

The PyreTron[™] Combustion System is designed to heat ladle homogenously via a long flame using both oxygen and air

Highlights of the PyreTron[™] Combustion System

- **Safe and Reliable Operation**
- **b** Over 180 references world wide
- Air/Oxy design
- Heating/Drying/Curing
- **b** High speed jet fuel stream
- **b** From 1.5 to 5 MW nominal power
- **Built-in UV detection and pilot burner**
- Fuel gas/oil capabilities
- Staged burner design
- Adjustable flame length and flame temperature
- Air-cooled refractory combustor
- For vertical or horizontal mount

Benefits of the PyreTron[™] Technology for Customers

- Fuel Savings
- **७** Cost Optimization based on NG and O₂ Costs
- Fast Heating Rate
- **& Accurate Temperature Control**
- Increased Operational Flexibility

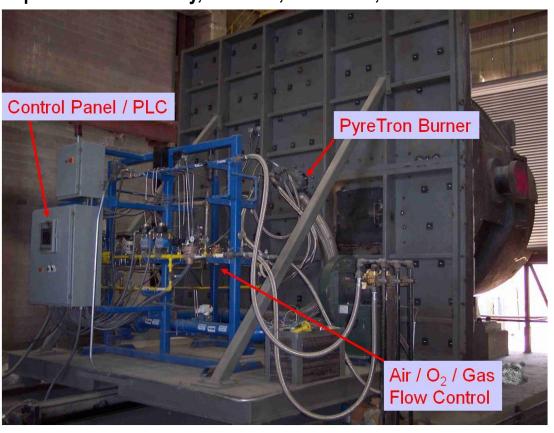


Gas Control Valve Trains

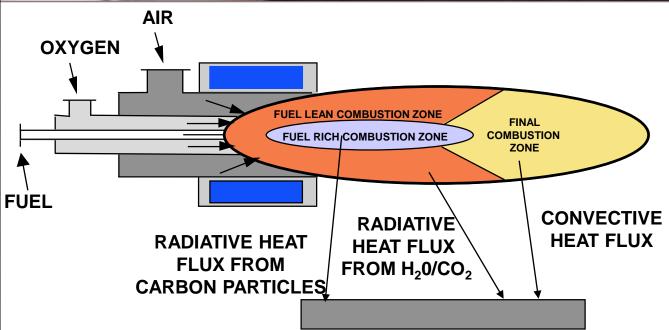
- **७** O₂ valves trains are specifically designed for safe operation
- **b** Fuel valve trains can be designed for a variety of fuel types
- Includes combustion air spool and blower

PLC Programming and HMI

- Provides control logic to continuously optimize flame characteristics to quickly bring ladle to temperature
- PLC options: Allen-Bradley, Siemens, Square D, GE, Modicon, Mitsubishi
- HMI options: Allen-Bradley, Siemens, Mitsubishi, Automation Direct







Fuel Savings

- ⊌ Up to 60% fuel savings compared to air burners
- Decreased heat loss through the flue gases
- Fuel savings through increased heat transfer efficiency
- Decreased amount of excess air in the ladle
- Less energy required during heating and soaking compared to air burners

Cost Optimization

- **७** Air/Oxy design allows for flexible operation according to fuel and O₂ costs
- Adjustable flame temperature
- Improved ladle refractory life
- Short payback period of __ months



Increased Operational Flexibility

- **b** Based on PLC control and temperature feedback from thermocouples
- Custom heating profile for accurate control of all aspects of Ladle Heating
- Air cooled burner, lowering maintenance requirements and increasing operational reliability

Fast Heating Rate and Accurate Temperature Control

- **b** Up to 50% increase in heating rate of ladles compared to air burners
- **b** Up to 30% reduction in heating time compared to air burners
- **⊌** Allows higher operating temperatures without large increase in energy use
- **b** Enables heating to higher face temperature when needed
- Longer heat retention of steel inside ladle, reducing heat requirements for the downstream processes

