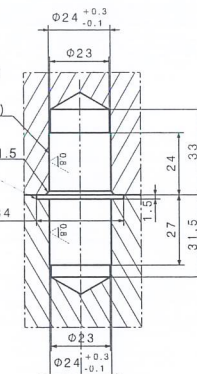
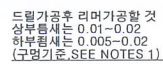
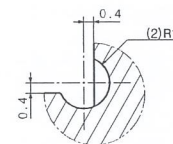


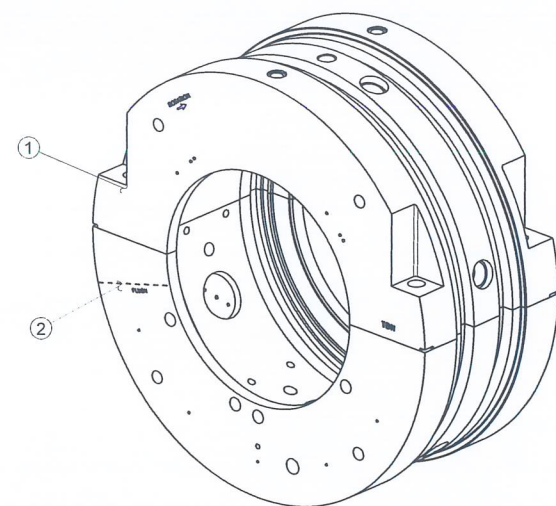
REFINISH SURFACE FINISHNESS	APPLIED PRACTICES	GENERAL TOLERANCE	HOLE LINEAR DIMENSIONS		HOLE		SHAFT STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, Dwg. No.	Q'TY	WT. (kg)	REMARK
			7/8" (mm)	8/8" (mm)	7/8" (mm)	8/8" (mm)	7/8" (mm)	8/8" (mm)							
			DIMENSION RANGE (D. I.)	TOLERANCE	DIMENSION RANGE (D. I.)	TOLERANCE	DIMENSION RANGE (D. I.)	TOLERANCE							
6/3	150 276-0.8		0.8 x 1.30	0.2	0.8 x 1.10	0.1	300 x 0.8 x 1000	0.6							
			1.30 x 0.8	0.2	1.10 x 0.8	0.1	1000 x 0.8 x 300	0.4							
			1.30 x 0.8	0.2	1.10 x 0.8	0.1	1000 x 0.8 x 300	0.4							
			400 x 0.8	0.2	50 x 0.8 x 1.90	0.2	300 x 0.8 x 1000	0.6							



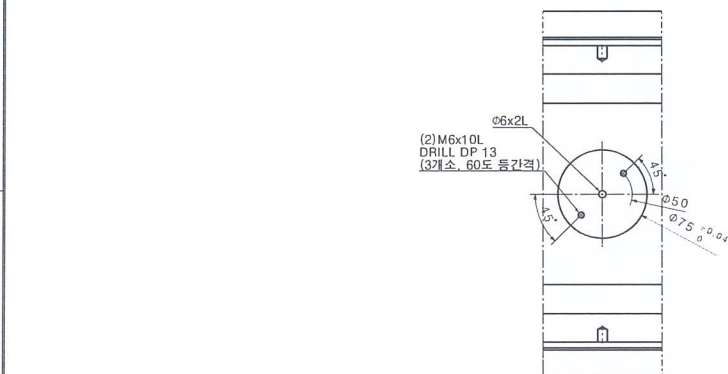
SECTION B-4



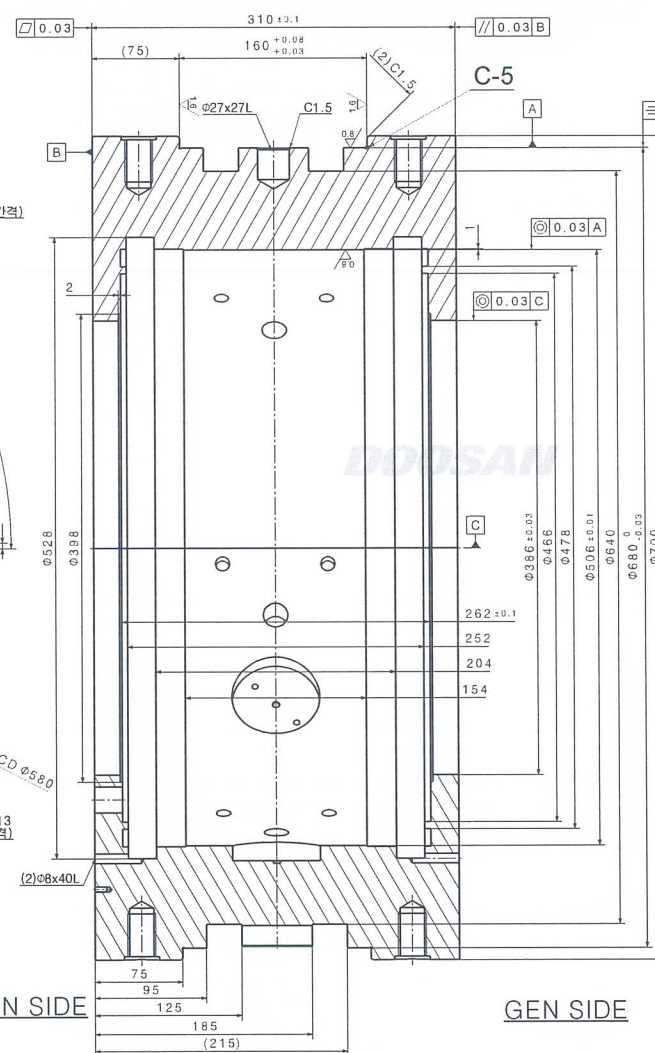
DETAIL C-5



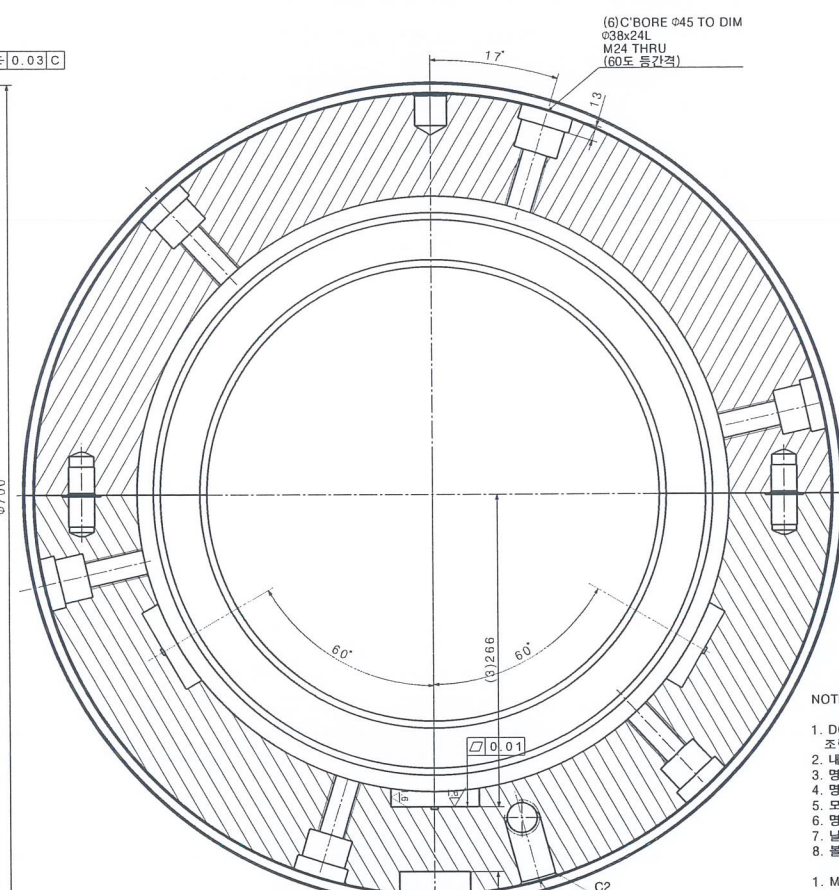
ISO VIEW



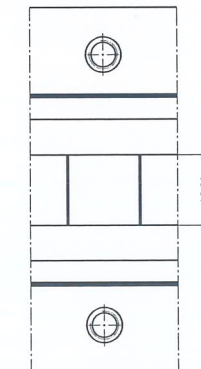
VIEW E-2



SECTION D-3





SECTION B-3



- NOTES

1. DOWEL PIN구멍 (모면에따라변경가능)은 상하부 CASING을 조립한 상태에서 가공할 것.
2. 내마모성은 ANTI WEAR PAD를 조립한 상태에서 가공할 것.
3. 명시되지 않은 FILLET타는 TOOL사용을 따를 것. (1mm이해)
4. 명시되지 않은 TAP DRILL 같은거는 가설의 나사산 2개를 돌리는 길이로 할것.
5. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것.
6. 명시되지 않은 치수는 CENTER를 기준으로 측정함.
7. 불필요한 모서리류 제거할 것.
8. 볼트로써 및 PIN HOLE 등에 들어있는 이물질들을 모두 제거할 것.


1. MACHINING DOWEL PIN (ACCORDING TO DRAWING) HOLE AFTER ASSEMBLING CASING UPPER AND LOWER.
2. FINAL MACHINING OF INNER DIAMETER SHALL BE DONE AFTER ASSEMBLING ANTI WEAR PAD
3. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FINAL DIM. (ONLY BELOW TOOL)
4. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
5. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
6. FOLLOW SYMTRY FOR CENTER NOT SHOWN DIMENSION
7. REMOVE SHARP EDGE
8. REMOVE REMOVED MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

							
	장영철	2025.01.09	박영호	2025.01.09	전영호	2025.01.09	
REV (162)	NAME (255)	DATE (59)	NAME (255)	DATE (59)	NAME (255)	DATE (59)	
PREPARED BY (162)			REVIEWED BY (162)		APPROVED BY (62)		

PROJECT	(2000)
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DOOSAN Enerbility

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PROJ (図番)		TITLE (品名)		
UNIT (単位)	mm	BEARING CASING(T3)		
SCALE (縮尺)	N/S			
ITEM NO. (部品番)	DWG NO (図番)	TD0062029	REV (改訂)	SHEET (張)
			A	1/1