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| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
|  | | |  | | --- | | **UNITED RUBBER INDUSTRIES (I) PVT.LTD.**  LAYOUT INSPECTION REPORT  (MOULD/FIXTURE/JIGS/MANDREL/GAUGES/FINISHED PRODUCTS) | | | | | | | | | | | | | | | QA/QR/09  Rev: 02  Date: 08/10/16 | Page No:1 |
| Customer name: POLARIS Report Number.: URI/NSR/748 Date.: 04/04/2025  Part Number: 5419070  Part Description: Quantity: 6 | | | | | | | | | | | | | | | | | |
| **Sr. No** | **Description of Parameters** | | **Specified value in mm** | | | | | | **Observed values in mm** | | | | | | | **Inspection Method** | **Remarks** |
|  | | | **Drg.** | **UOM** | | **01** | | **02** | **03** | **04** | **05** | **06** |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | {{UOM}} | |  | |  |  |  |  |  | Steel Ruler / Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | {{UOM}} | |  | |  |  |  |  |  | Vernier Calliper | OK |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | {{UOM}} | |  | |  |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | {{UOM}} | |  | |  |  |  |  |  | Vernier Calliper | OK |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | {{UOM}} | |  | |  |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | {{UOM}} | |  | |  |  |  |  |  | Plug guage | OK |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | {{UOM}} | |  | |  |  |  |  |  |  | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Checking Fixture | OK |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  |  |  |
| {{id}} | {{text}} | | {{spec}} | {{spec\_drg}} | | | {{UOM}} | |  |  | |  |  |  |  | Vernier Calliper |  |
| {{id}} | {{text}} | | {{spec}} | | {{spec\_drg}} | | {{UOM}} | |  |  | |  |  |  |  | Vernier Calliper |  |  | |  |  |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | | {{UOM}} |  |  | |  |  |  |  | Vernier Calliper |  |  | |  |  |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | | {{UOM}} |  |  | |  |  |  |  | Checking Fixture |  |  | |  |  |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | | {{UOM}} |  |  | |  |  |  |  | Vernier Calliper |  |  | |  |  |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | | {{UOM}} |  |  | |  |  |  |  | Vernier Calliper |  |  | |  |  |
| {{id}} | {{text}} | | {{spec}} | | | {{spec\_drg}} | | {{UOM}} |  |  | |  |  |  |  | Plug guage |  |  | |  |  |
| {{id}} | {{text}} | | Visual | | |  | |  |  | | | | | | |  |  | |  | OK | |
| {{id}} | {{text}} | | Smooth finish | | |  | |  |  | | | | | | |  | | | |  | |
| {{id}} | {{text}} | | Free from all defects | | | | | | | | | | No defects observed | | | | | | |  | |

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| Note :1. \* <USC> URI special characteristics.  2. Layout Inspection to be carried out considering all dimensions & notes mentioned in the drawing & standards. |
| Prepared By: Sudesh Verified By: Dr. Sushant Maity |

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