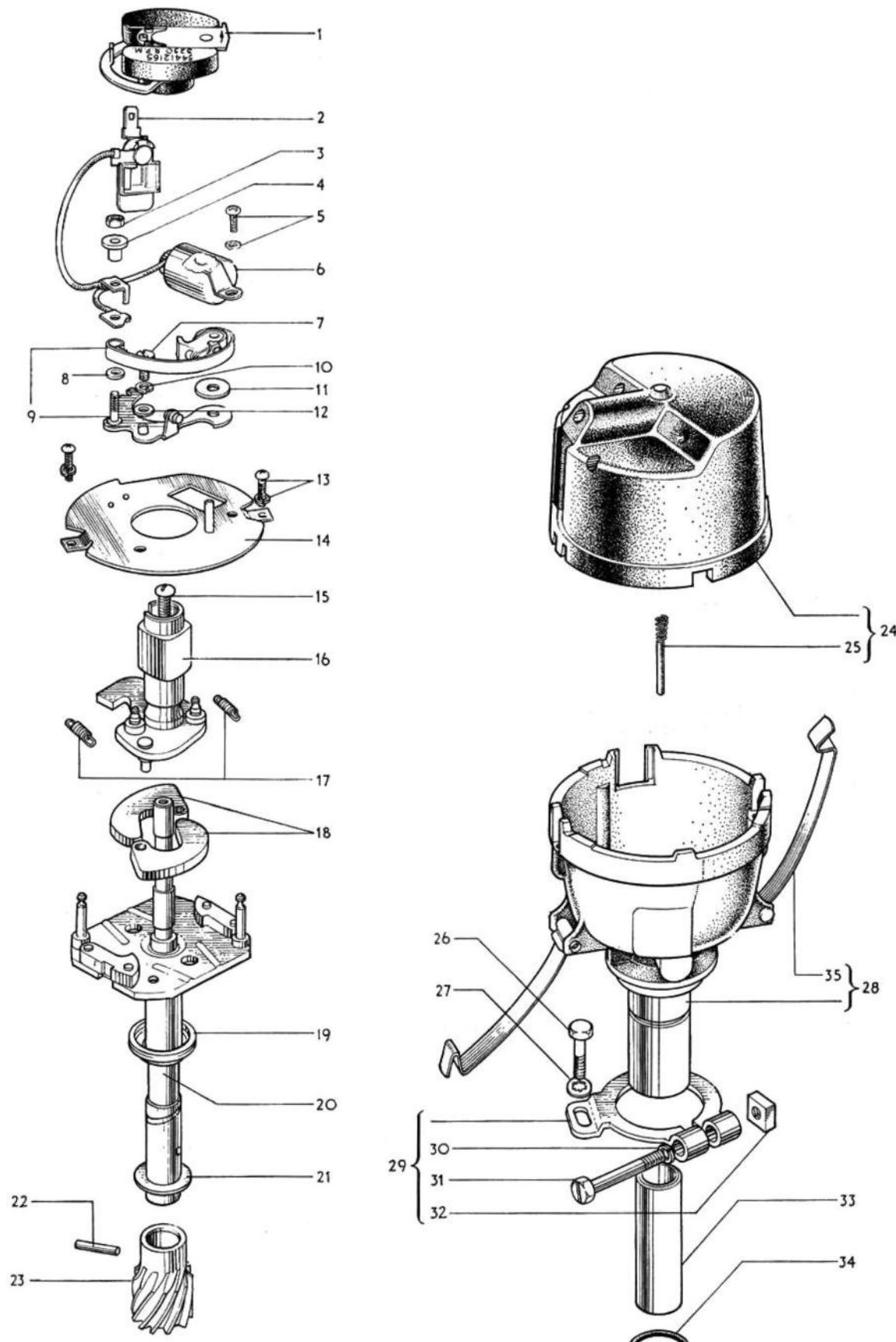
Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
ELECTRICAL SECTION (continued)						
STARTER MOTOR						
EA35 . . . (F)	105E-11001-C	Motor (starter) and drive assembly	105E-11001-C	1	1	1
EB14 . . . (F)	211E-11005-B	Armature (starter motor) assembly	105E-11001-C	1	1	1
EB6 . . . (F)	105E-11036	Washer (commutator end plate thrust)	105E-11001-C	1	1	1
EB26 . . . (F)	105E-11049	Plate (starter brush end) assembly	105E-11001-C	1	1	1
EB23 . . . (F)	105E-11052	Bush (starter brush end bearing)	105E-11001-C	1	1	1
EB28 . . . (F)	105E-11057	Kit (starter motor brush)	105E-11001-C	1	1	1
EB5 . . . (F)	EOTA-11059-C	Spring (starter motor brush)	105E-11001-C	4	4	4
EB13 . . . (F)	204E-11081	Coil (starter motor field) assembly	105E-11001-C	1	1	1
EB9 . . . (F)	EOTA-11089	Insulator (starter motor field coil)	EOTA-11125	1	1	1
EB11 . . . (F)	105E-11102	Terminal (starter motor field coil)	105E-11001-C	1	1	1
EB3 . . . (F)	118153-ES7	Washer (terminal)	105E-11001-C	1	1	1
EB2 . . . (F)	118152-ES7	Lockwasher	105E-11001-C	2	2	2
EB10 . . . (F)	105E-11107-B	Bush (terminal insulating) - inner	105E-11001-C	1	1	1
EB4 . . . (F)	E281-CQ-1	Spacer (insulating bush)	105E-11001-C	1	1	1
EB1 . . . (F)	105E-11108	Nut (starter field terminal)	105E-11001-C	2	2	2
EB8 . . . (F)	EOTA-11125	Band (starter motor cover) assembly	105E-11001-C	1	1	1
EB7 . . . (F)	118676-ES	Screw (cover band)	EOTA-11125	1	1	1
EB27 . . . (F)	117511-ES	Nut	EOTA-11125	1	1	1
EB15 . . . (F)	105E-11130-B	Plate (starter motor drive end) assembly	105E-11001-C	1	1	1
EB16 . . . (F)	7W-10088	Dowel (drive end plate)	105E-11001-C	1	1	1
EB17 . . . (F)	105E-11135	Bush (starter motor drive end plate)	105E-11001-C	1	1	1
EB22 . . . (F)	E274-CQ-1	Pinion (starter drive) assembly	105E-11001-C	1	1	1
EB21 . . . (F)	EOTA-11365-B	Washer (starter drive retaining spring)	105E-11001-C	1	1	1
EB20 . . . (F)	EOTA-11375	Spring (starter motor drive main)	105E-11001-C	1	1	1
EB19 . . . (F)	105E-11392	Cup (starter motor drive main spring)	105E-11001-C	1	1	1
EB18 . . . (F)	E353-CQ-1	Ring (starter motor drive retaining)	105E-11001-C	1	1	1
EB12 . . . (F)	118861-ES	Screw (starter pole piece to yoke)	105E-11001-C	4	4	4
EB25 . . . (F)	E93A-10166-A	Bolt (starter motor frame through)	105E-11001-C	2	2	2
EB26 . . . (F)	119269-ES4	Washer	105E-11001-C	2	2	2
	20408-S7	Bolt (starter motor to clutch housing)		2	2	2
	(F) 34847-S7	Lockwasher		2	2	2

EC



DISTRIBUTOR 25-D-4

ED



DISTRIBUTOR 23-D-4

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupe
ELECTRICAL SECTION (continued)						
DISTRIBUTOR						
EA34 . . .	(L) B26 M 009 . . .	Distributor assembly - 25-D-4		1	-	-
EC/D1 . . .	28 M 070 . . .	Distributor assembly - 23-D-4		1	1	1
EC3/ED6 . . .	(F) 105E-12300 . . .	Rotor (distributor) assembly	40855B/B26M009	1	1	1
EC2/ED5 . . .	(F) 115725-ES7/8 . . .	Condenser (distributor)	40855B/B26M009	1	1	1
		Screw (condenser to breaker plate) and washer assembly	40855B/B26M009	1	1	1
EC9 . . .	(L) 423153 . . .	Contact set	40855B	1	-	-
ED9 . . .	(F) EOTA-12199-C . . .	Contact set	B26M009	1	1	1
EC4/ED7 . . .	(F) 995960-ES7 . . .	Screw (adjusting bracket to breaker plate)	40855B/B26M009	1	1	1
EC8/ED12 . . .	(F) 118281-ES7/8 . . .	Washer	40855B/B26M009	1	1	1
EC6/ED10 . . .	(F) 116017-ES7/8 . . .	Lockwasher	40855B/B26M009	1	1	1
EC10 . . .	(L) 422318 . . .	Plate (distributor contact breaker)	40855B	1	-	-
EC7/ED11 . . .	(F) E27N-19969 . . .	Washer	40855B/B26M009	1	1	1
EC11 . . .	(L) 54412154 . . .	Plate (contact breaker bearing)	40855B	1	-	-
ED14 . . .	(L) 54412436 . . .	Plate (contact breaker bearing)	B26M009	1	1	1
EC12/ED13 . . .	(F) 118681-ES7/8 . . .	Screw (plate to body) and washer assembly	40855B/B26M009	2	2	2
EC14/ED16 . . .	(L) 424422 . . .	Cam (distributor) assembly	40855B/B26M009	1	1	1
EC13/ED15 . . .	(F) 118937-ES7/8 . . .	Screw (cam to shaft)	40855B/B26M009	1	1	1
EC15 . . .	28 M 071 . . .	Spring (automatic advance)	40855B	1	-	-
EC16 . . .	28 M 072 . . .	Spring (automatic advance)	40855B	1	-	-
ED17 . . .	(L) 54416337 . . .	Spring set (automatic advance)	B26M009	1	-	-
EC39 . . .	(L) 54413922 . . .	Weight (distributor) assembly	40855B	1	-	-
ED18 . . .	(L) 54413073 . . .	Weight (distributor) assembly	B26M029	1	1	1
EC38/ED19 . . .	(F) 105E-12239 . . .	Washer (weight plate to body spacing)	40855B/B26M009	1	1	1
EC37/ED20 . . .	(F) 105E-12176 . . .	Shaft (distributor) and weight plate assembly	40855B/B26M009	1	1	1
EC36/ED21 . . .	(F) E212-CQ-1 . . .	Washer (shaft thrust)	40855B/B26M009	1	1	1
EC34/ED23 . . .	(F) 105E-12390 . . .	Gear (distributor driven)	40855B/B26M009	1	1	1
EC35/ED22 . . .	(F) 116312-ES . . .	Pin (gear to shaft)	40855B/B26M009	1	1	1
EC40/ED2 . . .	(F) 211E-12049 . . .	Terminal (distributor low tension) assembly	40855B/B26M009	1	1	1
EC42/ED3 . . .	(F) 996306-ES . . .	Nut	40855B/B26M009	1	1	1
EC41/ED4 . . .	(F) EOTA-12233-B . . .	Bush (adjusting bracket terminal insulating)	40855B/B26M009	1	1	1
EC5/ED8 . . .	(F) 118116-ES . . .	Washer - insulating	40855B/B26M009	1	1	1
EC20/ED24 . . .	28 M 073 . . .	Cap (distributor) assembly	40855B/B26M009	1	1	1
EC19/ED25 . . .	(F) EOTA-12122 . . .	Brush (distributor H.T.) and spring assembly	28M073	1	1	1
EC28 . . .	(L) 10930B . . .	Body (distributor) assembly	40855B	1	-	-
ED28 . . .	(F) 211E-12130 . . .	Body (distributor) assembly	B26M009	1	1	1
EC32/ED35 . . .	(F) EOTTA-12144-B . . .	Clip (distributor body)	10930B/211E-12130	2	2	2
EC27/ED33 . . .	(F) 211E-12132 . . .	Bush (distributor body)	10930B/211E-12130	1	1	1
EC29/ED34 . . .	(F) 204E-12143 . . .	Seal (distributor to cylinder block)	40855B/B26M009	1	1	1
EC26/ED29 . . .	(F) 105E-12273 . . .	Arm (distributor timing) assembly	40855B/B26M009	1	1	1
EC/D31 . . .	(F) 118763-ES . . .	Bolt (distributor clamp)	40855B/B26M009	1	1	1
EC25/ED32 . . .	(F) 117596-ES . . .	Nut	40855B/B26M009	1	1	1
EC/D30 . . .	(F) 118149-ES . . .	Lockwasher	40855B/B26M009	1	1	1
EC21 . . .	(F) 213E-12396 . . .	Nut (distributor vacuum adjusting)	40855B/B26M009	1	1	1
EC23 . . .	(F) EOTTA-12398-A . . .	Spring (adjusting nut)	40855B	1	-	-
EC24 . . .	(F) 213E-12373 . . .	Spring (adjusting nut ratchet)	40855B	1	-	-
EC33 . . .	(L) 54415088 . . .	Unit (vacuum) and adjusting arm	40855B	1	-	-
EC18/ED26 . . .	(F) 20308-S . . .	Bolt (distributor to cylinder block)		1	-	-
EC17/ED27 . . .	(F) 34905-S . . .	Lockwasher		1	-	-

EE

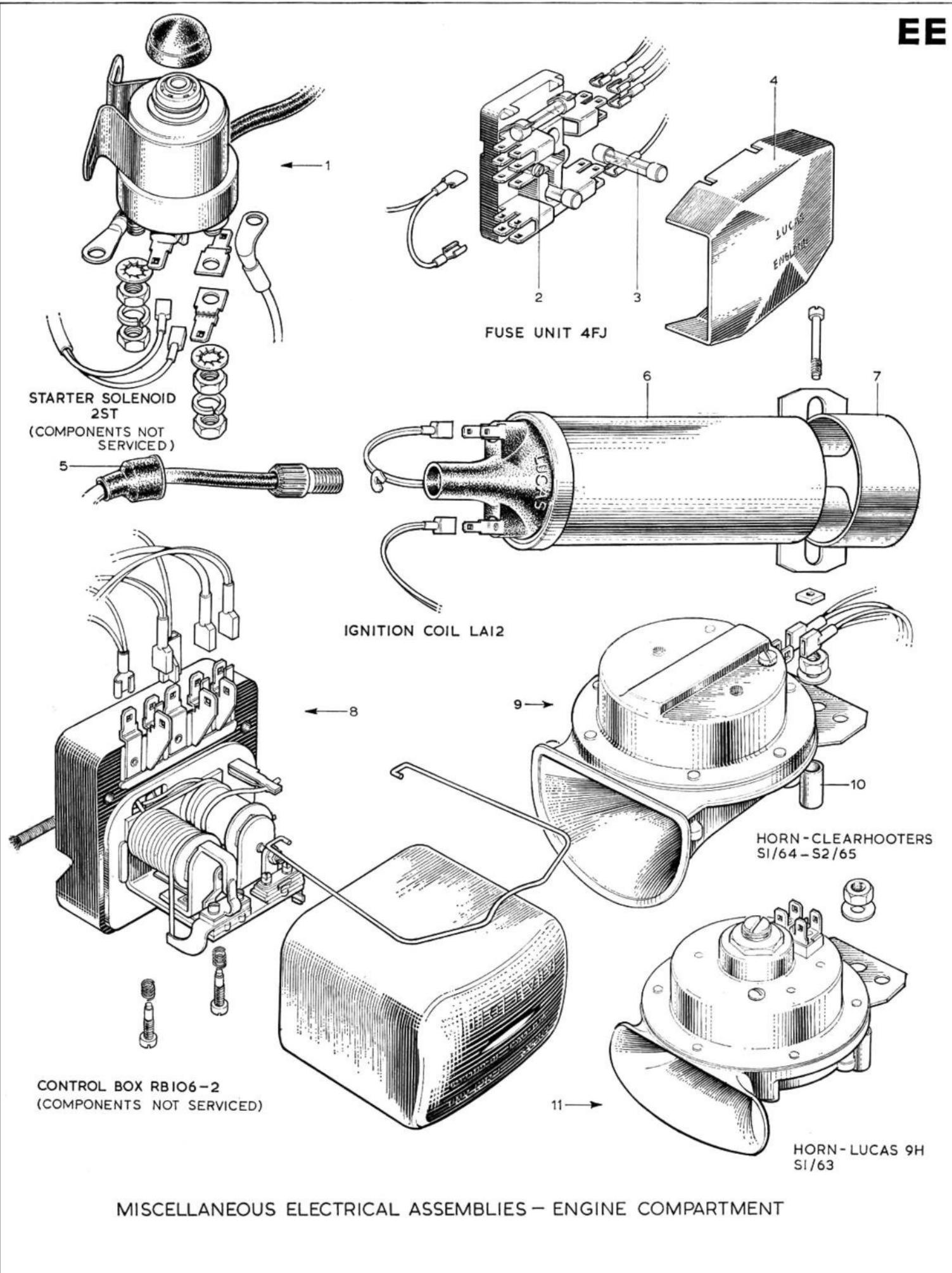
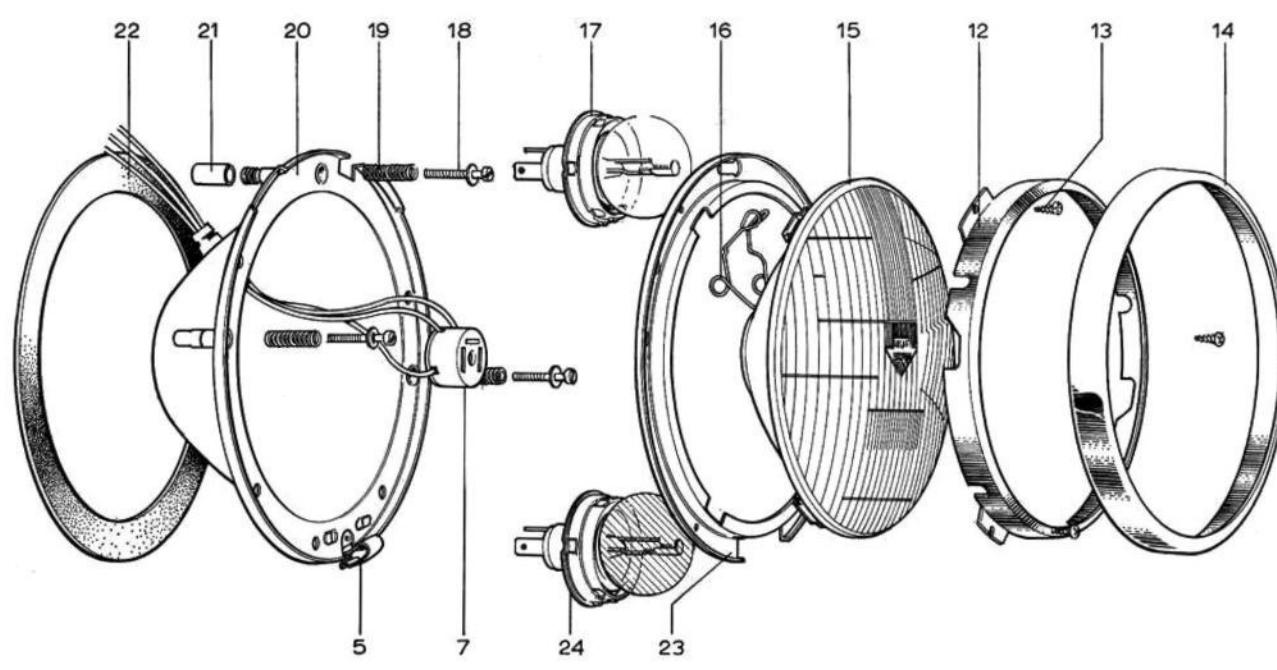
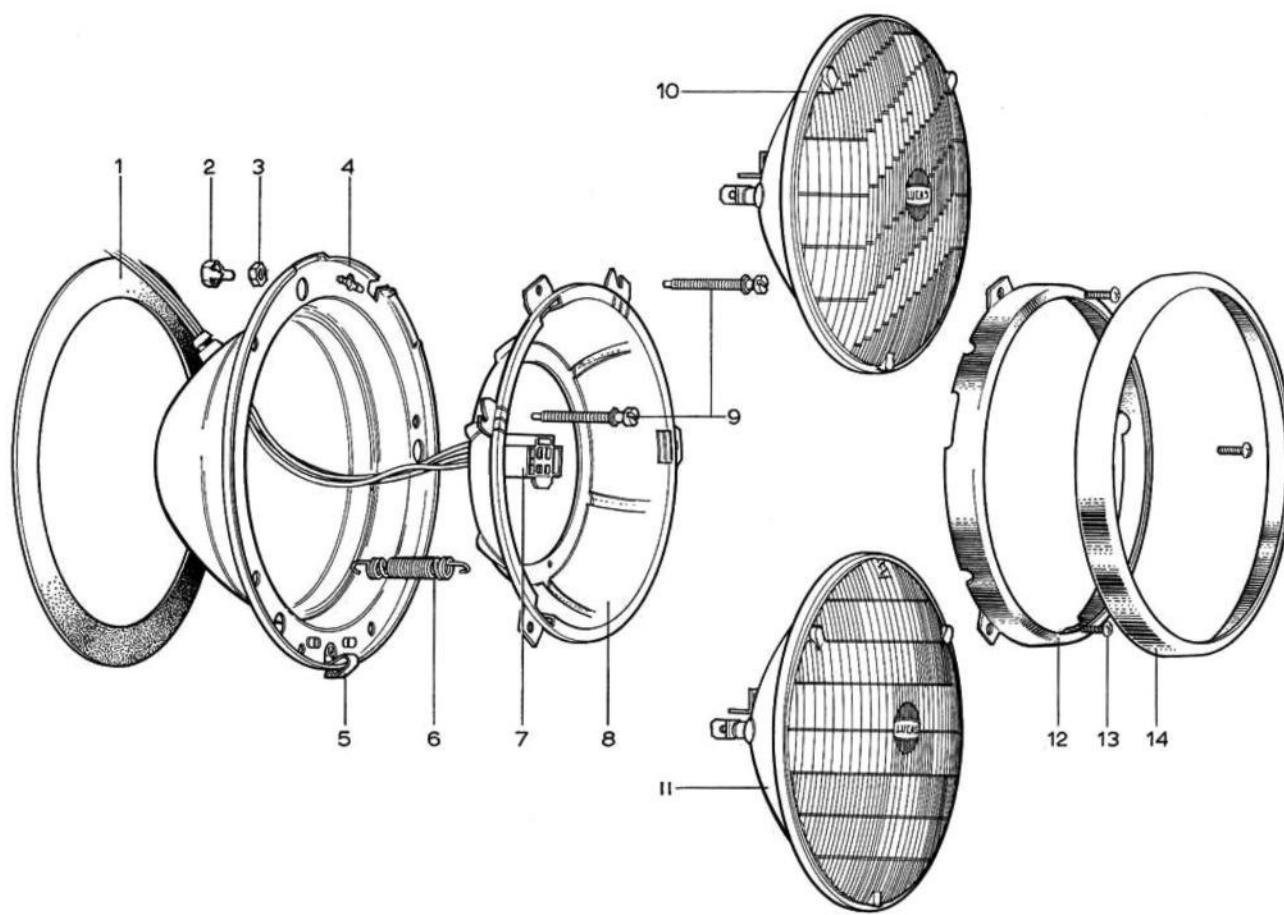


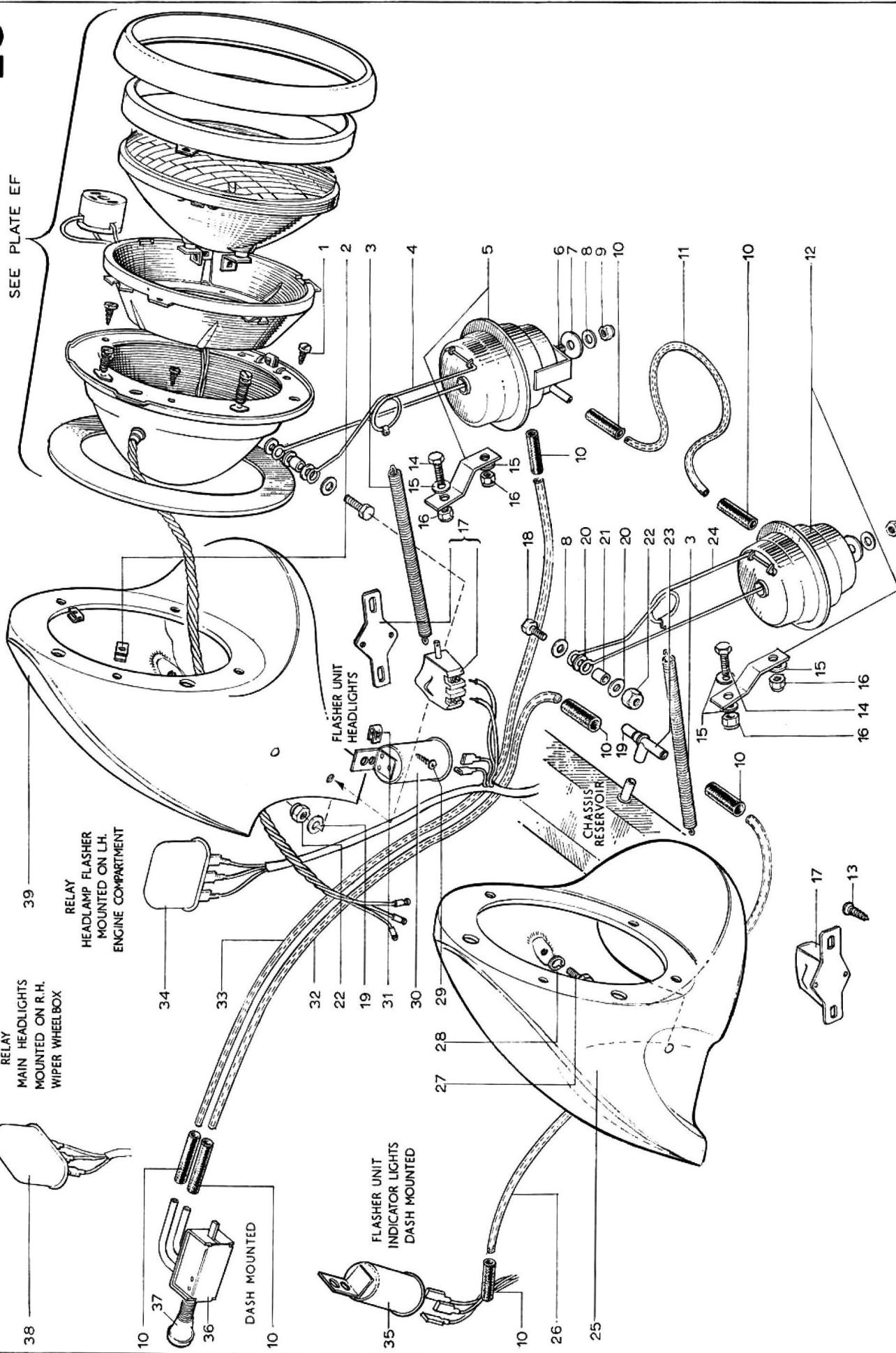
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
ELECTRICAL SECTION (continued)									
COIL, HORN, REGULATOR, FUSE BOX AND SOLENOID									
EA26/EE6 . . . (L)	LA-1245111 . . .	Coil assembly		1	1	1			
EE7 . . . (F)	204E-12027-E . . .	Bracket (coil)		1	1	1			
		Screw (coil bracket to body) -							
		No. 10× $\frac{3}{8}$ " long		2	2	2			
		Spring nut - No. 10		2	2	2			
EE5 . . . (W)	AZ7475 . . .	Seal (H.T. cable to coil)		1	1	1			
EA44/EE9 . . . (C)	F725/N/H/114E . . .	Horn (high note) assembly		1	1	1			
EA44/EE9 . . . (C)	F725/N/L/114E . . .	Horn (low note) assembly		1	1	1			
EE10 . . . 26	B 403 . . .	Spacer (horn to body)		2	2	2			
EA19/EE8 . . . (L)	RB106/2/37290E . . .	Regulator (voltage)		1	1	1			
		Screw (regulator to body) -							
		No. 10×1 $\frac{1}{2}$ " long		2	2	2			
		Penny washer - $\frac{3}{16}$ " dia.		2	2	2			
		Washer - $\frac{3}{16}$ " dia.		2	2	2			
		Nut - No. 10 nyloc 'T'		2	2	2			
EA21 . . . (L)	4FJ/54038033 . . .	Fuse unit assembly		1	1	1			
EE2 . . . (L)	120560 . . .	Screw (terminal)	4FJ/54038033	1	1	1			
EE3 . . . (L)	188218 . . .	Fuse	4FJ/54038033	3	3	3			
EE4 . . . (L)	54380114 . . .	Cover (fuse unit)	4FJ/54038033	1	1	1			
		Screw (fuse unit to body) -							
		No. 10×1" long		1	1	1			
		Screw - No. 4× $\frac{3}{8}$ " long - self-tapping		1	1	1			
EE1 . . . (L)	2ST/76464F . . .	Solenoid (starter motor)		1	1	1			
		Screw (solenoid to body) - No.							
		10× $\frac{1}{2}$ " long		2	2	2			
		Spring nut - No. 10		2	2	2			
		Pennywasher - $\frac{3}{16}$ " dia.		2	2	2			
		Washer - $\frac{3}{16}$ " dia.		4	4	4			

EF



HEADLAMP UNITS

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
ELECTRICAL SECTION (continued)									
HEADLAMPS									
EA43 . . . (L)	58683D . . .	Headlamp assembly - F700 Mk X - R.H.D. - U.K.			2	2			
	(L) 59187A . . .	Headlamp Assembly - F700 Mk X - L.H.D. - Canada and U.S.A.			2	2			
EA40 . . . (L)	58685D . . .	Headlamp assembly - F700 Mk VI - L.H.D. - Europe except France and Sweden			2	2			
	(L) 58686D . . .	Headlamp assembly - F700 Mk VI - L.H.D. - France			2	2			
	(L) 58688D . . .	Headlamp assembly - F700 Mk VI - L.H.D. - Sweden			2	2			
EF10 . . . (L)	54521872 . . .	Bulb (headlamp) assembly - sealed beam - R.H.D.	58683D		2	2			
EF11 . . . (L)	54522231 . . .	Bulb (headlamp) assembly - sealed beam - L.H.D.	59187A		2	2			
EF15 . . . (L)	556452 . . .	Lens (headlamp) and reflector assembly	58685/6D		2	2			
	(L) 54520148 . . .	Lens (headlamp) and reflector assembly	58688D		2	2			
EF17 . . . (L)	410 . . .	Bulb (headlamp) - clear . . .	58685/8D		2	2			
EF24 . . . (L)	411 . . .	Bulb (headlamp) - yellow . . .	58686D		2	2			
EF7 . . . (L)	553738 . . .	Adaptor (headlamp bulb) . . .	58683/5/6/8D/59187A . . .		2	2			
EF8 . . . (L)	54522086 . . .	Rim (bulb seating) . . .	58683D/59187A . . .		2	2			
EF6 . . . (L)	54520514 . . .	Spring (bulb seating rim attaching)	58683D/59187A . . .		2	2			
EF9 . . . (L)	54520451 . . .	Screw (headlamp trimmer) . . .	58683D/59187A . . .		4	4			
EF2 . . . (L)	54520550 . . .	Housing (trimmer screw nut) . . .	58683D/59187A . . .		4	4			
EF3 . . . (L)	54520551 . . .	Nut (trimmer screw) . . .	58683D/59187A . . .		4	4			
EF4 . . . (L)	54521913 . . .	Body (headlamp) . . .	58683D/59187A . . .		2	2			
EF5 . . . (L)	54521637 . . .	Clip (headlamp retaining rim) . . .	58683/5/6/8D/59187A . . .		2	2			
EF12 . . . (L)	54521224 . . .	Rim (headlamp retaining) . . .	58683D/59187A . . .		2	2			
EF13 . . . (L)	186137 . . .	Screw (headlamp retaining rim to seating rim)	58683/5/6/8D/59187A . . .		6	6			
EF14 . . . (L)	8CP . . .	Bezel (headlamp)	58683/5/6/8D/59187A . . .		2	2			
EF1 . . . (L)	54521488 . . .	Gasket (headlamp to body)	58683D/59187A . . .		2	2			
EF22 . . . (L)	54521490 . . .	Gasket (headlamp to body)	58685/6/8D		2	2			
EF23 . . . (L)	554871 . . .	Rim (bulb seating)	58685/6/8D		2	2			
EF18 . . . (L)	554288 . . .	Screw (headlamp trimmer)	58685/6/8D		6	6			
EF19 . . . (L)	552813 . . .	Spring (headlamp trimmer screw)	58685/6/8D		6	6			
EF21 . . . (L)	554626 . . .	Sleeve (trimmer sealing)	58685/6/8D		6	6			
EF20 . . . (L)	554872 . . .	Body (headlamp)	58685/6/8D		2	2			
EF16 . . . (L)	556442 . . .	Spring (bulb retaining)	58685/6/8D		2	2			
EG2 . . .		Screw (headlamp to body) - No. 10 x $\frac{7}{8}$ " long			8	8			
EG3 . . .	SNU 1907 . . .	Spring nut - No. 10			8	8			

EG

HEADLAMP VACUUM AND OPERATING MECHANISM

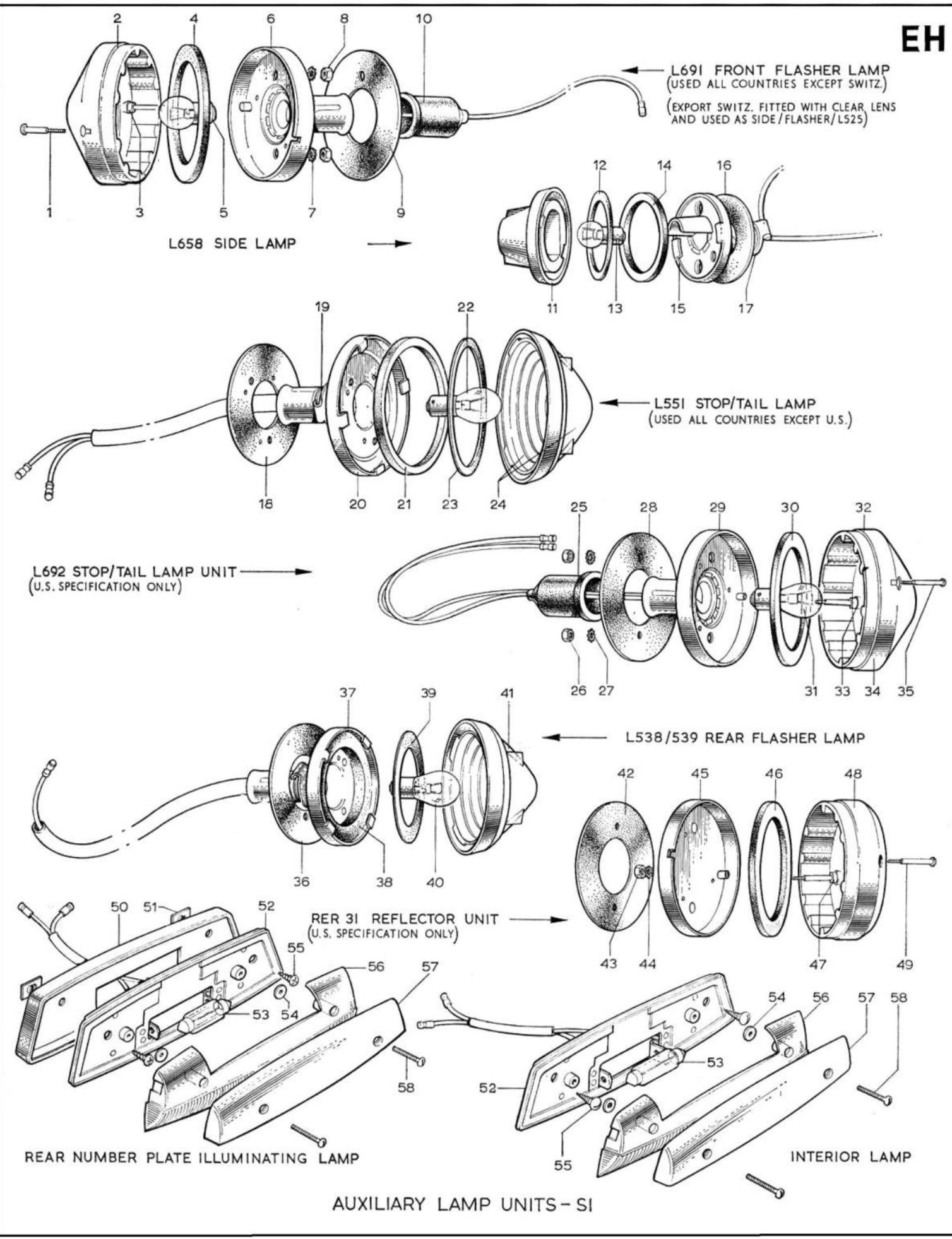
PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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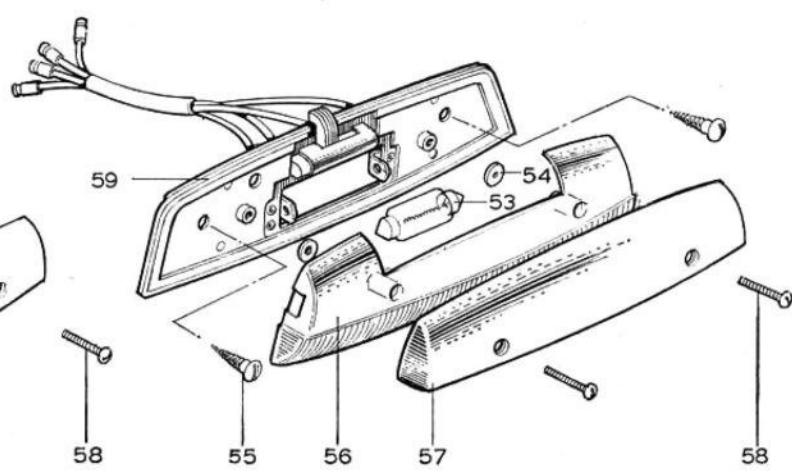
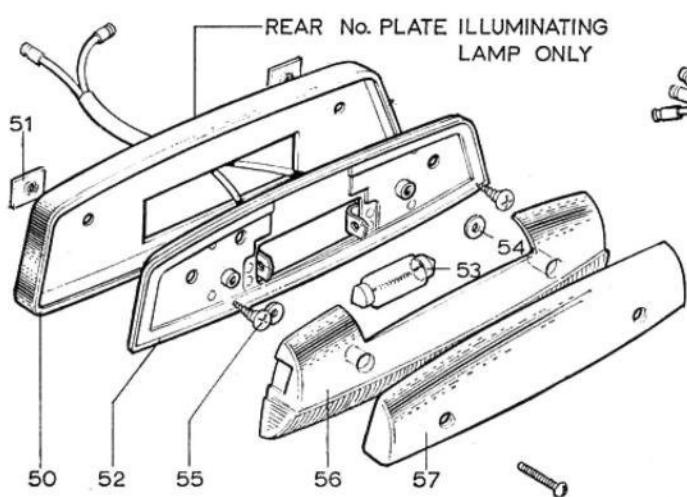
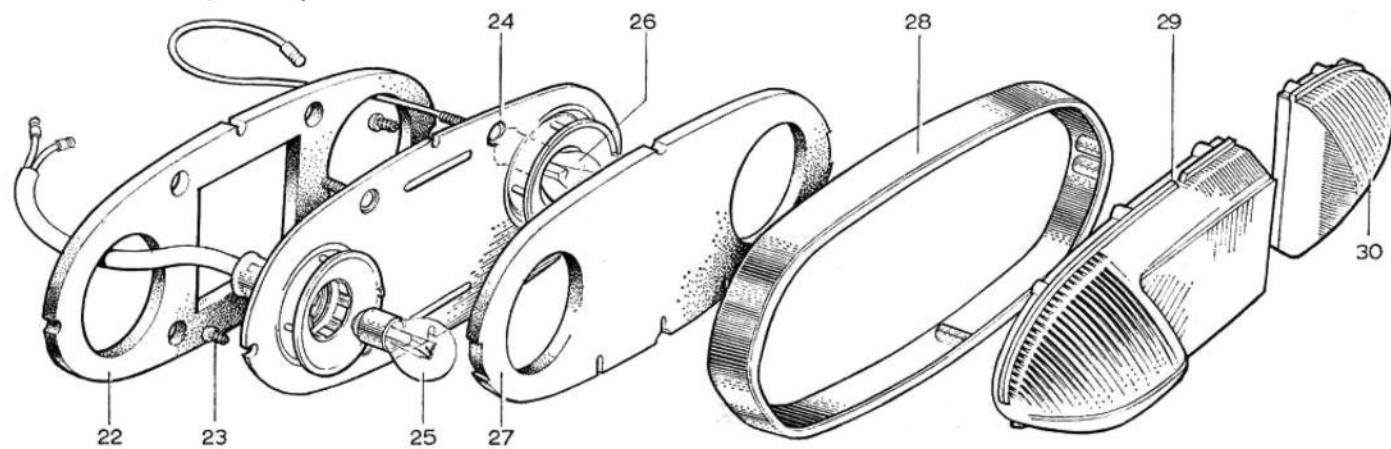
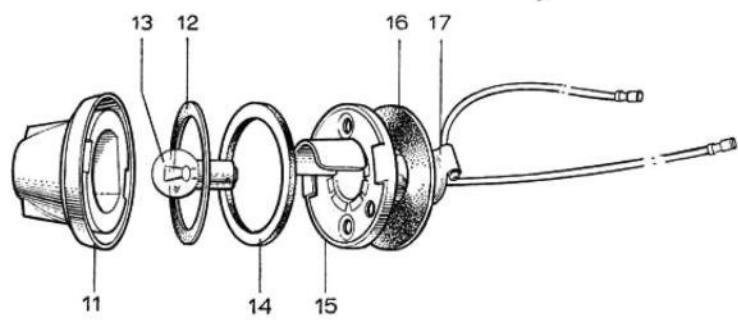
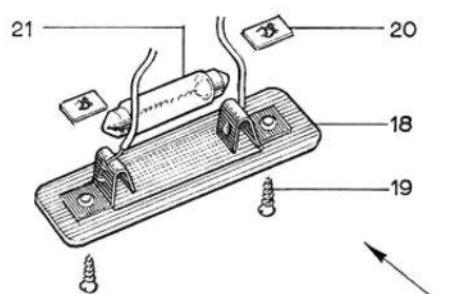
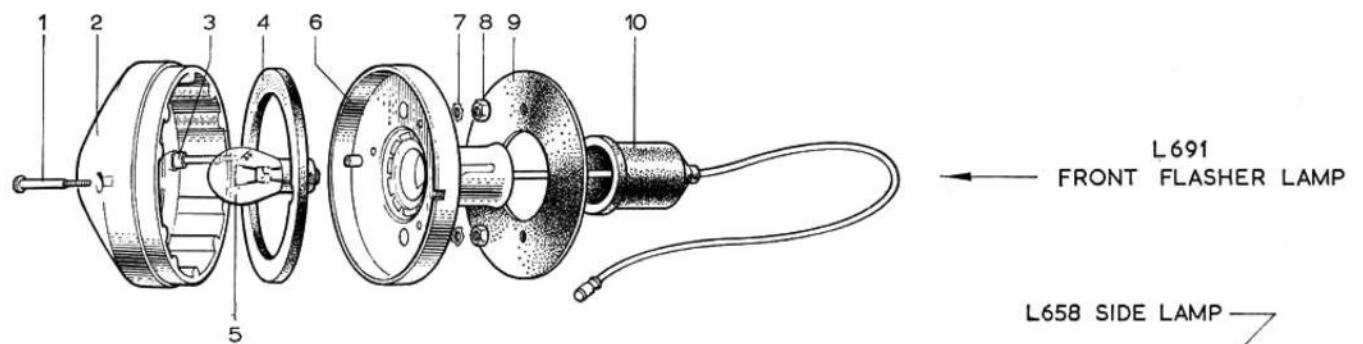
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
ELECTRICAL SECTION (continued)									
HEADLAMP VACUUM SYSTEM									
EG12 . . .	26 B 124 . . .	Vacuum cylinder - R.H. - and mounting bracket			1	1			
EG5 . . .	26 B 123 . . .	Vacuum cylinder - L.H. - and mounting bracket			1	1			
EG6	Screw (cylinder to body) - $\frac{1}{4}'' \times \frac{3}{4}''$ long			4	4			
EG9	Nut - $\frac{1}{4}''$ stover			4	4			
EG8	Washer - $\frac{1}{4}''$ dia.			2	2			
EG7	Pennywasher - $\frac{1}{4}''$ dia.			2	2			
EG24 . . .	26 B 118 . . .	Spring (headlamp return) - R.H.			1	1			
EG4 . . .	26 B 117 . . .	Spring (headlamp return) - L.H.			1	1			
EG21 . . .	26 B 122 . . .	Distance tube (return spring and vacuum cylinder rod to headlamp bowl)			2	2			
EG18	Bolt - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{4}''$ long			2	2			
EG22	Nut - $\frac{1}{4}''$ U.N.C. 'stover'			2	2			
EG8	Washer - $\frac{1}{4}''$ dia.			4	4			
EG20	Washer - $\frac{3}{8}''$ dia.			4	4			
EG3 . . .	753/2 . . .	Spring			2	2			
EG17 . . .	1150A/2 . . .	Switch (headlamp contact)			2	2			
EG3	Screw (switch to body) - No. $10 \times \frac{1}{2}''$ long			4	4			
		Spring nut - No. 10			4	4			
EG25 . . .	26 B 120 . . .	Headlamp bowl - R.H. - G.F.R.P.			1	1			
EG39 . . .	26 B 119 . . .	Headlamp bowl - L.H. - G.R.F.P.			1	1			
EG27	Screw (headlamp bowl to body) - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{2}''$ long			4	4			
EG28	Lockwasher - $\frac{1}{4}''$ dia.			4	4			
		Screw (headlamp stop) - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{2}''$ long			2	2			
		Screw - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{2}''$ long			2	2			
		Locknut - $\frac{1}{4}''$ U.N.C.			4	4			
EG36 . . .	26 B 736 . . .	Valve (headlamp operating) assembly			1	1			
EG37 . . .	(F) 109E-11661-B . . .	Knob (headlamp operating valve)	26B736		1	1			
EG23 . . .	26 B 129 . . .	Teepiece (non-return valve)			1	1			
EG19 . . .	26 B 125 . . .	Adaptor			1	1			
EG32 . . .	26 B 131 . . .	Pipe (nylon) - $\frac{5}{16}'' \times 64''$ long - R.H.D.			1	1			
EG33 . . .	26 B 132 . . .	Pipe (nylon) - $\frac{5}{16}'' \times 61''$ long - R.H.D.			1	1			
EG11 . . .	26 B 133 . . .	Pipe (nylon) - $\frac{5}{16}'' \times 24''$ long			1	1			
EG26 . . .	26 B 130 . . .	Pipe (nylon) - $\frac{5}{16}'' \times 23''$ long			1	1			
	26 B 109 . . .	Pipe (nylon) - $\frac{5}{16}'' \times 55''$ long - L.H.D.			1	1			
	26 B 108 . . .	Pipe (nylon) - $\frac{5}{16}'' \times 57''$ long - L.H.D.			1	1			
EG10 . . .	J 017 X 4 . . .	Sleeve			8	8			
	STC/06/08 . . .	Clip (vacuum pipes to body) - 'P'			1	1			
	SNP 1212 . . .	Screw (clip to body) - No. 6			1	1			
	HV 2215A . . .	Spring nut - No. 6			1	1			
		Grommet (vacuum pipes to scuttle)			2	2			
EG1	Speed screw - No. 10 $\times \frac{1}{2}''$ long (headlamp to headlamp bowl)			8	8			
EG2 . . .	SNO 1907 . . .	Speed nut - No. 10			8	8			
EG14	Bolt - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{2}''$ - vacuum cylinder bracket to body			2	2			

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S2	S2	Coupé			
ELECTRICAL SECTION (continued)									
HEADLAMP VACUUM SYSTEM (continued)									
EG16		Nut - $\frac{1}{4}$ " U.N.C. 'stover' - vacuum cylinder bracket to body			4	4			
EG15		Washer - $\frac{1}{4}$ " dia - vacuum cylinder bracket to body			4	4			
EG30	FT 300/12V	Headlamp flasher unit (Magnatex)			1	1			
EG29		Spire screw - No. 10 $\times \frac{1}{2}$ " long Pan head			1	1			
EG31		Spire nut - flat type - No. 10			1	1			
EG34	R124/14	Relay - headlamp flasher			2	2			
		Spire screw - No. 10 $\times \frac{1}{2}$ " long			4	4			
EG35		Direction flasher			1	1			
EG37	26 B 736	Headlamp operating valve assembly			1	1			
EG38	R 246	Relay - main headlights			1	1			

EH



EJ

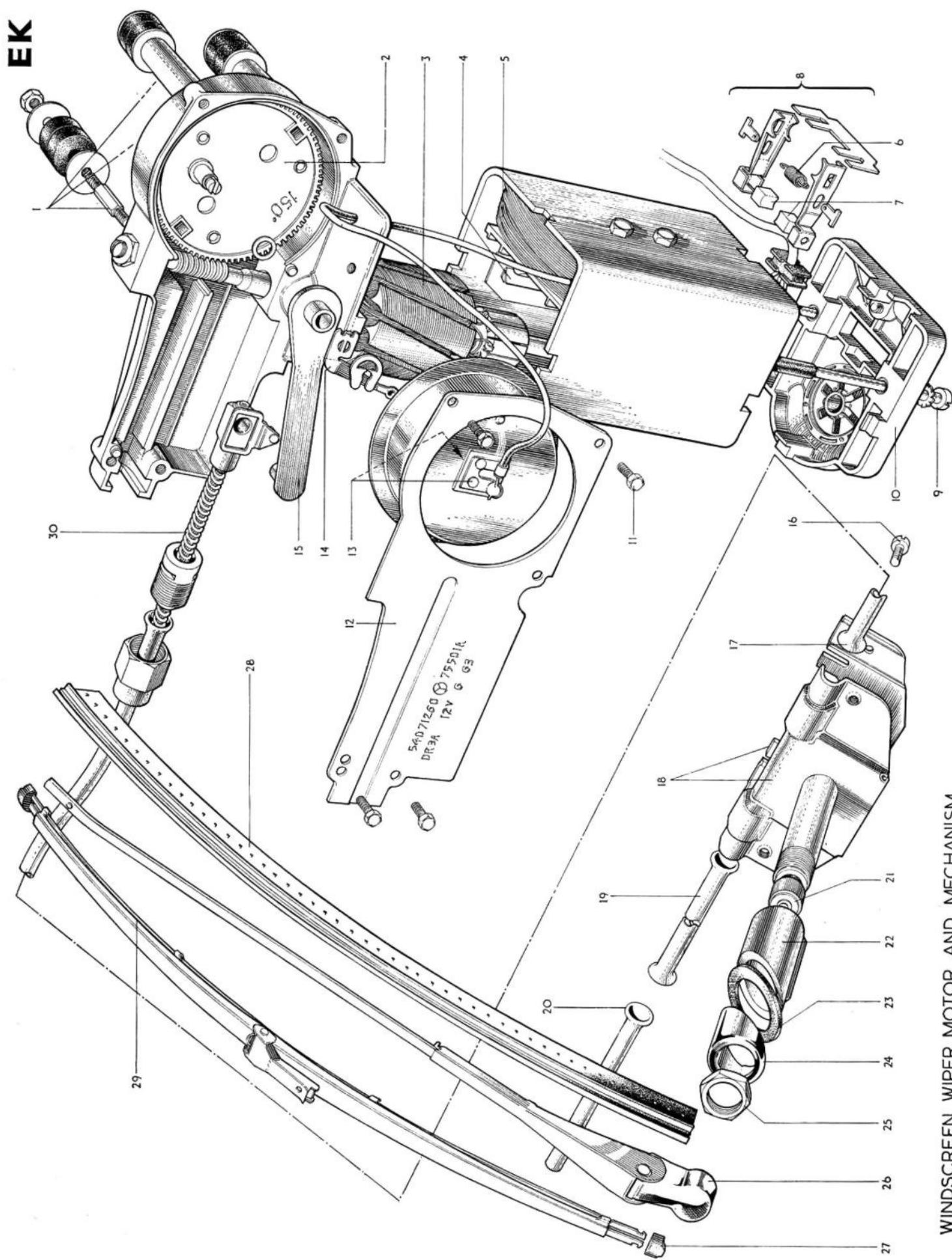


AUXILIARY LAMP UNITS- S2 & COUPE

Illustration Reference	Part Number	Description	Next Assembly	Quantity	
				S1 S2 Coupe	
ELECTRICAL SECTION (continued)					
AUXILIARY LAMPS					
EA42 . . . (L)	69153956 . . .	Lamp (front flasher) assembly — amber — except Switzerland	2 2 2	
EA42 . . . (L)	691/52548A . . .	Lamp (side and front flasher) assembly — clear — Switzerland	2 2 2	
EH/J2 . . . (L)	54572776 . . .	Lens (front flasher lamp) — amber	L69153956 . . .	2 2 2	
EH/J2 . . . (L)	54572775 . . .	Lens (side and front flasher lamp) — clear	L691/52548A . . .	2 2 2	
EH/J1 . . . (L)	54111111 . . .	Screw (lens to lamp body)	69153956/691/52548A	4 4 4	
EH/J3 . . . (L)	161385 . . .	Washer	69153956/691/52548A	4 4 4	
EH/J4 . . . (L)	54572200 . . .	Gasket (lens to lamp body)	69153956/691/52548A	2 2 2	
EH/J5 . . . (L)	382 . . .	Bulb (front flasher)	69153956 . . .	2 2 2	
EH/J5 . . . (L)	380 . . .	Bulb (side and front flasher)	691/52548A . . .	2 2 2	
EH/J6 . . . (L)	573832 . . .	Body (front flasher lamp)	69153956 . . .	2 2 2	
EH/J6 . . . (L)	573828 . . .	Body (side and front flasher lamp)	691/52548A . . .	2 2 2	
EH/J7 . . . (L)	188330 . . .	Washer — fixing nut	69153956/691/52548A	4 4 4	
EH/J8 . . . (L)	166019 . . .	Nut — fixing lamp	69153956/691/52548A	4 4 4	
EH/J9 . . . (L)	54572755 . . .	Gasket (lamp to body)	69153956/691/52548A	2 2 2	
EH/J10 . . . (L)	54572247 . . .	Grommet (lamp cable)	69153956 . . .	2 2 2	
EH/J10 . . . (L)	54572202 . . .	Grommet (lamp cable)	691/52548A . . .	2 2 2	
		Screw (side lamp to body) — No. 6 × $\frac{3}{8}$ " long		4 4 4	
		Spire nut — No. 6		4 4 4	
EA41 . . . (L)	658/52599A . . .	Side lamp assembly — except Switzerland	2 2 2	
EH/J11 . . . (L)	54572689 . . .	Lens (side lamp)	658/52599A . . .	2 2 2	
EH/J12 . . . (L)	54570582 . . .	Ring (side lamp)	658/52599A . . .	2 2 2	
EH/J13 . . . (L)	989 . . .	Bulb (side lamp)	658/52599A . . .	2 2 2	
EH/J14 . . . (L)	54570573 . . .	Gasket (side lamp lens)	658/52599A . . .	2 2 2	
EH/J15 . . . (L)	553780 . . .	Body (side lamp)	658/52599A . . .	2 2 2	
EH/J16 . . . (L)	54570574 . . .	Gasket (side lamp to body)	658/52599A . . .	2 2 2	
EH/J17 . . . (L)	555910 . . .	Sleeve (side lamp terminal)	658/52599A . . .	2 2 2	
		Screw (side lamp to body) — No. 6 × $\frac{3}{8}$ " long		4 4 4	
		Spire nut — No. 6		4 4 4	
EH24 . . . (L)	551/53819A . . .	Stop/tail lamp — except U.S.A.	2 — —	
	(L)	574615 . . .	Rim and lens	551/53819A . . .	2 — —
	(L)	574609 . . .	Lens c/w reflex	551/53819A . . .	2 — —
EH23 . . . (L)	576805 . . .	Gasket (lens seating)	551/53819A . . .	2 — —	
EH21 . . . (L)	574616 . . .	Gasket (lens sliding)	551/53819A . . .	2 — —	
EH22 . . . (L)	380 . . .	Bulb (stop/tail lamp)	551/53819A . . .	2 — —	
EH20 . . . (L)	574620 . . .	Body — complete with bulb- holder	551/53819A . . .	2 — —	
	(L)	573828 . . .	Interior (bulbholder)	551/53819A . . .	2 — —
EH19 . . . (L)	555910 . . .	Sleeve (terminal)	551/53819A . . .	2 — —	
EH18 . . . (L)	574607 . . .	Gasket (lamp to body)	551/53819A . . .	2 — —	
		Screw (stop/tail lamp to body) — No. 6 × $\frac{3}{8}$ " long		4 — —	
		Spire nut — No. 6		4 — —	
EH34 . . . (L)	69253955B . . .	Stop/tail lamp — U.S.A.	2 — —	
EH35 . . . (L)	54572774 . . .	Lens (stop/tail lamp)	69253955B . . .	2 — —	
EH35 . . . (L)	54111111 . . .	Screw (lens to lamp body)	69253955B . . .	4 — —	
EH33 . . . (L)	161385 . . .	Washer	69253955B . . .	4 — —	
EH30 . . . (L)	54572200 . . .	Gasket (lens seating)	69253955B . . .	2 — —	
EH29 . . . (L)	573828 . . .	Body (bulb holder interior)	69253955B . . .	2 — —	
EH31 . . . (L)	380 . . .	Bulb	69253955B . . .	2 — —	
EH25 . . . (L)	54572202 . . .	Sleeve (terminal)	69253955B . . .	2 — —	
EH28 . . . (L)	54572755 . . .	Gasket (lamp to body)	69253955B . . .	2 — —	
EH27 . . . (L)	188330 . . .	Washer (fixing nut)	69253955B . . .	4 — —	
EH26 . . . (L)	166019 . . .	Nut (fixing lamp)	69253955B . . .	4 — —	
		Screw (stop/tail lamp to body) — No. 6 × $\frac{3}{8}$ " long		4 — —	
		Spire nut — No. 6		4 — —	
EA6 . . . (L)	538/539/53626 . . .	Lamp, rear flasher	539/52462A . . .	2 — —	
EH41 . . . (L)	574267 . . .	Lens and rim	539/52462A . . .	2 — —	
EH41 . . . (L)	574256 . . .	Lens	539/52462A . . .	2 — —	

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
ELECTRICAL SECTION (continued)				
AUXILIARY LAMPS (continued)				
EH40 . . . (L) 382 . . .	Bulb (rear flasher lamp) . . .	539/52462A . . .		2 - -
EH39 . . . (L) 575640 . . .	Gasket (lens seating) . . .	539/52462A . . .	2 - -	
EH38 . . . (L) 574255 . . .	Gasket (lens sliding) . . .	539/52462A . . .	2 - -	
(L) 574234 . . .	Body - complete with bulb-holder . . .	539/52462A . . .	2 - -	
EH37 . . . (L) 573832 . . .	Interior (bulbholder) . . .	539/52462A . . .	2 - -	
EH36 . . . (L) 574231 . . .	Gasket (lamp to body) . . .	539/52462A . . .	2 - -	
	Screw (rear flasher lamp to body) - No. 6× $\frac{3}{4}$ " long . . .		4 - -	
	Spire nut - No. 6 . . .		4 - -	
EA5 . . . (L) RER31/57137B . . .	Reflex reflector unit (U.S. only) . . .	RER31/57137B . . .	2 - -	
EH48 . . . (L) 54574454 . . .	Lens (reflector) . . .	RER31/57137B . . .	2 - -	
EH49 . . . (L) 54111111 . . .	Screw (lens to reflector body) . . .	RER31/57137B . . .	2 - -	
EH47 . . . (L) 161385 . . .	Washer . . .	RER31/57137B . . .	2 - -	
EH46 . . . (L) 54572200 . . .	Gasket (lens to reflector body) . . .	RER31/57137B . . .	2 - -	
EH45 . . . (L) 54572761 . . .	Body (reflector) assembly . . .	RER31/57137B . . .	2 - -	
EH42 . . . (L) 54572755 . . .	Gasket (reflector to body) . . .	RER31/57137B . . .	2 - -	
EH44 . . . (L) 188330 . . .	Lockwasher (reflector to body) . . .	RER31/57137B . . .	4 - -	
EH43 . . . (L) 166019 . . .	Nut . . .	RER31/57137B . . .	4 - -	
EA1 . . . 36 M 718 . . .	Rear number plate illuminating lamp . . .		1 1 -	
EH/J56 . . .	Lens (rear number plate lamp) . . .		1 1 -	
EH/J57 . . .	Hood (lamp lens) . . .		1 1 -	
EH/J53 . . .	Bulb . . .		1 1 -	
EH/J52 . . .	Body (interior bulbholder) . . .		1 1 -	
EH/J50 . . .	Gasket (lamp to body) . . .		1 1 -	
EH/J58 . . .	Screw (lens to lamp body) . . .		2 2 -	
EH/J54 . . .	Washer . . .		2 2 -	
EH/J55 . . . ST/F/08/12 . . .	Screw (number plate illuminating lamp to body) - No. 6× $\frac{3}{4}$ " long . . .		2 2 -	
EH/J51 . . .	Spire nut - No. 6 . . .		2 2 -	
EA17 . . . (LB) 62901 . . .	Interior lamp . . .	26M056 . . .	1 1 2	
EH/J56 . . .	Lens (interior lamp) . . .		1 1 2	
EH/J57 . . .	Hood (lamp lens) . . .		1 1 2	
EH/J53 . . .	Bulb . . .		1 1 2	
EH/J52 . . .	Body (interior bulbholder) . . .		1 1 2	
EH/J58 . . .	Screw (lens to lamp body) . . .		2 2 4	
EH/J54 . . .	Washer . . .		2 2 4	
EH/J55 . . .	Wood screw (interior lamp to dashboard) - No. 6× $\frac{1}{2}$ " . . .		2 2 -	
	Screw (interior lamp to quarter trim panels) - No. 4× $\frac{5}{8}$ " long . . .		- - 4	
(LB) 60115 . . .	Map light . . .		- - 1	
	Screw (self tap) - No. 6× $\frac{1}{2}$ " long - map light to instrument panel . . .		- - 2	
(LB) 6492 . . .	Rear number plate illuminating lamp . . .	36M718 . . .	- - 2	
EJ18 . . .	Body (bulbholder and lens assembly) . . .		- - 2	
EJ21 . . .	Bulb (rear number plate illuminating lamp) . . .		- - 2	
EJ19 . . .	Screw (lamp to boot lid) - No. 8× $\frac{3}{4}$ " long . . .		- - 4	
EJ20 . . .	SNP 0176 . . .	Spire nut - No. 8 . . .	- - 4	
	S.I.C.1521 . . .	Grommet (number plate lamp cable to lid) . . .	- - 1	
	K14(8)CB . . .	Rear number plate illuminating lamp - U.S.A. specification - Hella . . .		
EA4 . . . (L) L69454151B . . .	Lamp (rear, brake, flasher and reflector) assembly - R.H. . .		1 1 2	
EA3 . . . (L) L69454152B . . .	Lamp (rear, brake, flasher and reflector) assembly - L.H. . .		- 1 1	
EJ29 . . . (L) 54574292 . . .	Lens (rear and brake lights) . . .	L69454151/2B . . .	- 2 2	
EJ30 . . . (L) 54574291 . . .	Lens (flasher light) - amber . . .	L69454151/2B . . .	- 2 2	
EJ28 . . . (L) 54572248 . . .	Bezel (rear lamp) . . .	L69454151/2B . . .	- 2 2	

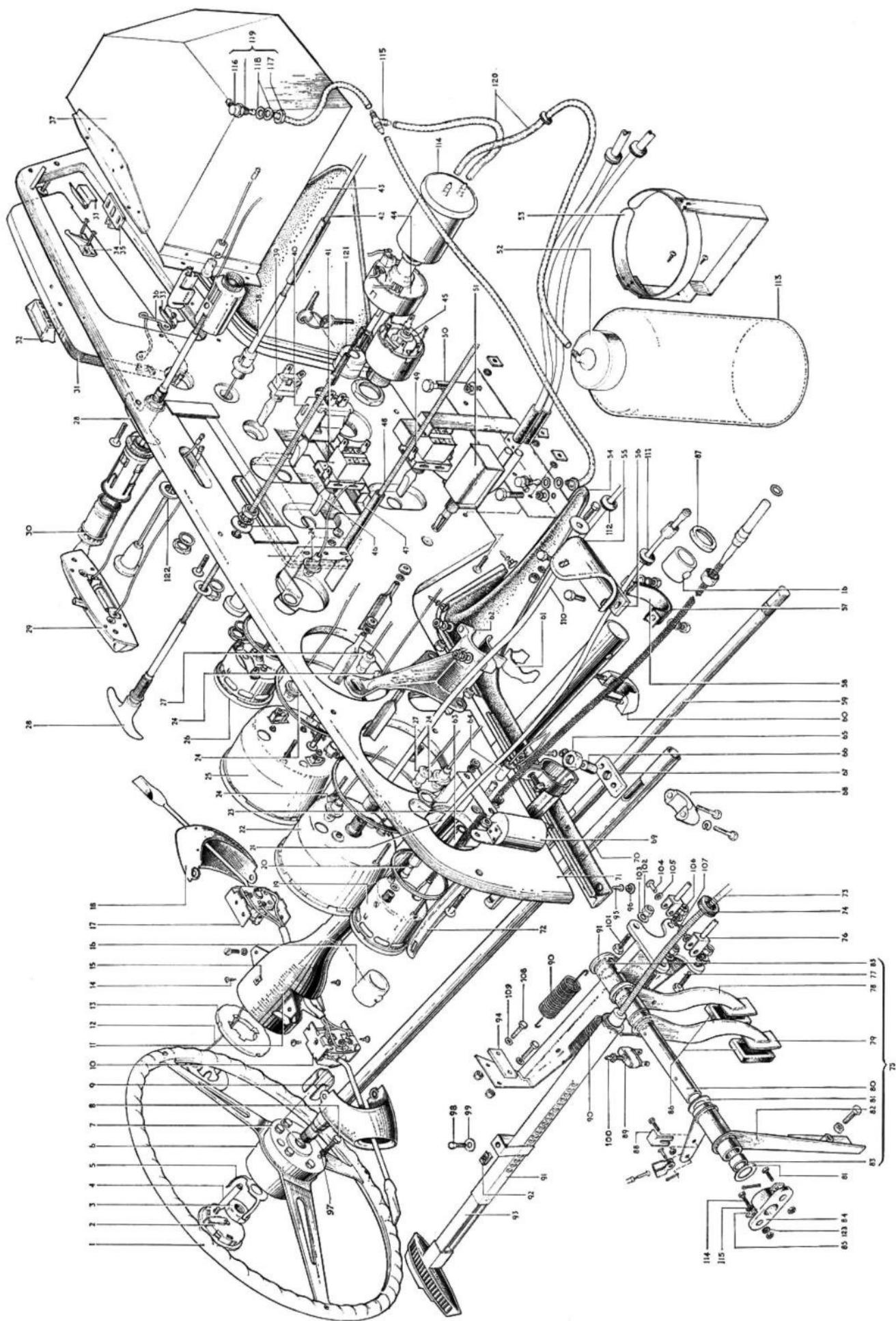
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
ELECTRICAL SECTION (continued)									
AUXILIARY LAMPS (continued)									
EJ23 . . . (L)	186137 . . .	Screw (bezel to rear lamp body)	L69454151/2B	.	.	8 8			
EJ27 . . . (L)	54572404 . . .	Gasket (lens to lamp body)	L69454151/2B	.	.	2 2			
EJ24 . . . (L)	Body (rear lamp) assembly	L69454151/2B	.	.	2 2			
EJ25 . . . (L)	380	Bulb (rear and brake light)	L69454151/2B	.	.	2 2			
EJ26 . . . (L)	382	Bulb (rear flasher light)	L69454151/2B	.	.	2 2			
EJ22 . . . (L)	54572398 . . .	Gasket (rear lamp to body)	L69454151/2B	.	.	2 2			



WINDSCREEN WIPER MOTOR AND MECHANISM

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
ELECTRICAL SECTION (continued)						
WINDSCREEN WIPERS						
EA18 . . . (L)	DR3A54071260	Motor (windscreen wiper assembly)			1	1
EK5 . . . (L)	54713951	Field coil (wiper motor)	DR3A54071260		1	1
EK10 . . . (L)	745768	Cover (wiper motor) and bearing assembly	DR3A54071260		1	1
EK9 . . . (L)	54100606	Bolt (cover to motor)	DR3A54071260		2	2
EK8 . . . (L)	743171	Brush gear assembly	DR3A54071260		1	1
EK7 . . . (L)	729367	Brush set	743171		1	1
EK6 . . . (L)	735631	Spring (brush set)	743171		1	1
EK3 . . . (L)	743929	Armature (wiper motor)	DR3A54071260		1	1
EK1 . . . (L)	743176	Stud (motor fixing) assembly	DR3A54071260		1	1
EK12 . . . (L)	54712847	Cover (gearbox)	DR3A54071260		1	1
EK11 . . . (L)	54712982	Screw (cover to gearbox)	DR3A54071260		4	4
EK13 . . . (L)	54712982	Switch (wiper motor parking)	DR3A54071260		1	1
EK15 . . . (L)	745913	Link (gear to rack)	DR3A54071260		1	1
EK2 . . . (L)	54712920	Gear (wiper motor) and shaft assembly	DR3A54071260		1	1
EK14 . . . (L)	744314	Spring (contact switch)	DR3A54071260		1	1
	(L) 743049	Set (sundry items)	DR3A54071260		1	1
EK4 . . . (L)	54170190	Connector	DR3A54071260		1	1
EK18 . . . (L)	72774	Wheelbox assembly			2	2
EK21 . . . (L)	54713660	Spindle (wheelbox) and gear assembly	72774		2	2
EK25 . . . (L)	54130691	Nut (wheelbox fixing)			2	2
EK24 . . . (L)	740961	Bush (wheelbox) - front			2	2
EK23 . . . (L)	740882	Washer			2	2
EK22 . . . (L)	744983	Bush (wheelbox) - rear			2	2
EK16 . . . (L)	156720	Screw (wheelbox to body)			4	4
EK30 . . . (L)	743221	Rack (wiper motor) assembly			1	1
EK17 . . . 26	M 010	Casing (wiper motor to wheelbox) - 6.68" long			1	1
EK17 . . . 26	M 010A	Casing (wiper motor to wheelbox) - 6.40" long			1	1
EK19 . . . 26	M 011	Casing (wheelbox to wheelbox)			1	1
EK20 . . . 26	M 012	Casing (wheelbox to end)			1	1
EK26 . . . (L)	54710008	Arm (windscreen wiper) assembly			2	2
EK29 . . . (L)	54711283	Blade (windscreen wiper)			2	2
EK28 . . . (L)	54711781	Rubber (windscreen wiper) and backing plate assembly			2	2
EK27 . . . (L)	737916	Cap (rubber retaining)			4	4

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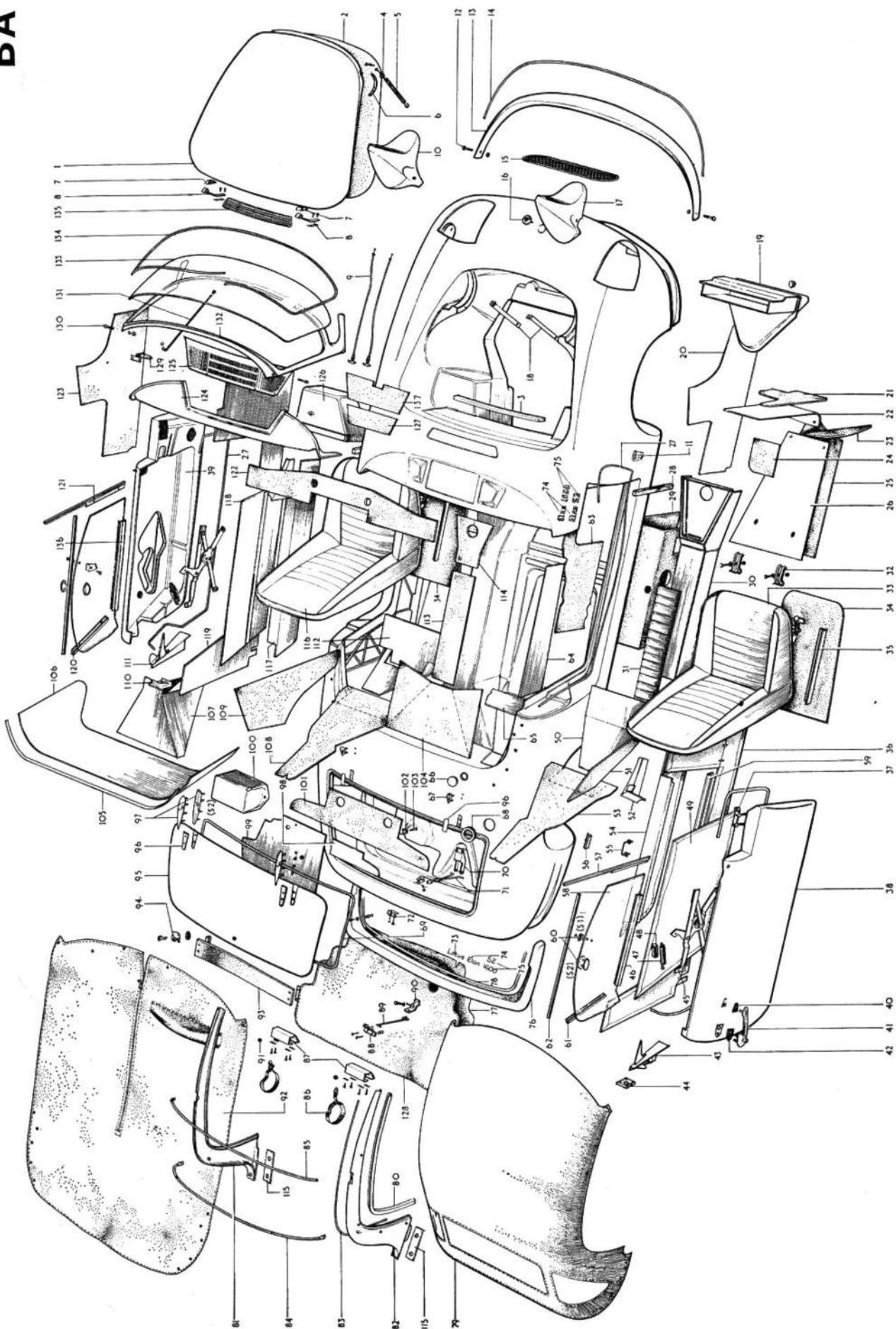


INSTRUMENT PANEL AND CONTROLS

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
ELECTRICAL SECTION (continued)									
INSTRUMENT PANEL, CONTROLS AND INSTRUMENTATION									
EL71 . . .	A26 B 238 . . .	Instrument panel - R.H.D.		1	1	-			
	A26 B 237 . . .	Instrument panel - L.H.D.		1	1	-			
EL71 . . .	36 B 238 . . .	Instrument panel - R.H.D.		-	-	1			
	36 B 237 . . .	Instrument panel - L.H.D.		-	-	1			
EL50 . . .	26 B 732 . . .	Bracket (heater and instrument panel mounting) assembly		-	1	1			
	26 B 239 . . .	Angle (instrument panel fixing)		-	1	1			
		Screw (instrument panel upper fixing) - $\frac{5}{16}'' \times 1\frac{1}{2}''$ long.		6	6	6			
		Nut - $\frac{5}{16}''$		6	6	6			
		Washer - $\frac{5}{16}''$ fibre		6	6	6			
		Lockwasher		6	6	6			
	ST/G/06/24 . . .	Screw (instrument panel corner fixing) - No. 6 $\times 1\frac{1}{2}''$ long		2	2	2			
	SNP 1212 . . .	Spring nut - No. 6		2	2	2			
		Cup washer - No. 6 - chrome		2	2	2			
		Screw (instrument panel lower fixing) - $\frac{1}{4}'' \times 1''$ long		4	4	4			
		Nut - $\frac{1}{4}''$		4	4	4			
		Lockwasher - $\frac{1}{4}''$		4	4	4			
EL10 . . .	36 B 562 . . .	Bush (instrument panel fixing)		-	-	1			
	(L) CC933610A . . .	Switch (direction indicator and headlamp flasher) assembly		1	1	1			
EL17 . . .	(L) 71SA34403E . . .	Switch (headlamp dipper) assembly		1	1	1			
EL45 . . .	(L) 475A31953F . . .	Switch (ignition and starter) assembly		1	1	1			
	36 B 134 . . .	Lockplate (starter switch)		-	1	1			
	1/6545 . . .	Barrel (ignition switch)		1	1	1			
EL49 . . .	(L) 575A31788D . . .	Switch (lighting)		1	1	1			
EL44 . . .	(L) B95A34325K . . .	Switch (windscreen wiper) assembly		1	1	1			
	26 B 039 . . .	Bezel (wiper switch)		1	1	1			
	MT 190 . . .	Locking washer		1	1	1			
EL40 . . .	(L) 4-R78438 . . .	Switch (panel light)		1	1	1			
EL46 . . .	(L) 575A31788D . . .	Switch (interior lamp)		1	1	1			
EL30 . . .	(M) 4E/5097/1813 . . .	Lighter (cigarette) assembly		1	1	1			
	26 M 714 . . .	Lamp (handbrake warning) assembly - R.H.D.		-	1	1			
	26 M 715 . . .	Lamp (handbrake warning) assembly - L.H.D.		-	1	1			
	26 M 716 . . .	Holder (lamp) cover and bulb assembly	26M714/5	-	1	1			
EL64 . . .	(W) 82/132 . . .	Cover (lamp) - red	26M716	-	1	1			
	(W) 79/820 . . .	Holder (lamp)	26M716	-	1	1			
	26 M 076 . . .	Bulb (peanut) - 12 volt, 2 watt	26M716	-	1	1			
	26 M 077 . . .	Cable (fusebox to handbrake) - R.H.D.	26M714	-	1	1			
	26 M 078 . . .	Cable (fusebox to handbrake) - L.H.D.	26M715	-	1	1			
	26 M 079 . . .	Cable (handbrake switch to warning light)	26M716	-	1	1			
	(L) B1893 . . .	Cable (warning light to oil pressure/water temperature gauge)	26M716	-	1	1			
		Switch - handbrake warning light		-	1	1			
		Locknut - $\frac{1}{4}''$ dia. - switch to ratchet tube		-	-	1			
EL23 . . .	26 N 002 . . .	Strap (instrument fixing) and lampholder assembly		1	1	1			
EL22 . . .	(S) SN6136/00 . . .	Speedometer assembly - M.P.H.		1	1	1			
EL22 . . .	(S) SM6136/01 . . .	Speedometer assembly - K.P.H.		1	1	1			
EL110 . . .	DF1104/00 . . .	Cable (speedometer drive) assembly		1	1	1			
	(S) BG2402/03 . . .	Gearbox (cable to gearbox) - right-angled		1	1	1			
EL25 . . .	(S) RV12402/00 . . .	Tachometer assembly		1	1	1			

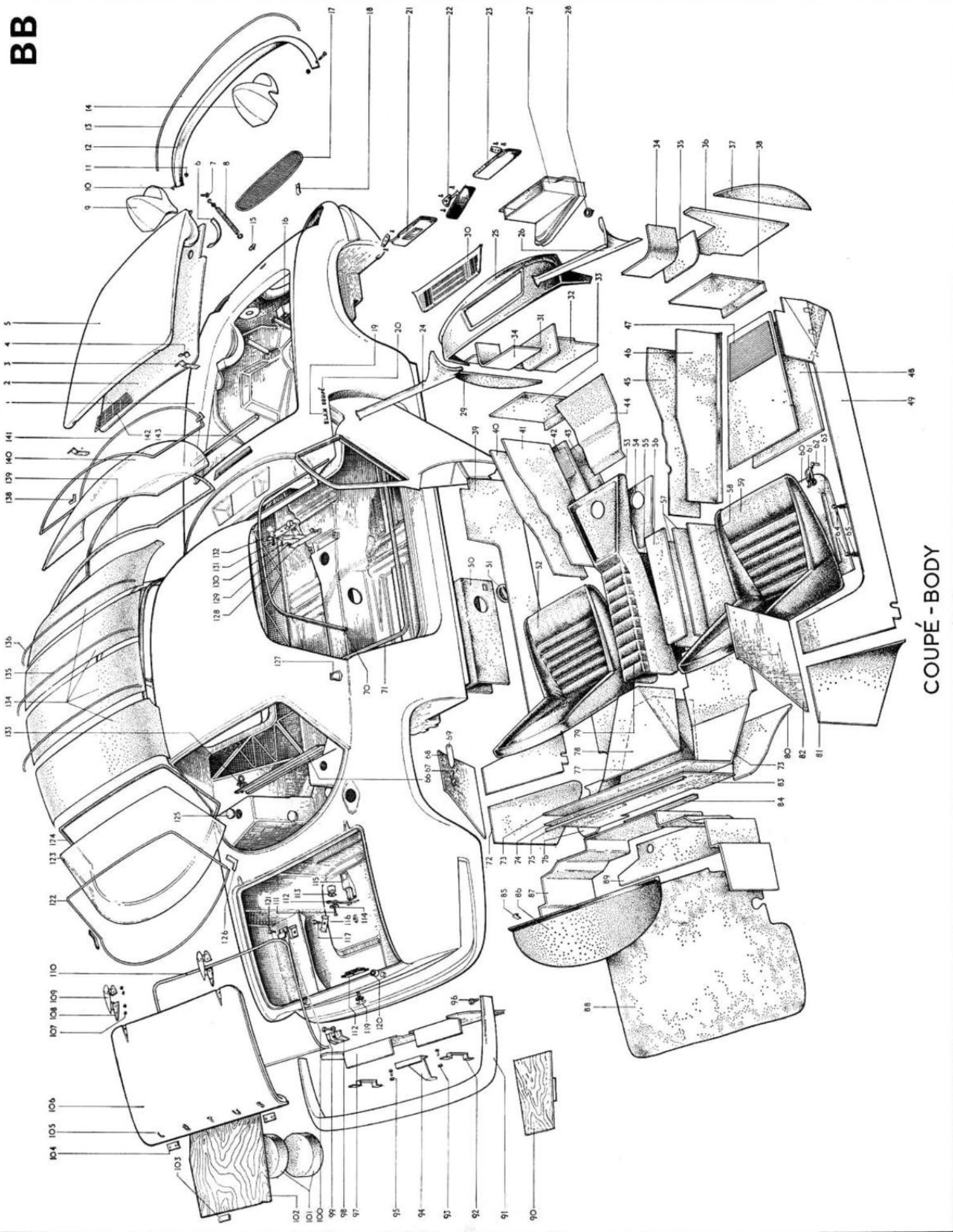
Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupé	Quantity
ELECTRICAL SECTION (continued)							
INSTRUMENT PANEL, CONTROLS AND INSTRUMENTATION (continued)							
EL19 . . . (S) GD1500/89 . . .		Gauge (water temperature and oil pressure) assembly		1	1	1	
EL21 . . . 26 N 016 . . .		Pipe (oil gauge) - R.H.D.		1	1	1	
EL21 . . . 26 N 003 . . .		Pipe (oil gauge) - L.H.D.		1	1	1	
EL20 . . . 26 N 004 . . .		Adaptor (oil pipe gauge)		1	1	1	
EL111 . . . SIC2269 . . .		Grommet (oil gauge) (pipe to scuttle)		1	1	1	
EL112 . . . HV2213A . . .		Grommet (speedometer cable to scuttle)		1	1	1	
EL26 . . . (S) FG2530/171 . . .		Gauge (fuel) assembly		1	1	1	
EL26 . . . 26 B 770 . . .		Kit (windscreen washer) assembly - R.H.D.		1	1	1	
EL26 . . . 26 B 769 . . .		Kit (windscreen washer) assembly - L.H.D.		1	1	1	
EL113 . . . (F) 105E-17618-B . . .		Container (windscreen washer fluid)	26B769/70	1	1	1	
EL52 . . . (F) E393-AN-1 . . .		Cap (container) assembly	26B769/70	1	1	1	
EL53 . . . (F) E348-AN-1 . . .		Bracket (container)	26B769/70	1	1	1	
EL120 . . . (F) 211E-17A605-B . . .		Hose (windscreen washer) - 10' coil	26B769/70	ar	ar	ar	
	P3660 . . .	Grommet (hose)	26B769/70	2	2	2	
EL114 . . . (F) 109E-17664-D . . .		Pump (windscreen washer) assembly	26B769/70	1	1	1	
EL121 . . . (F) E539-AN-1 . . .		Spacer (wiper switch)	26B769/70	1	1	1	
EL119 . . . (F) 211E-17666-B . . .		Jet (windscreen washer) assembly	26B769/70	1	1	1	
EL116 . . . (F) 204E-17667-B . . .		Jet (windscreen washer)	211E-17666-B	2	2	2	
EL117 . . . (F) 113289-ES . . .		Nut (jet assembly to body)	211E-17666-B	2	2	2	
EL118 . . . (F) 996326-ES . . .		Washer	211E-17666-B	4	4	4	
EL39 . . . (L) 655A/35537-D . . .		Switch heater		1	1	1	
EL38 . . . 26 B 037 . . .		Cable (heater control)		1	1	1	
EL122 . . . 26 B 039 . . .		Nut (cable retaining)		1	1	1	
	DO 192 . . .	Seal (instrument panel light) - L.H.D.		-	1	1	
	(L) 1035A34536B . . .	Dipswitch - foot (Lucas) - L.H.D. only		-	-	1	
		Screw - No. 10 x $\frac{3}{4}$ " long - dipswitch to body		-	-	2	
		Nut - No. 10 nyloc 'T' - dipswitch to body		-	-	2	
		Washer - $\frac{3}{16}$ " dia. plain - dipswitch to body		-	-	4	

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S1 & S2 BODY

B
B



FILE NOT TO BE REDISTRIBUTED FOR PROFIT

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Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupe	Quantity
BODY SECTION							
BODY ASSEMBLY							
	26 B 700 . . .	Body unit assembly - R.H.D.					1 1 -
	26 B 701 . . .	Body unit assembly - L.H.D.					1 1 -
	36 B 700 . . .	Body unit assembly - R.H.D.					- 1
	36 B 701 . . .	Body unit assembly - L.H.D.					- 1
BA11 . . .	26 B 001 . . .	Body shell - G.F.R.P.	26B700/1 . . .				1 1 -
	36 B 001 . . .	Body shell - G.F.R.P.	36B700/1 . . .				- 1
	26 B 002 . . .	Door frame - R.H.	26/36B001 . . .				1 1 1
	26 B 003 . . .	Door frame - L.H.	26/36B001 . . .				1 1 1
	J 001 . . .	Bobbin - $\frac{1}{2}$ " U.N.C.	26/36B001 . . .				19 19 8
	J 002 . . .	Bobbin - $\frac{1}{4}$ " clear	26/36B001 . . .				1 1 1
	J 004 . . .	Bobbin - $\frac{5}{16}$ " U.N.C.	26/36B001 . . .				3 3 9
	J 005 . . .	Bobbin - $\frac{5}{16}$ " clear	26/36B001 . . .				5 5 4
	J 007 . . .	Bobbin - $\frac{3}{8}$ " U.N.C.	26/36B001 . . .				14 14 14
	J 008 . . .	Bobbin - $\frac{3}{8}$ " clear	26/36B001 . . .				4 4 4
	J 010 . . .	Bobbin - $\frac{7}{16}$ " clear	26/36B001 . . .				2 2 2
	J 013 . . .	Cup bobbin (door hinge pivot)	26/36B001 . . .				4 4 4
	26 B 317 . . .	Plate (foot box blanking) - L.H.D.	26/36B700/1 . . .				1 1 1
	TLP/0440BS . . .	'Pop' rivet - $\frac{1}{8}$ " dia. \times 0.40" long	26/36B700/1 . . .				4 4 4
		Washer - $\frac{1}{8}$ " dia.	26/36B700/1 . . .				4 4 4
	26 B 373 . . .	Seal (rear suspension strut access hole)	26/36B700/1 . . .				2 2 2
	26 B 371 . . .	Grommet (front U/J access hole)	26/36B700/1 . . .				1 1 1
BB125 . . .	26 B 372 . . .	Grommet (rear suspension strut access hole)	26/36B700/1 . . .				2 2 2
	G6C1/2 . . .	Seal (diagonal) - 5" long	A26B750 . . .				2 2 -
	26 B 188 . . .	Support (diagonal seal)	A26B750 . . .				2 2 -
	TAP/D435BS . . .	'Pop' rivet - $\frac{1}{8}$ " dia.	A26B750 . . .				6 6 -
BA13 . . .	26 B 705 . . .	Front bumper assembly - painted	26B700/1 . . .				1 1 -
BA13 . . .	36 B 705 . . .	Front bumper assembly - chrome - optional extra					- - 1
BA13 . . .	A36 B 705 . . .	Front bumper assembly - painted	36B700/1 . . .				- - 1
BA12 . . .	31/30 . . .	Bolt - $\frac{5}{16}$ " B.S.F. \times 1 $\frac{1}{2}$ " long - dome head chrome plated	26B/A36B705 . . .				2 2 2
		Nut - $\frac{1}{8}$ " B.S.F.	26B/A36B705 . . .				2 2 2
		Spring washer - $\frac{5}{16}$ " dia.	26B/A36B705 . . .				2 2 2
BA14 . . .	CL/47/13 . . .	Chrome trim strip - 5' 11" long	26B/A36B705 . . .				1 1 1
		Screw (trim strip retaining)					ar ar ar
		Nut					ar ar ar
BA76 . . .	36 B 706 . . .	Rear bumper assembly - painted	26B700/1 . . .				1 1 -
BA76 . . .	36 B 706 . . .	Rear bumper assembly - chrome - optional extra					- - 1
BA76 . . .	A36 B 706 . . .	Rear bumper assembly - painted	36B700/1 . . .				- - 1
		Bolt - $\frac{1}{4}$ " U.N.C. \times 1 $\frac{1}{4}$ " long	26B/A36B706 . . .				2 2 2
		Spring washer - $\frac{1}{4}$ " dia.	26B/A36B706 . . .				2 2 2
BA78 . . .	26 B 322 . . .	Sealing strip (rear bumper to body)	26B/A36B706 . . .				1 1 -
	26 B 714 . . .	Assembly of body unit to chassis frame	26B700/1 . . .				1 1 -
		Bolt - $\frac{7}{16}$ " U.N.C. \times 1 $\frac{1}{2}$ " long - chrome plated	26B714 . . .				2 2 -
		Bolt - $\frac{3}{8}$ " U.N.C. \times 2" long	26B714 . . .				2 2 -
		Bolt - $\frac{3}{8}$ " U.N.C. \times 1 $\frac{1}{2}$ " long	26B714 . . .				2 2 -
		Screw - $\frac{3}{8}$ " U.N.C. \times 1" long	26B714 . . .				6 6 -
		Spring washer - $\frac{3}{8}$ " dia.	26B714 . . .				10 10 -
		Washer - $\frac{3}{8}$ " dia.	26B714 . . .				10 10 -
		Bolt - $\frac{3}{8}$ " dia. \times 1 $\frac{1}{2}$ " long	27B714 . . .				4 4 -
		Lockwasher - $\frac{3}{8}$ " dia.	26B714 . . .				4 4 -
		Washer - $\frac{3}{8}$ " dia.	26B714 . . .				4 4 -
		Nut - $\frac{3}{8}$ "	26B714 . . .				4 4 -
	36B714 . . .	Assembly of body unit to chassis frame	36B700/1 . . .				- - 1

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - (continued)									
BA133 . . . 26	B 029 . . .	Screw (mirror to windscreen frame) - No. 6× $\frac{1}{2}$ " long - chrome	2	2	-			
BA134 . . .	A5105 . . .	Windscreen	26B700/1	1	1	-			
BB140 . . . 36	B 029 . . .	Weatherstrip (windscreen) - 10 $\frac{1}{2}$ ' long	26B700/1	1	1	-			
BB139 . . . 36	B 549 . . .	CL1078/T1 . . .	Fillerstrip - 10 $\frac{1}{2}$ ' long	26B700/1	1	1	-		
BB141 . . .	CL1707 . . .	Windscreen	36B700/1	-	-	1			
BB138 . . . 36	B 480 . . .	Weatherstrip (windscreen)	36B700/1	-	-	1			
BB123 . . . 36	B 349 . . .	CL1707 . . .	Fillerstrip - 10' long	36B700/1	-	1	-		
BB124 . . . 36	B 555 . . .	B 480 . . .	Corner trim (windscreen)	36B700/1	-	2	-		
BB122 . . . 36	CL1078/T1 . . .	B 349 . . .	Rear screen	36B700/1	-	1	-		
BB126 . . . 36	B 479 . . .	CL1078/T1 . . .	Weatherstrip (rear screen)	36B700/1	-	1	-		
BA100 . . . 26	B 241 . . .	B 479 . . .	Corner trim (rear screen)	36B700/1	-	2	-		
	26 B 311 . . .	Bracket (tonneau front fixing)	26B700/1	2	2	-			
		Screw (tonneau fixing bracket to body) - $\frac{1}{4}$ "×1" long	26B700/1	2	2	-			
		Washer - $\frac{1}{4}$ " dia.× $\frac{1}{16}$ " thick	26B700/1	4	4	-			
		Washer - $\frac{1}{4}$ " dia.	26B700/1	2	2	-			
		Nut - $\frac{1}{4}$ " 'stover'	26B700/1	2	2	-			
		'Tenax' fastener - No. 87× $\frac{3}{8}$ " long	26B700/1	2	2	-			
		Nut (fastener to tonneau fixing bracket) - 2 B.A. - nyloc 'T'	26B700/1	2	2	-			
		Battery box G.F.R.P.	26B700/1	1	1	-			
		Screw (battery box to body) - $\frac{1}{4}$ " U.N.C.×1 $\frac{1}{4}$ " long	26B700/1	2	2	-			
		Washer - $\frac{1}{4}$ "	26B700/1	2	2	-			

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - Bonnet									
BA1 . . . 26	B 703 . . .	Bonnet assembly . . .	26/36B700/1 . . .	1	1	1			
BA6 . . . 26	B 031 . . .	Hinge skid plate . . .	26B703 . . .	2	2	2			
	TLP/0635BS . .	'Pop' rivet (skid plate to bonnet) $\frac{3}{16}$ " dia.	26B703 . . .	4	4	4			
BA7 . . . 26	B 003 . . .	Bonnet catch plate . . .	26B703 . . .	2	2	2			
	TLP/0635BS . .	'Pop' rivet (catch plate to bonnet) - $\frac{3}{16}$ " dia.	26/36B703 . . .	4	4	4			
BA5 . . . C26	B 034 . . .	Spring (bonnet hinge) . . .	26/36B700/1 . . .	2	2	2			
BA4 . . .	676-35304 . .	Grommet (spring loop) . .	26/36B700/1 . . .	2	2	2			
		Screw (spring to bonnet lid) - $\frac{1}{2}$ " U.N.C. $\times \frac{3}{4}$ " long . . .	26/36B700/1 . . .	2	2	2			
		Locknut - $\frac{1}{2}$ " U.N.C.	26/36B700/1 . . .	2	2	2			
BA18 . . . 26	B 015 . . .	Bracket (bonnet lid support) .	26/36B700/1 . . .	2	2	2			
		Screw (bracket to body) - 2 B.A. $\times 1$ " long - special thin head	26/36B700/1 . . .	2	2	2			
		Nut - nyloc 2 B.A. type 'P' . .	26/36B700/1 . . .	2	2	2			
		Washer - $\frac{3}{16}$ " dia.	26/36B700/1 . . .	2	2	2			
		Screw (bonnet hinge runner) - 2 B.A. $\times \frac{1}{2}$ " long - cheese head - nylon	26/36B700/1 . . .	8	8	8			
BA8 . . . 26	B 032 . . .	Washer (runner screw adjust- ing) - 2 B.A.	26/36B700/1 . . .	6	6	6			
	ST/C/06/08 . .	Spring (bonnet catch) . . .	26/36B700/1 . . .	2	2	2			
	SND 2578 . .	Screw (bonnet catch spring mounting)	26/36B700/1 . . .	4	4	4			
		Spring nut - twin impression .	26/36B700/1 . . .	2	2	2			
BA9 . . . 26	B 036 . . .	Washer - $\frac{3}{16}$ " dia.	26/36B700/1 . . .	4	4	4			
BA3 . . .		Cable (bonnet release) . . .	26/36B700/1 . . .	2	2	2			
		'Ladac' (rear bonnet sealing) - $\frac{3}{4}'' \times \frac{3}{4}'' \times 28\frac{1}{2}$ " long		1	1	1			
	26 . . .	Bracket (bonnet spring upper mounting)	26B703 . . .	1	1	1			
	AD 48 . . .	'Pop' rivet (bracket to bonnet)	26B703 . . .	5	5	5			

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé	
BODY SECTION (continued)							
BODY ASSEMBLY - Elan Boot							
BA95	26 B 704 . . .	Boot lid assembly . . .	26B700/1 . . .	1	1	-	
	26 B 040 . . .	Boot lid G.F.R.P. . . .	26B704 . . .	1	1	-	
	J 001 . . .	Bobbin - $\frac{1}{4}$ " U.N.C. . . .	26B040 . . .	1	1	-	
	7/8996 . . .	Lock (boot) assembly . . .	26B704 . . .	1	1	-	
	J 002 . . .	Bobbin (boot lid stay) - $\frac{1}{4}$ " dia. - clear . . .	26B704 . . .	1	1	-	
		Bolt (bobbin to boot lid) - $\frac{1}{4}$ " U.N.C. $\times 1\frac{1}{4}$ " long - cadmium plated . . .	26B704 . . .	1	1	-	
		Lockwasher - $\frac{1}{4}$ " dia. . .	26B704 . . .	1	1	-	
		Washer - $\frac{1}{4}$ " dia. . .	26B704 . . .	1	1	-	
BA97	. . . 26 B 041 . . .	Hinge (boot) . . .	26B704 . . .	2	2	-	
BA96	. . . 26 B 042 . . .	Gasket (boot hinge) . . .	26B704 . . .	2	2	-	
		Nut (boot hinge to boot lid) - $\frac{1}{4}$ " U.N.C. . . .	26B704 . . .	4	4	-	
		Washer - $\frac{1}{4}$ " dia. . .	26B704 . . .	4	4	-	
BA70	. . . 26 B 043 . . .	Bracket (boot lid stay) . . .	26B700/1 . . .	1	1	-	
		Nut (boot hinge and bracket to body) - $\frac{1}{4}$ " U.N.C. . . .	26B700/1 . . .	4	4	-	
		Washer - $\frac{1}{4}$ " dia. . .	26B700/1 . . .	4	4	-	
BA71	. . . 26 B 044 . . .	Spring (boot lid stay) . . .	26B700/1 . . .	1	1	-	
BA69	. . . 26 B 327 . . .	Seal (boot lid) - on body . . .		1	1	-	
BA93	. . . 26 B 267 . . .	Strap (cantrail stowage) . . .	26B700/1 . . .	1	1	-	
		ST/C/10/08 . . .	Screw (strap to boot lid stay bracket) . . .	26B700/1 . . .	2	2	-
			Nut . . .	26B700/1 . . .	2	2	-
BA67	. . . 26 B 266 . . .	Plate (cantrail stowage strap) . . .	26B700/1 . . .	2	2	-	
			Hook (hood fixing) - rear . . .	26B700/1 . . .	2	2	-
			Screw (hood rear fixing hook to body) - No. 10 U.N.F. $\times \frac{1}{2}$ " long . . .	26B700/1 . . .	2	2	-
			Screw - No. 10 U.N.F. $\times \frac{1}{2}$ " long . . .	26B700/1 . . .	2	2	-
			Spacer (R.H. hood rear fixing hook to body) . . .	26B700/1 . . .	2	2	-
BA88	. . . 26 B 022 . . .	Washer . . .	26B700/1 . . .	2	2	-	
			Plate (boot lid support stay) assembly . . .	26B700/1 . . .	1	1	-
			Screw (plate to body) - No. 10 $\times \frac{1}{2}$ " long . . .	26B700/1 . . .	2	2	-
BA90	. . . 26 B 016 . . .	Spring nut - No. 10 . . .	26B700/1 . . .	2	2	-	
		Clip (boot floor) . . .	26B700/1 . . .	1	1	-	
BA89	. . . 26 B 017 . . .	Screw (clip to body) - $\frac{1}{4}$ " U.N.C. $\times \frac{1}{2}$ " long . . .	26B700/1 . . .	1	1	-	
		Stay (boot support) . . .	26B700/1 . . .	1	1	-	
		Split pin (boot stay to clip) - $\frac{1}{16}$ " dia. $\times \frac{1}{2}$ " long . . .	26B700/1 . . .	1	1	-	
		Clamp (spare wheel) . . .	26B700/1 . . .	1	1	-	
		Screw (spare wheel mounting) knock-on wheels - $\frac{5}{16}$ " U.N.C. $\times 3$ " long . . .	26B700/1 . . .	-	1	-	
		Screw (spare wheel mounting) - bolt-on wheels - $\frac{5}{16}$ " U.N.C. $\times 2\frac{1}{2}$ " long . . .	26B700/1 . . .	1	1	-	
BA99	. . . 26 B 749 . . .	Boot floor assembly . . .	26B700/1 . . .	1	1	-	
BA78	. . . SBV1691/10/60 . . .	Stud (boot floor) . . .	26B749 . . .	1	1	-	
		Screw (stud to boot floor) - 2 B.A. $\times \frac{5}{8}$ " long . . .	26B749 . . .	1	1	-	
		Cupwasher - 2 B.A. . . .	26B749 . . .	1	1	-	
		Washer - 2 B.A. . . .	26B749 . . .	1	1	-	
		Lockwasher - 2 B.A. . . .	26B749 . . .	1	1	-	
BA98	. . . 26 B 260 . . .	Filler (boot floor) . . .	26B700/1 . . .	1	1	-	
		Screw (filler to floor) - No. 4 $\times \frac{1}{2}$ " long . . .	26B700/1 . . .	2	2	-	
		Washer - $\frac{1}{8}$ " dia. . .	26B700/1 . . .	2	2	-	
BA77	. . . 26 B 261 . . .	Mat (boot floor) . . .	26B700/1 . . .	1	1	-	
BA87	. . . A26 B 265 . . .	Guard (rear lamp) . . .	26B700/1 . . .	2	2	-	
BA86	. . . 26 B 288 . . .	Strap (soft top retaining) . . .	26B700/1 . . .	2	2	-	

PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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Illustration Reference	Part Number	Description	Next Assembly	Quantity
				\$1 \$2 Coupé
BODY SECTION (continued)				
BODY ASSEMBLY - Coupé Boot				
BB106 . . .	36 B 704 . . .	Boot lid assembly . . .	36B700/1 . . .	- - - 1
	36 B 040 . . .	Boot lid - G.F.R.P. . .	36B704 . . .	- - - 1
	J 001 . . .	Bobbin (boot lid stay) - $\frac{1}{4}$ " U.N.C. . .	36B040 . . .	- - - 1
	J 001 . . .	Bobbin (boot lock bollard) - $\frac{1}{2}$ " U.N.C. . .	36B040 . . .	- - - 2
BB113 . . .	36 B 495 . . .	Bobbin (boot stay spring) . .	36B704 . . .	- - - 1
BB111 . . .		Bolt (bobbin to boot lid) . .	36B704 . . .	- - - 1
		Lockwasher - $\frac{1}{4}$ " dia. . .	36B704 . . .	- - - 1
BB114 . . .		Washer - $\frac{1}{4}$ " dia. . .	36B704 . . .	- - - 1
BB103 . . .	(F) 105E-7043246 . . .	Bollard (boot lock) . . .	36B704 . . .	- - - 1
		Screw (bollard to boot lid) - $\frac{1}{4}$ " U.N.C. $\times \frac{1}{2}$ " long . .	36B704 . . .	- - - 2
		Lockwasher - $\frac{1}{4}$ " dia. . .	36B704 . . .	- - - 2
		Washer - $\frac{1}{4}$ " dia. . .	36B704 . . .	- - - 2
BB110 . . .	26 B 327 . . .	Seal (boot lid) - on body . .		- - - 1
BB94 . . .	36 B 452 . . .	Bracket (boot lock mounting) .	36B700/1 . . .	- - - 1
BB119 . . .	36 B 803 . . .	Lock (boot) assembly . . .	36B700/1 . . .	- - - 1
		Screw (lock and bracket to body) - No. 10 $\times \frac{3}{4}$ " long - chrome . . .	36B700/1 . . .	- - - 2
		Nut - No. 10 nyloc . . .	36B700/1 . . .	- - - 2
		Washer - $\frac{3}{16}$ " . . .	36B700/1 . . .	- - - 2
		Screw (bracket to body) - $\frac{5}{16}'' \times \frac{1}{2}$ " long . . .	36B700/1 . . .	- - - 1
		Lockwasher - $\frac{5}{16}$ " . . .	36B700/1 . . .	- - - 1
BB112 . . .	(F) E04A-16658 . . .	Budget lock . . .	36B700/1 . . .	- - - 1
		Screw (lock to bracket) - $\frac{5}{16}$ " U.N.C. $\times \frac{1}{2}$ " long . .	36B700/1 . . .	- - - 2
		Nut - $\frac{5}{16}$ " . . .	36B700/1 . . .	- - - 2
		Lockwasher - $\frac{5}{16}$ " dia. . .	36B700/1 . . .	- - - 2
BB97 . . .	36 B 512 . . .	Boot wall . . .		- - - 1
		Screw (boot wall mounting) - No. 10 $\times \frac{1}{2}$ " long . . .		- - - 4
BB93 . . .	SNU 0537 . . .	Spring nut - No. 10 . . .		- - - 4
BB92 . . .	36 B 265 . . .	Guard (rear lamp terminal) .		- - - 2
BB116 . . .	36 B 599 . . .	Clamp (spare wheel) . . .	36B700/1 . . .	- - - 1
BB117 . . .		Screw (spare wheel clamp) - knock-on wheels - $\frac{5}{16}$ " U.N.C. $\times 1$ " long . .	36B700/1 . . .	- - - 1
BB117 . . .		Screw (spare wheel clamp) - bolt-on wheels - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long . .	36B700/1 . . .	- - - 1

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
BODY SECTION (continued)						
BODY ASSEMBLY - Interior Trim						
BA124 . . .	26 B 230 . . .	Crash pad		1	1	-
BB25 . . .	36 B 230 . . .	Crash pad		-	-	1
		Screw (crash pad to body) - No. 4 x $\frac{3}{8}$ " long		2	2	2
BA125/BB30 . . .	26 B 627 . . .	Grille (speaker and demister)		1	1	1
	26 B 048 . . .	Support (speaker grille) - rear		1	1	1
	26 B 051 . . .	Support (speaker grille) - centre		1	1	-
	26 B 052 . . .	Support (speaker grille) - outer		2	2	-
		Screw (speaker and demister grille to body) - 6 B.A. x $1\frac{1}{2}$ " long		2	2	4
		Screw - 6 B.A. x $1\frac{1}{4}$ " long		2	2	2
		Nut - 6 B.A. - nyloc type 'P'		4	4	-
		Trim cap - black		4	4	6
		WSC2633/24/17 . . .				
	26 B 405 . . .	'Tenax' fastener - No. 87 x 2 B.A. x $1\frac{1}{8}$ "		2	2	-
EL31 . . .	26 B 020 . . .	Nut (tonneau fixing) - tubular		2	2	-
	A26 B 198 . . .	Lid (glove box) - R.H.D.		1	1	-
	A26 B 197 . . .	Lid (glove box) - L.H.D.		1	1	-
	A26 B 196 . . .	Glove box - R.H.D.		1	1	-
	A26 B 195 . . .	Glove box - L.H.D.		1	1	-
	26 B 418 . . .	Bracket (glove box) - upper		1	1	-
	26 B 419 . . .	Bracket (glove box) - lower		1	1	-
		Woodscrew (brackets to instrument panel) - No. 2 x $\frac{3}{8}$ " long		5	5	-
	4024 . . .	Screw (glove box to brackets) - No. 8 x $\frac{3}{8}$ " long		4	4	-
		Cupwasher - No. 8 - chrome		4	4	-
	36 B 621 . . .	Bracket (glove box) - upper and lower		-	-	2
	36 B 622 . . .	Bracket (glove box) - inner		-	-	1
	36 B 556 . . .	Bracket (glove box) - outer		-	-	1
		Woodscrew (brackets to instrument panel) - No. 2 x $\frac{3}{8}$ " long		-	-	8
	B26 B 200 . . .	Catch plate (glove box lock)		1	1	-
		Screw (plate to bracket) - No. 2 x $\frac{3}{8}$ " long - type 4121 - self tapping		2	2	-
	(F) 113E-7006122 . . .	Retainer (glove box catch)		-	-	1
	36 B 639 . . .	Washer (retainer to glove box) - packing		-	-	2
		Screw (retainer and packing to glove box)		-	-	2
	7/7289 . . .	Lock (glove box) assembly		1	1	-
	1/220 . . .	Handle (glove box lid)		1	1	-
EL32 . . .	(F) 113E-7006060 . . .	Handle (glove box)		-	-	1
EL34 . . .	(F) 113E-7006064 . . .	Catch (glove box)		-	-	1
		Screw (handle to lid) - No. 6 U.N.C. x $\frac{3}{8}$ " long - chrome		2	2	2
		Cupwasher - No. 6 - chrome		2	2	2
		Trim strip - 39" long		1	1	1
BA30/BB53 . . .	26 B 243A . . .	Tunnel top - black		1	1	1
BA30/BB53 . . .	26 B 243B . . .	Tunnel top - red		1	1	1
BA31/BB79 . . .	26 B 186A . . .	Armrest (tunnel top) - black		1	1	1
BA31/BB79 . . .	26 B 186B . . .	Armrest (tunnel top) - red		1	1	1
	1149 . . .	Clip (armrest to tunnel top)		6	6	6
BA36 . . .	26 B 758A . . .	Panel (door surround trim) assembly - R.H. - black		1	1	-
BA36 . . .	26 B 758B . . .	Panel (door surround trim) assembly - R.H. - red		1	1	-
BA119 . . .	26 B 757A . . .	Panel (door surround trim) assembly - L.H. - black		1	1	-
BA119 . . .	26 B 757B . . .	Panel (door surround trim) assembly - L.H. - red		1	1	-
	26 B 224 . . .	Bracket (door surround trim panel support) - R.H.		1	1	-

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - Interior Trim (continued)									
	26 B 223 . . .	Bracket (door surround trim panel support) - L.H. Screw (support brackets to body) - No. 4 x ½" long - self tapping		1	1	-			
	26 B 153 . . .	Strip (door aperture edging) Screw (door surround trim panel to body) - No. 4 x ½" long - self tapping		4	4	-			
	SSC/2633/24/27 SSC/2633/22/13	Trim cap - black Trim cap - red		2	2	-			
BA59 . . .	26 B 154 . . .	Kickplate (door surround trim panel) Screw (kickplate to body) - No. 4 x ½" long - chrome - self tapping		16	16	-			
		Trim cap - black Trim cap - red		16	16	-			
		Kickplate (door surround trim panel)		16	16	-			
BA105 . . .	26 B 376 . . .	Trim strip (cockpit rear) Screw (trim strip to body) - 4 B.A. x 1" long		2	2	-			
BA21/BB36 . . .	26 B 160 . . .	Rawlnut - 4 B.A.		6	6	-			
BB32 . . .	26 B 159 . . .	Felt (toeboard) - R.H.		1	1	1			
BA24/BB35 . . .	26 B 162 . . .	Felt (toeboard) - L.H.		1	1	1			
BB31 . . .	26 B 161 . . .	Felt (under bonnet recess) - R.H.		1	1	1			
BB31 . . .	26 B 161 . . .	Felt (under bonnet recess) - L.H.		1	1	1			
BA101/BB89 . . .	26 B 163 . . .	Felt (boot front)		1	1	1			
BA127 . . .	26 B 164 . . .	Felt (front tunnel top)		1	1	1			
BA23/BB37 . . .	26 B 166 . . .	Felt (front wheelarch) - R.H.		1	1	1			
BB29 . . .	26 B 165 . . .	Felt (front wheelarch) - L.H.		1	1	1			
BA25/BB48 . . .	26 B 168 . . .	Felt (floor carpet) - R.H.		1	1	1			
BB43 . . .	26 B 167 . . .	Felt (floor carpet) - L.H.		1	1	1			
BA29/BB50 . . .	26 B 169 . . .	Felt (backbone saddle)		1	1	1			
BA104/BB77 . . .	26 B 170 . . .	Felt (rear tunnel)		1	1	1			
BA51 . . .	26 B 172 . . .	Felt (rear wheelarch) - R.H.		1	1	-			
BA109 . . .	26 B 171 . . .	Felt (rear wheelarch) - L.H.		1	1	-			
BA53 . . .	26 B 174 . . .	Felt (rear floor slope) - R.H.		1	1	-			
BA108 . . .	26 B 173 . . .	Felt (rear floor slope) - L.H.		1	1	-			
BB41 . . .	26 B 175 . . .	Felt (tunnel side plain)		1	1	1			
BA63/BB45 . . .	26 B 176 . . .	Felt (tunnel side cutaway)		1	1	1			
BA122 . . .	26 B 177 . . .	Felt (bonnet recess)		1	1	1			
BA34 . . .	26 B 178 . . .	Felt (under seat)		2	2	-			
BA114/BB54 . . .	26 B 179 . . .	Felt (tunnel front top)		1	1	1			
BA113/BB56 . . .	26 B 180 . . .	Felt (tunnel centre top)		1	1	1			
BA2/BB2 . . .	26 B 181 . . .	Felt (under bonnet)		1	1	1			
BA26 . . .	26 B 142 . . .	Carpet (front floor) - R.H.		1	1	-			
	26 B 141 . . .	Carpet (front floor) - L.H.		1	1	-			
BA20 . . .	26 B 144 . . .	Carpet (front tunnel) - R.H.		1	1	-			
	26 B 143 . . .	Carpet (front tunnel) - L.H.		1	1	-			
BA64 . . .	26 B 156 . . .	Carpet (centre tunnel) - R.H.		1	1	-			
	26 B 155 . . .	Carpet (centre tunnel) - L.H.		1	1	-			
BA50 . . .	26 B 148 . . .	Carpet (rear floor) - R.H.		1	1	-			
BA112 . . .	26 B 147 . . .	Carpet (rear floor) - L.H.		1	1	-			
BA106 . . .	26 B 149 . . .	Carpet (rear tunnel)		1	1	-			
BA107 . . .	26 B 150 . . .	Carpet (rear bulkhead)		1	1	-			
BA128 . . .	26 B 151 . . .	Carpet (boot floor)		1	1	-			
BA22 . . .	26 B 140 . . .	Carpet (foot box) - R.H., R.H.D.		1	1	-			
	26 B 139 . . .	Carpet (foot box) - L.H., R.H.D.		1	1	-			
	26 B 158 . . .	Carpet (foot box) - R.H., L.H.D.		1	1	-			
	26 B 157 . . .	Carpet (foot box) - L.H., L.H.D.		1	1	-			
	670 . . .	Press stud (front floor carpets) - 'Dot'		8	8	-			
	548 . . .	Press socket (front floor carpets) - 'Dot'		8	8	-			
	B26 B 142 . . .	Carpet (front floor) - R.H.		1	1	-			
	B26 B 141 . . .	Carpet (front floor) - L.H.		1	1	-			
	B26 B 144 . . .	Carpet (front tunnel) - R.H.		1	1	-			
	B26 B 143 . . .	Carpet (front tunnel) - L.H.		1	1	-			

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupe	Quantity
BODY SECTION (continued)							
BODY ASSEMBLY - Interior Trim (continued)							
B26	B 156	Carpet (centre tunnel) - R.H.					1
B26	B 155	Carpet (centre tunnel) - L.H.					1
B26	B 148	Carpet (rear floor) - R.H.					1
B26	B 147	Carpet (rear floor) - L.H.					1
B26	B 149	Carpet (rear tunnel)					1
B26	B 150	Carpet (rear bulkhead)					1
B26	B 140	Carpet (foot box) - R.H., R.H.D.					1
B26	B 139	Carpet (foot box) - L.H., L.H.D.					1
B26	B 158	Carpet (foot box) - R.H., L.H.D.					1
B26	B 157	Carpet (foot box) - L.H., R.H.D.					1
BB47	36 B 142A	Carpet (front floor) - R.H. - black deep pile					1
BB47	36 B 142C	Carpet (front floor) - R.H. - grey deep pile					1
BB42	36 B 141A	Carpet (front floor) - L.H. - black deep pile					1
BB42	36 B 141C	Carpet (front floor) - L.H. - grey deep pile					1
BB46	36 B 144A	Carpet (front tunnel) - R.H. - black deep pile					1
BB46	36 B 144C	Carpet (front tunnel) - R.H. - grey deep pile					1
BB40	36 B 143A	Carpet (front tunnel) - L.H. - black deep pile					1
BB40	36 B 143C	Carpet (front tunnel) - L.H. - grey deep pile					1
BB78	36 B 149A	Carpet (rear tunnel) - black deep pile					1
BB78	36 B 149C	Carpet (rear tunnel) - grey deep pile					1
BB60	36 B 520A	Carpet (under seat) - R.H. - black deep pile					1
BB60	36 B 520C	Carpet (under seat) - R.H. - grey deep pile					1
	36 B 519A	Carpet (under seat) - L.H. - black deep pile					1
	36 B 519C	Carpet (under seat) - L.H. - grey deep pile					1
	541	Socket (front carpet fixing) - female - with deep pile carpets					8
	541A	Socket ring (front carpet fixing) - with deep pile carpets					8
	757	Press stud (on body) - male - 'Dot'					8
		Screw (press stud to body) - No. 4 x $\frac{3}{4}$ " long					8
		Spring nut					8
		Washer - $\frac{3}{16}$ " I.D. x 1" O.D.					8
BA33/BB59	36 B 740A	Seat assembly - R.H. - black					1
BA33/BB59	36 B 740B	Seat assembly - R.H. - red					1
BA116/BB52	36 B 739A	Seat assembly - L.H. - black					1
BA116/BB52	36 B 739B	Seat assembly - L.H. - red					1
BA35/BB63	26 B 138	Seat runner					4
BB64		Screw (seat runner to body) - $\frac{1}{2}$ " x $\frac{3}{4}$ " long					8
BB65		Nut - $\frac{1}{4}$ " 'stover'					8
		Washer - $\frac{1}{4}$ "					8
BA32/BB61	26 B 137	Seat clamp plate					4
BB62		Screw (seat clamp plate) - $\frac{3}{8}$ " U.N.C. x 1" long					4
	26 B 780	Seat belt assembly - optional extra					2
	36 B 742	Seat frame - R.H.	36B740				1
	36 B 741	Seat frame - L.H.	36B739				1
	36 B 135A	Seat trim - complete - black	36B739/40A				2
	36 B 135B	Seat trim - complete - red	36B739/40B				2
BB134	36 B 630	Headlining					1

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - Interior Trim (continued)									
BB135	36 B 509	Listing (headlining) - $\frac{5}{16}$ " x 43" long		-	-	3			
BB136	36 B 538 ST/E/06/08	Peg (headlining listing)		-	-	6			
	ST/E/06/12	Screw (listing peg to body) - No. 6 x $\frac{1}{2}$ " long		-	-	10			
	SNP 1212	Screw (listing peg to body) - No. 6 x $\frac{3}{4}$ " long		-	-	6			
BB23	36 B 840	Nut - No. 6		-	-	16			
BB21	36 B 839	Sun visor - R.H.		-	-	1			
	(F) 211E-17700	Sun visor - L.H.		-	-	1			
		Screw (visor to header panel) - No. 10 x $\frac{1}{2}$ " long		-	-	4			
		Mirror (interior rear view)		-	-	1			
		Screw (mirror to header panel) - No. 8 x $\frac{1}{2}$ " long		-	-	1			
		Screw (mirror to header panel) - No. 4 x $\frac{1}{2}$ " long		-	-	2			
BB26	36 B 478	Trim (windscreen pillar) - R.H.		-	-	1			
BB24	36 B 477	Trim (windscreen pillar) - L.H.		-	-	1			
BB49	36 B 760	Panel (door surround trim) - R.H.		-	-	1			
	36 B 759	Panel (door surround trim) - L.H.		-	-	1			
		Screw (panel to body) - No. 4 x $\frac{1}{2}$ "		-	-	16			
	WSC/2633/24/17	Trim cap - black		-	-	16			
	36 B 569	Trim (rear scuttle)		-	-	1			
	36 B 570	Angle (rear scuttle fixing)		-	-	1			
	AD 410	'Pop' rivet (angle to tunnel and trim)		-	-	7			
	AD 410	'Pop' rivet (trim to rear parcel shelf)		-	-	3			
		Screw (trim to rear parcel shelf)		-	-	2			
		Woodscrew (trim to timber spacing rail)		-	-	4			
	36 B 640	Timber rail (spacing)		-	-	1			
		Screw (rail to strut brace)		-	-	4			
BB86	36 B 835	Shelf (rear parcel)		-	-	1			
BB85	36 B 540	Clip (parcel shelf support)		-	-	7			
	36 B 778	Panel (rear quarter trim) - R.H.		-	-	1			
	36 B 777	Panel (rear quarter trim) - L.H.		-	-	1			
	PP 3017	Coat hook		-	-	2			
BB67		Woodscrew (coat hook to body) - No. 6 x $\frac{3}{4}$ " long - chrome		-	-	4			
	36 B 476	Valance (heater) - R.H.		-	-	1			
	36 B 475	Valance (heater) - L.H.		-	-	1			
	207-ED-179-00	Plug (valances to panel) - black		-	-	4			
	ST/C/06/06	Screw (valances to panel) - No. 6 x $\frac{3}{8}$ "		-	-	8			
	ARH 189	Ash tray		-	-	1			
36	B 560	Bracket (ash tray mounting)		-	-	1			
	4021	Screw (ash tray to bracket) - No. 4 x $\frac{1}{2}$ " long		-	-	2			
		Woodscrew (bracket to instrument panel) - No. 2 x $\frac{1}{2}$ " long		-	-	2			
36	B 732	Bracket assembly (heater and instrument panel mounting)		-	-	1			
A36	B 568	Panel (rear quarter trim) - R.H. - with ventilation system		-	-	1			
A36	B 567	Panel (rear quarter trim) - L.H. - with ventilation system		-	-	1			
	76/589	Clip (trim panel to baffle box)		-	-	4			
		Snap-sac		-	-	4			

PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupe
BODY SECTION (continued)				
BODY ASSEMBLY - Exterior Trim				
	26 B 399 . . .	'Tenax' fastener (tonneau and cant rail to rear scuttle)		4 4 -
	759 . . .	Press stud - male - 'Dot'		4 4 -
		Washer - 2 B.A.		4 4 -
		Nut - 2 B.A. nyloc 'P'		4 4 -
	26 B 399 . . .	'Tenax' fastener (tonneau and hood fixing to rear scuttle and doors)		8 8 -
		Washer - 2 B.A.		8 8 -
		Nut - 2 B.A. nyloc 'P'		8 8 -
BA82 . . .	A26 B 718 . . .	Cant rail assembly - R.H.		1 1 -
BA81 . . .	A26 B 717 . . .	Cant rail assembly - L.H.		1 1 -
BA115 . . .	26 B 353 . . .	Mounting pad (cant rail foot)	A26B717/8	2 2 -
		'Ladac' - $\frac{3}{8}$ " x $\frac{1}{4}$ " x 2"	A26B717/8	2 2 -
		'Ladac' - $\frac{3}{8}$ " x $\frac{1}{4}$ " x $\frac{3}{16}$ "	A26B717/8	2 2 -
BA83 . . .	26 B 374 . . .	Edging strip - 40" long	A26B717/8	2 2 -
	26 B 296 . . .	Weatherseal - 35" long	A26B717/8	2 2 -
	26 B 312 . . .	Sealing pad	A26B717/8	2 2 -
BA80 . . .	26 B 310 . . .	Drip rail - R.H.	A26B717/8	1 1 -
	26 B 309 . . .	Drip rail - L.H.	A26B717/8	1 1 -
	10280613 . . .	'Pop' rivet (drip rail to cant rail) - $\frac{3}{16}$ " dia.	A26B717/8	16 16 -
		Washer - $\frac{3}{16}$ " dia.	A26B717/8	16 16 -
	26 B 294 . . .	Spigot (cant rail to windscreen frame)	A26B717/8	2 2 -
	PT/B026 . . .	Nut (spigot to cant rail) - 2 B.A. nyloc	A26B717/8	4 4 -
		Washer - 2 B.A.	A26B717/8	4 4 -
	26 B 293 . . .	Distance piece (rear hood stick mounting)	A26B717/8	2 2 -
		Screw (rear hood stick mounting) - $\frac{1}{4}$ " U.N.C. x $\frac{3}{8}$ " long	A26B717/8	2 2 -
	26A B 291 . . .	Peg (cant rail foot location)	A26B717/8	2 2 -
		Washer - $\frac{1}{4}$ " dia.	A26B717/8	4 4 -
	SCO 2153 . . .	Retaining clip	A26B717/8	2 2 -
		Locknut - $\frac{1}{2}$ "	A26B717/8	2 2 -
BA79 . . .	26 B 728 . . .	Hood assembly		1 1 -
BA85 . . .	26 B 299 . . .	Hood stick - front	26B728	1 1 -
BA84 . . .	26 B 300 . . .	Hood stick - rear	26B728	1 1 -
	671 . . .	Button (retaining strap fastener) - 'Dot'	26B728	1 1 -
	548 . . .	Socket - 'Dot'	26B728	1 1 -
	550 . . .	Stud - 'Dot'	26B728	1 1 -
	550A . . .	Eyelet - 'Dot'	26B728	1 1 -
	671 . . .	Button (hood to cant rail) - 'Dot'	26B728	12 12 -
	548 . . .	Socket - 'Dot'	26B728	12 12 -
		'Tenax' fastener - female	26B728	8 8 -
BA92 . . .	26 B 308 . . .	Tonneau cover - R.H.D. - black - optional extra		1 1 -
	26 B 307 . . .	Tonneau cover - L.H.D. - black - optional extra		1 1 -
	26 B 318 . . .	Clip strip (tonneau cover)	26B307/8	2 2 -
	31 . . .	'Tenax' fastener - female	26B307/8	12 12 -
	201 . . .	'Tenax' fastener - female	26B307/8	4 4 -
	24 . . .	'Tucker' eyelet and ring	26B307/8	2 2 -
		Zip (tonneau cover)	26B307/8	1 1 -
BA135 . . .	26 B 271 . . .	Heater intake grille		1 1 1
BA15 . . .	26 B 272 . . .	Radiator intake grille		1 1 1
		Screw (grille to body) - No. 10 $\times \frac{1}{2}$ " long		4 4 4
		Spring nut - No. 10		4 4 4
BA16 . . .	26 B 269 . . .	Badge (nose)		1 1 1
		Nut (nose badge to body) - 2 B.A. nyloc 'T'		2 2 2
		Washer - $\frac{3}{16}$ " dia.		2 2 2
	26 B 274 . . .	Nameplate - 'LOTUS'		- 1 -
	26 B 275 . . .	Nameplate - 'ELAN'		- 1 1

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - Exterior Trim (continued)									
	26	B 280 . . . Nameplate - 'S2'		-	1	-			
		Nameplate - '1600'		1	-	-			
		SCL1689-17-OS Fastener (nameplates to body)		4	15	10			
	36	B 544 . . . Nameplate (boot lid) - 'L'		-	-	1			
	36	B 545 . . . Nameplate (boot lid) - 'O'		-	-	1			
	36	B 546 . . . Nameplate (boot lid) - 'T'		-	-	1			
	36	B 547 . . . Nameplate (boot lid) - 'U'		-	-	1			
	36	B 548 . . . Nameplate (boot lid) - 'S'		-	-	1			
		2191 . . . Clip (nameplate to boot lid)		-	11				
GA11	. . . 36	B 501 . . . Badge plate 'World Champions'		2	2				
	. . . 36	B 502 . . . Packing piece		2	2				
		1/327 . . . Bezel		2	2				
		2191 . . . Clip		2	2				
BB70	. . . 36	B 310 . . . Drip rail - R.H.		-	1				
	. . . 36	B 309 . . . Drip rail - L.H.		-	1				
		ST/E/06/08 . . . Screw (drip rail to body) - No. 6 x $\frac{1}{2}$ " long		-	-	10			
		ST/E/06/12 . . . Screw (drip rail to body) - No. 6 x $\frac{3}{8}$ " long		-	-	6			
		SNP 1212 . . . Nut - No. 6		-	-	16			
BODY EXTERIOR FINISH COLOURS									
	CGW 106 . . .	Cirrus white		ar	ar	ar			
	BF 4758 . . .	Jaguar racing green		ar	ar	-			
	CBG 308 . . .	Medici blue		ar	ar	ar			
	GR 227 . . .	Carmen red		ar	ar	-			
		M.G. British racing green		-	-	ar			
		Ford Monaco red		-	-	ar			

PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
BODY SECTION (continued)						
BODY ASSEMBLY - S1/S2 Doors						
	26 B 708 . . .	Door assembly - R.H.	26B700/1 . . .	1	1	-
	26 B 707 . . .	Door assembly - L.H.	26B700/1 . . .	1	1	-
BA38 . . .	A26 B 756 . . .	Door panels assembly G.F.R.P. - R.H.	26B708 . . .	1	1	-
BA39 . . .	A26 B 755 . . .	Door panels assembly G.F.R.P. - L.H.	26B707 . . .	1	1	-
	J 004 . . .	Bobbin - $\frac{5}{16}$ " U.N.C.	A26B756/6 . . .	8	8	-
	J 001 . . .	Bobbin - $\frac{1}{4}$ " U.N.C.	A26B755/6 . . .	20	20	-
BA37 . . .	26 B 072 . . .	Door hinge arm	26B707/8 . . .	4	4	-
	26 B 073 . . .	Door hinge pin	26B707/8 . . .	4	4	-
	26 B 069 . . .	Door hinge pin locking bolt	26B707/8 . . .	4	4	-
		Bolt (door hinge mounting) - $\frac{5}{16}$ " U.N.C. \times $1\frac{1}{2}$ " long	26B707/8 . . .	4	4	-
		Bolt (door hinge mounting) - $\frac{5}{16}$ " U.N.C. \times $1\frac{1}{2}$ " long	26B707/8 . . .	4	4	-
	26 B 079 . . .	Washer (door hinge mounting)	26B707/8 . . .	4	4	-
	26 B 103 . . .	Washer (door hinge mounting)	26B707/8 . . .	4	4	-
		Lockwasher - $\frac{5}{16}$ " dia.	26B707/8 . . .	8	8	-
BA61 . . .	A26 B 752 . . .	Rear guide channel assembly - R.H.	26B708 . . .	1	1	-
BA120 . . .	A26 B 751 . . .	Rear guide channel assembly - L.H.	26B707 . . .	1	1	-
BA46A . . .	A26 B 100 . . .	Mounting channel - R.H.	A26B752 . . .	1	1	-
BA136 . . .	A26 B 099 . . .	Mounting channel - L.H.	A26B751 . . .	1	1	-
	R 796 . . .	Glazing channel - $1\frac{1}{4}$ " long	A26B751/2 . . .	2	2	-
	26 B 406 . . .	Spring (window lock)	A26B751/2 . . .	2	2	-
		Rivet (spring and glazing channel to mounting channel - $\frac{3}{32}$ " dia. \times $\frac{3}{16}$ " long)	A26B751/2 . . .	8	8	-
	26 B 408 . . .	Window lock arm - L.H.	A26B752 . . .	1	1	-
	26 B 407 . . .	Window lock arm - R.H.	A26B751 . . .	1	1	-
	26 B 392 . . .	Pivot pin (window lock)	A26B751/2 . . .	2	2	-
	26 B 394 . . .	Washer - $\frac{1}{8}$ " dia.	A26B751/2 . . .	2	2	-
	26 B 390 . . .	Knob (window lock)	A26B751/2 . . .	2	2	-
	NO/Z086/11/6 . . .	Rod (window lock knob)	A26B751/2 . . .	2	2	-
		Nut (knob rod to lock arm) - No. 8 U.N.C. nyloc	A26B751/2 . . .	2	2	-
	26 B 391 . . .	Rubberpad (rearguidechannel) - $0.50'' \times 0.70'' \times 0.06''$	A26B751/2 . . .	4	4	-
	A26 B 321 . . .	Sealing strip (rear guide channel to door lock mounting plate)	26B707/8 . . .	2	2	-
BA57 . . .	26 B 746 . . .	Front guide channel assembly - L.H.	26B708 . . .	1	1	-
BA121 . . .	26 B 745 . . .	Front guide channel assembly - R.H.	26B707 . . .	1	1	-
	26 B 453 . . .	Window guide channel	26B745/6 . . .	2	2	-
	26 B 559 . . .	Packing piece (guide channel to mounting channel)	26B745/6 . . .	6	6	-
		Rivet - $\frac{1}{8}$ " dia. \times $\frac{3}{8}$ " long \times 120° countersunk head	26B745/6 . . .	8	8	-
	Y555F . . .	Glazing channel - $28''$ long	26B745/6 . . .	2	2	-
26 . . .	B 101 . . .	Sealing strip (front guide channel)	26B745/6 . . .	2	2	-
	111A . . .	Screw (front and rear guide channel assembly to door) - $\frac{1}{4}$ " U.N.C. \times $\frac{3}{8}$ " long	26B707/8 . . .	8	8	-
		Lockwasher - $\frac{1}{4}$ " dia. internal tooth	26B707/8 . . .	8	8	-
		Washer - $\frac{1}{2}$ " dia.	26B707/8 . . .	8	8	-
		Penny washer - $\frac{1}{2}$ " dia.	26B707/8 . . .	8	8	-
	26 B 093 . . .	Shim (front guide channel mounting) - $0.036''$ thick	26B707/8 . . .	8	8	-
	26 B 094 . . .	Shim (front guide channel mounting) - $0.080''$ thick	26B707/8 . . .	8	8	-
BA45 . . .	26 B 747 . . .	Window counterbalance assembly	26B707/8 . . .	2	2	-
	26 B 112 . . .	Window 'up' stop	26B747 . . .	2	2	-

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
BODY SECTION (continued)						
BODY ASSEMBLY - Coupé Doors (continued)						
		Screw ('up' stop to arm) - 2 B.A. $\times \frac{1}{2}$ " long	26B747	2	2	-
A26	B 114	Window 'down' stop	26B707/8	2	2	-
		Screw ('down' stop to door shell) - No. 4 $\times \frac{3}{4}$ " long countersunk - self tapping	26B707/8	4	4	-
	2/1173	Lifting stud assembly	26B747	4	4	-
	44738-S7	Washer - $\frac{1}{2}$ " I.D. $\times 1\frac{3}{16}$ " O.D. $\times \frac{3}{32}$ " thick	26B747	4	4	-
	26 B 110	Scissors and spring mounting plate	26B747	2	2	-
	2/2455	Washer	26B747	2	2	-
	2/1720	Belleville washer	26B747	2	2	-
BA47	26 B 111	Spring	26B747	2	2	-
	26 B 113	Rubber sleeve	26B747	2	2	-
	26 B 091	Side window lifting channel	26B747	2	2	-
		Screw (window counterbalance assembly to door) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{4}$ " long	26B707/8	4	4	-
		Washer - $\frac{1}{4}$ " dia.	26B707/8	4	4	-
		Lockwasher - $\frac{1}{4}$ " dia.	26B707/8	4	4	-
BA58	A26 B 710	Glass (door window) assembly - R.H.	26B708	1	1	-
BA58	A26 B 709	Glass (door window) assembly - L.H.	26B707	1	1	-
BA60	A26 B 092	Finger lift	A26B709/10	2	2	-
	A26 B 393	Finger lift backing plate	A26B709/10	2	2	-
BA44	3/11130	Door lock striker - R.H.	26B701	1	1	-
BA10	3/11131	Door lock striker - L.H.	26B700	1	1	-
	2000/1493	Tapping plate (door lock striker)	26B700/1	2	2	-
		Screw (door lock striker to tapping plate) - $\frac{1}{4}'' \times 1''$ long	26B700/1	4	4	-
BA43	26 B 010B	Shim (door lock striker plate)	26B700/1	ar	ar	-
	A26 B 734	Door lock and plate assembly - L.H.	26B708	1	1	-
BA111	A26 B 733	Door lock and plate assembly - R.H.	26B707	1	1	-
	3/10486	Door lock - R.H.	A26B733	1	1	-
	3/10487	Door lock - L.H.	A26B734	1	1	-
B26	B 074	Door lock mounting plate - R.H.	A26B734	1	1	-
B26	B 075	Door lock mounting plate - L.H.	A26B733	1	1	-
		Screw - $\frac{1}{4}'' \times \frac{1}{2}$ " long	A26B733/4	6	6	-
		Screw (door lock mounting plate to door) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{4}$ " long	26B707/8	6	6	-
		Washer - $\frac{1}{4}$ " dia.	26B707/8	6	6	-
		Lockwasher - $\frac{1}{4}$ " dia.	A26B707/8	6	6	-
A26	B 076	Interior handle - R.H.	A26B734	1	1	-
A26	B 077	Interior handle - L.H.	A26B733	1	1	-
		Screw (handle to door lock) - No. 8 U.N.C. $\times \frac{1}{4}$ " long	A26B733/4	4	4	-
	26 B 086	Washer	A26B733/4	6	6	-
	3/9943	Waved washer - $\frac{1}{4}$ " dia.	A26B733/4	4	4	-
26	B 087	Spring	A26B733/4	2	2	-
		Tag (interior handle)	A26B733/4	2	2	-
		Screw (tag to mounting plate) - $\frac{1}{4}'' \times \frac{1}{2}$ " long - chrome plated	A26B733/4	2	2	-
		Nut - $\frac{1}{4}$ " 'stover'	A26B733/4	2	2	-
	26 B 085	Sleeve nut (door lock guide)	A26B733/4	2	2	-
		Screw - No. 8 U.N.C. $\times \frac{5}{16}$ " long	A26B733/4	2	2	-
BA41	26 B 081	Handle (door exterior)	26B707/8	2	2	-
BA40	26 B 082	Gasket (door handle to door) - front	26B707/8	2	2	-

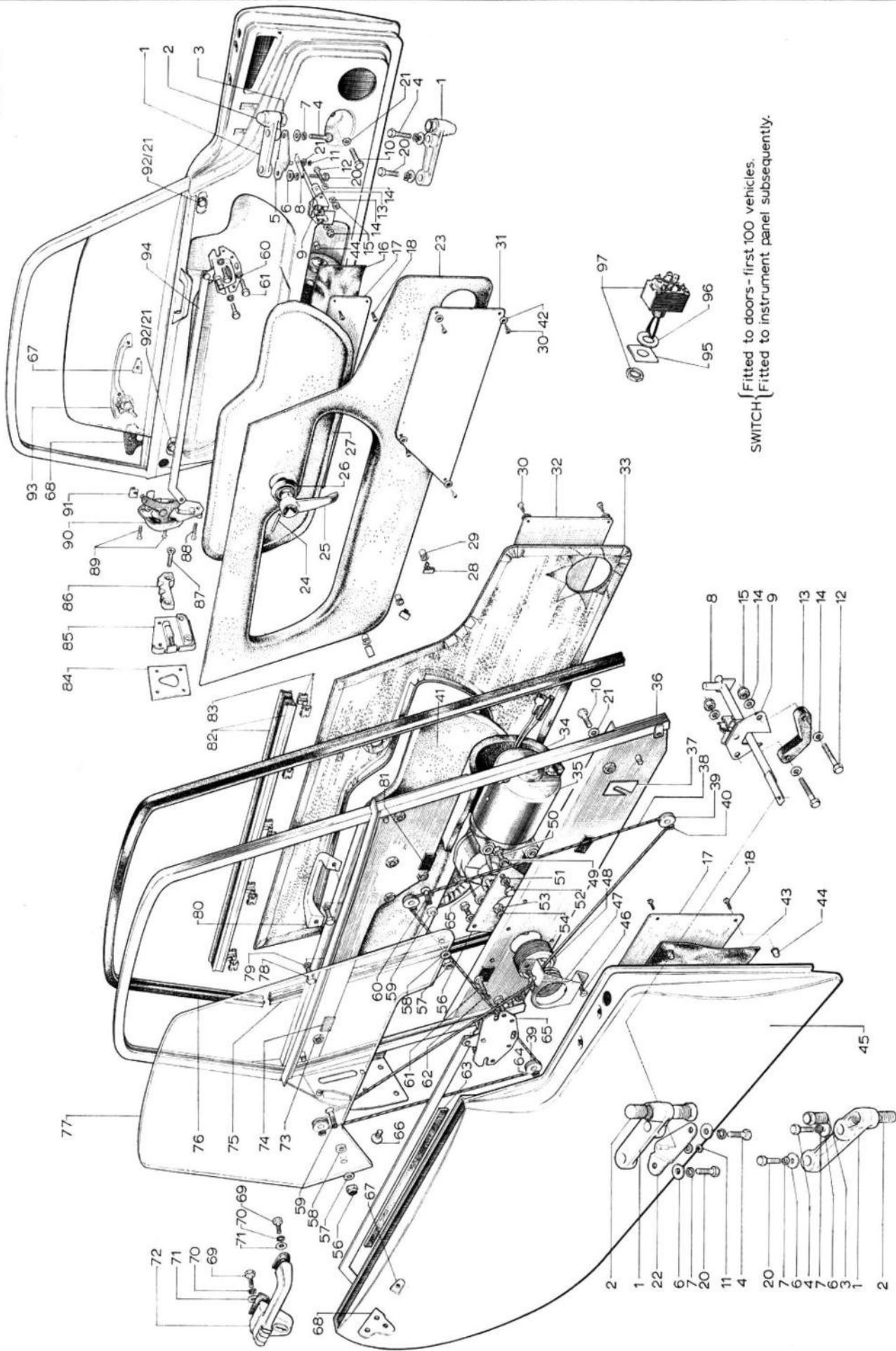
PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1 S2 Coupé
BODY SECTION (continued)				
BODY ASSEMBLY - S1/S2 Doors (continued)				
BA42 . . .	26 B 083 . . .	Gasket (door handle to door) - rear Locknut (handle to door) - $\frac{1}{4}$ " U.N.C. Washer - $\frac{1}{2}$ " dia. Lockwasher - $\frac{1}{4}$ " dia.	26B707/8	2 2 -
	26 B 720A . . .	Door trim assembly - R.H. - black		1 1 -
	26 B 720B . . .	Door trim assembly - R.H. - red		1 1 -
	26 B 719A . . .	Door trim assembly - L.H. - black		1 1 -
	26 B 719B . . .	Door trim assembly - L.H. - red		1 1 -
BA49 . . .	A26 B 722A . . .	Door trim panel - R.H. - black	26B720A	1 1 -
BA49 . . .	A26 B 722B . . .	Door trim panel - R.H. - red	26B720B	1 1 -
BA118 . . .	A26 B 721A . . .	Door trim panel - L.H. - black	26B719A	1 1 -
BA118 . . .	A26 B 721B . . .	Door trim panel - L.H. - red	26B719B	1 1 -
	A26 B 221 . . .	Plate (armrest attachment)	A26B721/2	- - -
	A26 B 222 . . .	Backing strip (armrest attachment)	A26B721/2	2 2 -
	10280613 . . .	'Pop' rivet $\frac{3}{16}$ " dia. Screw (trim to door) - No. 4 1" long - self tapping Screw - No. 4 $\times \frac{5}{8}$ " long Trim cap - No. 4 - black	A26B721/2	2 2 -
		26B707/8	6 6 -	
		26B707/8	2 2 -	
		26B707/8	2 2 -	
		26B707/8	4 4 -	
A26 B 054 . . .	26 B 244 . . .	Spacer block (trim to door)	26B720	1 1 -
	26 B 245 . . .	Strip (trim panel capping) - R.H.	26B719	1 1 -
AM1SS 3471 . . .		Strip (trim panel capping) - L.H.	26B719/20	4 4 -
		Weatherstrip - 28" long	26B719/20	- - -
		Clip (weatherstrip mounting fixing)	26B719/20	20 20 -
		Channel (exterior weatherstrip mounting) - R.H.	26B719/20	1 1 -
		Channel (exterior weatherstrip mounting) - L.H.	26B719/20	1 1 -
		Clamp (exterior weatherstrip mounting channel)	26B719/20	2 2 -
		Screw (clamp mounting) - No. 8 $\times 1$ " long	26B719/20	2 2 -
		Spring nut - No. 8	26B719/20	2 2 -
		Screw - No. 4 $\times \frac{1}{2}$ " long - self tapping	26B719/20	2 2 -
BA54 . . .	B26 B 724A . . .	Door armrest trim panel - R.H. - black	26B719/20	2 2 -
BA54 . . .	B26 B 724B . . .	Door armrest trim panel - R.H. - red	26B720	1 1 -
BA117 . . .	B26 B 723A . . .	Door armrest trim panel - L.H. - black	26B720B	1 1 -
BA117 . . .	B26 B 723B . . .	Door armrest trim panel - L.H. - red	26B721A	1 1 -
		Screw (armrest assembly to door) - No. 4 B.A. $\times 1$ " long	26B721B	1 1 -
		Rawlnut - 4 B.A.	B26B723/4	10 10 -
		Cupwasher - 4 B.A.	B26B723/4	10 10 -
		Screw - No. 4 $\times \frac{5}{8}$ " long - self tapping	B26B723/4	10 10 -
		Trim cap - black	B26B723/4-A	2 2 -
		Trim cap - red	B26B723/4-B	6 6 -
BA52 . . .	26 B 212 . . .	Trim extension G.F.R.P. - R.H.	26B720	1 1 -
	26 B 211 . . .	Trim extension G.F.R.P. - L.H.	26B719	1 1 -
		Screw (trim to extension door) - No. 4 $\times \frac{5}{8}$ " long	26B719/20	2 2 -
		Trim cap - black	26B719/20	2 2 -
		Screw (trim extension to armrest panel) - No. 8 $\times \frac{3}{8}$ " long	26B719/20	4 4 -

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - S1/S2 Doors (continued)									
	SNR 2727 . . .	Speed nut	26B719/20	4	4	-			
BA56 . . .	7/2095	Ashtray assembly	26B719/20	2	2	-			
BA55 . . .	10/1	Door pull	26B719/20	2	2	-			
		Screw (door pull to armrest) - No. 8×1" long - self tapping	26B719/20	4	4	-			
BA38 . . .	26 B 320	Seal (door surround) - on door	26B700/1	2	2	-			
BA27 . . .	26 B 323	Weatherseal (door) and door stop - on body	26B700/1	2	2	-			

BC



COUPÉ - DOORS

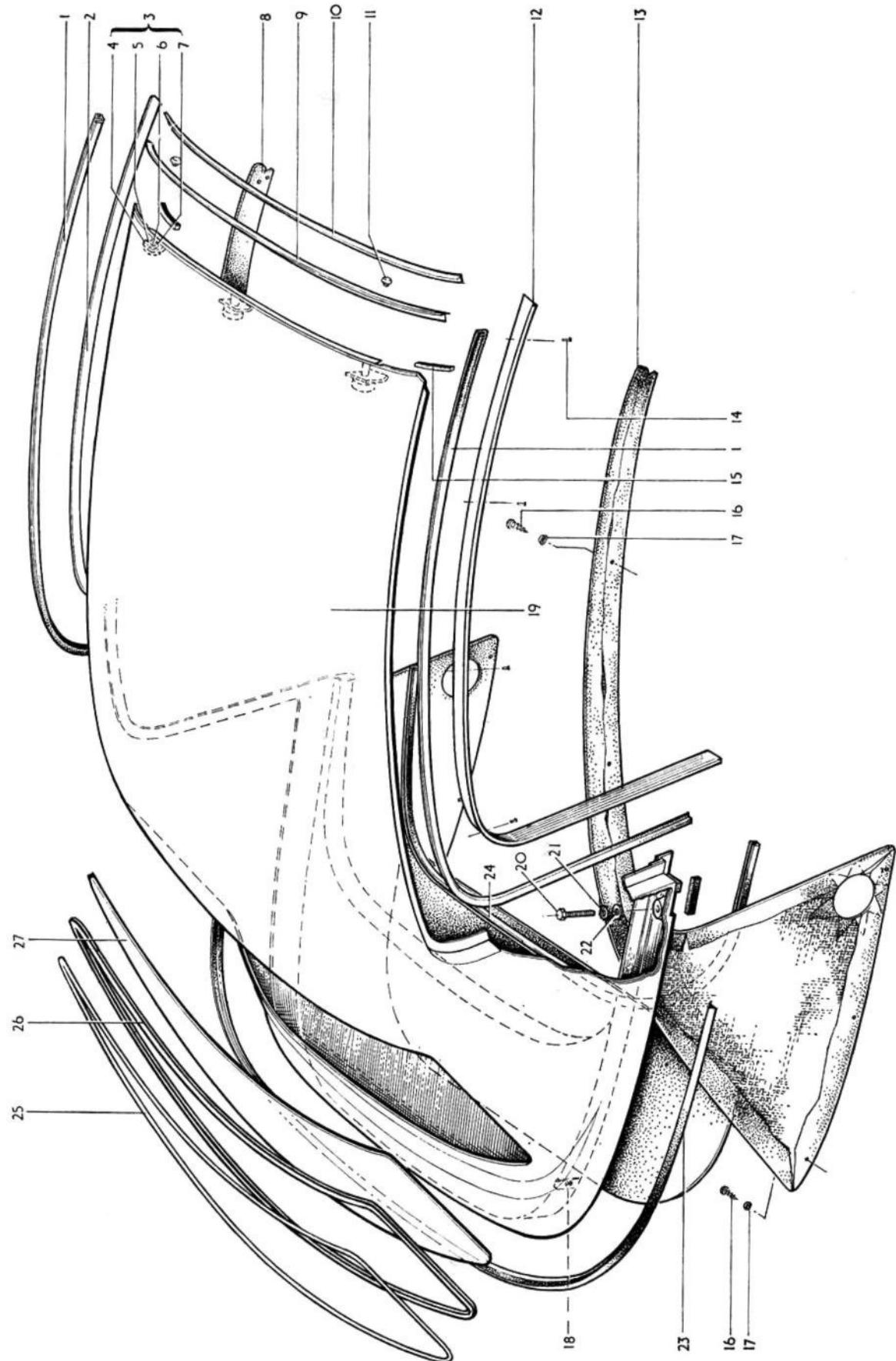
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Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
BODY SECTION (continued)						
BODY ASSEMBLY - Coupé Doors						
	36 B 708 . . .	Door assembly - R.H.		-	-	1
	36 B 707 . . .	Door assembly - L.H.		-	-	1
BC45 . . .	36 B 756 . . .	Door panels assembly - G.F.R.P. - R.H.	36B708 . . .	-	-	1
	36 B 755 . . .	Door panels assembly - G.F.R.P. - L.H.	36B707 . . .	-	-	1
	J 001 . . .	Bobbin - $\frac{1}{4}$ " U.N.C.	36B755/6 . . .	-	-	4
	J 004 . . .	Bobbin - $\frac{5}{16}$ " U.N.C.	36B755/6 . . .	-	-	8
	J 008 . . .	Bobbin - $\frac{3}{8}$ " clear	36B755/6 . . .	-	-	8
BC1 . . .	26 B 072 . . .	Door hinge arm	36B707/8 . . .	-	-	4
BC2 . . .	26 B 073 . . .	Door hinge pin	36B707/8 . . .	-	-	4
BC3 . . .	26 B 069 . . .	Door hinge pin locking bolt	36B707/8 . . .	-	-	4
BC4 . . .		Bolt (lower door hinge mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8 . . .	-	-	2
BC20 . . .		Bolt (lower door hinge mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8 . . .	-	-	2
BC6 . . .	26 B 079 . . .	Washer (lower door hinge mounting)	36B707/8 . . .	-	-	4
BC6 . . .	26 B 103 . . .	Washer (lower door hinge mounting)	36B707/8 . . .	-	-	4
BC7 . . .		Lockwasher - $\frac{5}{16}$ " dia.	36B707/8 . . .	-	-	4
BC4 . . .		Bolt (upper door hinge and door check mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8 . . .	-	-	2
BC20 . . .		Bolt (upper door hinge and door check mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8 . . .	-	-	2
BC7 . . .		Lockwasher - $\frac{5}{16}$ " dia.	36B707/8 . . .	-	-	4
BC9 . . .	36 B 801 . . .	Backplate (door check) assembly	36B707/8 . . .	-	-	2
BC13 . . .	36 B 492 . . .	Buffer (door check)	36B707/8 . . .	-	-	2
BC12 . . .		Screw (backplate and buffer to body) - No. 10 U.N.F. $\times 1"$ long	36B707/8 . . .	-	-	4
BC15 . . .		Nut - No. 10 U.N.F.	36B707/8 . . .	-	-	4
BC14 . . .		Washer - $\frac{3}{16}$ " dia.	36B707/8 . . .	-	-	8
BC22 . . .	36 B 820 . . .	Hinge plate (door check) assembly - R.H.	36B707/8 . . .	-	-	1
BC5 . . .	36 B 819 . . .	Hinge plate (door check) assembly - L.H.	36B707/8 . . .	-	-	1
BC8 . . .	A36 B 489 . . .	Tube (door check)	36B707/8 . . .	-	-	2
BC11 . . .	(G) 64325706 . . .	Spring clip (check tube to hinge plate)	36B707/8 . . .	-	-	2
BC21 . . .		Washer - $\frac{1}{4}$ " dia.	36B707/8 . . .	-	-	2
BC36 . . .	A36 B 790 . . .	Window frame assembly - R.H.	36B707/8 . . .	-	-	1
	A36 B 789 . . .	Window frame assembly - L.H.	36B707/8 . . .	-	-	1
BC80 . . .	10/5 . . .	Handle (door pull)	36B707/8 . . .	-	-	2
BC78 . . .		Screw (handle to window frame) - No. 10 $\times \frac{1}{2}"$ long	36B707/8 . . .	-	-	4
BC79 . . .		Lockwasher - $\frac{3}{16}$ " dia.	36B707/8 . . .	-	-	4
BC92 . . .		Screw (window frame to door) - top - $\frac{1}{2}" \times \frac{7}{8}"$ long	36B707/8 . . .	-	-	4
BC21 . . .		Washer - $\frac{1}{4}$ " dia.	36B707/8 . . .	-	-	4
BC10 . . .		Screw (window frame to door) - bottom - $\frac{1}{2}" \times \frac{7}{8}"$ long	36B707/8 . . .	-	-	ar
BC21 . . .		Washer - $\frac{1}{4}$ " dia.	36B707/8 . . .	-	-	ar
BC37 . . .	26 B 094 . . .	Shim (window frame)	36B707/8 . . .	-	-	ar
BC89 . . .		Screw (window frame to door) - lockplate - $\frac{1}{4}"$ U.N.C. $\times \frac{1}{2}"$ long	36B707/8 . . .	-	-	4
BC77 . . .	36 B 090 . . .	Glass (door window)	36B707/8 . . .	-	-	2
BC75 . . .	36 B 504 . . .	Glazing channel - short	36B707/8 . . .	-	-	2
BC76 . . .	36 B 505 . . .	Glazing channel - long	36B707/8 . . .	-	-	2
BC82 . . .	AM8 . . .	Weatherstrip (glass to window frame sill) - 27" long	36B707/8 . . .	-	-	4
BC83 . . .	3471 . . .	Clip (weatherstrip to frame)	36B707/8 . . .	-	-	20
BC74 . . .	36 B 681 . . .	Anti-rattle (window frame)	36B707/8 . . .	-	-	2

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
BODY SECTION (continued)						
BODY ASSEMBLY - Coupé Doors (continued)						
BC39	36 B 433	Pulley (window operating cable)	36B707/8	-	-	8
BC40	5126	Circlip (pulley to pivot)	36B707/8	-	-	8
BC38	A36 B 464	Cable (window operating mechanism)	36B707/8	-	-	2
BC59	36 B 436	Clamp stud (operating cable to glass)	36B707/8	-	-	4
BC58		Washer - copper - $\frac{1}{4}$ " I.D. $\times \frac{5}{8}$ " O.D. $\times 18$ s.w.g.	36B707/8	-	-	4
BC57		Washer - fibre - $\frac{1}{4}$ " I.D. $\times \frac{1}{2}$ " O.D. $\times \frac{1}{16}$ " thick	36B707/8	-	-	4
BC56		Nut - $\frac{1}{4}$ " nyloc	36B707/8	-	-	4
BC81	36 B 650	Insulating pad	36B707/8	-	-	10
BC56	36 B 649	Plate (motor to window frame)	36B707/8	-	-	2
BC50		Screw (plate to window frame) - $\frac{1}{4}$ " U.N.F. $\times \frac{3}{8}$ " long	36B707/8	-	-	6
BC49		Lockwasher - $\frac{1}{4}$ " dia.	36B707/8	-	-	6
BC35	(F) C5AH-17B571-K	Motor (window operating mechanism actuating)	36B707/8	-	-	2
BC52		Screw (motor to plate) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{8}$ " long	36B707/8	-	-	6
BC51		Washer - $\frac{5}{32}$ " dia.	36B707/8	-	-	6
BC34	36 B 656	Packing (motor) - $\frac{1}{8}$ " $\times 4\frac{1}{2}$ " $\times 6$ "	36B707/8	-	-	2
	36 M 730	Cable (main feed)	36B707/8	-	-	1
	36 M 731	Cable (switch to main feed)	36B707/8	-	-	2
	36 M 732	Cable (switch to motor)	36B707/8	-	-	2
BC97	Y83/AA	Switch (window lift)		-	-	2
BC96		Washer - $\frac{1}{2}$ " dia. I.D.		-	-	2
BC95	A36 B 554	Escutcheon (window switch)		-	-	2
BC48	36 B 651	Pulley (window driving)	36B707/8	-	-	2
	36 B 648	Bracket (window driving pulley bearing) - R.H.	36B708	-	-	1
BC47	36 B 647	Bracket (window driving pulley bearing) - L.H.	36B707	-	-	1
BC46		Screw (bracket to window frame) - No. 10 $\times \frac{3}{8}$ " long	36B707/8	-	-	4
BC53		Locknut - No. 10 U.N.F.	36B707/8	-	-	4
BC54		Lockwasher - No. 10	36B707/8	-	-	4
BC43	36 B 675	Plastic sheet (door inner waterproofing)	36B707/8	-	-	2
BC72	36 B 798	Lock (door) assembly - R.H.	36B708	-	-	1
BC90	36 B 797	Lock (door) assembly - L.H.	36B707	-	-	1
BC89		Screw (door lock to door) - No. 10 $\times \frac{1}{2}$ " long	36B707/8	-	-	4
BC88		Screw - No. 10 $\times \frac{1}{2}$ " long	36B707/8	-	-	2
BC65	36 B 806	Control (door lock remote) assembly - R.H.	36B708	-	-	1
BC94	36 B 805	Control (door lock remote) assembly - L.H.	36B707	-	-	1
BC91	SFO3089/17/00	Clip (remote control to door lock)	36B707/8	-	-	2
BC61		Screw (control to door frame) - No. 10 U.N.F. $\times \frac{3}{8}$ " long	36B707/8	-	-	6
BC60		Lockwasher - $\frac{3}{16}$ " dia.	36B707/8	-	-	6
BC63	36 B 674	Pad (remote control assembly to door) - $1\frac{1}{2}" \times \frac{1}{4}" \times 15"$	36B707/8	-	-	2
BC25	1/301	Handle (door interior)	36B707/8	-	-	2
BC26	1/323	Escutcheon (door interior handle)	36B707/8	-	-	2
BC24	7204127	Cross pin (handle to remote control assembly)	36B707/8	-	-	2
BC72	36 B 816	Handle (door exterior) - R.H.	36B708	-	-	1
BC93	36 B 815	Handle (door exterior) - L.H.	36B707	-	-	1
BC67	ADA5829	Gasket (exterior handle) - front	36B707	-	-	2
BC68	ADA5830	Gasket (exterior handle) - rear	36B708	-	-	2
BC69		Screw (exterior handle to door) - No. 10 $\times \frac{1}{2}$ " long	36B707/8	-	-	4
BC71		Washer - $\frac{3}{16}$ " dia.	36B707/8	-	-	4

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - Coupé Doors (continued)									
BC70 . . .	(WB) 3/11201 . . .	Lockwasher - $\frac{3}{8}$ " dia. . .	36B707/8 . . .	-	-	4			
BC80 . . .	(WB) 3/11200 . . .	Striker rack (door lock) - R.H.	1	-	1			
	(WB) 3/17888 . . .	Striker rack (door lock) - L.H.	-	-	1			
		Dovetail (door lock) assembly - R.H.	-	-	1			
BC85 . . .	(WB) 3/17887 . . .	Dovetail (door lock) assembly - L.H.	-	-	1			
BC84 . . .	(WB) 3/16052/3 . . .	Plate (striker and dovetail tapping)	-	-	2			
BB71 . . .	XUA 1732 . . .	Seal (door to body) - on body - 9' 11" long	-	-	2			
BC17 . . .	36 B 633 . . .	Plate (door reinforcing) . . .	36B707/8 . . .	-	-	2			
BC18 . . .		Screw (plate to door) - No. 10 U.N.F. $\times \frac{1}{2}$ " long . . .	36B707/8 . . .	-	-	8			
BC44 . . .		Rawlnut - No. 10 U.N.F. . .	36B707/8 . . .	-	-	8			
BC33/41 . . .	36 B 720A . . .	Door trim assembly - R.H. - black	-	-	1			
BC33/41 . . .	36 B 720B . . .	Door trim assembly - R.H. - red	-	-	1			
BC23/27 . . .	36 B 719A . . .	Door trim assembly - L.H. - black	-	-	1			
BC23/27 . . .	36 B 719B . . .	Door trim assembly - L.H. - red	-	-	1			
BC33 . . .	36 B 722A . . .	Door trim panel - R.H. - black . . .	36B720A . . .	-	-	1			
BC33 . . .	36 B 722B . . .	Door trim panel - R.H. - red . . .	36B720B . . .	-	-	1			
BC23 . . .	36 B 721A . . .	Door trim panel - L.H. - black . . .	36B719A . . .	-	-	1			
BC23 . . .	36 B 721B . . .	Door trim panel - L.H. - red . . .	36B719B . . .	-	-	1			
BC28/29 . . .	76/589 . . .	Snapsack (trim panels to door)	-	-	6			
BC32 . . .	36 B 482 . . .	Kickplate (door trim panel) - R.H. . .	36B720 . . .	-	-	1			
BC31 . . .	36 B 481 . . .	Kickplate (door trim panel) - L.H. . .	36B719 . . .	-	-	1			
BC30 . . .		Screw (kickplate to door trim) - No. 8 $\times \frac{1}{2}$ " long . . .	36B719/20 . . .	-	-	8			
BC42 . . .		Cupwasher - No. 8 . . .	36B719/20 . . .	-	-	8			

BD

HARDTOP ASSEMBLY

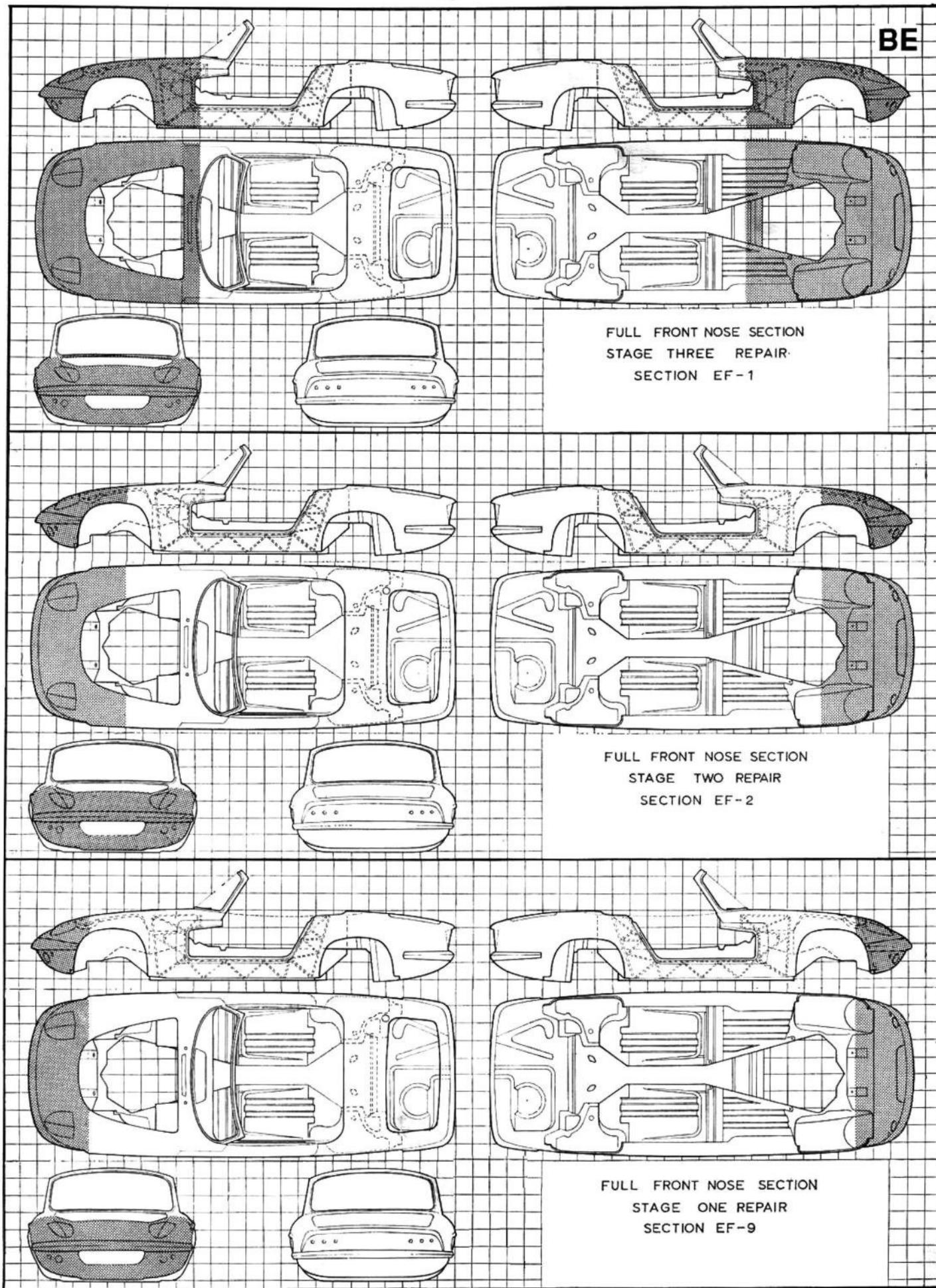
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
BODY SECTION (continued)									
BODY ASSEMBLY - Hard Top									
	26 B 730 . . .	Hard top assembly - optional extra			1	1			
	26 B 296 . . .	Weather seal (window surround) - 36" long	26B730		2	2			
BD23 . . .	26 B 297 . . .	Weather seal (rear lower outside edge) - 87" long	26B730		1	1			
BD24 . . .	26 B 374 . . .	Edging strip (rear lower inside edge) - 72" long	26B730		1	1			
BD9 . . .	26 B 321 . . .	Seal (front edge) - 45½" long	26B730		1	1			
	26 B 061 . . .	'Ladac' - $\frac{3}{8}$ " x $\frac{3}{4}$ " x 3½"	26B730		2	2			
	26 B 064 . . .	'Ladac' - $\frac{3}{8}$ " x $\frac{1}{4}$ " x 2"	26B730		2	2			
	26 B 353 . . .	Mounting pad	26B730		2	2			
BD27 . . .	A26 B 349 . . .	Rear screen	26B730		1	1			
BD26 . . .	A 5132 . . .	Weatherstrip (rear screen) - 105" long	26B730		1	1			
BD25 . . .	CL1078/T1 . . .	Fillerstrip - 105" long	26B730		1	1			
BD12 . . .	A26 B 310 . . .	Drip rail (hard top) - R.H.	26B730		1	1			
BD2 . . .	A26 B 309 . . .	Drip rail (hard top) - L.H.	26B730		1	1			
BD14 . . .	TAP/D440PH . . .	'Pop' rivet (drip rail to hard top) - $\frac{1}{8}$ " dia.	27B730		14	14			
BD13 . . .	26 B 778 . . .	Panel (hard top side trim) assembly - R.H.	26B730		1	1			
BD8 . . .	26 B 777 . . .	Panel (hard top side trim) assembly - L.H.	26B730		1	1			
BD16 . . .		Screw (panel to hard top) - No. 4 x $\frac{1}{2}$ " self tapping	26B730		16	16			
BD17 . . .	SSC2633/22/12 . . .	Trim cap	26B730		16	16			
BD20 . . .		Screw (hard top foot to body) - $\frac{1}{4}$ " U.N.C. x $1\frac{1}{2}$ " long - chrome	26B730		2	2			
BD21 . . .		Lockwasher - $\frac{1}{4}$ "	26B730		2	2			
BD22 . . .		Washer - $\frac{1}{4}$ " I.D. x $\frac{5}{8}$ " O.D. x 0.064" thick	26B730		2	2			
	A26 B 345 . . .	Clamp plate	26B730		3	3			
	A26 B 346 . . .	Clamp nut	26B730		3	3			
	900-31A . . .	Circlip (nut to plate)	26B730		3	3			
	17661 . . .	Touch-up paint - Elephant grey							

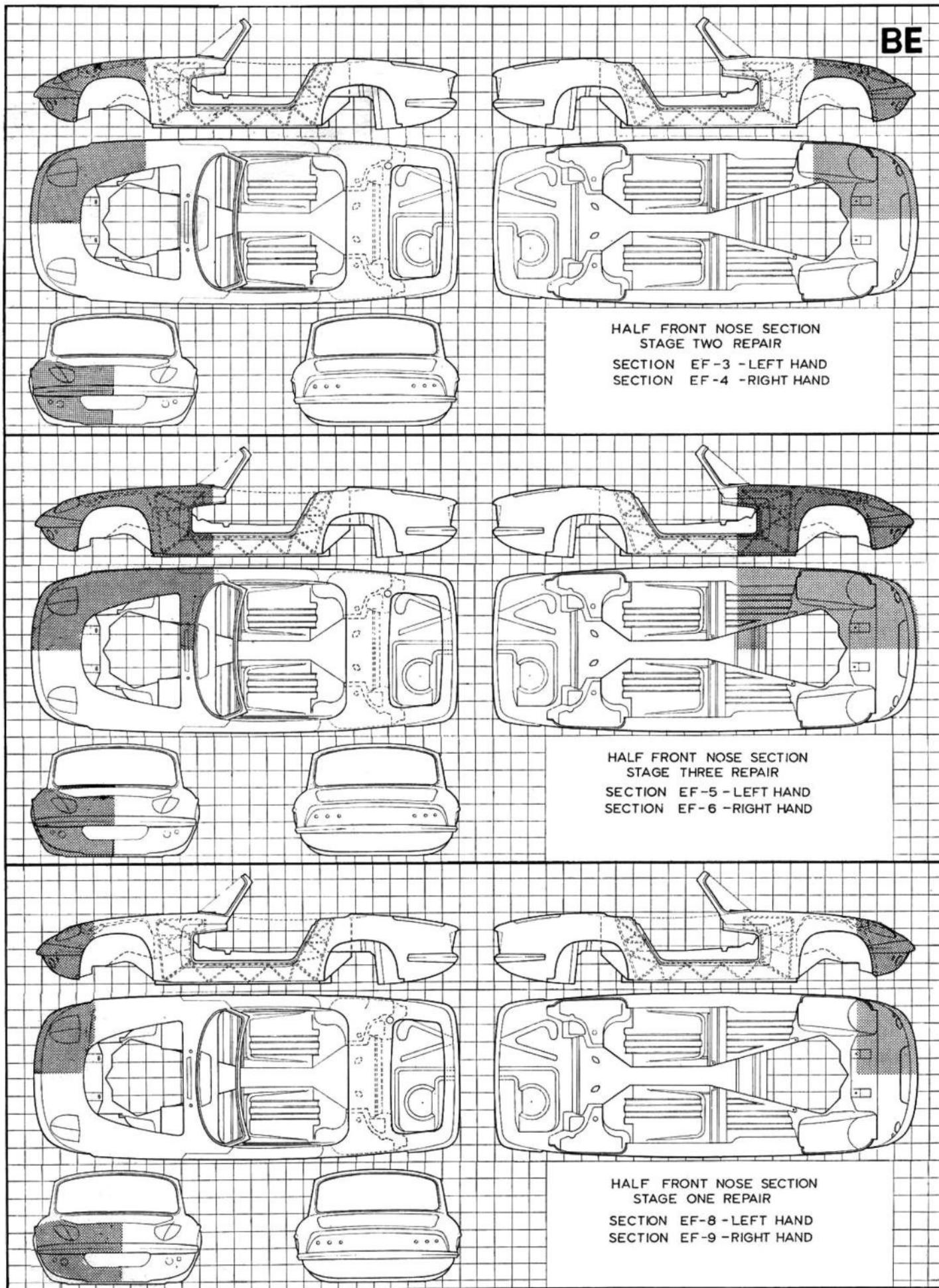
BODY SECTION (*continued*)**REPAIR SECTIONS**

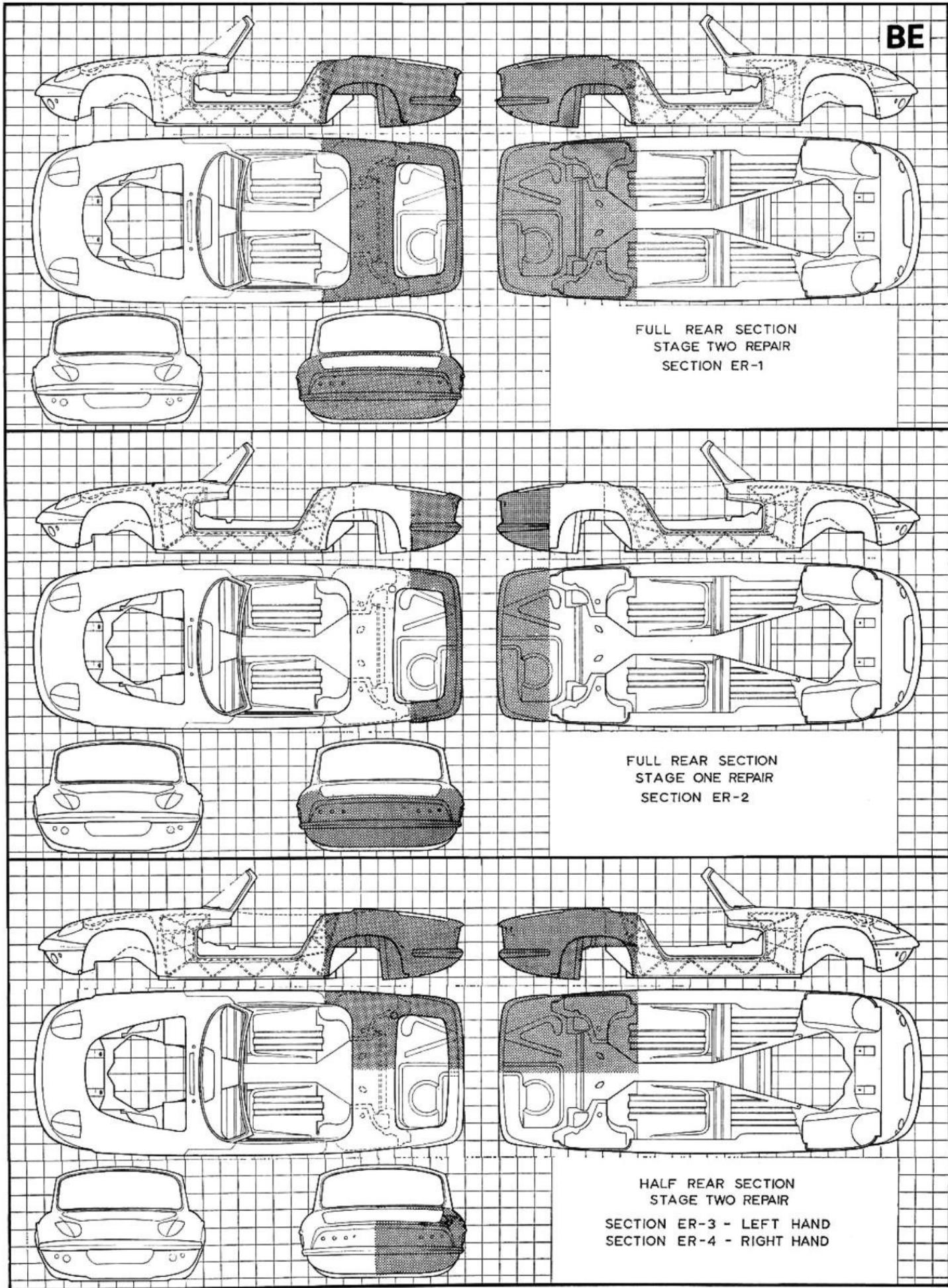
The following pages illustrate in diagram form the complete range of glass fibre reinforced plastic body repair sections available in service. To assist identification, the illustrations are shown on a 6" (152·4 mm.) grid and indicate the area of the replacement section; if the damage extends beyond the shaded area, the adjacent panel will also be required and all relevant part numbers should be ordered.

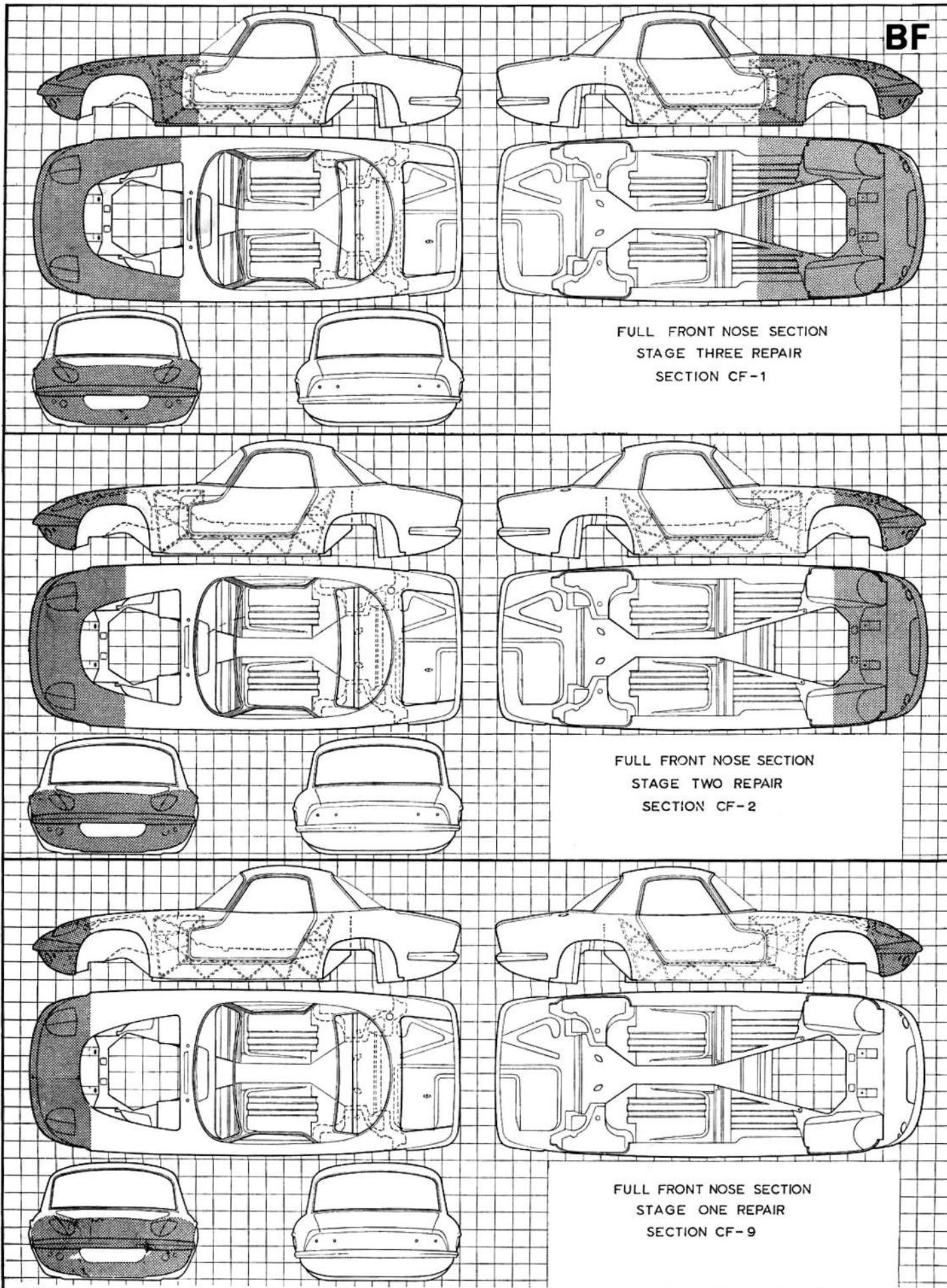
A repair section is not available for the Elan Coupé roof and repair of any damage involving this area should be referred to the Technical Service Department.

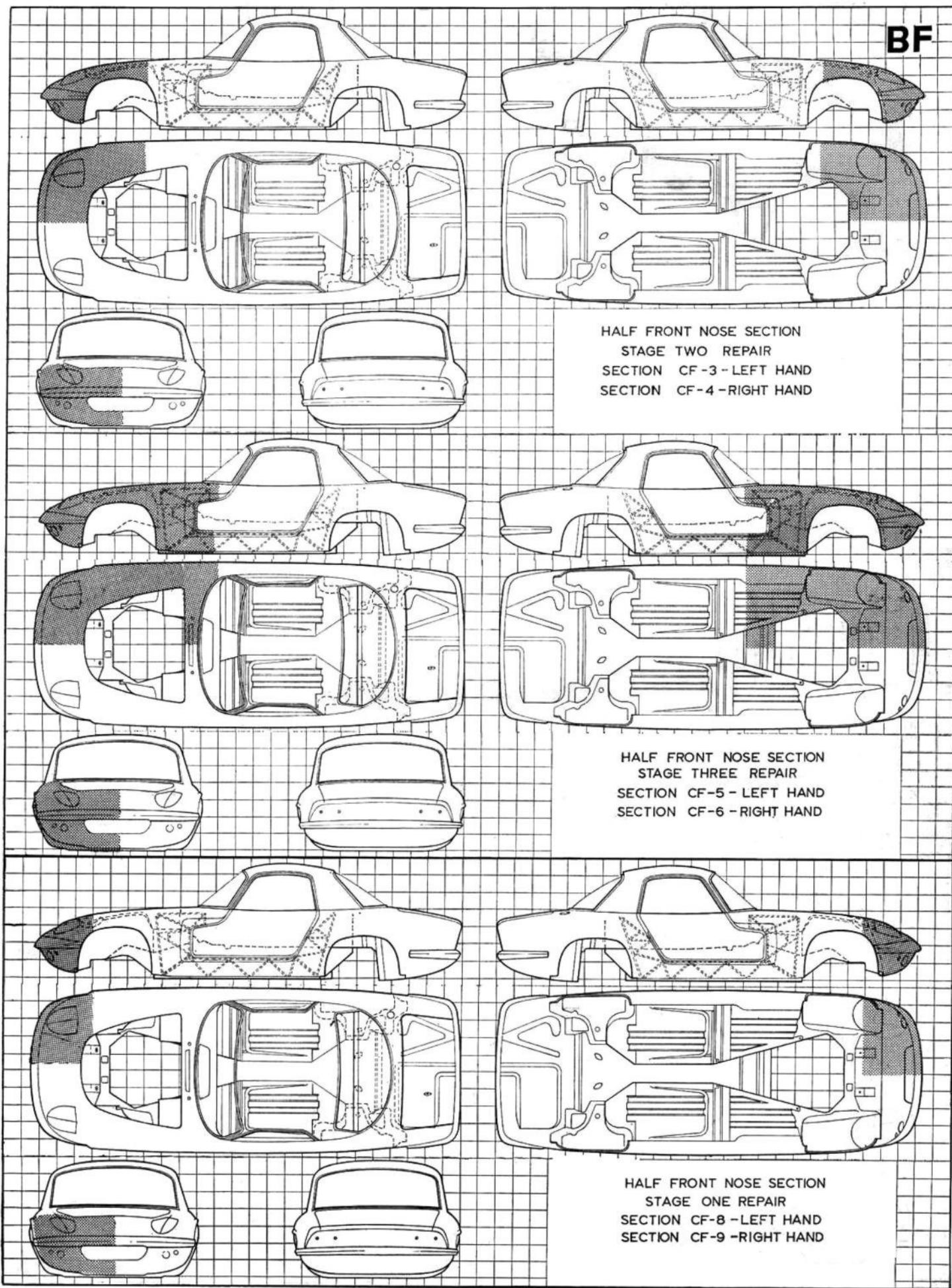
All repair sections are supplied in a base primer condition.

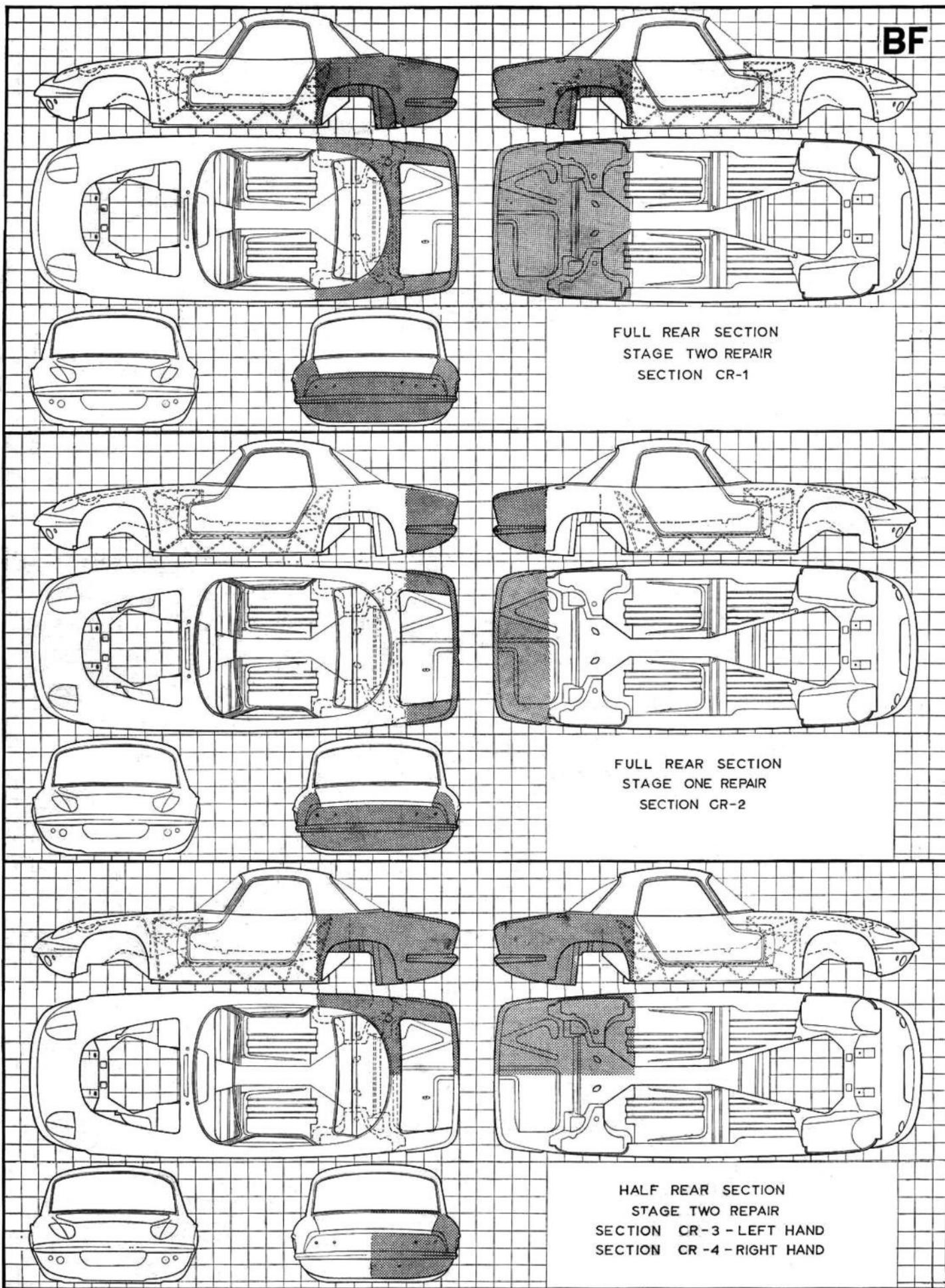












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