

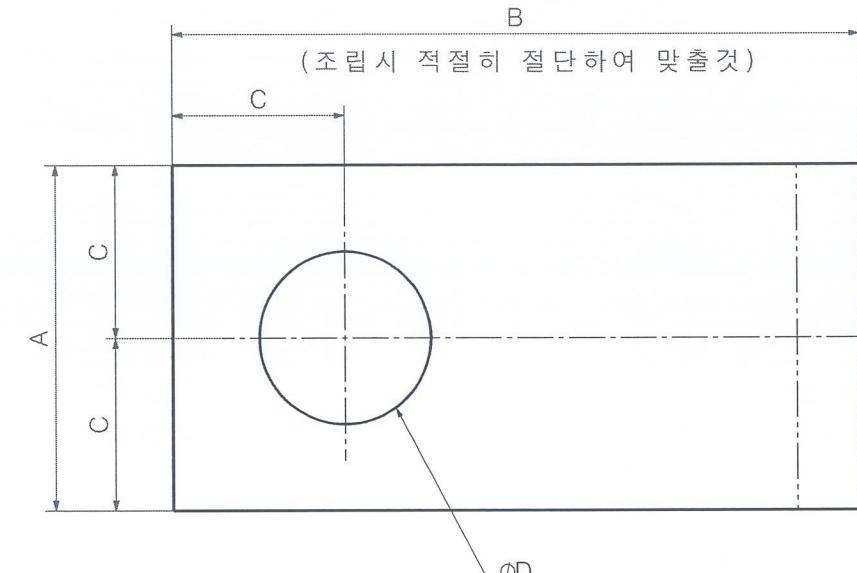
표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	기공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK	
			기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE									
			D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4									
6.3	ISO 2768-mk		120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6	1								
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8									

MATERIAL

PT.1~PT.113: SS400, SPCC, SPHC (REF. ONLY)

PT. NO	BOLT SIZE	A	B	C	D	THK
1	1" / 4	16	51	8	7	0.8
2	5" / 16	20	51	10	9	0.8
3	3" / 8	22	76	11	11	1.2
4	7" / 16	26	76	13	13	1.2
5	1" / 2	28	102	14	14	1.2
6	5" / 8	32	102	16	17.5	1.2
7	3" / 4	38	102	19	21	1.6
8	7" / 8	44	152	22	24	1.6
9	1"	70	152	26	27	1.6
10	1.125"	58	127	29	30	1.6
11	1.25"	64	127	32	33	1.6
12	1.5"	76	127	38	40	1.6
13	1.75"	86	152	43	48	2.3
14	2"	96	152	48	54	2.3
15	2.25"	108	152	54	60	2.3
16	2.5'	120	178	60	67	2.3
17	2.75"	130	178	65	73	2.3
18	3"	142	178	71	79	2.3
19	2.5"	110	178	55	67	2.3

PT. NO	BOLT SIZE	A	B	C	D	THK
101	M6	16	51	8	7	0.8
102	M8	20	51	10	9	0.8
103	M10	22	76	11	11	1.2
104	M12	26	76	13	13	1.2
105	M16	32	102	16	18	1.2
106	M20	38	102	20	22	1.6
107	M24	64	127	26	26	1.6
108	M30	64	127	32	33	1.6
109	M36	76	127	38	39	2.3
110	M42	86	152	43	45	2.3
111	M48	96	152	48	52	2.3
112	M56	108	152	54	60	2.3
113	M64	120	178	60	68	2.3



NOTES

- 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
- 날카로운 이물질, 날카로운 모서리 제거할 것.

- FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
- REMOVE FOREIGN MATERIAL AND SHARP EDGE

△	방경부	2022.02.10	유석주	2022.02.10	전홍영
△	방경부	2017.05.15	이재우	2017.05.15	이재우
REV (변경)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)
PREPARED BY (제작)		REVIEVED BY (검토)		APPROVED BY (승인)	

PROJECT
(공사명)

제작용

DOOSAN Heavy Industries & Construction

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PROJ (공사)	UNIT (단위)	SCALE (비율)	TITLE (도면명)	LOCKING PLATE	REV (변경)	SHEET (화면)
△			PART추가(E-1)			
△			전면개정			
DESCRIPTION OF REVISION (개정사유)			ITEM NO. (분류번호)	DWG NO (도면번호)	TD0060717	C 1/1

