



DRILL CHART: TOP of BOTTOM						
ALL UNITS ARE IN MILS						
FIGURE	FINISHED SIZE	ROTATION	TOLERANCE DRILL	TOLERANCE TRAVEL	PLATED	QTY
A	10.0	-	+6.0/-6.0	-	PLATED	1768
B	10.0	-	+2.0/-2.0	-	PLATED	30
C	11.81	-	+0.0/-0.0	-	PLATED	297
D	33.46	-	+0.0/-0.0	-	PLATED	6
E	35.04	-	+0.0/-0.0	-	PLATED	8
F	37.4	-	+0.0/-0.0	-	PLATED	54
G	38.58	-	+0.0/-0.0	-	PLATED	10
H	39.37	-	+0.0/-0.0	-	PLATED	73
I	39.37	-	+0.0/-0.0	-	PLATED	12
J	40.0	-	+3.0/-3.0	-	PLATED	28
K	41.34	-	+0.0/-0.0	-	PLATED	60
L	50.39	-	+0.0/-0.0	-	PLATED	4
M	64.96	-	+0.0/-0.0	-	PLATED	2
N	66.14	-	+0.0/-0.0	-	PLATED	2
O	79.13	-	+0.0/-0.0	-	PLATED	8
P	106.0	-	+0.0/-0.0	-	PLATED	11
Q	51.2	-	+0.0/-0.0	-	NON-PLATED	2
R	61.02	-	+0.0/-0.0	-	NON-PLATED	12
S	131.1	-	+0.0/-0.0	-	NON-PLATED	2
T	130.0x90.0	90.000	+10.0/-0.0	+10.0/-0.0	NON-PLATED	2