

[Confidential] Yongsoo Bang 2025-01-09 17:11 Yongsoo Kim 2025-01-09 17:11 Hongchang Qiao 2025-01-09 17:11 Stefan Turflev Research & Development Team



## 제 작 용

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. 명시하지 않은 STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
4. CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
5. BABBITT 소재는 ASTM B23 GR.2사용할 것
6. BEARING과 PEDESTAL간의 접촉면적은 80%이상이며 오일 공급부와 배유부에서는 100%접촉되어야 함. (SITE SCOPE)
7. BALL 토크 시험은 타입된 베어링이며 TD0060733 TYPE B를 따를 것 (두산 SCOPE)

  

1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2
6. CONTACT AREA BETWEEN BEARING AND PEDESTAL IS MIN. 80% AND 100% AT OIL FEED AND DRAIN HOLE(SITE SCOPE)
7. FOLLOW TD0060733 TYPE B AS BALL TORQUE TEST FOR ELLIPTICAL BEARING (DOOSAN SCOPE)

**DOOSAN** Enerbility

PROJ (工程)		TITLE (标题)
UNIT mm		T6 BEARING ASSY (460X260)

[illegible]