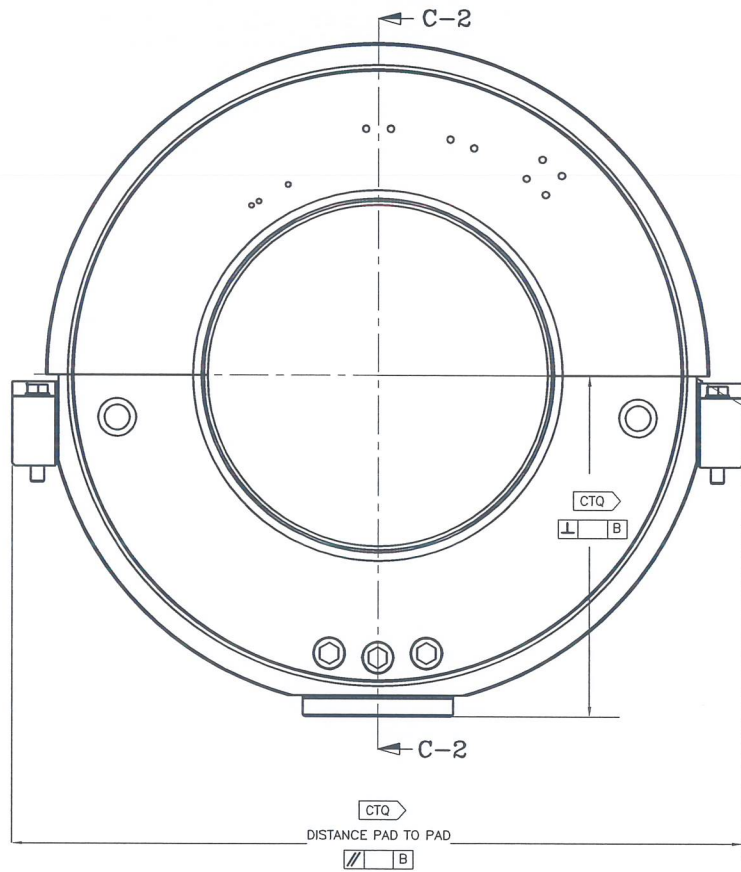
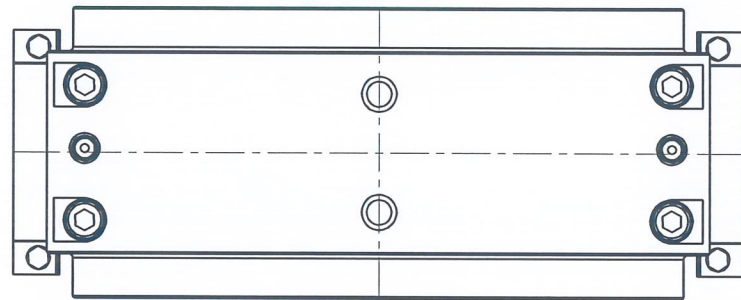
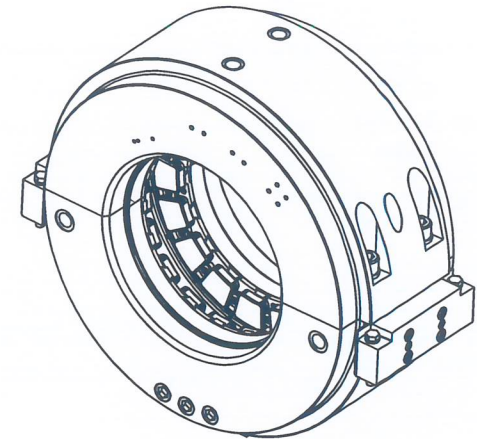


TD0060732
DWG NO.

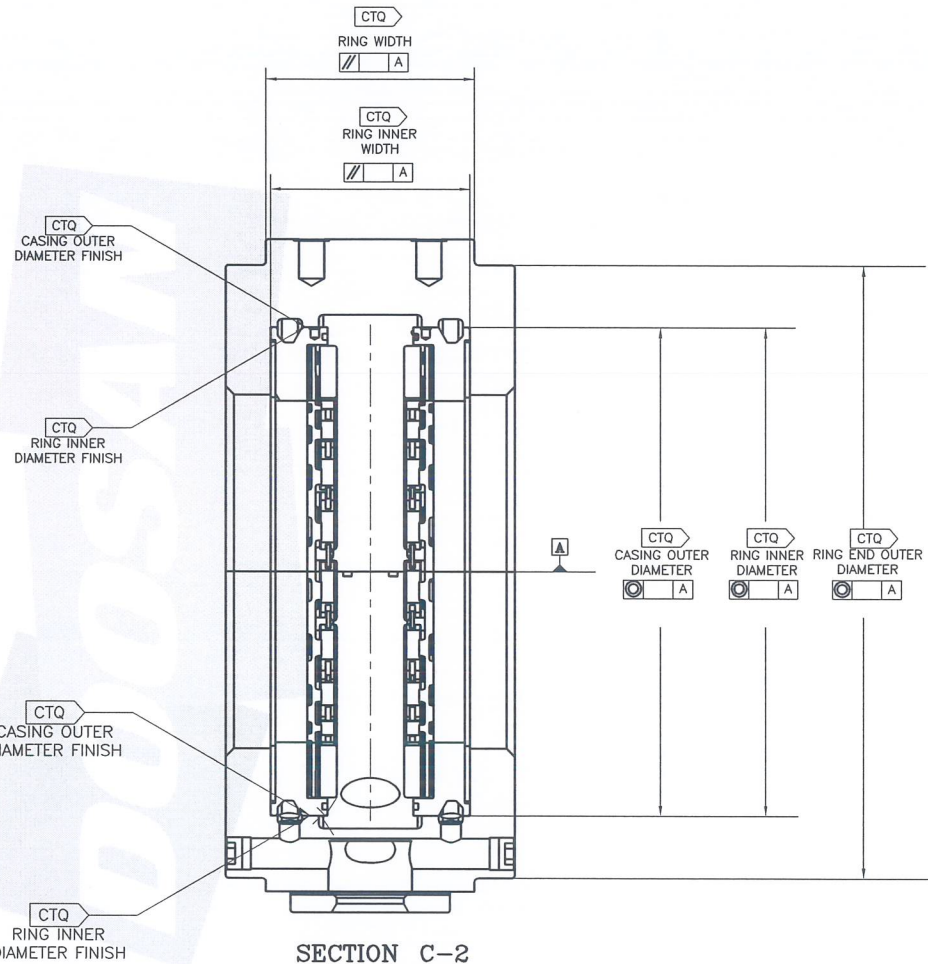
APPLIED PRACTICES	GENERAL TOLERANCE ON MACHINED DIMENSIONS	DIMENSION RANGE (mm)	TOLERANCE		각도 ANGLES	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			1st PLACE DECIMALS	2nd PLACE DECIMALS							UNIT	TOTAL	
		0 < D.R. ≤ 305	±0.5	±0.05	±1°								
		305 < D.R. ≤ 610	±1.0	±0.07									
		610 < D.R.	±1.0	±0.12									



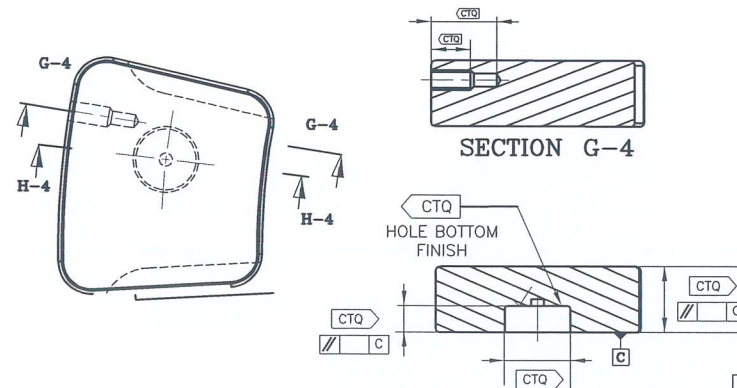
BEARING PLATE



ISO VIEW FOR TILTING PAD
THRUST BEARING ASSY

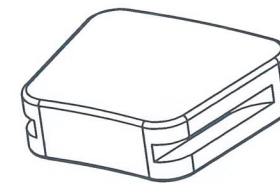


SECTION C-2



SECTION G-4

SECTION H-4



ISO VIEW OF PAD

NOTES

- 본 도면은 표준 베어링에 대한 CTQ치수를 나타낸다.
- 공차는 제작도면 도면을 따르고, 제작도면에 명시되지 않을 경우 기하학적 공차는 0.03을 따른다.
- THIS DRAWING SHOWS CTQ DIMENSION FOR STANDARD BEARING.
- TOLERANCE FOLLOW MACHINING DRAWING AND GEOMETRICAL TOLERANCE FOLLOW 0.03 IN CASE OF NOT SHOWN MACHINING DRAWING.

제 작 용

REV	NAME (명칭)	DATE (일자)	NAME (명칭)	DATE (일자)	NAME (명칭)	DATE (일자)
1	PREPARED BY (작성)		REVIEWED BY (검토)		APPROVED BY (승인)	

PROJECT (공사명)

Doosan Heavy Industries & Construction

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TITLE (도명) CRITICAL TO QUALITY FOR TURBINE BEARINGS

DWG NO (도면 번호) TD0060732

REV (개정) B SHEET (장) 4/4

PROJ (사업명)	UNIT (단위)	SCALE (비율)	ITEM NO. (분류번호)
전면 개 정	mm	N/S	
DESCRIPTION OF REVISION (개정 사유)			
CAD FILE NAME(파일명) : TD0060732_4/4			

CONT. NO. (도면관리 번호)