

MAKER STANDARD ECS-2800B 1.1 X 1

| ECS COMPONENTS LIST | | |
|--|--|---|
| ITEM | DESCRIPTION | CONNECTION SIZE |
| CPC | Control PC | NON PIPE CONNECTION |
| PDE | Power Distributor Equipment | NON PIPE CONNECTION |
| ECU | Electro Chamber Unit | 600B INLET/OUTLET JIS 10K-250A, DRAIN : 10K-25A 1000B INLET/OUTLET JIS 10K-350A, DRAIN : 10K-25A |
| PRU | Power Rectifier Unit | INLET/OUTLET SUS TUBE Ø12 |
| EPJ | ECU Power Junction Box | NON PIPE CONNECTION |
| ESJ | ECU Signal Junction Box | NON PIPE CONNECTION |
| ANU | Auto Neutralization Unit | INLET/OUTLET SUS TUBE Ø12 (DRAIN SUS316L TUBE Ø12) |
| TSU-S | TRO Sensor Unit & TSU-S Control Unit | INLET SUS TUBE Ø6 / OUTLET SUS TUBE Ø10 |
| APU | Air Pump Unit | INLET/OUTLET FLANGE JIS 10K-15A (AIR LINE Ø12/Ø10) |
| FMU | Flow Meter Unit | INLET/OUTLET FLANGE JIS 5K-500A |
| FTS | F.W Temperature Sensor | INLET/OUTLET FLANGE PT 1/2" |
| CSU | Conductivity Sensor Unit | INLET/OUTLET FLANGE JIS 5K-50A |
| GDS | Gas Detection Sensor | NON PIPE CONNECTION |
| EWU | EM Washing Unit | INLET/OUTLET FLANGE JIS 10K-25A |
| PS&PI | Pressure Switch & Pressure Indicator | FLANGE JIS 10K-25A |
| TS&TI | Temperature Switch & Temperature Indicator | FLANGE JIS 10K-40A |
| T-STR | T-Strainer | INLET/OUTLET FLANGE JIS 5K-600A |
| (OPTION) | FTU | INLET/OUTLET FLANGE JIS 5K-40A |
| | | F.W SUPPLY INLET JIS 5K-25A |
| | HEU | INLET/OUTLET FLANGE JIS 5K-50A |
| | COOL.S.W.PUMP | |
| | INLET/OUTLET FLANGE JIS XX K-XXX A | |
| | PCU | NON PIPE CONNECTION |
| | FCV | INLET/OUTLET FLANGE JIS 5K-150A |
| MIXING S.W. PUMP | | INLET/OUTLET FLANGE JIS XX K-XXX A |
|  THE DRAWING IS BASED ON THE POS AND MAKER STANDARD. IF ANY ADDITIONAL EQUIPMENT IS REQUIRED BY SHIPYARD OR SHIP'S OWNER REQUIREMENTS, THE EXTRA COST CAN BE OCCURED. | | |

| SYMBOL | |
|--------|---|
| ITEM | DESCRIPTION |
| * | MAKER (TECHCROSS) SUPPLY |
| | N.C TO BE CLOSED ALWAYS EXCEPT MAINTENANCE OF ECU |
| | BUTTERFLY VALVE |
| | 3-WAY COCK VALVE |
| | REMOTE BUTTERFLY VALVE |
| | STRAINER |
| | THROTTLING VALVE |
| | ORIFICE |
| | GLOBE VALVE |
| | LOCKING DEVICE |
| | CHECK VALVE |
| | INSULATION |
| | CHECK VALVE WITHOUT HANDLE |
| | BALL VALVE |
| | DIAPHRAGM VALVE |
| | ANGLE VALVE |
| | SOLENOID VALVE |
| | CROSSING PIPES CONNECTED |
| | CROSSING PIPES NOT CONNECTED |
| | BRANCH PIPES |
| | TEE PIECE (FLANGE END) |
| | REDUCER |
| | EDUCTOR |
| | BLIND FLANGE |
| | CLOSED PIPE CONNECTION |
| | BOSS WITH BLANK FLANGE |
| | PUMP |
| | STRAINER |
| | Y-STRAINER |
| | FILTER |
| | SIGNAL |
| | SCUPPER |
| | PRESS REGULATOR |
| | LIMIT SWITCH |
| | PUMP MOTOR |
| | RECEPTACLE |
| | PLUG |
| | PRESSURE INDICATOR |
| | PRESSURE SWICH |
| | LEVEL SWITCH |
| | THERMOMETER (TEMPERATURE INDICATOR) |
| | TEMPERATURE SWITCH |
| | TO BE OPENED ALWAYS EXCEPT MAINTENANCE OF ECU |
| N.O. | |

NOTE OF P&ID FOR BWTS

1. SYSTEM

1) VALVE SIGNAL IS USED TO OPERATE ELECTRO CLEEN SYSTEM.

2. G-2 SAMPLING PORT

1) G-2 SAMPLING PORT SHALL BE COMPLIED WITH IMO REGULATION.
2) G2 SAMPLING PORT(S) MUST BE PLACED AT HORIZONTAL OR UP-STREAM OF VERTICAL MAIN BALLAST WATER PIPE. IT SHALL NOT BE INSTALLED AT THE DOWN-STREAM OF VERTICAL MAIN BALLAST WATER PIPE.

3. ECU

1) ECU OUTLET PIPE SHOULD BE ARRANGED HIGHER THAN ECU IN ORDER TO KEEP FULL WATER INSIDE ECU.
2) PS&PI AND TS&TI FOR ECU SHALL BE PROVIDED BY MAKER, BUT THE INSTALLATION WORK SHALL BE CARRIED OUT BY YARD. (IF NECESSARY)
3) EXCESSIVE VACUUM MAY BE FOUND IN THE BALLAST PIPES WHEN SHIFTING THE BALLAST WATER DOWNSTREAM FROM AN Elevated PLACE, HENCE COUNTERMEASURES SUCH AS INSTALLATION OF VACUUM VALVES SHOULD BE CONSIDERED.

4. TSU

1) BETWEEN TSU SAMPLING PORT AND APU TO BE ARRANGED AS SHORT AS POSSIBLE(WITHIN 5M).
2) TSU SAMPLING PORT(S) MUST BE PLACED AT HORIZONTAL OR UP-STREAM OF VERTICAL MAIN BALLAST WATER PIPE. IT SHALL NOT BE INSTALLED AT THE DOWN-STREAM OF VERTICAL MAIN BALLAST WATER PIPE.
2-1) THE ECUS OUTLET PIPING IS INSTALLED OF VERTICAL DOWNSTREAM WITH LONG DISTANCE, THERE IS A HIGH POSSIBILITY OF VACUUM. TRO SAMPLING PORT SHOULD BE INSTALLED AFTER VERTICAL DOWNSTREAM.
3) KEEP MIN' 5D INSTALLATION POSITION DISTANCE BETWEEN TSU PORT AND ANU PORT.
4) FLUSHING AND DRAIN NEED TO BE IMPLEMENTED BEFORE USING TRO SENSOR(FOR SPARE)
5) THE VALVE OF TSU SAMPLING LINE SHOULD BE ARRANGED NEAR TSU.
6) THE MATERIAL FOR PIPE AND VALVE OF TSU SAMPLING LINE SHOULD BE SUS316L.

5. ANU

1) BETWEEN ANU INJECTION PORT AND ANU TO BE ARRANGED AS SHORT AS POSSIBLE(WITHIN 10M).
1-1) IF ANU DOSING LINE IS FAR(ABT.10M) FROM THE ANU, THE "PREPARATION" BUTTON IN ANU ICON OF HMI SHALL BE CLICKED BY THE CREW TO FILL THE NEUTRALIZING AGENT IN THE DOSING LINE.
2) ANU INJECTION PORT(S) MUST BE PLACED AT HORIZONTAL OR UP-STREAM OF VERTICAL MAIN BALLAST WATER PIPE. IT SHALL NOT BE INSTALLED AT THE DOWN-STREAM OF VERTICAL MAIN BALLAST WATER PIPE.
3) KEEP MIN' 5D INSTALLATION POSITION DISTANCE BETWEEN TSU PORT AND ANU PORT.
4) THE VALVE OF ANU INJECTION PIPE SHOULD BE ARRANGED NEAR ANU.
5) IN CASE OF EACH OF THE ANU INJECTION PIPE IS CONNECTED TO ONE, THIS SHOULD BE INCLINED AS SHOWN IN THE DETAIL "D". (IF NECESSARY)
6) EXCESSIVE VACUUM MAY BE FOUND IN THE ANU PIPES WHEN SHIFTING THE NEUTRALIZATION REAGENT DOWNSTREAM FROM AN Elevated PLACE, HENCE COUNTERMEASURES SUCH AS INSTALLATION OF VACUUM VALVES SHOULD BE CONSIDERED.
7) THE MATERIAL FOR PIPE AND VALVE OF ANU DOSING LINE SHOULD BE SUS316L.
8) MINIMUM TEMPERATURE OF F.W. TO BE SECURED ABOVE 20°C. IF THE TEMPERATURE OF F.W. IS ALWAYS MORE THAN 20°C, THE HOT WATER LINE COULD BE DELETED. IT SHOULD BE ABOVE 20°C, EVEN IN WINTER.

6. EWU

1) FRESH WATER SUPPLY LINE AND DRAIN CONNECTION LINE FOR EWU(EM WASHING UNIT) SHOULD BE ARRANGED WITHIN APPROXIMATELY 3 METER AROUND ECU.

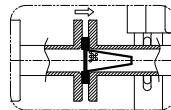
2) THE USED EM CLEANING WATER CONTAINING CHEMICAL AGENT SHOULD BE STORED IN EWU TANK AND DISCHARGED AT SEA MORE THAN 12 NAUTICAL MILES AND 25M IN DEPTH.

7. GDS

1) GDS SHOULD BE INSTALLED ABOVE THE ECU.

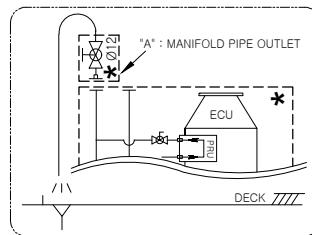
8. PRU COOLING MANIFOLD STRAINER

1) STRAINER HAVE BEEN INSTALLED TO PREVENT THE BLOCKAGE OF COOLING WATER LINE FROM PRU. CREW SHOULD BE CHECK THE CONDITION ONCE EVERY QUARTER.

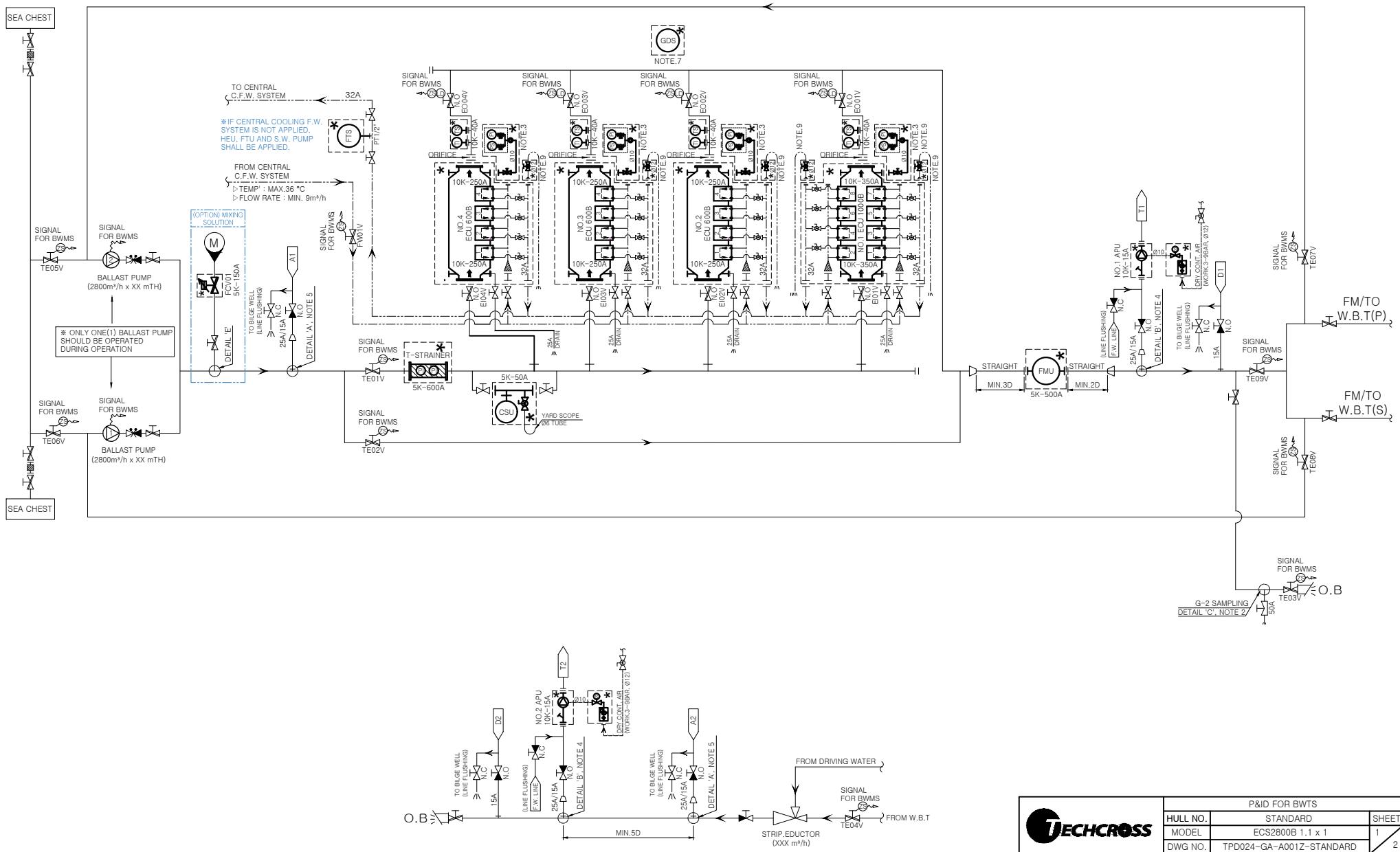


9. COOLING F.W CONDITION FOR PRU

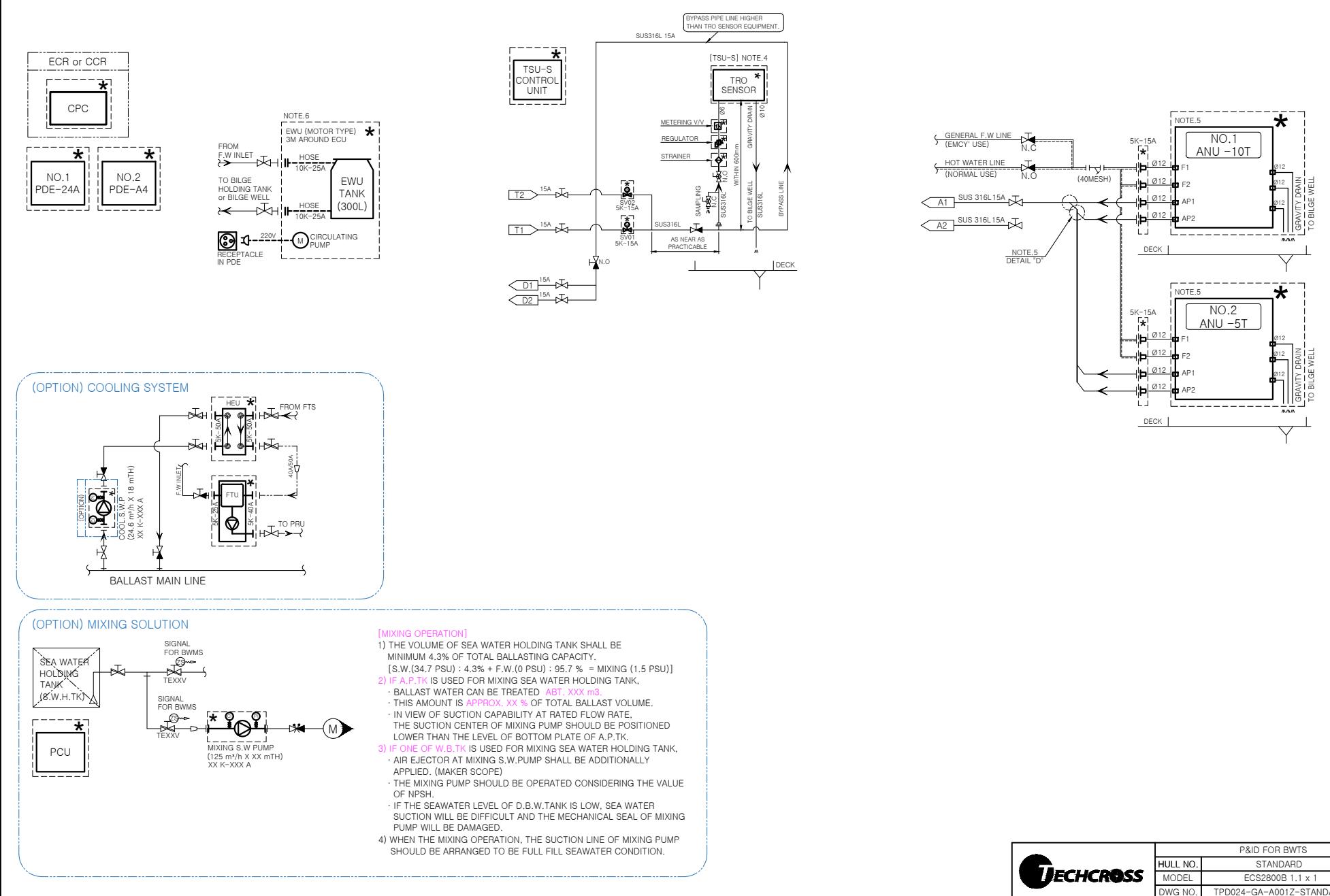
1) COOLING S.W TEMPERATURE (INLET) : +32°C
2) COOLING F.W TEMPERATURE (INLET) : +36°C
3) COOLING F.W PRESSURE DROP : 0.5BAR
4) FLOW RATE VOLUME : 0.45m³/h (PER PRU)
5) INLET VALVE SHOULD BE PLACED NEAR THE ECU.
6) AIR VENT AND VALVE MUST BE INSTALLED AT COOLING WATER PIPE COMMON OUTLET. ("A" POSITION)
AIR VENT AND VALVE ONLY REQUIRED FOR THE VERTICAL TYPE OF ECU (MAKER STANDARD), NOT FOR HORIZONTAL TYPE OF ECU.

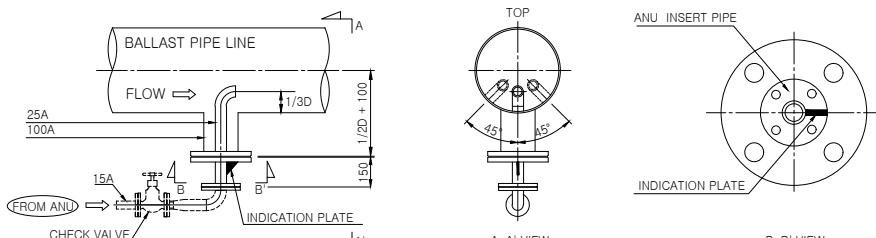
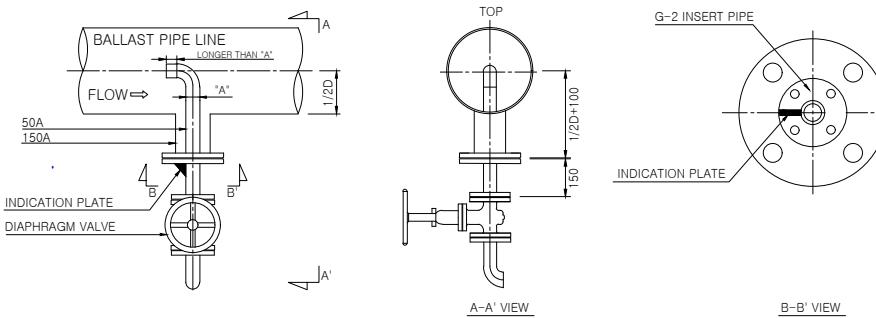
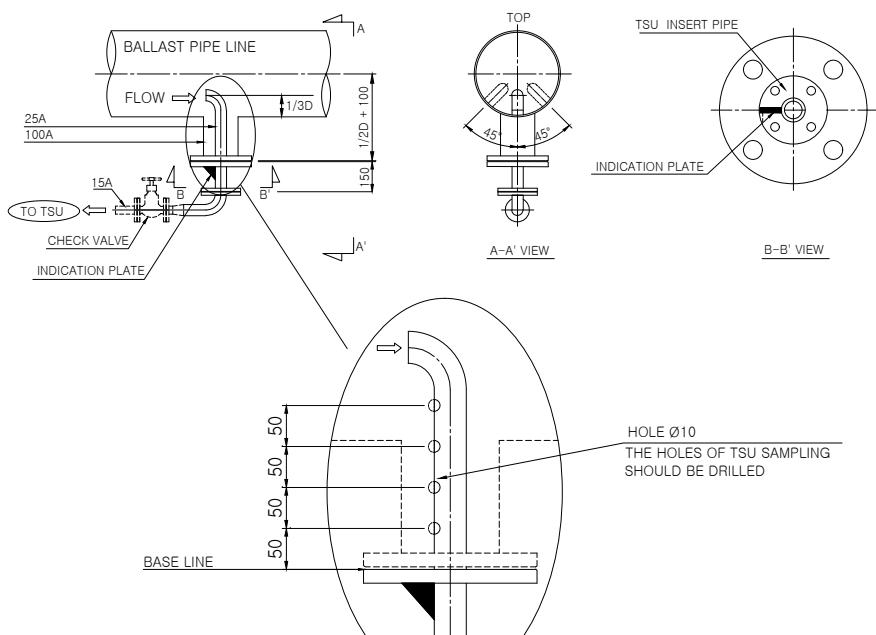
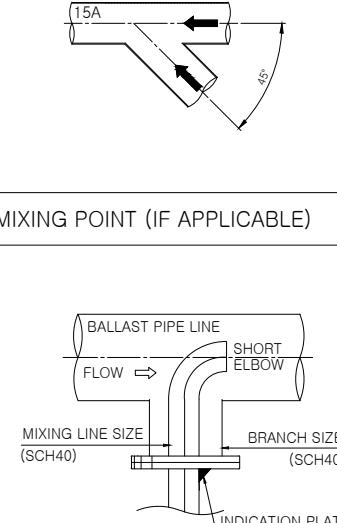
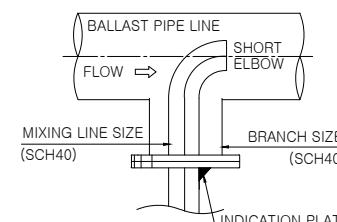


ENGINE ROOM (SAFETY AREA)



ENGINE ROOM (SAFETY AREA)



| DETAIL 'A' | ANU DOSING PORT (YARD/OWNER SUPPLY) | DETAIL 'C' | G2 SAMPLING PORT (YARD/OWNER SUPPLY) | | | | | | | | | | | | | | | | | | |
|---|---------------------------------------|------------|---|-------------|-------------|-----|------|-----|------|-----|------|------|------|------|------|------|------|------|------|------|------|
| 1) ANU DOSING PORT SHOULD BE INSTALLED AT THE BOTTOM OF BALLAST PIPE LINE. 2) THE INDICATION PLATE IS FOR INDICATION OF INSERT PIPE DIRECTION. THIS SHOULD BE INSTALLED IN THE SAME DIRECTION WITH DOSING PORT. | | | 1) WHEN THE SIZE OF G-2 SAMPLING PORT PIPE IS 50A, THE SIZE OF BRANCH PIPE FROM BALLAST PIPE LINE SHOULD BE MORE THAN 150A. 2) G2 SAMPLING PORT SHOULD BE INSTALLED AT THE BOTTOM OR SIDE OF BALLAST PIPE LINE. 3) THE INDICATION PLATE IS FOR INDICATION OF INSERT PIPE DIRECTION. THIS SHOULD BE INSTALLED IN THE SAME DIRECTION WITH SAMPLING PORT. | | | | | | | | | | | | | | | | | | |
|  | | |  | | | | | | | | | | | | | | | | | | |
| DETAIL 'B' | TSU SAMPLING PORT (YARD/OWNER SUPPLY) | DETAIL 'D' | PIPE CONNECTION PARTS (IF APPLICABLE) | | | | | | | | | | | | | | | | | | |
| 1) TSU SAMPLING PORT SHOULD BE INSTALLED AT THE BOTTOM OF BALLAST PIPE LINE. 2) THE INDICATION PLATE IS FOR INDICATION OF INSERT PIPE DIRECTION. THIS SHOULD BE INSTALLED IN THE SAME DIRECTION WITH SAMPLING PORT. [NOTE] THE ECUS OUTLET PIPING IS INSTALLED OF VERTICAL DOWNSTREAM WITH LONG DISTANCE, THERE IS A HIGH POSSIBILITY OF VACUUM. TRO SAMPLING PORT SHOULD BE INSTALLED AFTER VERTICAL DOWNSTREAM. | | |  | | | | | | | | | | | | | | | | | | |
|  | | | DETAIL 'E' MIXING POINT (IF APPLICABLE) | | | | | | | | | | | | | | | | | | |
|  | | | <table border="1"> <thead> <tr> <th>MIXING LINE</th> <th>BRANCH SIZE</th> </tr> </thead> <tbody> <tr> <td>50A</td> <td>100A</td> </tr> <tr> <td>65A</td> <td>125A</td> </tr> <tr> <td>80A</td> <td>150A</td> </tr> <tr> <td>100A</td> <td>200A</td> </tr> <tr> <td>125A</td> <td>250A</td> </tr> <tr> <td>150A</td> <td>300A</td> </tr> <tr> <td>200A</td> <td>350A</td> </tr> <tr> <td>250A</td> <td>400A</td> </tr> </tbody> </table> | MIXING LINE | BRANCH SIZE | 50A | 100A | 65A | 125A | 80A | 150A | 100A | 200A | 125A | 250A | 150A | 300A | 200A | 350A | 250A | 400A |
| MIXING LINE | BRANCH SIZE | | | | | | | | | | | | | | | | | | | | |
| 50A | 100A | | | | | | | | | | | | | | | | | | | | |
| 65A | 125A | | | | | | | | | | | | | | | | | | | | |
| 80A | 150A | | | | | | | | | | | | | | | | | | | | |
| 100A | 200A | | | | | | | | | | | | | | | | | | | | |
| 125A | 250A | | | | | | | | | | | | | | | | | | | | |
| 150A | 300A | | | | | | | | | | | | | | | | | | | | |
| 200A | 350A | | | | | | | | | | | | | | | | | | | | |
| 250A | 400A | | | | | | | | | | | | | | | | | | | | |
| 1) THE INDICATION PLATE IS FOR INDICATION OF MIXING INSERT PIPE DIRECTION. THIS SHOULD BE INSTALLED IN THE SAME DIRECTION WITH MIXING PORT. | | |  | | | | | | | | | | | | | | | | | | |

| SAMPLING DETAIL DRAWING | | |
|-------------------------|------------------------------|-------|
| HULL NO. | STANDARD | SHEET |
| MODEL | ECS2800B 1.1 x 1 | 1 |
| DWG NO. | TPD0241019-GA-A001A-SAMPLING | 1 |