

OXY-FUEL ADVANCED BURNER TECHNOLOGY



- Electric Arc Furnaces
 - Side-wall and sump installations
 - · Scrap preheating and cutting
- Non-Ferrous Industry
 - · Lead smelters
 - · Aluminium secondary smelters
 - Copper and Brass smelters
 - · Available for Reverb (end-wall and side-wall burners), Rotary, Shaft Furnaces
- Ladle heaters
 - · Vertical and horizontal units
 - · Ferrous and non-ferrous applications
- Patented technology by



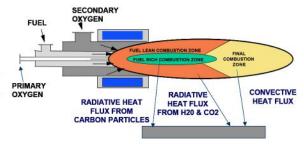
Main advantages of this technology

- Increase Furnace Production
- Increase melting rate up to 50 %
- Decrease total energy cost
- Improve Metallic yield
- Extend Refractory life
- Optimize oxygen usage

PYROX™ Flame Pattern Structure

PYROX TM Technology

American Combustion (ACI) put forward and patented an innovative approach to high temperature combustion process in industrial furnaces.



PYROX[™]: Method of Combustion

For standard **PYROX** ™ applications, the fuel is oxidized with **two flows of oxygen** via **one single flow control line**. The combustion is staged and occurs within three zones: central, peripheral and final zones of combustion.

- Primary fuel rich zone
 - This inner zone generates carbon particles, providing an intensive radiant heat transfer.
- Secondary fuel lean zone
 - This outer zone has high velocity excess oxidizer.
- Final zone
 Where complete fuel oxidation takes place.

Characteristics of PYROX[™] technology

- **Efficiency:** Highly luminous flame dramatically increases heat transfer efficiency to the load
- **Robust Concept:** PYROXTM is an industry-proven design, showing extended longevity together with low maintenance requirements
- **NO_x:** Low amount of NO_x due to:
 - 1. Staged combustion.
 - 2. Multiple, high velocity jets (perfect mixing and reduced residence time)
 - 3. Independently control of the oxygen / air ratio
- Power Range: from 1.5 MW up to 4.5 MW



Typical PYROXTM flame in Electric Arc Furnace



PYROXTM nozzle - Front view