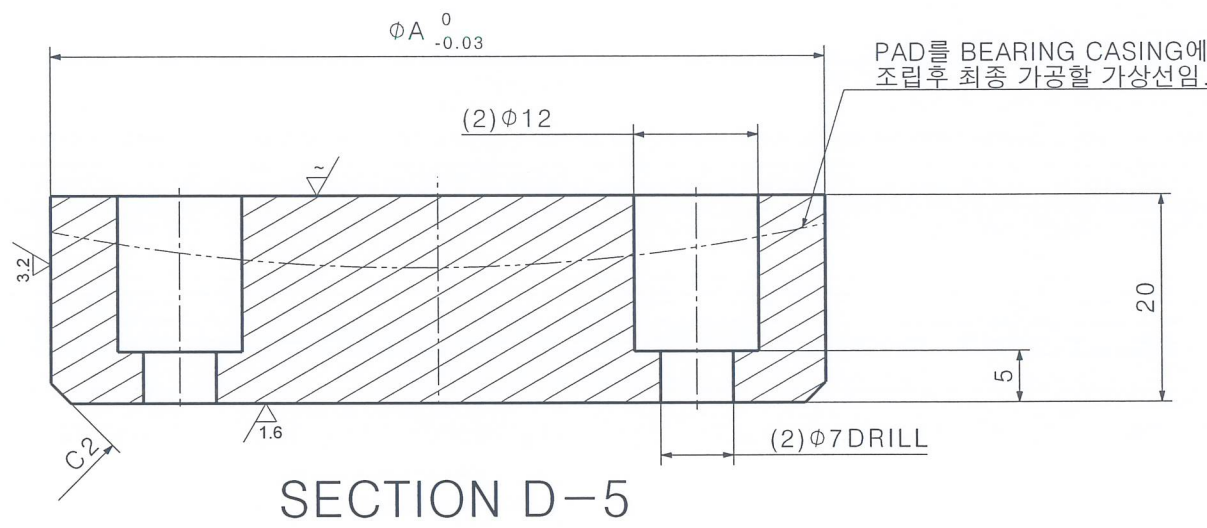
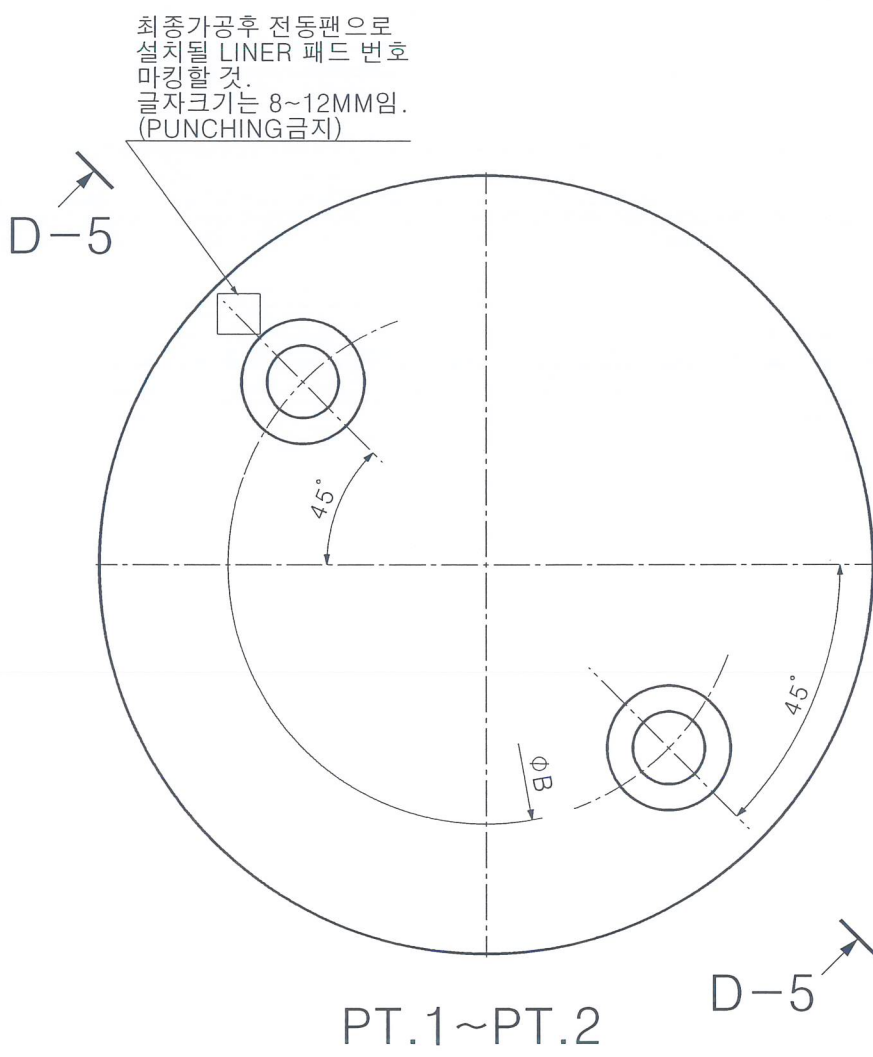


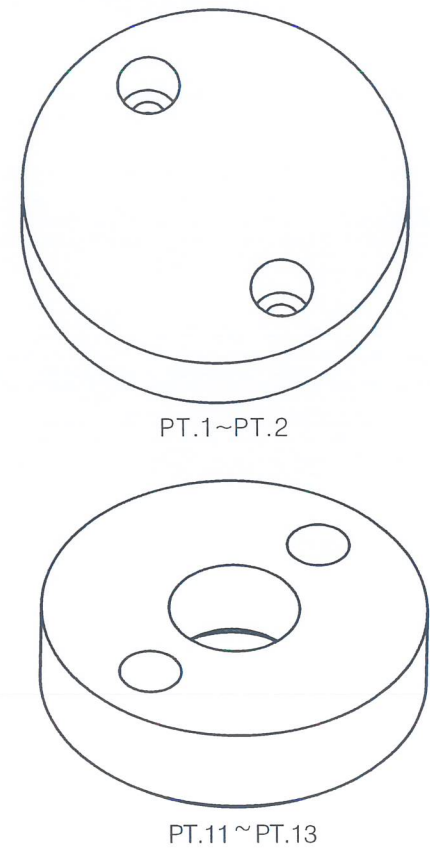
9020900DL

(중공품)  
DWG NO.

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수 (mm) DIMENSION RANGE (D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE (D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE (D.R.)	허용공차 (mm) TOLERANCE						UNIT	TOTAL	
6.3	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1							
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6								
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8								



PT.NO	A	B
1	75	50
2	100	75



MATERIAL  
PT.1~PT.13 : SCM440+Q.T (REF. ONLY)

- NOTES
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
  - 날카로운 모서리부, BURR는 제거할 것.
  - 볼트구멍 및 PIN HOLE등에 들어 있는 이물질들 모두 제거할 것.

- FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

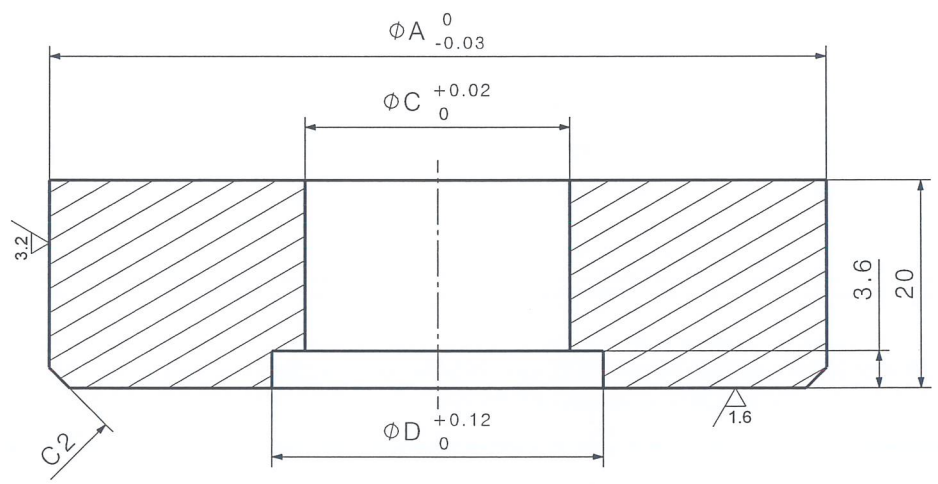
△	방정환	2017.05.15	이정재	2017.05.15	이영주
REV	NAME	DATE	NAME	DATE	NAME
(개)	(성명)	(일자)	(성명)	(일자)	(성명)
	PREPARED BY (제도)		REVIEWED BY (검토)		APPROVED BY (승인)

PROJECT  
(공사업)

**DOOSAN** Doosan Heavy Industries & Construction

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PROJ	37	TITLE	ANTI WEAR PAD
UNIT	mm		
SCALE	N/S		
ITEM NO.	(분류번호)	DWG NO	TD0060706
		(도면번호)	
		REV	B
		SHEET	1/1



PT.11~PT.13  
(명시되지 않는 치수는 PT.1&PT.2와 동일함)

PT.NO	A	B	C	D
11	80	50	25.4	15.6
12	80	50	28.6	15.1
13	100	75	33.3	18.8

△	전면개정
DESCRIPTION OF REVISION (개정사유)	