

**LOTUS**

***MASTER PARTS LIST***

***FOR***

***ELAN S1, S2 AND COUPÉ***



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**MASTER PARTS LIST**  
**FOR**  
**ELAN S1, S2 AND COUPÉ**

**LOTUS CARS LIMITED**  
**DELAMARE ROAD · CHESHUNT · ENGLAND**  
**TELEPHONE: WALTHAM CROSS 27415**  
**CABLE: LOTUSCARS LONDON**

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Lotus Cars Limited, Cheshunt, England

Designed and compiled by James A. Allington, Technical Artist  
Printed in England by Staples Printers Limited, at their St Albans, Herts, establishment



ELAN S 1



ELAN S 2



ELAN COUPÉ

## CONDITIONS OF SALE AND WARRANTY

**DELIVERY.** Any date quoted for delivery is an estimate and under no circumstances shall the company be liable for delay in delivery, howsoever occurring.

**PRICE.** Goods purchased will be supplied at the price ruling at the date of delivery. Lotus Cars Ltd reserve the right to alter prices without previous notice.

**PAYMENT.** Terms of payment are strictly **CASH ON DELIVERY** except where credit facilities have been arranged.

**PACKING.** No charges will be accepted for packing, boxing or crating unless authorized.

**PART NUMBERS.** Part numbers where given must always be quoted on correspondence, advice notes and invoices.

**LIABILITY.** The company's liability is limited as set out below; any implied condition or warranty is hereby excluded, and the company will not be liable in damages for any injury or loss damage or expense howsoever incurred or arising in connection with goods ordered hereunder.

**VARIATION.** No variation of these conditions or this Warranty shall be binding on the company unless in writing signed by a director on behalf of the company.

(1) The company will during the Warranty period of six months at their sole option repair or replace free of charge to the purchaser any part which in their opinion is defective owing to faulty workmanship or materials; but the cost of carriage and any labour costs incurred in dismantling or reassembly shall be charged to the purchaser.

(2) Where the Warranty period is six months, the company will within the further period of six months from the date of supply, repair or replace on the terms of the foregoing clause any part supplied under that clause which in the company's opinion is defective owing to faulty workmanship or materials.

(3) The company's undertaking to repair or replace applies only to parts of Lotus design, that is, parts manufactured by us or to the specification of one of the Lotus group of companies. The company will be under no legal liability in respect of parts not of Lotus design but will during the Warranty period at the request of the purchaser (who shall reimburse the company for any expense) take reasonable steps to secure the repair or replacement by the manufacturer of any such part which may be defective.

(4) Should the company in their discretion carry out any extra work or supply any extra parts free of charge, they shall be under no legal liability of any kind in connection therewith, and the provisions of the Warranty shall not be in any way deemed to have been waived.

(5) Where the Warranty is six months, the purchaser may transfer his rights hereunder by giving to the company at least seven days' notice of his intention so to do, and furnishing the full name and address of proposed transferee, together with a request from the latter for consent to the transfer. The company may in their sole discretion accept or refuse to substitute the proposed transferee for the purchaser, but clause 2 of this Warranty shall not in any such case apply.

(6) No claim under the Warranty will be accepted by the company if after delivery:

- (a) Goods sold have been used in connection with motor racing or any motoring competition.
- (b) Defective parts have been altered or identification numbers removed.
- (c) Damage has occurred through mishandling or misuse.

(7) The company may reject a claim under the Warranty unless:

- (a) Parts claimed to be defective are sent to the company carriage paid promptly after discovery of the fault.
- (b) Parts are properly packed and labelled, with all necessary identification numbers recorded.
- (c) The purchaser furnishes full information as to the purchase of the goods and the nature of the claim.

(8) The decision of the company in respect of any claim under the Warranty shall be conclusive.

## INTERPRETATION OF PARTS LIST

This parts list includes the service replacement parts for the Lotus Elan Series 1, Series 2 and Coupé; to ascertain the number of the required part the following method is advised.

(1) Refer to either the printed index or the appropriate pictorial index, the page number on which the section and the illustration are shown will be listed against the item required.

(2) Each illustration has a two-letter reference in the top right-hand corner and this together with the numerical reference against the relevant part will give the full Illustration Reference shown in the left-hand column of each page of text.

(3) By cross-reference between the illustration and the text the Part Number can be established, this will take one of two forms:

(a) Lotus part numbers will be listed in the outset location and can only be obtained from **Lotus Cars Ltd, Retail Stores, Delamere Road, Cheshunt, Hertfordshire, England.**

(b) Part numbers listed in the inset location, these are proprietary parts carrying their own manufacturer's part numbers and they can be obtained at any dealer or distributor of that manufacturer if so desired; to assist with the identification of the manufacturer a letter in brackets is used to prefix the part number and a legend of these letters is listed below.

NOTE.— Always quote the engine and chassis number when ordering spare parts for your car together with the full description and part number as shown in this parts list. If goods are ordered by post the exact address of the destination together with the name of the nearest operational railway station must be stated. Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilize the quickest possible method whether it be post, passenger train or road transport, air freight or sea freight, this being dependent on the size and weight of the package and the destination.

Legend of proprietary manufacturers:

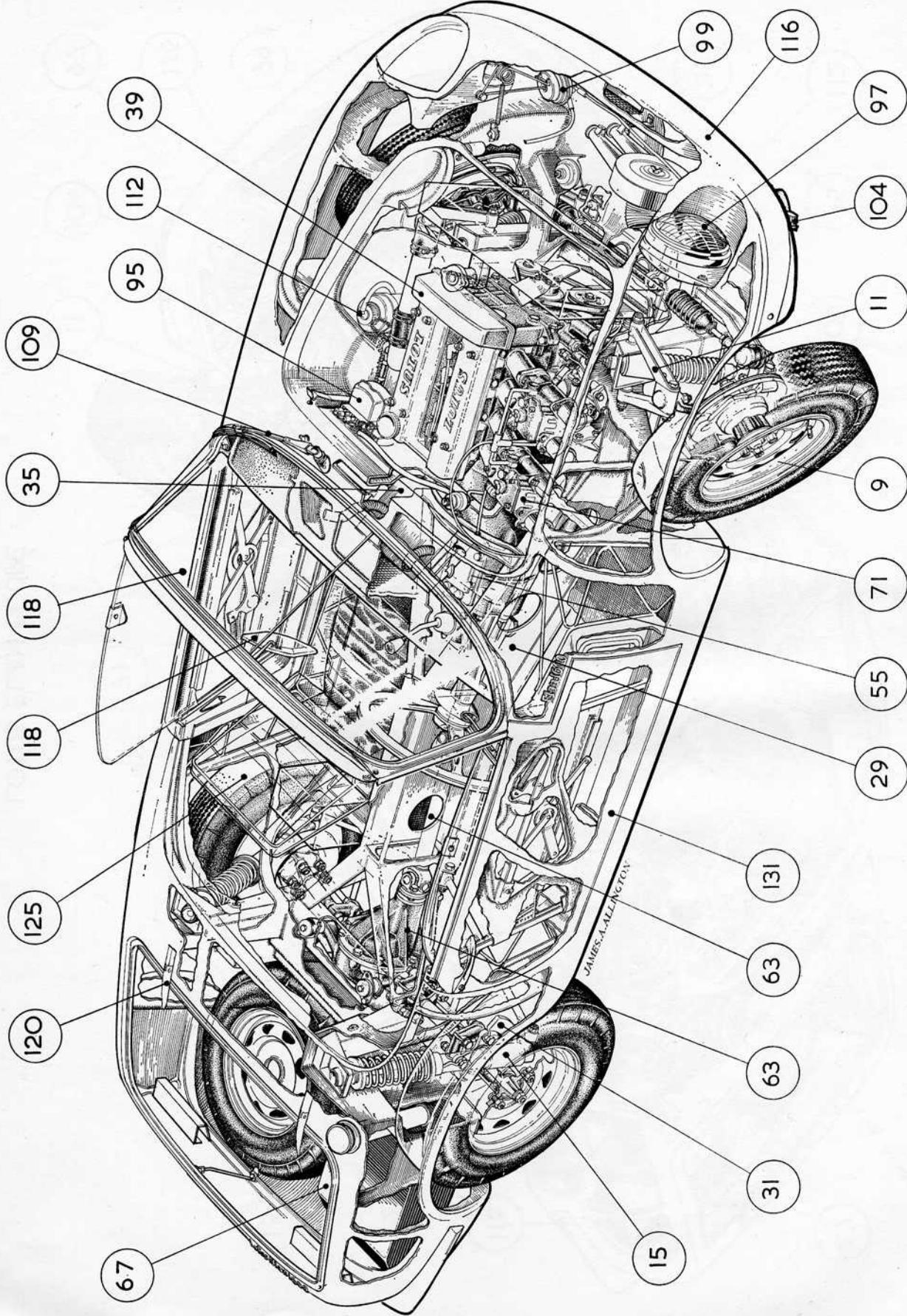
A	Armstrong	G	Girling	T	Triumph
AA	Alford & Alder	L	Lucas	W	Ward & Goldstone
B	Borg & Beck	M	Magnatex	WB	Wilmot Breeden
CH	Clear Hooters	S	Smiths M.A.	WF	Weber Fiat
F	Ford	ST	Standard Triumph	TA	Tudor Accessories

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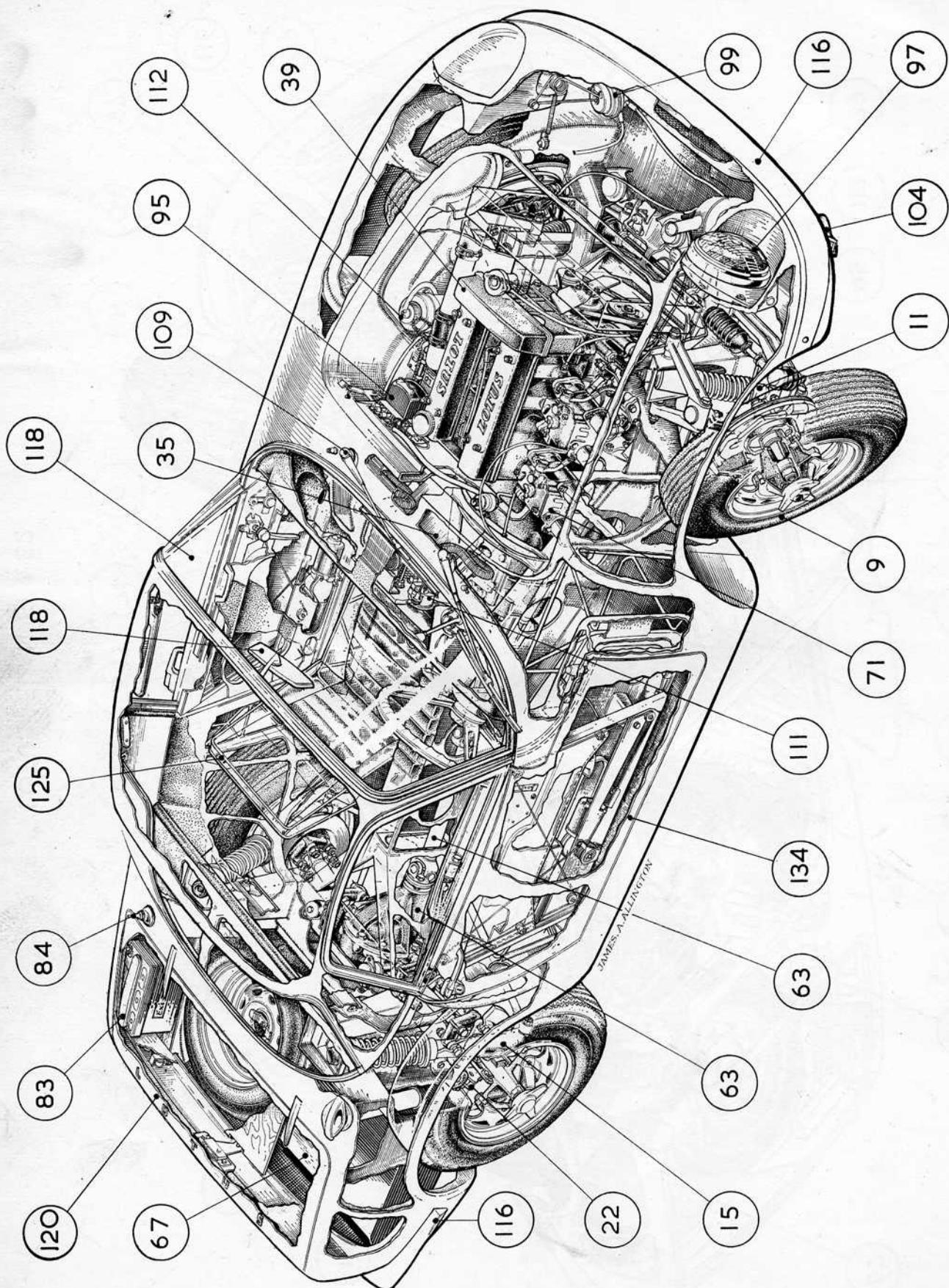
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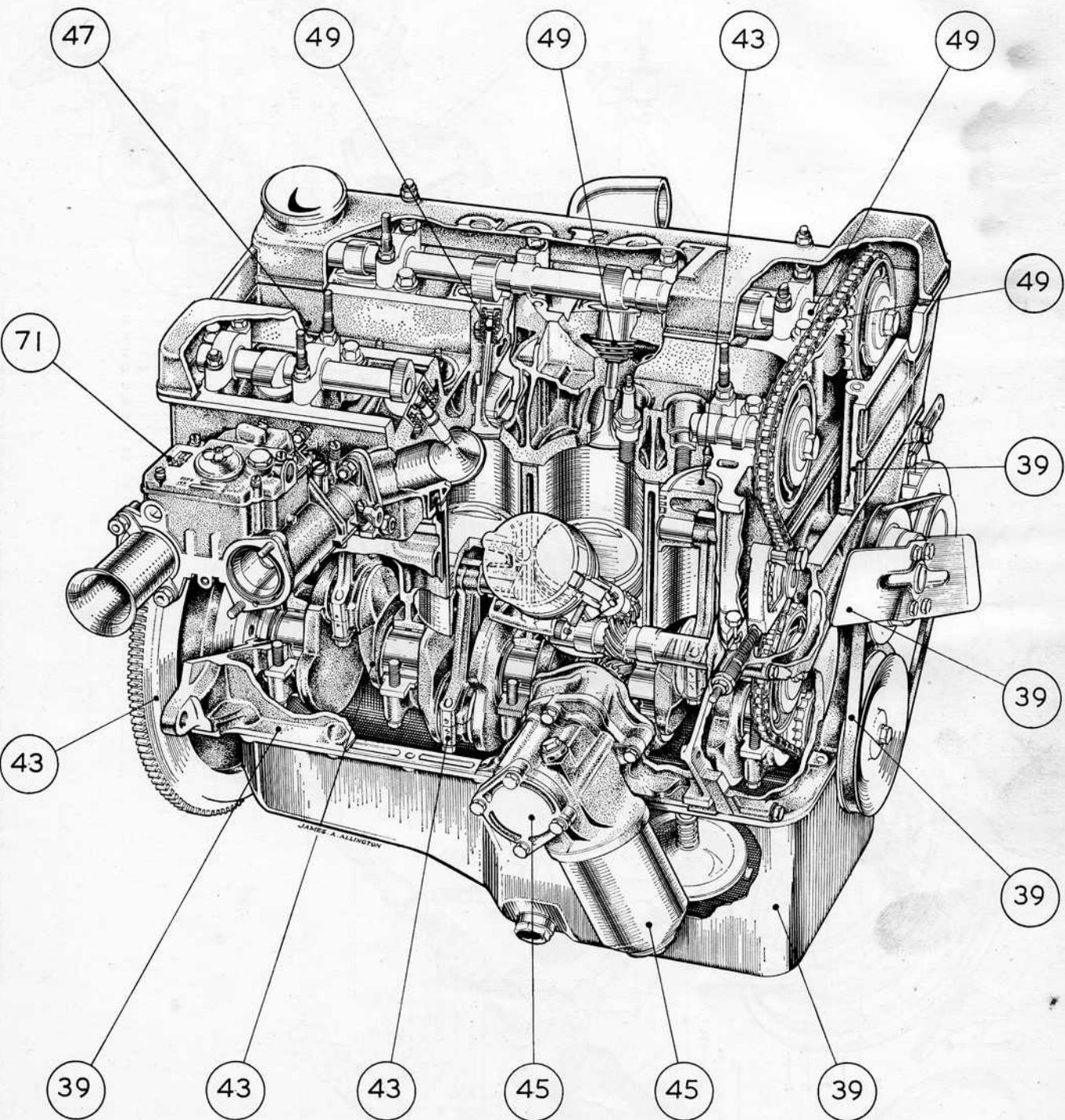
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LOTUS ELAN S1 & S2



LOTUS ELAN COUPÉ



1600 c.c. LOTUS-FORD ENGINE

CA

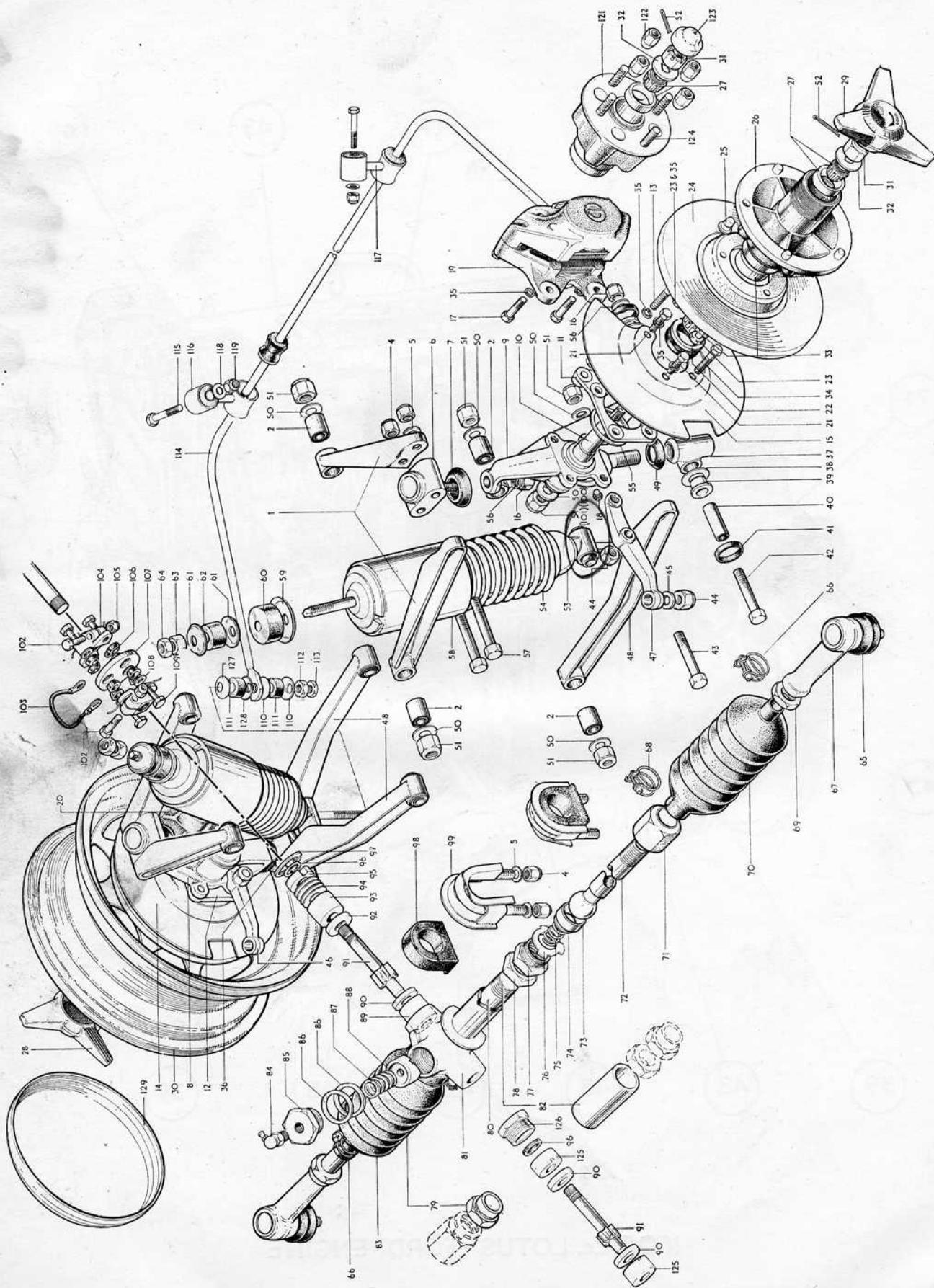


Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>CHASSIS SECTION</b>				
<b>ROAD WHEELS</b>				
	26 G 701A . . .	Wheel assembly – bolt-on – Goodyear Motorway Speed Special – 5.20×13" – Coupé for Germany only . . . . .		5    5    5
	26 G 701B . . .	Wheel assembly – bolt-on – Dunlop SP41 – 145×13" – Coupé for Germany only – Optional extra . . . . .		5    5    5
CA30 . . .	C2691 . . .	Wheel – 450J×13 . . . . .	26G701 . . . . .	5    5    5
CA122/CB86 (ST) . . .	113087 . . .	Wheel nut . . . . .		16    16    16
CA129 . . .	26 G 002 . . .	Hub cap . . . . .	26G701 . . . . .	4    4    4
	36 G 701A . . .	Wheel assembly – knock-on – Goodyear Motorway Speed Special – 5.20×13" – Optional extra for S2 . . . . .		–    5    5
	36 G 701B . . .	Wheel assembly – knock-on – Dunlop SP41 – 145×13" – Optional extra for S2 . . . . .		–    5    5
CA30 . . .	36 G 704 . . .	Wheel . . . . .	36G701 . . . . .	–    5    5
CA28/CB2 . . .	36 G 006 . . .	Nut (wheel retaining) – R.H. – with knock-on wheels – except France and Switzerland . . . . .		–    2    2
CA29 . . .	36 G 007 . . .	Nut (wheel retaining) – L.H. – with knock-on wheels – except France and Switzerland . . . . .		–    2    2
	A36 G 006 . . .	Nut (wheel retaining) – R.H. – with knock-on wheels – France and Switzerland . . . . .		–    2    2
	A36 G 007 . . .	Nut (wheel retaining) – L.H. – with knock-on wheels – France and Switzerland . . . . .		–    2    2
<b>STEERING</b>				
	26 H 702 . . .	Steering assembly – R.H.D. . . . .		1    1    1
	26 H 701 . . .	Steering assembly – L.H.D. . . . .		1    1    1
	26 H 704 . . .	Rack and pinion assembly – R.H.D. . . . .	26H702 . . . . .	1    1    1
	26 H 703 . . .	Rack and pinion assembly – L.H.D. . . . .	26H701 . . . . .	1    1    1
	26 H 001 . . .	Stop (lock limiting) – pinion end . . . . .	26H703/4 . . . . .	1    1    1
CA82 . . .	26 H 002 . . .	Stop (lock limiting) – open end . . . . .	26H703/4 . . . . .	1    1    1
CA72 . . .	26 H 006 . . .	Tie rod . . . . .	26H703/4 . . . . .	2    2    2
		Washer – $\frac{5}{16}$ " dia. . . . .	26H703/4 . . . . .	4    4    4
CA99 . . . (T)	133874 . . .	Clamp (rack) assembly . . . . .	26H701/2 . . . . .	2    2    2
CA98 . . . (T)	133872 . . .	Bush (rack mounting) – rubber . . . . .	26H701/2 . . . . .	2    2    2
CA4 . . .		Nut – $\frac{5}{16}$ " 'stover' . . . . .	26H701/2 . . . . .	4    4    4
CA5 . . .		Washer – $\frac{5}{16}$ " dia. . . . .	26H701/2 . . . . .	4    4    4
EL59 . . . (T)	205642 . . .	Steering column – lower . . . . .		1    1    1
EL70 . . . (T)	122529 . . .	Steering column – upper . . . . .		1    1    1
EL68 . . . (T)	122669 . . .	Clamp (steering column) . . . . .		1    1    1
	(T) 122670 . . .	Spring (steering column clamp) . . . . .		1    1    1
	(T) HB0712 . . .	Bolt (clamp to steering column) . . . . .		2    2    2
	(T) HN2007 . . .	Nut . . . . .		2    2    2
	(T) WP0007 . . .	Washer . . . . .		2    2    2
	(T) WL0207 . . .	Lockwasher . . . . .		2    2    2
	(T) 110961 . . .	Flexible joint assembly . . . . .		1    1    1
CA107 . . . (T)	110960 . . .	Plate (flexible joint) . . . . .	110961 . . . . .	1    1    1
CA106 . . . (T)	108977 . . .	Bush (flexible joint) – rubber . . . . .	110961 . . . . .	8    8    8
CA104 . . . (T)	110959 . . .	Adaptor (steering column flexible joint) . . . . .	110961 . . . . .	2    2    2
CA102 . . . (T)	108976 . . .	Bolt (adaptor clamping) . . . . .	110961 . . . . .	2    2    2
CA105 . . .		Nut – $\frac{1}{4}$ " 'stover' . . . . .	110961 . . . . .	2    2    2

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>STEERING (continued)</b>									
CA109 . . .	(T) 502148 . . .	Bolt - wire locking . . .	110961 . . .	4	4	4			
CA108 . . .	(T) 502136 . . .	Washer . . .	110961 . . .	4	4	4			
CA103 . . .	(T) 110461 . . .	Earthing strap . . .	110961 . . .	1	1	1			
	(T) 112718 . . .	Cap (steering column cowl) . . .	. . .	1	1	1			
	(T) 112719 . . .	Washer - bearing . . .	. . .	1	1	1			
EL1 . . .	A26H 020 . . .	Steering wheel . . .	26H701/2 . . .	1	1	1			
EL6 . . .	26H 021 . . .	Boss (steering wheel) . . .	26H701/2 . . .	1	1	1			
EL7 . . .	26H 022 . . .	Ring (steering wheel clamping) . . .	26H701/2 . . .	1	1	1			
EL8 . . .		Bolt (boss to clamping ring) - 2 B.A. x 1½" long . . .	26H701/2 . . .	6	6	6			
EL97 . . .		Lockwasher - ¾" dia. . .	26H701/2 . . .	6	6	6			
EL3 . . .	(T) 105435 . . .	Nut (steering wheel boss re- tainer) . . .	. . .	1	1	1			
	(T) 121410 . . .	Horn push assembly . . .	. . .	1	1	-			
	28 H 030 . . .	Horn push assembly . . .	. . .	-	-	1			
EL2 . . .	26 H 030 . . .	Badge (horn button) . . .	26H701/2 . . .	1	1	-			
EL5 . . .	(T) 20741 . . .	Clip (horn push assembly) . . .	26H701/2 . . .	1	1	1			
EL4 . . .	(T) 108657 . . .	Brush (horn push connection) . . .	26H701/2 . . .	1	1	1			
EL11 . . .	(T) 608134 . . .	Cowl (steering column assembly) . . .	. . .	1	1	1			
EL16 . . .	(T) 606630 . . .	Bearing (steering column) assembly . . .	26H701/2 . . .	2	2	2			
	(T) 608136 . . .	Channel (column switch mounting) . . .	608134 . . .	2	2	2			
EL9 . . .	(T) 608187 . . .	Escutcheon (trafficator) . . .	608134 . . .	1	1	1			
EL18 . . .	(T) 608186 . . .	Escutcheon (dip switch) . . .	608134 . . .	1	1	1			
	SIC 4423 . . .	Grommet (dip switch escut- cheon) - L.H.D. . . .	26H701 . . .	1	1	1			
EL14 . . .	(T) 508051 . . .	Screw (escutcheons to steer- ing column cowl) . . .	608134 . . .	2	2	2			
EL15 . . .	FC2803 . . .	Nut . . .	608134 . . .	2	2	2			
	(T) 601597 . . .	Plate (steering column retain- ing) . . .	26H701/2 . . .	1	1	1			
	(T) 601598 . . .	Sealing pad . . .	26H701/2 . . .	1	1	1			
	YF7464 . . .	Screw (sealing pad attachment) . . .	26H701/2 . . .	2	2	2			
	FJ2444 . . .	Nut . . .	26H701/2 . . .	2	2	2			
EL57 . . .	(T) 608182 . . .	Clamp (steering column lower half) . . .	26H701/2 . . .	1	1	1			
EL58 . . .	(T) 608189 . . .	Felt (lower clamp) . . .	26H701/2 . . .	1	1	1			
	(T) HN2007 . . .	Nut . . .	26H701/2 . . .	2	2	2			
	(T) WL0207 . . .	Washer . . .	26H701/2 . . .	2	2	2			
EL55 . . .	26 H 031 . . .	Bracket (steering column sup- port) . . .	26H701/2 . . .	1	1	1			
		Screw (bracket to instrument panel) . . .	. . .	2	2	-			
		Washer - 2B.A. . . .	. . .	2	2	-			
		Nut - 2B.A. nyloc . . .	. . .	2	2	-			
EL56 . . .	(T) 608188 . . .	Felt (support bracket) . . .	. . .	1	1	-			

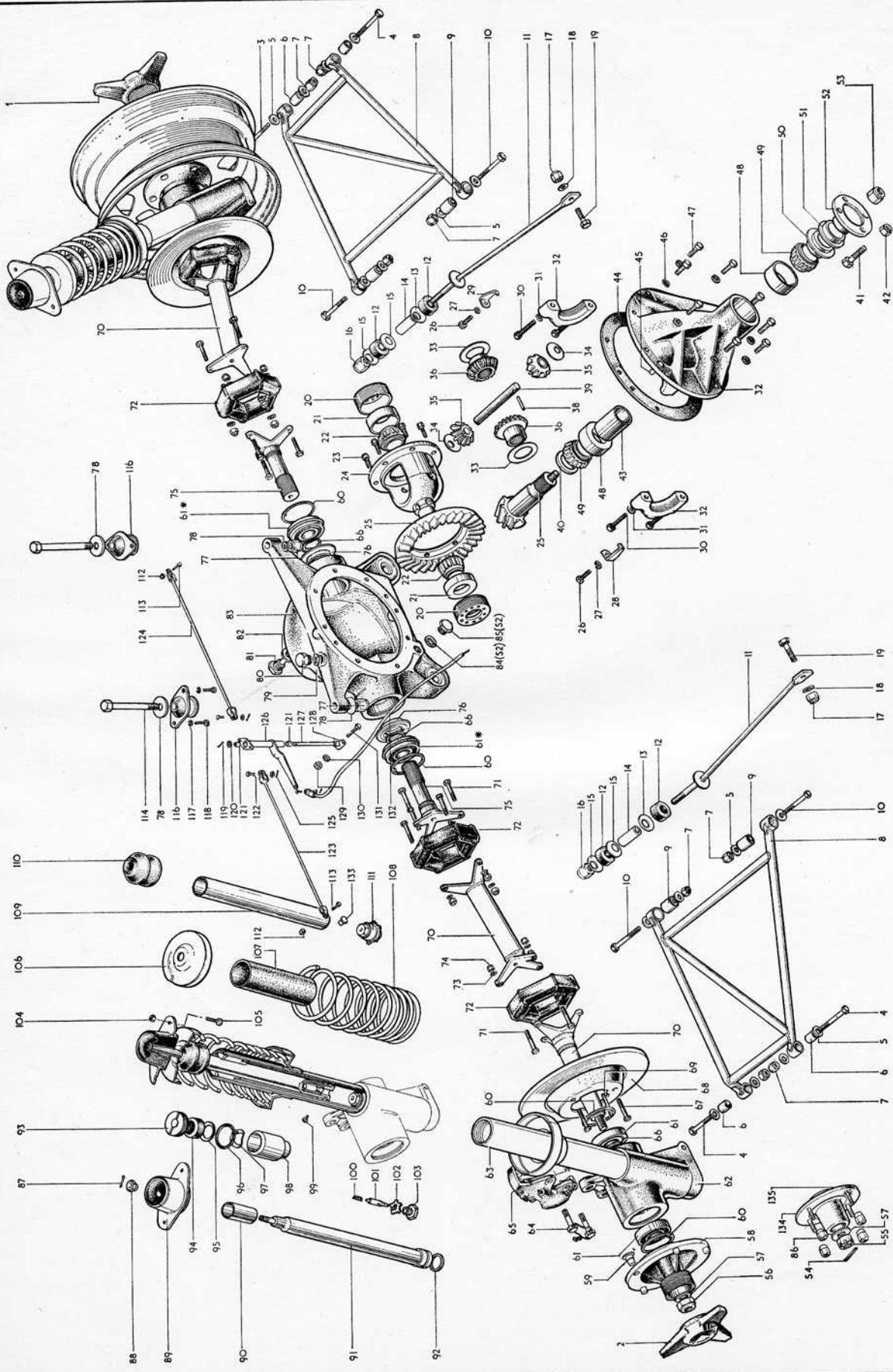
Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>CHASSIS SECTION (continued)</b>				
<b>FRONT SUSPENSION</b>				
	26 C 700 . . .	Front suspension assembly – R.H. – with bolt-on wheels		1    1    1
	26 C 701 . . .	Front suspension assembly – L.H. – with bolt-on wheels		1    1    1
	36 C 700 . . .	Front suspension assembly – R.H. – with knock-on wheels – except Germany		–    1    1
	36 C 701 . . .	Front suspension assembly – L.H. – with knock-on wheels – except Germany		–    1    1
CA1 . . .	26 C 702 . . .	Wishbone (upper) assembly	26C/36C700/1	2    2    2
CA48 . . .	26 C 703 . . .	Wishbone (lower) assembly	26C/36C700/1	2    2    2
	26 C 001 . . .	Wishbone half – upper	26C/36C702	4    4    4
	26 C 002 . . .	Wishbone half – lower	26C/36C703	4    4    4
CA2 . . .	BP636/2 . . .	Bush (wishbone)	26C/36C700/1	8    8    8
CA50 . . .		Nut (wishbone pivot mounting) – $\frac{1}{2}$ " 'stover'	26C/36C700/1	8    8    8
CA51 . . .		Washer – $\frac{1}{2}$ " dia.	26C/36C700/1	8    8    8
CA8 . . .	(AA) 0L0 2157 . . .	Vertical link – R.H.	26C700	1    1    1
CA9 . . .	(AA) 0L0 2158 . . .	Vertical link – L.H.	26C701	1    1    1
CA8 . . .	(AA) 0L0 2149 . . .	Vertical link – R.H.	36C700	–    1    1
CA9 . . .	(AA) 0L0 2150 . . .	Vertical link – L.H.	36C701	–    1    1
CA57 . . .		Bolt (upper wishbone to ball joint assembly) – $\frac{5}{16}$ " x $2\frac{1}{4}$ " long	26C/36C700/1	2    2    2
CA4 . . .		Nut – $\frac{5}{16}$ " 'stover'	26C/36C700/1	2    2    2
CA5 . . .		Washer – $\frac{5}{16}$ "	26C/36C700/1	2    2    2
CA6 . . .	(AA) 0A0 1397 . . .	Upper ball joint assembly	26C/36C700/1	2    2    2
CA10 . . .	(AA) 0L0 2737 . . .	Shaft (stub axle)	26C700/1	2    2    2
CA10 . . .	(AA) 0L0 2376 . . .	Shaft (stub axle)	36C700/1	–    2    2
CA32 . . .	(AA) 8L0 2604 . . .	'D' washer	26C/36C700/1	2    2    2
CA31 . . .	(AA) 7S0 1405 . . .	Slotted nut (stub axle shaft)	26C/36C700/1	2    2    2
CA52 . . .		Split pin – $\frac{1}{8}$ " dia. x 1" long	26C/36C700/1	2    2    2
CA51 . . .	PP/D166/11/6 . . .	Nut (stub axle shaft) – $\frac{1}{2}$ " U.N.F. nyloc	26C/36C700/1	2    2    2
CA50 . . .	(AA) 750 0806 . . .	Washer – $\frac{1}{2}$ " dia.	26C/36C700/1	2    2    2
CA123 . . .	(AA) 0L0 5302 . . .	Dust cap	26C/36C700/1	2    2    2
CA121 . . .	(AA) 0L1 2816 . . .	Front hub	26C700/1	2    2    2
CA124 . . .	(AA) 8L0 1827 . . .	Wheel stud	26C700/1	8    8    8
CA122 . . .	(ST) 113087 . . .	Wheel nut	26C700/1	8    8    8
	36 C 726 . . .	Front hub assembly – R.H.	36C700	–    1    1
CA26 . . .	36 C 725 . . .	Front hub assembly – L.H.	36C701	–    1    1
CA25 . . .	36 G 011 . . .	Drive peg	36C725/6	–    10    10
CA28 . . .	36 G 006 . . .	Wheel nut – R.H.	36C700	–    1    1
CA29 . . .	36 G 007 . . .	Wheel nut – L.H.	36C701	–    1    1
CA27 . . .	03062/03162 . . .	Bearing (outer)	26C700/1	2    2    2
CA33 . . .	071005/07210X . . .	Bearing (inner)	26C700/1	2    2    2
CA27 . . .	LM11949/LM11910 . . .	Bearing (outer)	36C700/1	–    2    2
CA33 . . .	L44649/L44610 . . .	Bearing (inner)	36C700/1	–    2    2
CA22 . . .	(AA) 0A0 1638 . . .	Oil seal assembly	26C/36C700/1	2    2    2
CA14 . . .	(AA) 7L0 1197 . . .	Dust cover – R.H.	26C/36C700	1    1    1
CA15 . . .	(AA) 7L0 1198 . . .	Dust cover – L.H.	26C/36C701	1    1    1
CA12 . . .	(AA) 0L0 8120 . . .	Plate (caliper mounting) – R.H.	26C/36C700	1    1    1
CA11 . . .	(AA) 0L0 8121 . . .	Plate (caliper mounting) – L.H.	26C/36C701	1    1    1
CA21 . . .	(AA) 7502107 . . .	Bolt (mounting plate to vertical link) – $\frac{5}{16}$ " x $2\frac{1}{4}$ " long	26C/36C700/1	4    4    4
CA13 . . .	(AA) 8502216 . . .	Bolt (mounting plate to rear steering arm)	26C/36C700/1	2    2    2
CA35 . . .	(AA) 8500905 . . .	Lockwasher	26C/36C700/1	2    2    2
CA55 . . .	8L0 1356 . . .	Sealing ring (mounting plate)	26C/36C700/1	2    2    2
CA21 . . .	7502182 . . .	Screw (caliper mounting plate)	26C/36C700/1	4    4    4
CA35 . . .	(AA) 8500904 . . .	Lockwasher	26C/36C700/1	4    4    4
CA46 . . .	(AA) 0L0 3638 . . .	Steering arm – R.H.	26C/36C700	1    1    1
CA47 . . .	(AA) 0L0 3740 . . .	Steering arm – L.H.	26C/36C701	1    1    1
CA34 . . .	(AA) 7502193 . . .	Bolt (front steering arm) – $\frac{3}{16}$ " x $2\frac{1}{8}$ " long	26C/36C700/1	2    2    2
CA44 . . .		Nut (vertical link to steering arm) – $\frac{3}{8}$ " 'stover'	26C/36C700/1	2    2    2

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>FRONT SUSPENSION (continued)</b>									
CA18	(AA) 8L0 1712	Plug (vertical link) - $\frac{1}{2}$ " U.N.F.	26C/36C700/1	.	2	2			
CA36	(AA) 0A0 1856	Lower trunnion assembly - R.H.	26C/36C700	.	1	1			
CA37	(AA) 0A0 1857	Lower trunnion assembly - L.H.	26C/36C701	.	1	1			
CA49	(AA) 8L0 1343	Seal (trunnion)	26C/36C700/1	.	2	2			
CA42	.	Bolt (trunnion to wishbone lower) - $\frac{7}{16}$ " $\times$ $2\frac{1}{2}$ " long	26C700/1	.	2	2			
CA16	.	Nut - $\frac{7}{16}$ " 'stover'	26C700/1	.	2	2			
		Washer - $\frac{7}{16}$ " dia.	26C700/1	.	2	2			
CA53	26 C 710	Unit (front suspension)	26C/36C700/1	.	2	2			
	(A) AT7/7200	Bump stop	26C710	.	2	2			
CA54	A26 C 010	Road spring - front	26C710	.	2	2			
	(A) AT7/S/1784/1	Damper	26C710	.	2	2			
CA43	.	Bolt (damper to wishbone lower) - $\frac{1}{2}$ " $\times$ $2\frac{1}{2}$ " long	26C 36C700/1	.	2	2			
		Nut - $\frac{1}{2}$ " 'stover'	26C/36C700/1	.	2	2			
		Washer - $\frac{1}{2}$ " dia.	26C/36C700/1	.	2	2			
CA114	26 C 003	Anti-roll bar	.	.	1	1			
CA116	26 C 006	Link (anti-roll bar) - R.H.	.	.	1	1			
CA117	26 C 005	Link (anti-roll bar) - L.H.	.	.	1	1			
CA115	.	Bolt (anti-roll bar link to chassis) - $\frac{3}{8}" \times 1\frac{3}{4}$ " long	.	.	2	2			
CA119	.	Nut - $\frac{3}{8}$ " 'stover'	.	.	2	2			
CA118	.	Washer - $\frac{3}{8}$ " dia.	.	.	2	2			
CA120	(A) AT7 5068	Bush (anti-roll bar to link) - rubber	.	.	2	2			
CA127	(A) AT7/612	Washer (damper to anti-roll bar)	.	.	2	2			
CA128	(A) AT7/702	Washer	.	.	2	2			
CA110	(A) AT7/5005	Washer	.	.	4	4			
CA111	(A) AT7/403	Mounting rubber	.	.	4	4			
CA112	(A) AT10-398	Nut - $\frac{3}{8}$ "	.	.	2	2			
CA113	(A) AT10-399	Locknut - $\frac{3}{8}$ "	.	.	2	2			

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CB



## REAR SUSPENSION &amp; FINAL DRIVE

\* ITEM 61 FITTED WITH O'RING SEAL - S1 ONLY  
FOR S2 & COUPE - REFER TO BEARING  
LISTED WITHOUT ANULAR GROOVE.

FILE NOT TO BE REDISTRIBUTED FOR PROFIT

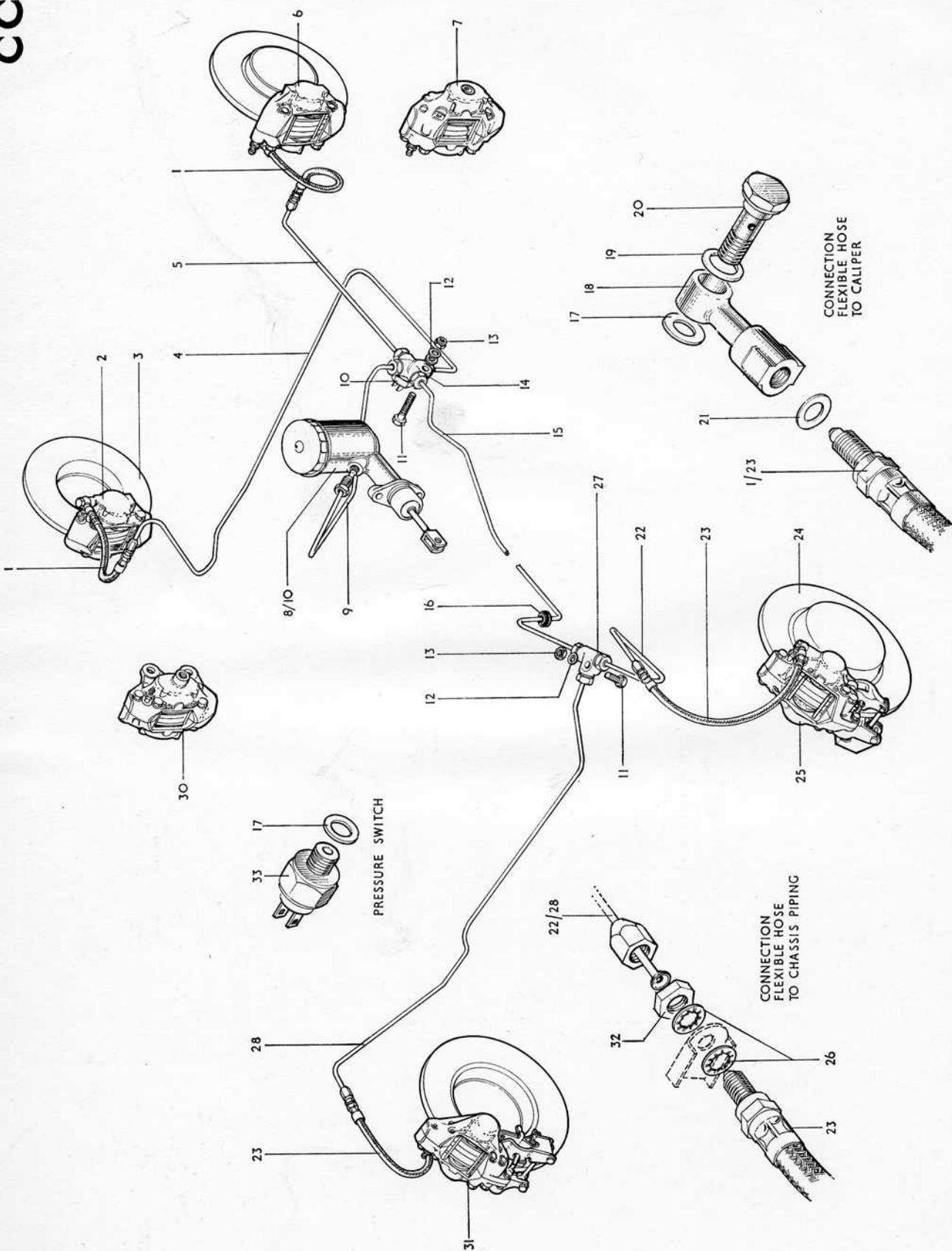
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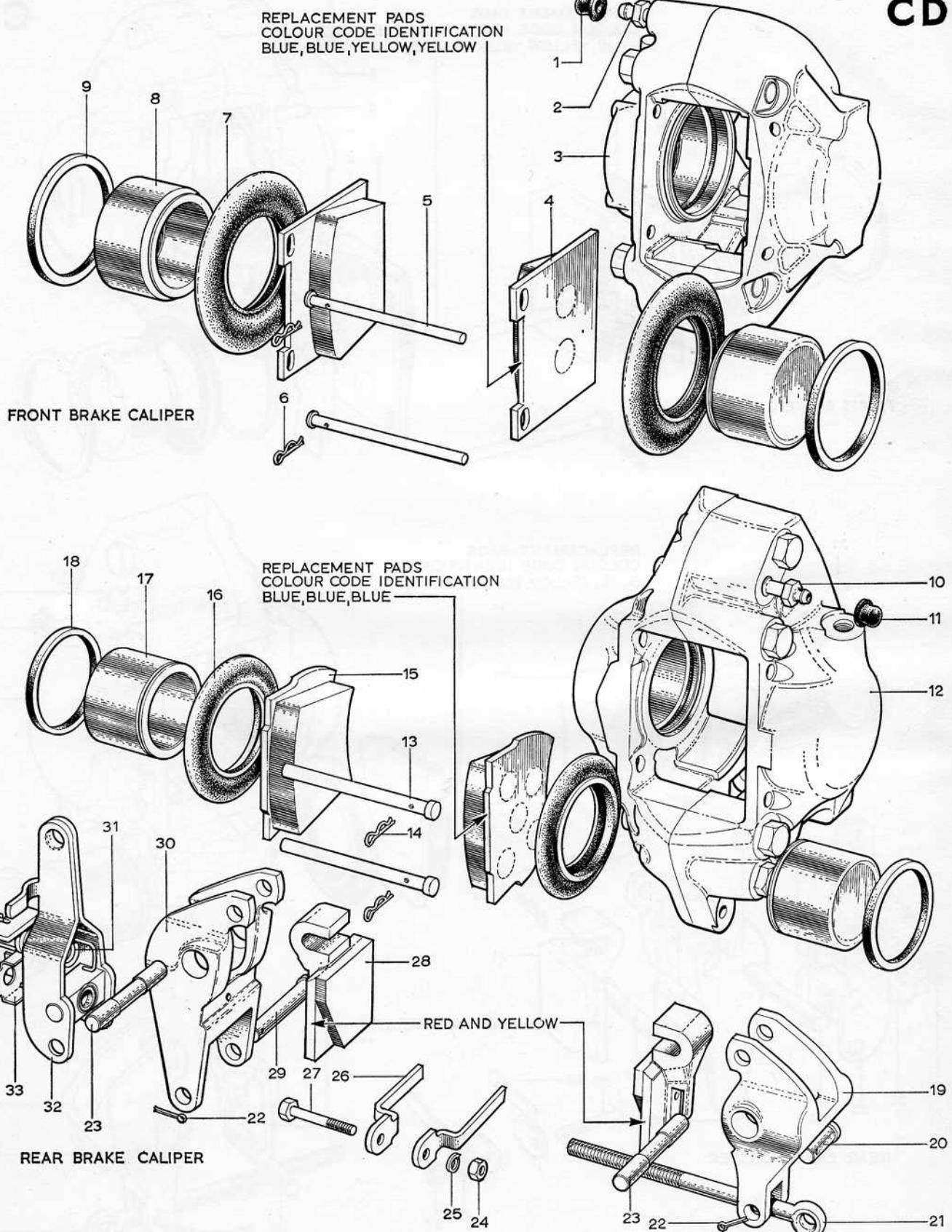
Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S2    S2    Coupé
<b>CHASSIS SECTION (continued)</b>				
<b>REAR SUSPENSION</b>				
	26 D 702	Rear suspension assembly – R.H. – with bolt-on wheels		1    1    1
	26 D 701	Rear suspension assembly – L.H. – with bolt-on wheels		1    1    1
	36 D 702	Rear suspension assembly – R.H. – with knock-on wheels – except Germany		–    1    1
	36 D 701	Rear suspension assembly – L.H. – with knock-on wheels – except Germany		–    1    1
CB135	26 D 001	Rear hub	26D701/2	2    2    2
CB134	(ST) 112429	Wheel stud	26D701/2	8    8    8
CB86	(ST) 113087	Wheel nut	26D701/2	8    8    8
CB55		Nut (rear hub to drive shaft) – $\frac{5}{8}$ " 'stover'	26D701/2	2    2    2
CB57		Washer – $\frac{5}{8}$ " dia.	26D701/2	2    2    2
CB54		Split pin	26D701/2	2    2    2
CB58	36 D 730	Rear hub assembly – R.H.	36D702	1    1    1
	36 D 729	Rear hub assembly – L.H.	36D701	–    1    1
CB59	36 G 011	Drive peg	36D729/30	–    10    10
CB3	36 G 006	Wheel nut – R.H.	36D702	–    1    1
CB2	36 G 007	Wheel nut – L.H.	36D701	–    1    1
CB55		Nut (rear hub assembly to drive shaft) – $\frac{5}{8}$ " 'stover'	36D701/2	2    2    2
CB57		Washer – $\frac{5}{8}$ " dia.	36D701/2	–    2    2
CB69	26 D 002	Key (rear hub)	26D/36D701/2	2    2    2
CB70	A26 D 003	Drive shaft (outboard)	26D/36D701/2	2    2    2
CB61	ALN 30	Bearing (outboard drive shaft) – 'R.I.V.'	26D/36D701/2	4    4    4
CB61	LJ30WSRR	Bearing (outboard drive shaft) – 'R. & M.'	26D/36D701/2	4    4    4
CB60	1300-62	Circlip – 62 m.m. internal	26D/36D701/2	4    4    4
CB66	2100K-30	Circlip – 30 m.m. external	26D/36D701/2	2    2    2
CB62	26 D 005	Bearing housing – R.H.	26D/36D702	1    1    1
	26 D 004	Bearing housing – L.H.	26D/36D701	1    1    1
CB63	26 D 007	Damper unit – strut	26D/36D701/2	2    2    2
CB108	26 D 006	Road spring	26D/36D701/2	2    2    2
CB110	14-5-297	Hollow rubber spring	26D/36D701/2	2    2    2
CB107	26 D 009	Dust cover	26D/36D701/2	2    2    2
CB106	(F) 100E-5420	Abutment (spring upper)	26D/36D701/2	2    2    2
CB89	26 D 703	Resilient mounting assembly	26D/36D701/2	2    2    2
CB105	26 D 032	Screw (resilient mounting assembly to chassis frame)	26D/36D701/2	4    4    4
CB88	26 D 011	Nut (resilient mounting to damper)	26D/36D701/2	2    2    2
		Split pin – $\frac{1}{8}$ " dia. $\times$ $1\frac{1}{4}$ " long	26D/36D701/2	2    2    2
CB72	A26 D 034	Rotaflex coupling	26D/36D701/2	4    4    4
CB71	J056	Bolt (coupling to drive shaft) – $\frac{7}{16}'' \times 2\frac{3}{8}''$ long	26D/36D701/2	18    18    18
CB67	J055	Bolt – $\frac{7}{16}'' \times 3\frac{1}{2}''$ long	26D/36D701/2	6    6    6
CB74		Nut – $\frac{7}{16}$ " 'stover'	26D/36D701/2	24    24    24
CB73	26 D 017	Special washer	26D/36D701/2	24    24    24
CB8	26 D 014	Wishbone	26D/36D701/2	2    2    2
CB9	13/1305	Bush (wishbone inner)	26D/36D701/2	4    4    4
CB6	629/11	Bush (wishbone outer)	26D/36D701/2	4    4    4
CB3		Bolt (wishbone to bearing housing – rear) – $\frac{7}{16}'' \times 3\frac{3}{8}''$ long	26D/36D701/2	2    2    2
CB7		Nut – $\frac{7}{16}$ " 'stover'	26D/36D701/2	2    2    2
CB5		Washer – $\frac{7}{16}$ " dia.	26D/36D701/2	2    2    2
CB4		Bolt (wishbone to bearing housing – front) – $\frac{7}{16}'' \times 4''$ long	26D/36D701/2	2    2    2
CB7		Nut – $\frac{7}{16}$ " 'stover'	26D/36D701/2	2    2    2
CB5		Washer – $\frac{7}{16}$ " dia.	26D/36D701/2	2    2    2
CB10		Bolt (wishbone to chassis) – $\frac{7}{16}'' \times 2\frac{1}{2}''$ long	26D/36D701/2	4    4    4
CB7		Nut – $\frac{7}{16}$ " 'stover'	26D/36D701/2	4    4    4

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>REAR SUSPENSION (continued)</b>									
CB5 . . . . .		Washer - $\frac{7}{16}$ " dia.	26D/36D701/2 . . . . .	4	4	4			
CB70 . . . . .	A26 D 015 . . . . .	Drive shaft (fixed length)	26D/36D701/2 . . . . .	2	2	2			



CC

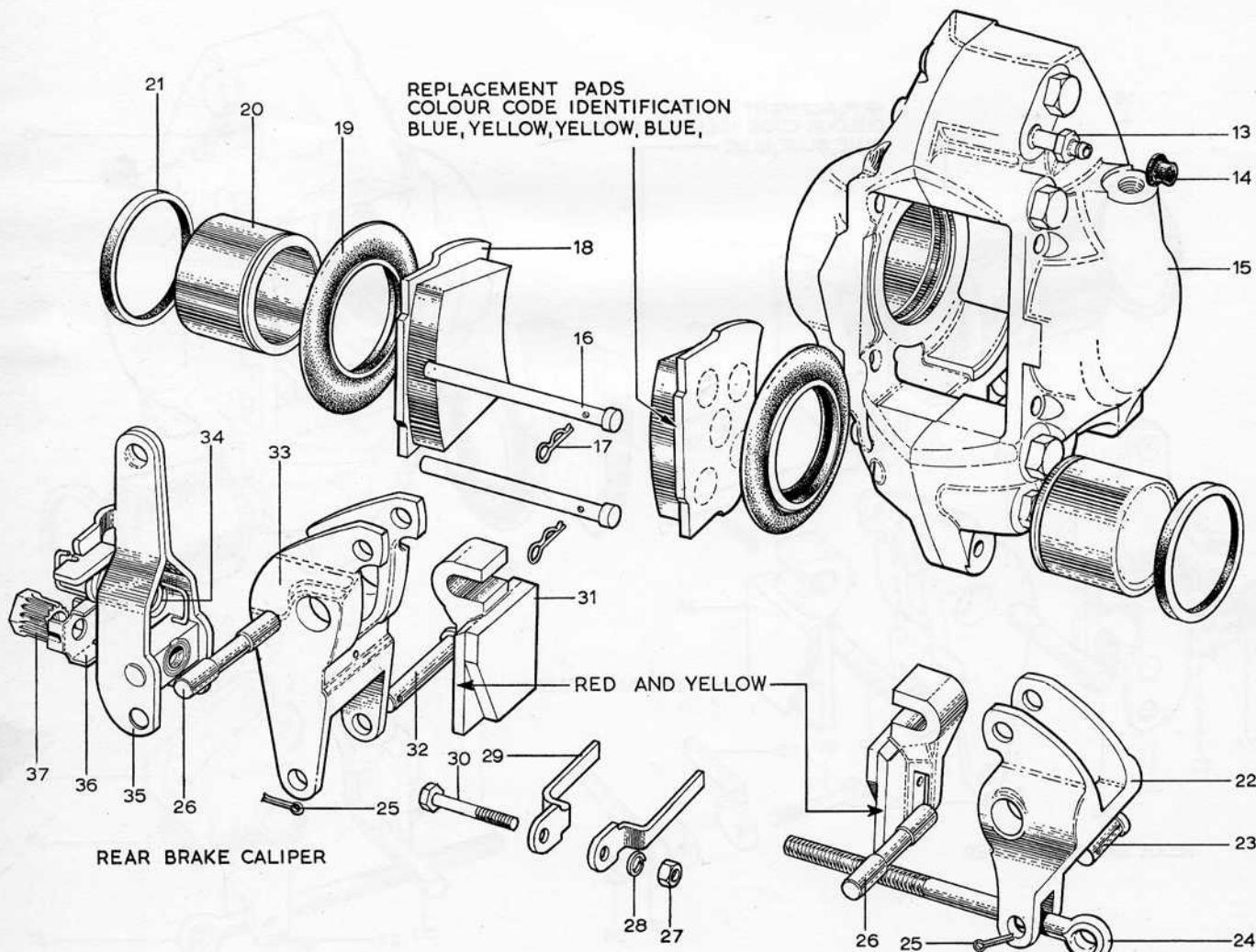
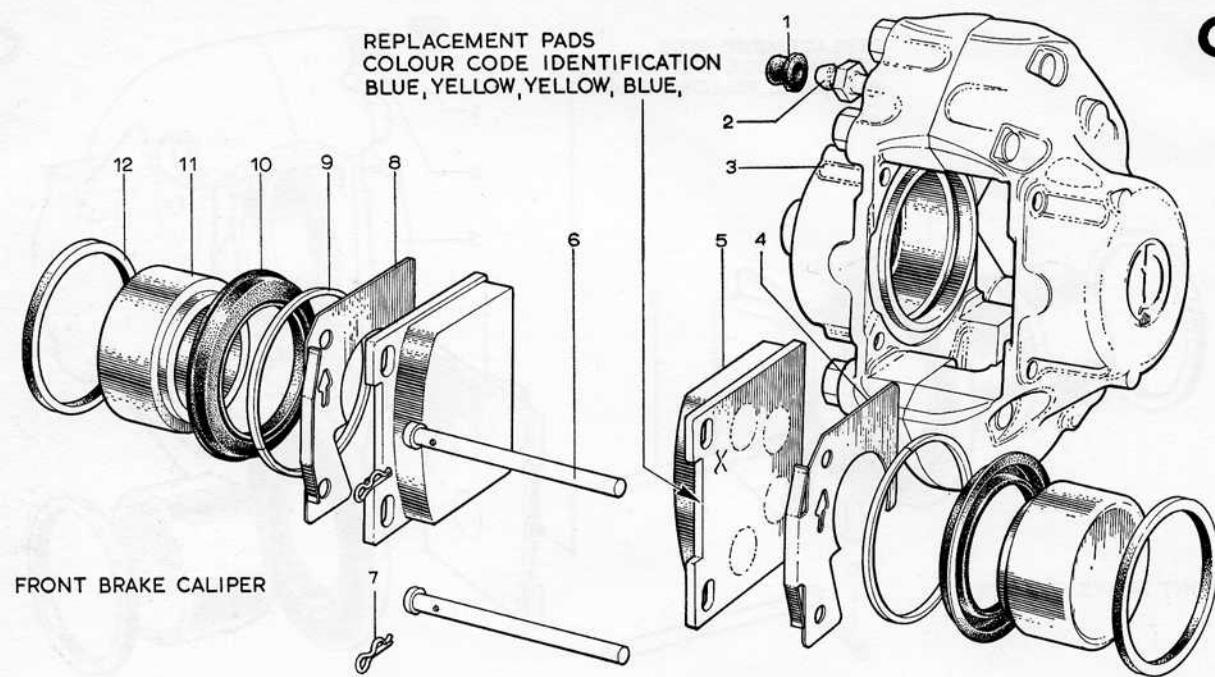




FRONT AND REAR BRAKE CALIPER COMPONENTS - SI

**CD**

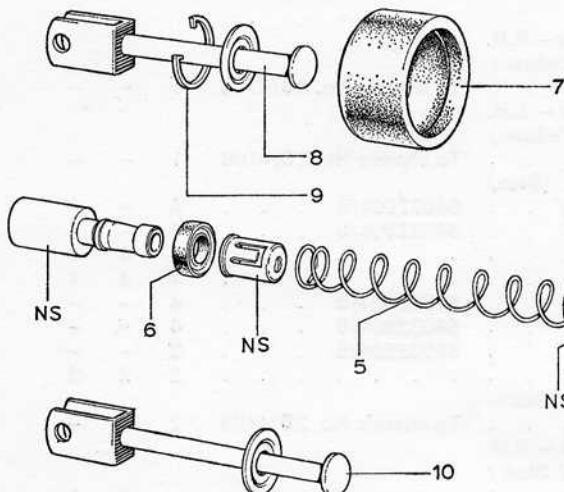
CE



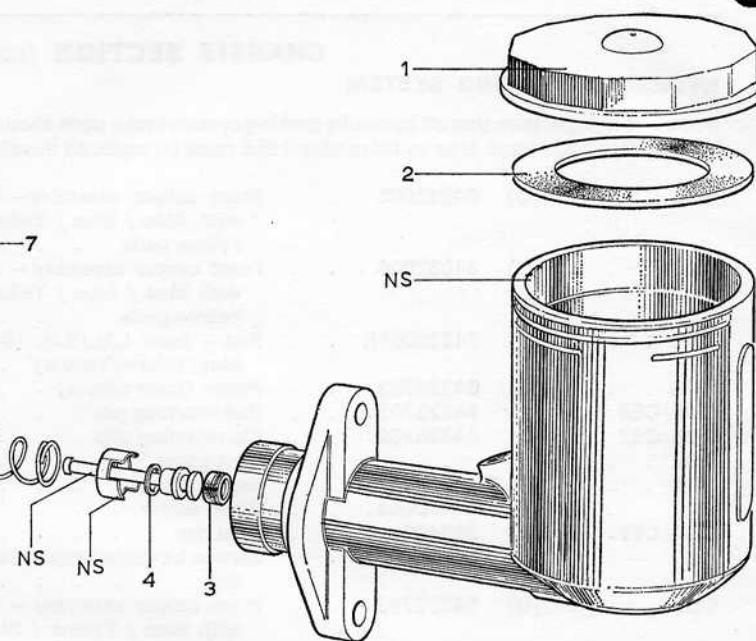
FRONT AND REAR BRAKE CALIPER COMPONENTS - S2 &amp; COUPE

CF

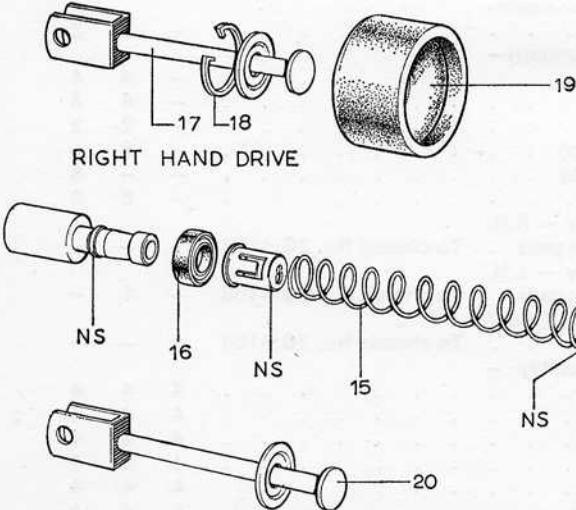
## RIGHT HAND DRIVE



## LEFT HAND DRIVE

 $5/8''$  MASTER CYLINDER - ELAN S1R.H. & L.H.D. - ELAN S1  
- 1ST 100 VEHICLES

## RIGHT HAND DRIVE



## LEFT HAND DRIVE

0.70" MASTER CYLINDER { ELAN S1 (1ST 100 VEHICLES)  
ELAN S2 AND COUPÉ

BRAKE MASTER CYLINDER

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>HYDRAULIC BRAKING SYSTEM</b>									
<p><i>Note. – It is imperative that all hydraulic braking system brake pads should have the same colour codings, the Blue/Yellow/Yellow/Blue pads fitted prior to November 1965 must be replaced in vehicle sets by the current pads.</i></p>									
CC6 . . .	(G) 64032605 . . .	Front caliper assembly – R.H. with Blue / Blue / Yellow / Yellow pads . . . . .	To chassis No. 26/4108 . . . . .	1	–	–			
CC2 . . .	(G) 64032604 . . .	Front caliper assembly – L.H. with Blue / Blue / Yellow / Yellow pads . . . . .	To chassis No. 26/4108 . . . . .	1	–	–			
CD4 . . .	(G) 6432508FK . . .	Pad – front L.H./R.H. (Blue/ Blue/Yellow/Yellow) . . . . .	64032604/5 . . . . .	4	–	–			
CD8 . . .	(G) 64325703 . . .	Piston (front caliper) . . . . .	64032604/5 . . . . .	4	–	–			
CD5/CE6 . . .	(G) 64325705 . . .	Pad retaining pin . . . . .	64032604/5 . . . . .	4	4	4			
CD6/CE7 . . .	(G) 64325706 . . .	Pin retaining clip . . . . .	64032604/5 . . . . .	4	4	4			
CD7 . . .	(G) . . . . .	Dust cover . . . . .	64032604/5 . . . . .	4	–	–			
CD9 . . .	(G) . . . . .	Sealing ring . . . . .	64032604/5 . . . . .	4	–	–			
CD2 . . .	(G) 64470444 . . .	Bleed screw . . . . .	64032604/5 . . . . .	2	–	–			
CD1/CE1 . . .	(G) 363400 . . .	Dust cap . . . . .	64032604/5 . . . . .	2	2	2			
	(G) SP.2519 . . .	Service kit (front caliper assembly) . . . . .	To chassis No. 26/4108 . . . . .	2	–	–			
CC7 . . .	(G) 64032793 . . .	Front caliper assembly – R.H. with Blue / Yellow / Blue / Yellow pads . . . . .	– . . . . .	1	1	1			
CC30 . . .	(G) 64032792 . . .	Front caliper assembly – L.H. with Blue / Yellow / Blue / Yellow pads . . . . .	– . . . . .	1	1	1			
CE5 . . .	(G) 64326615GJ . . .	Pad – front L.H./R.H. (Blue/ Yellow/Blue/Yellow) . . . . .	64032792/3 . . . . .	–	4	4			
	(G) 640326615FK . . .	Pad (front brake) – Blue/Blue/ Yellow/Yellow . . . . .	– . . . . .	–	4	4			
CE11 . . .	(G) 64326616 . . .	Piston (front caliper) . . . . .	64032792/3 . . . . .	–	4	4			
CE4 . . .	(G) 64326620 . . .	Damping spring . . . . .	64032792/3 . . . . .	–	2	2			
CE8 . . .	(G) 64326619 . . .	Damping spring . . . . .	64032792/3 . . . . .	–	2	2			
CE10 . . .	(G) . . . . .	Dust cover . . . . .	– . . . . .	–	4	4			
CE9 . . .	(G) . . . . .	Ring (dust cover retaining) . . . . .	64032792/3 . . . . .	–	4	4			
CE12 . . .	(G) . . . . .	Sealing ring . . . . .	64032792/3 . . . . .	–	4	4			
CE2 . . .	(G) 64470445 . . .	Bleed screw . . . . .	64032792/3 . . . . .	–	2	2			
	(G) SP.2534 . . .	Service kit (front caliper assembly) . . . . .	– . . . . .	–	2	2			
		Bolt (front caliper mounting) – $\frac{7}{16}$ " × 1½" long . . . . .	– . . . . .	–	4	4			
		Lockwasher – $\frac{7}{16}$ " . . . . .	– . . . . .	–	4	4			
CA24/CC3 . . .	(AA) 0L08304 . . .	Disc (front) . . . . .	– . . . . .	–	2	2			
CA34 . . .	(AA) 7502145 . . .	Bolt (front disc to hub) . . . . .	– . . . . .	–	8	–			
CA34 . . .	(AA) 7502148 . . .	Bolt (front disc to hub) . . . . .	– . . . . .	–	–	8			
CA35 . . .	(AA) 8500905 . . .	Lockwasher . . . . .	– . . . . .	–	8	8			
CC25 . . .	(G) 64032738 . . .	Rear caliper assembly – R.H. with Blue/Blue/Blue pads . . . . .	To chassis No. 26/4108 . . . . .	1	–	–			
CC31 . . .	(G) 64032739 . . .	Rear caliper assembly – L.H. with Blue/Blue/Blue pads . . . . .	To chassis No. 26/4108 . . . . .	–	1	–			
CD15 . . .	(G) 64325418DT . . .	Pad – rear L.H./R.H. (Blue/ Blue/Blue) . . . . .	To chassis No. 26/4108 . . . . .	4	–	–			
CD28 . . .	(G) 64932005EE . . .	Handbrake pad assembly – R.H./L.H. . . . .	– . . . . .	4	4	4			
CD17/CE20 . . .	(G) 64325873 . . .	Piston (rear caliper) . . . . .	– . . . . .	4	4	4			
CD13/CE16 . . .	(G) 64325022 . . .	Pad retaining pin . . . . .	– . . . . .	4	4	4			
CD14/CE17 . . .	(G) 64325009 . . .	Pin retaining clip . . . . .	– . . . . .	4	4	4			
CD16/CE19 . . .	(G) . . . . .	Dust cover . . . . .	– . . . . .	4	4	4			
CD18/CE21 . . .	(G) . . . . .	Sealing ring . . . . .	– . . . . .	4	4	4			
CD10 . . .	(G) 377687W . . .	Bleed screw (rear caliper) . . . . .	To chassis No. 26/4108 . . . . .	2	–	–			
CD11/CE14 . . .	(G) 363400 . . .	Dust cap . . . . .	– . . . . .	2	2	2			
	(G) SP.2515 . . .	Service kit (rear caliper assembly) . . . . .	– . . . . .	2	2	2			
CD19/CE22 . . .	(G) 64325677 . . .	Clamping lever (outer) . . . . .	– . . . . .	2	2	2			
CD30/CE33 . . .	(G) 64325679 . . .	Clamping lever (inner) . . . . .	– . . . . .	2	2	2			
CD23/CE26 . . .	(G) 64325747 . . .	Pivot pin (H/B to caliper) . . . . .	– . . . . .	4	4	4			
CD21/CE24 . . .	(G) 64325759 . . .	Tie rod . . . . .	– . . . . .	2	2	2			
CD31/CE34 . . .	(G) 64325754 . . .	Return spring . . . . .	– . . . . .	2	2	2			

Illustration Reference	Part Number	Description	Next Assembly	S2	Quantity S2 Coupé
<b>CHASSIS SECTION (continued)</b>					
<b>HYDRAULIC BRAKING SYSTEM (continued)</b>					
CD20/CE23	(G) 64325762	Pivot pin (tie rod)		2	2 2
CD33/CE36	(G) 64325761	Spring clip		2	2 2
CD34/CE37	(G) 64325760	Adjuster nut		2	2 2
CD32/CE35	(G) 64325753	Operating lever assembly		2	2 2
CD29/CE32	(G) 64325763	Pivot pin (operating lever)		2	2 2
CD22/CE25	(G) 15008	Split pin		2	2 2
CD26/CE29	(G) 64325901	Centralizing strip		2	2 2
CD27/CE30	(G) 64130400	Bolt		2	2 2
CD25/CE28	(G) 64140022	Washer		2	2 2
CD24/CE27	(G) GB.33564	Nut		2	2 2
CB65/CC25	(G) 64032739XK	Rear caliper assembly - R.H. - with Blue / Blue / Yellow / Yellow pads		-	1 1
CC31	(G) 64032738XK	Rear caliper assembly - L.H. - with Blue / Blue / Yellow / Yellow pads		-	1 1
CB64	26 J 002	Bolt (rear caliper to bearing housing)		-	4 4
		Shim (rear caliper to bearing housing) - $\frac{7}{16}$ " I.D. $\times \frac{1}{2}$ " O.D. $\times 0.005"$ thick - brass		-	30 30
CE18	(G) 64325418GJ	Pad - rear L.H./R.H. (Blue/Yellow/Yellow/Blue)		-	4 4
	(G) 640325418FK	Pad (rear brake) - Blue/Blue/Yellow/Yellow		-	4 4
	(G) 640326615GJ	Pad (brake) - special equipment - Blue/Yellow/Yellow/Blue		-	
CE13	(G) 64470445	Bleed screw (rear caliper)		-	8 8
CB68/CC24	A26 J 001	Disc (rear)		-	2 2
EL75	A26 J 708	Pedal assembly - R.H.D.		-	1 1
	26 J 707	Pedal assembly - L.H.D.		-	1 1
EL80	A26 J 022	Shaft (pedal mounting)	26J707/A26J708	-	1 1
	B26 J 020	Pedal (brake) assembly - R.H.D.		-	
	A26 J 019	Pedal (brake) assembly - L.H.D.	A26J708	-	1 1
EL86	S2946	Pad (brake pedal)	26J707	-	1 1
EL83	12 DU 08	Bush (brake pedal to shaft)	26J707/A26J708	-	1 1
EL81	J 014	Washer (pedal spacing)	26J707/A26J708	-	ar ar
EL90	26 J 017	Spring (brake pedal retracting)	26J707/A26J708	-	1 1
		Link (brake pedal actuating) - R.H.D.			
EL77	A26 J 024	Bracket (pedal mounting) - R.H.D.	A26J708	-	1 1
	26 J 030	Bracket (pedal mounting) - L.H.D.	A26J708	-	1 1
EL101		Bolt (pedal assembly and master cylinders to dash) - $\frac{5}{16}'' \times 1\frac{1}{2}''$ long - R.H.D.	26J707	-	1 1
		Bolt (pedal assembly and master cylinders to dash) - $\frac{5}{16}'' \times 1\frac{1}{2}''$ long - L.H.D.		-	4 4
	J 034	Bolt (clutch stop and pedal assembly and master cylinders to dash) - L.H.D.		-	3 3
EL102		Nut - $\frac{5}{16}$ " 'stover'		-	1 1
EL103		Washer - $\frac{5}{16}$ " dia.		-	4 4
EL108		Screw (pedal assembly to body) - rear - No. 10 $\times 1''$ long		-	4 4
EL109		Washer - $\frac{3}{16}$ " I.D. $\times \frac{1}{2}$ " O.D. $\times 21$ S.W.G.		-	2 2
EL94	26 B 104	Packing piece		-	5 5
EL110		Nut - No. 10 nyloc		-	2 2
EL84	26 J 025	Bracket (pedal shaft bearing)		-	1 1
EL114		Bolt (bracket to body) - $\frac{1}{4}'' \times 1\frac{1}{2}''$ long		-	2 2

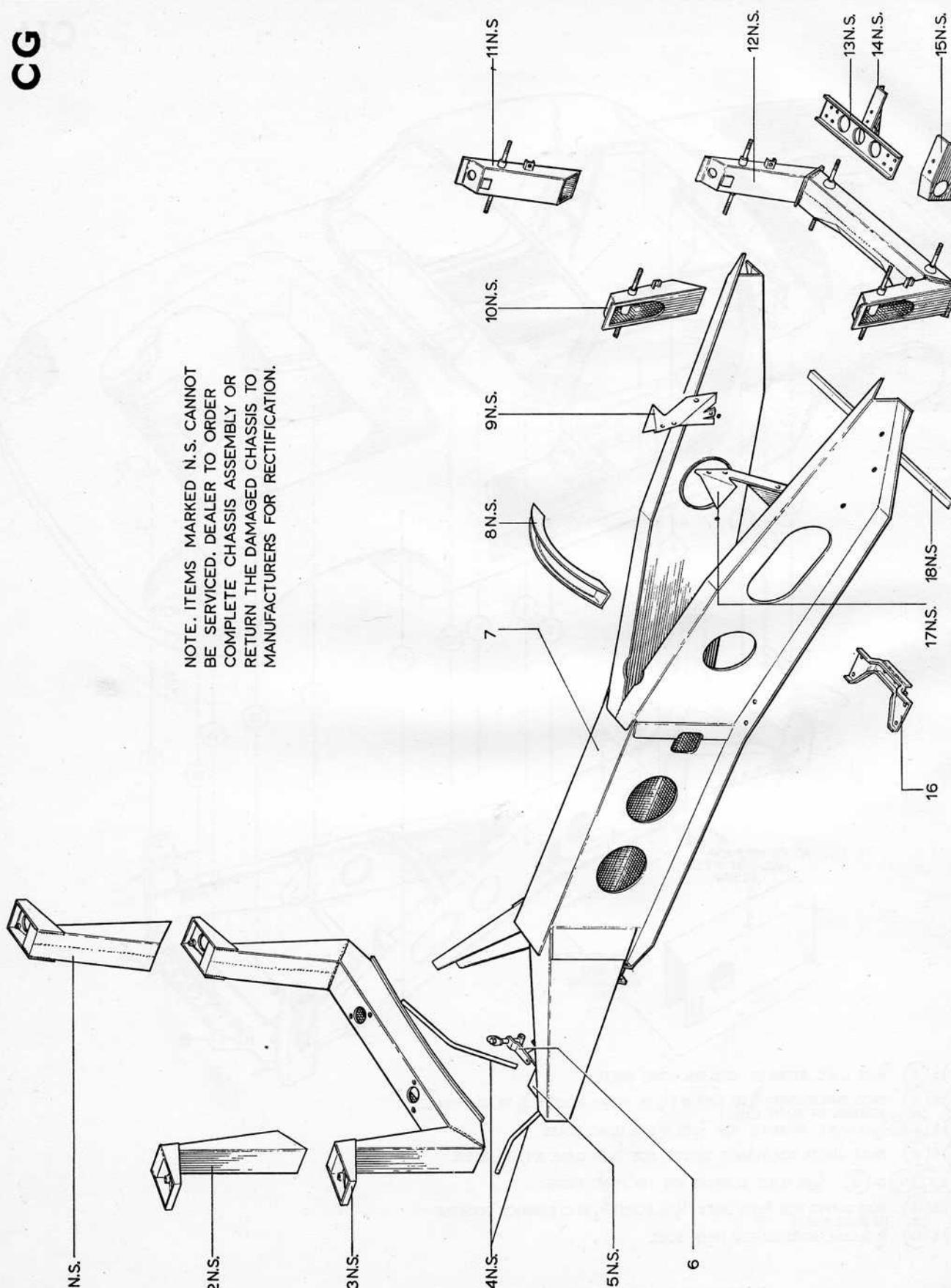
Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
<b>CHASSIS SECTION (continued)</b>						
<b>HYDRAULIC BRAKING SYSTEM (continued)</b>						
EL85 . . .	26 J 028 . . .	Washer square . . . . .	—	2	2	
EL115 . . .	. . .	Washer — $\frac{1}{2}$ " dia. . . . .	—	2	2	
EL123 . . .	. . .	Lockwasher — $\frac{1}{2}$ " dia. . . . .	—	2	2	
CC8 . . .	(G) 64067975 . . .	Brake master cylinder $\frac{5}{8}$ " dia. — R.H.D. . . . .	To chassis No. 26/4108	1	—	—
	(G) 64068063 . . .	Brake master cylinder $\frac{5}{8}$ " dia. — L.H.D. . . . .	To chassis No. 26/4108	1	—	—
CF8 . . .	(G) 64673863 . . .	Push rod — R.H.D. . . . .	64067975 . . . . .	1	—	—
CF10 . . .	(G) 391017 . . .	Push rod — L.H.D. . . . .	64068063 . . . . .	1	—	—
CF5 . . .	(G) 378847 . . .	Spring . . . . .	64067975/64068063 . . . . .	1	—	—
CF4 . . .	(G) . . .	Spring washer . . . . .	64067975/64068063 . . . . .	1	—	—
CF1 . . .	(G) 378434 . . .	Filler cap . . . . .	64067975/64068063 . . . . .	1	—	—
CF2 . . .	(G) . . .	Cap washer . . . . .	64067975/64068063 . . . . .	1	—	—
CF3 . . .	(G) . . .	Valve seal . . . . .	64067975/64068063 . . . . .	1	—	—
CF6 . . .	(G) . . .	Plunger seal . . . . .	64067975/64068063 . . . . .	1	—	—
CF7 . . .	(G) . . .	Dust cover . . . . .	64067975/64068063 . . . . .	1	—	—
CF9 . . .	(G) . . .	Circlip . . . . .	64067975/64068063 . . . . .	1	—	—
	(G) SP.2115 . . .	Service kit — $\frac{5}{8}$ " Brake Master cylinder . . . . .	—	1	—	—
CC10 . . .	(G) 64067948 . . .	Brake master cylinder — $\frac{7}{8}$ " dia. — L.H.D./R.H.D. . . . .	To chassis No. 26/4108	1	—	—
CF21 . . .	(G) 64674539 . . .	Push rod — L.H.D./R.H.D. . . . .	64067948 . . . . .	1	—	—
CF15 . . .	(G) 64673425 . . .	Spring . . . . .	64067948/64068324/5 . . . . .	1	1	1
CF14 . . .	(G) . . .	Spring washer . . . . .	64067948/64068324/5 . . . . .	1	1	1
CF22 . . .	(G) 378230 . . .	Retaining washer . . . . .	64067948/64068324/5 . . . . .	1	1	1
CF25 . . .	(G) 373201 . . .	Jaw end . . . . .	64067975/64068063 . . . . .	1	—	—
CF23 . . .	(G) 64100031 . . .	Locknut . . . . .	64067975/64068063 . . . . .	1	—	—
CF24 . . .	(G) 64100026 . . .	Nut . . . . .	64067975/64068063 . . . . .	1	—	—
CF11 . . .	(G) 64473019 . . .	Filler cap . . . . .	64067948/64068324/5 . . . . .	1	1	1
CF12 . . .	(G) . . .	Cap washer . . . . .	64067948/64068324/5 . . . . .	1	1	1
	(G) SP.2152 . . .	Service kit — $\frac{7}{8}$ " master cylinder . . . . .	Except first 100 vehicles	1	—	—
CC10 . . .	(G) 64068324 . . .	Brake master cylinder — $\frac{7}{8}$ " dia. — R.H.D. . . . .	—	1	1	
	(G) 64068325 . . .	Brake master cylinder — $\frac{7}{8}$ " dia. — L.H.D. . . . .	—	1	1	
CF17 . . .	(G) 64673863 . . .	Push rod assembly — R.H.D. . . . .	64068324 . . . . .	—	1	1
CF20 . . .	(G) 391017 . . .	Push rod assembly — L.H.D. . . . .	64068325 . . . . .	—	1	1
	(G) SP.2172 . . .	Service kit — $\frac{7}{8}$ " brake master cylinder . . . . .	—	1	1	
CF13 . . .	. . .	Valve seal — $\frac{7}{8}$ " brake master cylinder . . . . .	64067948/64068324/5 . . . . .	1	1	1
CF16 . . .	. . .	Plunger seal — $\frac{7}{8}$ " brake master cylinder . . . . .	64067948/64068324/5 . . . . .	1	1	1
CF19 . . .	. . .	Dust cover — $\frac{7}{8}$ " brake master cylinder . . . . .	64067948/64068324/5 . . . . .	1	1	1
CF18 . . .	. . .	Circlip . . . . .	64067948/64068324/5 . . . . .	1	1	1
EL104 . . .	(F) 100E-73871 . . .	Clevis pin (master cylinder to brake pedal) . . . . .	—	1	1	
EL107 . . .	(F) 72010-S7 . . .	Split pin — $\frac{1}{8}$ " dia. $\times \frac{5}{8}$ " long . . . . .	—	1	1	
EL105 . . .	. . .	Washer — $\frac{5}{16}$ " dia. . . . .	—	1	1	
EL106 . . .	. . .	Washer . . . . .	—	1	1	
CC1 . . .	(G) 3700622W . . .	Hose (high-pressure flexible) — front . . . . .	—	2	2	
CC23 . . .	(G) 3700625W . . .	Hose (high-pressure flexible) — rear . . . . .	—	2	2	
CC14 . . .	(G) 64474284 . . .	Connection (brake pipe five-way) . . . . .	—	1	1	
CC27 . . .	(G) 64474341 . . .	Connection (brake pipe three-way) . . . . .	—	1	1	
CC11 . . .	. . .	Bolt (connections to chassis) — $\frac{1}{2}'' \times 1\frac{1}{4}$ " long . . . . .	—	2	2	
CC13 . . .	. . .	Nut . . . . .	—	2	2	
CC12 . . .	. . .	Washer . . . . .	—	2	2	
CC33 . . .	(G) 64067811 . . .	Switch (stop light) . . . . .	—	4	4	
CC18 . . .	(G) 64474287 . . .	Banjo (four-way) . . . . .	—	4	4	
CC20 . . .	(G) 376102W . . .	Bolt (banjo to caliper) . . . . .	—	8	8	
CC19 . . .	. . .	Copper washer . . . . .	—	8	8	

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>HYDRAULIC BRAKING SYSTEM (continued)</b>									
CC32 . . .	50062 . . .	Locknut (brake pipe to chassis to flexible hose) . . . . .			4	4			
CC26 . . .	74330 . . .	Lockwasher . . . . .		-	8	8			
CC19 . . .	378700 . . .	Gasket . . . . .		-	4	4			
CC21 . . .	378703 . . .	Gasket . . . . .		-	4	4			
CC17 . . .	378711 . . .	Gasket . . . . .		-	5	5			
CC9 . . . (G)	64473093 . . .	Pipe (master cylinder to five-way connection) - R.H.D. - 17" long . . . . .		-	1	1			
	28 J 052 . . .	Pipe (master cylinder to five-way connection) - L.H.D. - 56" long . . . . .		-	1	1			
CC5 . . . (G)	3602030W . . .	Pipe (five-way connection to front hose) - R.H. - 10" long . . . . .		-	1	1			
CC4 . . . (G)	64473520 . . .	Pipe (five-way connection to front hose) - L.H. - 37" long . . . . .		-	1	1			
CC15 . . . (G)	64474551 . . .	Pipe (five-way connection to three-way connection) - 76" long . . . . .		-	1	1			
CC22 . . . (G)	3602930W . . .	Pipe (three-way connection to rear hose) - R.H. - 14½" long . . . . .		-	1	1			
CC28 . . . (G)	3606130W . . .	Pipe (three-way connection to rear hose) - L.H. - 30½" long . . . . .		-	1	1			
	HV 3110 B . . .	Grommet (brake pipe through chassis) . . . . .		-	1	1			

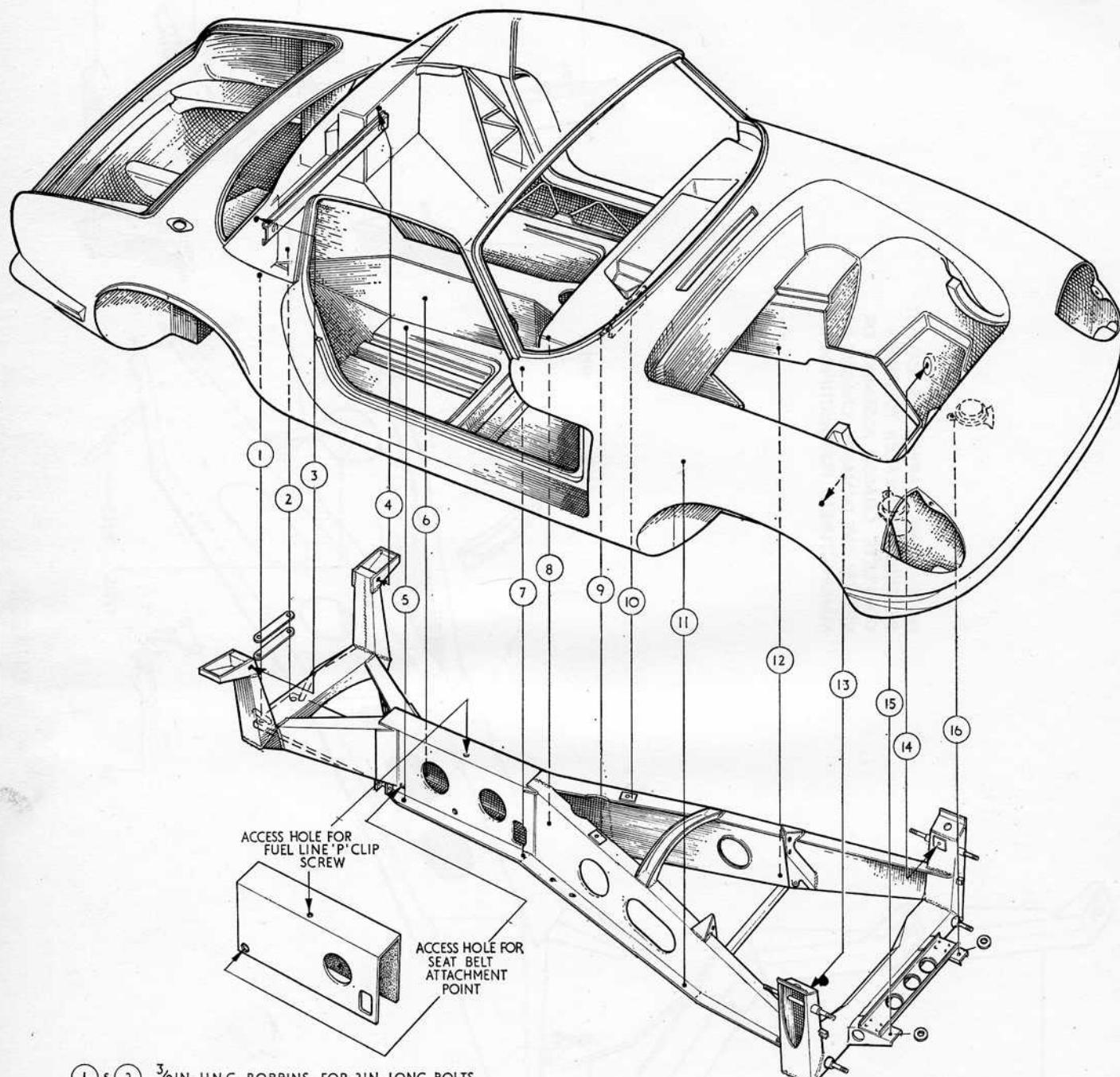
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>HANDBRAKE</b>									
	A26 J 704 . . .	Handbrake lever assembly - R.H.D. . . . .		1	1	1			
	A26 J 705 . . .	Handbrake lever assembly - L.H.D. . . . .		1	1	1			
EL98 . . .	SS01745/10/9 . . .	Screw (handbrake to body) . . . . .		1	1	1			
EL92 . . .	SNJ1761 . . .	Spring nut . . . . .		1	1	1			
EL99 . . .		Washer - $\frac{1}{2}$ " dia. . . . .		1	1	1			
EL91 . . .	A26 J 008 . . .	Tube (handbrake ratchet) - R.H.D. . . . .	A26J704 . . . . .	1	1	1			
	26 J 007 . . .	Tube (handbrake ratchet) - L.H.D. . . . .	A26J705 . . . . .	1	1	1			
EL93 . . .	A26 J 723 . . .	Plunger (handbrake) . . . . .	A26J704/5 . . . . .	1	1	1			
EL89 . . .	31893 . . .	Switch (handbrake warning light) . . . . .	A26J704/5 . . . . .	1	1	1			
EL100 . . .		Locknut (switch to ratchet tube) . . . . .	A26J704/5 . . . . .	1	1	1			
EL73 . . .	26 J 005 . . .	Cable (handbrake) assembly . . . . .	A26J704/5 . . . . .	1	1	1			
EL74 . . .	720/1000 . . .	Grommet (handbrake cable) . . . . .	A26J704/5 . . . . .	1	1	1			
	(F) 109E-2857 . . .	Clevis (handbrake cable) . . . . .	A26J704/5 . . . . .	1	1	1			
	(F) 73860-S7 . . .	Clevis pin . . . . .		1	1	1			
	(F) 72003-57 . . .	Split pin . . . . .		1	1	1			
	232/DIN/6 . . .	Clip . . . . .		1	1	1			
	79-040-187-0875 . . .	Tension pin - $\frac{3}{16}$ " dia. $\times \frac{7}{8}$ " long . . . . .		1	1	1			
	26 J 004 . . .	P.V.C. tube - $\frac{1}{2}$ mm. $\times$ 10 mm. . . . .		1	1	1			
	A26 J 706 . . .	Pivot (handbrake) assembly . . . . .		1	1	1			
		Screw (pivot assembly to chassis) - $\frac{1}{4}'' \times \frac{3}{4}''$ . . . . .		2	2	2			
		Lockwasher - $\frac{1}{4}$ " dia. . . . .		2	2	2			
CB126 . . .	26 J 010 . . .	Lever tube . . . . .	A26J706 . . . . .	1	1	1			
CB127 . . .	26 J 011 . . .	Lever spindle . . . . .	A26J706 . . . . .	1	1	1			
CB128 . . .	26 J 012 . . .	Distance tube . . . . .	A26J706 . . . . .	1	1	1			
CB121 . . .	CT 172 . . .	Oilite bush . . . . .	A26J706 . . . . .	2	2	2			
	26 J 016 . . .	Spring . . . . .	A26J706 . . . . .	1	1	1			
CB120 . . .		Washer - $\frac{1}{4}$ " dia. . . . .	A26J706 . . . . .	1	1	1			
CB119 . . .		Split pin - $\frac{1}{16}$ " dia. $\times \frac{5}{8}$ " long . . . . .	A26J706 . . . . .	1	1	1			
CB133 . . .	26 J 015 . . .	Bush for caliper lever . . . . .		2	2	2			
CB123 . . .	26 J 014 . . .	Rod (handbrake actuating) - R.H. . . . .		1	1	1			
CB124 . . .	26 J 013 . . .	Rod (handbrake actuating) - L.H. . . . .		1	1	1			
CB122 . . .	36 J 050 . . .	Clevis pin (rod to pivot assembly) . . . . .		2	2	2			
CB125 . . .		Split pin - $\frac{1}{16}$ " $\times \frac{3}{8}$ " long . . . . .		2	2	2			
CB113 . . .		Bolt (rod to caliper) - 2 B.A. $\times$ $\frac{3}{8}$ " long . . . . .		2	2	2			
CB112 . . .	PT/B026/11/2 . . .	Nut - 2 B.A. nyloc . . . . .		2	2	2			
	(G) 640325765-EE . . .	Pad (handbrake) - Red/Yellow . . . . .	64032738/9XN . . . . .	4	4	4			

CG

NOTE. ITEMS MARKED N.S. CANNOT  
BE SERVICED. DEALER TO ORDER  
COMPLETE CHASSIS ASSEMBLY OR  
RETURN THE DAMAGED CHASSIS TO  
MANUFACTURERS FOR RECTIFICATION.



CH



- (1 & 2)  $\frac{3}{8}$  IN. U.N.C. BOBBINS FOR 2IN. LONG BOLTS
- (3 & 4) PADS TAPPED FOR  $\frac{3}{8}$  IN. U.N.F X 1 $\frac{1}{2}$  IN. LONG BOLTS ( $\frac{3}{8}$  IN. CLEARANCE BOBBINS IN BODY SHELL)
- (5 & 6)  $\frac{3}{8}$  IN. U.N.C. BOBBINS FOR  $\frac{3}{8}$  IN. X 1 IN. LONG BOLTS
- (7 & 8) PADS UNDER TOP FLANGE TAPPED FOR  $\frac{3}{8}$  IN. U.N.F X 1 $\frac{1}{2}$  IN. BOLTS.
- (9, 10, 11 & 12)  $\frac{3}{8}$  IN. U.N.C. BOBBINS FOR 1 IN LONG BOLTS
- (13 & 14) PADS TAPPED FOR  $\frac{7}{16}$  IN. U.N.F X 1 $\frac{1}{2}$  IN. BOLTS ( $\frac{7}{16}$  IN. CLEARANCE BOBBINS IN BODY SHELL)
- (15 & 16)  $\frac{3}{8}$  IN. U.N.C. BOBBINS FOR 1 $\frac{1}{2}$  IN. BOLT.

BODY TO CHASSIS MOUNTING POINTS

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>CHASSIS FRAME AND BODY MOUNTINGS</b>									
	26 A 701 . . .	Chassis assembly . . . . .		1	1	1			
	26 A 002 . . .	Gearbox mounting - with close ratio gearbox . . . . .	26A701 . . . . .	1	1	1			
PH61 . . .	A26 A 002 . . .	Gearbox mounting - with rally ratio gearbox . . . . .	26A701 . . . . .	-	1	1			
		Screw (gearbox mounting to chassis) - $\frac{5}{16}$ " U.N.F. $\times \frac{1}{2}$ " long . . . . .	26A701 . . . . .	4	4	4			
		Spring washer - $\frac{5}{16}$ " dia. square section . . . . .	26A701 . . . . .	4	4	4			
	J 001 . . .	Bobbin - $\frac{1}{4}$ " U.N.C. . . . .		19	19	19			
	J 004 . . .	Bobbin - $\frac{5}{16}$ " U.N.C. . . . .		3	3	3			
	J 005 . . .	Bobbin - $\frac{5}{16}$ " clear . . . . .		5	5	5			
	J 007 . . .	Bobbin - $\frac{9}{16}$ " U.N.C. . . . .		14	14	14			
	J 008 . . .	Bobbin - $\frac{9}{16}$ " clear . . . . .		4	4	4			
	J 010 . . .	Bobbin - $\frac{7}{16}$ " clear . . . . .		2	2	2			

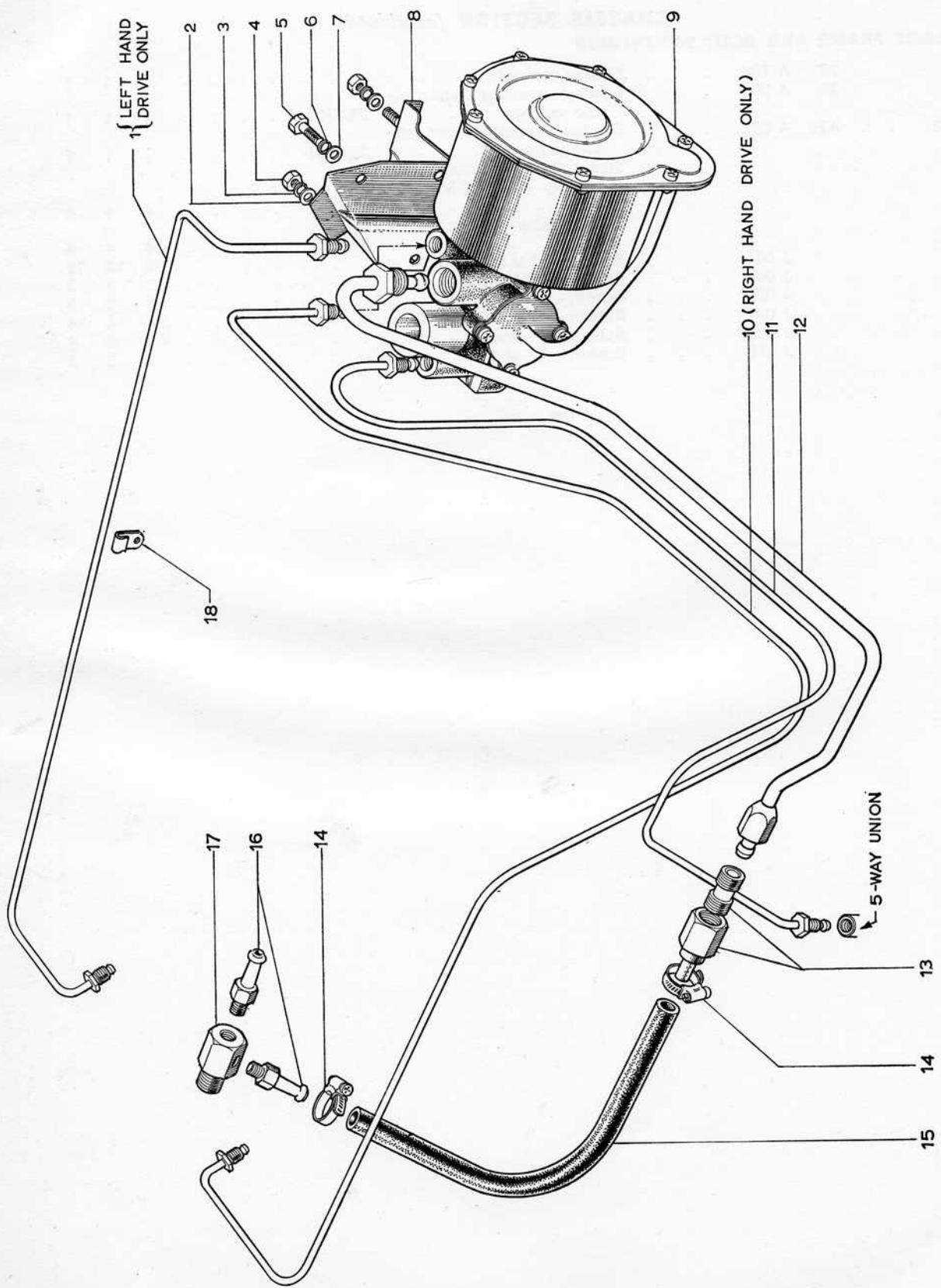
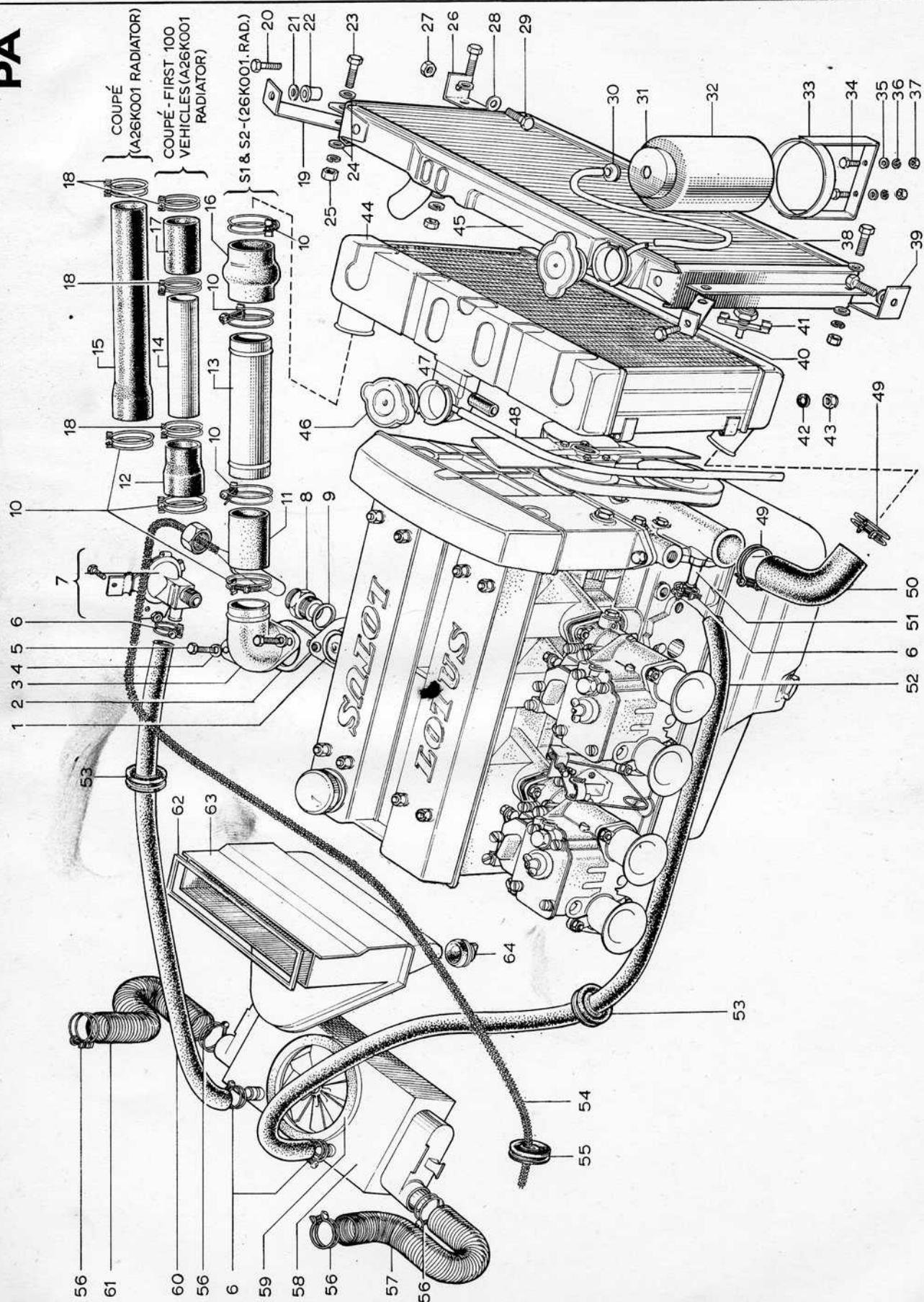
**C1**

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>BRAKE SERVO</b>									
C19 . . . (G) 64049118 . . .	Servo (brake) assembly — optional extra . . . . .			1	1	1			
C18 . . . (F) 120E-2A248 . . .	Bracket (servo mounting) . . . . .			1	1	1			
C15 . . . (F) 20369-S7 . . .	Bolt (servo to bracket) . . . . .			3	3	3			
C17 . . . (F) 44727-S7 . . .	Washer . . . . .			3	3	3			
C16 . . . (F) 34807-S7 . . .	Lockwasher . . . . .			3	3	3			
C14 . . . (F) 33798-S7 . . .	Nut (bracket to body) . . . . .			3	3	3			
C12 . . . (F) 44725-S7 . . .	Washer . . . . .			3	3	3			
C13 . . . (F) 34806-S7 . . .	Lockwasher . . . . .			3	3	3			
C113 . . . (G) 64490895 . . .	Valve (non-return) . . . . .			1	1	1			
C117 . . . 26 E 367 . . .	Union (manifold vacuum take-off) . . . . .			1	1	1			
C118 . . . 77810X368 . . .	Connector (manifold) . . . . .			1	1	1			
C111 . . . (G) 64473442 . . .	Pipe (servo to five-way connection) — 44" long . . . . .			1	1	1			
C110 . . . (G) 64473219 . . .	Pipe (master cylinder to servo) — R.H.D. — 55" long . . . . .			1	1	1			
C11 . . . (G) 3506910 . . .	Pipe (master cylinder to servo) — L.H.D. — 34" long . . . . .			1	1	1			
C112 . . . (G) 64476109 . . .	$\frac{3}{8}$ " bundy tube . . . . .			1	1	1			
C116 . . . (G) 64490242 . . .	Vacuum hose — 15" long . . . . .			1	1	1			
C115 . . . (G) $\frac{5}{8}$ A2 . . .	Clip (vacuum hose) . . . . .			2	2	2			
C119 . . . (F) E349-CL-9 . . .	Clip (brake pipe to body) . . . . .			1	1	1			

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>CHASSIS SECTION (continued)</b>									
<b>TOOLS</b>									
A26	T 002	Jack assembly		1	1	1			
A26	T 003	Jack handle assembly		1	1	1			
(T)	109762	Wheelbrace - with bolt-on wheels		1	1	1			
	212 No. 2	Hammer (copper/hide) - with knock-on wheels		-	1	1			
26	T 001	Tool roll assembly		1	1	1			
		Spanner - 2 x 4 B.A. nickel- plated	26T001	1	1	1			
		Spanner - $\frac{3}{8}'' \times \frac{7}{16}''$ A.F. - black	26T001	1	1	1			
		Spanner - $\frac{1}{2}'' \times \frac{9}{16}''$ A.F. - black	26T001	1	1	1			
		Wrench - 7" adjustable	26T001	1	1	1			
		Screwdriver - 6" wire type	26T001	1	1	1			
		Pliers - 6" lay-on	26T001	1	1	1			
		Plug spanner - 14 mm. tubular - 7" O/A	26T001	1	1	1			
36	B 523.	Tommy bar - $\frac{3}{8}''$ dia. x 6" long	26T001	1	1	1			
		Insulator (tool kit)		-	-	1			



PA



COOLING SYSTEM

Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupé
<b>POWER TRAIN SECTION</b>							
<b>COOLING SYSTEM AND INTERIOR HEATER</b>							
PA1 . . . . .	(F) 116E-8575	Thermostat (water) assembly . . . . .	A26E701 . . . . .	1	1	1	
PA2 . . . . .	(F) 105E-8255	Gasket . . . . .	A26E701 . . . . .	1	1	1	
PA3 . . . . .	(F) 113E-8250	Connection (cylinder head water outlet) . . . . .	A26E701 . . . . .	1	1	1	
PA5 . . . . .	(F) 20366-S7	Bolt (connection to cylinder head) . . . . .	A26E701 . . . . .	2	2	2	
PA4 . . . . .	(F) 34806-S7	Lockwasher . . . . .	A26E701 . . . . .	2	2	2	
PA10 . . . . .	120/H1	Hose clip (top water) . . . . .		4	—	—	
PA10 . . . . .	120/H	Hose clip (top rear) . . . . .		—	1	1	
PA11 . . . . .	26K 009	Hosepipe (top rear) . . . . .		1	—	—	
PA12 . . . . .	28K 009	Hosepipe (top rear) . . . . .		—	1	1	
PA13 . . . . .	26K 002	Tube (top water) . . . . .		1	1	—	
PA14 . . . . .	A26 K 002	Tube (top water) . . . . .		—	—	1	
PA18 . . . . .	120/E	Hoseclip (top front) . . . . .		—	—	3	
PA16 . . . . .	26 K 003	Hosepipe (top front) . . . . .		1	—	—	
PA44 . . . . .	26 K 001	Radiator assembly (incl. cap) . . . . .		1	1	—	
PA46 . . . . .	A26 K 001	Radiator assembly (incl. cap) . . . . .		—	—	1	
PA45 . . . . .	J-RC1	Radiator cap . . . . .	26K001/A26K001 . . . . .	1	1	1	
PA48 . . . . .		Overflow pipe - $\frac{5}{16}$ " O.D. x 24" long. (nylon) . . . . .		1	1	—	
PA47 . . . . .	J 017	Sleeve . . . . .		1	1	—	
PA19 . . . . .	26 K 045	Upper mounting bracket, radiator - L.H. . . . .		1	1	1	
PA40 . . . . .	26 K 046	Upper mounting bracket, radiator - R.H. . . . .		1	1	1	
PA20 . . . . .		Set screw Hexagonal Head, upper bracket to body . . . . .		—	—	2	
PA21 . . . . .		Plain washer - $\frac{5}{16}$ " upper bracket to body . . . . .		—	—	2	
PA22 . . . . .	160	Rivnut No. 10 U.N.F. upper bracket to body . . . . .		—	—	2	
PA26 . . . . .	26 K 049	Lower mounting bracket, radiator - L.H. . . . .		1	1	1	
PA39 . . . . .	26 K 050	Lower mounting bracket, radiator - RH. . . . .		1	1	1	
PA29 . . . . .		Setscrew $\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long - lower bracket to body . . . . .		2	2	2	
PA28 . . . . .		Washer $\frac{5}{16}$ " - lower bracket to body . . . . .		2	2	2	
PA27 . . . . .		Nut $\frac{5}{16}$ " U.N.F. 'stover' - lower bracket to body . . . . .		2	2	2	
PA23 . . . . .		Setscrew $\frac{5}{16}$ " x $\frac{1}{2}$ " long - brackets to radiator . . . . .		4	4	4	
PA24 . . . . .		Plain washer $\frac{5}{16}$ " - brackets to radiator . . . . .		8	8	8	
PA25 . . . . .		Nut $\frac{5}{16}$ " U.N.F. 'stover' - brackets to radiator . . . . .		4	4	4	
PA41 . . . . .	SD6D	Drain tap - $\frac{1}{4}$ " B.S.P. (radiator) . . . . .		1	1	1	
PA42 . . . . .	U3760	Rubber washer - $\frac{1}{4}$ " dia. . . . .		2	2	2	
PA43 . . . . .		Nut - $\frac{1}{4}$ " 'stover' . . . . .		2	2	2	
PA50 . . . . .	26 K 004	Hose - bottom . . . . .		1	1	1	
PA49 . . . . .	120/G	Hose clip - bottom . . . . .		2	2	2	
PA51 . . . . .		Adaptor - heater take-off - $\frac{1}{2}$ " pipe to $\frac{3}{8}$ " B.S.P. . . . .		1	1	1	
PA6 . . . . .		Hose clip - heater pipes . . . . .		4	4	4	
PA52 . . . . .	26 P 006	Pipe (heater to engine) - 66" long . . . . .		1	1	1	
PA60 . . . . .	26 P 005	Pipe (engine to heater) - 18" long . . . . .		1	1	1	
EL38 . . . . .	26 B 037	Cable (heater control) . . . . .		1	1	1	
EU22 . . . . .	26 B 039	Nut (cable retaining) . . . . .		1	1	1	
PA7 . . . . .		Control (heater water valve) assembly . . . . .		1	1	1	
EL39 . . . . .	(L) 655A/35537D	Switch (heater) . . . . .		1	1	1	
EL43 . . . . .	FHD8115/96	Tube (heater unit to de-mister grille) - $1\frac{1}{2}$ " dia. x 26" long . . . . .		1	1	1	
EL47 . . . . .	SHD8115/48	Tube (heater unit to de-mister grille) - $1\frac{1}{2}$ " dia. x 12" long . . . . .		1	1	1	

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
<b>POWER TRAIN SECTION (continued)</b>									
<b>COOLING SYSTEM AND INTERIOR HEATER (continued)</b>									
EL42 . . . . .	40-276-117 . . . . .	Hose clip - 1½"	. . . . .	4	4	4			
EL49 . . . . .	26 P 001 . . . . .	Plenum chamber (heater) assembly Bolt (plenum chamber to body) - ½" U.N.C. x 1½" long	. . . . .	1	1	1			
PA62 . . . . .	. . . . .	Seal (plenum chamber to body) - 18" long	. . . . .	3	3	3			
PA58 . . . . .	(S) FHS 6444 . . . . .	Ladac - ½" x ½" x 12" long Lockwasher - ¼"	. . . . .	1	1	1			
PA59 . . . . .	26 P 004 . . . . .	Heater fan and end-plates assembly	. . . . .	1	1	1			
PA64 . . . . .	26 P 002 . . . . .	Seal (heater intake)	. . . . .	1	1	1			
PA31 . . . . .	(TA) 1560 . . . . .	Grommet (plenum chamber drain valve)	. . . . .	1	1	1			
PA32 . . . . .	(TA) 2696 . . . . .	Recuperator bottle	. . . . .	1	1	1			
PA33 . . . . .	26 K 051 . . . . .	Cap - recuperator bottle	. . . . .	1	1	1			
PA34 . . . . .	. . . . .	Bracket - bottle mounting - (mod. (TA) 350G661)	. . . . .	1	1	1			
PA35 . . . . .	. . . . .	Set screw No. 10 U.N.F. x ½" long	. . . . .	2	2	2			
PA36 . . . . .	. . . . .	Shakeproof washer - ¾" dia.	. . . . .	1	1	1			
PA37 . . . . .	. . . . .	Washer plain - ¾" dia.	. . . . .	1	1	1			
PA38 . . . . .	(TA) 720/1000 . . . . .	Nut No. 10 U.N.F. - plain	. . . . .	2	2	2			
PA39 . . . . .	. . . . .	Grommet - bottle neck	. . . . .	1	1	1			
BB132 . . . . .	26 P 003 . . . . .	Tube recuperator bottle to radiator	. . . . .	1	1	1			
BB132 . . . . .	MT 190 . . . . .	Bracket (heater mounting)	. . . . .	1	1	1			
BB132 . . . . .	720/1000 . . . . .	Locking washer	. . . . .	1	1	1			
BB130 . . . . .	36 P 003 . . . . .	Grommet (heater control cable to bulkhead)	. . . . .	1	1	1			
BB130 . . . . .	36 P 012 . . . . .	Bracket (heater mounting)	. . . . .	1	1	1			
BB130 . . . . .	STC/08/06 . . . . .	Bracket (heater)	. . . . .	1	1	1			
BB131 . . . . .	. . . . .	Screw (bracket to bracket) - No. 8 x ¾" long	. . . . .	2	2	2			
BB131 . . . . .	SNU 1907 . . . . .	Nut - No. 8 spire	. . . . .	1	1	1			
BB131 . . . . .	STC/06/06 . . . . .	Screw (heater to bracket) - No. 6 x ¾" long	. . . . .	1	1	1			

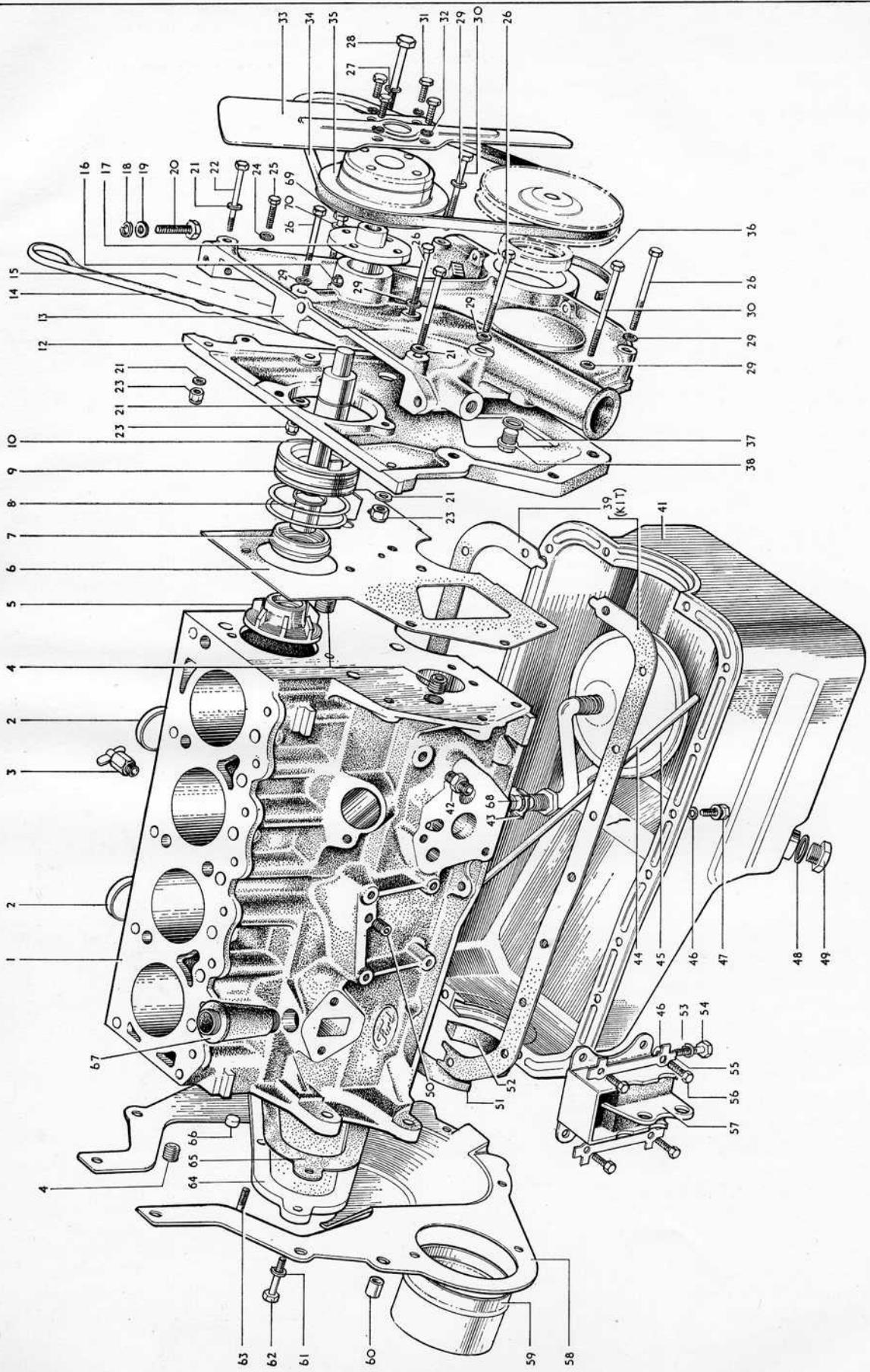
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PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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PB



CYLINDER BLOCK AND WATER PUMP

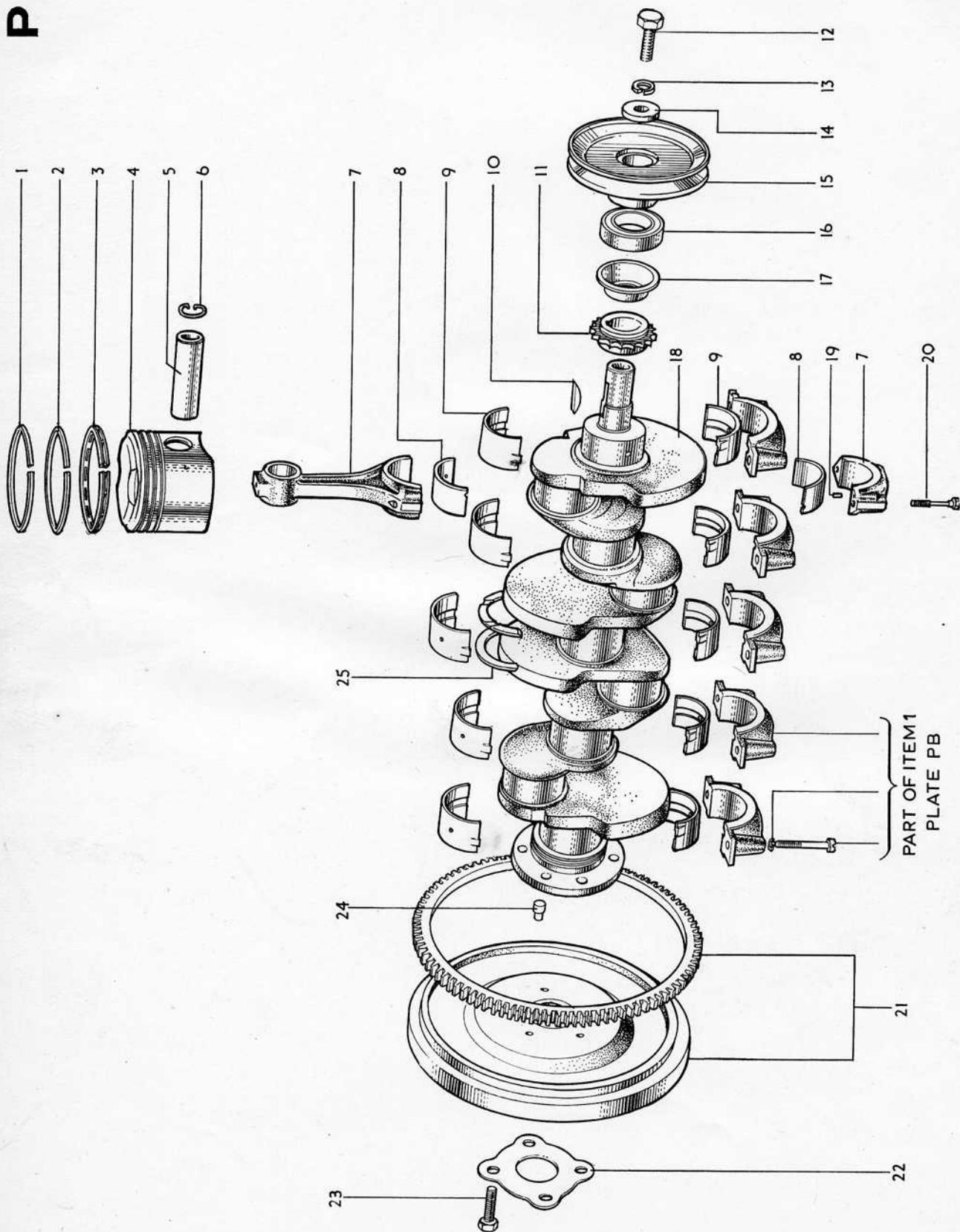
Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>POWER TRAIN SECTION (continued)</b>				
<b>CYLINDER BLOCK AND WATER PUMP</b>				
PB1	A26 E 701 . . .	Engine assembly - 1558 c.c.		1    1    1
PB1	A26 E 708 . . .	Cylinder block assembly - 1558 c.c.	A26E701 . . .	1    1    1
PB2	(F) 363000-S . . .	Plug (cylinder block water jacket)	A26E708 . . .	3    3    3
PB3	(F) EOTA-8115 . . .	Cock (cylinder block drain)	A26E708 . . .	1    1    1
PB4	(F) 87837-ES2 . . .	Plug (cylinder block oil galleries)	A26E708 . . .	3    3    3
PB50	(F) 353052-ES . . .	Plug (cylinder block transverse oil gallery)	A26E708 . . .	1    1    1
	(F) 353052-ES . . .	Plug (cylinder block oil pressure gauge hole)	A26E708 . . .	1    1    1
	(F) 357966-S . . .	Plug (cylinder block oil gallery drain)	A26E708 . . .	1    1    1
PB14	. . . . .	Indicator (oil level)	A26E701 . . .	1    1    1
PB12	26 E 004 . . .	Timing case	A26E701 . . .	1    1    1
	26 E 705 . . .	Timing case cover assembly	A26E701 . . .	1    1    1
PB5	(F) 105E-8512 . . .	Impeller (water pump)	A26E705 . . .	1    1    1
PB7	(F) 105E-8564-B . . .	Seal (water pump assembly)	A26E705 . . .	1    1    1
PB8	(F) 105E-8550 . . .	Slinger (water pump)	A26E705 . . .	1    1    1
PB9	26 E 362 . . .	Insert (water pump)	A26E705 . . .	1    1    1
PB10	(F) 105E-8530 . . .	Shaft (water pump)	A26E705 . . .	1    1    1
PB17	(F) 105E-8567-C . . .	Hub (water pump pulley)	A26E705 . . .	1    1    1
PB13	26 E 361 . . .	Timing case cover	A26E705 . . .	1    1    1
PC16	(F) 105E-6362 . . .	Seal (crankshaft front bearing)	A26E705 . . .	1    1    1
PB16	(F) 105E-8576-B . . .	Retainer (water pump bearing)	A26E705 . . .	1    1    1
	R 164 . . .	'O' ring	A26E705 . . .	1    1    1
PB6	26 E 005 . . .	Gasket (timing case to block)	A26E701 . . .	1    1    1
PE20	26 E 032 . . .	Gasket (timing case to cylinder head)	A26E701 . . .	1    1    1
PB20	(F) 20386-ES . . .	Bolt (timing case to cylinder head) - $\frac{1}{16}$ " U.N.C. $\times 1\frac{1}{4}$ " long	A26E701 . . .	1    1    1
PB19	(F) 34746-ES . . .	Washer - $\frac{1}{16}$ " dia.	A26E701 . . .	2    2    2
PB18	(F) 34806-ES . . .	Lockwasher - $\frac{5}{16}$ " dia.	A26E701 . . .	2    2    2
PB22	(F) 45511-S7 . . .	Bolt (timing case cover to timing case) - $\frac{1}{4}$ " $\times 2\frac{1}{4}$ "	A26E701 . . .	3    3    3
PB21	(F) 44715-S7 . . .	Washer - $\frac{1}{4}$ " dia.	A26E701 . . .	6    6    6
PB23	(F) 20344-S2 . . .	Nut - $\frac{1}{4}$ " 'stover'	A26E701 . . .	3    3    3
PB25	(F) 34805-ES . . .	Screw (timing case to cylinder block) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{8}$ " long	A26E701 . . .	1    1    1
PB24	(F) 45510-S7 . . .	Lockwasher - $\frac{1}{4}$ " dia.	A26E701 . . .	1    1    1
PB26	(F) 34805-S7 . . .	Bolt (timing case and cover to cylinder block) - $\frac{1}{4}$ " U.N.C. $\times 2\frac{1}{4}$ " long	A26E701 . . .	4    4    4
PB29	(F) 45512-S2 . . .	Lockwasher	A26E701 . . .	6    6    6
PB69	(F) 34806-S7 . . .	Bolt - $\frac{1}{16}$ " U.N.C. $\times 2\frac{1}{4}$ " long	A26E701 . . .	1    1    1
PB70	(F) E 006 . . .	Lockwasher	A26E701 . . .	1    1    1
PB30	(F) 20426-ES8 . . .	Bolt - special	A26E701 . . .	1    1    1
PE16	(F) 109E-8607 . . .	Bolt - $\frac{1}{16}$ " U.N.C. $\times 1\frac{1}{4}$ " long	A26E701 . . .	1    1    1
PB33	(F) 105E-8509-B . . .	Fan blade	A26E701 . . .	1    1    1
PB35	(F) 20308-S7 . . .	Pulley (water pump)	A26E701 . . .	1    1    1
PB31	(F) 34805-S7 . . .	Bolt (fan blade and pulley to hub)	A26E701 . . .	4    4    4
PB32	(F) 34805-S7 . . .	Lockwasher	A26E701 . . .	4    4    4
PB34	26 E 353 . . .	Fan belt	A26E701 . . .	1    1    1
PB38	26 E 047 . . .	Plug - $\frac{3}{8}$ " B.S.P.	A26E701 . . .	1    1    1
PB37	26 E 049 . . .	Crush washer - $\frac{3}{8}$ " B.S.P.	A26E701 . . .	1    1    1
PB41	(F) 116E-6675-A . . .	Sump (engine oil) assembly	A26E701 . . .	1    1    1
PB39	(F) E211-Z-1 . . .	Kit (sump gasket)	A26E701 . . .	1    1    1
PB36	(F) E29-CE-1 . . .	Packing (front cover to sump)	A26E701 . . .	1    1    1
PB47	(F) 43263-ES2 . . .	Screw (sump to cylinder block) and washer assembly	A26E701 . . .	16    16    16
PB46	(F) 118297-ES2 . . .	Washer	A26E701 . . .	18    18    18
PB54	(F) 45510-S2 . . .	Bolt (sump to cylinder block to front support)	A26E701 . . .	2    2    2
PB53	(F) 34805-S7 . . .	Lockwasher	A26E701 . . .	2    2    2
PB51	(F) 105E-6702 . . .	Packing (crankshaft rear oil seal) - upper	A26E701 . . .	1    1    1

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>CYLINDER BLOCK AND WATER PUMP (continued)</b>									
PB52 . . .	(F) 105E-6701	Packing (crankshaft rear oil seal) - lower	A26E701	1	1	1			
PB49 . . .	(F) EB-6730	Plug (sump drain)	A26E701	1	1	1			
PB48 . . .	(F) 105E-6734	Gasket (sump drain plug)	A26E701	1	1	1			
PB43 . . .	(F) E55-CF-1	Plate (oil pump connection lock)	A26E701	1	1	1			
PB45 . . .	(F) 105E-6615-B	Pipe (oil pump inlet and screen cover) assembly	A26E701	1	1	1			
PB44 . . .	(F) 105E-6646	Pipe (oil relief valve return)	A26E701	1	1	1			
PB58 . . .	(F) 105E-7009	Backplate (engine to clutch housing)	A26E701	1	1	1			
PB59 . . .	(F) 105E-6677	Cover (starter motor drive)	A26E701	1	1	1			
PB60 . . .	(F) 105E-6397	Dowel (cylinder block to clutch housing)	A26E701	2	2	2			
PB64 . . .	(F) 105E-6689	Retainer (main bearing oil seal)	A26E701	1	1	1			
PB65 . . .	(F) 105E-6369	Gasket (crankshaft rear oil seal housing)	A26E701	1	1	1			
PB63 . . .	(F) 20366-S7	Bolt (retainer to cylinder block)	A26E701	2	2	2			
PB62 . . .	(F) 115803-ES8	Bolt	A26E701	2	2	2			
PB61 . . .	(F) 34806-S7	Lockwasher	A26E701	4	4	4			
PB67 . . .	26 E 034 . . .	Connector (breather) - neoprene	A26E701	1	1	1			
PB57 . . .	26 E 374 . . .	Insulator (engine front support) assembly - R.H.	A26E701	1	1	1			
	(F) 109E-6068	Insulator (engine front support) assembly - L.H.	A26E701	1	1	1			
PB56 . . .	(F) 20346-57 . . .	Bolt (insulator to cylinder block)	A26E701	8	8	8			
PB55 . . .	(F) 105E-66039 . . .	Washer - tab	A26E701	4	4	4			
		Screw (insulator to chassis) - $\frac{3}{8}'' \times \frac{7}{8}''$ long		4	4	4			
		Nut - $\frac{3}{8}''$ 'stover'		4	4	4			
		Washer - $\frac{3}{8}''$ dia.		4	4	4			

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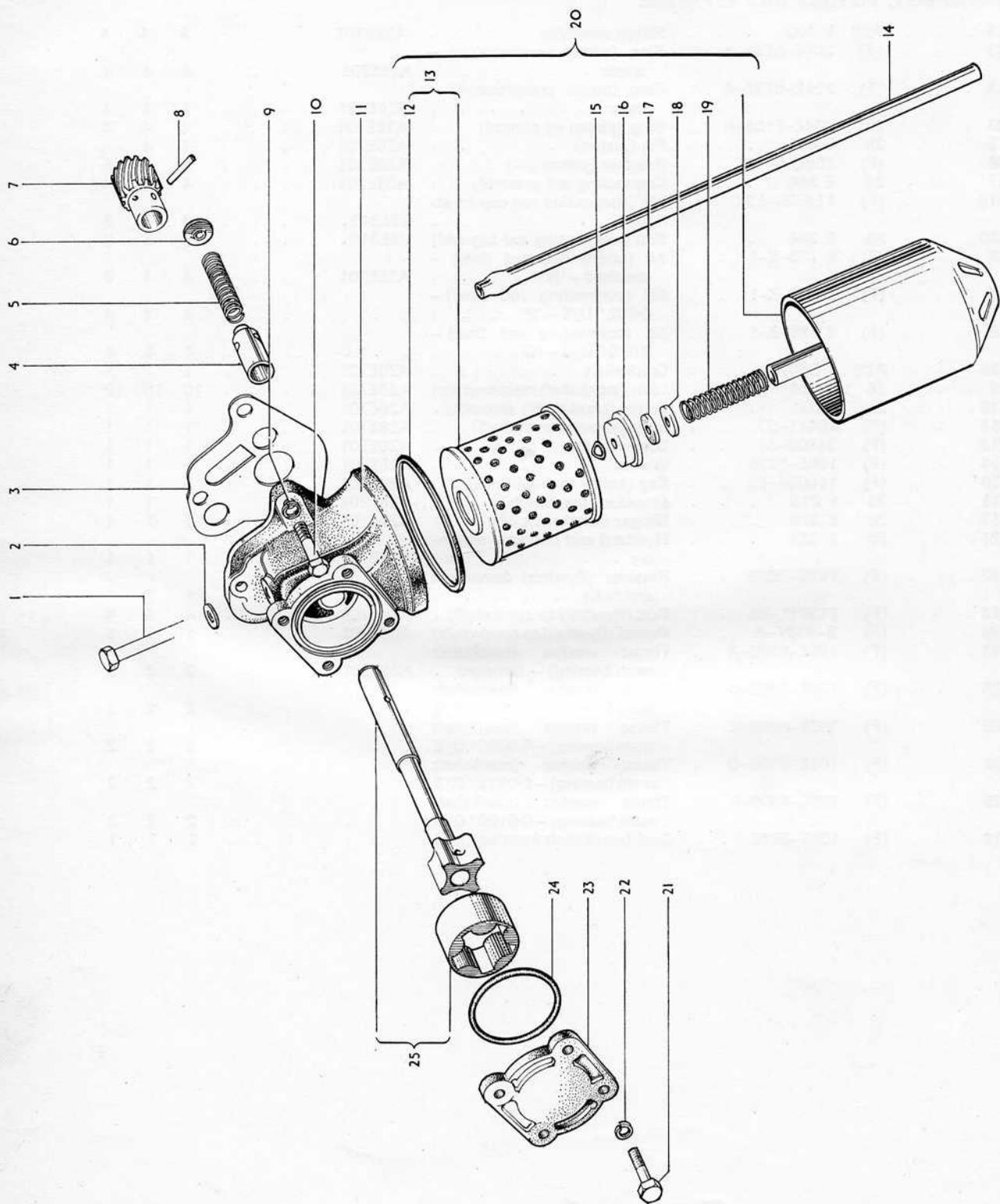
PC



CRANKSHAFT PISTON AND FLYWHEEL ASSEMBLIES

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>CRANKSHAFT, PISTONS AND FLYWHEEL</b>									
PC4 . . .	A26 E 400 . . .	Piston assembly . . .	A26E701 . . .	4	4	4			
BC1 . . .	(F) 204E-6150-A . . .	Ring (piston compression) — upper . . .	A26E701 . . .	4	4	4			
PC2 . . .	(F) 204E-6152-A . . .	Ring (piston compression) — lower . . .	A26E701 . . .	4	4	4			
PC3 . . .	(F) 204E-6153-H . . .	Ring (piston oil control) . . .	A26E701 . . .	4	4	4			
PC5 . . .	26 E 405 . . .	Pin (piston) . . .	A26E701 . . .	4	4	4			
PC6 . . .	(F) 105E-6140 . . .	Retainer (piston pin) . . .	A26E701 . . .	8	8	8			
PC7 . . .	26 E 340 . . .	Connecting rod assembly . . .	A26E701 . . .	4	4	4			
PC19 . . .	(F) 116336-ES2 . . .	Pin (connecting rod cap locating) . . .	26E340 . . .	8	8	8			
PC20 . . .	26 E 344 . . .	Bolt (connecting rod big end) . . .	26E340 . . .	8	8	8			
PC8 . . .	(F) E 176-Z-1 . . .	Kit (connecting rod liner) — standard — 'N' . . .	A26E701 . . .	4	4	4			
PC8 . . .	(F) E 178-Z-1 . . .	Kit (connecting rod liner) — 0.002" U/S — 'P' . . .	A26E701 . . .	4	4	4			
PC8 . . .	(F) E 180-Z-1 . . .	Kit (connecting rod liner) — 0.010" U/S — 'Q' . . .	A26E701 . . .	4	4	4			
PC18 . . .	A26 E 330 . . .	Crankshaft . . .	A26E701 . . .	1	1	1			
PC9 . . .	26 E 336 . . .	Liner (crankshaft main bearing) . . .	A26E701 . . .	10	10	10			
PC15 . . .	26 E 331 . . .	Pulley (crankshaft) assembly . . .	A26E701 . . .	1	1	1			
PC12 . . .	(F) 20411-S7 . . .	Bolt (pulley to crankshaft) . . .	A26E701 . . .	1	1	1			
PC13 . . .	(F) 34808-S7 . . .	Lockwasher . . .	A26E701 . . .	1	1	1			
PC14 . . .	(F) 100E-6378 . . .	Washer . . .	A26E701 . . .	1	1	1			
PC10 . . .	(F) 115004-ES . . .	Key (pulley to crankshaft) . . .	A26E701 . . .	1	1	1			
PC11 . . .	26 E 015 . . .	Sprocket (crankshaft) . . .	A26E701 . . .	1	1	1			
PC17 . . .	26 E 326 . . .	Slinger (crankshaft oil) . . .	A26E701 . . .	1	1	1			
PC21 . . .	26 E 333 . . .	Flywheel and ring gear assembly . . .	A26E701 . . .	1	1	1			
PC22 . . .	(F) 105E-7609 . . .	Retainer (flywheel dowel pin and bolt) . . .	A26E701 . . .	1	1	1			
PC23 . . .	(F) 115711-ES . . .	Bolt (flywheel to crankshaft) . . .	A26E701 . . .	4	4	4			
PC24 . . .	(F) B-6387-A . . .	Dowel (flywheel to crankshaft) . . .	A26E701 . . .	1	1	1			
PC25 . . .	(F) 105E-6308-A . . .	Thrust washer (crankshaft main bearing) — standard . . .	A26E701 . . .	2	2	2			
PC25 . . .	(F) 105E-6308-B . . .	Thrust washer (crankshaft main bearing) — 0.0025" O/S . . .	A26E701 . . .	2	2	2			
PC25 . . .	(F) 105E-6308-C . . .	Thrust washer (crankshaft main bearing) — 0.0050" O/S . . .	A26E701 . . .	2	2	2			
PC25 . . .	(F) 105E-6308-D . . .	Thrust washer (crankshaft main bearing) — 0.0075" O/S . . .	A26E701 . . .	2	2	2			
PC25 . . .	(F) 105E-6308-E . . .	Thrust washer (crankshaft main bearing) — 0.0100" O/S . . .	A26E701 . . .	2	2	2			
PC16 . . .	(F) 105E-6362 . . .	Seal (crankshaft front bearing) . . .	A26E701 . . .	1	1	1			

PD

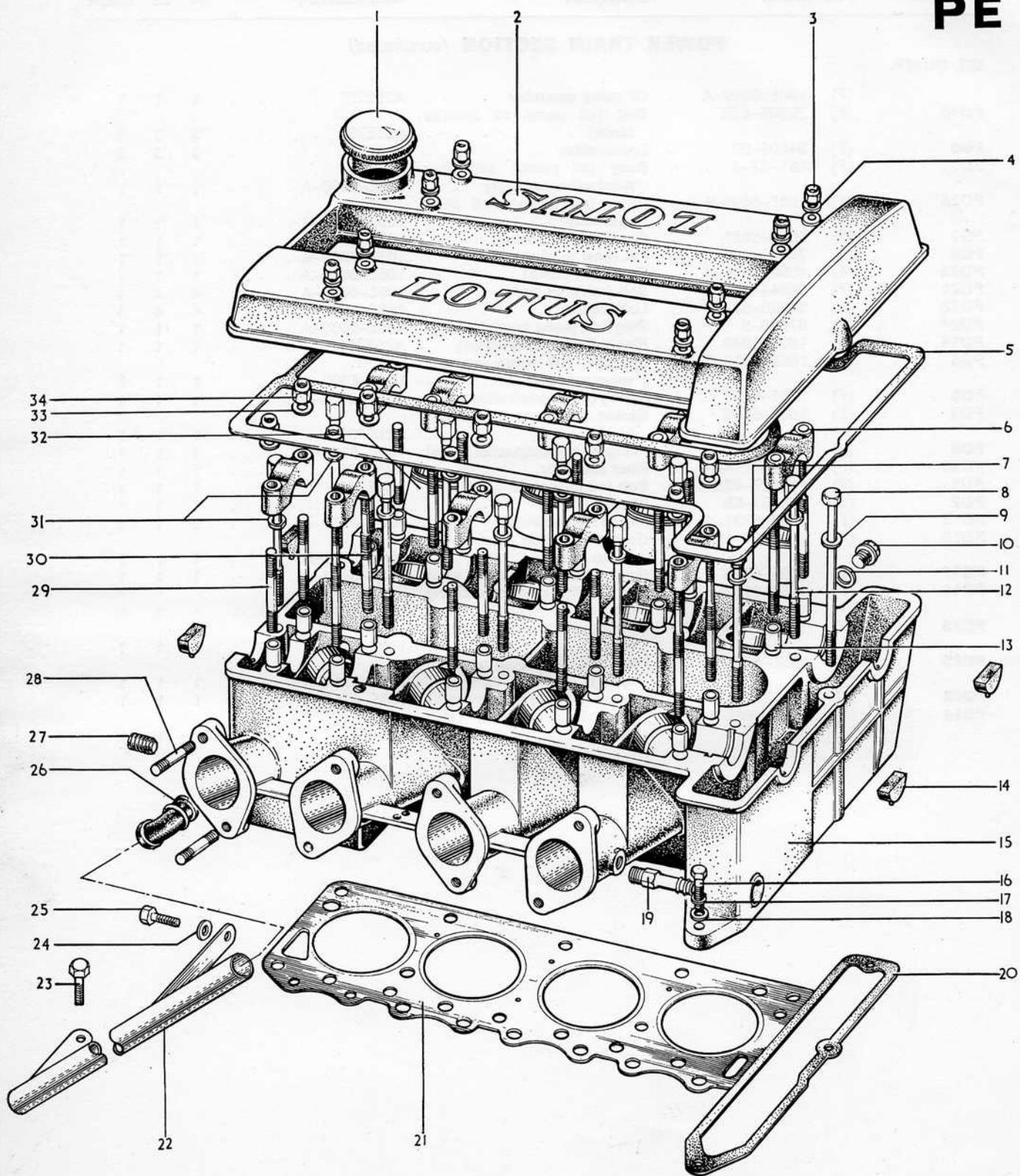


OIL PUMP AND FILTER

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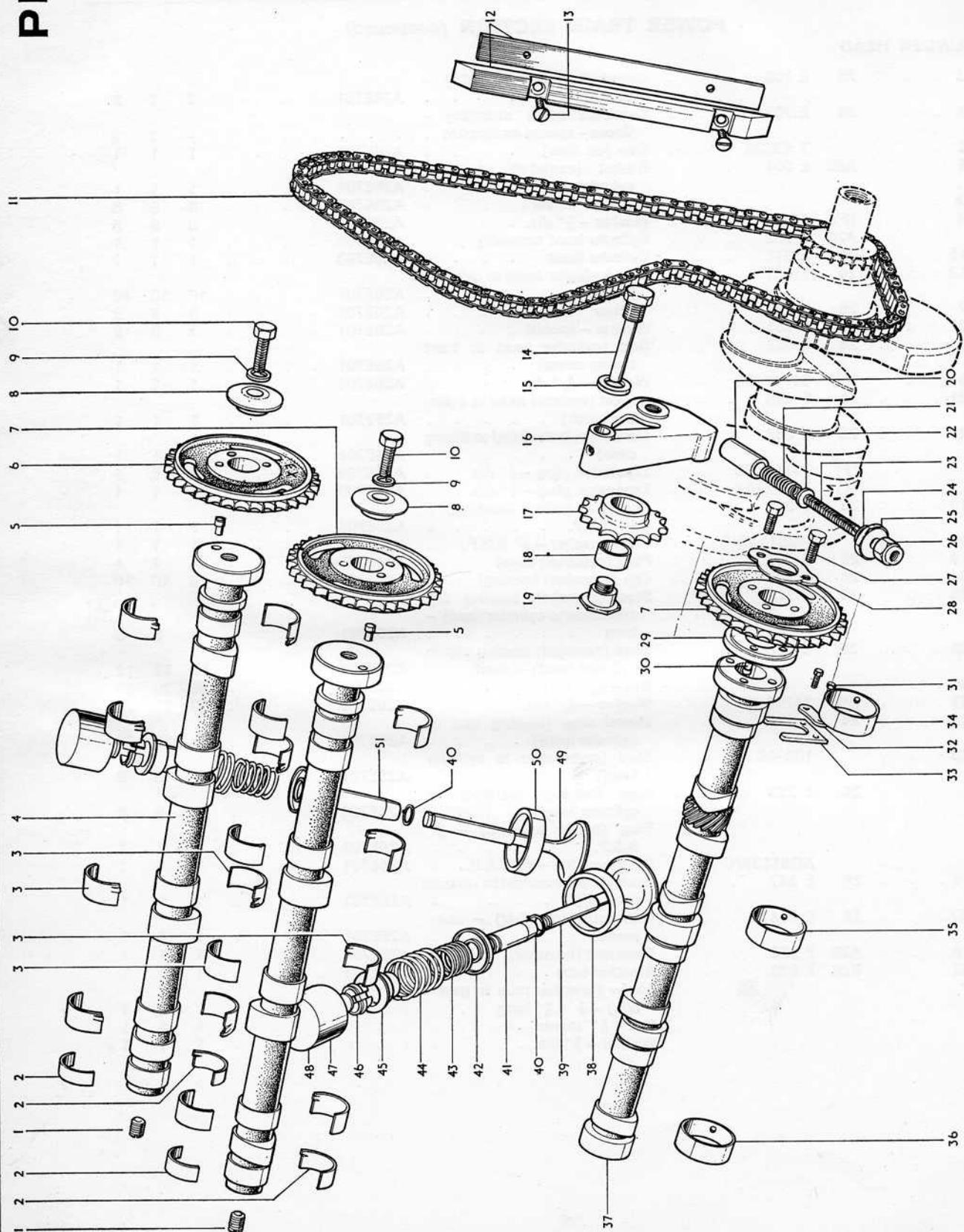
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>OIL PUMP</b>									
PD10	(F) 105E-6600-A (F) 20386-ES2	Oil pump assembly . . . Bolt (oil pump to cylinder block) . . .	A26E701 . . .	1	1	1			
PD9	(F) 34806-S7	Lockwasher . . .	A26E701 . . .	3	3	3			
PD11	(F) E81-CF-1	Body (oil pump) and filter relief valve assembly . . .	A26E701 . . .	3	3	3			
PD25	(F) 105E-6608-A	Rotor (oil pump) and shaft assembly . . .	105E-6600-A . . .	1	1	1			
PD7	(F) 105E-6551	Gear (oil pump drive) . . .	105E-6600-A . . .	1	1	1			
PD8	(F) 72432-S	Pin (gear to shaft) . . .	105E-6600-A . . .	1	1	1			
PD23	(F) 105E-6616-B	Cover (oil pump) . . .	105E-6600-A . . .	1	1	1			
PD21	(F) 20344-S7	Bolt (cover to body) . . .	105E-6600-A . . .	4	4	4			
PD22	(F) 34825-S7	Lockwasher . . .	105E-6600-A . . .	4	4	4			
PD24	(F) 87066-S	Ring (oil pump cover sealing) . . .	105E-6600-A . . .	1	1	1			
PD14	(F) 105E-6646	Pipe (oil relief valve return) . . .	A26E701 . . .	1	1	1			
PD6	(F) 105E-6653-B	Retainer (oil pressure relief valve spring) . . .	105E-6600-A . . .	1	1	1			
PD5	(F) 105E-6654	Spring (oil pressure relief valve) . . .	105E-6600-A . . .	1	1	1			
PD3	(F) 105E-6659	Gasket (oil pump to cylinder block) . . .	A26E701 . . .	1	1	1			
PD4	(F) 105E-6663-D	Plunger (oil pump relief valve) . . .	105E-6600-A . . .	1	1	1			
PD20	(F) 105E-6714-A	Filter assembly . . .	A26E701 . . .	1	1	1			
PD1	(F) 115827-ES8	Bolt (oil filter to oil pump) . . .	A26E701 . . .	1	1	1			
PD2	(F) 116087-ES	Washer . . .	A26E701 . . .	1	1	1			
PD13	(F) 105E-6731-A	Kit (oil filter element) . . .	105E-6714-A . . .	1	1	1			
PD12	(F) E1ADKN-18688-B	Gasket (oil filter case to oil pump body) . . .	105E-6731-A . . .	1	1	1			
PD17	(F) 105E-6746	Gasket (oil filter element seal) . . .	105E-6714-A . . .	1	1	1			
PD16	(F) 105E-6887-B	Seal (oil filter element retaining spring) . . .	105E-6714-A . . .	1	1	1			
PD19	(F) 105E-6889-A	Spring (oil filter element retaining) . . .	105E-6714-A . . .	1	1	1			
PD15	(F) 105E-6896	Ring (oil filter cup retaining spring) . . .	105E-6714-A . . .	1	1	1			
PD18	(F) 116199-ES8	Washer (oil filter element seal) . . .	105E-6714-A . . .	1	1	1			
PD14	(F) 105E-6646	Pipe (oil pump relief valve return) . . .	A26E701 . . .	1	1	1			

**PE**

CYLINDER HEAD

Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupé
<b>POWER TRAIN SECTION (continued)</b>							
<b>CYLINDER HEAD</b>							
PE2	26 E 702	Camshaft cover assembly – Blue	A26E701	2	2	2	
PE2	26 E 702A	Camshaft cover assembly – Green – special equipment	A26E701	–	2	2	
PE1	T 53238	Cap (oil filler)	A26E701	1	1	1	
PE5	A26 E 001	Gasket (camshaft cover to cylinder head)	A26E701	1	1	1	
PE3		Nut – $\frac{1}{4}$ " 'stover'	A26E701	8	8	8	
PE4	(F) A26 E 703	Washer – $\frac{1}{4}$ " dia.	A26E701	8	8	8	
PE15	26 E 311	Cylinder head assembly	A26E701	1	1	1	
PE12	26 E 027	Cylinder head	A26E703	1	1	1	
		Bolt (cylinder head to cylinder block)	A26E701	10	10	10	
PE7	26 E 028	Washer	A26E701	8	8	8	
PE31	26 E 031	Washer – special	A26E701	2	2	2	
PE8	26 E 029	Bolt (cylinder head to front timing cover)	A26E701	1	1	1	
PE9	(F) 34746-ES	Washer – $\frac{5}{16}$ " dia.	A26E701	1	1	1	
PE21	26 E 026	Gasket (cylinder head to cylinder block)	A26E701	1	1	1	
PE20	26 E 032	Gasket (cylinder head to timing case)	A26E701	1	1	1	
	(F) 74113-S2	Expansion plug – $\frac{3}{4}$ " dia.	A26E703	5	5	5	
	(F) 74117-S2	Expansion plug – 1" dia.	A26E703	1	1	1	
PE10	26 E 046	Plug (oil gallery blanking) – $\frac{1}{2}$ " B.S.P.	A26E703	1	1	1	
PE11		Crush washer – $\frac{1}{4}$ " B.S.P.	A26E703	1	1	1	
PE14	26 E 002	Plug (camshaft bore)	A26E701	4	4	4	
PE6	26 E 317	Cap (camshaft bearing)	A26E701	10	10	10	
PE30	26 E 318	Stud (camshaft bearing cap and cover to cylinder head) – long	A26E701	8	8	8	
PE29	26 E 319	Stud (camshaft bearing cap to cylinder head) – short	A26E701	12	12	12	
PE34		Nut – $\frac{15}{16}$ " 'stover'	A26E701	20	20	20	
PE33	(F) 34746-ES	Washer – $\frac{5}{16}$ " dia.	A26E701	20	20	20	
PE13	26 E 320	Dowel ring (bearing cap to cylinder head)	A26E701	20	20	20	
PE28	102-10	Stud (carburettor to cylinder head)	A26E701	8	8	8	
	26 E 323	Stud (exhaust manifold to cylinder head)	A26E701	8	8	8	
		Plug (heater take-off) – $\frac{3}{8}$ " B.S.P.	A26E701	1	1	1	
PE19	26 AGS1138/C	Crush washer – $\frac{3}{8}$ " B.S.P.	A26E701	1	1	1	
	26 E 367	Union (inlet manifold to vacuum take-off)	A26E701	1	1	1	
PB67	26 E 034	Connector (breather) – neoprene	A26E701	1	1	1	
PE26	A26 E 322	Grommet (breather)	A26E701	1	1	1	
PE22	B26 E 033	Breather tube	A26E701	1	1	1	
		Screw (breather tube to gearbox) – $\frac{1}{4}" \times \frac{5}{8}"$ long	A26E701	1	1	1	
		Nut – $\frac{1}{4}"$ 'stover'	A26E701	1	1	1	
		Washer – $\frac{1}{4}$ " dia.	A26E701	1	1	1	

PF

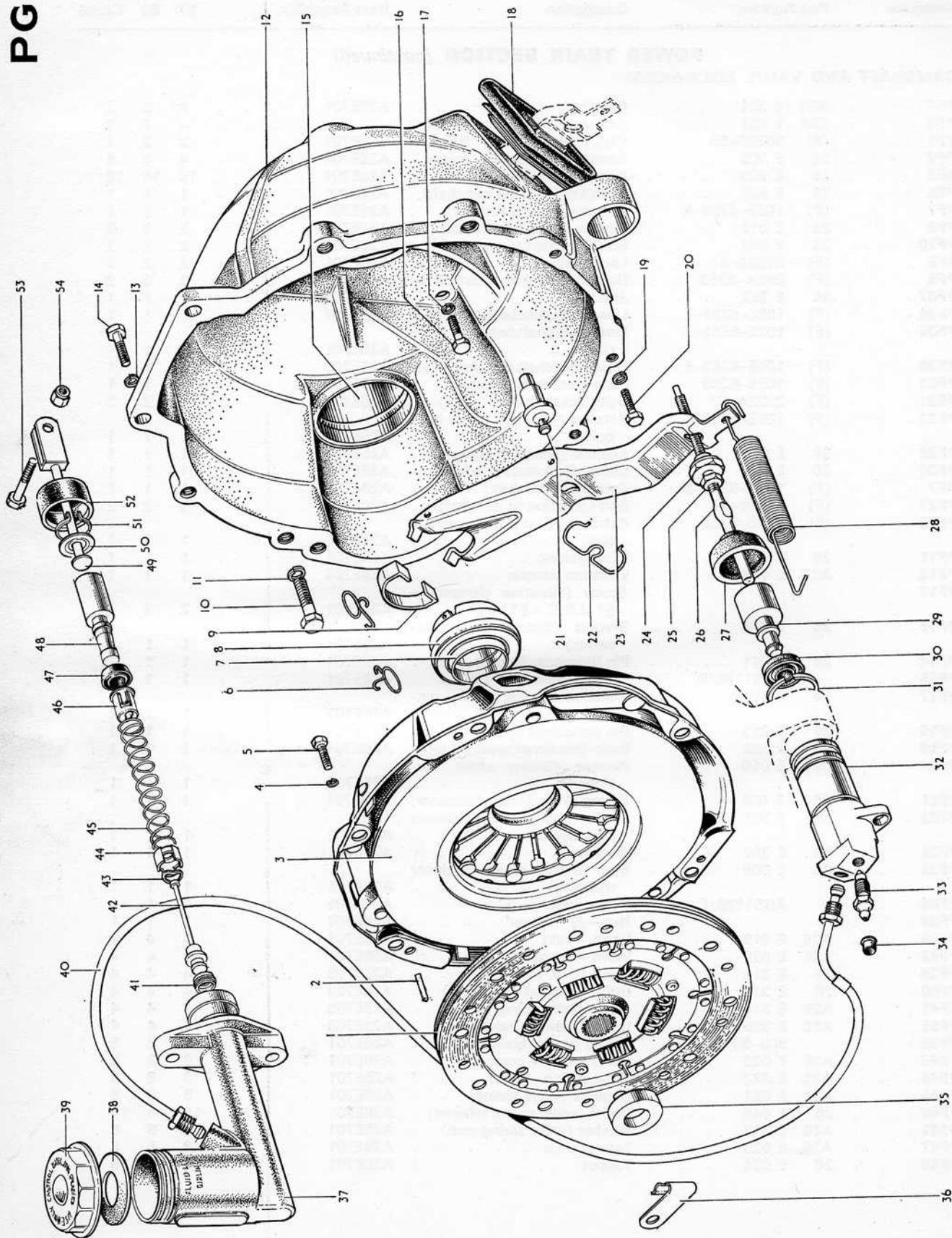


CAMSHAFTS AND VALVE MECHANISM

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Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupe
<b>POWER TRAIN SECTION (continued)</b>							
<b>CAMSHAFT AND VALVE MECHANISM</b>							
PF4	B26	E 351	Camshaft	A26E701	2	2	2
PF4	C26	E 351	Camshaft - special equipment		-	2	2
PF1	(F)	35305-ES	Plug (camshaft) - $\frac{1}{8}$ " B.S.P.	A26E701	2	2	2
PF2	26	E 303	Bearing (camshaft) - rear	A26E701	4	4	4
PF3	26	E 003	Bearing (camshaft)	A26E701	16	16	16
PF6	26	E 305	Sprocket (exhaust camshaft)	A26E701	1	1	1
PF7	(F)	105E-6256-B	Sprocket (inlet camshaft)	A26E701	1	1	1
PF8	26	E 016	Washer (camshaft sprocket)	A26E701	2	2	2
PF10	26	E 304	Bolt (sprocket to camshaft)	A26E701	2	2	2
PF9	(F)	34828-S7	Lockwasher	A26E701	2	2	2
PF5	(F)	E93A-6253	Dowel (sprocket to camshaft)	A26E701	2	2	2
PF37	26	E 352	Jackshaft	A26E701	1	1	1
PF34	(F)	105E-6261-E	Liner (jackshaft bearing) - front	A26E701	1	1	1
PF35	(F)	105E-6262-E	Liner (jackshaft bearing) centre	A26E701	1	1	1
PF36	(F)	105E-6263-E	Liner (jackshaft bearing) - rear	A26E701	1	1	1
PF33	(F)	105E-6269	Plate (jackshaft thrust)	A26E701	1	1	1
PF31	(F)	20324-S7	Bolt (jackshaft thrust plate)	A26E701	2	2	2
PF32	(F)	105E-6255	Retainer (jackshaft thrust plate bolt)	A26E701	1	1	1
PF29	26	E 017	Adaptor (jackshaft sprocket)	A26E701	1	1	1
PF30	26	E 018	Dowel (jackshaft to adaptor)	A26E701	1	1	1
PF7	(F)	105E-6256-B	Sprocket (jackshaft)	A26E701	1	1	1
PF27	(F)	20366-S7	Bolt (sprocket to jackshaft)	A26E701	2	2	2
PF28	(F)	105E-6258	Retainer (jackshaft sprocket bolt)	A26E701	1	1	1
PF11	26	E 007	Timing chain	A26E701	1	1	1
PF12	A26	E 014	Vibration damper	A26E701	1	1	1
PF13			Screw (vibration damper) - $\frac{1}{2}$ " U.N.C. $\times \frac{5}{8}$ " long	A26E701	2	2	2
PF16	26	E 012	Bracket (timing chain ten- sioner)	A26E701	1	1	1
PF14	26	E 011	Pin (tensioner bracket pivot)	A26E701	1	1	1
PF15		AGS1138/B	Crush washer - $\frac{1}{4}$ " B.S.P.	A26E701	1	1	1
PF17	26	E 381	Sprocket (timing chain ten- sioner)	A26E701	1	1	1
PF19	26	E 013	Pin (tensioner sprocket)	A26E701	1	1	1
PF18	26	E 382	Bush (tensioner sprocket pin)	A26E701	1	1	1
PF20	26	E 010	Plunger (timing chain ten- sioner)	A26E701	1	1	1
PF21	26	E 009	Spring (timing chain tensioner)	A26E701	1	1	1
PF23	26	E 391	Screw (timing chain tensioner adjustment)	A26E701	1	1	1
PF22	26	E 392	Washer	A26E701	1	1	1
PF25	26	E 008	Bolt (timing chain tensioner retaining)	A26E701	1	1	1
PF24		AGS1138/E	Crush washer - $\frac{5}{16}$ "	A26E701	1	1	1
PF26			Nut - $\frac{5}{16}$ " 'stover'	A26E701	1	1	1
PF39		A26	Valve - inlet	A26E701	4	4	4
PF49		A26	Valve - exhaust	A26E701	4	4	4
PF38	26	E 312	Insert (inlet valve seat)	A26E703	4	4	4
PF50	26	E 313	Insert (exhaust valve seat)	A26E703	4	4	4
PF41		A26	Guide (inlet valve)	A26E703	4	4	4
PF51		A26	Guide (exhaust valve)	A26E703	4	4	4
PF40		900-50	Circlip (valve retaining)	A26E701	8	8	8
PF43		A26	Valve spring - inner	A26E701	8	8	8
PF44		A26	Valve spring - outer	A26E701	8	8	8
PF45		A26	Retainer (valve spring)	A26E701	8	8	8
PF46		26	Collet (valve spring retainer)	A26E701	16	16	16
PF42		A26	Washer (valve spring seat)	A26E701	8	8	8
PF47		A26	Tappet shim	A26E701	8	8	8
PF48		26	Tappet	A26E701	8	8	8

**PG**

CLUTCH SYSTEM

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>CLUTCH SYSTEM</b>									
PG37 . . . (G)	64067949 . . .	Clutch master cylinder assembly — L.H.D./R.H.D. — 0·625" dia.	To chassis No. 26/4108	1	—	—			
PG37 . . . (G)	64067972 . . .	Clutch master cylinder assembly — R.H.D. — 0·625" dia.		1	1	1			
PG37 . . . (G)	64068064 . . .	Clutch master cylinder assembly — L.H.D. — 0·625" dia.		1	1	1			
PG49 . . . (G)	64674539 . . .	Push rod (26J036) . . .	To chassis No. 26/4108	1	—	—			
PG49 . . . (G)	64673863 . . .	Push rod (26J036) . . .		1	1	1			
PG53 . . . . .	. . . . .	Bolt (push rod to clutch pedal) — $\frac{5}{16}$ " x $\frac{3}{8}$ " long . . . . .		1	1	1			
PG54 . . . . .	. . . . .	Nut — $\frac{5}{16}$ " 'stover' . . . . .		1	1	1			
PG40 . . . (G)	64047600 . . .	Hose (clutch master cylinder to slave cylinder) — R.H.D. . . . .		1	1	1			
PG40 . . . (G)	64047488 . . .	Hose (clutch master cylinder to slave cylinder) — L.H.D. . . . .		1	1	1			
PG36 . . . (F)	113813-ES . . .	Clip (hose to bell housing) . . . . .		1	1	1			
PG32 . . . (G)	64067950 . . .	Clutch slave cylinder assembly . . . . .		1	1	1			
PG31 . . . (F)	EOA-7059-B . . .	Circlip (slave cylinder to bell housing) . . . . .		1	1	1			
PG26 . . . (F)	E310-GD-7 . . .	Push rod (slave cylinder) . . . . .	64067950 . . . . .	1	1	1			
PG24 . . . (F)	E311-GD-7 . . .	Nut (push rod) . . . . .	64067950 . . . . .	1	1	1			
PG25 . . . (F)	33923-S7 . . .	Nut — lock . . . . .	64067950 . . . . .	1	1	1			
PG27 . . . . .	. . . . .	Cover (slave cylinder dust) . . . . .	64067950 . . . . .	1	1	1			
PG28 . . . (F)	109E-7525 . . .	Spring clutch release fork re- tracting) . . . . .		1	1	1			
PG29 . . . . .	. . . . .	Piston (slave cylinder) . . . . .	64067950 . . . . .	1	1	1			
PG30 . . . . .	. . . . .	Seal (slave cylinder) . . . . .	64067950 . . . . .	1	1	1			
PG33 . . . (F)	100E-2208 . . .	Screw (slave cylinder bleed) . . . . .	64067950 . . . . .	1	1	1			
PG34 . . . (F)	EOA-2200 . . .	Cap (bleed screw) . . . . .	64067950 . . . . .	1	1	1			
PG1 . . . . .	28 Q 703 . . . . .	Plate (clutch driven) assembly . . . . .		1	1	1			
PG3 . . . (B)	75352/11 . . . . .	Plate (clutch pressure) assembly . . . . .		1	1	1			
PG35 . . . (F)	E70-7600 . . . . .	Bearing (clutch pilot) . . . . .		1	1	1			
PG5 . . . (F)	20326-S7 . . . . .	Bolt (clutch to flywheel) . . . . .		6	6	6			
PG4 . . . (F)	34846-S . . . . .	Lockwasher . . . . .		6	6	6			
PG2 . . . (F)	E65-GC-1 . . . . .	Dowel . . . . .		3	3	3			
PG7 . . . . .	. . . . .	Hub (clutch release bearing) . . . . .		1	1	1			
PG8 . . . (F)	105E-7580-B . . . . .	Bearing (clutch release) . . . . .		1	1	1			
PG23 . . . (F)	109E-7511 . . . . .	Fork (clutch release) . . . . .		1	1	1			
PG6 . . . (F)	109E-7605-B . . . . .	Spring (clutch release bearing hub) . . . . .		2	2	2			
PG22 . . . (F)	109E-7562 . . . . .	Spring (clutch release fork re- taining) . . . . .		1	1	1			
PG9 . . . (F)	E308-GD-7 . . . . .	Link (clutch release fork to bearing) . . . . .		1	1	1			
PG12 . . . (F)	105E-7505-B . . . . .	Housing (clutch bell) assembly . . . . .		1	1	1			
PG21 . . . (F)	109E-7522 . . . . .	Pin (clutch release fork fulcrum) . . . . .		1	1	1			
PG16 . . . (F)	20390-S7 . . . . .	Bolt (housing to gearbox) — 1"		4	4	4			
		long . . . . .		4	4	4			
PG17 . . . (F)	34848-S2 . . . . .	Lockwasher . . . . .		4	4	4			
PG14 . . . (F)	20428-S2 . . . . .	Bolt (housing to cylinder block) $1\frac{1}{4}$ " long . . . . .		2	2	2			
PG10 . . . (F)	20488-S7 . . . . .	Bolt (housing to cylinder block) $1\frac{5}{8}$ " long . . . . .		4	4	4			
PG11/13 . . . (F)	34847-S2 . . . . .	Lockwasher . . . . .		6	6	6			
PG20 . . . (F)	20324-S7 . . . . .	Bolt (housing to cylinder block) $\frac{5}{8}$ " long . . . . .		3	3	3			
PG19 . . . (F)	34845-S2 . . . . .	Lockwasher . . . . .		3	3	3			
EL78 . . . B26	Q 002 . . . . .	Clutch pedal — R.H.D. . . . .		1	1	1			
	A26 Q 001 . . . . .	Clutch pedal — L.H.D. . . . .		1	1	1			
EL86 . . . . .	S2946 . . . . .	Pad (clutch pedal) . . . . .		1	1	1			
EL83 . . . . .	12DU08 . . . . .	Bush (pedal to cross shaft) . . . . .		2	2	2			
EL81 . . . . .	J 014 . . . . .	Spacing washer . . . . .		2	2	2			
EL90 . . . . .	26 J 017 . . . . .	Spring (pedal return) . . . . .		1	1	1			
		Link (clutch actuating) — L.H.D. . . . .		1	1	1			
PG45 . . . (G)	378847 . . . . .	Spring (clutch master cylinder) . . . . .		1	1	1			
PG39 . . . (G)	378434 . . . . .	Filler cap (clutch master cyl- inder) . . . . .		1	1	1			

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>CLUTCH SYSTEM (continued)</b>									
PG50 . . .	(G) 378230 . . .	Retaining washer (clutch push rod)	To chassis No. 26/4108	1	-	-			
	(G) 373201 . . .	Clevis (clutch push rod)	To chassis No. 26/4108	1	-	-			
	(G) 64100031 . . .	Locknut (clutch push rod/clevis)	To chassis No. 26/4108	1	-	-			
	(G) SP.2164 . . .	Service kit (clutch master cylinder)	To chassis No. 26/4108	1	-	-			
	(G) SP.2115 . . .	Service kit (clutch master cylinder)		1	1	1			
	(G) SP.2204 . . .	Service kit (clutch slave cylinder)		1	1	1			
PG34 . . .	(G) 363400 . . .	Dust cap (clutch slave cylinder)		1	1	1			
PG33 . . .	(G) 64470444 . . .	Bleed screw (clutch slave cylinder)		1	1	1			

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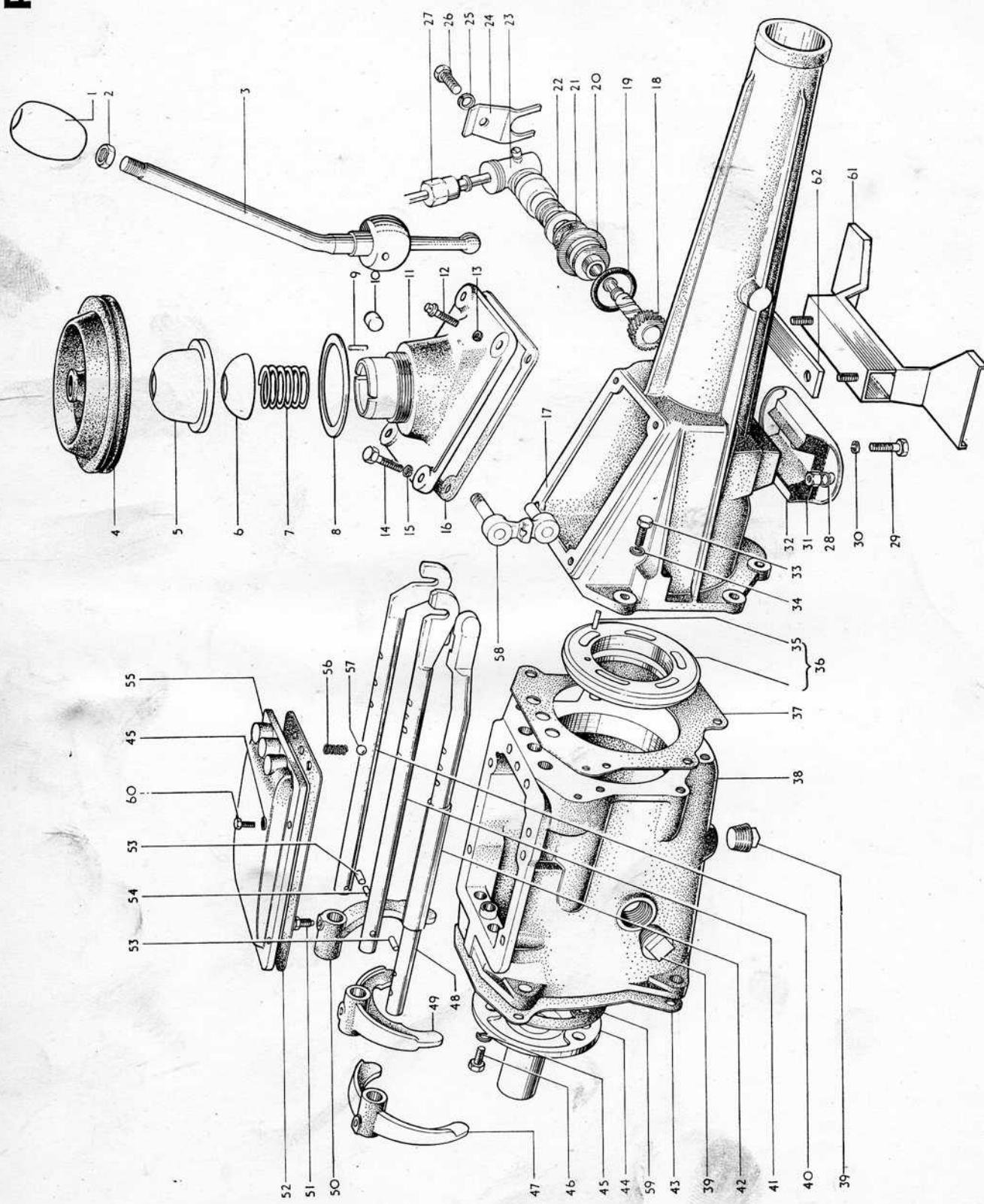
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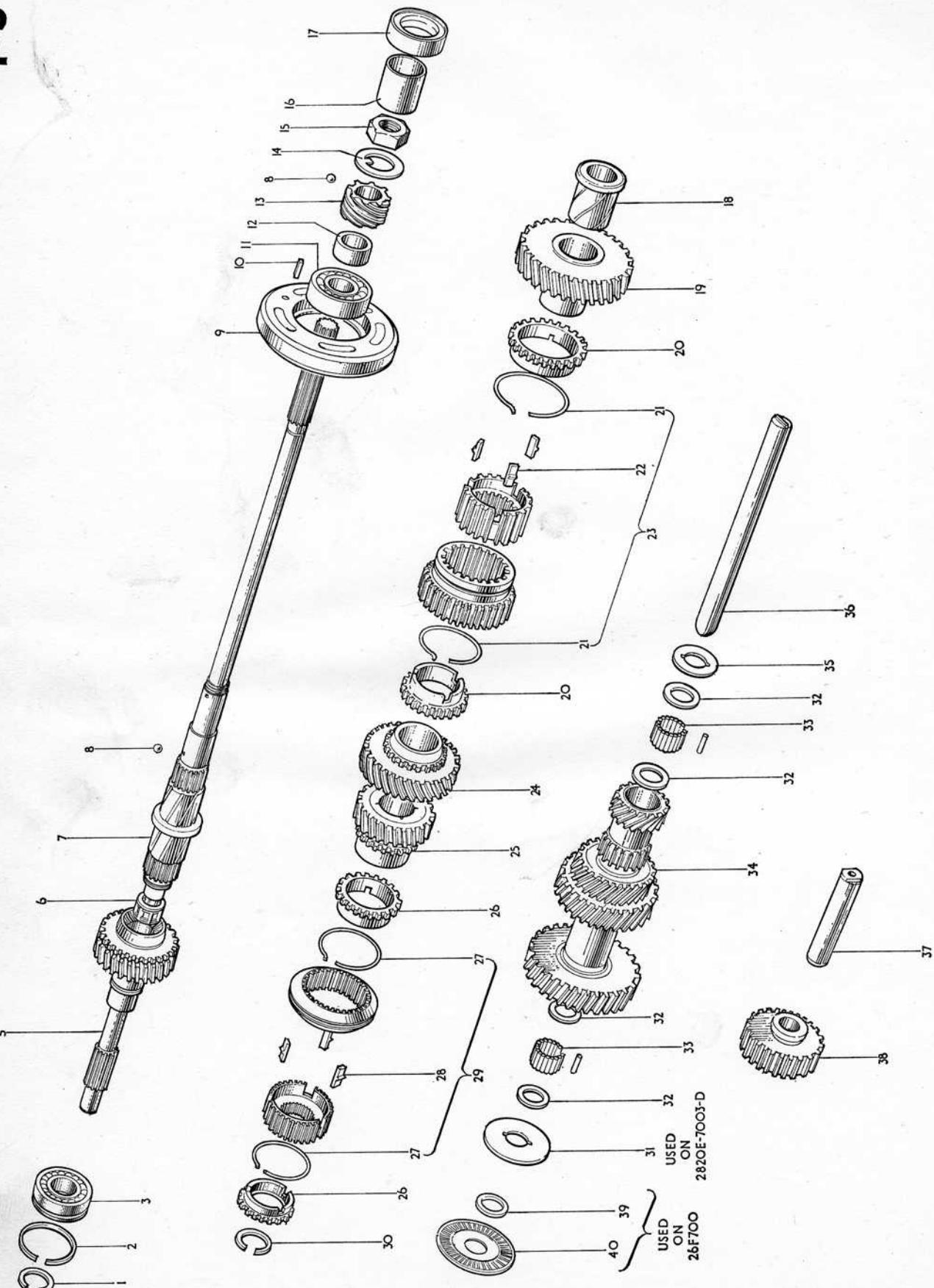
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>GEARBOX EXTERIOR</b>									
	26 F 700 . . .	Gearbox and extension assembly - close ratio		1	1	1			
	(F) 2820E-7003-D . . .	Gearbox and extension assembly - rally ratios		-	1	1			
PH1 . . .	28 F 002 . . .	Knob (gearchange lever)		1	1	1			
PH2 . . .		Nut (knob to lever) - $\frac{1}{8}$ " U.N.F.		1	1	1			
PH3 . . .	26 F 002 . . .	Lever (gearchange)		1	1	1			
PH4 . . .	26 B 254 . . .	Grommet (gear lever)		1	1	1			
PH5 . . .	(F) 116E-7220 . . .	Cap (gearchange lever retaining)		1	1	1			
PH6 . . .	(F) 116E-7A138 . . .	Seat (gearchange lever spring)		1	1	1			
PH7 . . .	(F) 105E-7227-B . . .	Spring (gearchange lever)		1	1	1			
PH8 . . .	(F) 105E-7207 . . .	Gasket (gearchange lever retaining cap)		1	1	1			
PH9 . . .	(F) EOA-7121 . . .	Pin (gear lever to cover)		1	1	1			
PH10 . . .	(F) 115459-ES . . .	Plug (gearchange cover)		1	1	1			
PH11 . . .	(F) 113E-7205-C . . .	Cover (gearchange)		1	1	1			
PH12 . . .	(F) 105E-7034 . . .	Vent (gearbox extension housing)		1	1	1			
PH13 . . .	(F) 34806-S7 . . .	Lockwasher		1	1	1			
PH14 . . .	(F) 20346-S7 . . .	Bolt (gearchange cover to extension housing)		3	3	3			
PH15 . . .	(F) 34847-ES2 . . .	Lockwasher		3	3	3			
PH16 . . .	(F) E339-GA-1 . . .	Gasket (gearchange cover to extension housing)		1	1	1			
PH17 . . .	(F) E509-GA-1 . . .	Lever (reverse gearchange)		1	1	1			
PH17 . . .	(F) 113E-7650-B . . .	Housing (gearbox extension)	2820E-7003-D	-	1	1			
PH17 . . .	(F) 116E-7650-B . . .	Housing (gearbox extension)	26F700 . . .	1	1	1			
PH18 . . .	(F) 107E-17322 . . .	Gear (speedometer driven) - with 3:55:1 final drive		-	1	1			
PH18 . . .	(F) 109E-17322-A . . .	Gear (speedometer driven) - with 3:9:1 final drive		1	1	1			
PH19 . . .	(F) 87052-S91 . . .	Ring (speedometer bearing to housing)		1	1	1			
PH20 . . .	(F) 105E-17269 . . .	Bearing (speedometer driven gear)		1	1	1			
PH21 . . .	(F) E316-NE-1 . . .	Gasket (speedometer cable)		1	1	1			
PH22 . . .	26 F 100 . . .	Adaptor (speedometer drive)		1	1	1			
PH23 . . .	(S) BG2402/03 . . .	Gearbox (speedometer cable to gearbox) - right-angled		1	1	1			
PH24 . . .	(F) 105E-17264 . . .	Clip (speedometer shaft and cable retaining)		1	1	1			
PH26 . . .	(F) 20324-S7 . . .	Bolt (clip to casing)		1	1	1			
PH25 . . .	(F) 34805-S7 . . .	Lockwasher		1	1	1			
PH27 . . .	DF1104/00 . . .	Cable (speedometer drive) assembly		1	1	1			
PH61 . . .	26 A 002 . . .	Bracket (gearbox mounting) - with close ratio gearbox		1	1	1			
PH61 . . .	A26 A 002 . . .	Bracket (gearbox mounting) - with rally ratio gearbox		-	1	1			
PH62 . . .	W 007 . . .	Spacer (gearbox mounting) - with rally ratio gearbox		-	1	1			
	(F) E106-CN-7 . . .	Bracket (gearbox mounting)		1	1	1			
PH32 . . .	(F) 109E-6068-B . . .	Insulator (gearbox mounting) - with close ratio gearbox		1	1	1			
PH32 . . .	(F) 118E-6068-B . . .	Insulator (gearbox mounting) - with rally ratio gearbox		-	1	1			
PH31 . . .	(F) 34447-ES . . .	Nut (insulator to bracket)		2	2	2			
PH28 . . .	(F) 34808-S7 . . .	Lockwasher		2	2	2			
PH29 . . .	(F) 20368-S7 . . .	Bolt (insulator to extension housing)		1	1	1			
PH30 . . .	(F) 34807-S7 . . .	Lockwasher		1	1	1			
PH33 . . .	(F) 20368-S7 . . .	Bolt (extension housing to gearbox case)	26F700/2820E-7003-D	5	5	5			
PH34 . . .	(F) 34847-ES . . .	Lockwasher	26F700/2820E-7003-D	5	5	5			
PH36 . . .	(F) E436-GA-1 . . .	Housing (gearbox mainshaft bearing)	26F700/2820E-7003-D	1	1	1			
PH35 . . .	(F) 306305-S . . .	Pin (bearing housing)	E436-GA-1	1	1	1			

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>POWER TRAIN SECTION (continued)</b>						
<b>GEARBOX EXTERIOR (continued)</b>						
PH37 . . . . .	(F) 113E-7086-C	Gasket (gearbox case to extension housing)	26F700/2820E-7003-D	1	1	1
PH38 . . . . .	(F) 113E-7006-C	Case (gearbox)	26F700/2820E-7003-D	1	1	1
PH39 . . . . .	(F) 353051-ES	Plug (gearbox filler and drain)	26F700/2820E-7003-D	2	2	2
PH40 . . . . .	(F) 113E-7242-E	Shaft (reverse gearchange)	26F700/2820E-7003-D	1	1	1
PH41 . . . . .	(F) 113E-7240-C	Shaft (first and second speed gearchange)	26F700/2820E-7003-D	1	1	1
PH48 . . . . .	(F) 113E-7241-C	Shaft (third and fourth speed gearchange)	26F700/2820E-7003-D	1	1	1
PH42 . . . . .	(F) E346-GA-1	Sleeve (third and fourth speed gearchange shaft)	26F700/2820E-7003-D	1	1	1
PH43 . . . . .	(F) 105E-7A619 . . . . .	Gasket (gearbox to clutch housing)	. . . . .	1	1	1
	(F) E106-CN-7 . . . . .	Bracket (gearbox mounting)	. . . . .	1	1	1
PH44 . . . . .	(F) 113E-7050 . . . . .	Retainer (gearbox main drive gear bearing)	26F700 . . . . .	1	1	1
PH59 . . . . .	(F) 113E-7051 . . . . .	Gasket (retainer to gearbox)	26F700/2820E-7003-D	1	1	1
PH46 . . . . .	(F) 20366-S7 . . . . .	Bolt (retainer to gearbox case)	26F700 . . . . .	3	3	3
PH44 . . . . .	(F) 2820E-7050-B . . . . .	Retainer (gearbox main drive gear bearing)	2820E-7003-D . . . . .	1	1	1
PH46 . . . . .	(F) 304664-S2 . . . . .	Bolt (retainer to gearbox)	2820E-7003-D . . . . .	3	3	3
PH45 . . . . .	(F) 34806-ES2 . . . . .	Lockwasher . . . . .	26F700/2820E-7003-D	3	3	3
PH47 . . . . .	(F) 113E-7230 . . . . .	Fork (third and fourth speed gearchange)	26F700/2820E-7003-D	1	1	1
PH49 . . . . .	(F) 113E-7231-C . . . . .	Fork (first and second speed gearchange)	26F700/2820E-7003-D	1	1	1
PH50 . . . . .	(F) 113E-7243-B . . . . .	Fork (reverse gearchange)	26F700/2820E-7003-D	1	1	1
PH51 . . . . .	(F) 105E-7245 . . . . .	Screw (gearchange fork securing)	26F700/2820E-7003-D	3	3	3
PH52 . . . . .	(F) 105E-7223-B . . . . .	Gasket (gearbox case cover)	26F700/2820E-7003-D	1	1	1
PH55 . . . . .	(F) 105E-7222-B . . . . .	Cover (gearbox case)	26F700/2820E-7003-D	1	1	1
PH60 . . . . .	(F) 20366-S7 . . . . .	Bolt (cover to gearbox case)	26F700/2820E-7003-D	4	4	4
PH45 . . . . .	(F) 34806-ES2 . . . . .	Lockwasher . . . . .	26F700/2820E-7003-D	4	4	4
PH53 . . . . .	(F) 105E-7233 . . . . .	Plunger (gearchange shaft interlock)	26F700/2820E-7003-D	2	2	2
PH54 . . . . .	(F) 105E-7235 . . . . .	Pin (gearchange shaft interlock)	26F700/2820E-7003-D	1	1	1
PH56 . . . . .	(F) 105E-7234 . . . . .	Spring (gearchange ball)	26F700/2820E-7003-D	3	3	3
PH57 . . . . .	(F) 353081-S . . . . .	Ball (gearchange spring)	26F700/2820E-7003-D	3	3	3

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PJ



GEARBOX INTERIOR

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
<b>POWER TRAIN SECTION (continued)</b>									
<b>GEARBOX INTERIOR</b>									
PJ5 . . .	A28 F 020	Gear (gearbox main drive)	26F700 . . .	1	1	1			
PJ5 . . .	(F) 2820E-7017-D	Gear (gearbox main drive)	2820E-7003-D . .	-	1	1			
PJ16 . . .	(F) 105E-7041-D	Bearing (gearbox extension housing)	113E-7650-B . . .	1	1	1			
PJ3 . . .	(F) 105E-7025-A	Bearing (main drive gear)	26F700/2820E-7003-D	1	1	1			
PJ2 . . .	(F) 105E-7026	Ring (main drive gear bearing snap)	26F700/2820E-7003-D	1	1	1			
PJ9 . . .	(F) 113E-7052-B	Seal (main drive gear oil)	26F700/2820E-7003-D	1	1	1			
PJ9 . . .	(F) E436-GA-1	Housing (gearbox mainshaft bearing)	26F700/2820E-7003-D	1	1	1			
PJ10 . . .	(F) 306305-S	Pin (bearing housing)	E436-GA-1 . . .	1	1	1			
PJ30 . . .	(F) 105E-7059-B	Ring (third and fourth speed synchronizer hub)	26F700/2820E-7003-D	1	1	1			
PJ7 . . .	(F) 113E-7061-C	Shaft (gearbox main)	26F700/2820E-7003-D	1	1	1			
PJ18 . . .	(F) 113E-7B342	Sleeve (gearbox mainshaft)	26F700/2820E-7003-D	1	1	1			
PJ8 . . .	(F) 353080-S	Ball (mainshaft sleeve lock)	26F700/2820E-7003-D	1	1	1			
PJ15 . . .	(F) 114027-ES	Nut (transmission mainshaft)	26F700/2820E-7003-D	1	1	1			
PJ14 . . .	(F) 116208-ES	Washer - tab	26F700/2820E-7003-D	1	1	1			
PJ11 . . .	(F) 113E-7065-A	Bearing (gearbox mainshaft ball)	26F700/2820E-7003-D	1	1	1			
PJ19 . . .	(F) 113E-7100-C	Gear (gearbox first speed)	26F700 . . .	1	1	1			
PJ19 . . .	(F) 2820E-7100-B	Gear (gearbox first speed)	2820E-7003-D . .	-	1	1			
PJ24 . . .	A28 F 024	Gear (gearbox second speed)	26F700 . . .	1	1	1			
PJ24 . . .	(F) 2820E-7102-B	Gear (gearbox second speed)	2820E-7003-D . .	-	1	1			
PJ26 . . .	(F) 113E-7107-B	Ring (third and fourth speed synchronizer blocking)	26F700/2820E-7003-D	1	1	1			
PJ20 . . .	(F) 211E-7107-F	Ring (first and second speed synchronizer blocking)	26F700 . . .	1	1	1			
PJ20 . . .	(F) 2820E-7107-A	Ring (first and second speed synchronizer blocking)	2820E-7003-D . .	-	1	1			
PJ27 . . .	(F) 105E-7109	Spring (gearbox synchronizer)	120E-7124-A . .	2	2	2			
PJ27 . . .	(F) 2820E-7109	Spring (gearbox synchronizer)	2820E-7B280-A . .	-	2	2			
PJ21 . . .	(F) 211E-7109-A	Spring (gearbox synchronizer)	120E-7124-B/2820E-7124-A . .	2	2	2			
PJ36 . . .	(F) 113E-7111-A	Countershaft (gearbox)	26F700 . . .	1	1	1			
PJ36 . . .	(F) 2820E-7111-A	Countershaft (gearbox)	2820E-7003-D . .	-	1	1			
PJ34 . . .	A28 F 034	Gear (gearbox countershaft)	26F700 . . .	1	1	1			
PJ34 . . .	(F) 2820E-7113-A	Gear (gearbox countershaft)	2820E-7003-D . .	-	1	1			
PJ40 . . .	†AX 18 123	Race (countershaft thrust)	26F700 . . .	1	1	1			
PJ39 . . .	†28 F 096	Spacer (countershaft thrust race)	26F700 . . .	1	1	1			
PJ38 . . .	(F) 105E-7116	Insert (third and fourth speed synchronizer hub)	120E-7124-A/2820E-7B280-A . .	3	3	3			
PJ6 . . .	(F) 113E-7120	Bearing (mainshaft pilot) - caged	26F700/2820E-7003-D	1	1	1			
PJ33 . . .	(F) EOA-7121	Roller (gearbox countershaft gear)	26F700/2820E-7003-D	40	40	40			
PJ32 . . .	(F) 119686-ES8	Washer (countershaft)	28F700 . . .	2	2	2			
PJ32 . . .	(F) 119686-ES8	Washer (countershaft)	2720E-7003-D . .	4	4	4			
PJ29 . . .	(F) 120E-7124-A	Synchronizer (gearbox third and fourth speed) assembly	26F700 . . .	1	1	1			
PJ23 . . .	(F) 120E-7124-B	Synchronizer (gearbox first and second speed) assembly	26F700 . . .	1	1	1			
PJ23 . . .	(F) 2820E-7124-A	Synchronizer (gearbox first and second speed) assembly	2820E-7003-D . .	-	1	1			
PJ22 . . .	(F) E457-GA-1	Insert (first and second speed synchronizer hub)	120E-7124-B/2820E-7124-A . .	3	3	3			
PJ25 . . .	A28 F 026	Gear (gearbox third speed)	26F700 . . .	1	1	1			
PJ25 . . .	(F) 2820E-7B340-B	Gear (gearbox third speed)	2820E-7003-D . .	-	1	1			
PJ35 . . .	(F) 105E-7128-B	Washer (gearbox countershaft thrust) - rear	26F700/2820E-7003-D	1	1	1			
PJ31 . . .	(F) 105E-7129-B	Washer (gearbox countershaft thrust) - front	2820E-7003-D . .	-	1	1			
PJ37 . . .	(F) 211E-7140-B	Shaft (gearbox reverse gear)	26F700/2820E-7003-D	1	1	1			
PJ38 . . .	(F) 113E-7141-C	Gear (gearbox reverse)	26F700/2820E-7003-D	1	1	1			

† These parts together must be used to replace the front gearbox countershaft thrust washer [(F)105E-7129-B] used prior to November 1964.

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
<b>POWER TRAIN SECTION (continued)</b>									
<b>GEARBOX INTERIOR (continued)</b>									
PJ1 . . . (F) 105E-7160 . . .	Ring (gearbox main drive gear snap)		26F700/2820E-7003-D	1	1	1			
PJ17 . . . (F) 105E-7657-B . . .	Seal (gearbox extension housing oil)		26F700/2820E-7003-D	1	1	1			
PJ13 . . . (F) 109E-17285-B . . .	Gear (speedometer driving)		26F700/2820E-7003-D	1	1	1			
PJ12 . . . (F) 113E-17288-B . . .	Spacer (speedometer driving gear)		26F700/2820E-7003-D	1	1	1			
PJ8 . . . (F) 353080-S . . .	Ball (speedometer driving gear retaining)		26F700/2820E-7003-D	1	1	1			

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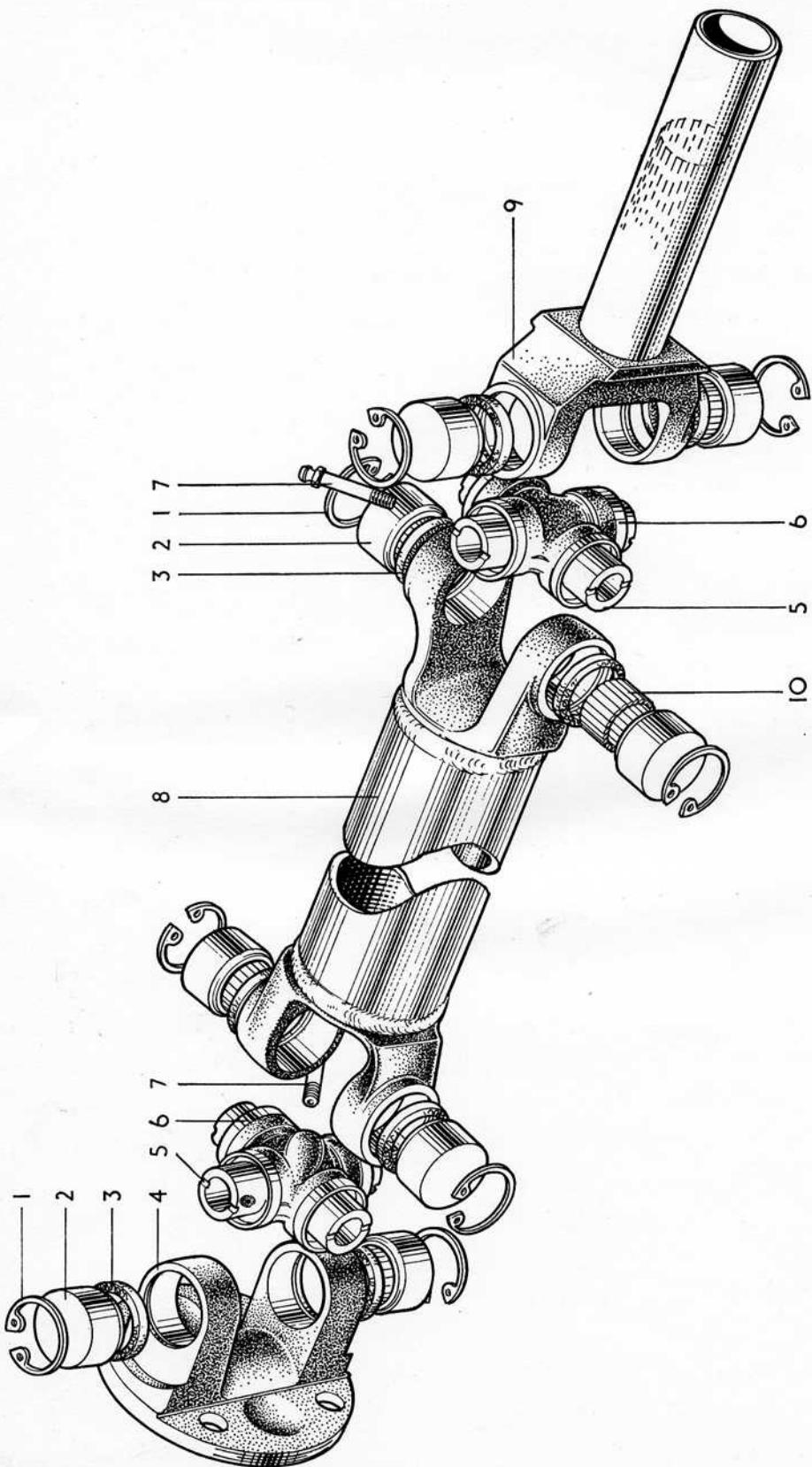
**PK****DRIVE SHAFT**

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>POWER TRAIN SECTION (continued)</b>				
<b>DRIVE SHAFT AND FINAL DRIVE</b>				
PK1/10 . . .	26 R 001 . . .	Drive shaft assembly - with close ratio gearbox . . . . .		1    1    1
	36 R 001 . . .	Drive shaft assembly - with rally ratio gearbox . . . . .		-    1    1
	26 R 702 . . .	Differential and carrier assembly - 3·9:1 ratio . . . . .		1    1    1
	26 R 702A . . .	Differential and carrier assembly - 3·55:1 ratio . . . . .		-    1    1
CB32 . . .	(F) 105E-4017 . . .	Carrier (rear axle differential) assembly . . . . .	26R702/A . . .	1    1    1
CB30 . . .	(F) 115749-ES . . .	Bolt (cap to carrier) . . . . .	105E-4017 . . .	4    4    4
CB31 . . .	(F) 34808-S7 . . .	Lockwasher . . . . .	105E-4017 . . .	4    4    4
CB52 . . .	(F) 105E-4851-B . . .	Flange (drive shaft) assembly - rear . . . . .	26R702 . . .	1    1    1
CB52 . . .	(F) 118E-4851-B . . .	Flange (drive shaft) assembly - rear . . . . .	26R702A . . .	-    1    1
CB51 . . .	(F) 105E-4859-C . . .	Deflector (drive pinion oil seal dust) . . . . .	105E/118E-4851-B . . .	1    1    1
CB50 . . .	(F) 105E-4676-B . . .	Seal (drive pinion seal) assembly . . . . .	26R702/A . . .	1    1    1
CB49 . . .	(F) 105E-4621-A . . .	Cone (drive pinion bearing) and roller assembly . . .	26R702/A . . .	2    2    2
CB48 . . .	(F) 105E-4616-A . . .	Cup (driving pinion bearing) . . . . .	26R702/A . . .	2    2    2
CB43 . . .	(F) 105E-4662-A . . .	Spacer (driving pinion bearing) . . . . .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-A . . .	Shim (drive pinion bearing adjusting) - 1304/-1308" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-B . . .	Shim (drive pinion bearing adjusting) - 1314/-1318" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-C . . .	Shim (drive pinion bearing adjusting) - 1324/-1328" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-D . . .	Shim (drive pinion bearing adjusting) - 1334/-1338" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-E . . .	Shim (drive pinion bearing adjusting) - 1344/-1348" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-F . . .	Shim (drive pinion bearing adjusting) - 1354/-1358" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-G . . .	Shim (drive pinion bearing adjusting) - 1364/-1368" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-H . . .	Shim (drive pinion bearing adjusting) - 1374/-1378" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-J . . .	Shim (drive pinion bearing adjusting) - 1384/-1388" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-K . . .	Shim (drive pinion bearing adjusting) - 1394/-1398" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-L . . .	Shim (drive pinion bearing adjusting) - 1404/-1408" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-M . . .	Shim (drive pinion bearing adjusting) - 1414/-1418" .	26R702/A . . .	1    1    1
CB40 . . .	(F) 105E-4672-N . . .	Shim (drive pinion bearing adjusting) - 1424/-1428" .	26R702/A . . .	1    1    1
CB25 . . .	26 R 703 . . .	Gear (rear axle driving) and pinion assembly - 3·9:1 ratio . . . . .	26R702 . . .	1    1    1
CB26 . . .	26 R 703A . . .	Gear (rear axle driving) and pinion assembly - 3·55:1 ratio . . . . .		
CB53 . . .	(F) 117698-ES . . .	Nut (pinion to rear U/J flange) . . . . .	26R702A . . .	-    1    1
CB28 . . .	(F) EOA-4143-A . . .	Lock (differential bearing adjusting nut) - tang offset to top . . . . .	26R702/A . . .	1    1    1
CB29 . . .	(F) EOA-4143-B . . .	Lock (differential bearing adjusting nut) - tang offset to bottom . . . . .	26R702/A . . .	2    2    2
CB26 . . .	(F) 20310-S7 . . .	Bolt (differential bearing lock) . . . . .	26R702/A . . .	2    2    2
CB27 . . .	(F) 34806-ES2 . . .	Lockwasher . . . . .	26R702/A . . .	2    2    2
CB33 . . .	(F) 105E-4228 . . .	Washer (differential gear thrust) . . . . .	26R702/A . . .	2    2    2
CB36 . . .	(F) 105E-4236 . . .	Gear (differential) . . . . .	26R702/A . . .	2    2    2
CB35 . . .	(F) 105E-4215-B . . .	Pinion (differential) . . . . .	26R702/A . . .	2    2    2

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupe
<b>POWER TRAIN SECTION (continued)</b>						
<b>DRIVE SHAFT AND FINAL DRIVE (continued)</b>						
CB34 . . .	(F) 105E-4230-B	Washer (differential pinion thrust)	26R702/A . . .	2	2	2
CB39 . . .	(F) 105E-4211-B	Shaft (differential pinion)	26R702/A . . .	1	1	1
CB38 . . .	(F) 105E-4241 . . .	Pin (differential pinion shaft lock)	26R702/A . . .	1	1	1
CB24 . . .	(F) 105E-4205-B	Case (differential gear)	26R702/A . . .	1	1	1
CB23 . . .	(F) 113573-ES . . .	Bolt (differential case to driving gear)	26R702/A . . .	6	6	6
CB22 . . .	(F) 105E-4221-A	Cone (differential bearing) and roller assembly	26R702/A . . .	2	2	2
CB21 . . .	(F) 105E-4222-A	Cup (differential bearing)	26R702/A . . .	2	2	2
CB20 . . .	(F) 105E-4067 . . .	Nut (differential bearing adjusting)	26R702/A . . .	2	2	2
CB83 . . .	A26 R 004 . . .	Casing (differential)	. . . . .	1	1	1
CB75 . . .	A26 R 005 . . .	Drive shaft (inboard)	. . . . .	2	2	2
CB76 . . .	MIM3040 . . .	Seal (drive shaft to differential casing)	. . . . .	2	2	2
CB66 . . .	2100K-30 . . .	Circlip (external)	. . . . .	2	2	2
CB61 . . .	LJ30WSRR . . .	Bearing (drive shaft)	. . . . .	2	2	2
CB60 . . .	1300-62 . . .	Circlip (internal)	. . . . .	2	2	2
CB47 . . .	. . .	Screw (differential and carrier assembly to casing) - $\frac{5}{16}$ " U.N.C. $\times$ 1" long	. . . . .	8	8	8
CB46 . . .	. . .	Lockwasher - $\frac{5}{16}$ "	. . . . .	8	8	8
CB44 . . .	26 R 014 . . .	Gasket	. . . . .	1	1	1
CB134 . . .	. . .	Bolt (differential and carrier assembly to drive shaft) - $\frac{9}{16}$ " $\times$ 1" long	. . . . .	4	4	4
CB135 . . .	. . .	Nut - $\frac{5}{16}$ " 'stover'	. . . . .	4	4	4
CB85 . . .	1385B . . .	Drain plug - $\frac{1}{4}$ " B.S.P.	. . . . .	1	1	1
CB84 . . .	. . .	Washer - fibre - $\frac{1}{4}$ " dia.	. . . . .	1	1	1
CB81 . . .	1385D . . .	Filler and level plug - $\frac{1}{2}$ " B.S.P.	. . . . .	1	1	1
CB82 . . .	. . .	Washer - fibre - $\frac{1}{2}$ " dia.	. . . . .	1	1	1
CB116 . . .	FN30M . . .	Top mounting	. . . . .	2	2	2
CB114 . . .	. . .	Bolt (top mounting to differential case) - $\frac{5}{16}$ " $\times$ $3\frac{1}{4}$ " long	. . . . .	2	2	2
CB77 . . .	. . .	Nut - $\frac{5}{16}$ " 'stover'	. . . . .	2	2	2
CB78 . . .	26 R 003 . . .	Washer - $\frac{5}{16}$ " I.D. $\times$ 2" O.D. $\times$ $\frac{1}{8}$ " thick	. . . . .	4	4	4
CB118 . . .	. . .	Bolt (top mounting to chassis) - $\frac{5}{16}$ " U.N.F. $\times$ $\frac{3}{4}$ " long	. . . . .	4	4	4
CB117 . . .	. . .	Lockwasher - $\frac{5}{16}$ " dia.	. . . . .	4	4	4
CB113 . . .	26 B 373 . . .	Sealing ring (top mountings to body)	. . . . .	2	2	2
CB80 . . .	A26 R 009 . . .	Breather (differential casing)	. . . . .	1	1	1
CB79 . . .	. . .	Fibre washer	. . . . .	1	1	1
CB11 . . .	A26 R 006 . . .	Torque rod - R.H.	. . . . .	1	1	1
CB36 . . .	A26 R 007 . . .	Torque rod - L.H.	. . . . .	1	1	1
CB12 . . .	AT 7403 . . .	Mounting bush rubber	. . . . .	4	4	4
CB15 . . .	AT 7702 . . .	Washer (mounting bush) - outer	. . . . .	4	4	4
CB13 . . .	AT 75005 . . .	Washer (mounting bush) - inner	. . . . .	2	2	2
CB14 . . .	AT 7613 . . .	Spacer (mounting bush washer)	. . . . .	2	2	2
CB19 . . .	. . .	Screw (torque rods to chassis) - $\frac{5}{16}$ " $\times$ 1" long	. . . . .	2	2	2
CB17 . . .	. . .	Nut - $\frac{5}{16}$ " 'stover'	. . . . .	2	2	2
CB18 . . .	. . .	Washer - $\frac{5}{16}$ "	. . . . .	2	2	2
CB16 . . .	. . .	Nut (torque rods to differential casing)	. . . . .	2	2	2
26 B 0691 . . .	. . .	Air scoop (differential cooling) - with 3.55:1 final drive	. . . . .	-	1	1
		Screw (scoop to rear floor pan) - No. 8 $\times$ $\frac{3}{8}$ " long	. . . . .	-	11	11
26 SNU 1907 . . .	. . .	Nut - No. 8	. . . . .	-	11	11
26 R 017 . . .	. . .	Oil (differential) - Esso AL1713	. . . . .	ar	ar	ar



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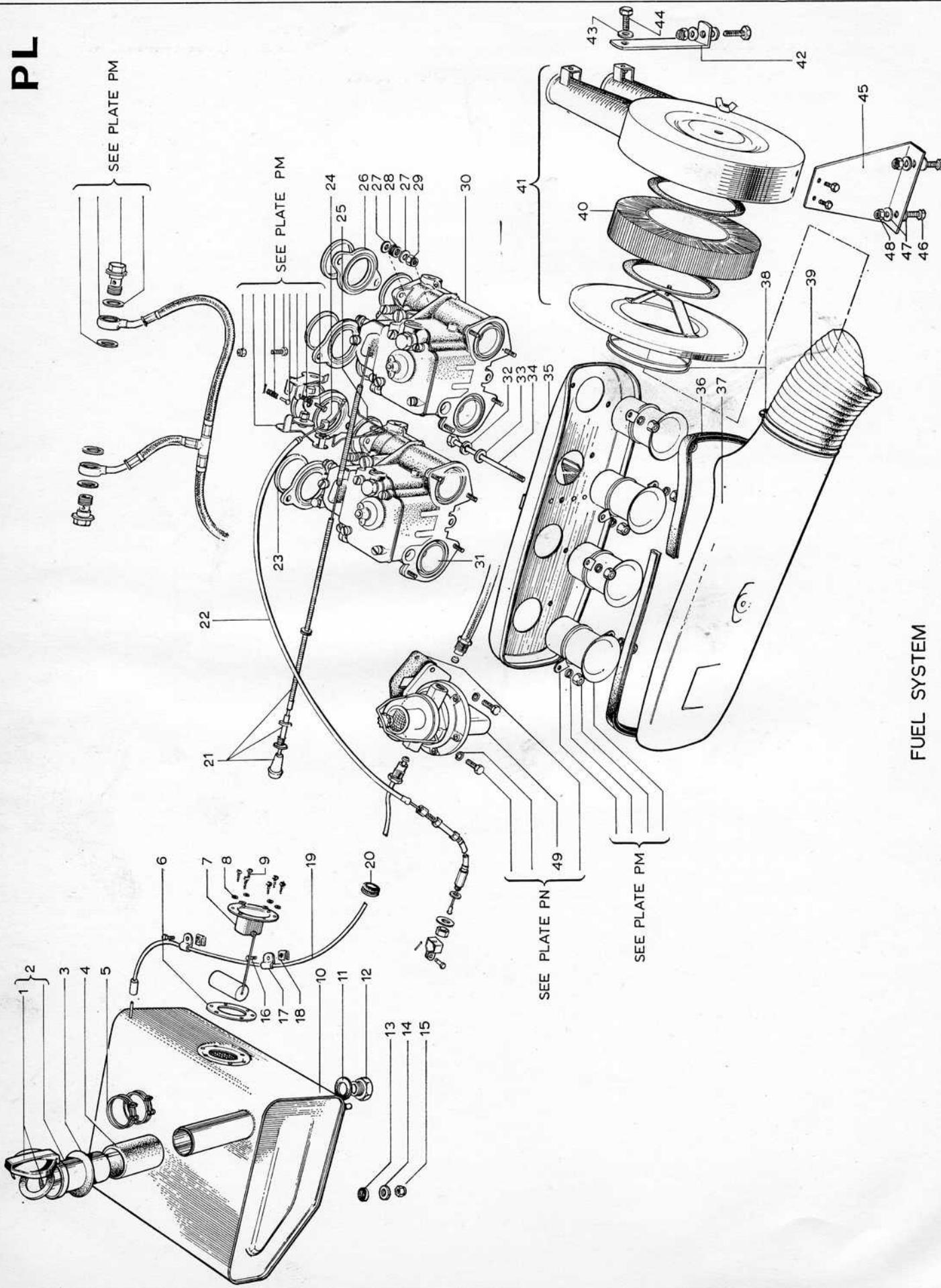
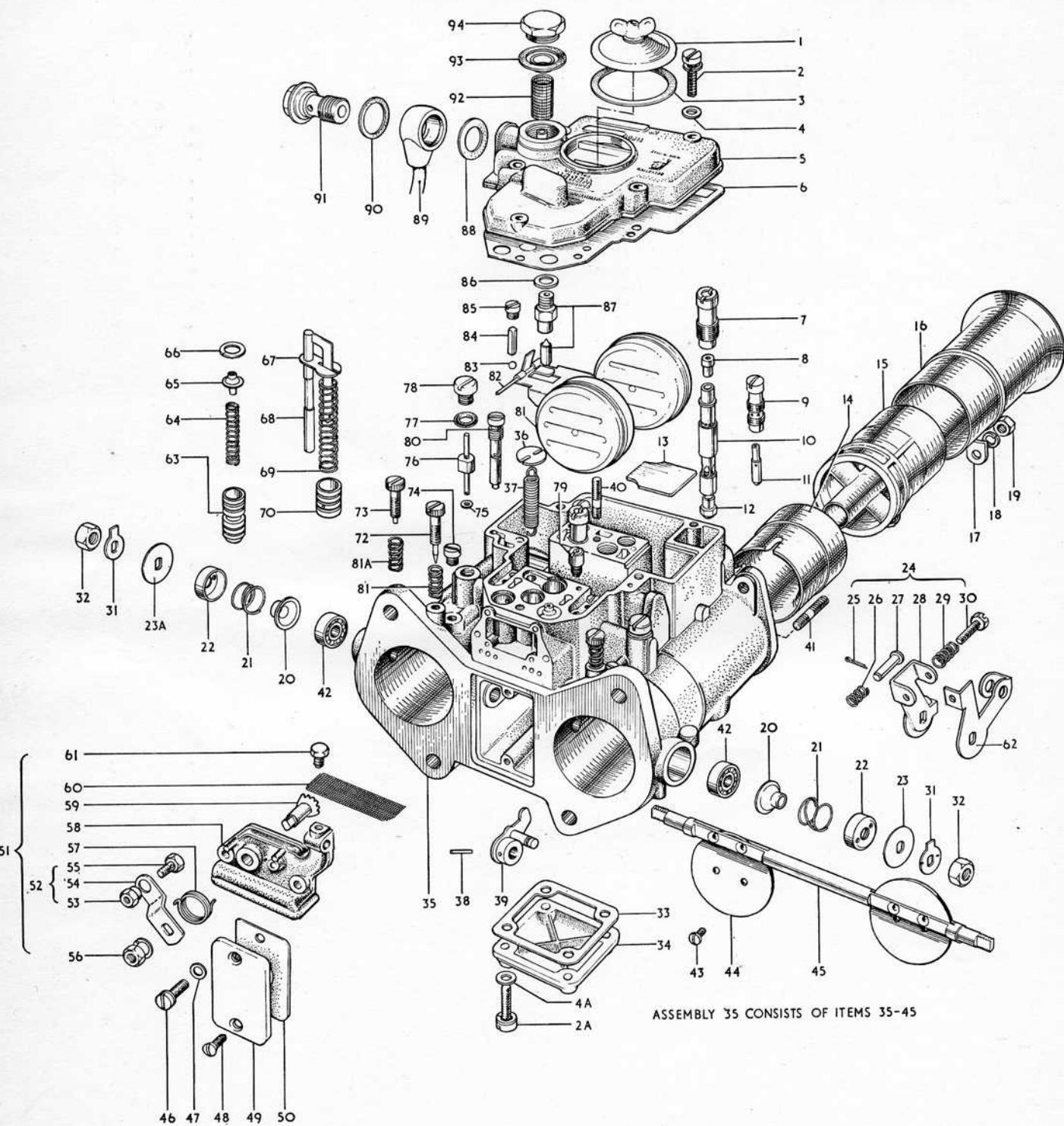


Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>FUEL SYSTEM</b>									
PL10 . . . . .	26 L 702 . . . . .	Fuel tank assembly . . . . .	. . . . .	1	1	1			
PL12 . . . . .	. . . . .	Drain plug - $\frac{1}{4}$ " B.S.P. . . . .	26L702 . . . . .	1	1	1			
PL11 . . . . .	. . . . .	Fibre washer - $\frac{1}{4}$ " B.S.P. . . . .	26L702 . . . . .	1	1	1			
PL13 . . . . .	U 3760 . . . . .	Washer (fuel tank to body) - rubber . . . . .	. . . . .	3	3	3			
PL14 . . . . .	. . . . .	Washer - $\frac{1}{2}$ " dia. . . . .	. . . . .	3	3	3			
PL15 . . . . .	. . . . .	Nut - $\frac{1}{4}$ " stover . . . . .	. . . . .	3	3	3			
PL7 . . . . .	FT 3334/50 . . . . .	Unit (fuel tank gauge) . . . . .	. . . . .	1	1	1			
PL6 . . . . .	. . . . .	Gasket . . . . .	. . . . .	1	1	1			
PL8 . . . . .	. . . . .	Washer (fastening - unit to tank) . . . . .	. . . . .	6	6	6			
PL9 . . . . .	. . . . .	Screw fastening (unit to fuel tank) . . . . .	. . . . .	6	6	6			
PL2 . . . . .	A26 L 705 . . . . .	Tube (fuel filler) and cap assembly . . . . .	. . . . .	1	1	1			
PL1 . . . . .	26 L 003 . . . . .	Cap (fuel filler) . . . . .	A26L705 . . . . .	1	1	1			
PL4 . . . . .	. . . . .	Hose (fuel filler) - $2\frac{1}{4}$ " I.D. $\times$ $4\frac{1}{2}$ " long . . . . .	. . . . .	1	1	1			
PL5 . . . . .	120/N . . . . .	Hose clip (fuel filler) . . . . .	. . . . .	2	2	2			
PL3 . . . . .	26 B 328 . . . . .	Grommet (filler hose) . . . . .	. . . . .	1	1	1			
PL19 . . . . .	PNR2264/75 . . . . .	Pipe (fuel tank to fuel pump) assembly . . . . .	. . . . .	1	1	1			
PL20 . . . . .	. . . . .	Grommet (fuel pipe to chassis) . . . . .	. . . . .	2	2	2			
PL17 . . . . .	SCO1748/17/20 . . . . .	Clip (fuel pipe retaining) . . . . .	. . . . .	2	2	2			
PL16 . . . . .	. . . . .	Screw (clip to body) - No. 6 $\times$ $\frac{1}{2}$ " long . . . . .	. . . . .	2	2	2			
PL18 . . . . .	. . . . .	Spire nut - No. 6 . . . . .	. . . . .	2	2	2			
PL30 . . . . .	26 S 710 . . . . .	Seal (drain plug to body) - 'Ladac' - $\frac{3}{8}'' \times \frac{1}{2}'' \times 6''$ . . . . .	. . . . .	1	1	1			
PL31 . . . . .	26 S 711 . . . . .	Carburettor (front) assembly . . . . .	. . . . .	1	1	1			
PL26 . . . . .	A26 S 009 . . . . .	Carburettor (rear) assembly . . . . .	. . . . .	4	4	4			
PL23 . . . . .	26 S 086 . . . . .	Spacer (carburettor) . . . . .	. . . . .	8	8	8			
PL29 . . . . .	. . . . .	'O' ring . . . . .	. . . . .	8	8	8			
PL27 . . . . .	. . . . .	Nut (carburettor to cylinder head) - $\frac{5}{16}$ " stover . . . . .	. . . . .	16	16	16			
PL28 . . . . .	. . . . .	Washer - $\frac{5}{16}$ " dia. . . . .	. . . . .	8	8	8			
PL24 . . . . .	26 S 025 . . . . .	Lockwasher . . . . .	. . . . .	1	-	-			
PL25 . . . . .	26 S 028 . . . . .	Bracket (throttle control to backplate) . . . . .	. . . . .	2	-	-			
PL22 . . . . .	26 S 702 . . . . .	Screw (bracket mounting) - $\frac{1}{4}'' \times \frac{3}{4}''$ long . . . . .	. . . . .	2	-	-			
PL22 . . . . .	26 S 703 . . . . .	Nut - $\frac{1}{4}$ " stover . . . . .	. . . . .	1	1	1			
PL21 . . . . .	26 B 038 . . . . .	Barrel (throttle lever) . . . . .	. . . . .	1	1	1			
PL21 . . . . .	26 B 039 . . . . .	Spring (throttle return) . . . . .	. . . . .	1	1	1			
PL35 . . . . .	28 S 021 . . . . .	Cable (throttle) assembly - R.H.D. . . . . .	. . . . .	1	1	1			
PL35 . . . . .	26 S 703 . . . . .	Cable (throttle) assembly - L.H.D. . . . . .	. . . . .	1	1	1			
PL21 . . . . .	26 B 038 . . . . .	Cable (choke control) assembly . . . . .	. . . . .	1	1	1			
PL39 . . . . .	26 S 016 . . . . .	Nut (cable retaining) . . . . .	. . . . .	1	1	1			
PL34 . . . . .	. . . . .	Backplate (air box) - except U.S.A. . . . . .	. . . . .	1	1	1			
PL37 . . . . .	B26 S 022 . . . . .	Plate (air box cover) . . . . .	. . . . .	1	1	1			
PL39 . . . . .	26 S 016 . . . . .	Seal (air box) . . . . .	. . . . .	1	1	1			
PL34 . . . . .	. . . . .	Bolt (plate to backplate) - $\frac{5}{16}$ " U.N.C. $\times \frac{3}{8}$ " . . . . .	. . . . .	1	1	1			
PL33 . . . . .	. . . . .	Washer - $\frac{5}{16}$ " special . . . . .	. . . . .	1	1	1			
PL32 . . . . .	. . . . .	Lockwasher - $\frac{5}{16}$ " dia. . . . .	. . . . .	1	1	1			
PL41 . . . . .	A26 S 704 . . . . .	Air cleaner assembly . . . . .	. . . . .	1	1	1			
PL40 . . . . .	28 S 020 . . . . .	Element (air cleaner) . . . . .	A26S704 . . . . .	1	1	1			
PL42 . . . . .	26 S 014 . . . . .	Bracket (air cleaner) - inner . . . . .	. . . . .	1	1	-			
PL45 . . . . .	26 S 015 . . . . .	Bracket (air cleaner) - outer . . . . .	. . . . .	1	1	-			
PL46 . . . . .	. . . . .	Screw (brackets to body) - $\frac{1}{4}'' \times \frac{3}{4}''$ long . . . . .	. . . . .	3	3	-			
PL48 . . . . .	. . . . .	Nut - $\frac{1}{4}$ " stover . . . . .	. . . . .	3	3	-			
PL47 . . . . .	. . . . .	Washer - $\frac{1}{4}$ " dia. . . . .	. . . . .	6	6	6			
PL44 . . . . .	. . . . .	Screw (brackets to cleaner) - $\frac{1}{4}'' \times \frac{1}{2}''$ long . . . . .	. . . . .	3	3	-			

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
<b>POWER TRAIN SECTION (continued)</b>									
<b>FUEL SYSTEM (continued)</b>									
PL43 . . .		Lockwasher - $\frac{1}{4}$ " dia.		3	3	-			
PL39 . . .	26 S 017	Hose (air cleaner to airbox) - $3\frac{1}{2}'' \times 24''$ long		1	1	-			
PL38 . . .	120/V1	Clip (hose to box and cleaner) - $3\frac{5}{8}$ " dia.		2	2	2			
PL39 . . .	36 S 017	Hose (air cleaner to airbox) - $3\frac{1}{2}'' \times 30''$ long		-	-	1			
EL82 . . .	A26 S 030	Throttle pedal - R.H.D.		1	1	1			
	A26 S 031	Throttle pedal - L.H.D.		1	1	1			
EL88 . . .		Stop (throttle pedal) - 'up' Screw (stop to pedal) - No. 10 U.N.F. $\times \frac{1}{2}$ " long	A26S030/1	1	1	1			
		Nut - No. 10	A26S030/1	1	1	1			
		Washer - $\frac{1}{8}$ " dia.	A26S030/1	1	1	1			
		Bolt (throttle pedal 'down' stop) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long - L.H.D.		1	1	1			
		Screw (throttle pedal 'down' stop) - $\frac{5}{16}$ " U.N.C. $\times \frac{3}{8}$ " long - R.H.D.		1	1	1			
J 015 . . .		Locknut - $\frac{5}{16}$ ".		1	1	1			
		Washer (throttle pedal mount- ing) - special - L.H.D.		1	1	1			
		Washer - $\frac{3}{16}$ " dia.		1	1	1			
		Nut - $\frac{3}{16}$ " 'stover'		1	1	1			
929981 . . .		Grommet (throttle cable to body) - L.H.D.		1	1	1			
26 S 714A . . .		Backplate (airbox) - U.S.A. only.		1	1	1			
26 S 052 . . .		Pipe (crankcase vent) - U.S.A. only.		1	1	1			
A26 E 322A . . .		Grommet (vent pipe) - U.S.A. only.		1	1	1			
26 S 054 . . .		Hose (crankcase vent) - U.S.A. only.		1	1	1			
120/A6 . . .		Clip (hose) - $\frac{7}{8}$ " dia. - U.S.A. only.		2	2	2			



PM

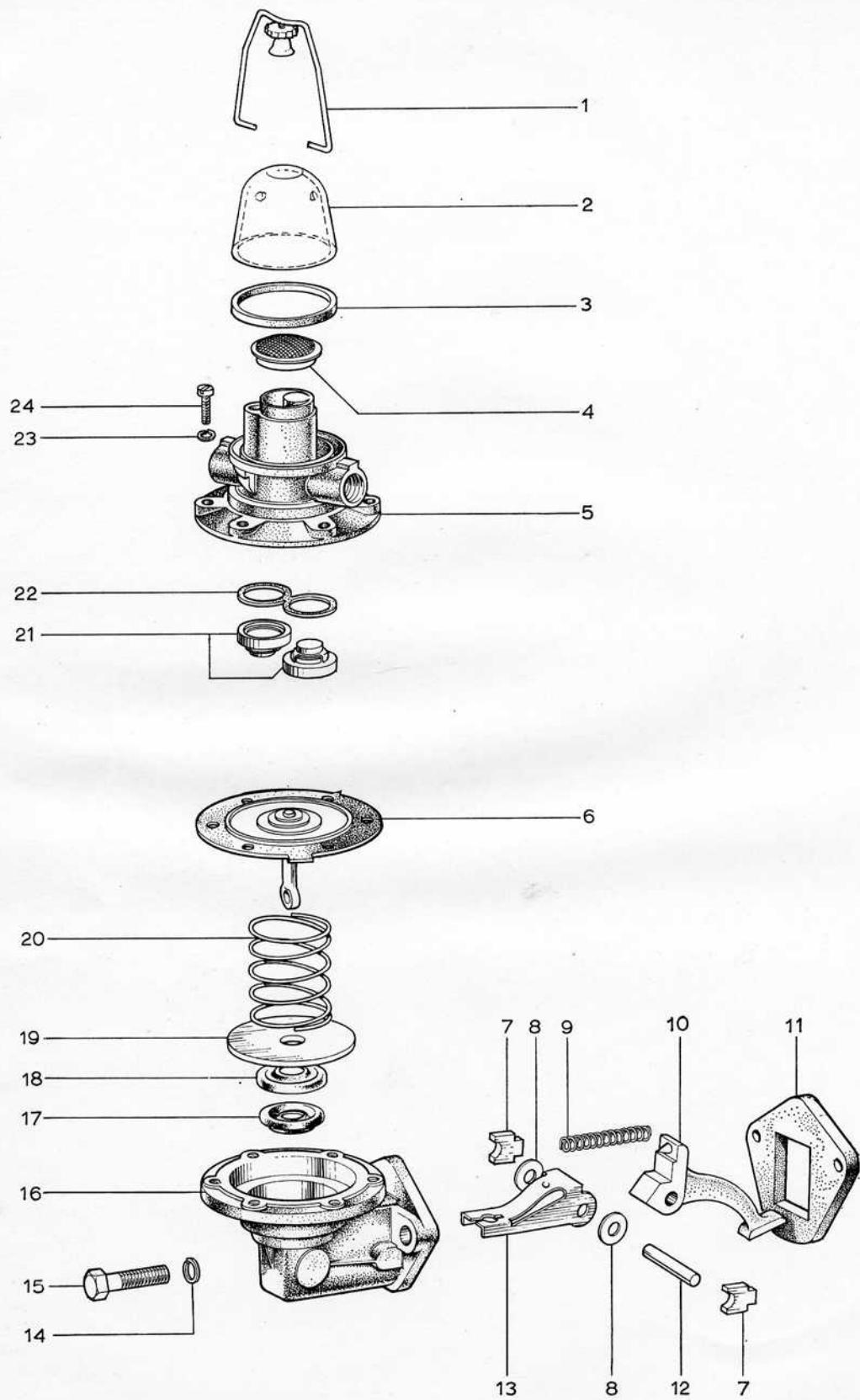


WEBER 18 D.C.O.E. CARBURETTOR

Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupe
<b>POWER TRAIN SECTION (continued)</b>							
<b>CARBURETTOR</b>							
PM41	28 S 710	Carburettor (front) assembly		1	1	1	
PL42	28 S 711	Carburettor (rear) assembly		1	1	1	
PL46	28 S 034	Trumpet (carburettor)		4	4	4	
PM1	(WF) 4629A	Cover (jets, inspection)	28S710/1	2	2	2	
PM2/2A	(WF) 665	Screw (cover fixing)	28S710/1	10	10	10	
PM4/4A	(WF) 1356	Washer	28S710/1	10	10	10	
PM3	(WF) 2808	Gasket (jets inspection cover)	28S710/1	2	2	2	
PM5	(WF) 5813A	Cover (carburettor upper body)	28S710/1	2	2	2	
PM6	(WF) 4611	Gasket (carburettor cover)	28S710/1	2	2	2	
PM7	(WF) TS 868	Holder (emulsioning tube)	28S710/1	4	4	4	
PM8	(WF) 969	Jet (air corrector) - 2.00 mm.	28S710/1	4	4	4	
PM9	(WF) 1590	Holder (idling jet)	28S710/1	4	4	4	
PM10	(WF) TS 671	Tube (emulsioning) - F11	28S710/1	4	4	4	
PM11	(WF) 974	Idling jet - 45F9	28S710/1	4	4	4	
PM12	(WF) TS 195	Main jet - 115	28S710/1	4	4	4	
PM13	(WF) 4610	Plate	28S710/1	2	2	2	
PM14	(WF) 4606A	Choke - 30 mm.	28S710/1	4	4	4	
PM14	(WF) 4606A	Choke - 32 mm. - special equipment		-	4	4	
PM8	(WF) 969	Jet (air corrector) - 1.50 mm. - special equipment		-	4	4	
PM15	(WF) 4603A	Venturi (auxiliary)	28S710/1	4	4	4	
PM20	(WF) 5802	Cover (throttle shaft) dust	28S710/1	4	4	4	
PM21	(WF) 5803	Spring (throttle shaft)	28S710/1	4	4	4	
PM22	(WF) 5804	Lid (spring retainer)	28S710/1	4	4	4	
PM23	(WF) 5797	Distance washer (throttle shaft)	28S710/1	4	4	4	
PM24	(WF) 5766A	Lever (front carburettor throttle control) assembly	28S710	2	2	2	
PM25	(WF) 133	Split pin (throttle control lever) - front carburettor	5766A	2	2	2	
PM26	(WF) 5753	Spring (throttle control lever) - front carburettor	5766A	2	2	2	
PM27	(WF) 5752	Pin (throttle control lever) - front carburettor	5766A	2	2	2	
PM28	(WF) 5923A	Lever (throttle control) - front carburettor	5766A	2	2	2	
PM29	(WF) 38	Spring (throttle control lever) - front carburettor	5766A	2	2	2	
PM30	(WF) 1843	Screw (throttle control lever) - front carburettor	5766A	2	2	2	
PM32	(WF) 2706	Nut (throttle shaft fixing)	28S710/1	2	2	2	
PM31	(WF) 4612	Lockwasher	28S710/1	4	4	4	
PM34	(WF) 4616	Cover (bowl bottom)	28S710/1	2	2	2	
PM33	(WF) 4617	Gasket (cover to bowl bottom)	28S710/1	2	2	2	
PM35	(WF) 5812A	Body (carburettor)	28S710/1	1	1	1	
PM36	(WF) 4636	Plate (shaft return spring)	5812A	2	2	2	
PM37	(WF) TS 1306	Spring (shaft return)	5812A	2	2	2	
PM38	(WF) 1349	Spring pin (pump control lever)	5812A	2	2	2	
PM39	(WF) 5809A	Lever (pump control)	5812A	2	2	2	
PM40	(WF) 5420	Stud (carburettor upper body to main body)	5812A	2	2	2	
PM41	(WF) A 1359	Stud (trumpet to carburettor body)	5812A	4	4	4	
PM42	(WF) 5801	Bearing (throttle shaft) ball	5812A	4	4	4	
PM44	(WF) TS 776	Throttle plate	5812A	4	4	4	
PM43	(WF) 3718	Screw (throttle plate fixing)	5812A	8	8	8	
PM45	(WF) 5800	Shaft (throttle)	5812A	2	2	2	
PM46	(WF) 1153	Screw (main body plate)	28S710/1	4	4	4	
PM47	(WF) 2496	Washer (main body plate)	28S710/1	4	4	4	
PM48	(WF) 18	Screw (main body plate)	28S710/1	4	4	4	
PM49	(WF) 4614	Plate (main body)	28S710/1	2	2	2	
PM50	(WF) 4615	Gasket (main body plate)	28S710/1	2	2	2	
PM51	(WF) 4609A	Control (starting) assembly	28S710/1	2	2	2	
PM52	(WF) 5875A	Lever (starting control) assembly	4609A	2	2	2	
PM53	(WF) 4103	Nut (starting control lever)	4609A	2	2	2	
PM54	(WF) 5784	Lever (starting control)	4609A	2	2	2	
PM55	(WF) 4102	Screw (wire securing)	4609A	2	2	2	

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>CARBURETTOR (continued)</b>									
PM56	(WF) 335	Nut (starting control lever)	4609A		2	2			
PM57	(WF) 4368	Spring (lever return)	4609A		2	2			
PM58	(WF) 4855A	Cover (sheath support)	4609A		2	2			
PM59	(WF) 4650A	Shaft (starting)	4609A		2	2			
PM60	(WF) 4647	Strainer	4609A		2	2			
PM61	(WF) 3311	Screw (sheath securing)	4609A		2	2			
PM62	(WF) 5767A	Lever (rear carburettor throttle control)	28S711		4	4			
PM63	(WF) 4620	Valve (starting)	28S710/1		4	4			
PM64	(WF) 4621	Spring (starting valve)	28S710/1		4	4			
PM65	(WF) 4622	Guide (spring and retainer)	28S710/1		4	4			
PM66	(WF) 4135	Circlip (guide lock)	28S710/1		1	1			
PM67	(WF) 5799	Plate (spring retainer)	28S710/1		1	1			
PM68	(WF) 5807A	Rod (pump control)	28S710/1		2	2			
PM70	(WF) 5345A	Plunger (pump)	28S710/1		4	4			
PM69	(WF) 5816	Spring (pump plunger)	28S710/1		2	2			
PM81	(WF) 38.	Spring (idling mixture adjustment screw)	28S710/1		2	2			
PM72	(WF) 864	Screw (idling mixture adjustment)	28S710/1		2	2			
PM81A	(WF) 38.	Spring (throttles adjustment screw) – rear carburettor	28S711		4	4			
PM73	(WF) 970	Screw (rear carburettor throttle adjustment)	28S711		4	4			
PM74	(WF) 5896	Screw (progression holes inspection)	28S710/1		—	—			
PM75	(WF) 5782	Gasket (pump jet)	28S710/1		4	4			
PM76	(WF) 5783	Jet (pump) – 40	28S710/1		4	4			
PM78	(WF) 5781	Screw plug	28S710/1		4	4			
PM77	(WF) 5796	Gasket (screw plug)	28S710/1		4	4			
PM79	(WF) 2948A	Valve (inlet)	28S710/1		2	2			
PM80	(WF) 3492	Jet (starting)	28S710/1		4	4			
PM81	(WF) 5674A	Float	28S710/1		2	2			
PM82	(WF) 1829	Shaft (carburettor float)			2	2			
PM83	(WF) 756	Ball (valve fuel inlet)			4	4			
PM84	(WF) TS 1033	Ball (stuffing)			4	4			
PM85	(WF) 337	Screw (stuffing ball)			4	4			
PM86	(WF) 1975	Gasket (needle valve seat)			2	2			
PM87	(WF) 5330A/M	Seat (needle valve)			2	2			
PM88	(WF) TS 610	Gasket (fuel pipe to carburettor)			2	2			
PM89		Pipe (fuel pump to carburettor)			2	2			
PM90	(WF) 4083	Gasket (fuel pipe to carburettor)			2	2			
PM91	(WF) 1688	Union bolt (fuel filter)			2	2			
PM92	(WF) 4064	Filter (upper casing)			2	2			
PM93	(WF) 4083	Gasket (strainer inspection plug)			2	2			
PM94	(WF) 4063	Plug (strainer inspection)			2	2			

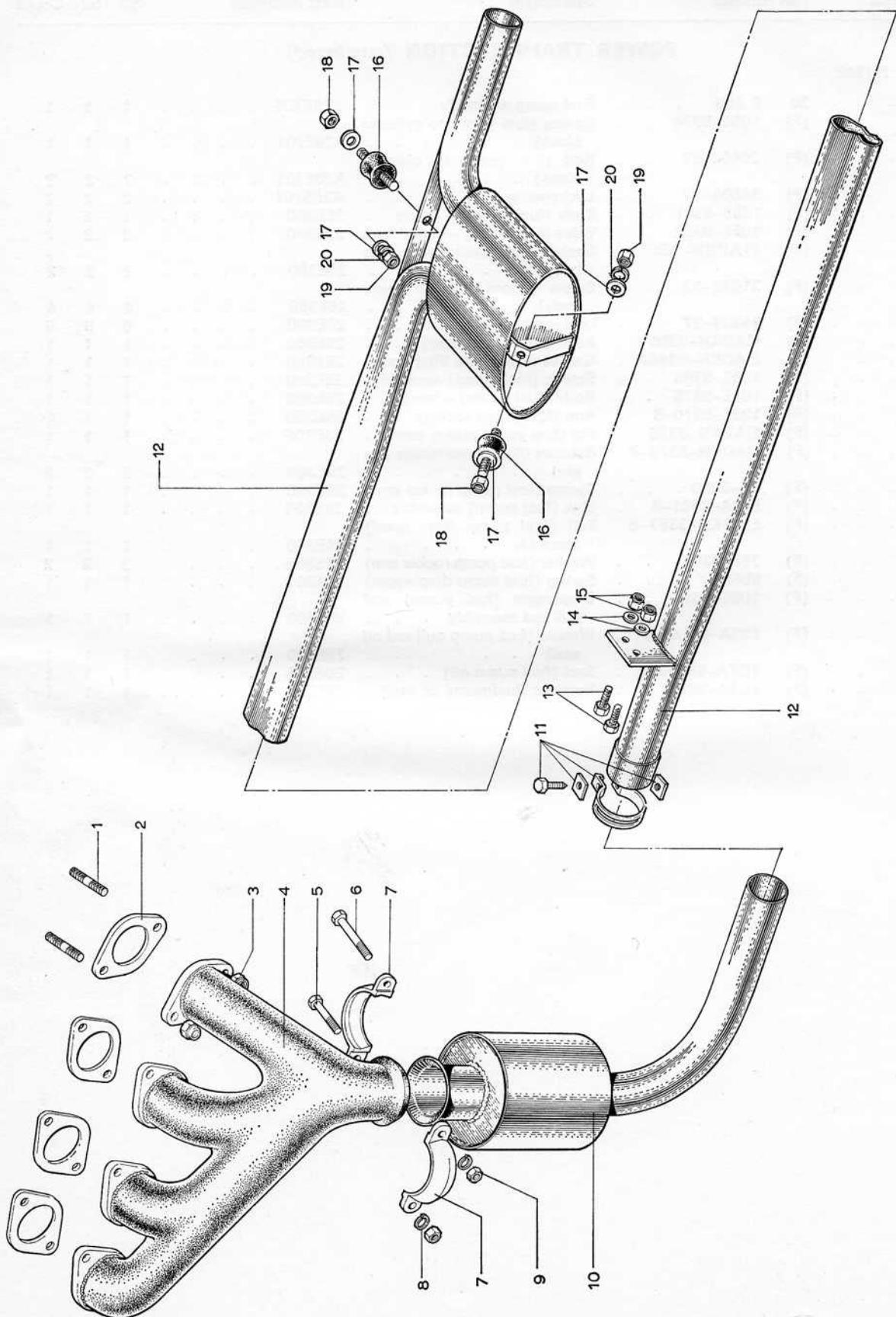


**PN**

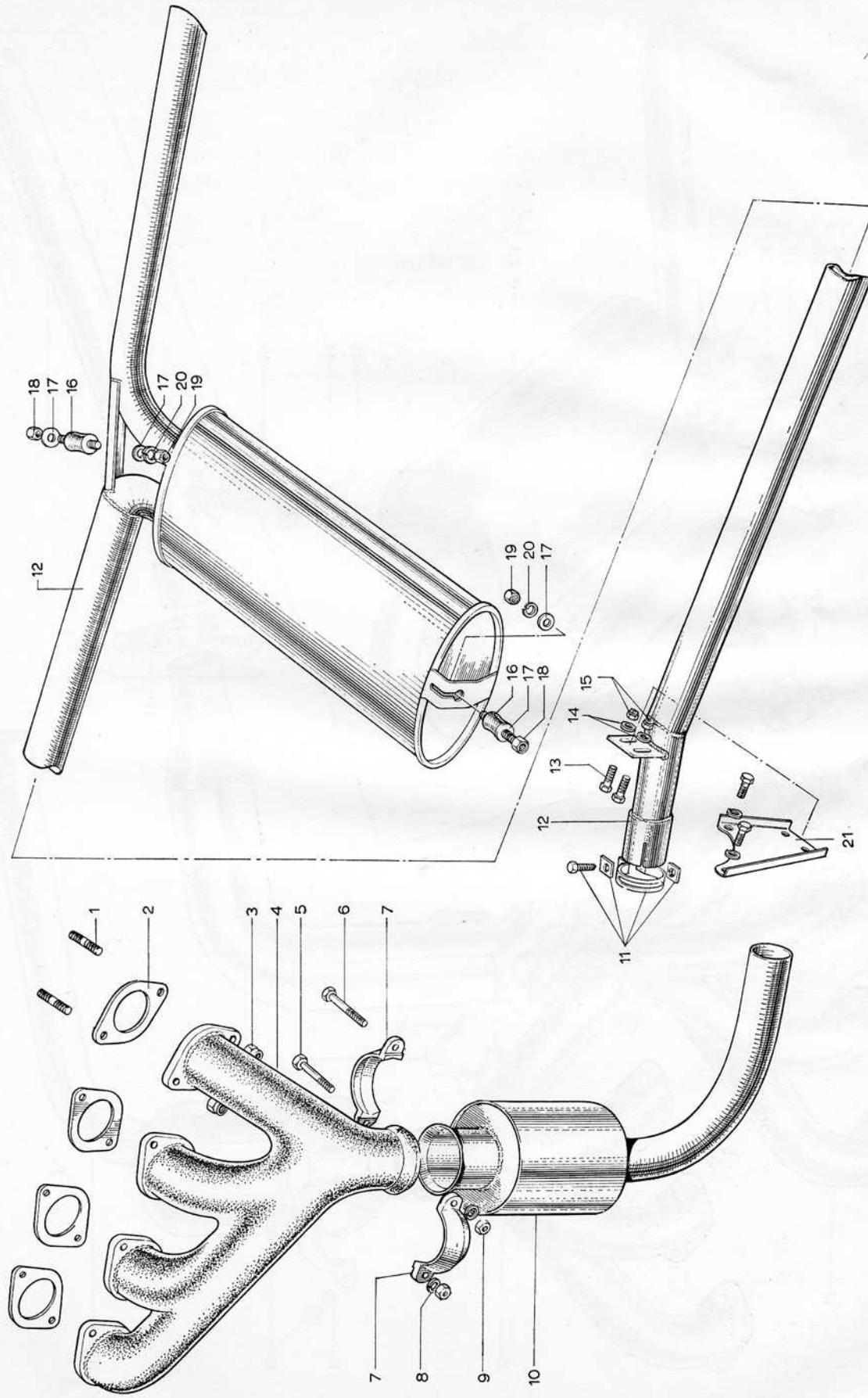
FUEL PUMP

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>POWER TRAIN SECTION (continued)</b>						
<b>FUEL PUMP</b>						
PL49 . . . 26	E 360 . . .	Fuel pump assembly . . .	A26E701 . . .	1	1	1
PN13 . . . (F)	105E-9374 . . .	Gasket (fuel pump to cylinder block) . . . . .	A26E701 . . . . .	1	1	1
PN15 . . . (F)	20406-S7 . . .	Bolt (fuel pump to cylinder block) . . . . .	A26E701 . . . . .	2	2	2
PN14 . . . (F)	34806-S7 . . .	Lockwasher . . . . .	A26E701 . . . . .	2	2	2
PN5 . . . (F)	105E-9351 . . .	Body (fuel pump) - upper . . . . .	26E360 . . . . .	1	1	1
PN21 . . . (F)	105E-9352 . . .	Valve (fuel pump) - caged type . . . . .	26E360 . . . . .	2	2	2
PN22 . . . (F)	E1ADDN-9367 . . .	Gasket (fuel pump valves to body) . . . . .	26E360 . . . . .	2	2	2
PN24 . . . (F)	31628-S2 . . .	Screw (upper body to lower body) . . . . .	26E360 . . . . .	6	6	6
PN23 . . . (F)	34803-S7 . . .	Lockwasher . . . . .	26E360 . . . . .	6	6	6
PN2 . . . (F)	EIADKN-9355 . . .	Bowl (fuel pump filter) . . . . .	26E360 . . . . .	1	1	1
PN3 . . . (F)	EIADKN-9364A . . .	Gasket (fuel pump filter bowl) . . . . .	26E360 . . . . .	1	1	1
PN4 . . . (F)	109E-9365 . . .	Screen (fuel pump) assembly . . . . .	26E360 . . . . .	1	1	1
PN16 . . . (F)	109E-9375 . . .	Body (fuel pump) - lower . . . . .	26E360 . . . . .	1	1	1
PN10 . . . (F)	109E-9376-B . . .	Arm (fuel pump rocker) . . . . .	26E360 . . . . .	1	1	1
PN12 . . . (F)	EIADKN-9378 . . .	Pin (fuel pump rocker arm) . . . . .	26E360 . . . . .	1	1	1
PN7 . . . (F)	EIADKN-9379-B . . .	Retainer (fuel pump rocker arm pin) . . . . .	26E360 . . . . .	2	2	2
PN9 . . . (F)	BE-9380 . . .	Spring (fuel pump rocker arm) . . . . .	26E360 . . . . .	1	1	1
PN13 . . . (F)	E93A-9381-B . . .	Link (fuel pump) assembly . . . . .	26E360 . . . . .	1	1	1
PN1 . . . (F)	EIADKN-9387-B . . .	Ball (fuel pump filter bowl) assembly . . . . .	26E360 . . . . .	1	1	1
PN8 . . . (F)	78E-9389 . . .	Washer (fuel pump rocker arm) . . . . .	26E360 . . . . .	2	2	2
PN20 . . . (F)	856940 . . .	Spring (fuel pump diaphragm) . . . . .	26E360 . . . . .	1	1	1
PN6 . . . (F)	109E-9398 . . .	Diaphragm (fuel pump) and pull rod assembly . . . . .	26E360 . . . . .	1	1	1
PN19 . . . (F)	E93A-9414 . . .	Washer (fuel pump pull rod oil seal) . . . . .	26E360 . . . . .	1	1	1
PN17 . . . (F)	EOTA-99399-B . . .	Seal (fuel pump oil) . . . . .	26E360 . . . . .	1	1	1
PN18 . . . (F)	EOTA-99401 . . .	Retainer (fuel pump oil seal) . . . . .	26E360 . . . . .	1	1	1

PP

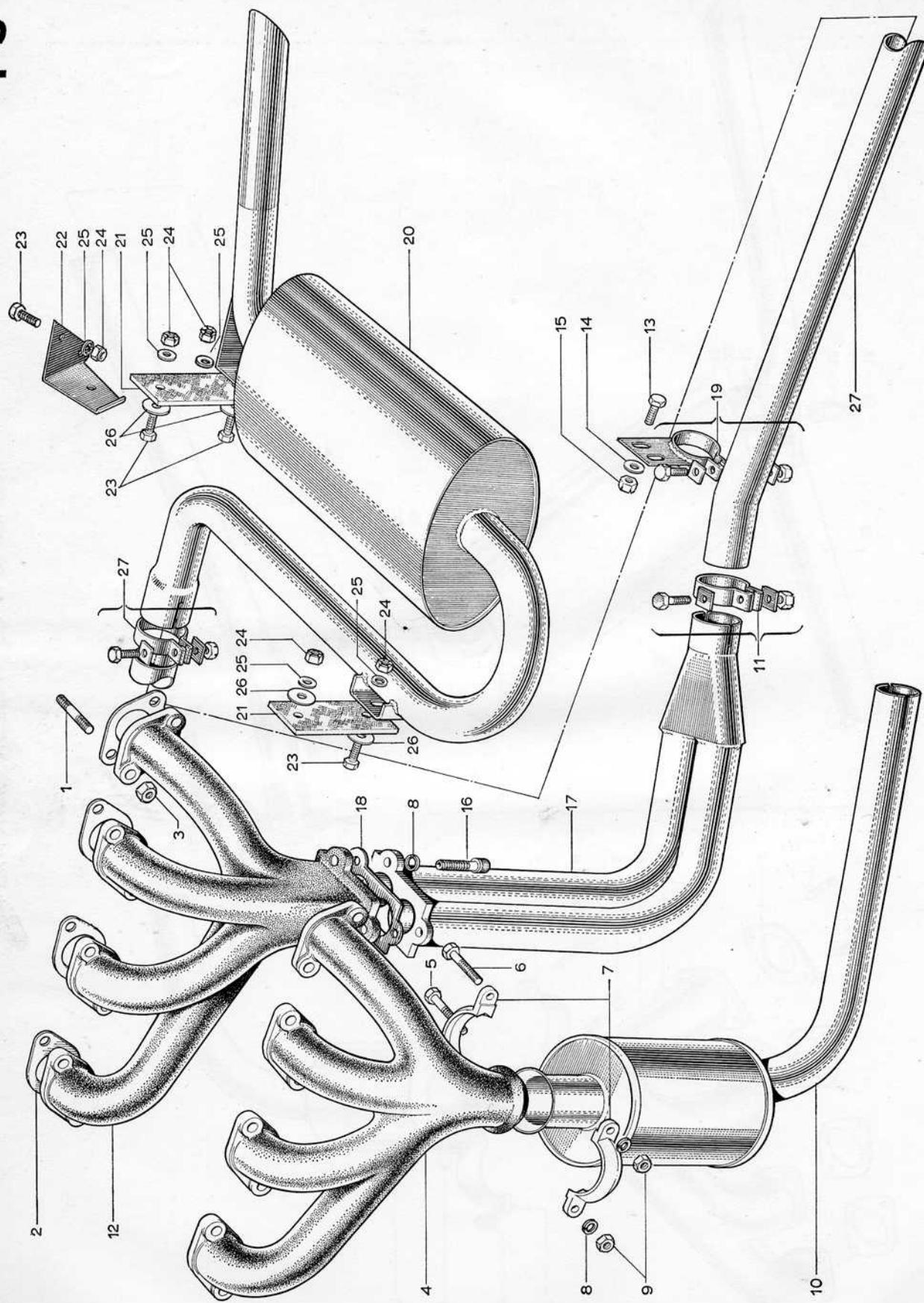


EXHAUST SYSTEM - S1

**PR**

EXHAUST SYSTEM - S2 AND COUPÉ

PS



EXHAUST SYSTEM - COUPE AND SPECIAL EQUIPMENT

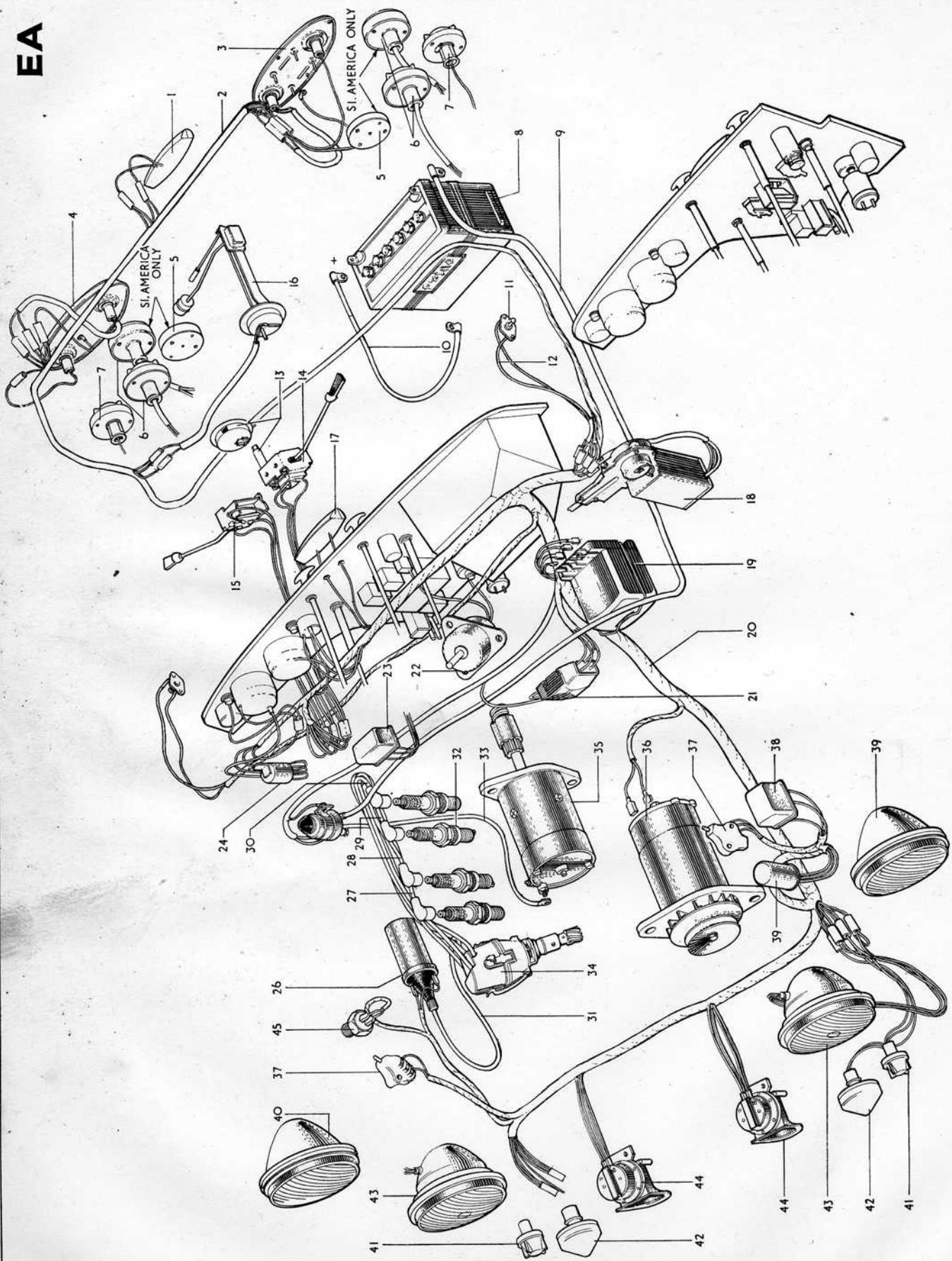
Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>POWER TRAIN SECTION (continued)</b>									
<b>EXHAUST SYSTEM</b>									
PP/R/S/4	26 S 001	Exhaust manifold . . . . .		1	1	1			
PS12	A26 S 001	Exhaust manifold - special equipment . . . . .		-	1	1			
PP/R/S/2	26 S 004	Gasket (exhaust manifold) . . . . .		4	4	4			
PP/R/S/3		Nut - $\frac{5}{16}$ " (philidas) . . . . .		8	8	8			
PP/R/S/1	26 E 323	Stud - $\frac{5}{16}$ " (exhaust manifold) . . . . .		8	8	8			
PP/R/S/7	(F) Y-5251	Clamp (manifold to downpipe) . . . . .		2	2	2			
PP/R/S/5	(F) 20504-S2	Bolt (manifold clamp) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long . . . . .		1	1	1			
PP/R/S/6		Bolt (manifold clamp) - $\frac{5}{16}$ " U.N.C. $\times 2$ " long . . . . .		1	1	1			
PP/R/S/9	(F) Y-21752	Nut (manifold clamp bolts) - $\frac{5}{16}$ " U.N.C. . . . .		2	2	2			
PS16		Allen screw - manifold to downpipe - special equipment - $\frac{5}{16}$ " U.N.C. $\times 1$ " long . . . . .		-	3	3			
PS8		Lockwasher - manifold downpipe allen screws - $\frac{5}{16}$ " - special equipment . . . . .		-	3	3			
PS18		Gasket (manifold / downpipe) - special equipment . . . . .		-	3	3			
PP/R/S/8		Lockwasher - $\frac{5}{16}$ " dia. . . . .		-	1	1			
PP/R/S/10	26 S 002	Exhaust downpipe assembly (expansion chamber) . . . . .		2	2	2			
PS17	26 S 002A	Exhaust downpipe - special equipment . . . . .		1	1	-			
PP/R/11	J 046	Clip (downpipe to intermediate pipe) . . . . .		-	1	1			
PS11		Clip (downpipe to intermediate - servais) - N9.6 $\times 1\frac{1}{2}$ " . . . . .		-	1	1			
PS12		Clip (intermediate pipe to rear exhaust pipe assembly) - No. 6 $\times 1\frac{1}{2}$ " . . . . .		-	1	1			
PS27		Intermediate pipe - exhaust (servais) - special equipment . . . . .		-	1	1			
PP12		Rear exhaust pipe assembly . . . . .		1	-	-			
PR12	26 S 707	Rear exhaust pipe assembly . . . . .		-	1	-			
PS19	26 S 088	Support clip (intermediate pipe) - servais - special equipment . . . . .		-	1	1			
PP/R/S/13		Bolt - No. 10 U.N.F. $\times \frac{5}{16}$ " long (support clip) . . . . .		2	2	2			
PS20		Rear exhaust pipe assembly (servais) - special equipment . . . . .		2	2	2			
PP/R/S/14		Plain washer - $\frac{5}{16}$ " (special equipment) . . . . .		2	2	2			
PP/R/S/15		Nut - No. 10 U.N.F. (nyloc) - special equipment . . . . .		2	2	2			
PP/R/16	26 S 013	Mounting rubber (rear exhaust pipe resilient mounting assembly) . . . . .		2	2	2			
PP/R/20		Washer - $\frac{5}{16}$ " dia. $\times 1$ " O.D. (rear exhaust pipe resilient mounting) . . . . .		2	2	-			
PP/R/18	PT/D106/11/2	Nut - $\frac{5}{16}$ " nyloc (rear exhaust pipe resilient mounting) . . . . .		4	4	-			
PR17		Nut - $\frac{5}{16}$ " (rear exhaust pipe resilient mounting) . . . . .		4	4	-			
PP/R/20		Lockwasher - $\frac{5}{16}$ " dia. (rear exhaust pipe resilient mounting) . . . . .		2	2	-			
PS22	7961/V/1-S2	Bracket (servais/special equipment) . . . . .		2	2	-			
PS21	(F) 211E-5297	Insulator (servais/special equipment) . . . . .		-	1	1			
PS23		Hexagonal set screw - $\frac{5}{16}$ " U.N.F. $\times \frac{5}{16}$ " long (servais/special equipment) . . . . .		-	2	2			
PS24		'Stover' nut - $\frac{5}{16}$ " U.N.F. (servais/special equipment) . . . . .		-	6	6			

Illustration Reference	Part Number	Description	Next Assembly	Quantity	
				S2	S2 Coupé
<b>POWER TRAIN SECTION (continued)</b>					
<b>EXHAUST SYSTEM (continued)</b>					
PS25		Plain washer - $\frac{5}{16}$ " dia. (servais/ special equipment)		-	6 6
PS26		Plain washer - $\frac{5}{16}$ " dia. x 1" O.D./		-	4 4

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EA



ELECTRICAL SYSTEM

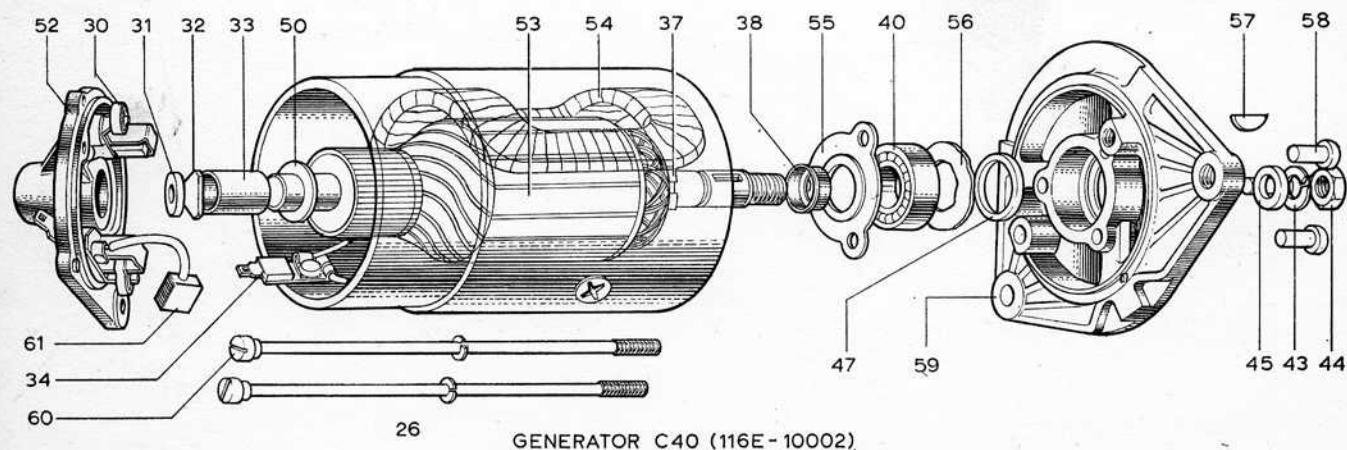
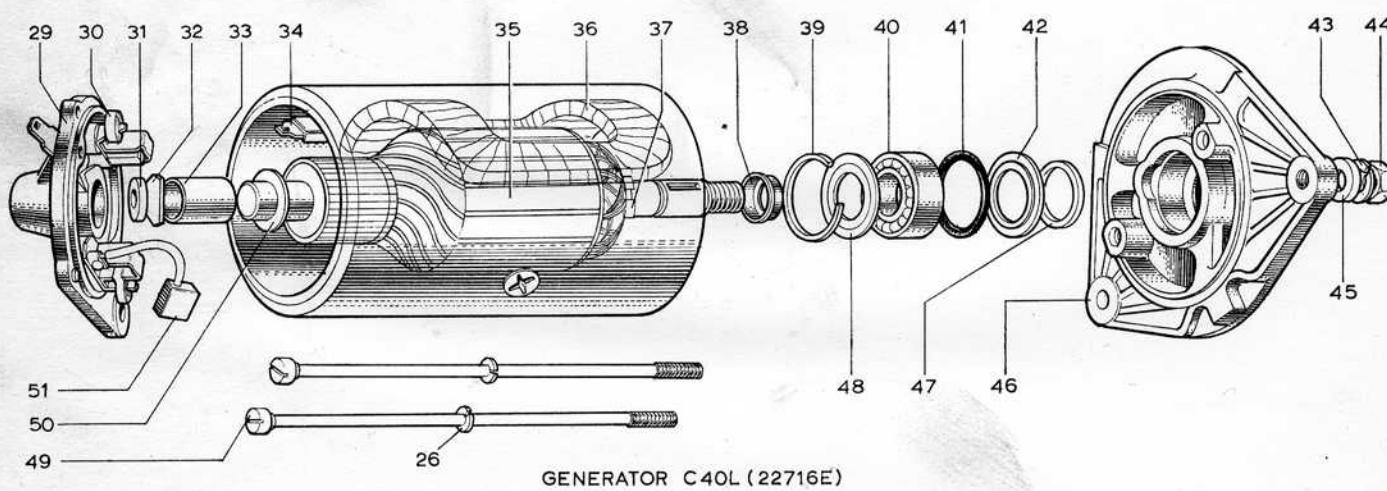
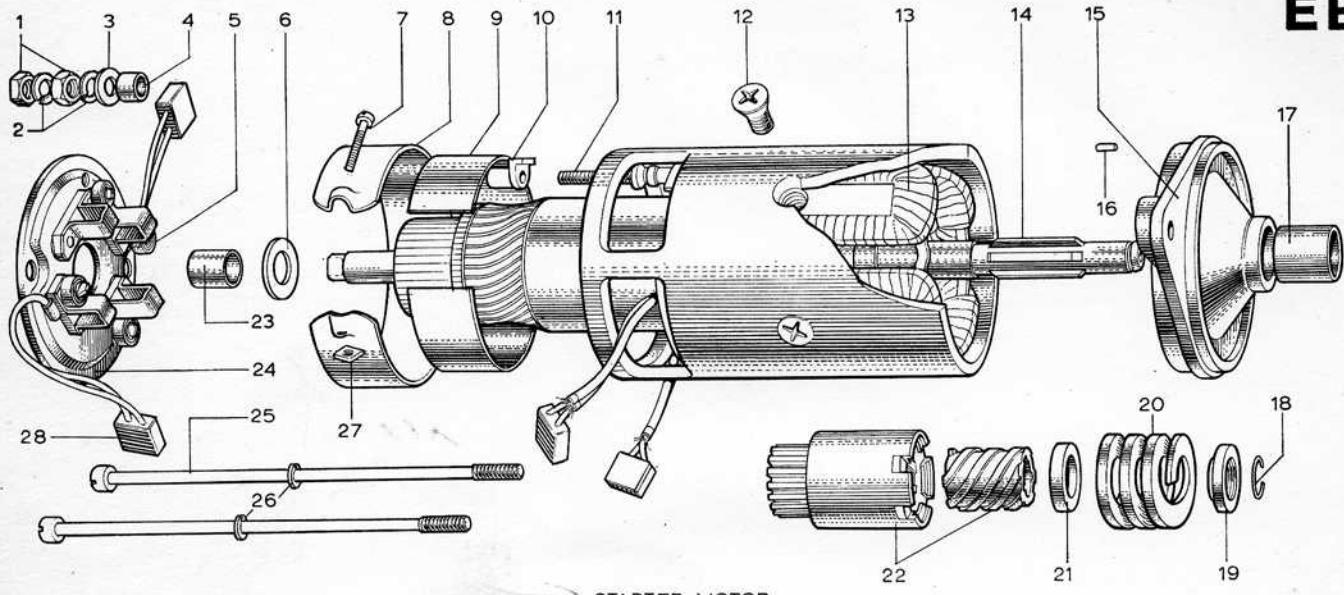
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Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>ELECTRICAL SECTION</b>									
<b>ELECTRICAL SYSTEM</b>									
EA20 . . .	26 M 704 . . .	Main loom . . . . . Clip (headlamp cable to body) . . . . . Screw (clip to body) - No. 6 x ½" long . . . . . Spring nut - No. 6 . . . . .		1	1	-			
	26 M 052 . . .	Loom (foot dipper switch) - L.H.D. . . . .		2	2	2			
EA2 . . .	26 M 703 . . .	Wiring (rear lamp) . . . . .		2	2	2			
A26 . . .	M 706 . . .	H.T. ignition set . . . . .		2	2	2			
EA30 . . .	26 M 050 . . .	Lead (distributor to spark plug No. 4) and suppressor assembly - 20½" long . . . . .	A26M706 . . . . .	1	1	1			
EA29 . . .	26 M 050A . . .	Lead (distributor to spark plug No. 3) and suppressor assembly - 21½" long . . . . .	A26M706 . . . . .	1	1	1			
EA28 . . .	26 M 050B . . .	Lead (distributor to spark plug No. 2) and suppressor assembly - 28½" long . . . . .	A26M706 . . . . .	1	1	1			
EA27 . . .	26 M 050C . . .	Lead (distributor to spark plug No. 1) and suppressor assembly - 29½" long . . . . .	A26M706 . . . . .	1	1	1			
EA31 . . .	A26 M 048 . . .	Lead (coil to distributor) - suppressed . . . . .	A26M706 . . . . .	1	1	1			
EA32 . . .	(F) AG32 . . .	Spark plug . . . . .		4	4	4			
EA8 . . .	6VTM29L . . .	Battery - 'Exide Autofill' . . . . .		1	1	1			
BB100 . . .	36 B 503 . . .	Battery clamp channel . . . . .		-	-	1			
BB121 . . .		Screw - $\frac{5}{16}$ " U.N.C. x $\frac{1}{2}$ " long . . . . .		-	-	1			
BB98 . . .	(F) 113E-5163 . . .	Battery clamp - rear . . . . .		-	-	1			
BB99 . . .		Screw - $\frac{5}{16}$ " U.N.C. x 2" long . . . . .		-	-	1			
		Shakeproof washer - $\frac{5}{16}$ " (battery mounting) . . . . .		-	-	2			
EA10 . . .	26 M 040 . . .	Lead (battery to earth) - R.H.D. . . . .		1	1	-			
	26 M 041 . . .	Lead (battery to earth) - L.H.D. . . . .		1	1	-			
	36 M 040 . . .	Lead (battery to earth) . . . . .		-	-	1			
EA9 . . .	26 M 046 . . .	Lead (battery to starter solenoid) . . . . .		1	1	-			
	36 M 046 . . .	Lead (battery to starter solenoid) Bolt (lead terminals to battery) - $\frac{1}{4}$ " x 1" long . . . . .		-	-	1			
		Nut - $\frac{1}{4}$ " lock . . . . .		2	2	2			
		Lockwasher - $\frac{1}{2}$ " dia. . . . .		2	2	2			
		Washer - $\frac{1}{2}$ " dia. . . . .		2	2	2			
	720/1000 . . .	Grommet (battery to starter solenoid lead to body) . . . . .		1	1	1			
EA33 . . .	26 M 045 . . .	Lead (starter solenoid to starter motor) . . . . .		1	1	1			
	26 M 039 . . .	Lead (engine earth) . . . . .		1	1	1			
	26 M 038 . . .	Lead (horn earth) . . . . .		1	1	1			
	26 B 023 . . .	Breather (battery) assembly . . . . .		1	1	-			
EA12 . . .	26 M 054 . . .	Cable (courtesy light switch) . . . . .		1	1	1			
EG27 . . .	(M) FT300/12V . . .	Unit (headlamp flasher) . . . . .		1	1	1			
EG35 . . .		Screw (unit to body) - No. 10 $\times \frac{1}{2}$ " long . . . . .		1	1	1			
EG28 . . .		Spring nut - No. 10 . . . . .		1	1	1			
EL69 . . .	(M) FT42/12V . . .	Unit (direction indicator flasher) . . . . .		1	1	1			
EG33 . . .	(C) R124/14 . . .	Relay (headlamp flasher) . . . . .		2	2	2			
		Screw (relay to body) - No. 10 $\times \frac{1}{2}$ " long . . . . .		4	4	4			
		Spring nut - No. 10 . . . . .		4	4	4			
EG37 . . .	(C) R246 . . .	Relay (main headlamp) . . . . .		1	1	1			
		Screw (relay to body) - No. 10 $\times \frac{1}{2}$ " long . . . . .		2	2	2			
	(L) 1035A34536B . . .	Switch (foot dipper) assembly - L.H.D. . . . .		2	2	2			
		Screw (dipper switch to body) - 2 B.A. x $\frac{3}{8}$ " long . . . . .		1	1	1			
	PT/B026/11/6 . . .	Nut - 2 B.A. nyloc . . . . .		2	2	2			

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
<b>ELECTRICAL SECTION (continued)</b>						
<b>ELECTRICAL SYSTEM (continued)</b>						
EA11 . . . . .	LCS/43 . . . . .	Washer - $\frac{3}{16}$ " dia.		4	4	4
26 M 059 . . . . .	Switch (courtesy light)			2	2	2
	Packing (courtesy light switch)		ar	ar	ar	
	Screw (switch to body) - No. 6 $\times \frac{3}{4}$ " long			4	4	4
X4 . . . . .	Spring nut - No. 6			4	4	4
X4 . . . . .	Clip (harness) - $\frac{1}{8}$ " dia. - R.H.D.			5	5	5
	Clip (harness) - $\frac{1}{8}$ " dia. - L.H.D.			3	3	3
	Screw (harness clip to body) - No. 6 $\times \frac{1}{2}$ " long		ar	ar	ar	
	Spring nut - No. 6			ar	ar	ar
X8 . . . . .	Clip (harness) - $\frac{5}{16}$ " dia.			6	6	6
	Screw (harness clip to body) - No. 10 $\times \frac{1}{2}$ " long			6	6	6
	Spring nut - No. 10			6	6	6
HV3254 $\times \frac{5}{16}$ . . . . .	Strip (cable binding) - perforated P.V.C. strip			ar	ar	ar
(S) OP 3255 . . . . .	Collar stud			ar	ar	ar
(S) 970T/LT02/3 . . . . .	Radio assembly - Europe - optional extra			1	1	1
(S) 972T/LT02/AW91 . . . . .	Radio assembly - Canada and U.S.A. - optional extra			1	1	1
26 M 734 . . . . .	Kit (suppression) - for use with non-standard radio			1	1	1
26 M 081 . . . . .	Plate (engine screening) - rear	26M736		1	1	1
26 M 083 . . . . .	Plate (coil screening)	26M736		1	1	1
26 B 374. . . . .	Edging strip	26M736		ar	ar	ar
26 M 085 . . . . .	Bond (coil screen)	26M736		1	1	1
	Screw (band to screening plate - No. 10 U.N.F. $\times \frac{1}{2}$ " long)	26M736		1	1	1
	Washer - $\frac{3}{16}$ " dia.	26M736		1	1	1
	Lockwasher - $\frac{3}{16}$ " dia.	26M736		1	1	1
26 M 084 . . . . .	Bond (aerial)	26M736		1	1	1
26 M 086 . . . . .	Bond (coil)	26M736		1	1	1



**EB**

GENERATORS AND STARTER MOTOR

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupe
<b>ELECTRICAL SECTION (continued)</b>				
<b>GENERATOR</b>				
EA36 . . . (L)	22716E . . .	Generator assembly . . .	. . .	1 - -
EA36 . . . (F)	116E-10002 . . .	Generator assembly . . .	A26E701 . . .	- 1 1
EB29 . . . (L)	54211125 . . .	Plate (generator front) . . .	22716E . . .	1 - -
EB52 . . . (F)	116E-10129 . . .	Plate (generator commutator end) . . .	116E-10002 . . .	- 1 1
EB30 . . . (F)	109E-10068 . . .	Spring (generator brush) . . .	22716E/116E-10129 . . .	2 2 2
EB31 . . . (F)	105E-10147 . . .	Felt (commutator end plate) . . .	22716E/116E-10129 . . .	1 1 1
EB32 . . . (F)	105E-10115 . . .	Retainer (felt) . . .	22716E/116E-10129 . . .	1 1 1
EB33 . . . (F)	EOTA-10128-B . . .	Bush (commutator end bearing) . . .	22716E/116E-10129 . . .	1 1 1
EB51 . . . (L)	54213117 . . .	Brush set . . .	22716E . . .	1 - -
EB61 . . . (F)	109E-10043 . . .	Brush set . . .	116E-10129 . . .	1 1 1
EB34 . . . (L)	54211890 . . .	Terminal assembly . . .	22716E/116E-10002 . . .	1 1 1
EB35 . . . (L)	54213321 . . .	Armature assembly . . .	22716E . . .	1 - -
EB53 . . . (F)	109E-10005 . . .	Armature assembly . . .	116E-10002 . . .	- 1 1
EB36 . . . (L)	54211803 . . .	Field coil assembly . . .	22716E . . .	1 - -
EB54 . . . (F)	109E-10175 . . .	Field coil assembly . . .	116E-10002 . . .	- 1 1
EB37 . . . (F)	E93A-10099 . . .	Collar (armature) . . .	22716E/109E-10005 . . .	1 1 1
EB38 . . . (F)	E93A-10095 . . .	Retainer (bearing ring) . . .	22716E/109E-10005 . . .	1 1 1
EB39 . . . (L)	. . .	Circlip . . .	22716E . . .	1 - -
EB42 . . . (L)	229400 . . .	Plate (bearing retaining) . . .	22716E . . .	1 - -
EB55 . . . (F)	116E-10098 . . .	Plate (generator bearing retainer) . . .	22716E/116E-10138 . . .	1 1 1
EB40 . . . (F)	YE-10094 . . .	Bearing (drive end) . . .	22716E/116E-10138 . . .	1 1 1
EB49 . . . (L)	. . .	Pressure ring . . .	22716E . . .	1 - -
EB48 . . . (L)	229400 . . .	Plate (generator bearing retainer) . . .	22716E . . .	1 - -
EB56 . . . (F)	YE-10114 . . .	Washer - corrugated . . .	116E-10138 . . .	- 1 1
EB47 . . . (F)	YE-10160 . . .	Felt (drive end plate) . . .	22716E/116E-10138 . . .	1 1 1
EB46 . . . (L)	54211095 . . .	Plate (generator drive end) . . .	22716E . . .	1 - -
EB59 . . . (F)	116E-10138 . . .	Plate (generator drive end) assembly . . .	116E-10002 . . .	- 1 1
EB58 . . . (F)	117372-ES . . .	Rivet . . .	116E-10138 . . .	- 3 3
EB50 . . . (L)	1164736 . . .	Washer (commutator thrust) . . .	22716E . . .	1 - -
EB49 . . . (L)	228335 . . .	Bolt (generator through) . . .	22716E . . .	2 - -
EB60 . . . (F)	109E-10166 . . .	Bolt (generator through) . . .	116E-10002 . . .	- 2 2
EB26 . . . (F)	119269-ES4 . . .	Washer . . .	22716E/116E-10002 . . .	2 2 2
	(F) 105E-10130-B . . .	Pulley (generator drive) . . .		1 1 1
EB45 . . . (F)	105E-10097 . . .	Spacer (generator pulley) . . .		1 1 1
EB44 . . . (F)	34690-S7 . . .	Nut (pulley to generator) . . .		1 1 1
EB43 . . . (F)	118209-ES . . .	Lockwasher . . .		1 1 1
EB57 . . . (F)	74142-S7 . . .	Key . . .		1 1 1
	(F) 304702-S2 . . .	Bolt (generator to bracket) . . .		2 2 2
	(F) 34443-ES2A . . .	Nut . . .		2 2 2
26	E 030 . . .	Link (generator adjuster) . . .	A26E701 . . .	1 1 1
	(F) 20513-S7 . . .	Bolt (link to timing case cover) - $\frac{5}{16}$ " x $1\frac{7}{8}$ " long . . .	A26E701 . . .	1 1 1
		Nut - $\frac{5}{16}$ " 'stover' . . .	A26E701 . . .	1 1 1
	(F) 34746-ES . . .	Washer - $\frac{5}{16}$ " . . .	A26E701 . . .	1 1 1
	(F) 20346-S7 . . .	Bolt (link to generator) . . .	A26E701 . . .	1 1 1
	(F) 34806-S7 . . .	Lockwasher . . .	A26E701 . . .	1 1 1
	(F) 44724-S7 . . .	Washer . . .	A26E701 . . .	1 1 1
	(F) 105E-10151-B . . .	Bracket (generator) . . .	A26E701 . . .	1 1 1
	(F) 304684-S7 . . .	Bolt (bracket to cylinder block) . . .	A26E701 . . .	2 2 2
	(F) 34806-S7 . . .	Lockwasher . . .	A26E701 . . .	2 2 2

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>ELECTRICAL SECTION (continued)</b>						
<b>STARTER MOTOR</b>						
EA35 . . . (F)	105E-11001-C	Motor (starter) and drive assembly			1	1
EB14 . . . (F)	211E-11005-B	Armature (starter motor) assembly	105E-11001-C		1	1
EB6 . . . (F)	105E-11036	Washer (commutator end plate thrust)	105E-11001-C		1	1
EB26 . . . (F)	105E-11049	Plate (starter brush end) assembly	105E-11001-C		1	1
EB23 . . . (F)	105E-11052	Bush (starter brush end bearing)	105E-11001-C		1	1
EB28 . . . (F)	105E-11057	Kit (starter motor brush)	105E-11001-C		1	1
EB5 . . . (F)	EOTA-11059-C	Spring (starter motor brush)	105E-11001-C		4	4
EB13 . . . (F)	204E-11081	Coil (starter motor field) assembly	105E-11001-C		1	1
EB9 . . . (F)	EOTA-11089	Insulator (starter motor field coil)	EOTA-11125		1	1
EB11 . . . (F)	105E-11102	Terminal (starter motor field coil)	105E-11001-C		1	1
EB3 . . . (F)	118153-ES7	Washer (terminal)	105E-11001-C		1	1
EB2 . . . (F)	118152-ES7	Lockwasher	105E-11001-C		2	2
EB10 . . . (F)	105E-11107-B	Bush (terminal insulating) inner	105E-11001-C		1	1
EB4 . . . (F)	E281-CQ-1	Spacer (insulating bush)	105E-11001-C		1	1
EB1 . . . (F)	105E-11108	Nut (starter field terminal)	105E-11001-C		2	2
EB8 . . . (F)	EOTA-11125	Band (starter motor cover) assembly	105E-11001-C		1	1
EB7 . . . (F)	118676-ES	Screw (cover band)	EOTA-11125		1	1
EB27 . . . (F)	117511-ES	Nut	EOTA-11125		1	1
EB15 . . . (F)	105E-11130-B	Plate (starter motor drive end) assembly	105E-11001-C		1	1
EB16 . . . (F)	7W-10088	Dowel (drive end plate)	105E-11001-C		1	1
EB17 . . . (F)	105E-11135	Bush (starter motor drive end plate)	105E-11001-C		1	1
EB22 . . . (F)	E274-CQ-1	Pinion (starter drive) assembly	105E-11001-C		1	1
EB21 . . . (F)	EOTA-11365-B	Washer (starter drive retaining spring)	105E-11001-C		1	1
EB20 . . . (F)	EOTA-11375	Spring (starter motor drive main)	105E-11001-C		1	1
EB19 . . . (F)	105E-11392	Cup (starter motor drive main spring)	105E-11001-C		1	1
EB18 . . . (F)	E353-CQ-1	Ring (starter motor drive retaining)	105E-11001-C		1	1
EB12 . . . (F)	118861-ES	Screw (starter pole piece to yoke)	105E-11001-C		4	4
EB25 . . . (F)	E93A-10166-A	Bolt (starter motor frame through)	105E-11001-C		2	2
EB26 . . . (F)	119269-ES4	Washer	105E-11001-C		2	2
	20408-S7	Bolt (starter motor to clutch housing)			2	2
	(F) 34847-S7	Lockwasher			2	2

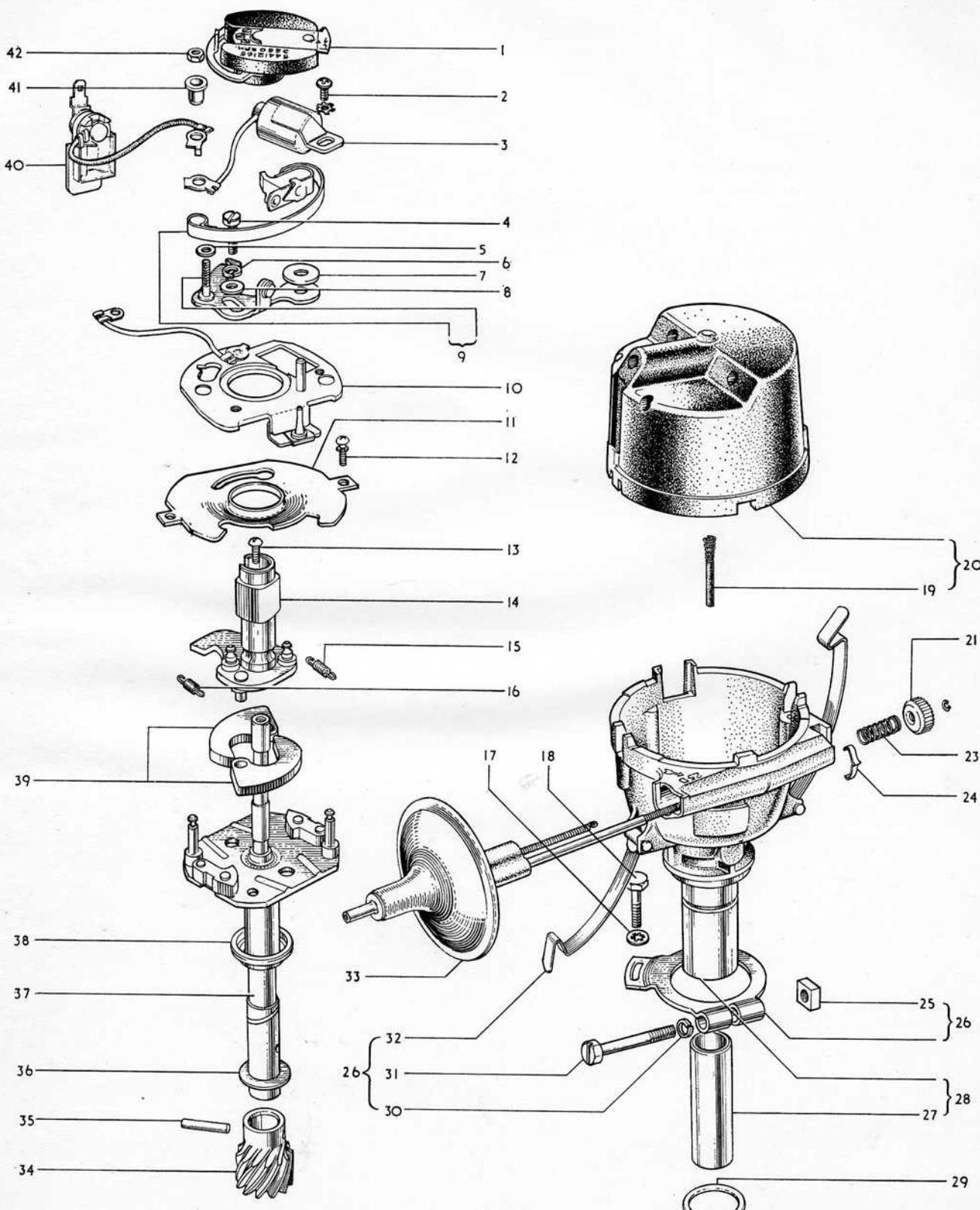
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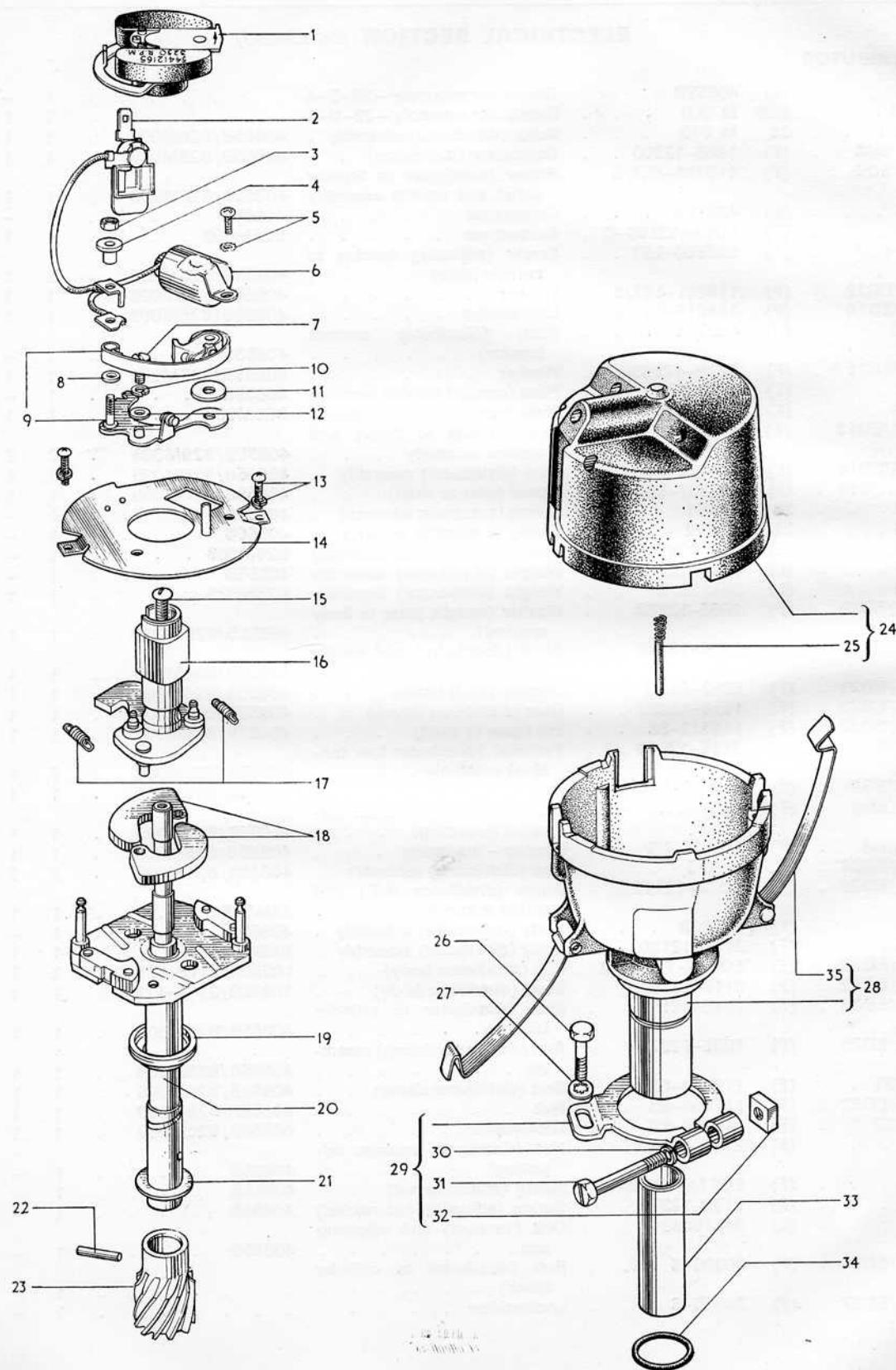
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DISTRIBUTOR 25-D-4

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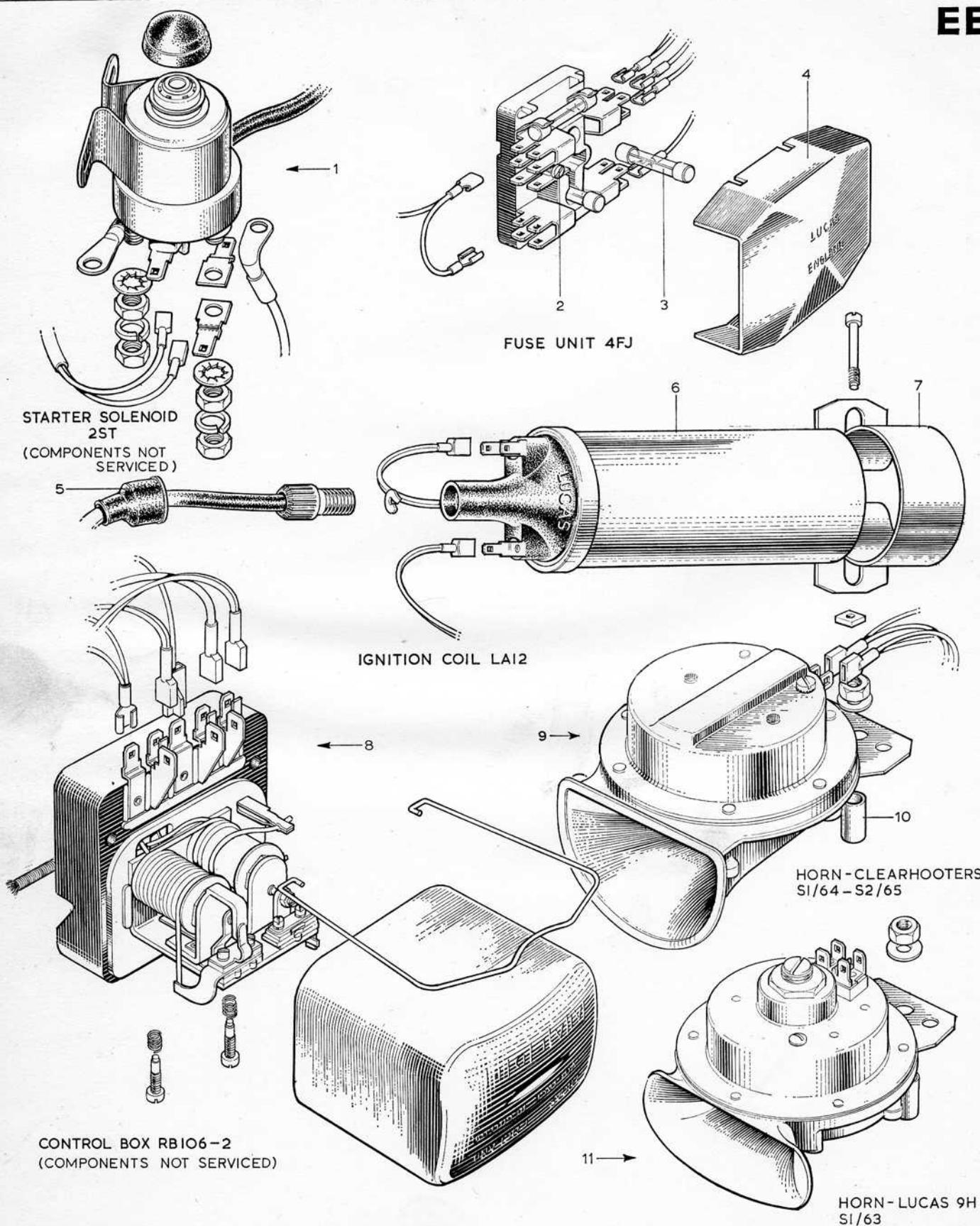
DISTRIBUTOR 23-D-4

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupe
<b>ELECTRICAL SECTION (continued)</b>						
<b>DISTRIBUTOR</b>						
EA34 . . .	(L) B26 M 009 . . .	Distributor assembly - 25-D-4 Distributor assembly - 23-D-4	40855B/B26M009 . . .	1	-	-
EC/D1 . . .	28 M 070 . . .	Rotor (distributor) assembly . . .	40855B/B26M009 . . .	1	1	1
EC3/ED6 . . .	(F) 105E-12300 . . .	Condenser (distributor) . . .	40855B/B26M009 . . .	1	1	1
EC2/ED5 . . .	(F) 115725-ES7/8 . . .	Screw (condenser to breaker plate) and washer assembly . . .	40855B/B26M009 . . .	1	1	1
EC9 . . .	(L) 423163 . . .	Contact set . . .	40855B . . .	1	-	-
ED9 . . .	(F) EOTA-12199-C . . .	Contact set . . .	B26M009 . . .	1	1	1
EC4/ED7 . . .	(F) 995960-ES7 . . .	Screw (adjusting bracket to breaker plate) . . .	40855B/B26M009 . . .	1	1	1
EC8/ED12 . . .	(F) 118281-ES7/8 . . .	Washer . . .	40855B/B26M009 . . .	1	1	1
EC6/ED10 . . .	(F) 116017-ES7/8 . . .	Lockwasher . . .	40855B/B26M009 . . .	1	1	1
EC10 . . .	(L) 422318 . . .	Plate (distributor contact breaker) . . .	40855B . . .	1	-	-
EC7/ED11 . . .	(F) E27N-19969 . . .	Washer . . .	40855B/B26M009 . . .	1	1	1
EC11 . . .	(L) 54412154 . . .	Plate (contact breaker bearing) . . .	40855B . . .	1	-	-
ED14 . . .	(L) 54412436 . . .	Plate (contact breaker bearing) . . .	B26M009 . . .	1	1	1
EC12/ED13 . . .	(F) 118681-ES7/8 . . .	Screw (plate to body) and washer assembly . . .	40855B/B26M009 . . .	2	2	2
EC14/ED16 . . .	(L) 424422 . . .	Cam (distributor) assembly . . .	40855B/B26M009 . . .	1	1	1
EC13/ED15 . . .	(F) 118937-ES7/8 . . .	Screw (cam to shaft) . . .	40855B/B26M009 . . .	1	1	1
EC15 . . .	28 M 071 . . .	Spring (automatic advance) . . .	40855B . . .	1	-	-
EC16 . . .	28 M 072 . . .	Spring (automatic advance) . . .	40855B . . .	1	-	-
ED17 . . .	(L) 54416337 . . .	Spring set (automatic advance) . . .	B26M009 . . .	1	-	-
EC39 . . .	(L) 54413922 . . .	Weight (distributor) assembly . . .	40855B . . .	1	-	-
ED18 . . .	(L) 54413073 . . .	Weight (distributor) assembly . . .	B26M029 . . .	1	1	1
EC38/ED19 . . .	(F) 105E-12239 . . .	Washer (weight plate to body spacing) . . .	40855B/B26M009 . . .	1	1	1
EC37/ED20 . . .	(F) 105E-12176 . . .	Shaft (distributor) and weight plate assembly . . .	40855B/B26M009 . . .	1	1	1
EC36/ED21 . . .	(F) E212-CQ-1 . . .	Washer (shaft thrust) . . .	40855B/B26M009 . . .	1	1	1
EC34/ED23 . . .	(F) 105E-12390 . . .	Gear (distributor driven) . . .	40855B/B26M009 . . .	1	1	1
EC35/ED22 . . .	(F) 116312-ES . . .	Pin (gear to shaft) . . .	40855B/B26M009 . . .	1	1	1
EC40/ED2 . . .	(F) 211E-12049 . . .	Terminal (distributor low tension) assembly . . .	40855B/B26M009 . . .	1	1	1
EC42/ED3 . . .	(F) 996306-ES . . .	Nut . . .	40855B/B26M009 . . .	1	1	1
EC41/ED4 . . .	(F) EOTA-12233-B . . .	Bush (adjusting bracket terminal insulating) . . .	40855B/B26M009 . . .	1	1	1
EC5/ED8 . . .	(F) 118116-ES . . .	Washer - insulating . . .	40855B/B26M009 . . .	1	1	1
EC20/ED24 . . .	28 M 073 . . .	Cap (distributor) assembly . . .	40855B/B26M009 . . .	1	1	1
EC19/ED25 . . .	(F) EOTA-12122 . . .	Brush (distributor H.T.) and spring assembly . . .	28M073 . . .	1	1	1
EC28 . . .	(L) 10930B . . .	Body (distributor) assembly . . .	40855B . . .	1	-	-
ED28 . . .	(F) 211E-12130 . . .	Body (distributor) assembly . . .	B26M009 . . .	1	1	1
EC32/ED35 . . .	(F) EOTTA-12144-B . . .	Clip (distributor body) . . .	10930B/211E-12130 . . .	2	2	2
EC27/ED33 . . .	(F) 211E-12132 . . .	Bush (distributor body) . . .	10930B/211E-12130 . . .	1	1	1
EC29/ED34 . . .	(F) 204E-12143 . . .	Seal (distributor to cylinder block) . . .	40855B/B26M009 . . .	1	1	1
EC26/ED29 . . .	(F) 105E-12273 . . .	Arm (distributor timing) assembly . . .	40855B/B26M009 . . .	1	1	1
EC/D31 . . .	(F) 118763-ES . . .	Bolt (distributor clamp) . . .	40855B/B26M009 . . .	1	1	1
EC25/ED32 . . .	(F) 117596-ES . . .	Nut . . .	40855B/B26M009 . . .	1	1	1
EC/D30 . . .	(F) 118149-ES . . .	Lockwasher . . .	40855B/B26M009 . . .	1	1	1
EC21 . . .	(F) 213E-12396 . . .	Nut (distributor vacuum adjusting) . . .	40855B . . .	1	-	-
EC23 . . .	(F) EOTTA-12398-A . . .	Spring (adjusting nut) . . .	40855B . . .	1	-	-
EC24 . . .	(F) 213E-12373 . . .	Spring (adjusting nut ratchet) . . .	40855B . . .	1	-	-
EC33 . . .	(L) 54415088 . . .	Unit (vacuum) and adjusting arm . . .	40855B . . .	1	-	-
EC18/ED26 . . .	(F) 20308-S . . .	Bolt (distributor to cylinder block) . . .	40855B . . .	1	-	-
EC17/ED27 . . .	(F) 34905-S . . .	Lockwasher . . .	40855B . . .	1	-	-

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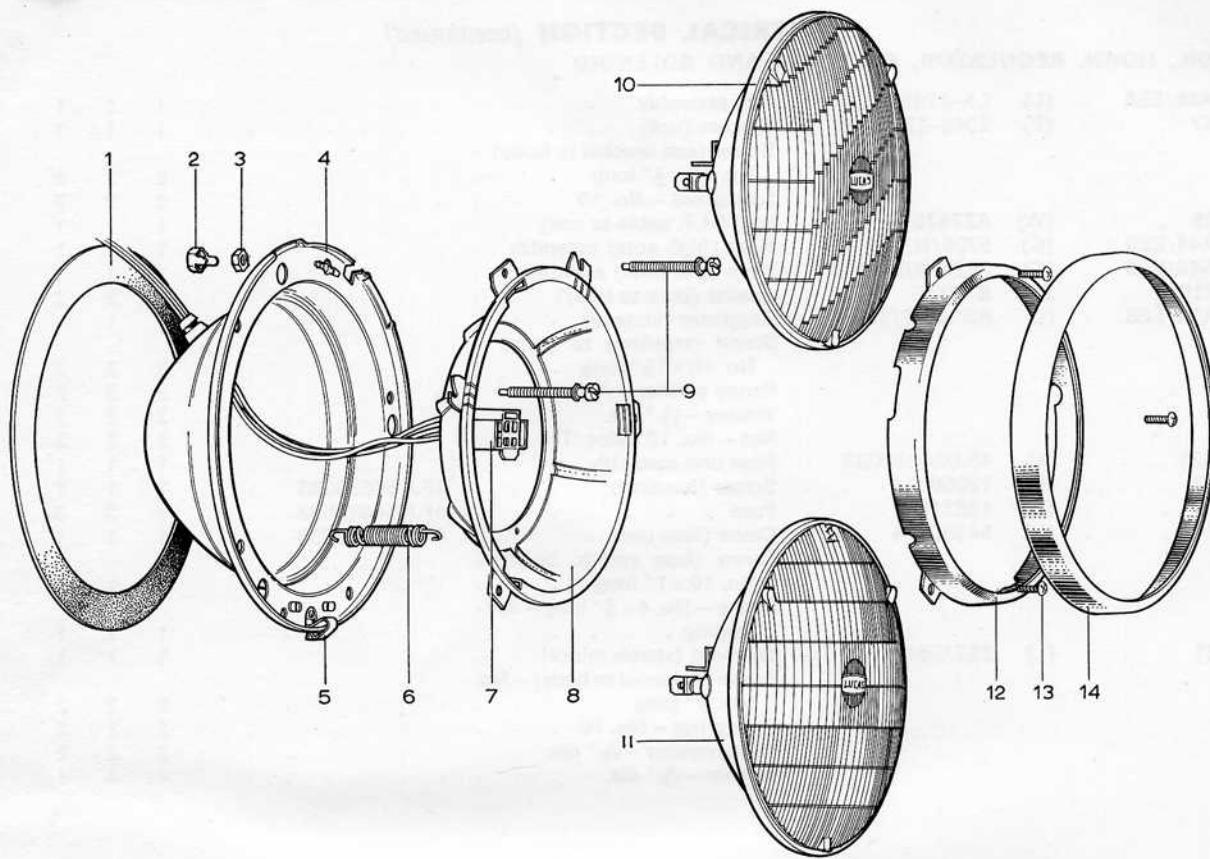
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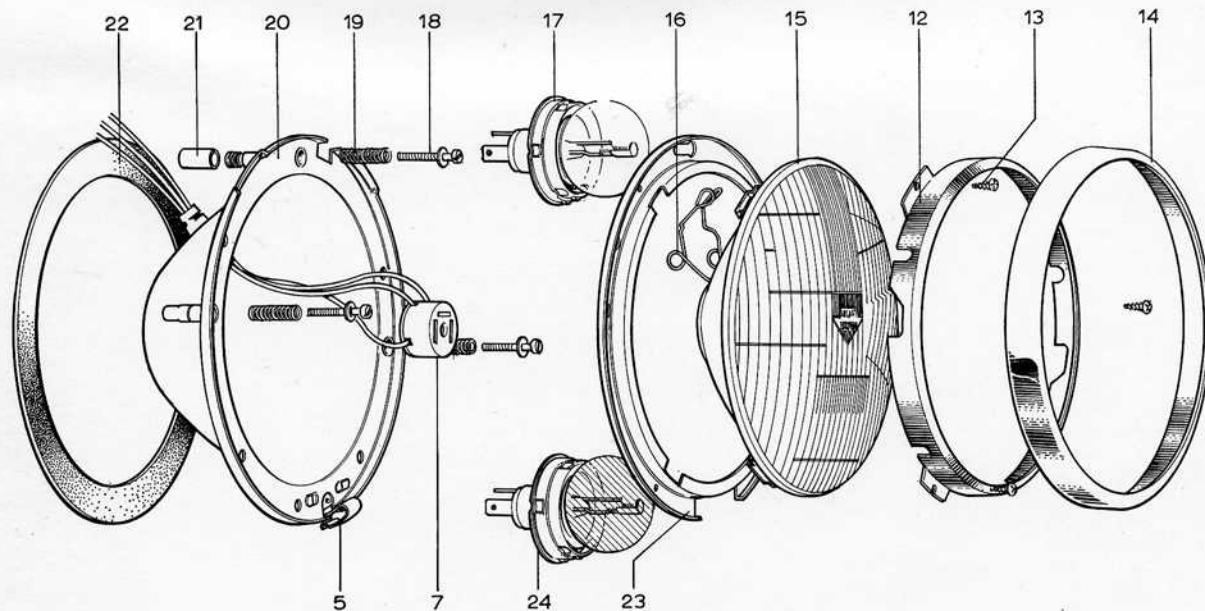
MISCELLANEOUS ELECTRICAL ASSEMBLIES – ENGINE COMPARTMENT

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>ELECTRICAL SECTION (continued)</b>									
<b>COIL, HORN, REGULATOR, FUSE BOX AND SOLENOID</b>									
EA26/EE6 . . .	(L) LA-1245111 . . .	Coil assembly . . . . .		1	1	1			
EE7 . . . .	(F) 204E-12027-E . . .	Bracket (coil) . . . . .		1	1	1			
		Screw (coil bracket to body) -							
		No. 10× $\frac{1}{2}$ " long . . . . .		2	2	2			
		Spring nut - No. 10 . . . . .		2	2	2			
EE5 . . . .	(W) AZ7475 . . . .	Seal (H.T. cable to coil) . . . . .		1	1	1			
EA44/EE9 . . . .	(C) F725/N/H/114E . . . .	Horn (high note) assembly . . . . .		1	1	1			
EA44/EE9 . . . .	(C) F725/N/L/114E . . . .	Horn (low note) assembly . . . . .		1	1	1			
EE10 . . . .	26 B 403 . . . .	Spacer (horn to body) . . . . .		2	2	2			
EA19/EE8 . . . .	(L) RB106/2/37290E . . . .	Regulator (voltage) . . . . .		1	1	1			
		Screw (regulator to body) -							
		No. 10× $1\frac{1}{2}$ " long . . . . .		2	2	2			
		Penny washer - $\frac{3}{16}$ " dia. . . . .		2	2	2			
		Washer - $\frac{3}{16}$ " dia. . . . .		2	2	2			
		Nut - No. 10 nyloc 'T' . . . . .		2	2	2			
EA21 . . . .	(L) 4FJ/54038033 . . . .	Fuse unit assembly . . . . .		1	1	1			
EE2 . . . .	(L) 120560 . . . .	Screw (terminal) . . . . .	4FJ/54038033	1	1	1			
EE3 . . . .	(L) 188218 . . . .	Fuse . . . . .	4FJ/54038033	3	3	3			
EE4 . . . .	(L) 54380114 . . . .	Cover (fuse unit) . . . . .	4FJ/54038033	1	1	1			
		Screw (fuse unit to body) -							
		No. 10×1" long . . . . .		1	1	1			
		Screw - No. 4× $\frac{3}{4}$ " long - self-tapping . . . . .		1	1	1			
EE1 . . . .	(L) 2ST/76464F . . . .	Solenoid (starter motor) . . . . .		1	1	1			
		Screw (solenoid to body) - No.							
		10× $\frac{1}{2}$ " long . . . . .		2	2	2			
		Spring nut - No. 10 . . . . .		2	2	2			
		Pennywasher - $\frac{3}{16}$ " dia. . . . .		2	2	2			
		Washer - $\frac{3}{16}$ " dia. . . . .		4	4	4			

EF



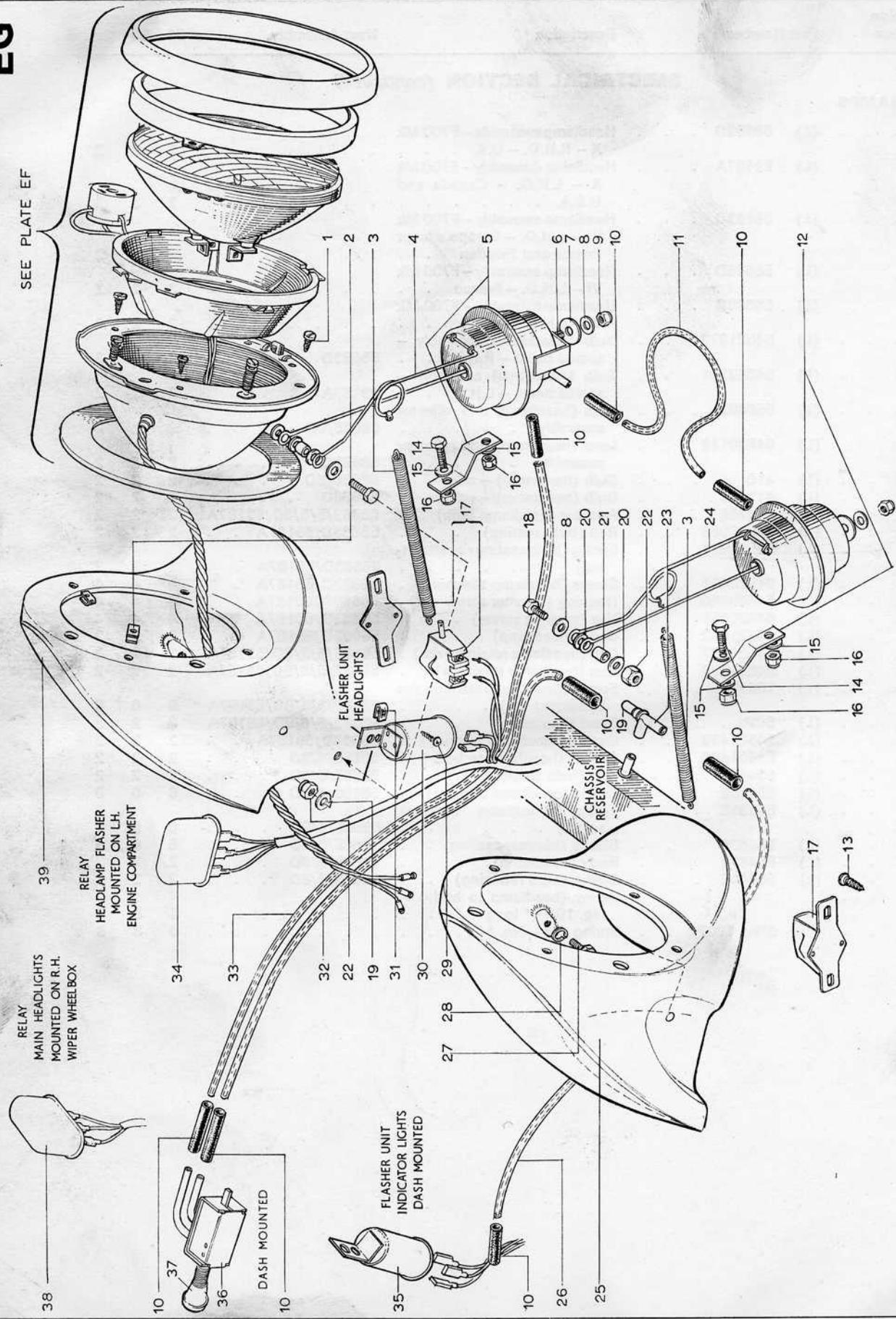
LAMP UNITS F700 MARK X



LAMP UNITS F700 MARK VI

## HEADLAMP UNITS

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>ELECTRICAL SECTION (continued)</b>									
<b>HEADLAMPS</b>									
EA43 . . .	(L) 58683D . . .	Headlamp assembly - F700 Mk X - R.H.D. - U.K.			2	2			
	(L) 59187A . . .	Headlamp Assembly - F700 Mk X - L.H.D. - Canada and U.S.A.			2	2			
EA40 . . .	(L) 58685D . . .	Headlamp assembly - F700 Mk VI - L.H.D. - Europe except France and Sweden			2	2			
	(L) 58686D . . .	Headlamp assembly - F700 Mk VI - L.H.D. - France			2	2			
	(L) 58688D . . .	Headlamp assembly - F700 Mk VI - L.H.D. - Sweden			2	2			
EF10 . . .	(L) 54521872 . . .	Bulb (headlamp) assembly - sealed beam - R.H.D.	58683D . . .		2	2			
EF11 . . .	(L) 54522231 . . .	Bulb (headlamp) assembly - sealed beam - L.H.D.	59187A . . .		2	2			
EF15 . . .	(L) 556452 . . .	Lens (headlamp) and reflector assembly	58685/6D . . .		2	2			
	(L) 54520148 . . .	Lens (headlamp) and reflector assembly	58688D . . .		2	2			
EF17 . . .	(L) 410 . . .	Bulb (headlamp) - clear	58685/8D . . .		2	2			
EF24 . . .	(L) 411 . . .	Bulb (headlamp) - yellow	58686D . . .		2	2			
EF7 . . .	(L) 553738 . . .	Adaptor (headlamp bulb)	58683/5/6/8D/59187A . . .		2	2			
EF8 . . .	(L) 54522086 . . .	Rim (bulb seating)	58683D/59187A . . .		2	2			
EF6 . . .	(L) 54520514 . . .	Spring (bulb seating rim attaching)	58683D/59187A . . .		2	2			
EF9 . . .	(L) 54520451 . . .	Screw (headlamp trimmer)	58683D/59187A . . .		4	4			
EF2 . . .	(L) 54520550 . . .	Housing (trimmer screw nut)	58683D/59187A . . .		4	4			
EF3 . . .	(L) 54520551 . . .	Nut (trimmer screw)	58683D/59187A . . .		4	4			
EF4 . . .	(L) 54521913 . . .	Body (headlamp)	58683D/59187A . . .		2	2			
EF5 . . .	(L) 54521637 . . .	Clip (headlamp retaining rim)	58683/5/6/8D/59187A . . .		2	2			
EF12 . . .	(L) 54521224 . . .	Rim (headlamp retaining)	58683/5/6/8D/59187A . . .		2	2			
EF13 . . .	(L) 186137 . . .	Screw (headlamp retaining rim to seating rim)	58683/5/6/8D/59187A . . .		6	6			
EF14 . . .	(L) 8CP . . .	Bezel (headlamp)	58683/5/6/8D/59187A . . .		2	2			
EF1 . . .	(L) 54521488 . . .	Gasket (headlamp to body)	58683D/59187A . . .		2	2			
EF22 . . .	(L) 54521490 . . .	Gasket (headlamp to body)	58685/6/8D . . .		2	2			
EF23 . . .	(L) 554871 . . .	Rim (bulb seating)	58685/6/8D . . .		2	2			
EF18 . . .	(L) 554288 . . .	Screw (headlamp trimmer)	58685/6/8D . . .		6	6			
EF19 . . .	(L) 552813 . . .	Spring (headlamp trimmer screw)	58685/6/8D . . .		6	6			
EF21 . . .	(L) 554626 . . .	Sleeve (trimmer sealing)	58685/6/8D . . .		6	6			
EF20 . . .	(L) 554872 . . .	Body (headlamp)	58685/6/8D . . .		2	2			
EF16 . . .	(L) 556442 . . .	Spring (bulb retaining)	58685/6/8D . . .		2	2			
EG2 . . .		Screw (headlamp to body) - No. 10 x $\frac{7}{8}$ " long			8	8			
EG3 . . .	SNU 1907 . . .	Spring nut - No. 10			8	8			

**EG**

HEADLAMP VACUUM AND OPERATING MECHANISM

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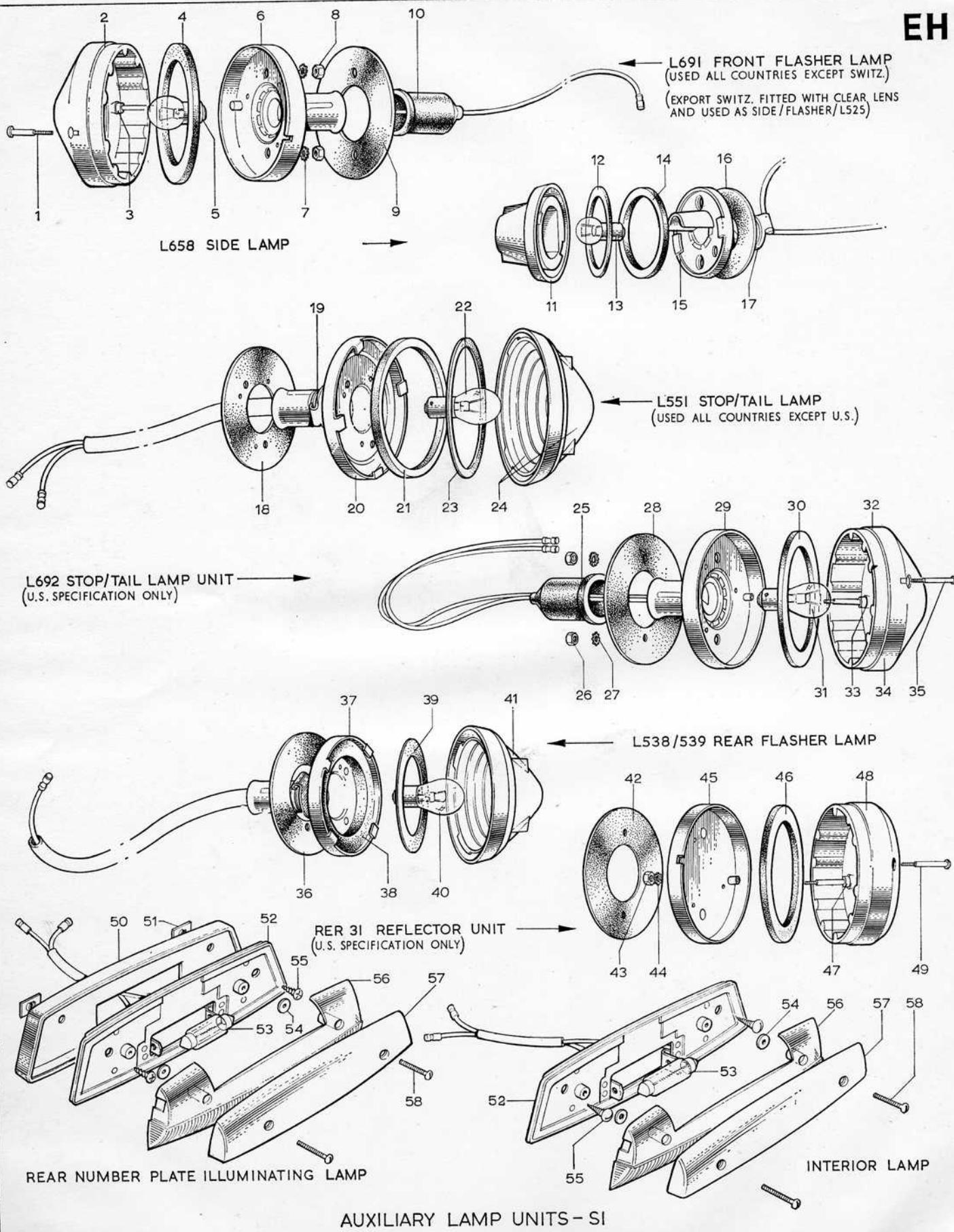
Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupé
<b>ELECTRICAL SECTION (continued)</b>							
<b>HEADLAMP VACUUM SYSTEM</b>							
EG12	26 B 124	Vacuum cylinder - R.H. - and mounting bracket			1	1	1
EG5	26 B 123	Vacuum cylinder - L.H. - and mounting bracket			1	1	1
EG6		Screw (cylinder to body) - $\frac{1}{2}'' \times \frac{3}{8}''$ long			4	4	4
EG9		Nut - $\frac{1}{4}''$ 'stover'			4	4	4
EG8		Washer - $\frac{1}{4}''$ dia.			2	2	2
EG7		Pennywasher - $\frac{1}{4}''$ dia.			2	2	2
EG24	26 B 118	Spring (headlamp return) - R.H.			1	1	1
EG4	26 B 117	Spring (headlamp return) - L.H.			1	1	1
EG21	26 B 122	Distance tube (return spring and vacuum cylinder rod to headlamp bowl)			2	2	2
EG18		Bolt - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{4}''$ long			2	2	2
EG22		Nut - $\frac{1}{4}''$ U.N.C. 'stover'			2	2	2
EG8		Washer - $\frac{1}{4}''$ dia.			4	4	4
EG20		Washer - $\frac{3}{8}''$ dia.			4	4	4
EG3	753/2	Spring			2	2	2
EG17	1150A/2	Switch (headlamp contact)			2	2	2
EG3		Screw (switch to body) - No. $10 \times \frac{1}{2}''$ long			4	4	4
		Spring nut - No. 10			4	4	4
EG25	26 B 120	Headlamp bowl - R.H. - G.F.R.P.			1	1	1
EG39	26 B 119	Headlamp bowl - L.H. - G.F.R.P.			1	1	1
EG27		Screw (headlamp bowl to body) - $\frac{1}{2}''$ U.N.C. $\times 1\frac{1}{2}''$ long			4	4	4
EG28		Lockwasher - $\frac{1}{4}''$ dia.			4	4	4
		Screw (headlamp stop) - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{4}''$ long			2	2	2
		Screw - $\frac{1}{2}''$ U.N.C. $\times 1\frac{1}{2}''$ long			2	2	2
		Locknut - $\frac{1}{4}''$ U.N.C.			4	4	4
EG36	26 B 736	Valve (headlamp operating assembly)			1	1	1
EG37	(F) 109E-11661-B	Knob (headlamp operating valve)	26B736		1	1	1
EG23	26 B 129	Teepiece (non-return valve)			1	1	1
EG19	26 B 125	Adaptor			1	1	1
EG32	26 B 131	Pipe (nylon) - $\frac{5}{16}'' \times 64''$ long - R.H.D.			1	1	1
EG33	26 B 132	Pipe (nylon) - $\frac{5}{16}'' \times 61''$ long - R.H.D.			1	1	1
EG11	26 B 133	Pipe (nylon) - $\frac{5}{16}'' \times 24''$ long			1	1	1
EG26	26 B 130	Pipe (nylon) - $\frac{5}{16}'' \times 23''$ long			1	1	1
	26 B 109	Pipe (nylon) - $\frac{5}{16}'' \times 55''$ long - L.H.D.			1	1	1
	26 B 108	Pipe (nylon) - $\frac{5}{16}'' \times 57''$ long - L.H.D.			1	1	1
EG10	J 017 X 4	Sleeve			8	8	8
		Clip (vacuum pipes to body) - 'P'			1	1	1
	STC/06/08	Screw (clip to body) - No. 6			1	1	1
	SNP 1212	Spring nut - No. 6			1	1	1
	HV 2215A	Grommet (vacuum pipes to scuttle)			2	2	2
EG1		Speed screw - No. $10 \times \frac{1}{2}''$ long (headlamp to headlamp bowl)			8	8	8
EG2	SNO 1907	Speed nut - No. 10			8	8	8
EG14		Bolt - $\frac{1}{4}''$ U.N.C. $\times 1\frac{1}{4}''$ - vacuum cylinder bracket to body			2	2	2

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S2	S2	Coupé			
<b>ELECTRICAL SECTION (continued)</b>									
<b>HEADLAMP VACUUM SYSTEM (continued)</b>									
EG16		Nut - $\frac{1}{4}$ " U.N.C. 'stover' - vacuum cylinder bracket to body			4	4			
EG15		Washer - $\frac{1}{4}$ " dia - vacuum cylinder bracket to body			4	4			
EG30	FT 300/12V	Headlamp flasher unit (Magnatex)			1	1			
EG29		Spire screw - No. 10 $\times \frac{1}{2}$ " long Pan head			1	1			
EG31		Spire nut - flat type - No. 10			1	1			
EG34	R124/14	Relay - headlamp flasher			2	2			
		Spire screw - No. 10 $\times \frac{1}{2}$ " long			4	4			
		Spire nut - No. 10			4	4			
EG35	FT 42/12V	Direction flasher			1	1			
EG37	26 B 736	Headlamp operating valve assembly			1	1			
EG38	R 246	Relay - main headlights			1	1			

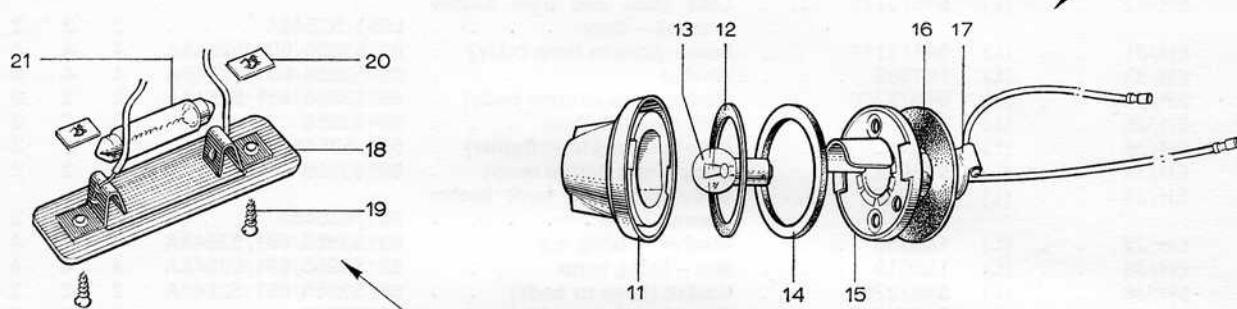
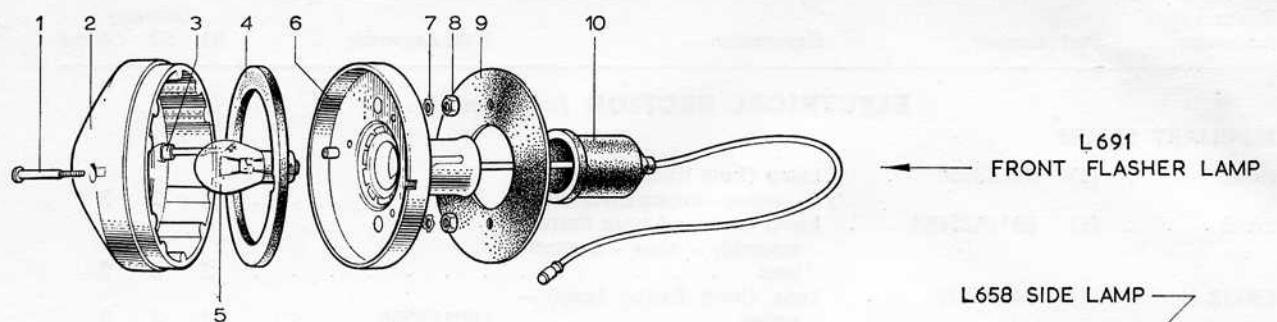
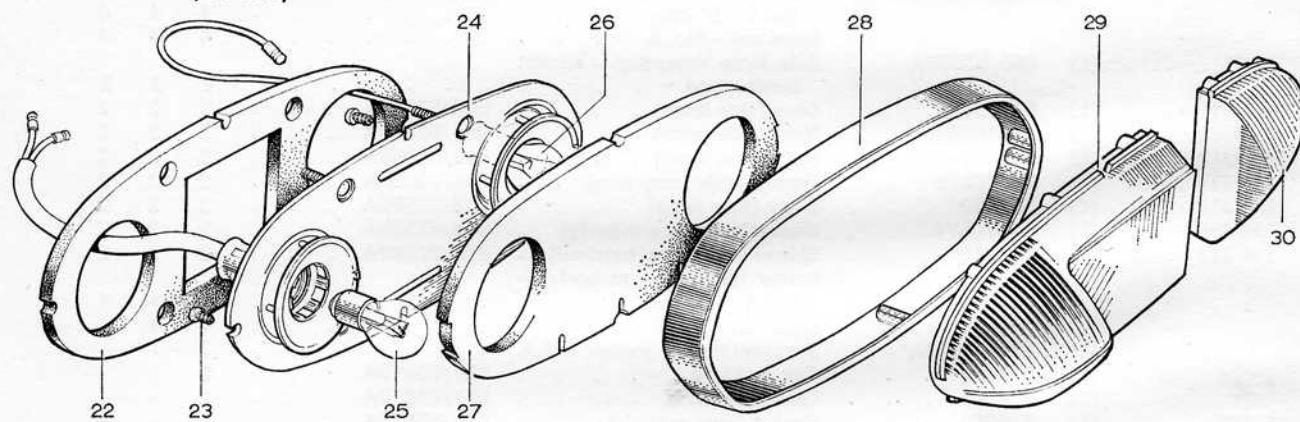
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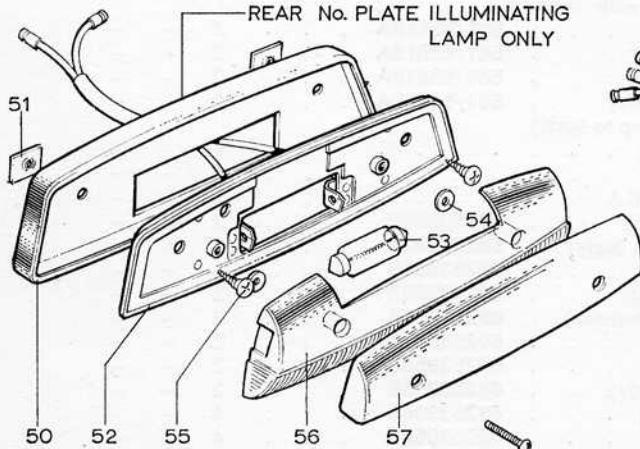
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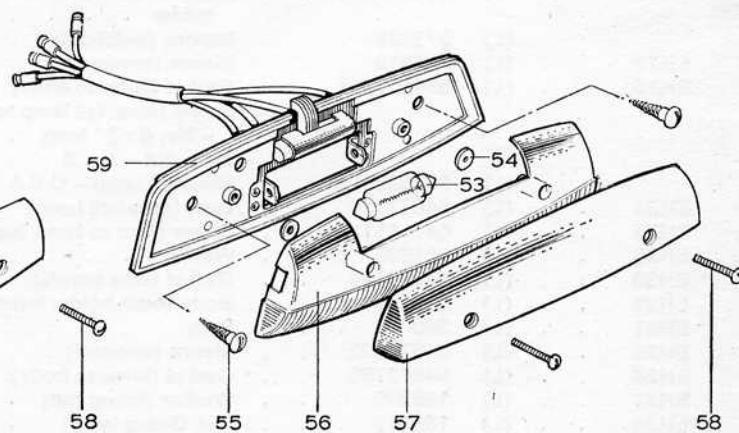
EJ

REAR NUMBER PLATE ILLUMINATING LAMP  
(COUPÉ)

L694 STOP TAIL FLASHER &amp; REFLECTOR LAMP UNIT



REAR No. PLATE ILLUMINATING LAMP ONLY



MAP LIGHT-COUPE ONLY

AUXILIARY LAMP UNITS- S2 &amp; COUPÉ

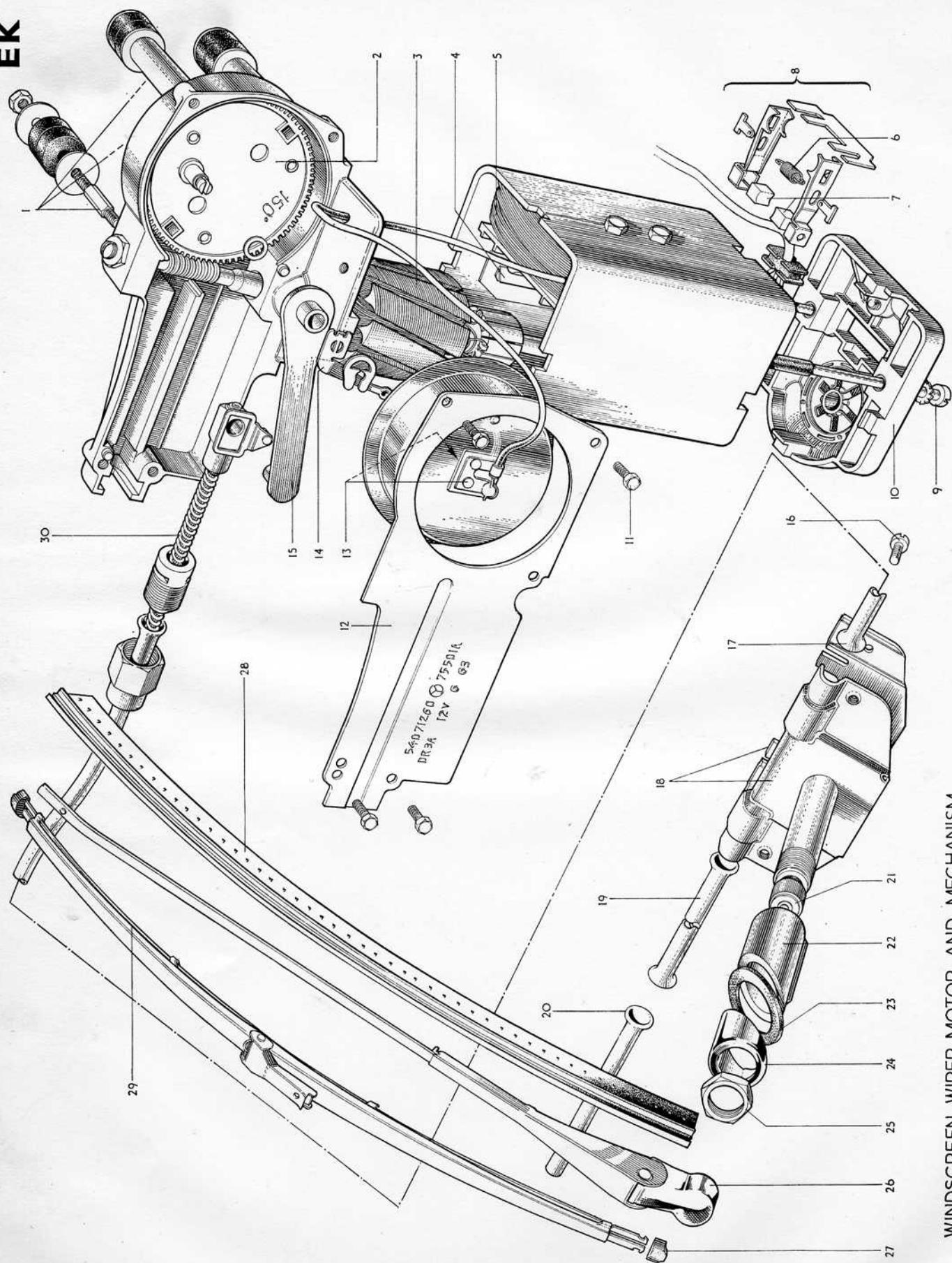
Illustration Reference	Part Number	Description	Next Assembly	Quantity			
				S1	S2	Coupe	
<b>ELECTRICAL SECTION (continued)</b>							
<b>AUXILIARY LAMPS</b>							
EA42 . . . (L)	69153956	Lamp (front flasher) assembly — amber — except Switzerland	.	2	2	2	
EA42 . . . (L)	691/52548A	Lamp (side and front flasher) assembly — clear — Switzerland	.	2	2	2	
EH/J2 . . . (L)	54572776	Lens (front flasher lamp) — amber	L69153956.	2	2	2	
EH/J2 . . . (L)	54572775	Lens (side and front flasher lamp) — clear	L691/52548A	2	2	2	
EH/J1 . . . (L)	54111111	Screw (lens to lamp body)	69153956/691/52548A	4	4	4	
EH/J3 . . . (L)	161385	Washer	69153956/691/52548A	4	4	4	
EH/J4 . . . (L)	54572200	Gasket (lens to lamp body)	69153956/691/52548A	2	2	2	
EH/J5 . . . (L)	382	Bulb (front flasher)	69153956	2	2	2	
EH/J5 . . . (L)	380	Bulb (side and front flasher)	691/52548A	2	2	2	
EH/J6 . . . (L)	573832	Body (front flasher lamp)	69153956	2	2	2	
EH/J6 . . . (L)	573828	Body (side and front flasher lamp)	691/52548A	2	2	2	
EH/J7 . . . (L)	188330	Washer — fixing nut	69153956/691/52548A	4	4	4	
EH/J8 . . . (L)	166019	Nut — fixing lamp	69153956/691/52548A	4	4	4	
EH/J9 . . . (L)	54572755	Gasket (lamp to body)	69153956/691/52548A	2	2	2	
EH/J10 . . . (L)	54572247	Grommet (lamp cable)	69153956	2	2	2	
EH/J10 . . . (L)	54572202	Grommet (lamp cable)	691/52548A	2	2	2	
		Screw (side lamp to body) — No. 6× $\frac{3}{8}$ " long		4	4	4	
		Spire nut — No. 6		4	4	4	
EA41 . . . (L)	658/52599A	Side lamp assembly — except Switzerland	.	2	2	2	
EH/J11 . . . (L)	54572689	Lens (side lamp)	658/52599A	2	2	2	
EH/J12 . . . (L)	54570582	Ring (side lamp)	658/52599A	2	2	2	
EH/J13 . . . (L)	989	Bulb (side lamp)	658/52599A	2	2	2	
EH/J14 . . . (L)	54570573	Gasket (side lamp lens)	658/52599A	2	2	2	
EH/J15 . . . (L)	553780	Body (side lamp)	658/52599A	2	2	2	
EH/J16 . . . (L)	54570574	Gasket (side lamp to body)	658/52599A	2	2	2	
EH/J17 . . . (L)	555910	Sleeve (side lamp terminal)	658/52599A	2	2	2	
		Screw (side lamp to body) — No. 6× $\frac{1}{2}$ " long		4	4	4	
		Spire nut — No. 6		4	4	4	
	(L)	551/53819A	Stop/tail lamp — except U.S.A.	2	—	—	
EH24 . . . (L)	574615	Rim and lens	551/53819A	2	—	—	
	(L)	574609	Lens c/w reflex	551/53819A	2	—	—
EH23 . . . (L)	576805	Gasket (lens seating)	551/53819A	2	—	—	
EH21 . . . (L)	574616	Gasket (lens sliding)	551/53819A	2	—	—	
EH22 . . . (L)	380	Bulb (stop/tail lamp)	551/53819A	2	—	—	
EH20 . . . (L)	574620	Body — complete with bulb- holder	551/53819A	2	—	—	
	(L)	573828	Interior (bulbholder)	551/53819A	2	—	—
EH19 . . . (L)	555910	Sleeve (terminal)	551/53819A	2	—	—	
EH18 . . . (L)	574607	Gasket (lamp to body)	551/53819A	2	—	—	
		Screw (stop/tail lamp to body) — No. 6× $\frac{3}{8}$ " long		4	—	—	
		Spire nut — No. 6		4	—	—	
	(L)	69253955B	Stop/tail lamp — U.S.A.	2	—	—	
EH34 . . . (L)	54572774	Lens (stop/tail lamp)	69253955B	2	—	—	
EH35 . . . (L)	54111111	Screw (lens to lamp body)	69253955B	4	—	—	
EH33 . . . (L)	161385	Washer	69253955B	4	—	—	
EH30 . . . (L)	54572200	Gasket (lens seating)	69253955B	2	—	—	
EH29 . . . (L)	573828	Body (bulb holder interior)	69253955B	2	—	—	
EH31 . . . (L)	380	Bulb	69253955B	2	—	—	
EH25 . . . (L)	54572202	Sleeve (terminal)	69253955B	2	—	—	
EH28 . . . (L)	54572755	Gasket (lamp to body)	69253955B	2	—	—	
EH27 . . . (L)	188330	Washer (fixing nut)	69253955B	4	—	—	
EH26 . . . (L)	166019	Nut (fixing lamp)	69253955B	4	—	—	
		Screw (stop/tail lamp to body) — No. 6× $\frac{3}{8}$ " long		4	—	—	
		Spire nut — No. 6		4	—	—	
EA6 . . . (L)	538/539/53626	Lamp, rear flasher	539/52462A	2	—	—	
EH41 . . . (L)	574267	Lens and rim	539/52462A	2	—	—	
	(L)	574256	Lens	539/52462A	2	—	—

Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupé
<b>ELECTRICAL SECTION (continued)</b>							
<b>AUXILIARY LAMPS (continued)</b>							
EH40 . . . (L) 382 . . .		Bulb (rear flasher lamp) . . .	539/52462A . . .	2	-	-	-
EH39 . . . (L) 575640 . . .		Gasket (lens seating) . . .	539/52462A . . .	2	-	-	-
EH38 . . . (L) 574255 . . .		Gasket (lens sliding) . . .	539/52462A . . .	2	-	-	-
	(L) 574234 . . .	Body - complete with bulb-holder . . .	539/52462A . . .	2	-	-	-
EH37 . . . (L) 573832 . . .		Interior (bulbholder) . . .	539/52462A . . .	2	-	-	-
EH36 . . . (L) 574231 . . .		Gasket (lamp to body) . . .	539/52462A . . .	2	-	-	-
		Screw (rear flasher lamp to body) - No. 6× $\frac{3}{8}$ " long . . .		4	-	-	-
		Spire nut - No. 6 . . .		4	-	-	-
EA5 . . . (L) RER31/57137B . . .		Reflex reflector unit (U.S. only) . . .	RER31/57137B . . .	2	-	-	-
EH48 . . . (L) 54574454 . . .		Lens (reflector) . . .	RER31/57137B . . .	2	-	-	-
EH49 . . . (L) 54111111 . . .		Screw (lens to reflector body) . . .	RER31/57137B . . .	2	-	-	-
EH47 . . . (L) 161385 . . .		Washer . . .	RER31/57137B . . .	2	-	-	-
EH46 . . . (L) 54572200 . . .		Gasket (lens to reflector body) . . .	RER31/57137B . . .	2	-	-	-
EH45 . . . (L) 54572761 . . .		Body (reflector) assembly . . .	RER31/57137B . . .	2	-	-	-
EH42 . . . (L) 54572755 . . .		Gasket (reflector to body) . . .	RER31/57137B . . .	2	-	-	-
EH44 . . . (L) 188330 . . .		Lockwasher (reflector to body) . . .	RER31/57137B . . .	4	-	-	-
EH43 . . . (L) 166019 . . .		Nut . . .	RER31/57137B . . .	4	-	-	-
EA1 . . . 36 M 718 . . .		Rear number plate illuminating lamp . . .		1	1	-	-
EH/J56 . . . . .		Lens (rear number plate lamp) . . .		1	1	-	-
EH/J57 . . . . .		Hood (lamp lens) . . .		1	1	-	-
EH/J53 . . . . .		Bulb . . .		1	1	-	-
EH/J52 . . . . .		Body (interior bulbholder) . . .		1	1	-	-
EH/J50 . . . . .		Gasket (lamp to body) . . .		1	1	-	-
EH/J58 . . . . .		Screw (lens to lamp body) . . .		2	2	-	-
EH/J54 . . . . .		Washer . . .		2	2	-	-
EH/J55 . . . ST/F/08/12 . . .		Screw (number plate illuminating lamp to body) - No. 6× $\frac{3}{8}$ " long . . .		2	2	-	-
EH/J51 . . . SNP 0176 . . .		Spire nut - No. 6 . . .		2	2	-	-
EA17 . . . (LB) 62901 . . .		Interior lamp . . .	26M056 . . .	1	1	2	-
EH/J56 . . . . .		Lens (interior lamp) . . .		1	1	2	-
EH/J57 . . . . .		Hood (lamp lens) . . .		1	1	2	-
EH/J53 . . . . .		Bulb . . .		1	1	2	-
EH/J52 . . . . .		Body (interior bulbholder) . . .		1	1	2	-
EH/J58 . . . . .		Screw (lens to lamp body) . . .		2	2	4	-
EH/J54 . . . . .		Washer . . .		2	2	4	-
EH/J55 . . . . .		Wood screw (interior lamp to dashboard) - No. 6× $\frac{1}{2}$ " . . .		2	2	-	-
		Screw (interior lamp to quarter trim panels) - No. 4× $\frac{5}{8}$ " long . . .		-	-	4	-
	(LB) 60115 . . .	Map light . . .		-	-	1	-
		Screw (self tap) - No. 6× $\frac{1}{2}$ " long - map light to instrument panel . . .		-	-	2	-
	(LB) 6492 . . .	Rear number plate illuminating lamp . . .	36M718 . . .	-	-	2	-
EJ18 . . . . .		Body (bulbholder and lens assembly) . . .		-	-	2	-
EJ21 . . . . .		Bulb (rear number plate illuminating lamp) . . .		-	-	2	-
EJ19 . . . . .		Screw (lamp to boot lid) - No. 8× $\frac{3}{8}$ " long . . .		-	-	4	-
EJ20 . . . . .	SNP 0176 . . . S.I.C.1521 . . .	Grommet (number plate lamp cable to lid) . . .		-	-	1	-
	K14(8)CB . . .	Rear number plate illuminating lamp - U.S.A. specification - Hella . . .		1	1	2	-
EA4 . . . (L) L69454151B . . .		Lamp (rear, brake, flasher and reflector) assembly - R.H. . .		-	1	1	-
EA3 . . . (L) L69454152B . . .		Lamp (rear, brake, flasher and reflector) assembly - L.H. . .		-	1	1	-
EJ29 . . . (L) 54574292 . . .		Lens (rear and brake lights) . . .	L69454151/2B . . .	-	2	2	-
EJ30 . . . (L) 54574291 . . .		Lens (flasher light) - amber . . .	L69454151/2B . . .	-	2	2	-
EJ28 . . . (L) 54572248 . . .		Bezel (rear lamp) . . .	L69454151/2B . . .	-	2	2	-

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>ELECTRICAL SECTION (continued)</b>									
<b>AUXILIARY LAMPS (continued)</b>									
EJ23 . . . (L) 186137 . . .		Screw (bezel to rear lamp body)	L69454151/2B			8			
EJ27 . . . (L) 54572404 . . .		Gasket (lens to lamp body)	L69454151/2B			2			
EJ24 . . . (L) . . . . .		Body (rear lamp) assembly	L69454151/2B			2			
EJ25 . . . (L) 380 . . . . .		Bulb (rear and brake light)	L69454151/2B			2			
EJ26 . . . (L) 382 . . . . .		Bulb (rear flasher light)	L69454151/2B			2			
EJ22 . . . (L) 54572398 . . .		Gasket (rear lamp to body)	L69454151/2B			2			

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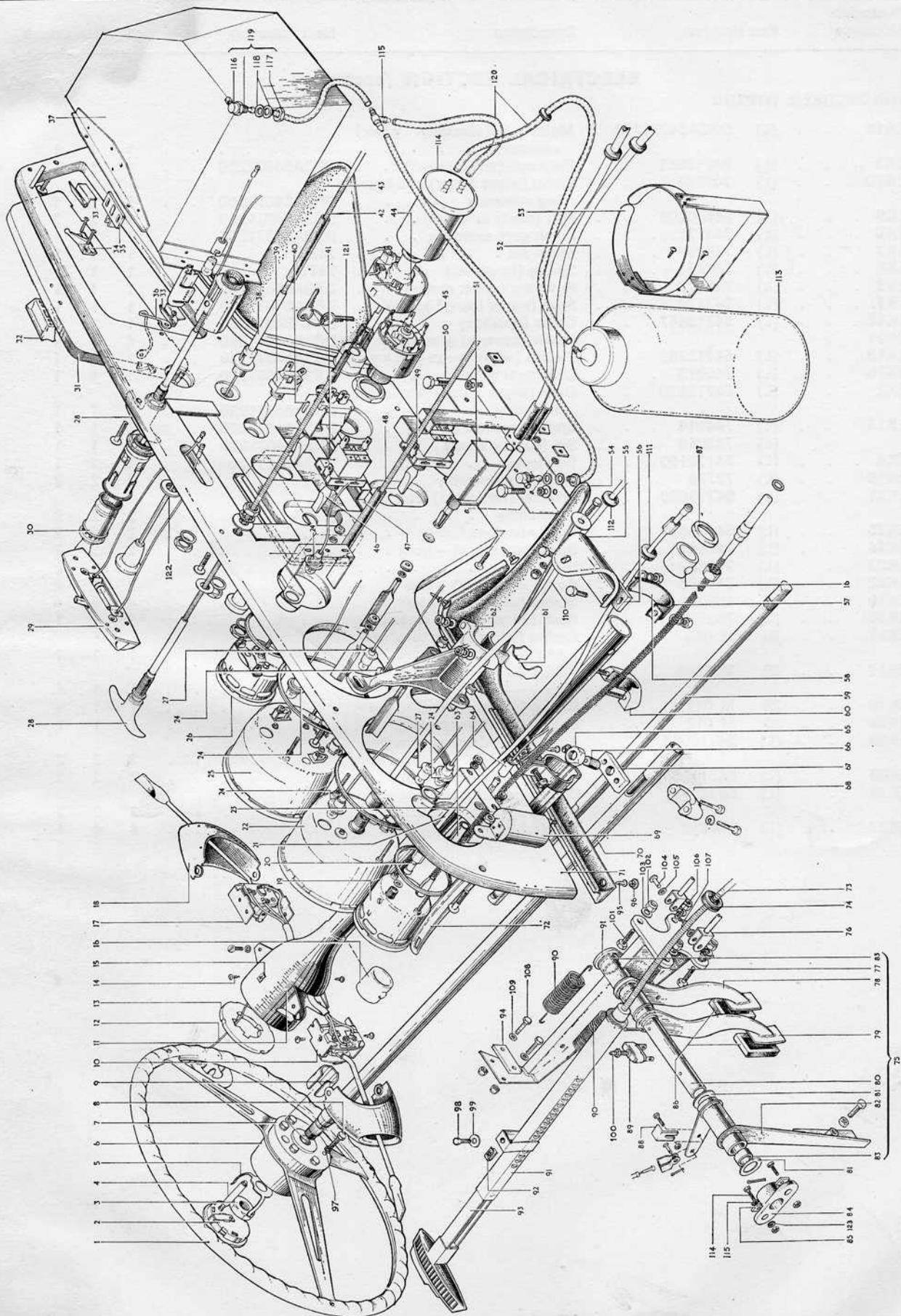
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**EK**

WINDSCREEN WIPER MOTOR AND MECHANISM

Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupé	
<b>ELECTRICAL SECTION (continued)</b>								
<b>WINDSCREEN WIPERS</b>								
EA18 . . . (L)	DR3A54071260	Motor (windscreen wiper assembly)			1	1	1	
EK5 . . . (L)	54713951	Field coil (wiper motor)	DR3A54071260		1	1	1	
EK10 . . . (L)	745768	Cover (wiper motor) and bearing assembly	DR3A54071260		1	1	1	
EK9 . . . (L)	54100606	Bolt (cover to motor)	DR3A54071260		2	2	2	
EK8 . . . (L)	743171	Brush gear assembly	DR3A54071260		1	1	1	
EK7 . . . (L)	729367	Brush set	743171		1	1	1	
EK6 . . . (L)	735631	Spring (brush set)	743171		1	1	1	
EK3 . . . (L)	743929	Armature (wiper motor)	DR3A54071260		1	1	1	
EK1 . . . (L)	743176	Stud (motor fixing) assembly	DR3A54071260		1	1	1	
EK12 . . . (L)	54712847	Cover (gearbox)	DR3A54071260		1	1	1	
EK11 . . .		Screw (cover to gearbox)	DR3A54071260		4	4	4	
EK13 . . . (L)	54712982	Switch (wiper motor parking)	DR3A54071260		1	1	1	
EK15 . . . (L)	745913	Link (gear to rack)	DR3A54071260		1	1	1	
EK2 . . . (L)	54712920	Gear (wiper motor) and shaft assembly	DR3A54071260		1	1	1	
EK14 . . . (L)	744314	Spring (contact switch)	DR3A54071260		1	1	1	
	(L)	743049	Set (sundry items)	DR3A54071260		1	1	1
EK4 . . . (L)	54170190	Connector	DR3A54071260		1	1	1	
EK18 . . . (L)	72774	Wheelbox assembly			2	2	2	
EK21 . . . (L)	54713660	Spindle (wheelbox) and gear assembly	72774		2	2	2	
EK25 . . . (L)	54130691	Nut (wheelbox fixing)			2	2	2	
EK24 . . . (L)	740961	Bush (wheelbox) - front			2	2	2	
EK23 . . . (L)	740882	Washer			2	2	2	
EK22 . . . (L)	744983	Bush (wheelbox) - rear			2	2	2	
EK16 . . . (L)	156720	Screw (wheelbox to body)			4	4	4	
EK30 . . . (L)	743221	Rack (wiper motor) assembly			1	1	1	
EK17 . . . 26	M 010	Casing (wiper motor to wheelbox) - 6·68" long			1	1	1	
EK17 . . . 26	M 010A	Casing (wiper motor to wheelbox) - 6·40" long			1	1	1	
EK19 . . . 26	M 011	Casing (wheelbox to wheelbox)			1	1	1	
EK20 . . . 26	M 012	Casing (wheelbox to end)			1	1	1	
EK26 . . . (L)	54710008	Arm (windscreen wiper) assembly			2	2	2	
EK29 . . . (L)	54711283	Blade (windscreen wiper)			2	2	2	
EK28 . . . (L)	54711781	Rubber (windscreen wiper) and backing plate assembly			2	2	2	
EK27 . . . (L)	737916	Cap (rubber retaining)			4	4	4	

EL



INSTRUMENT PANEL AND CONTROLS

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Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>ELECTRICAL SECTION (continued)</b>				
<b>INSTRUMENT PANEL, CONTROLS AND INSTRUMENTATION</b>				
EL71 . . .	A26 B 238 . . .	Instrument panel - R.H.D.		1    1    -
	A26 B 237 . . .	Instrument panel - L.H.D.		1    1    -
EL71 . . .	36 B 238 . . .	Instrument panel - R.H.D.		-    -    1
	36 B 237 . . .	Instrument panel - L.H.D.		-    -    1
EL50 . . .	26 B 732 . . .	Bracket (heater and instrument panel mounting) assembly		-    1    1
	26 B 239 . . .	Angle (instrument panel fixing)		-    1    1
		Screw (instrument panel upper fixing) - $\frac{5}{16}$ " x $1\frac{1}{2}$ " long		6    6    6
		Nut - $\frac{5}{16}$ "		6    6    6
		Washer - $\frac{5}{16}$ " fibre		6    6    6
		Lockwasher		6    6    6
	ST/G/06/24 . . .	Screw (instrument panel corner fixing) - No. 6 x $1\frac{1}{2}$ " long		2    2    2
	SNP 1212 . . .	Spring nut - No. 6		2    2    2
		Cup washer - No. 6 - chrome		2    2    2
		Screw (instrument panel lower fixing) - $\frac{1}{4}$ " x 1" long		4    4    4
		Nut - $\frac{1}{4}$ "		4    4    4
		Lockwasher - $\frac{1}{4}$ "		4    4    4
EL10 . . .	36 B 562 . . .	Bush (instrument panel fixing)		-    -    1
	(L) CC933610A . . .	Switch (direction indicator and headlamp flasher) assembly		1    1    1
EL17 . . .	(L) 71SA34403E . . .	Switch (headlamp dipper) assembly		1    1    1
EL45 . . .	(L) 475A31953F . . .	Switch (ignition and starter) assembly		1    1    1
	36 B 134 . . .	Lockplate (starter switch)		-    1    1
	1/6545 . . .	Barrel (ignition switch)		1    1    1
EL49 . . .	(L) 575A31788D . . .	Switch (lighting)		1    1    1
EL44 . . .	(L) B95A34325K . . .	Switch (windscreen wiper) assembly		1    1    1
	26 B 039 . . .	Bezel (wiper switch)		1    1    1
	MT 190 . . .	Locking washer		1    1    1
EL40 . . .	(L) 4-R78438 . . .	Switch (panel light)		1    1    1
EL46 . . .	(L) 575A31788D . . .	Switch (interior lamp)		1    1    1
EL30 . . .	(M) 4E/5097/1813 . . .	Lighter (cigarette) assembly		1    1    1
	26 M 714 . . .	Lamp (handbrake warning) assembly - R.H.D.		-    1    1
	26 M 715 . . .	Lamp (handbrake warning) assembly - L.H.D.		-    1    1
	26 M 716 . . .	Holder (lamp) cover and bulb assembly	26M714/5 . . .	-    1    1
	(W) 82/132 . . .	Cover (lamp) - red	26M716 . . .	-    1    1
	(W) 79/820 . . .	Holder (lamp)	26M716 . . .	-    1    1
	26 M 076 . . .	Bulb (peanut) - 12 volt, 2 watt	26M716 . . .	-    1    1
		Cable (fusebox to handbrake) - R.H.D.	26M714 . . .	-    1    1
	26 M 077 . . .	Cable (fusebox to handbrake) - L.H.D.	26M715 . . .	-    1    1
	26 M 078 . . .	Cable (handbrake switch to warning light)	26M716 . . .	-    1    1
	26 M 079 . . .	Cable (warning light to oil pressure/water temperature gauge)	26M716 . . .	-    1    1
	(L) B1893 . . .	Switch - handbrake warning light	26M716 . . .	-    1    1
		Locknut - $\frac{1}{4}$ " dia. - switch to ratchet tube		-    -    1
EL23 . . .	26 N 002 . . .	Strap (instrument fixing) and lampholder assembly		1    1    1
EL22 . . .	(S) SN6136/00 . . .	Speedometer assembly - M.P.H.		1    1    1
EL22 . . .	(S) SM6136/01 . . .	Speedometer assembly - K.P.H.		1    1    1
EL110 . . .	DF1104/00 . . .	Cable (speedometer drive) assembly		1    1    1
	(S) BG2402/03 . . .	Gearbox (cable to gearbox) - right-angled		1    1    1
EL25 . . .	(S) RV12402/00 . . .	Tachometer assembly		1    1    1

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Coupe	Quantity
<b>ELECTRICAL SECTION (continued)</b>							
<b>INSTRUMENT PANEL, CONTROLS AND INSTRUMENTATION (continued)</b>							
EL19 . . .	(S) GD1500/89 . . .	Gauge (water temperature and oil pressure) assembly . . . . .		1	1	1	
EL21 . . .	26 N 016 . . .	Pipe (oil gauge) - R.H.D. . . . .		1	1	1	
EL21 . . .	26 N 003 . . .	Pipe (oil gauge) - L.H.D. . . . .		1	1	1	
EL20 . . .	26 N 004 . . .	Adaptor (oil pipe gauge) . . . . .		1	1	1	
EL111 . . .	SIC2269 . . .	Grommet (oil gauge) (pipe to scuttle) . . . . .		1	1	1	
EL112 . . .	HV2213A . . .	Grommet (speedometer cable to scuttle) . . . . .		1	1	1	
EL26 . . .	(S) FG2530/171 . . .	Gauge (fuel) assembly . . . . .		1	1	1	
	26 B 770 . . .	Kit (windscreen washer) assembly - R.H.D. . . . .		1	1	1	
	26 B 769 . . .	Kit (windscreen washer) assembly - L.H.D. . . . .		1	1	1	
EL113 . . .	(F) 105E-17618-B . . .	Container (windscreen washer fluid) . . . . .	26B769/70	1	1	1	
EL52 . . .	(F) E393-AN-1 . . .	Cap (container) assembly . . . . .	26B769/70	1	1	1	
EL53 . . .	(F) E348-AN-1 . . .	Bracket (container) . . . . .	26B769/70	1	1	1	
EL120 . . .	(F) 211E-17A605-B . . .	Hose (windscreen washer) - 10' coil . . . . .	26B769/70	ar	ar	ar	
	P3660 . . .	Grommet (hose) . . . . .	26B769/70	2	2	2	
EL114 . . .	(F) 109E-17664-D . . .	Pump (windscreen washer) assembly . . . . .	26B769/70	1	1	1	
EL121 . . .	(F) E539-AN-1 . . .	Spacer (wiper switch) . . . . .	26B769/70	1	1	1	
EL119 . . .	(F) 211E-17666-B . . .	Jet (windscreen washer) assembly . . . . .	26B769/70	1	1	1	
EL116 . . .	(F) 204E-17667-B . . .	Jet (windscreen washer) . . . . .	211E-17666-B	2	2	2	
EL117 . . .	(F) 113289-ES . . .	Nut (jet assembly to body) . . . . .	211E-17666-B	2	2	2	
EL118 . . .	(F) 996326-ES . . .	Washer . . . . .	211E-17666-B	4	4	4	
EL39 . . .	(L) 655A/35537-D . . .	Switch heater . . . . .		1	1	1	
EL38 . . .	26 B 037 . . .	Cable (heater control) . . . . .		1	1	1	
EL122 . . .	26 B 039 . . .	Nut (cable retaining) . . . . .		1	1	1	
	DO 192 . . .	Seal (instrument panel light) - L.H.D. . . . .		-	1	1	
	(L) 1035A34536B . . .	Dipswitch - foot (Lucas) - L.H.D. only . . . . .		-	-	1	
		Screw - No. 10 x $\frac{3}{4}$ " long - dipswitch to body . . . . .		-	-	2	
		Nut - No. 10 nyloc 'T' - dipswitch to body . . . . .		-	-	2	
		Washer - $\frac{3}{16}$ " dia. plain - dipswitch to body . . . . .		-	-	4	

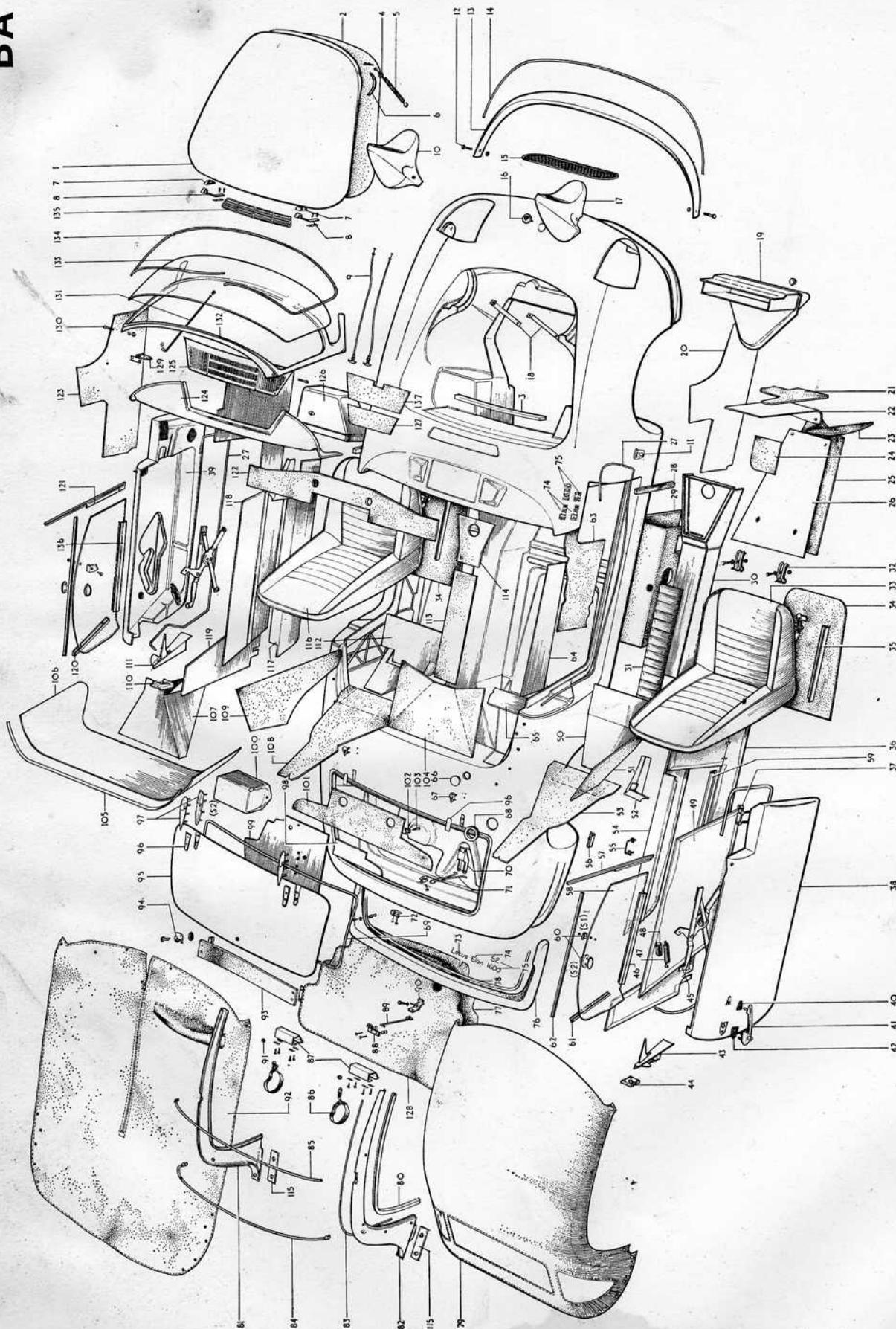
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PARTS LIST FOR LOTUS ELAN SERIES 1, SERIES 2 AND COUPÉ

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BA



SI &amp; S2 BODY

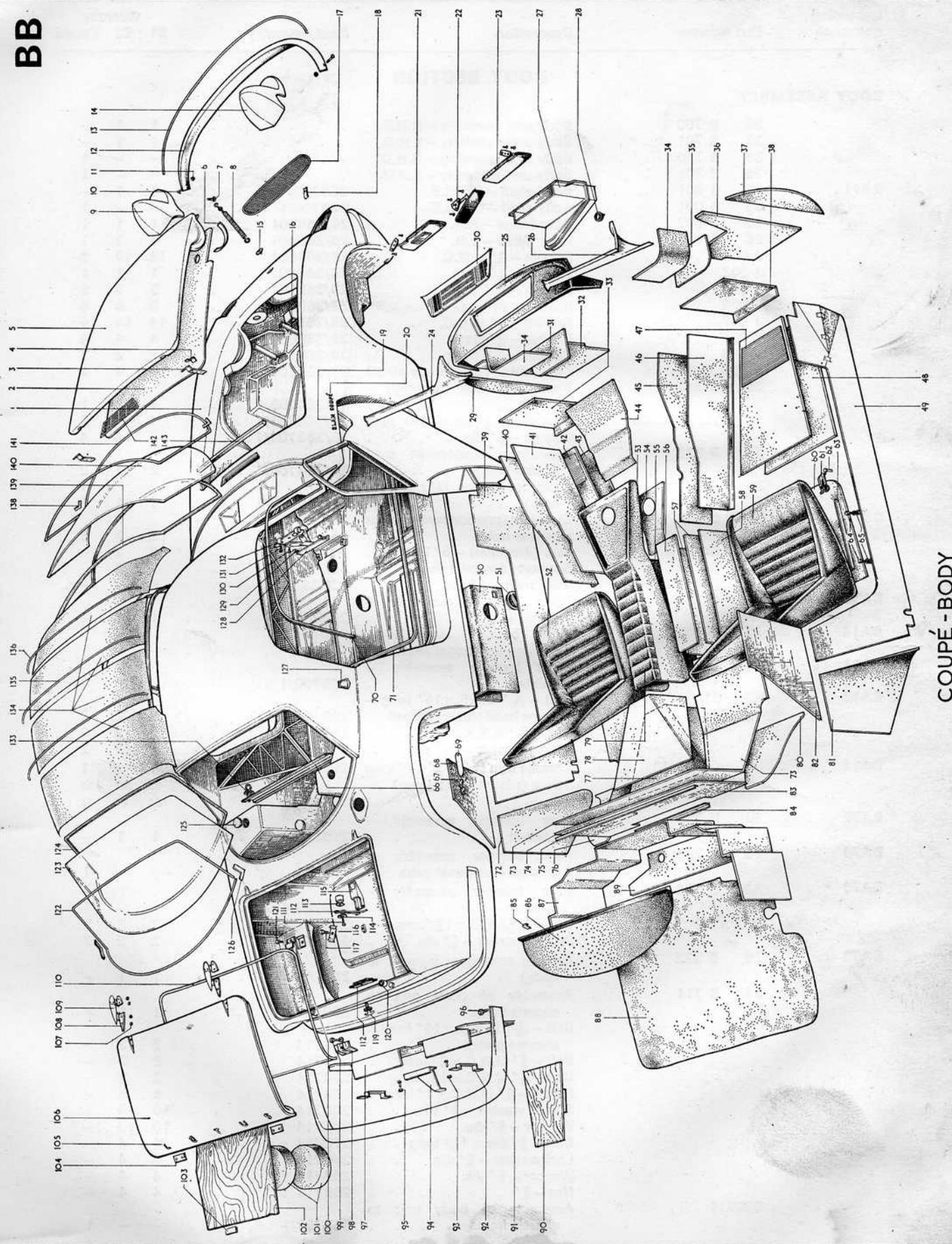


Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>BODY SECTION</b>						
<b>BODY ASSEMBLY</b>						
	26 B 700	Body unit assembly - R.H.D.		1	1	-
	26 B 701	Body unit assembly - L.H.D.		1	1	-
	36 B 700	Body unit assembly - R.H.D.		-	-	1
	36 B 701	Body unit assembly - L.H.D.		-	-	1
BA11	26 B 001	Body shell - G.F.R.P.	26B700/1	1	1	-
	36 B 001	Body shell - G.F.R.P.	36B700/1	-	-	1
	26 B 002	Door frame - R.H.	26/36B001	1	1	1
	26 B 003	Door frame - L.H.	26/36B001	1	1	1
	J 001	Bobbin - $\frac{1}{4}$ " U.N.C.	26/36B001	19	19	8
	J 002	Bobbin - $\frac{1}{4}$ " clear	26/36B001	1	1	1
	J 004	Bobbin - $\frac{5}{16}$ " U.N.C.	26/36B001	3	3	9
	J 005	Bobbin - $\frac{5}{16}$ " clear	26/36B001	5	5	4
	J 007	Bobbin - $\frac{3}{8}$ " U.N.C.	26/36B001	14	14	14
	J 008	Bobbin - $\frac{3}{8}$ " clear	26/36B001	4	4	4
	J 010	Bobbin - $\frac{7}{16}$ " clear	26/36B001	2	2	2
	J 013	Cup bobbin (door hinge pivot)	26/36B001	4	4	4
	26 B 317	Plate (foot box blanking) - L.H.D.	26/36B700/1	1	1	1
	TLP/0440BS	'Pop' rivet - $\frac{1}{8}$ " dia. $\times$ 0.40" long	26/36B700/1	4	4	4
		Washer - $\frac{1}{8}$ " dia.	26/36B700/1	4	4	4
	26 B 373	Seal (rear suspension strut access hole)	26/36B700/1	2	2	2
	26 B 371	Grommet (front U/J access hole)	26/36B700/1	1	1	1
BB125	26 B 372	Grommet (rear suspension strut access hole)	26/36B700/1	2	2	2
	G6C1/2	Seal (diagonal) - 5" long	A26B750	2	2	-
	26 B 188	Support (diagonal seal)	A26B750	2	2	-
BA13	26 TAP/D435BS	'Pop' rivet - $\frac{1}{8}$ " dia.	A26B750	6	6	-
	26 B 705	Front bumper assembly - painted	26B700/1	1	1	-
BA13	36 B 705	Front bumper assembly - chrome - optional extra		-	-	1
BA13	A36 B 705	Front bumper assembly - painted	36B700/1	-	-	1
BA12	31/30	Bolt - $\frac{5}{16}$ " B.S.F. $\times$ 1 $\frac{1}{2}$ " long - dome head chrome plated	26B/A36B705	2	2	2
		Nut - $\frac{7}{16}$ " B.S.F.	26B/A36B705	2	2	2
		Spring washer - $\frac{5}{16}$ " dia.	26B/A36B705	2	2	2
BA14	CL/47/13	Chrome trim strip - 5' 11" long	26B/A36B705	1	1	1
		Screw (trim strip retaining)		ar	ar	ar
		Nut		ar	ar	ar
BA76	36 B 706	Rear bumper assembly - painted	26B700/1	1	1	-
BA76	36 B 706	Rear bumper assembly - chrome - optional extra		-	-	1
BA76	A36 B 706	Rear bumper assembly - painted	36B700/1	-	-	1
		Bolt - $\frac{1}{4}$ " U.N.C. $\times$ 1 $\frac{1}{4}$ " long	26B/A36B706	2	2	2
		Spring washer - $\frac{1}{4}$ " dia.	26B/A36B706	2	2	2
BA78	26 B 322	Sealing strip (rear bumper to body)	26B/A36B706	1	1	-
	26 B 714	Assembly of body unit to chassis frame	26B700/1	1	1	-
		Bolt - $\frac{7}{16}$ " U.N.C. $\times$ 1 $\frac{1}{2}$ " long - chrome plated	26B714	2	2	-
		Bolt - $\frac{3}{8}$ " U.N.C. $\times$ 2" long	26B714	2	2	-
		Bolt - $\frac{3}{8}$ " U.N.C. $\times$ 1 $\frac{1}{2}$ " long	26B714	2	2	-
		Screw - $\frac{3}{8}$ " U.N.C. $\times$ 1" long	26B714	6	6	-
		Spring washer - $\frac{3}{8}$ " dia.	26B714	10	10	-
		Washer - $\frac{3}{8}$ " dia.	26B714	10	10	-
		Bolt - $\frac{3}{8}$ " dia. $\times$ 1 $\frac{1}{2}$ " long	27B714	4	4	-
		Lockwasher - $\frac{3}{8}$ " dia.	26B714	4	4	-
		Washer - $\frac{3}{8}$ " dia.	26B714	4	4	-
		Nut - $\frac{3}{8}$ "	26B714	4	4	-
	36B714	Assembly of body unit to chassis frame	36B700/1	-	-	1



Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>BODY SECTION (continued)</b>									
<b>BODY ASSEMBLY - (continued)</b>									
		Screw (mirror to windscreen frame) - No. 6× $\frac{1}{2}$ " long - chrome			2	2			
BA133 . . . 26	B 029 . . .	Windscreen . . . . .	26B700/1 . . . . .	1	1	-			
BA134 . . .	A5105 . . .	Weatherstrip (windscreen) - 10 $\frac{1}{2}$ ' long	26B700/1 . . . . .	1	1	-			
	CL1078/T1 . . .	Fillerstrip - 10 $\frac{1}{2}$ ' long	26B700/1 . . . . .	1	1	-			
BB140 . . . 36	B 029 . . .	Windscreen . . . . .	36B700/1 . . . . .	1	1	-			
BB139 . . . 36	B 549 . . .	Weatherstrip (windscreen)	36B700/1 . . . . .	1	1	-			
BB141 . . .	CL1707 . . .	Fillerstrip - 10' long	36B700/1 . . . . .	1	1	-			
BB138 . . . 36	B 480 . . .	Corner trim (windscreen)	36B700/1 . . . . .	1	2	-			
BB123 . . . 36	B 349 . . .	Rear screen . . . . .	36B700/1 . . . . .	1	1	-			
BB124 . . . 36	B 555 . . .	Weatherstrip (rear screen)	36B700/1 . . . . .	1	1	-			
BB122 . . .	CL1078/T1 . . .	Fillerstrip - 9 $\frac{1}{2}$ ' long	36B700/1 . . . . .	1	1	-			
BB126 . . . 36	B 479 . . .	Corner trim (rear screen)	36B700/1 . . . . .	1	2	-			
	26 B 311 . . .	Bracket (tonneau front fixing)	26B700/1 . . . . .	2	2	-			
		Screw (tonneau fixing bracket to body) - 1"×1" long	26B700/1 . . . . .	2	2	-			
		Washer - $\frac{1}{2}$ " dia.× $\frac{1}{16}$ " thick	26B700/1 . . . . .	4	4	-			
		Washer - $\frac{1}{4}$ " dia.	26B700/1 . . . . .	2	2	-			
		Nut - $\frac{1}{4}$ " 'stover'	26B700/1 . . . . .	2	2	-			
		'Tenax' fastener - No. 87× $\frac{3}{8}$ " long	26B700/1 . . . . .	2	2	-			
		Nut (fastener to tonneau fixing bracket) - 2 B.A. - nyloc 'T'	26B700/1 . . . . .	2	2	-			
BA100 . . . 26	B 241 . . .	Battery box G.F.R.P.	26B700/1 . . . . .	1	1	-			
		Screw (battery box to body) - $\frac{1}{4}$ " U.N.C.×1 $\frac{1}{4}$ " long	26B700/1 . . . . .	2	2	-			
		Washer - $\frac{1}{4}$ "	26B700/1 . . . . .	2	2	-			

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>BODY SECTION (continued)</b>						
<b>BODY ASSEMBLY - Bonnet</b>						
BA1 . . . . .	26 B 703 . . . . .	Bonnet assembly . . . . .	26/36B700/1 . . . . .	1	1	1
BA6 . . . . .	26 B 031 . . . . .	Hinge skid plate . . . . .	26B703 . . . . .	2	2	2
	TLP/0635BS . . . . .	'Pop' rivet (skid plate to bonnet) $\frac{3}{16}$ " dia. . . . .	26B703 . . . . .	4	4	4
BA7 . . . . .	26 B 003 . . . . .	Bonnet catch plate . . . . .	26B703 . . . . .	2	2	2
	TLP/0635BS . . . . .	'Pop' rivet (catch plate to bonnet) - $\frac{7}{16}$ " dia. . . . .	26/36B703 . . . . .	4	4	4
BA5 . . . . .	C26 B 034 . . . . .	Spring (bonnet hinge) . . . . .	26/36B700/1 . . . . .	2	2	2
BA4 . . . . .	676-35304 . . . . .	Grommet (spring loop) . . . . .	26/36B700/1 . . . . .	2	2	2
		Screw (spring to bonnet lid) - $\frac{1}{8}$ " U.N.C. $\times \frac{3}{4}$ " long . . . . .	26/36B700/1 . . . . .	2	2	2
		Locknut - $\frac{1}{4}$ " U.N.C. . . . .	26/36B700/1 . . . . .	2	2	2
BA18 . . . . .	26 B 015 . . . . .	Bracket (bonnet lid support) . . . . .	26/36B700/1 . . . . .	2	2	2
		Screw (bracket to body) - 2 B.A. $\times 1\frac{1}{2}$ " long - special thin head . . . . .	26/36B700/1 . . . . .	2	2	2
		Nut - nyloc 2 B.A. type 'P' . . . . .	26/36B700/1 . . . . .	2	2	2
		Washer - $\frac{3}{16}$ " dia. . . . .	26/36B700/1 . . . . .	2	2	2
		Screw (bonnet hinge runner) - 2 B.A. $\times \frac{1}{2}$ " long - cheese head - nylon . . . . .	26/36B700/1 . . . . .	8	8	8
		Washer (runner screw adjust- ing) - 2 B.A. . . . .	26/36B700/1 . . . . .	6	6	6
BA8 . . . . .	26 B 032 . . . . .	Spring (bonnet catch) . . . . .	26/36B700/1 . . . . .	2	2	2
	ST/C/06/08 . . . . .	Screw (bonnet catch spring mounting) . . . . .	26/36B700/1 . . . . .	4	4	4
	SND 2578 . . . . .	Spring nut - twin impression . . . . .	26/36B700/1 . . . . .	2	2	2
BA9 . . . . .	26 B 036 . . . . .	Washer - $\frac{7}{16}$ " dia. . . . .	26/36B700/1 . . . . .	4	4	4
BA3 . . . . .		Cable (bonnet release) . . . . .	26/36B700/1 . . . . .	2	2	2
	26 B 0689 . . . . .	'Ladac' (rear bonnet sealing) - $\frac{3}{8}'' \times \frac{3}{4}'' \times 28\frac{1}{2}''$ long . . . . .		1	1	1
		Bracket (bonnet spring upper mounting) . . . . .	26B703 . . . . .	1	1	1
	AD 48 . . . . .	'Pop' rivet (bracket to bonnet) . . . . .	26B703 . . . . .	5	5	5

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupe
<b>BODY SECTION (continued)</b>						
<b>BODY ASSEMBLY – Elan Boot</b>						
BA95	26 B 704 . . .	Boot lid assembly . . .	26B700/1 . . . . .	1	1	–
	26 B 040 . . .	Boot lid G.F.R.P. . . .	26B704 . . . . .	1	1	–
J 001	. . . . .	Bobbin – $\frac{1}{4}$ " U.N.C. . . .	26B040 . . . . .	1	1	–
	7/8996 . . . . .	Lock (boot) assembly . . .	26B704 . . . . .	1	1	–
J 002	. . . . .	Bobbin (boot lid stay) – $\frac{1}{4}$ " dia. – clear . . . . .	26B704 . . . . .	1	1	–
		Bolt (bobbin to boot lid) – $\frac{1}{4}$ " U.N.C. $\times 1\frac{1}{4}$ " long – cadmium plated . . . . .	26B704 . . . . .	1	1	–
		Lockwasher – $\frac{1}{4}$ " dia. . . . .	26B704 . . . . .	1	1	–
		Washer – $\frac{1}{4}$ " dia. . . . .	26B704 . . . . .	1	1	–
BA97	26 B 041 . . .	Hinge (boot) . . . . .	26B704 . . . . .	2	2	–
BA96	26 B 042 . . .	Gasket (boot hinge) . . .	26B704 . . . . .	2	2	–
		Nut (boot hinge to boot lid) – $\frac{1}{4}$ " U.N.C. . . . .	26B704 . . . . .	4	4	–
		Washer – $\frac{1}{4}$ " dia. . . . .	26B704 . . . . .	4	4	–
BA70	26 B 043 . . .	Bracket (boot lid stay) . .	26B700/1 . . . . .	1	1	–
		Nut (boot hinge and bracket to body) – $\frac{1}{4}$ " U.N.C. . . . .	26B700/1 . . . . .	4	4	–
		Washer – $\frac{1}{4}$ " dia. . . . .	26B700/1 . . . . .	4	4	–
BA71	26 B 044 . . .	Spring (boot lid stay) . . .	26B700/1 . . . . .	1	1	–
BA69	26 B 327 . . .	Seal (boot lid) – on body . .	26B700/1 . . . . .	1	1	–
BA93	26 B 267 . . .	Strap (cantrail stowage) . .	26B700/1 . . . . .	1	1	–
	ST/C/10/08 . . .	Screw (strap to boot lid stay bracket) . . . . .	26B700/1 . . . . .	2	2	–
		Nut . . . . .	26B700/1 . . . . .	2	2	–
BA67	26 B 266 . . .	Plate (cantrail stowage strap) .	26B700/1 . . . . .	2	2	–
	74427 . . .	Hook (hood fixing) – rear .	26B700/1 . . . . .	2	2	–
		Screw (hood rear fixing hook to body) – No. 10 U.N.F. $\times \frac{1}{4}$ " long . . . . .	26B700/1 . . . . .	2	2	–
		Screw – No. 10 U.N.F. $\times \frac{1}{2}$ " long . . . . .	26B700/1 . . . . .	2	2	–
	U3773 . . .	Spacer (R.H. hood rear fixing hook to body) . . . . .	26B700/1 . . . . .	2	2	–
BA88	26 B 022 . . .	Washer . . . . .	26B700/1 . . . . .	2	2	–
	26 B 011 . . .	Plate (boot lid support stay) assembly . . . . .	26B700/1 . . . . .	1	1	–
		Screw (plate to body) – No. 10 $\times \frac{1}{2}$ " long . . . . .	26B700/1 . . . . .	2	2	–
BA90	26 B 016 . . .	Spring nut – No. 10 . . . . .	26B700/1 . . . . .	2	2	–
		Clip (boot floor) . . . . .	26B700/1 . . . . .	1	1	–
		Screw (clip to body) – $\frac{1}{4}$ " U.N.C. $\times \frac{1}{2}$ " long . . . . .	26B700/1 . . . . .	1	1	–
BA89	26 B 017 . . .	Stay (boot support) . . . . .	26B700/1 . . . . .	1	1	–
		Split pin (boot stay to clip) – $\frac{1}{16}$ " dia. $\times \frac{1}{2}$ " long . . . . .	26B700/1 . . . . .	1	1	–
	36 B 599 . . .	Clamp (spare wheel) . . . . .	26B700/1 . . . . .	1	1	–
		Screw (spare wheel mounting) knock-on wheels – $\frac{5}{16}$ " U.N.C. $\times 3$ " long . . . . .	26B700/1 . . . . .	1	1	–
		Screw (spare wheel mounting) – bolt-on wheels – $\frac{5}{16}$ " U.N.C. $\times 2\frac{1}{2}$ " long . . . . .	26B700/1 . . . . .	1	1	–
BA99	26 B 749 . . .	Boot floor assembly . . . . .	26B700/1 . . . . .	1	1	–
BA78	SBV1691/10/60 . . .	Stud (boot floor) . . . . .	26B749 . . . . .	1	1	–
		Screw (stud to boot floor) – 2 B.A. $\times \frac{5}{8}$ " long . . . . .	26B749 . . . . .	1	1	–
		Cupwasher – 2 B.A. . . . .	26B749 . . . . .	1	1	–
		Washer – 2 B.A. . . . .	26B749 . . . . .	1	1	–
		Lockwasher – 2 B.A. . . . .	26B749 . . . . .	1	1	–
BA98	26 B 260 . . .	Filler (boot floor) . . . . .	26B700/1 . . . . .	1	1	–
		Screw (filler to floor) – No. 4 $\times \frac{1}{2}$ " long . . . . .	26B700/1 . . . . .	2	2	–
		Washer – $\frac{1}{8}$ " dia. . . . .	26B700/1 . . . . .	2	2	–
BA77	26 B 261 . . .	Mat (boot floor) . . . . .	26B700/1 . . . . .	1	1	–
BA87	A26 B 265 . . .	Guard (rear lamp) . . . . .	26B700/1 . . . . .	2	2	–
BA86	26 B 288 . . .	Strap (soft top retaining) . .	26B700/1 . . . . .	2	2	–

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>BODY SECTION (continued)</b>				
<b>BODY ASSEMBLY - Coupé Boot</b>				
BB106 . . .	36 B 704 . . .	Boot lid assembly . . .	36B700/1 . . .	- - - 1
	36 B 040 . . .	Boot lid - G.F.R.P. . .	36B704 . . .	- - - 1
	J 001 . . .	Bobbin (boot lid stay) - $\frac{1}{2}$ " U.N.C. . .	36B040 . . .	- - - 1
	J 001 . . .	Bobbin (boot lock bollard) - $\frac{1}{4}$ " U.N.C. . .	36B040 . . .	- - - 2
BB113 . . .	36 B 495 . . .	Bobbin (boot stay spring) . . .	36B704 . . .	- - - 1
BB111 . . .		Bolt (bobbin to boot lid) . . .	36B704 . . .	- - - 1
		Lockwasher - $\frac{1}{2}$ " dia. . .	36B704 . . .	- - - 1
BB114 . . .		Washer - $\frac{1}{4}$ " dia. . .	36B704 . . .	- - - 1
BB103 . . .	(F) 105E-7043246 . . .	Bollard (boot lock) . . .	36B704 . . .	- - - 1
		Screw (bollard to boot lid) - $\frac{1}{4}$ " U.N.C. $\times \frac{1}{2}$ " long . . .	36B704 . . .	- - - 2
		Lockwasher - $\frac{1}{4}$ " dia. . .	36B704 . . .	- - - 2
		Washer - $\frac{1}{4}$ " dia. . .	36B704 . . .	- - - 2
BB110 . . .	26 B 327 . . .	Seal (boot lid) - on body . . .		- - - 1
BB94 . . .	36 B 452 . . .	Bracket (boot lock mounting) . . .	36B700/1 . . .	- - - 1
BB119 . . .	36 B 803 . . .	Lock (boot) assembly . . .	36B700/1 . . .	- - - 1
		Screw (lock and bracket to body) - No. 10 $\times \frac{3}{4}$ " long - chrome . . .	36B700/1 . . .	- - - 2
		Nut - No. 10 nyloc . . .	36B700/1 . . .	- - - 2
		Washer - $\frac{3}{16}$ " . . .	36B700/1 . . .	- - - 2
		Screw (bracket to body) - $\frac{5}{16}$ " $\times \frac{1}{2}$ " long . . .	36B700/1 . . .	- - - 1
		Lockwasher - $\frac{5}{16}$ " . . .	36B700/1 . . .	- - - 1
BB112 . . .	(F) E04A-16658 . . .	Budget lock . . .	36B700/1 . . .	- - - 1
		Screw (lock to bracket) - $\frac{5}{16}$ " U.N.C. $\times \frac{1}{2}$ " long . . .	36B700/1 . . .	- - - 2
		Nut - $\frac{5}{16}$ " . . .	36B700/1 . . .	- - - 2
		Lockwasher - $\frac{5}{16}$ " dia. . .	36B700/1 . . .	- - - 2
BB97 . . .	36 B 512 . . .	Boot wall . . .		- - - 1
		Screw (boot wall mounting) - No. 10 $\times \frac{1}{2}$ " long . . .		- - - 4
BB93 . . .	SNU 0537 . . .	Spring nut - No. 10 . . .		- - - 4
BB92 . . .	36 B 265 . . .	Guard (rear lamp terminal) . . .		- - - 2
BB116 . . .	36 B 599 . . .	Clamp (spare wheel) . . .	36B700/1 . . .	- - - 1
BB117 . . .		Screw (spare wheel clamp) - knock-on wheels - $\frac{5}{16}$ " U.N.C. $\times 1$ " long . . .	36B700/1 . . .	- - - 1
BB117 . . .		Screw (spare wheel clamp) - bolt-on wheels - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long . . .	36B700/1 . . .	- - - 1

Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>BODY SECTION (continued)</b>				
<b>BODY ASSEMBLY - Interior Trim</b>				
BA124 . . .	26 B 230 . . .	Crash pad . . . . .		1    1    -
BB25 . . .	36 B 230 . . .	Crash pad . . . . .		-    -    1
		Screw (crash pad to body) - No. 4 x $\frac{3}{8}$ " long . . . . .		2    2    2
BA125/BB30 . .	26 B 627 . . .	Grille (speaker and demister) . . . . .		1    1    1
	26 B 048 . . .	Support (speaker grille) - rear . . . . .		1    1    1
	26 B 051 . . .	Support (speaker grille) - centre . . . . .		1    1    -
	26 B 052 . . .	Support (speaker grille) - outer . . . . .		2    2    -
		Screw (speaker and demister grille to body) - 6 B.A. x $1\frac{1}{2}$ " long . . . . .		2    2    4
		Screw - 6 B.A. x $1\frac{1}{4}$ " long . . . . .		2    2    2
		Nut - 6 B.A. - nyloc type 'P' . . . . .		4    4    -
		Trim cap - black . . . . .		4    4    6
	26 WSC2633/24/17 . .	'Tenax' fastener - No. 87 x 2 B.A. x $1\frac{1}{8}$ " . . . . .		2    2    -
EL31 . . .	26 B 405 . . .	Nut (tonneau fixing) - tubular . . . . .		2    2    -
	A26 B 198 . . .	Lid (glove box) - R.H.D. . . . .		1    1    -
	A26 B 197 . . .	Lid (glove box) - L.H.D. . . . .		1    1    -
	A26 B 196 . . .	Glove box - R.H.D. . . . .		1    1    -
	A26 B 195 . . .	Glove box - L.H.D. . . . .		1    1    -
	26 B 418 . . .	Bracket (glove box) - upper . . . . .		1    1    -
	26 B 419 . . .	Bracket (glove box) - lower . . . . .		1    1    -
		Woodscrew (brackets to instrument panel) - No. 2 x $\frac{3}{8}$ " long . . . . .		5    5    -
	4024 . . .	Screw (glove box to brackets) - No. 8 x $\frac{3}{4}$ " long . . . . .		4    4    -
		Cupwasher - No. 8 - chrome . . . . .		4    4    -
	36 B 621 . . .	Bracket (glove box) - upper and lower . . . . .		-    -    2
	36 B 622 . . .	Bracket (glove box) - inner . . . . .		-    -    1
	36 B 556 . . .	Bracket (glove box) - outer . . . . .		-    -    1
		Woodscrew (brackets to instrument panel) - No. 2 x $\frac{1}{2}$ " long . . . . .		-    -    -
	B26 B 200 . . .	Catch plate (glove box lock) . . . . .		1    1    8
		Screw (plate to bracket) - No. 2 x $\frac{3}{8}$ " long - type 4121 - self tapping . . . . .		2    2    -
(F) 113E-7006122 . .	Retainer (glove box catch) . . . . .			1    -    -
36 B 639 . . .	Washer (retainer to glove box) - packing . . . . .			2    -    -
		Screw (retainer and packing to glove box) . . . . .		-    -    2
	7/7289 . . .	Lock (glove box) assembly . . . . .		1    1    -
1/220 . . .	Handle (glove box lid) . . . . .			1    1    -
EL32 . . . (F) 113E-7006060 . .	Handle (glove box) . . . . .			1    -    1
EL34 . . . (F) 113E-7006064 . .	Catch (glove box) . . . . .			1    -    1
		Screw (handle to lid) - No. 6 U.N.C. x $\frac{3}{8}$ " long - chrome . . . . .		2    2    2
		Cupwasher - No. 6 - chrome . . . . .		2    2    2
	CL35/10/1/T1 . .	Trim strip - 39" long . . . . .		1    1    1
BA30/BB53 . . .	26 B 243A . . .	Tunnel top - black . . . . .		1    1    1
BA30/BB53 . . .	26 B 243B . . .	Tunnel top - red . . . . .		1    1    1
BA31/BB79 . . .	26 B 186A . . .	Armrest (tunnel top) - black . . . . .		1    1    1
BA31/BB79 . . .	26 B 186B . . .	Armrest (tunnel top) - red . . . . .		1    1    1
	1149 . . .	Clip (armrest to tunnel top) . . . . .		6    6    6
BA36 . . .	26 B 758A . . .	Panel (door surround trim) assembly - R.H. - black . . . . .		1    1    -
BA36 . . .	26 B 758B . . .	Panel (door surround trim) assembly - R.H. - red . . . . .		1    1    -
BA119 . . .	26 B 757A . . .	Panel (door surround trim) assembly - L.H. - black . . . . .		1    1    -
BA119 . . .	26 B 757B . . .	Panel (door surround trim) assembly - L.H. - red . . . . .		1    1    -
	26 B 224 . . .	Bracket (door surround trim panel support) - R.H. . . . .		1    1    -

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>BODY SECTION (continued)</b>									
<b>BODY ASSEMBLY - Interior Trim (continued)</b>									
	26 B 223 . . .	Bracket (door surround trim panel support) - L.H.		1	1	-			
		Screw (support brackets to body) - No. 4 x $\frac{1}{2}$ " long - self tapping		4	4	-			
	26 B 153 . . .	Strip (door aperture edging)		2	2	-			
		Screw (door surround trim panel to body) - No. 4 x $\frac{1}{2}$ " long - self tapping		16	16	-			
	SSC/2633/24/27	Trim cap - black		16	16	-			
	SSC/2633/22/13	Trim cap - red		16	16	-			
BA59 . . .	26 B 154 . . .	Kickplate (door surround trim panel)		2	2	-			
		Screw (kickplate to body) - No. 4 x $\frac{1}{2}$ " long - chrome - self tapping		6	6	-			
BA105 . . .	26 B 376 . . .	Trim strip (cockpit rear)		1	1	-			
		Screw (trim strip to body) - 4 B.A. x 1" long		9	9	-			
BA21/BB36 . . .	26 B 160 . . .	Rawlnut - 4 B.A.		9	9	-			
BB32 . . .	26 B 159 . . .	Felt (toeboard) - R.H.		1	1	1			
BA24/BB35 . . .	26 B 162 . . .	Felt (toeboard) - L.H.		1	1	1			
BB31 . . .	26 B 161 . . .	Felt (under bonnet recess) - R.H.		1	1	1			
		Felt (under bonnet recess) - L.H.		1	1	1			
BA101/BB89 . . .	26 B 163 . . .	Felt (boot front)		1	1	1			
BA127 . . .	26 B 164 . . .	Felt (front tunnel top)		1	1	1			
BA23/BB37 . . .	26 B 166 . . .	Felt (front wheelarch) - R.H.		1	1	1			
BB29 . . .	26 B 165 . . .	Felt (front wheelarch) - L.H.		1	1	1			
BA25/BB48 . . .	26 B 168 . . .	Felt (floor carpet) - R.H.		1	1	1			
BB43 . . .	26 B 167 . . .	Felt (floor carpet) - L.H.		1	1	1			
BA29/BB50 . . .	26 B 169 . . .	Felt (backbone saddle)		1	1	1			
BA104/BB77 . . .	26 B 170 . . .	Felt (rear tunnel)		1	1	1			
BA51 . . .	26 B 172 . . .	Felt (rear wheelarch) - R.H.		1	1	-			
BA109 . . .	26 B 171 . . .	Felt (rear wheelarch) - L.H.		1	1	-			
BA53 . . .	26 B 174 . . .	Felt (rear floor slope) - R.H.		1	1	-			
BA108 . . .	26 B 173 . . .	Felt (rear floor slope) - L.H.		1	1	-			
BB41 . . .	26 B 175 . . .	Felt (tunnel side plain)		1	1	1			
BA63/BB45 . . .	26 B 176 . . .	Felt (tunnel side cutaway)		1	1	1			
BA122 . . .	26 B 177 . . .	Felt (bonnet recess)		1	1	1			
BA34 . . .	26 B 178 . . .	Felt (under seat)		2	2	-			
BA114/BB54 . . .	26 B 179 . . .	Felt (tunnel front top)		1	1	1			
BA113/BB56 . . .	26 B 180 . . .	Felt (tunnel centre top)		1	1	1			
BA2/BB2 . . .	26 B 181 . . .	Felt (under bonnet)		1	1	1			
BA26 . . .	26 B 142 . . .	Carpet (front floor) - R.H.		1	1	-			
	26 B 141 . . .	Carpet (front floor) - L.H.		1	1	-			
BA20 . . .	26 B 144 . . .	Carpet (front tunnel) - R.H.		1	1	-			
	26 B 143 . . .	Carpet (front tunnel) - L.H.		1	1	-			
BA64 . . .	26 B 156 . . .	Carpet (centre tunnel) - R.H.		1	1	-			
	26 B 155 . . .	Carpet (centre tunnel) - L.H.		1	1	-			
BA50 . . .	26 B 148 . . .	Carpet (rear floor) - R.H.		1	1	-			
BA112 . . .	26 B 147 . . .	Carpet (rear floor) - L.H.		1	1	-			
BA106 . . .	26 B 149 . . .	Carpet (rear tunnel)		1	1	-			
BA107 . . .	26 B 150 . . .	Carpet (rear bulkhead)		1	1	-			
BA128 . . .	26 B 151 . . .	Carpet (boot floor)		1	1	-			
BA22 . . .	26 B 140 . . .	Carpet (foot box) - R.H., R.H.D.		1	1	-			
	26 B 139 . . .	Carpet (foot box) - L.H., R.H.D.		1	1	-			
	26 B 158 . . .	Carpet (foot box) - R.H., L.H.D.		1	1	-			
	26 B 157 . . .	Carpet (foot box) - L.H., L.H.D.		1	1	-			
	670 . . .	Press stud (front floor carpets) - 'Dot'		8	8	-			
	548 . . .	Press socket (front floor carpets) - 'Dot'		8	8	-			
	B26 B 142 . . .	Carpet (front floor) - R.H.		1	1	-			
	B26 B 141 . . .	Carpet (front floor) - L.H.		1	1	-			
	B26 B 144 . . .	Carpet (front tunnel) - R.H.		1	1	-			
	B26 B 143 . . .	Carpet (front tunnel) - L.H.		1	1	-			

Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>BODY SECTION (continued)</b>						
<b>BODY ASSEMBLY - Interior Trim (continued)</b>						
	B26 B 156	Carpet (centre tunnel) - R.H.		1	1	-
	B26 B 155	Carpet (centre tunnel) - L.H.		1	1	-
	B26 B 148	Carpet (rear floor) - R.H.		1	1	-
	B26 B 147	Carpet (rear floor) - L.H.		1	1	-
	B26 B 149	Carpet (rear tunnel)		1	1	-
	B26 B 150	Carpet (rear bulkhead)		1	1	-
	B26 B 140	Carpet (foot box) - R.H., R.H.D.		1	1	-
	B26 B 139	Carpet (foot box) - L.H., L.H.D.		1	1	-
	B26 B 158	Carpet (foot box) - R.H., L.H.D.		1	1	-
	B26 B 157	Carpet (foot box) - L.H., R.H.D.		1	1	-
BB47	36 B 142A	Carpet (front floor) - R.H. - black deep pile		-	-	1
BB47	36 B 142C	Carpet (front floor) - R.H. - grey deep pile		-	-	1
BB42	36 B 141A	Carpet (front floor) - L.H. - black deep pile		-	-	1
BB42	36 B 141C	Carpet (front floor) - L.H. - grey deep pile		-	-	1
BB46	36 B 144A	Carpet (front tunnel) - R.H. - black deep pile		-	-	1
BB46	36 B 144C	Carpet (front tunnel) - R.H. - grey deep pile		-	-	1
BB40	36 B 143A	Carpet (front tunnel) - L.H. - black deep pile		-	-	1
BB40	36 B 143C	Carpet (front tunnel) - L.H. - grey deep pile		-	-	1
BB78	36 B 149A	Carpet (rear tunnel) - black deep pile		-	-	1
BB78	36 B 149C	Carpet (rear tunnel) - grey deep pile		-	-	1
BB60	36 B 520A	Carpet (under seat) - R.H. - black deep pile		1	-	1
BB60	36 B 520C	Carpet (under seat) - R.H. - grey deep pile		-	-	1
	36 B 519A	Carpet (under seat) - L.H. - black deep pile		1	-	1
	36 B 519C	Carpet (under seat) - L.H. - grey deep pile		-	-	1
	541	Socket (front carpet fixing) - female - with deep pile carpets		8	8	8
	541A	Socket ring (front carpet fixing) - with deep pile carpets		8	8	8
	757	Press stud (on body) - male - 'Dot'		8	8	8
		Screw (press stud to body) - No. 4× $\frac{3}{4}$ " long		8	8	8
		Spring nut		8	8	8
		Washer - $\frac{7}{16}$ " I.D.×1" O.D.		8	8	8
BA33/BB59	36 B 740A	Seat assembly - R.H. - black		1	1	1
BA33/BB59	36 B 740B	Seat assembly - R.H. - red		1	1	1
BA116/BB52	36 B 739A	Seat assembly - L.H. - black		1	1	1
BA116/BB52	36 B 739B	Seat assembly - L.H. - red		1	1	1
BA35/BB63	26 B 138	Seat runner		4	4	4
BB64		Screw (seat runner to body) - $\frac{1}{2}'' \times \frac{3}{4}$ " long		8	8	8
BB65		Nut - $\frac{1}{4}$ " 'stover'		8	8	8
		Washer - $\frac{1}{4}$ "		8	8	8
BA32/BB61	26 B 137	Seat clamp plate		4	4	4
BB62		Screw (seat clamp plate) - $\frac{3}{8}$ " U.N.C.×1" long		4	4	4
	26 B 780	Seat belt assembly - optional extra		2	2	2
	36 B 742	Seat frame - R.H. . . . . 36B740		1	1	1
	36 B 741	Seat frame - L.H. . . . . 36B739		1	1	1
	36 B 135A	Seat trim - complete - black . . . . . 36B739/40A		2	2	2
	36 B 135B	Seat trim - complete - red . . . . . 36B739/40B		2	2	2
BB134	36 B 630	Headlining		-	-	1

Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupé
<b>BODY SECTION (continued)</b>							
<b>BODY ASSEMBLY - Interior Trim (continued)</b>							
BB135	36 B 509	Listing (headlining) - $\frac{5}{16}$ " x 43" long		-	-	-	3
BB136	36 B 538	Peg (headlining listing)		-	-	-	6
	ST/E/06/08	Screw (listing peg to body) - No. 6 x $\frac{1}{2}$ " long		-	-	-	10
	ST/E/06/12	Screw (listing peg to body) - No. 6 x $\frac{3}{8}$ " long		-	-	-	6
	SNP 1212	Nut - No. 6		-	-	-	16
BB23	36 B 840	Sun visor - R.H.		-	-	-	1
BB21	36 B 839	Sun visor - L.H.		-	-	-	1
		Screw (visor to header panel) - No. 10 x $\frac{1}{2}$ " long		-	-	-	4
	(F) 211E-17700	Mirror (interior rear view)		-	-	-	1
		Screw (mirror to header panel) - No. 8 x $\frac{1}{2}$ " long		-	-	-	1
		Screw (mirror to header panel) - No. 4 x $\frac{1}{2}$ " long		-	-	-	2
BB26	36 B 478	Trim (windscreen pillar) - R.H.		-	-	-	1
BB24	36 B 477	Trim (windscreen pillar) - L.H.		-	-	-	1
BB49	36 B 760	Panel (door surround trim) - R.H.		-	-	-	1
	36 B 759	Panel (door surround trim) - L.H.		-	-	-	1
		Screw (panel to body) - No. 4 x $\frac{1}{2}$ "		-	-	-	16
	WSC/2633/24/17	Trim cap - black		-	-	-	16
	36 B 569	Trim (rear scuttle)		-	-	-	1
	36 B 570	Angle (rear scuttle fixing)		-	-	-	1
	AD 410	'Pop' rivet (angle to tunnel and trim)		-	-	-	7
	AD 410	'Pop' rivet (trim to rear parcel shelf)		-	-	-	3
		Screw (trim to rear parcel shelf)		-	-	-	2
		Woodscrew (trim to timber spacing rail)		-	-	-	4
	36 B 640	Timber rail (spacing)		-	-	-	1
		Screw (rail to strut brace)		-	-	-	4
BB86	36 B 835	Shelf (rear parcel)		-	-	-	1
BB85	36 B 540	Clip (parcel shelf support)		-	-	-	7
	36 B 778	Panel (rear quarter trim) - R.H.		-	-	-	1
	36 B 777	Panel (rear quarter trim) - L.H.		-	-	-	1
	PP 3017	Coat hook		-	-	-	2
BB67		Woodscrew (coat hook to body) - No. 6 x $\frac{3}{8}$ " long - chrome		-	-	-	4
	36 B 476	Valance (heater) - R.H.		-	-	-	1
	36 B 475	Valance (heater) - L.H.		-	-	-	1
	207-ED-179-00	Plug (valances to panel) - black		-	-	-	4
	ST/C/06/06	Screw (valances to panel) - No. 6 x $\frac{3}{8}$ "		-	-	-	8
	ARH 189	Ash tray		-	-	-	1
36	B 560	Bracket (ash tray mounting)		-	-	-	1
	4021	Screw (ash tray to bracket) - No. 4 x $\frac{1}{2}$ " long		-	-	-	2
		Woodscrew (bracket to instrument panel) - No. 2 x $\frac{1}{4}$ " long		-	-	-	2
36	B 732	Bracket assembly (heater and instrument panel mounting)		-	-	-	1
A36	B 568	Panel (rear quarter trim) - R.H. - with ventilation system		-	-	-	1
A36	B 567	Panel (rear quarter trim) - L.H. - with ventilation system		-	-	-	1
		Clip (trim panel to baffle box)		-	-	-	4
	76/589	Snap-sac		-	-	-	4

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Illustration Reference	Part Number	Description	Next Assembly	Quantity
				S1    S2    Coupé
<b>BODY SECTION (continued)</b>				
<b>BODY ASSEMBLY - Exterior Trim</b>				
	26    B 399	'Tenax' fastener (tonneau and cant rail to rear scuttle)		4    4    -
	759	Press stud - male - 'Dot'		4    4    -
		Washer - 2 B.A.		4    4    -
		Nut - 2 B.A. nyloc 'P'		4    4    -
	26    B 399	'Tenax' fastener (tonneau and hood fixing to rear scuttle and doors)		8    8    -
		Washer - 2 B.A.		8    8    -
		Nut - 2 B.A. nyloc 'P'		8    8    -
<b>BA82</b>	A26    B 718	Cant rail assembly - R.H.		1    1    -
<b>BA81</b>	A26    B 717	Cant rail assembly - L.H.		1    1    -
<b>BA115</b>	26    B 353	Mounting pad (cant rail foot) 'Ladac' - $\frac{3}{8}'' \times \frac{1}{4}'' \times 2''$	A26B717/8	2    2    -
		'Ladac' - $\frac{3}{8}'' \times \frac{1}{4}'' \times 3\frac{1}{2}''$	A26B717/8	2    2    -
<b>BA83</b>	26    B 374	Edging strip - 40" long	A26B717/8	2    2    -
	26    B 296	Weatherseal - 35" long	A26B717/8	2    2    -
	26    B 312	Sealing pad	A26B717/8	2    2    -
<b>BA80</b>	26    B 310	Drip rail - R.H.	A26B717/8	1    1    -
	26    B 309	Drip rail - L.H.	A26B717/8	1    1    -
	10280613	'Pop' rivet (drip rail to cant rail) - $\frac{3}{16}''$ dia.	A26B717/8	16    16    -
		Washer - $\frac{3}{16}''$ dia.	A26B717/8	16    16    -
	26    B 294	Spigot (cant rail to windscreen frame)	A26B717/8	2    2    -
	PT/B026	Nut (spigot to cant rail) - 2 B.A. nyloc	A26B717/8	4    4    -
		Washer - 2 B.A.	A26B717/8	4    4    -
	26    B 293	Distance piece (rear hood stick mounting)	A26B717/8	2    2    -
		Screw (rear hood stick mounting) - $\frac{1}{4}''$ U.N.C. $\times \frac{3}{8}''$ long	A26B717/8	2    2    -
	26A    B 291	Peg (cant rail foot location)	A26B717/8	2    2    -
		Washer - $\frac{1}{4}''$ dia.	A26B717/8	4    4    -
	SCO 2153	Retaining clip	A26B717/8	2    2    -
		Locknut - $\frac{1}{2}''$	A26B717/8	2    2    -
<b>BA79</b>	26    B 728	Hood assembly		1    1    -
<b>BA85</b>	26    B 299	Hood stick - front	26B728	1    1    -
<b>BA84</b>	26    B 300	Hood stick - rear	26B728	1    1    -
	671	Button (retaining strap fastener) - 'Dot'	26B728	1    1    -
	548	Socket - 'Dot'	26B728	1    1    -
	550	Stud - 'Dot'	26B728	1    1    -
	650A	Eyelet - 'Dot'	26B728	1    1    -
	671	Button (hood to cant rail) - 'Dot'	26B728	12    12    -
	548	Socket - 'Dot'	26B728	12    12    -
		'Tenax' fastener - female	26B728	8    8    -
<b>BA92</b>	26    B 308	Tonneau cover - R.H.D. - black - optional extra		1    1    -
	26    B 307	Tonneau cover - L.H.D. - black - optional extra		1    1    -
	26    B 318	Clip strip (tonneau cover)	26B307/8	2    2    -
	31	'Tenax' fastener - female	26B307/8	12    12    -
	201	'Tenax' fastener - female	26B307/8	4    4    -
	24	'Tucker' eyelet and ring	26B307/8	2    2    -
		Zip (tonneau cover)	26B307/8	1    1    -
<b>BA135</b>	26    B 271	Heater intake grille		1    1    -
<b>BA15</b>	26    B 272	Radiator intake grille		1    1    1
		Screw (grille to body) - No. 10 $\times \frac{1}{2}''$ long		4    4    4
		Spring nut - No. 10		4    4    4
<b>BA16</b>	26    SNU 2013	Badge (nose)		1    1    1
		Nut (nose badge to body) - 2 B.A. nyloc 'T'		2    2    2
		Washer - $\frac{3}{16}''$ dia.		2    2    2
	26    B 274	Nameplate - 'LOTUS'		-    1    1
	26    B 275	Nameplate - 'ELAN'		-    1    1

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>BODY SECTION (continued)</b>									
<b>BODY ASSEMBLY - Exterior Trim (continued)</b>									
	26 B 280 . . .	Nameplate - 'S2' . . .		-	1	-			
		Nameplate - '1600' . . .		1	-	-			
	SCL1689-17-OS . . .	Fastener (nameplates to body) . . .		4	15	10			
	36 B 544 . . .	Nameplate (boot lid) - 'L' . . .				1			
	36 B 545 . . .	Nameplate (boot lid) - 'O' . . .				1			
	36 B 546 . . .	Nameplate (boot lid) - 'T' . . .				1			
	36 B 547 . . .	Nameplate (boot lid) - 'U' . . .				1			
	36 B 548 . . .	Nameplate (boot lid) - 'S' . . .				1			
	2191 . . .	Clip (nameplate to boot lid) . . .				11			
GA11 . . .	36 B 501 . . .	Badge plate 'World Champions' . . .			2	2			
	36 B 502 . . .	Packing piece . . .			2	2			
	1/327 . . .	Bezel . . .			2	2			
	2191 . . .	Clip . . .			2	2			
BB70 . . .	36 B 310 . . .	Drip rail - R.H. . .				1			
	36 B 309 . . .	Drip rail - L.H. . .				1			
	ST/E/06/08 . . .	Screw (drip rail to body) - No. 6× $\frac{1}{2}$ " long . . .				10			
	ST/E/06/12 . . .	Screw (drip rail to body) - No. 6× $\frac{3}{8}$ " long . . .				6			
	SNP 1212 . . .	Nut - No. 6 . . .				16			
<b>BODY EXTERIOR FINISH COLOURS</b>									
	CGW 106 . . .	Cirrus white . . .		ar	ar	ar			
	BF 4758 . . .	Jaguar racing green . . .		ar	ar	-			
	CBG 308 . . .	Medici blue . . .		ar	ar	ar			
	GR 227 . . .	Carmen red . . .		ar	ar	-			
		M.G. British racing green . . .			ar				
		Ford Monaco red . . .				ar			

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>BODY SECTION (continued)</b>									
<b>BODY ASSEMBLY - S1/S2 Doors</b>									
	26 B 708 . . .	Door assembly - R.H.	26B700/1 . . .	1	1	-			
	26 B 707 . . .	Door assembly - L.H.	26B700/1 . . .	1	1	-			
BA38 . . .	A26 B 756 . . .	Door panels assembly G.F.R.P. - R.H.	26B708 . . .	1	1	-			
BA39 . . .	A26 B 755 . . .	Door panels assembly G.F.R.P. - L.H.	26B707 . . .	1	1	-			
	J 004 . . .	Bobbin - $\frac{3}{16}$ " U.N.C.	A26B755/6 . . .	8	8	-			
	J 001 . . .	Bobbin - $\frac{1}{4}$ " U.N.C.	A26B756/6 . . .	20	20	-			
BA37 . . .	26 B 072 . . .	Door hinge arm . . .	26B707/8 . . .	4	4	-			
	26 B 073 . . .	Door hinge pin . . .	26B707/8 . . .	4	4	-			
	26 B 069 . . .	Door hinge pin locking bolt	26B707/8 . . .	4	4	-			
		Bolt (door hinge mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	26B707/8 . . .	4	4	-			
		Bolt (door hinge mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	26B707/8 . . .	4	4	-			
	26 B 079 . . .	Washer (door hinge mounting)	26B707/8 . . .	4	4	-			
	26 B 103 . . .	Washer (door hinge mounting)	26B707/8 . . .	4	4	-			
		Lockwasher - $\frac{5}{16}$ " dia.	26B707/8 . . .	8	8	-			
BA61 . . .	A26 B 752 . . .	Rear guide channel assembly - R.H.	26B708 . . .	1	1	-			
BA120 . . .	A26 B 751 . . .	Rear guide channel assembly - L.H.	26B707 . . .	1	1	-			
BA46A . . .	A26 B 100 . . .	Mounting channel - R.H.	A26B752 . . .	1	1	-			
BA136 . . .	A26 B 099 . . .	Mounting channel - L.H.	A26B751 . . .	1	1	-			
	R 796 . . .	Glazing channel - 14" long	A26B751/2 . . .	2	2	-			
	26 B 406 . . .	Spring (window lock)	A26B751/2 . . .	2	2	-			
		Rivet (spring and glazing channel to mounting channel - $\frac{3}{16}$ " dia. $\times \frac{7}{16}$ " long)	A26B751/2 . . .	8	8	-			
	26 B 408 . . .	Window lock arm - L.H.	A26B752 . . .	1	1	-			
	26 B 407 . . .	Window lock arm - R.H.	A26B751 . . .	1	1	-			
	26 B 392 . . .	Pivot pin (window lock)	A26B751/2 . . .	2	2	-			
	26 B 394 . . .	Knob (window lock)	A26B751/2 . . .	2	2	-			
	26 B 390 . . .	Rod (window lock knob)	A26B751/2 . . .	2	2	-			
	NQ/Z086/11/6 . . .	Nut (knob rod to lock arm) - No. 8 U.N.C. nyloc	A26B751/2 . . .	2	2	-			
	26 B 391 . . .	Rubberpad (rearguidechannel) - 0.50" $\times$ 0.70" $\times$ 0.06"	A26B751/2 . . .	4	4	-			
	A26 B 321 . . .	Sealing strip (rear guide chan- nel to door lock mounting plate)	26B707/8 . . .	2	2	-			
BA57 . . .	26 B 746 . . .	Front guide channel assembly - L.H.	26B708 . . .	1	1	-			
BA121 . . .	26 B 745 . . .	Front guide channel assembly - R.H.	26B707 . . .	1	1	-			
	26 B 453 . . .	Window guide channel . . .	26B745/6 . . .	2	2	-			
	26 B 559 . . .	Packing piece (guide channel to mounting channel) . . .	26B745/6 . . .	6	6	-			
		Rivet - $\frac{1}{8}$ " dia. $\times \frac{3}{8}$ " long $\times 120^\circ$ countersunk head . . .	26B745/6 . . .	8	8	-			
	Y555F . . .	Glazing channel - 28" long . . .	26B745/6 . . .	2	2	-			
	26 B 101 . . .	Sealing strip (front guide chan- nel) . . .	26B745/6 . . .	2	2	-			
	111A . . .	Screw (front and rear guide channel assembly to door) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{8}$ " long . . .	26B707/8 . . .	8	8	-			
		Lockwasher - $\frac{1}{4}$ " dia. internal tooth . . .	26B707/8 . . .	8	8	-			
		Washer - $\frac{1}{2}$ " dia. . .	26B707/8 . . .	8	8	-			
		Penny washer - $\frac{1}{4}$ " dia. . .	26B707/8 . . .	8	8	-			
	26 B 093 . . .	Shim (front guide channel mounting) - 0.036" thick . . .	26B707/8 . . .	8	8	-			
	26 B 094 . . .	Shim (front guide channel mounting) - 0.080" thick . . .	26B707/8 . . .	8	8	-			
BA45 . . .	26 B 747 . . .	Window counterbalance assem- bly . . .	26B707/8 . . .	2	2	-			
	26 B 112 . . .	Window 'up' stop . . .	26B747 . . .	2	2	-			

Illustration Reference	Part Number	Description	Next Assembly	Quantity	S1	S2	Coupé
<b>BODY SECTION (continued)</b>							
<b>BODY ASSEMBLY - Coupé Doors (continued)</b>							
		Screw ('up' stop to arm) - 2 B.A. $\times \frac{1}{2}$ " long . . . . .	26B747 . . . . .	2	2	-	
A26	B 114	Window 'down' stop . . . . .	26B707/8 . . . . .	2	2	-	
		Screw ('down' stop to door shell) - No. 4 $\times \frac{1}{2}$ " long countersunk - self tapping . . . . .	26B707/8 . . . . .	4	4	-	
	2/1173	Lifting stud assembly . . . . .	26B747 . . . . .	4	4	-	
	44738-S7	Washer - $\frac{19}{32}$ " I.D. $\times \frac{3}{16}$ " O.D. $\times \frac{3}{32}$ " thick . . . . .	26B747 . . . . .	4	4	-	
	26	B 110	Scissors and spring mounting plate . . . . .	26B747 . . . . .	2	2	-
	2/2455	Washer . . . . .	26B747 . . . . .	2	2	-	
	2/1720	Belleville washer . . . . .	26B747 . . . . .	2	2	-	
BA47	26	B 111	Spring . . . . .	26B747 . . . . .	2	2	-
	26	B 113	Rubber sleeve . . . . .	26B747 . . . . .	2	2	-
	26	B 091	Side window lifting channel . . . . .	26B747 . . . . .	2	2	-
		Screw (window counterbalance assembly to door) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{8}$ " long . . . . .	26B707/8 . . . . .	4	4	-	
		Washer - $\frac{1}{4}$ " dia. . . . .	26B707/8 . . . . .	4	4	-	
		Lockwasher - $\frac{1}{4}$ " dia. . . . .	26B707/8 . . . . .	4	4	-	
BA58	A26	B 710	Glass (door window) assembly - R.H. . . . .	26B708 . . . . .	1	1	-
BA58	A26	B 709	Glass (door window) assembly - L.H. . . . .	26B707 . . . . .	1	1	-
BA60	A26	B 092	Finger lift . . . . .	A26B709/10 . . . . .	2	2	-
	A26	B 393	Finger lift backing plate . . . . .	A26B709/10 . . . . .	2	2	-
BA44	3/11130	Door lock striker - R.H. . . . .	26B701 . . . . .	1	1	-	
BA110	3/11131	Door lock striker - L.H. . . . .	26B700 . . . . .	1	1	-	
	2000/1493	Tapping plate (door lock striker) . . . . .	26B700/1 . . . . .	2	2	-	
		Screw (door lock striker to tapping plate) - $\frac{1}{4}'' \times 1''$ long . . . . .	26B700/1 . . . . .	4	4	-	
BA43	26	B 010B	Shim (door lock striker plate) . . . . .	26B700/1 . . . . .	ar	ar	-
	A26	B 734	Door lock and plate assembly - L.H. . . . .	26B708 . . . . .	1	1	-
BA111	A26	B 733	Door lock and plate assembly - R.H. . . . .	26B707 . . . . .	1	1	-
	3/10486	Door lock - R.H. . . . .	A26B733 . . . . .	1	1	-	
	3/10487	Door lock - L.H. . . . .	A26B734 . . . . .	1	1	-	
	B26	B 074	Door lock mounting plate - R.H. . . . .	A26B734 . . . . .	1	1	-
	B26	B 075	Door lock mounting plate - L.H. . . . .	A26B733 . . . . .	1	1	-
		Screw - $\frac{1}{4}'' \times \frac{1}{2}$ " long . . . . .	A26B733/4 . . . . .	6	6	-	
		Screw (door lock mounting plate to door) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{8}$ " long . . . . .	26B707/8 . . . . .	6	6	-	
		Washer - $\frac{1}{4}$ " dia. . . . .	26B707/8 . . . . .	6	6	-	
		Lockwasher - $\frac{1}{4}$ " dia. . . . .	A26B707/8 . . . . .	6	6	-	
	A26	B 076	Interior handle - R.H. . . . .	A26B734 . . . . .	1	1	-
	A26	B 077	Interior handle - L.H. . . . .	A26B733 . . . . .	1	1	-
		Screw (handle to door lock) - No. 8 U.N.C. $\times \frac{1}{2}$ " long . . . . .	A26B733/4 . . . . .	4	4	-	
	26	B 086	Washer . . . . .	A26B733/4 . . . . .	6	6	-
		Waved washer - $\frac{1}{4}$ " dia. . . . .	A26B733/4 . . . . .	4	4	-	
	3/9943	Spring . . . . .	A26B733/4 . . . . .	2	2	-	
	26	B 087	Tag (interior handle) . . . . .	A26B733/4 . . . . .	2	2	-
		Screw (tag to mounting plate) - $\frac{1}{4}'' \times \frac{1}{2}$ " long - chrome plated . . . . .	A26B733/4 . . . . .	2	2	-	
		Nut - $\frac{1}{4}$ " 'stover' . . . . .	A26B733/4 . . . . .	2	2	-	
	26	B 085	Sleeve nut (door lock guide) . . . . .	A26B733/4 . . . . .	2	2	-
		Screw - No. 8 U.N.C. $\times \frac{5}{16}$ " long . . . . .	A26B733/4 . . . . .	2	2	-	
BA41	26	B 081	Handle (door exterior) . . . . .	26B707/8 . . . . .	2	2	-
BA40	26	B 082	Gasket (door handle to door) - front . . . . .	26B707/8 . . . . .	2	2	-

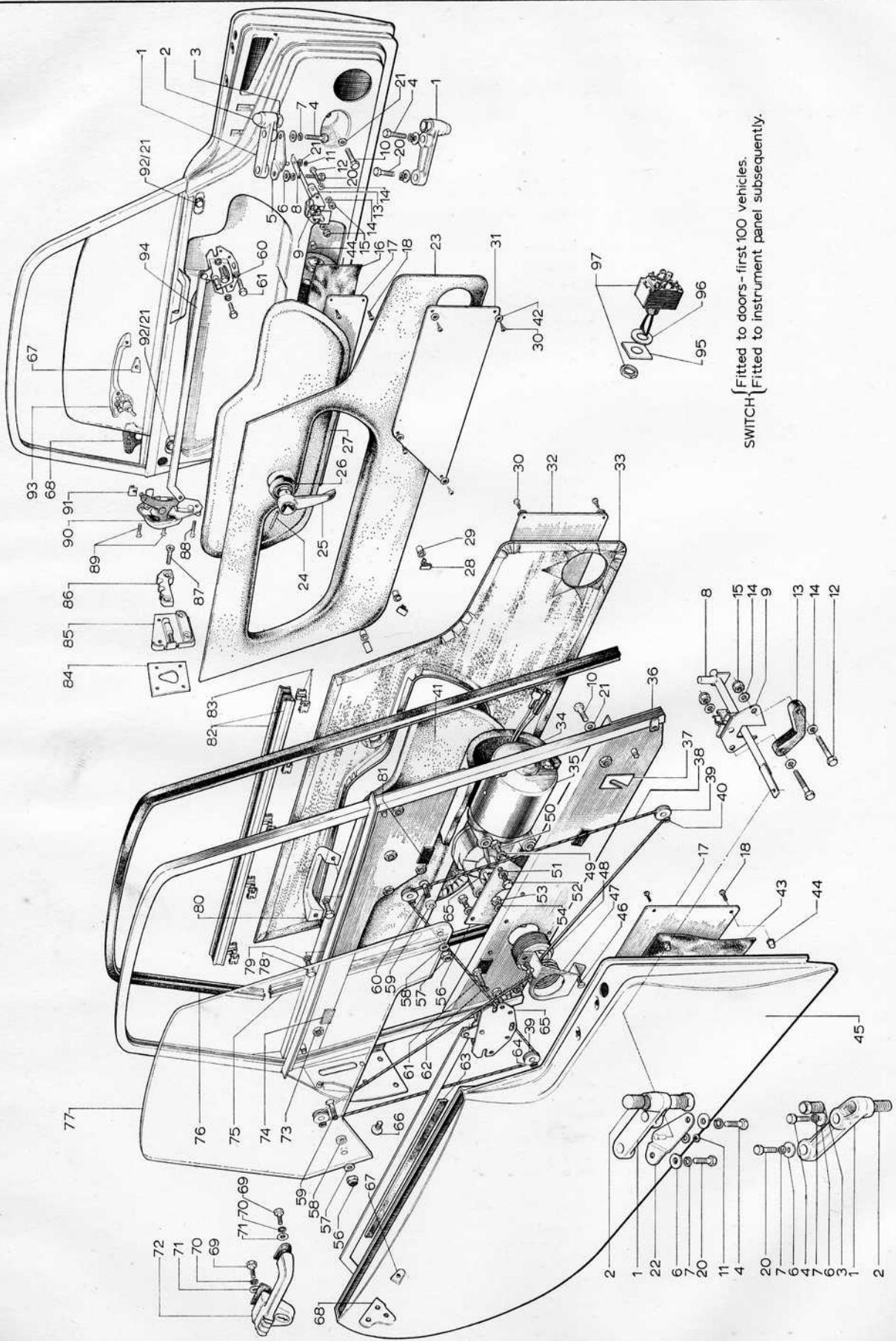
Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>BODY SECTION (continued)</b>						
<b>BODY ASSEMBLY - S1/S2 Doors (continued)</b>						
BA42 . . .	26 B 083 . . .	Gasket (door handle to door) - rear Locknut (handle to door) - $\frac{1}{4}$ " U.N.C. Washer - $\frac{1}{2}$ " dia. Lockwasher - $\frac{1}{4}$ " dia.	26B707/8 . . .	2	2	-
	26 B 720A . . .	Door trim assembly - R.H. - black		1	1	-
	26 B 720B . . .	Door trim assembly - R.H. - red		1	1	-
	26 B 719A . . .	Door trim assembly - L.H. - black		1	1	-
	26 B 719B . . .	Door trim assembly - L.H. - red		1	1	-
BA49 . . .	A26 B 722A . . .	Door trim panel - R.H. - black	26B720A . . .	1	1	-
BA49 . . .	A26 B 722B . . .	Door trim panel - R.H. - red	26B720B . . .	1	1	-
BA118 . . .	A26 B 721A . . .	Door trim panel - L.H. - black	26B719A . . .	1	1	-
BA118 . . .	A26 B 721B . . .	Door trim panel - L.H. - red	26B719B . . .	1	1	-
	A26 B 221 . . .	Plate (armrest attachment)	A26B721/2 . . .	2	2	-
	A26 B 222 . . .	Backing strip (armrest attachment)	A26B721/2 . . .	2	2	-
	10280613 . . .	'Pop' rivet $\frac{3}{16}$ " dia.	A26B721/2 . . .	10	10	-
		Screw (trim to door) - No. 4 1" long - self tapping	26B707/8 . . .	6	6	-
		Screw - No. 4 $\times \frac{5}{8}$ " long	26B707/8 . . .	2	2	-
A26 B 054 . . .	26 B 244 . . .	Trim cap - No. 4 - black	26B707/8 . . .	2	2	-
		Spacer block (trim to door)	26B707/8 . . .	4	4	-
		Strip (trim panel capping) - R.H.	26B720 . . .	1	1	-
	26 B 245 . . .	Strip (trim panel capping) - L.H.	26B719 . . .	1	1	-
AM1SS . . .	3471 . . .	Weatherstrip - 28" long	26B719/20 . . .	4	4	-
		Clip (weatherstrip mounting fixing)	26B719/20 . . .	20	20	-
	26 B 246 . . .	Channel (exterior weatherstrip mounting) - R.H.	26B719/20 . . .	1	1	-
	26 B 247 . . .	Channel (exterior weatherstrip mounting) - L.H.	26B719/20 . . .	1	1	-
	26 B 252 . . .	Clamp (exterior weatherstrip mounting channel)	26B719/20 . . .	2	2	-
	ST/C/08/16/10/2 . . .	Screw (clamp mounting) - No. 8 $\times 1$ " long	26B719/20 . . .	2	2	-
	SNU 2013 . . .	Spring nut - No. 8	26B719/20 . . .	2	2	-
		Screw - No. 4 $\times \frac{1}{2}$ " long - self tapping	26B719/20 . . .	2	2	-
BA54 . . .	B26 B 724A . . .	Door armrest trim panel - R.H. - black	26B720 . . .	1	1	-
BA54 . . .	B26 B 724B . . .	Door armrest trim panel - R.H. - red	26B720B . . .	1	1	-
BA117 . . .	B26 B 723A . . .	Door armrest trim panel - L.H. - black	26B721A . . .	1	1	-
BA117 . . .	B26 B 723B . . .	Door armrest trim panel - L.H. - red	26B721B . . .	1	1	-
		Screw (armrest assembly to door) - No. 4 B.A. $\times 1$ " long	B26B723/4 . . .	10	10	-
		Rawlnut - 4 B.A.	B26B723/4 . . .	10	10	-
		Cupwasher - 4 B.A.	B26B723/4 . . .	10	10	-
		Screw - No. 4 $\times \frac{5}{8}$ " long - self tapping	B26B723/4 . . .	2	2	-
BA52 . . .	SSC2633/24/27 . . .	Trim cap - black	B26B723/4-A . . .	6	6	-
	SSC2633/22/13 . . .	Trim cap - red	B26B723/4-B . . .	6	6	-
	26 B 212 . . .	Trim extension G.F.R.P. - R.H.	26B720 . . .	1	1	-
	26 B 211 . . .	Trim extension G.F.R.P. - L.H.	26B719 . . .	1	1	-
		Screw (trim to extension door) - No. 4 $\times \frac{5}{8}$ " long	26B719/20 . . .	2	2	-
	SSC2633/24/27 . . .	Trim cap - black	26B719/20 . . .	2	2	-
	ST/C/04/10 . . .	Screw (trim extension to armrest panel) - No. 8 $\times \frac{3}{4}$ " long	26B719/20 . . .	4	4	-

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>BODY SECTION (continued)</b>									
<b>BODY ASSEMBLY - S1/S2 Doors (continued)</b>									
BA56	SNR 2727 . . .	Speed nut . . .	26B719/20 . . .	4	4	-			
	7/2095 . . .	Ashtray assembly . . .	26B719/20 . . .	2	2	-			
BA55	10/1 . . .	Door pull . . .	26B719/20 . . .	2	2	-			
		Screw (door pull to armrest) - No. 8×1" long - self tapping	26B719/20 . . .	4	4	-			
BA38	26 B 320 . . .	Seal (door surround) - on door	26B700/1 . . .	2	2	-			
BA27	26 B 323 . . .	Weatherseal (door) and door stop - on body . . .	26B700/1 . . .	2	2	-			

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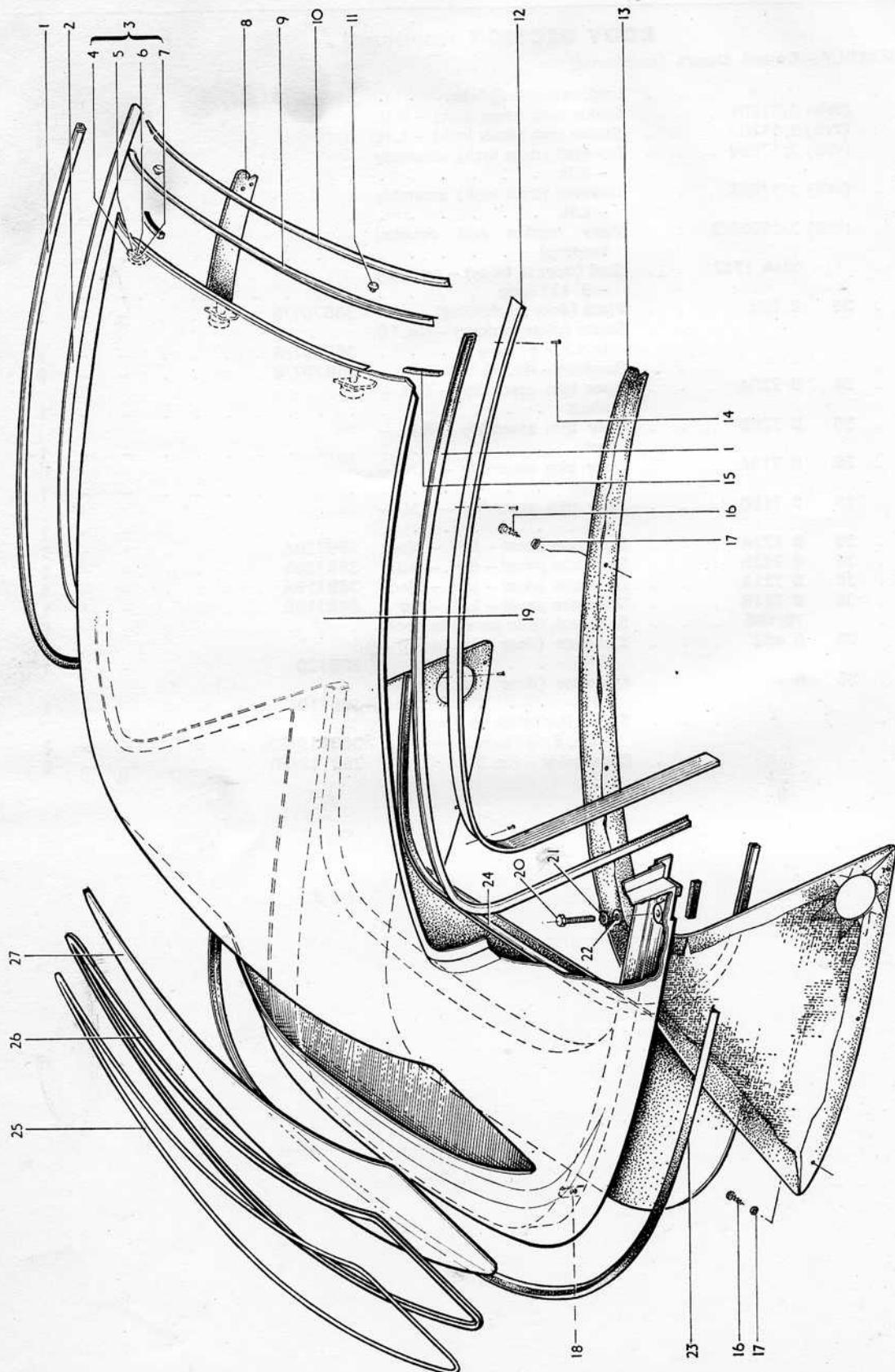


COUPÉ - DOORS

Illustration Reference	Part Number	Description	Next Assembly	S1	S2	Quantity Coupé
<b>BODY SECTION (continued)</b>						
<b>BODY ASSEMBLY - Coupé Doors</b>						
	36 B 708	Door assembly - R.H.		-	-	1
	36 B 707	Door assembly - L.H.		-	-	1
BC45	36 B 756	Door panels assembly - G.F.R.P. - R.H.	36B708	-	-	1
	36 B 755	Door panels assembly - G.F.R.P. - L.H.	36B707	-	-	1
	J 001	Bobbin - $\frac{1}{2}$ " U.N.C.	36B755/6	-	-	4
	J 004	Bobbin - $\frac{1}{16}$ " U.N.C.	36B755/6	-	-	8
	J 008	Bobbin - $\frac{3}{16}$ " clear	36B755/6	-	-	8
BC1	26 B 072	Door hinge arm	36B707/8	-	-	4
BC2	26 B 073	Door hinge pin	36B707/8	-	-	4
BC3	26 B 069	Door hinge pin locking bolt	36B707/8	-	-	4
BC4		Bolt (lower door hinge mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8	-	-	2
BC20		Bolt (lower door hinge mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8	-	-	2
BC6	26 B 079	Washer (lower door hinge mounting)	36B707/8	-	-	4
BC6	26 B 103	Washer (lower door hinge mounting)	36B707/8	-	-	4
BC7		Lockwasher - $\frac{5}{16}$ " dia.	36B707/8	-	-	4
BC4		Bolt (upper door hinge and door check mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8	-	-	2
BC20		Bolt (upper door hinge and door check mounting) - $\frac{5}{16}$ " U.N.C. $\times 1\frac{1}{2}$ " long	36B707/8	-	-	2
BC7		Lockwasher - $\frac{5}{16}$ " dia.	36B707/8	-	-	4
BC9	36 B 801	Backplate (door check) assembly	36B707/8	-	-	2
BC13	36 B 492	Buffer (door check)	36B707/8	-	-	2
BC12		Screw (backplate and buffer to body) - No. 10 U.N.F. $\times 1$ " long	36B707/8	-	-	4
BC15		Nut - No. 10 U.N.F.	36B707/8	-	-	4
BC14		Washer - $\frac{5}{16}$ " dia.	36B707/8	-	-	4
BC22	36 B 820	Hinge plate (door check) assembly - R.H.	36B707/8	-	-	8
BC5	36 B 819	Hinge plate (door check) assembly - L.H.	36B707/8	-	-	1
BC8	A36 B 489	Tube (door check)	36B707/8	-	-	1
BC11	(G) 64325706	Spring clip (check tube to hinge plate)	36B707/8	-	-	2
BC21		Washer - $\frac{1}{4}$ " dia.	36B707/8	-	-	2
BC36	A36 B 790	Window frame assembly - R.H.	36B707/8	-	-	1
	A36 B 789	Window frame assembly - L.H.	36B707/8	-	-	1
BC80	10/5	Handle (door pull)	36B707/8	-	-	2
BC78		Screw (handle to window frame) - No. 10 $\times \frac{1}{2}$ " long	36B707/8	-	-	4
BC79		Lockwasher - $\frac{3}{16}$ " dia.	36B707/8	-	-	4
BC92		Screw (window frame to door) - top - $\frac{1}{4}" \times \frac{7}{8}$ " long	36B707/8	-	-	4
BC21		Washer - $\frac{1}{4}$ " dia.	36B707/8	-	-	4
BC10		Screw (window frame to door) - bottom - $\frac{1}{2}" \times \frac{7}{8}$ " long	36B707/8	-	-	ar
BC21		Washer - $\frac{1}{4}$ " dia.	36B707/8	-	-	ar
BC37	26 B 094	Shim (window frame)	36B707/8	-	-	ar
BC89		Screw (window frame to door) - lockplate - $\frac{1}{4}"$ U.N.C. $\times \frac{1}{2}$ " long	36B707/8	-	-	4
BC77	36 B 090	Glass (door window)	36B707/8	-	-	2
BC75	36 B 504	Glazing channel - short	36B707/8	-	-	2
BC76	36 B 505	Glazing channel - long	36B707/8	-	-	2
BC82	AM8	Weatherstrip (glass to window frame sill) - 27" long	36B707/8	-	-	4
BC83	3471	Clip (weatherstrip to frame)	36B707/8	-	-	20
BC74	36 B 681	Anti-rattle (window frame)	36B707/8	-	-	2

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupé			
<b>BODY SECTION (continued)</b>									
<b>BODY ASSEMBLY - Coupé Doors (continued)</b>									
BC39	36 B 433	Pulley (window operating cable)	36B707/8	-	-	8			
BC40	5126	Circlip (pulley to pivot)	36B707/8	-	-	8			
BC38	A36 B 464	Cable (window operating mechanism)	36B707/8	-	-	2			
BC59	36 B 436	Clamp stud (operating cable to glass)	36B707/8	-	-	4			
BC58		Washer - copper - $\frac{1}{4}$ " I.D. $\times \frac{5}{8}$ " O.D. $\times 18$ s.w.g.	36B707/8	-	-	4			
BC57		Washer - fibre - $\frac{1}{4}$ " I.D. $\times \frac{1}{2}$ " O.D. $\times \frac{1}{16}$ " thick	36B707/8	-	-	4			
BC56		Nut - $\frac{1}{4}$ " nyloc	36B707/8	-	-	4			
BC81	36 B 650	Insulating pad	36B707/8	-	-	10			
BC56	36 B 649	Plate (motor to window frame)	36B707/8	-	-	2			
BC50		Screw (plate to window frame) - $\frac{1}{4}$ " U.N.F. $\times \frac{3}{8}$ " long	36B707/8	-	-	6			
BC49		Lockwasher - $\frac{1}{4}$ " dia.	36B707/8	-	-	6			
BC35	(F) C5AH-17B571-K	Motor (window operating mechanism actuating)	36B707/8	-	-	2			
BC52		Screw (motor to plate) - $\frac{1}{4}$ " U.N.C. $\times \frac{3}{8}$ " long	36B707/8	-	-	6			
BC51		Washer - $\frac{3}{32}$ " dia.	36B707/8	-	-	6			
BC34	36 B 656	Packing (motor) - $\frac{1}{8}$ " $\times 4\frac{1}{2}$ " $\times 6$ "	36B707/8	-	-	2			
	36 M 730	Cable (main feed)	36B707/8	-	-	1			
	36 M 731	Cable (switch to main feed)	36B707/8	-	-	2			
	36 M 732	Cable (switch to motor)	36B707/8	-	-	2			
BC97	Y83/AA	Switch (window lift)		-	-	2			
BC96		Washer - $\frac{1}{2}$ " dia. I.D.		-	-	2			
BC95	A36 B 554	Escutcheon (window switch)		-	-	2			
BC48	36 B 651	Pulley (window driving)	36B707/8	-	-	2			
	36 B 648	Bracket (window driving pulley bearing) - R.H.	36B708	-	-	1			
BC47	36 B 647	Bracket (window driving pulley bearing) - L.H.	36B707	-	-	1			
BC46		Screw (bracket to window frame) - No. 10 $\times \frac{3}{8}$ " long	36B707/8	-	-	4			
BC53		Locknut - No. 10 U.N.F.	36B707/8	-	-	4			
BC54		Lockwasher - No. 10	36B707/8	-	-	4			
BC43	36 B 675	Plastic sheet (door inner waterproofing)	36B707/8	-	-	2			
BC72	36 B 798	Lock (door) assembly - R.H.	36B708	-	-	1			
BC90	36 B 797	Lock (door) assembly - L.H.	36B707	-	-	1			
BC89		Screw (door lock to door) - No. 10 $\times \frac{1}{2}$ " long	36B707/8	-	-	4			
BC88		Screw - No. 10 $\times \frac{3}{8}$ " long	36B707/8	-	-	2			
BC65	36 B 806	Control (door lock remote) assembly - R.H.	36B708	-	-	1			
BC94	36 B 805	Control (door lock remote) assembly - L.H.	36B707	-	-	1			
BC91	SFO3089/17/00	Clip (remote control to door lock)	36B707/8	-	-	2			
BC61		Screw (control to door frame) - No. 10 U.N.F. $\times \frac{3}{8}$ " long	36B707/8	-	-	6			
BC60		Lockwasher - $\frac{3}{16}$ " dia.	36B707/8	-	-	6			
BC63	36 B 674	Pad (remote control assembly to door) - $1\frac{1}{2}$ " $\times \frac{1}{4}$ " $\times 15$ "	36B707/8	-	-	2			
BC25	1/301	Handle (door interior)	36B707/8	-	-	2			
BC26	1/323	Escutcheon (door interior handle)	36B707/8	-	-	2			
BC24	7204127	Cross pin (handle to remote control assembly)	36B707/8	-	-	2			
BC72	36 B 816	Handle (door exterior) - R.H.	36B708	-	-	1			
BC93	36 B 815	Handle (door exterior) - L.H.	36B707	-	-	1			
BC67	ADA5829	Gasket (exterior handle) - front	36B707	-	-	2			
BC68	ADA5830	Gasket (exterior handle) - rear	36B708	-	-	2			
BC69		Screw (exterior handle to door) - No. 10 $\times \frac{1}{2}$ " long	36B707/8	-	-	4			
BC71		Washer - $\frac{3}{16}$ " dia.	36B707/8	-	-	4			

Illustration Reference	Part Number	Description	Next Assembly	Quantity					
				S1	S2	Coupe			
<b>BODY SECTION (continued)</b>									
<b>BODY ASSEMBLY - Coupe Doors (continued)</b>									
BC70	(WB) 3/11201	Lockwasher - $\frac{3}{16}$ " dia.	36B707/8	-	-	4			
BC80	(WB) 3/11200	Striker rack (door lock) - R.H.		-	-	1			
	(WB) 3/17888	Striker rack (door lock) - L.H.		-	-	1			
		Dovetail (door lock) assembly - R.H.		-	-	1			
BC85	(WB) 3/17887	Dovetail (door lock) assembly - L.H.		-	-	1			
BC84	(WB) 3/16052/3	Plate (striker and dovetail tapping)		-	-	2			
BB71	XUA 1732	Seal (door to body) - on body - 9' 11" long		-	-	2			
BC17	36 B 633	Plate (door reinforcing)	36B707/8	-	-	2			
BC18		Screw (plate to door) - No. 10 U.N.F. $\times \frac{1}{2}$ " long	36B707/8	-	-	8			
BC44		Rawlnut - No. 10 U.N.F.	36B707/8	-	-	8			
BC33/41	36 B 720A	Door trim assembly - R.H. - black		-	-	1			
BC33/41	36 B 720B	Door trim assembly - R.H. - red		-	-	1			
BC23/27	36 B 719A	Door trim assembly - L.H. - black		-	-	1			
BC23/27	36 B 719B	Door trim assembly - L.H. - red		-	-	1			
BC33	36 B 722A	Door trim panel - R.H. - black	36B720A	-	-	1			
BC33	36 B 722B	Door trim panel - R.H. - red	36B720B	-	-	1			
BC23	36 B 721A	Door trim panel - L.H. - black	36B719A	-	-	1			
BC23	36 B 721B	Door trim panel - L.H. - red	36B719B	-	-	1			
BC28/29	76/589	Snapsack (trim panels to door)		-	-	6			
BC32	36 B 482	Kickplate (door trim panel) - R.H.	36B720	-	-	1			
BC31	36 B 481	Kickplate (door trim panel) - L.H.	36B719	-	-	1			
BC30		Screw (kickplate to door trim) - No. 8 $\times \frac{1}{2}$ " long	36B719/20	-	-	8			
BC42		Cupwasher - No. 8	36B719/20	-	-	8			

**BD**

HARDTOP ASSEMBLY

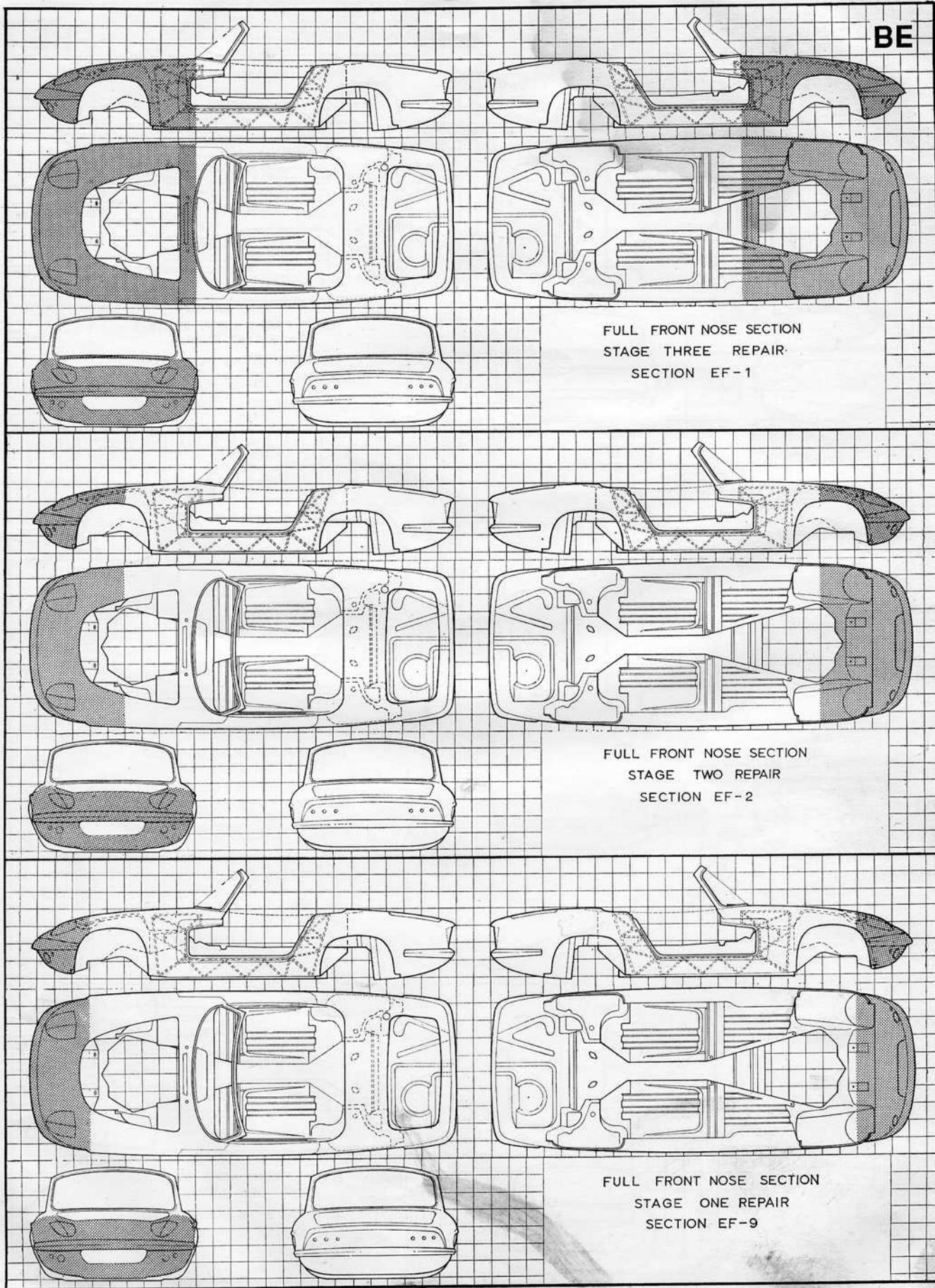
Illustration Reference	Part Number	Description	Next Assembly	Quantity		
				S1	S2	Coupé
<b>BODY SECTION (continued)</b>						
<b>BODY ASSEMBLY - Hard Top</b>						
	26 B 730 . . .	Hard top assembly - optional extra		1	1	-
	26 B 296 . . .	Weather seal (window surround) - 36" long	26B730 . . .	2	2	-
BD23 . . .	26 B 297 . . .	Weather seal (rear lower outside edge) - 87" long	26B730 . . .	1	1	-
BD24 . . .	26 B 374 . . .	Edging strip (rear lower inside edge) - 72" long	26B730 . . .	1	1	-
BD9 . . .	26 B 321 . . .	Seal (front edge) - 45 $\frac{1}{2}$ " long	26B730 . . .	1	1	-
	26 B 061 . . .	'Ladac' - $\frac{3}{8}$ " x $\frac{3}{8}$ " x 3 $\frac{1}{2}$ "	26B730 . . .	2	2	-
	26 B 064 . . .	'Ladac' - $\frac{3}{8}$ " x $\frac{1}{4}$ " x 2"	26B730 . . .	2	2	-
	26 B 353 . . .	Mounting pad	26B730 . . .	2	2	-
BD27 . . .	A26 B 349 . . .	Rear screen	26B730 . . .	1	1	-
BD26 . . .	A 5132 . . .	Weatherstrip (rear screen) - 105" long	26B730 . . .	1	1	-
BD25 . . .	CL1078/T1 . . .	Fillerstrip - 105" long	26B730 . . .	1	1	-
BD12 . . .	A26 B 310 . . .	Drip rail (hard top) - R.H.	26B730 . . .	1	1	-
BD2 . . .	A26 B 309 . . .	Drip rail (hard top) - L.H.	26B730 . . .	1	1	-
BD14 . . .	TAP/D440PH . . .	'Pop' rivet (drip rail to hard top) - $\frac{1}{8}$ " dia.	27B730 . . .	14	14	-
BD13 . . .	26 B 778 . . .	Panel (hard top side trim) assembly - R.H.	26B730 . . .	1	1	-
BD8 . . .	26 B 777 . . .	Panel (hard top side trim) assembly - L.H.	26B730 . . .	1	1	-
BD16 . . .		Screw (panel to hard top) - No. 4 x $\frac{1}{2}$ " self tapping	26B730 . . .	16	16	-
BD17 . . .	SSC2633/22/12 . . .	Trim cap	26B730 . . .	16	16	-
BD20 . . .		Screw (hard top foot to body) - $\frac{1}{2}$ " U.N.C. x 1 $\frac{1}{2}$ " long - chrome	26B730 . . .	2	2	-
BD21 . . .		Lockwasher - $\frac{1}{2}$ "	26B730 . . .	2	2	-
BD22 . . .		Washer - $\frac{1}{2}$ " I.D. x $\frac{5}{8}$ " O.D. x 0.064" thick	26B730 . . .	2	2	-
	A26 B 345 . . .	Clamp plate	26B730 . . .	3	3	-
	A26 B 346 . . .	Clamp nut	26B730 . . .	3	3	-
	900-31A . . .	Circlip (nut to plate)	26B730 . . .	3	3	-
	17661 . . .	Touch-up paint - Elephant grey				

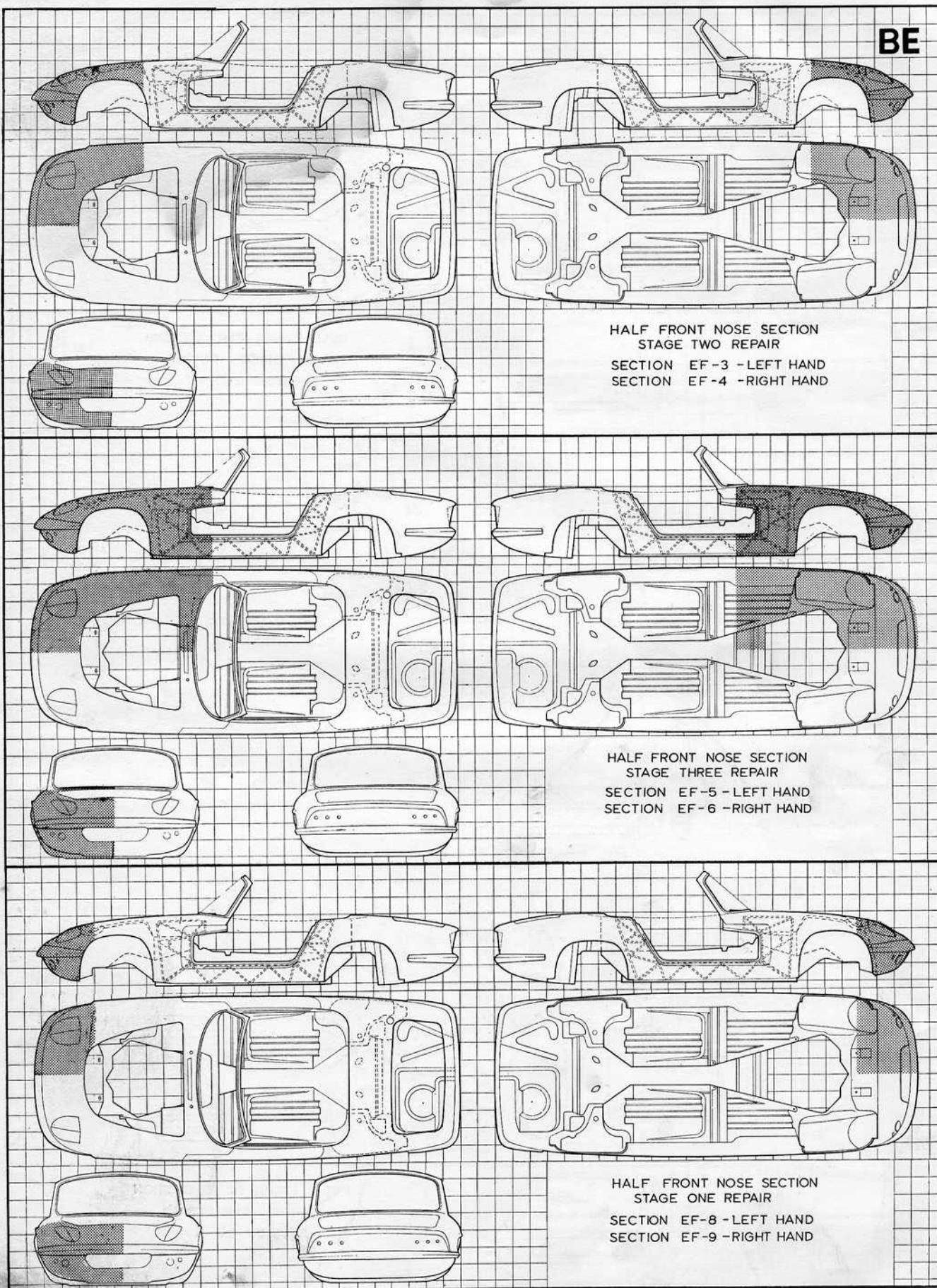
**BODY SECTION (*continued*)****REPAIR SECTIONS**

The following pages illustrate in diagram form the complete range of glass fibre reinforced plastic body repair sections available in service. To assist identification, the illustrations are shown on a 6" (152·4 mm.) grid and indicate the area of the replacement section; if the damage extends beyond the shaded area, the adjacent panel will also be required and all relevant part numbers should be ordered.

A repair section is not available for the Elan Coupé roof and repair of any damage involving this area should be referred to the Technical Service Department.

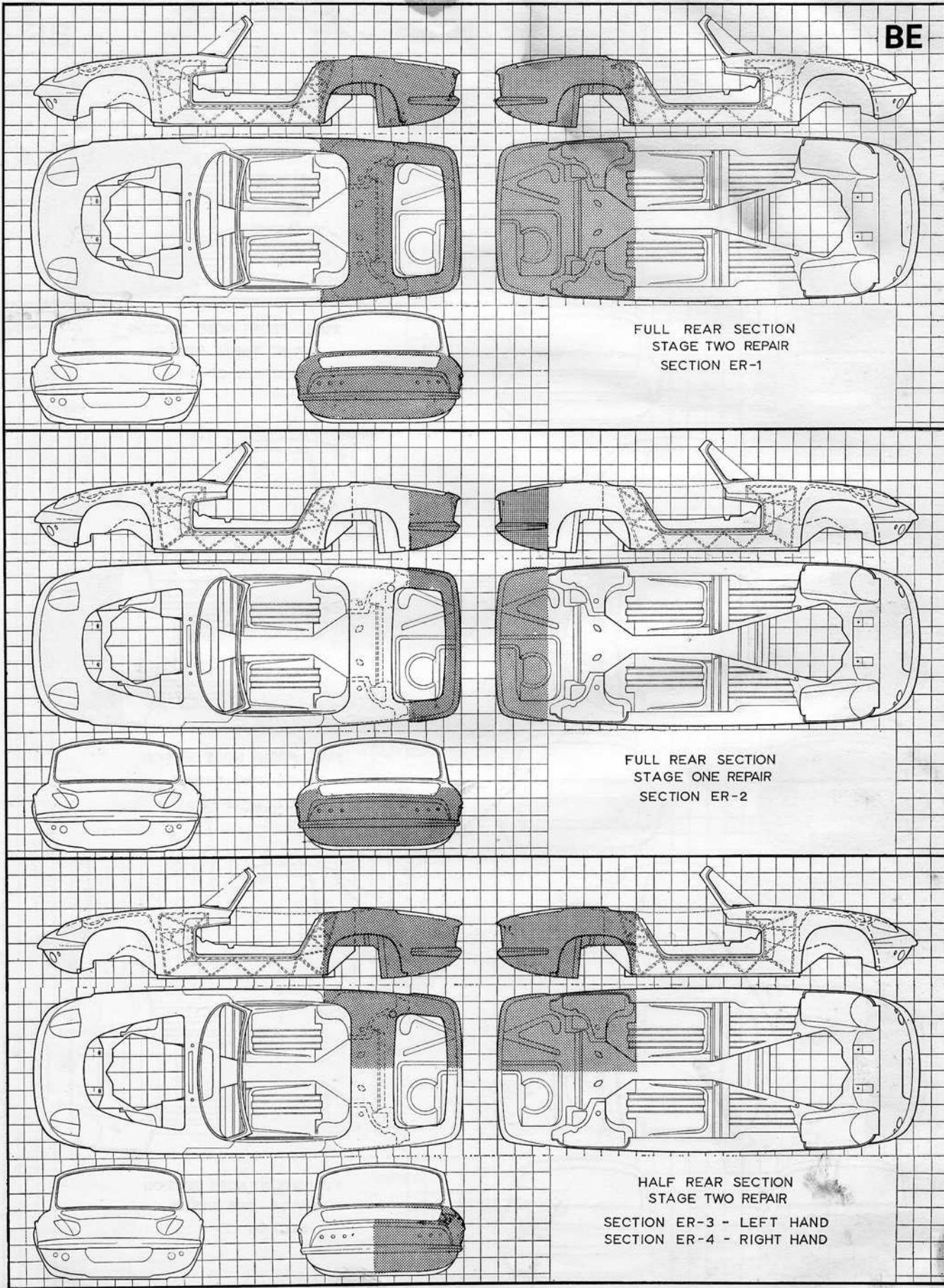
All repair sections are supplied in a base primer condition.

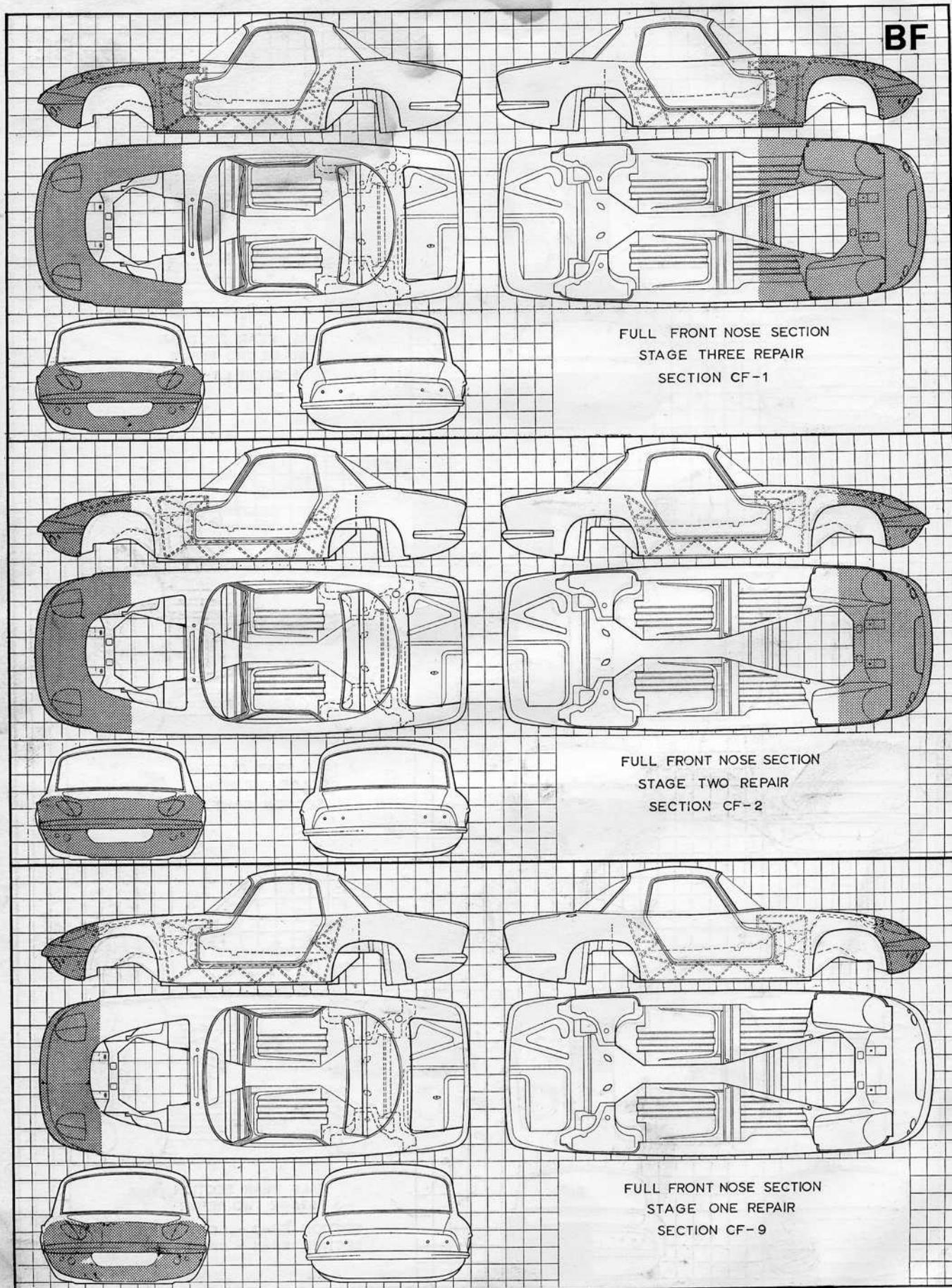




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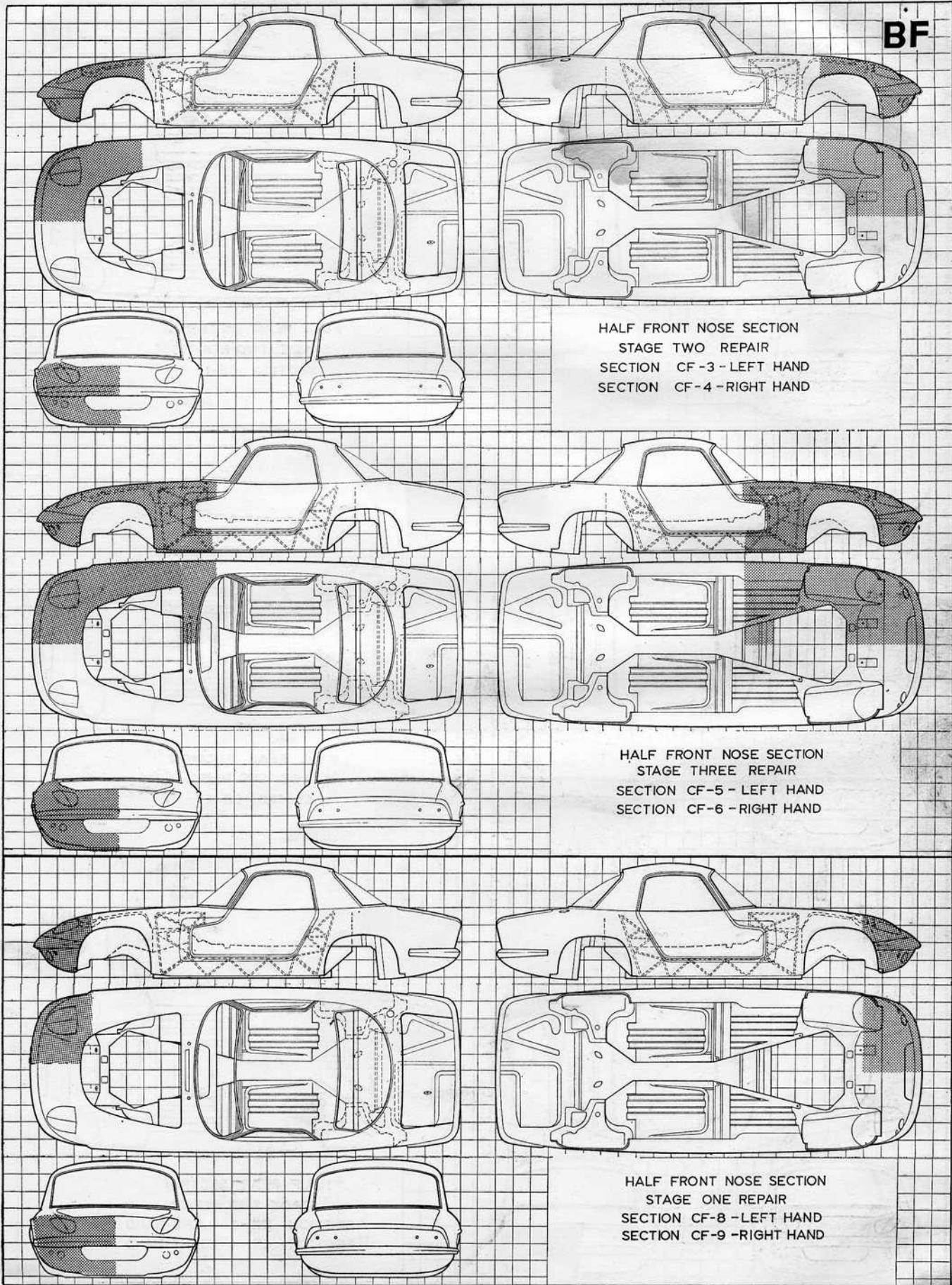
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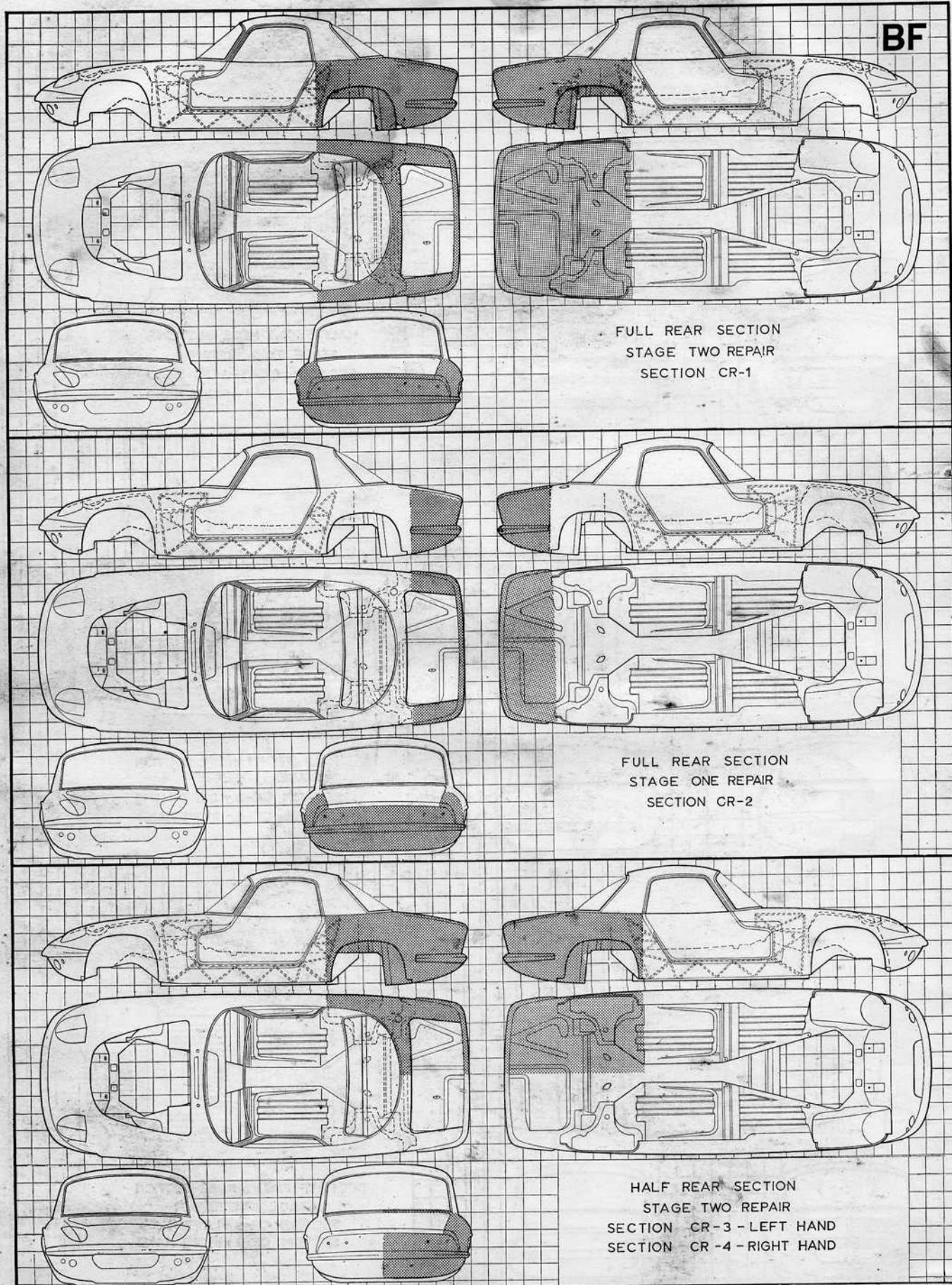




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