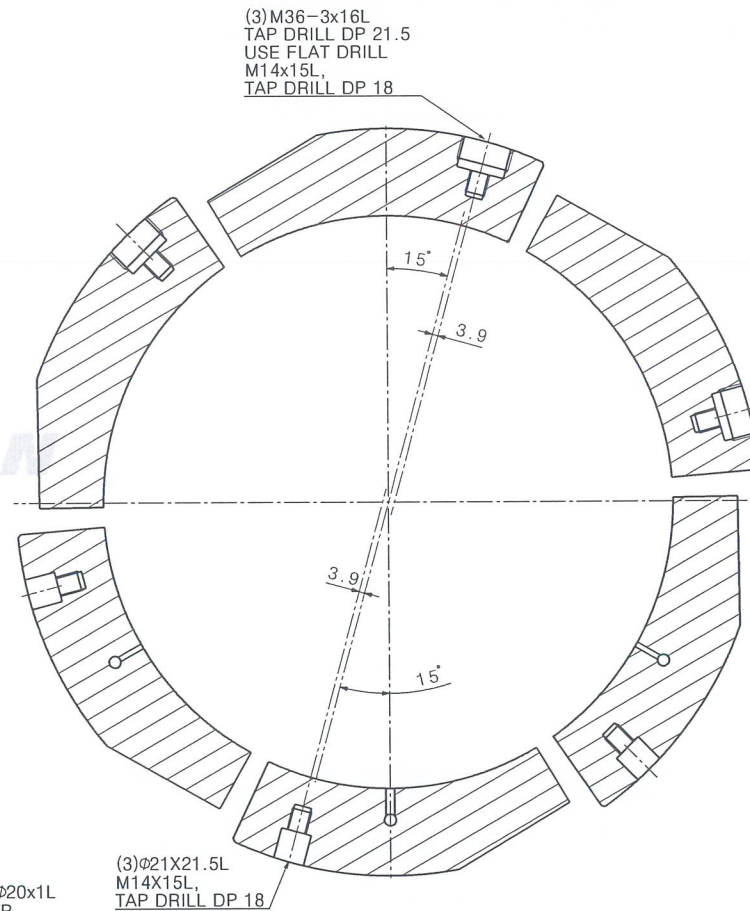
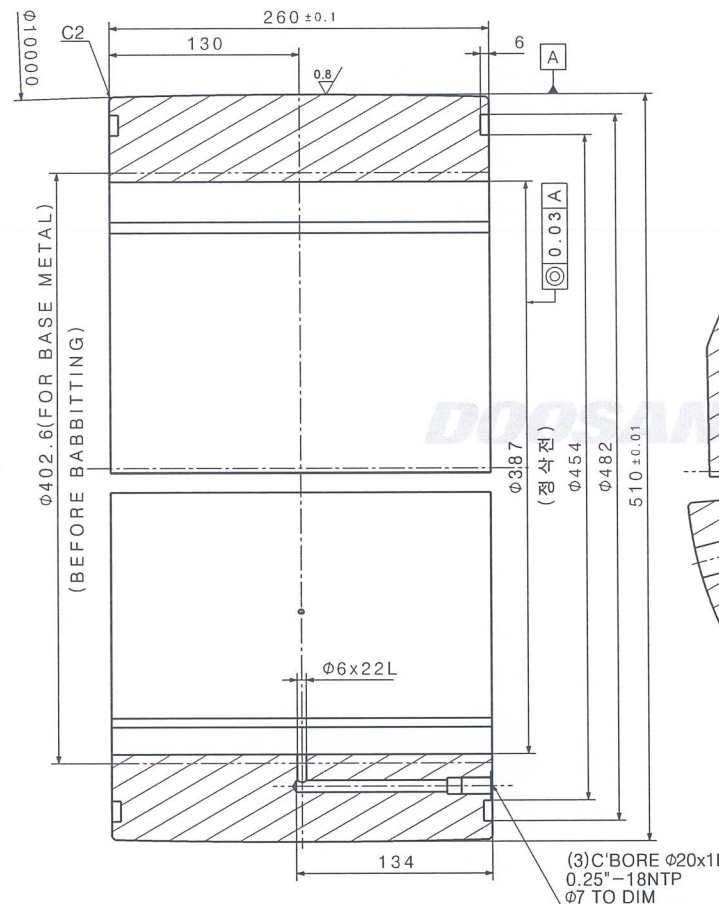
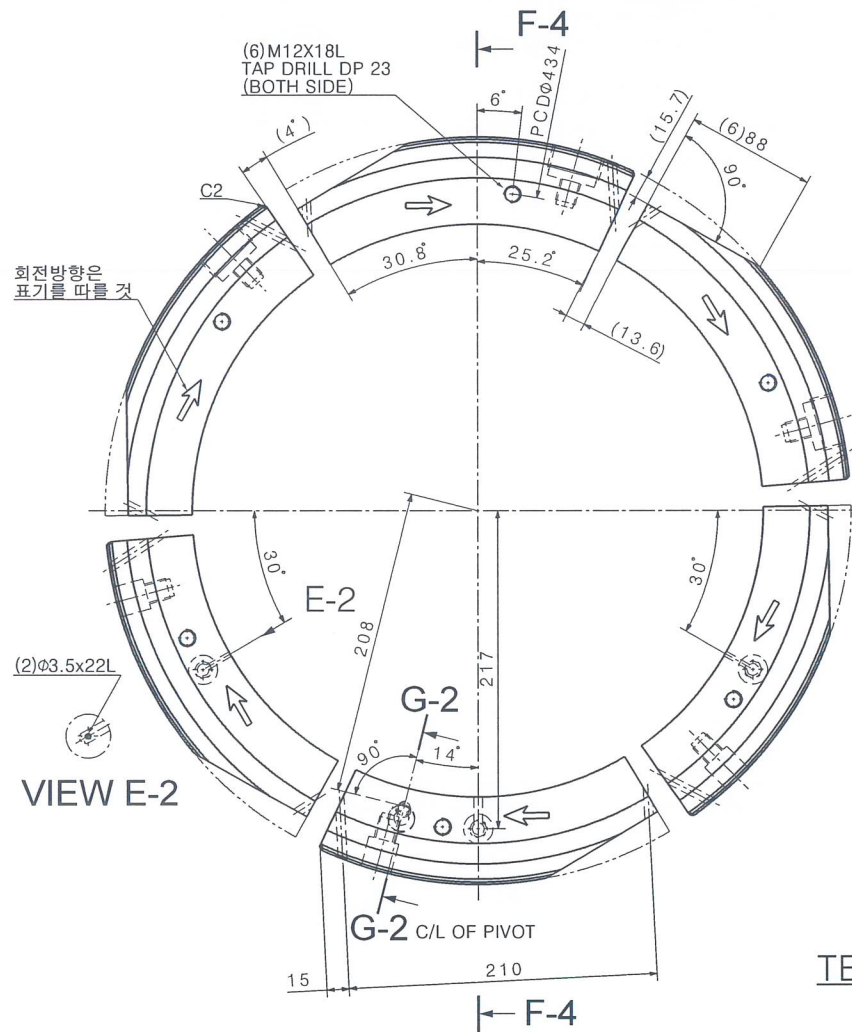
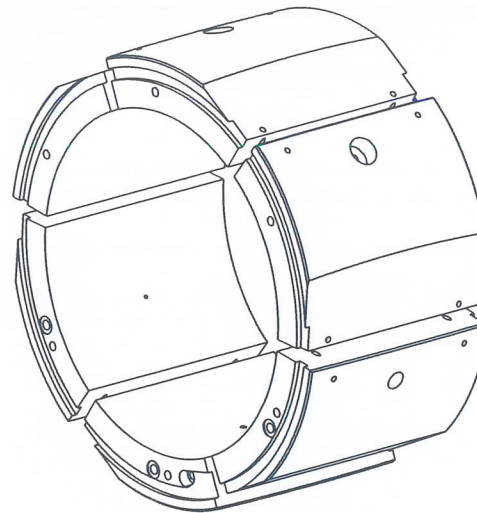
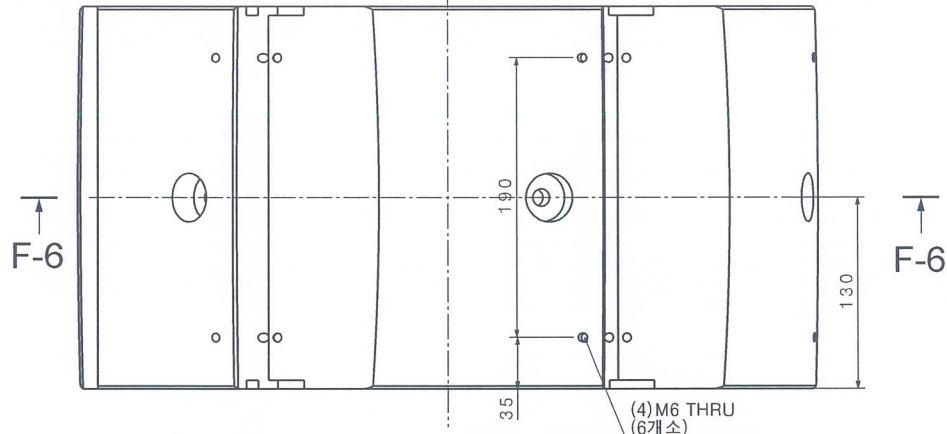


표면처리 SURFACE FINISH	재료 규격 MATERIAL SPECIFICATION	가공도면 GENERAL DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		편직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수(mm) DIMENSION RANGE (D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE (D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE (D.R.)	허용공차(mm) TOLERANCE						UNIT	TOTAL	
6.3	ISO2768-mK		D.R. ≤ 120	±0.2	D.R. ≤ 10	±0.1	C.D.R. ≤ 300	0.4	1							
			120 < D.R. ≤ 400	±0.3	10 < D.R. ≤ 50	±0.2	300 < C.D.R. ≤ 1000	0.6								
			400 < D.R.	±0.5	50 < D.R.	±0.3	1000 < C.D.R. ≤ 3000	0.8								

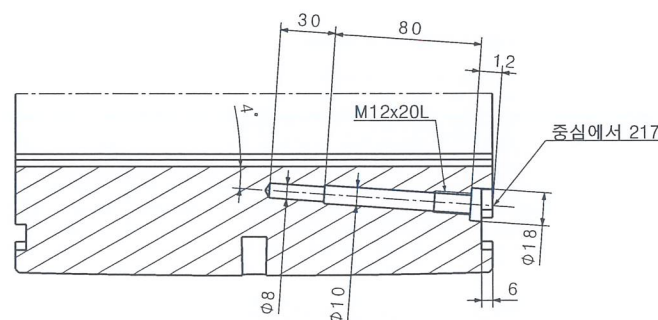


제 작 용

## NOTES

- 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것(단 1mm이하)
- 명시되지 않은 TAP DRILL깊이는 가상의 나사산 2개를 물리는 깊이로 할 것
- 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임
- 날카로운 모서리부 제거할 것
- 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
- 내경정삭은 조립도면 치수를 따를 것
- PAD분할 전에 각 PAD의 위치를 STAMPING할 것
- PAD절단전 SUB ITEM 설치, 가공 및 LOCKING PIN HOLE 가공할 것

- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
- TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
- CHECK ALL TAP HOLES WITH GO, NO-GAUGE
- FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
- REMOVE SHARP EDGE
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.
- FINAL MACHINING OF INNER DIAMETER SHALL FOLLOW ASSEMBLY DRAWING
- BEFORE SPLITTING PADS, STAMP POSITION OF PADS
- SUB ITEM SHOULD BE ASSEMBLED, MACHINED AND HOLE FOR LOCKING PIN SHALL BE MACHINED BEFORE CUTTING PADS



## SECTION G-2

## SECTION F-4

## SECTION F-6

REV	NAME	DATE	NAME	DATE	NAME	DATE
1	방경호	2025.01.09	김용석	2025.01.09	전종영	2025.01.09
PREPARED BY	REVIEWED BY	APPROVED BY				

PROJECT (공명)

DOOSAN Enerbility

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PROJ	UNIT	SCALE	ITEM NO.	DWG NO	REV	SHEET
신규작성	mm	N/S		TD0062036	A	1/1
DESCRIPTION OF REVISION (개입사유)						
REF. DWG NO. (도면번호) :				REV. NO. : XX		

A1 ( 594x841mm )

CONT. NO.

(도면번호)