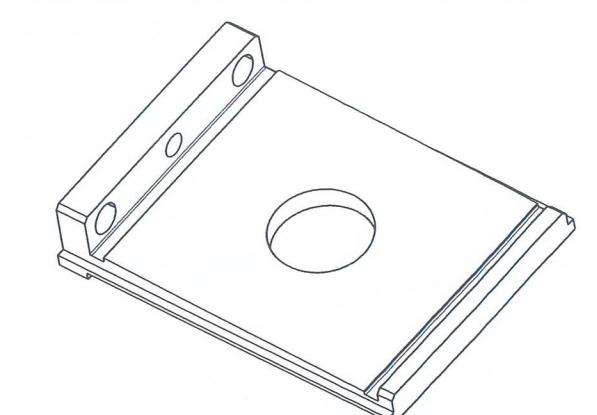
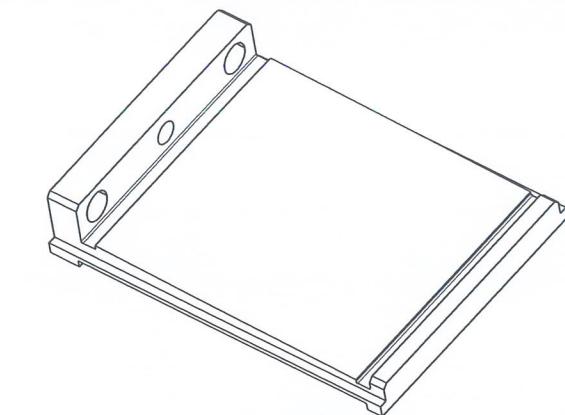
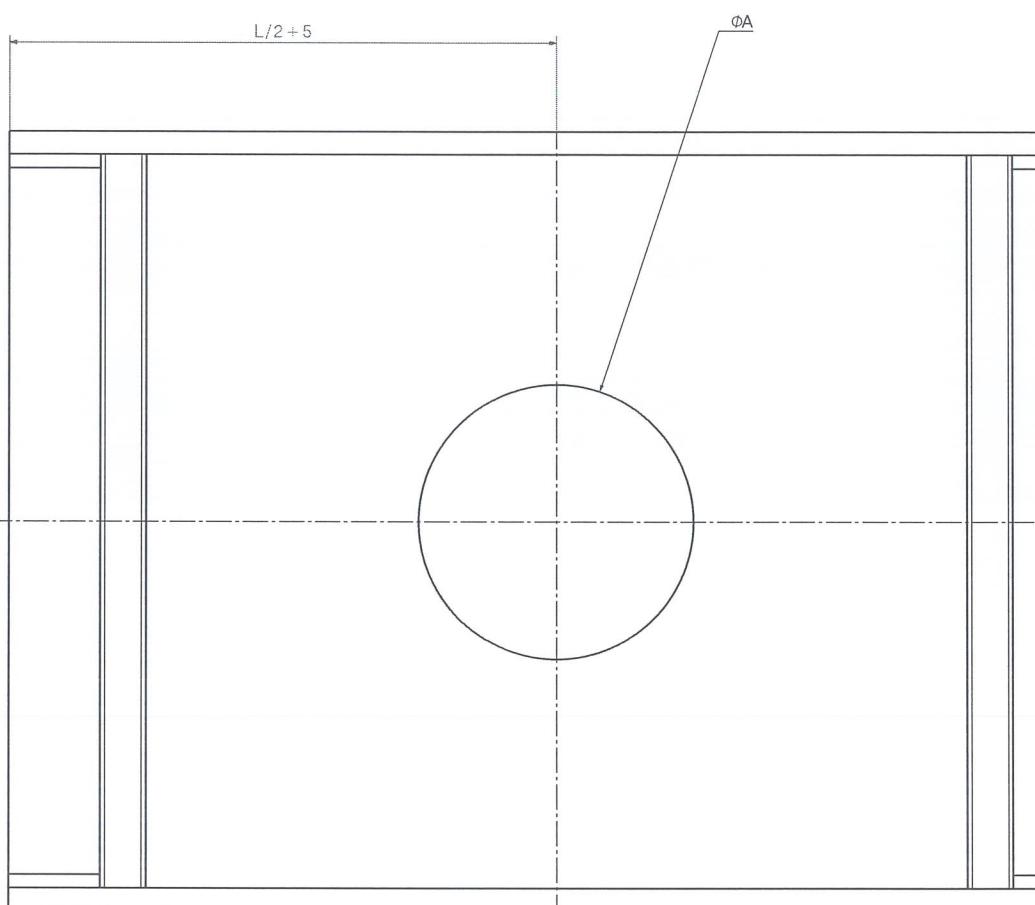
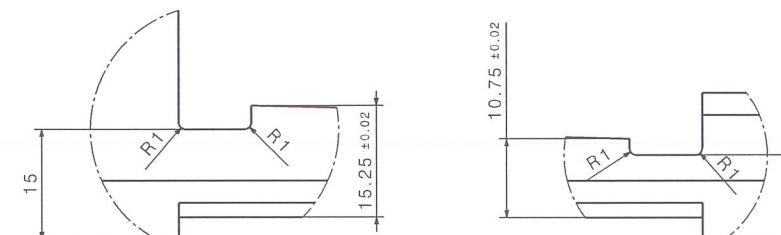


1	2	3	4	5	6	7	8					
표면 거칠기 SURFACE ROUGHNESS	작용 규격 ACTIVE SPECIFICATIONS	기준일반공差 GENERAL TOLERANCE REFERENCE LINE GENERAL TOLERANCE	선 형식수 LINEAR DIMENSIONS DIMENSION RANGE(D.R.)	각도 ANGLE	직선도 STRAIGHTNESS DIMENSION RANGE(D.R.)	NO.	DESCRIPTION	MATERIAL	SIZE, DNG. NO.	Q'TY	WT. (kg)	REMARK
											UNIT	
6.3	ISO2768-mK		D.R. ≤ 120 120 < D.R. ≤ 400 400 < D.R.	+0.2 ±0.5 ±0.8	D.R. ≤ 10 10 < D.R. ≤ 50 50 < D.R. 50 < D.R.	±1° ±0° 30' ±0° 20'	300 (D.R. ≤ 300) 300 (D.R. ≤ 1000) 1000 (D.R. ≤ 3000)	0.4 0.6 0.8	1			



PT.001  
(HOLE이 없는 구조로 나머지는 PT.002와 동일)



DETAIL G-

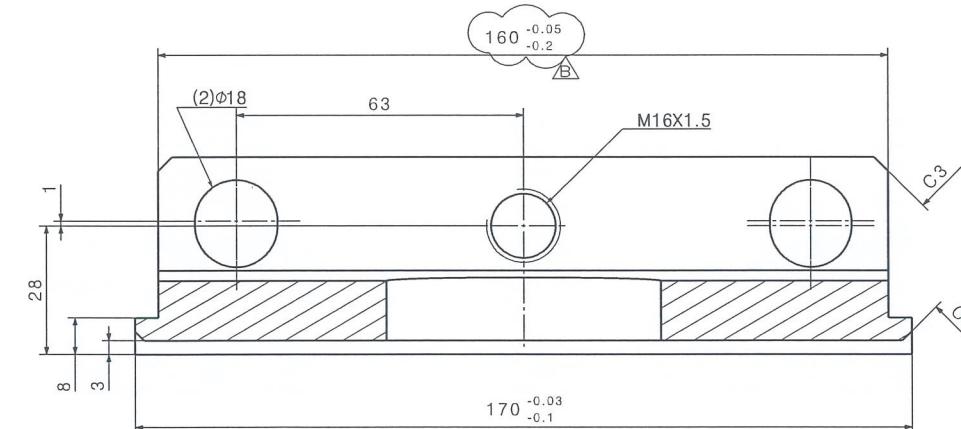
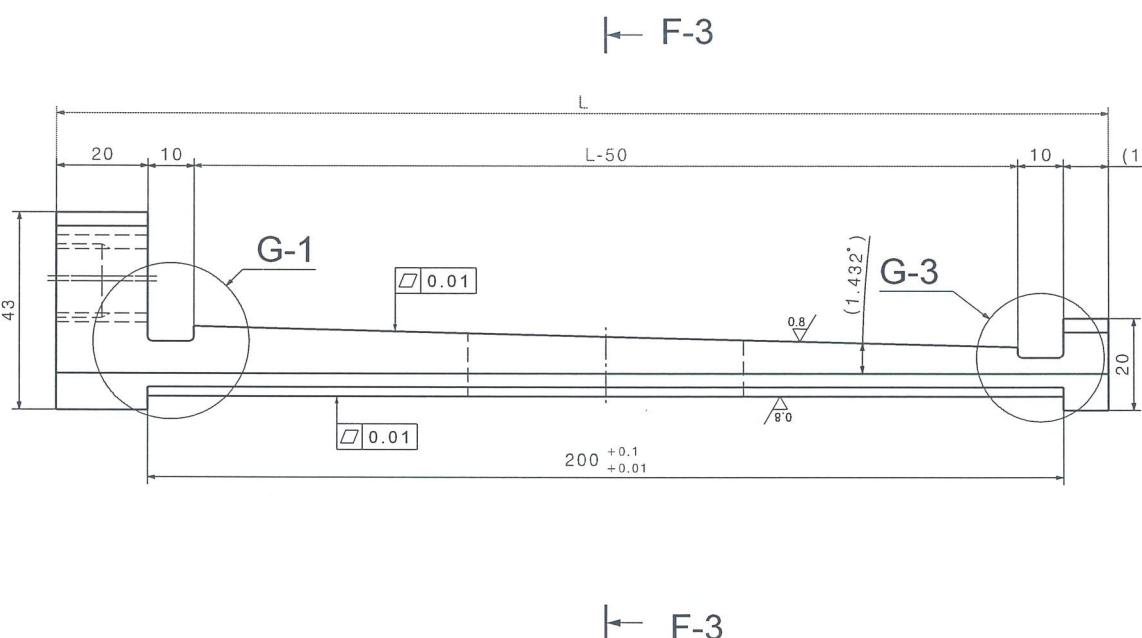
DETAIL G-3

MATERIAL : SM490A (REF. ONLY)

## EXAMPLE

PT	$\phi A$
1	NO HOLE
2	60
3	70

**도면번호**



SECTION F-3



## NOTES

1. 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것. (단 1MM이하)
  2. 명시되지 않은 TAP DRILL치수는 가상의 나사상 2개를 몰리는 깊이로 할 것.
  3. 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
  4. 명시되지 않은 치수는 CENTER라인 기준으로 대칭임.
  5. 날카로운 모서리 리부, BURR는 제거할 것.
  6. 불특구명 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것.  
  1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM.  
(ONLY BELOW 1MM)
  2. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA IN CANSE OF NOT SHOWN.
  3. CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
  4. FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
  5. REMOVE SHARP EDGE AND BURR
  6. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

△	방정보	2020.12.09	유석주	2020.12.09	전 흥업
△	방정보	2020.02.18	유석주	2020.02.18	전 흥업
REV (Rev)	NAME ( <u>      </u> )	DATE ( <u>      </u> )	NAME ( <u>      </u> )	DATE ( <u>      </u> )	NAME ( <u>      </u> )

PROJECT  
(교시업)

**DOOSAN** Doosan Heavy Industries & Construction

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	공차반영(E-5)	PROJ. ( <sup>제작</sup> )		TITLE (도면명)	FIXED WEDGE		
	신규작성	UNIT ( <sup>단위</sup> )	mm	SCALE ( <sup>확대비</sup> )			
DESCRIPTION OF REVISION (개정사유)			ITEM NO. ( <sup>도면번호</sup> )	DWG NO. ( <sup>도면번호</sup> )	REV. ( <sup>회수</sup> )	SHEET ( <sup>시트수</sup> )	
REF. DWG NO. ( <sup>도면번호</sup> ):		REV. NO. : XX		TD0060745	B	1/1	
6	A1 ( 594x841mm )		CONT. NO. ( <sup>도면의 번호</sup> )				