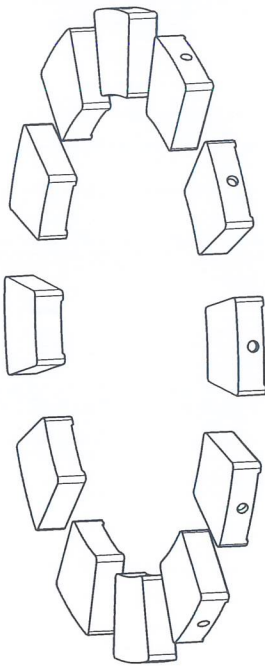
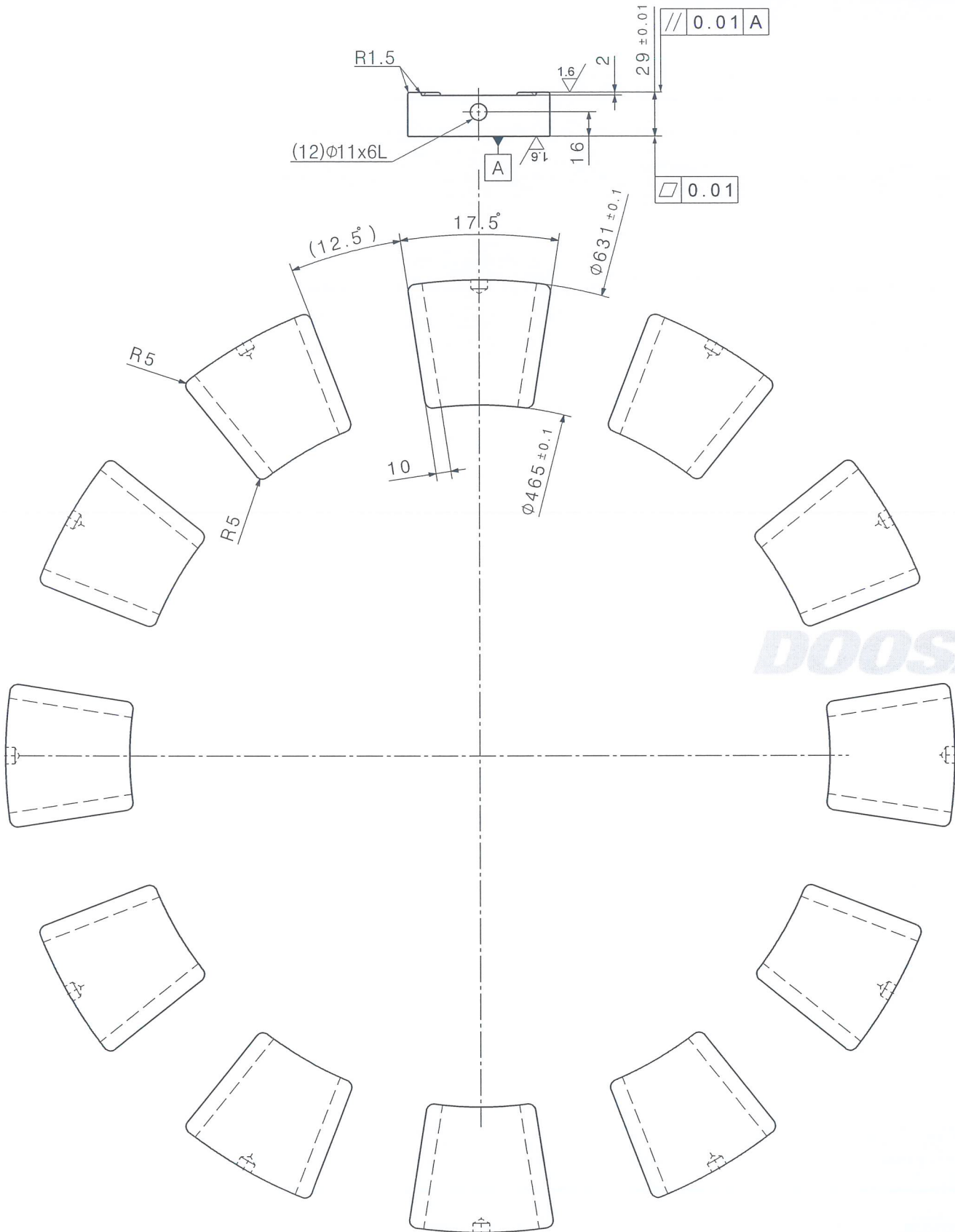


1902900DL

(도면번호)
DWG NO.

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차 (mm) TOLERANCE						UNIT	TOTAL	
6.3/	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1							
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6								
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8								



ISO VIEW

NOTES

- 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것(단 1mm이하)
- 명시되지 않은 TAP DRILL깊이는 가상의 나사산 2개를 물리는 깊이로 할것
- 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임
- 날카로운 모서리부, BURR 제거할 것
- 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것

- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM(ONLY BELOW 1mm)
- TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
- CHECK ALL TAP HOLES WITH GO, NO-GAUGE
- FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC


△	방경보	2025.01.09	김동석	2025.01.09	전홍영	2025.01.09
REV	NAME	DATE	NAME	DATE	NAME	DATE
(개입)	(승인)	(일시)	(승인)	(일시)	(승인)	(일시)
	PREPARED BY (제도)		REVIEWED BY (검도)		APPROVED BY (승인)	

PROJECT
(공시명)

제 작 용

DOOSAN Enerbility

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PROJ (부호)	3차 	TITLE (도명)		REV	SHEET
UNIT (단위)	mm	UPPER LEVELING PLATE		(번)	(장)
SCALE (척도)	N/S				
ITEM NO. (분류번호)	DWG NO (도면번호)	TD0062061		A	1/1

신규 작성
DESCRIPTION OF REVISION (개정사유)

CONT. NO. (도면관리 번호)

A2 (420x594mm)