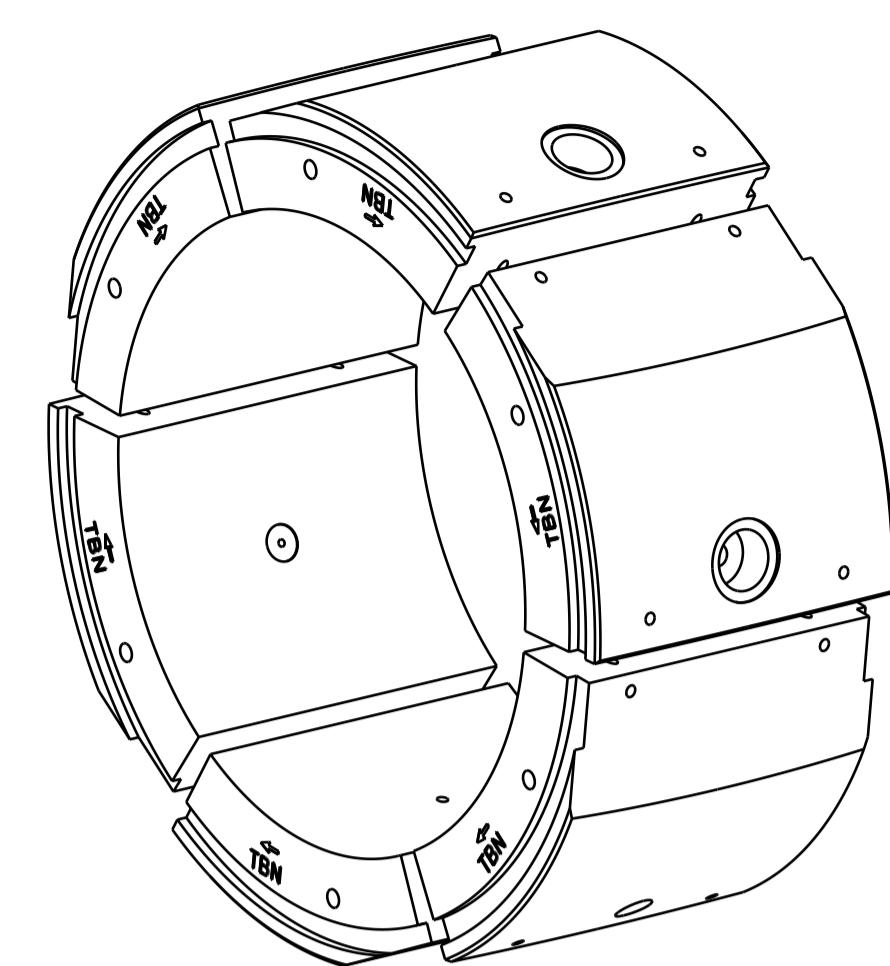
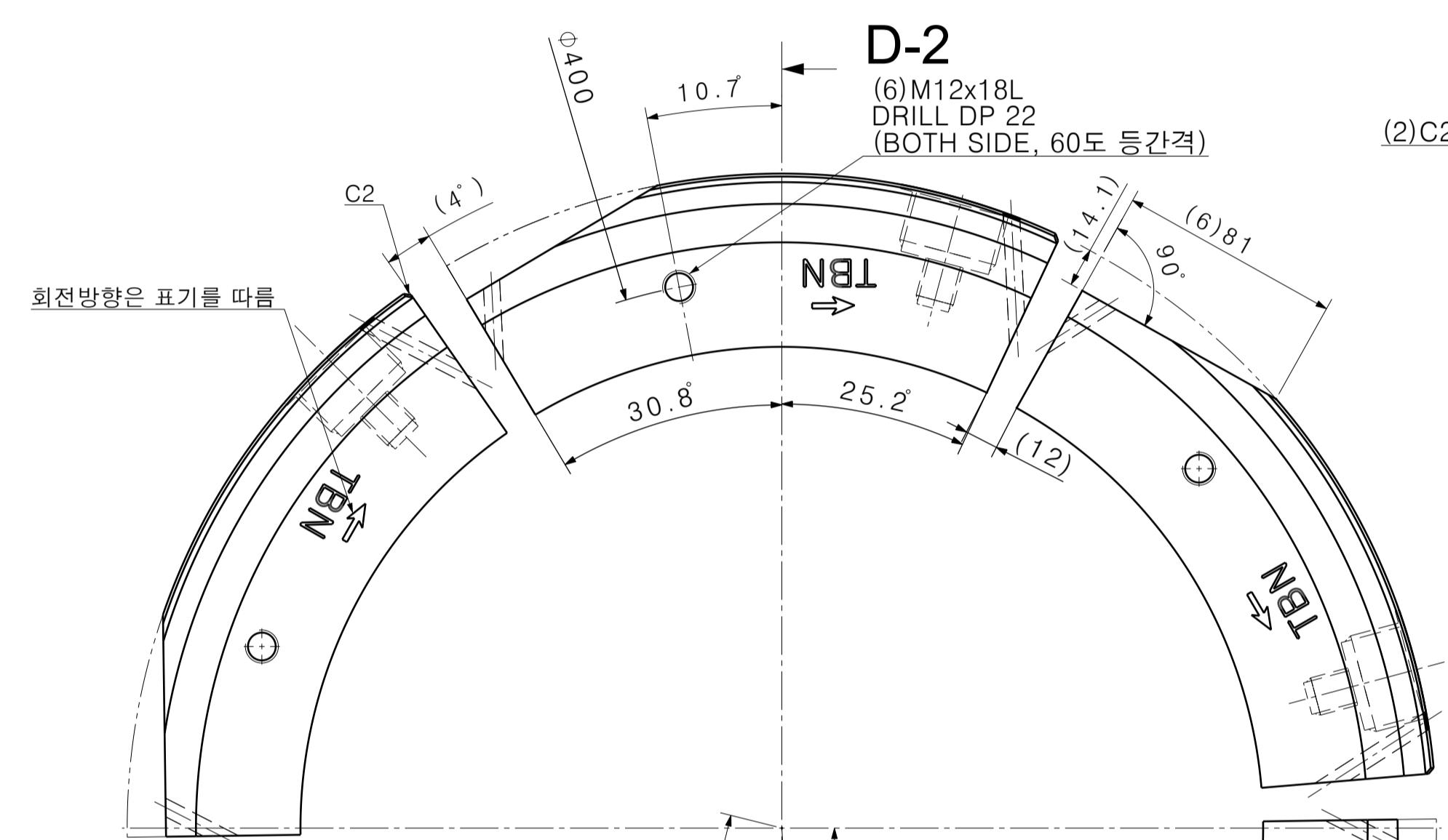


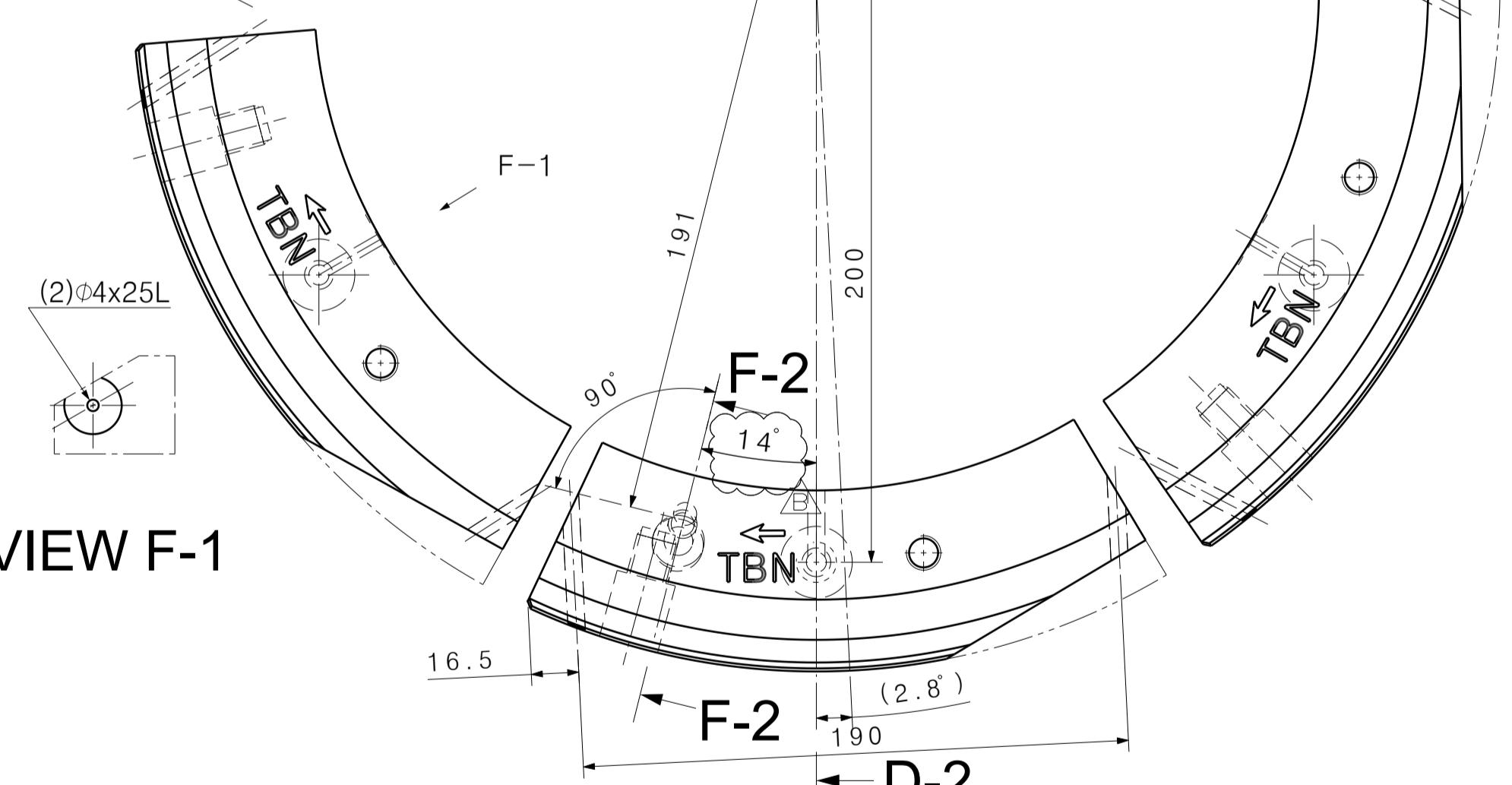
B-2



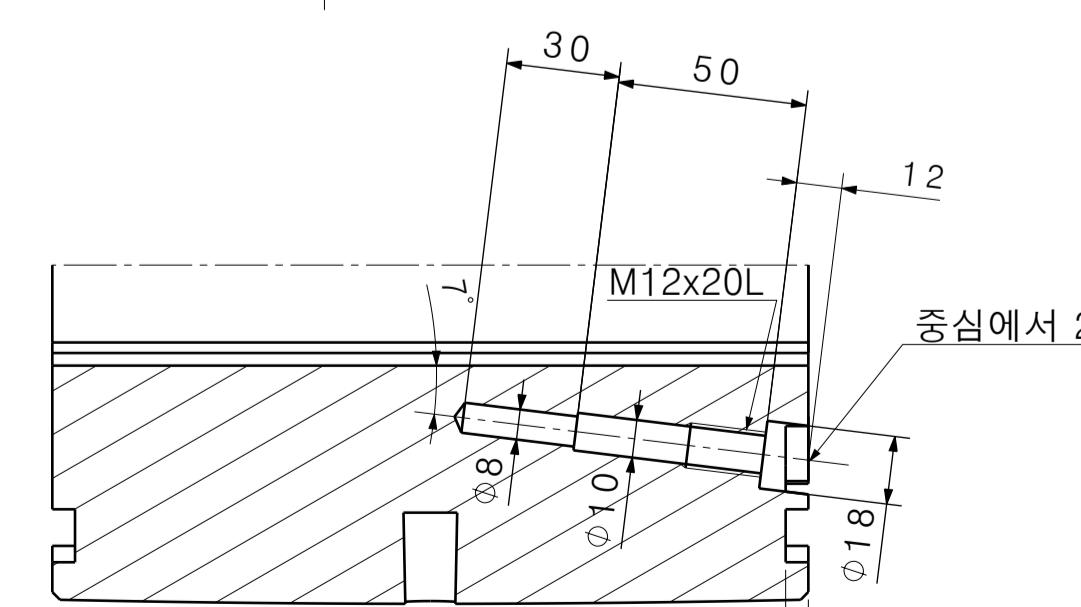
ISO VIEW



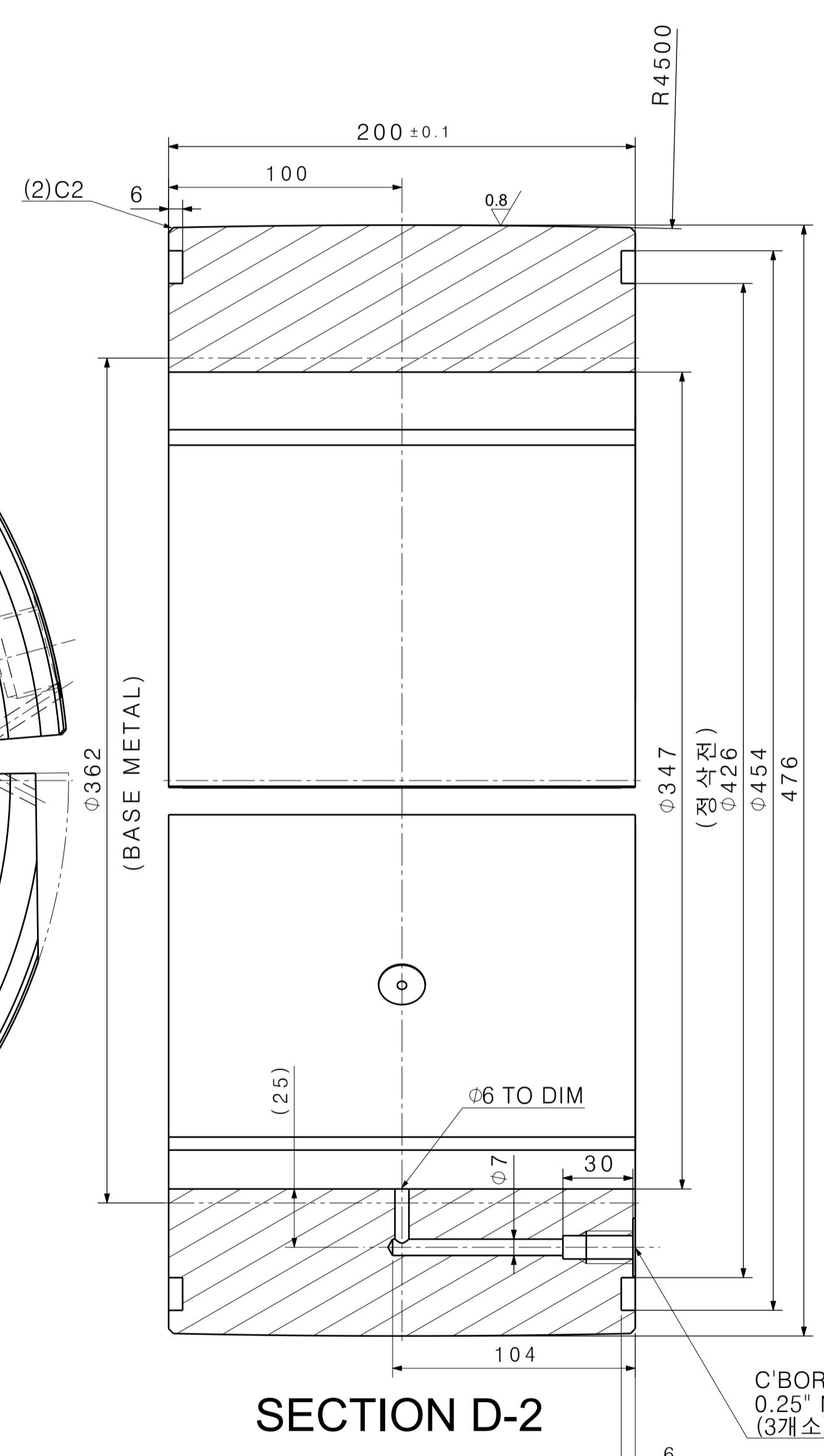
VIEW F-1



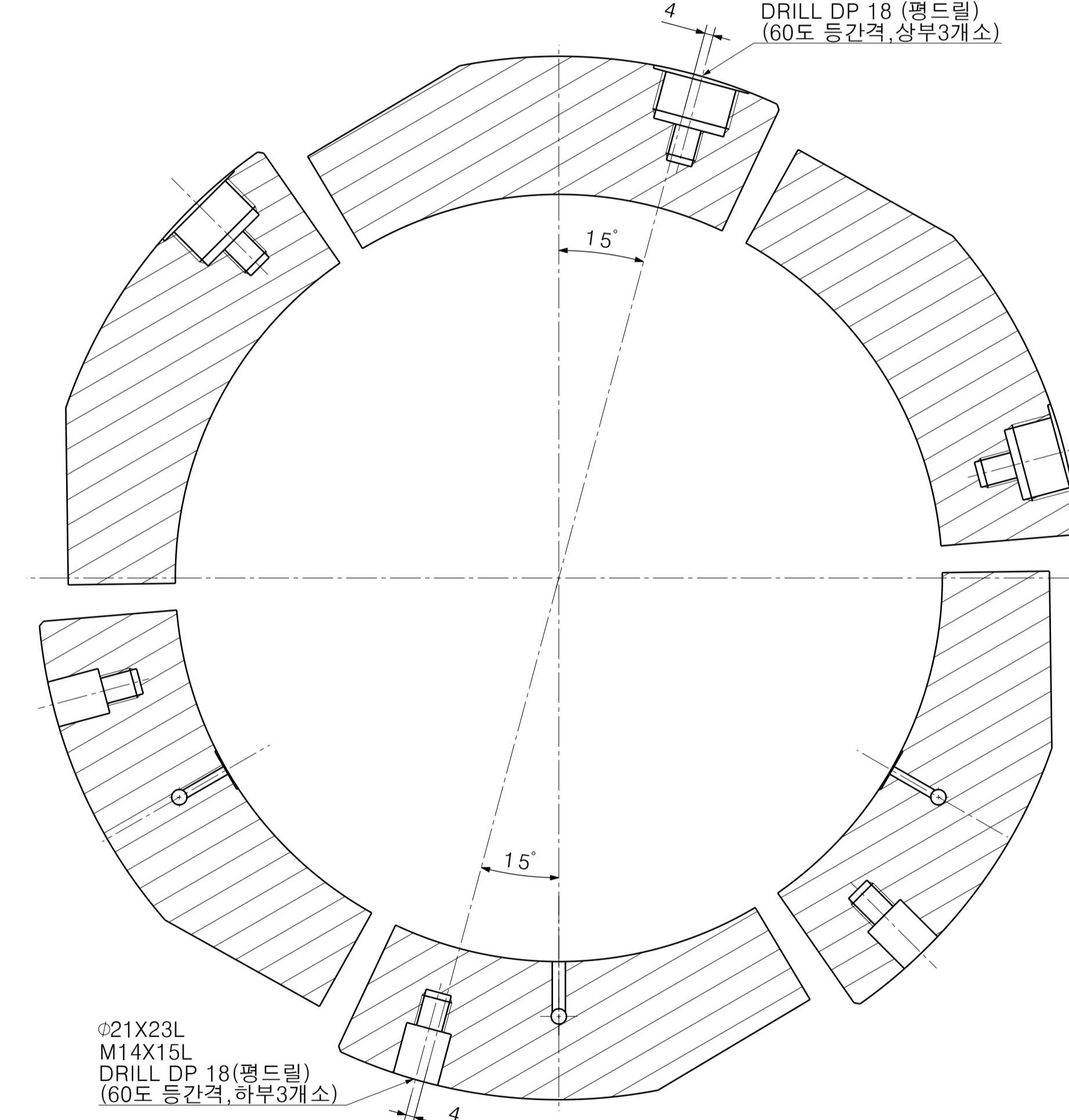
## **SECTION D-2**



## **SECTION F-2**



SECTION B-2



## NOTES

1. 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것(단 1mm이하)
  2. 명시되지 않은 TAP DRILL깊이는 가상의 나사산 2개를 물리는 깊이로 할것
  3. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
  4. 명시되지 않은 치수는 CENTER를 기준으로 대칭임
  5. 날카로운 모서리부 제거할 것
  6. 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
  7. 내경정삭은 조립도면 치수를 따를 것
  8. PAD분할 전에 각 PAD의 위치를 STAMPING할 것
  9. PAD절단전 SUB ITEM 설치, 가공 및 LOCKING PIN HOLE 가공할 것  
  1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
  2. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
  3. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
  4. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
  5. REMOVE SHARP EDGE
  6. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.
  7. FINAL MACHINING OF INNER DIAMETER SHALL FOLLOW ASSEMBLY DRAWING
  8. BEFORE SPLITTING PADS, STAMP POSITION OF PADS
  9. SUB ITEM SHOULD BE ASSSEMBLED, MACHINED AND HOLE FOR LOCKING PIN SHALL BE MACHINED BEFORE CUTTING PADS

B	방경보	2025.05.22	김종석	2025.05.22	천홍영	2025.05.22
A	방경보	2025.01.09	김종석	2025.01.09	천홍영	2025.01.09
EV 督)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제작)	REVIEWED BY (검토)	APPROVED BY (승인)			

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B	치수변경(F-2)		
A	신규작성		
DESCRIPTION OF REVISION (개정사유)		ITEM NO.(분류번호)	DWG NO (도면번호)
REF. DWG NO. (도면번호) : REV. NO. : XX			TD0062025
		REV (개정)	SHEET (매수)
		B	1/1
6	A1 ( 594x841mm )	CONT. NO.	