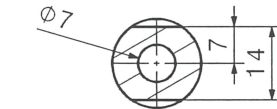
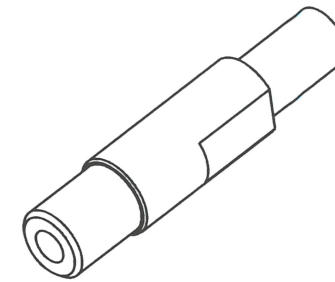


| 표면거칠기<br>SURFACE<br>ROUGHNESS | 적용 규정<br>APPLIED<br>PRACTICES | 가공일반공차<br>GENERAL<br>TOLERANCE ON<br>MACHINED<br>DIMENSIONS | 선형치수 LINEAR DIMENSIONS             |                        | 각도 ANGLE                           |                        | 전직도 STRAIGHTNESS                   |                        | NO. | DESCRIPTION | MATERIAL | SIZE, DWG. NO. | Q'TY | WT. (kg) |  | REMARK |
|-------------------------------|-------------------------------|---|------------------------------------|------------------------|------------------------------------|------------------------|------------------------------------|------------------------|-----|-------------|----------|----------------|------|----------|--|--------|
|                               |                               |   | 기준치수 (mm)<br>DIMENSION RANGE(D.R.) | 허용공차 (mm)<br>TOLERANCE | 기준치수 (mm)<br>DIMENSION RANGE(D.R.) | 허용공차 (mm)<br>TOLERANCE | 기준치수 (mm)<br>DIMENSION RANGE(D.R.) | 허용공차 (mm)<br>TOLERANCE |     |             |          |                |      |          |  |        |
|                               |                               |   | D.R. ≤ 120                         | ±0.2                   | D.R. ≤ 10                          | ±1°                    | D.R. ≤ 300                         | 0.4                    |     |             |          |                |      |          |  |        |
|                               |                               |   | 120 < D.R. ≤ 400                   | ±0.5                   | 10 < D.R. ≤ 50                     | ±0° 30'                | 300 < D.R. ≤ 1000                  | 0.6                    |     |             |          |                |      |          |  |        |
| 6.3/√                         | ISO 2768-mk                   |   | 400 < D.R.                         | ±0.8                   | 50 < D.R.                          | ±0° 20'                | 1000 < D.R.                        | 0.8                    | 1   |             |          |                |      |          |  |        |

Technical drawing of a stepped shaft. The shaft has a central section with a diameter of 18. The left end is labeled C-2, and the right end is labeled C-2. The central section is labeled B-4. The dimension 18 is indicated for the central section.

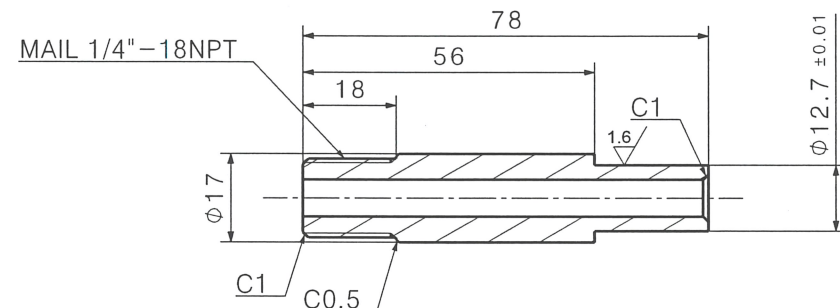


## SECTION B-4



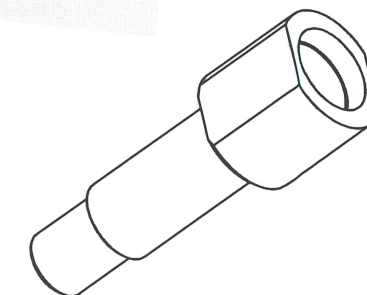
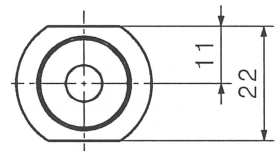
ISO VIEW

PT. 1 ~ PT.2 : ASTM A105 (REF. ONLY)

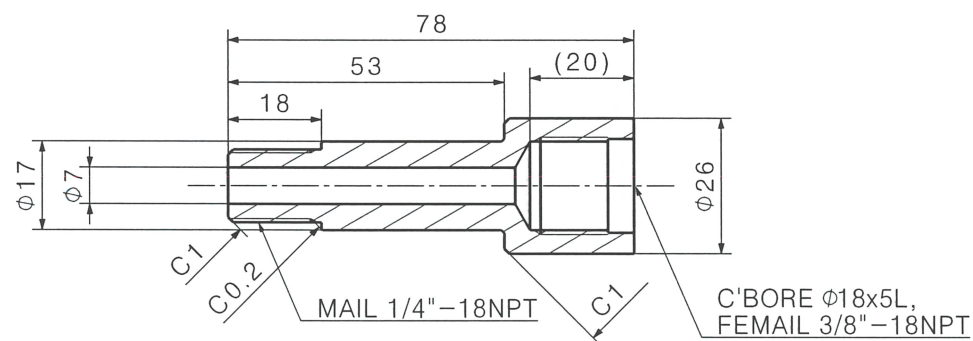


## SECTION C-2

A diagram of a three-part assembly. The leftmost part is a small cylinder, the middle part is a longer cylinder, and the rightmost part is a rectangular block. A dashed horizontal line passes through the center of all three parts. At the left end of the dashed line, there is a downward-pointing arrow labeled "G-2". At the right end of the dashed line, there is another downward-pointing arrow labeled "G-2".



ISO VIEW




## SECTION G-2

## 체 작 용

1. 명시되지 않은 FILLET치수는 TOOL곡을을 따를 것. (단 1MM이하)
2. 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
3. 이물질, 날카로운 모서리 제거할 것.

1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1MM)
2. CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE
3. REMOVE FOREIGN MATERIAL AND SHARP EDGE


|            |   |              |                 |              |                  |              |            |
|------------|---|--------------|-----------------|--------------|------------------|--------------|------------|
|            |   |              |                 |              |                  |              |            |
|            |   |              |                 |              |                  |              |            |
|            |   |              |                 |              |                  |              |            |
|            |  | 방경환          | 2017.05.15      | 이정재          | 2017.05.15       | 이영주          | 2017.05.15 |
| REV<br>(기) | NAME<br>(승인)  | DATE<br>(일지) | NAME<br>(승인)    | DATE<br>(일지) | NAME<br>(승인)     | DATE<br>(일지) |            |
|            | PREPARED BY (제)   |              | REVIEWED BY (검) |              | APPROVED BY (승인) |              |            |

PROJECT  
(공시명)



## W Doosan Heavy Industries & Construction

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|                 |   |                  |           |            |              |
|-----------------|---|------------------|-----------|------------|--------------|
| PROJ<br>(중점)    |  | TITLE<br>(도명)    | PIPE PLUG |            |              |
| UNIT<br>(단위)    | mm  |                  |           |            |              |
| SCALE<br>(배율)   | N/S   |                  |           |            |              |
| ITEM NO. (분류번호) |   | DWG NO<br>(도면번호) | TD0060722 | REV<br>(번) | SHEET<br>(매) |
|                 |   |                  |           | B          | 1/1          |

CONT. NO.  
(도면관리 번호)

[illegible]