

TD0062040

DWG NO. (도면번호)

표면기질기  
SURFACE  
FINISHES

적용 규정  
APPLY  
PRACTICES

가공방법공시  
GENERAL  
TOLERANCES ON  
DIMENSIONS  
UNLESS  
OTHERWISE  
SPECIFIED

선행치수  
DIMENSION RANGES (mm)

가공치수 (mm)  
DIMENSION RANGES (mm)

허용공차 (mm)  
TOLERANCE

각도  
ANGLE

가공치수 (mm)  
DIMENSION RANGES (mm)

허용공차 (mm)  
TOLERANCE

관직도  
STRAIGHTNESS

가공치수 (mm)  
DIMENSION RANGES (mm)

허용공차 (mm)  
TOLERANCE

NO.

DESCRIPTION

MATERIAL

SIZE, DIM. NO.

Q'TY

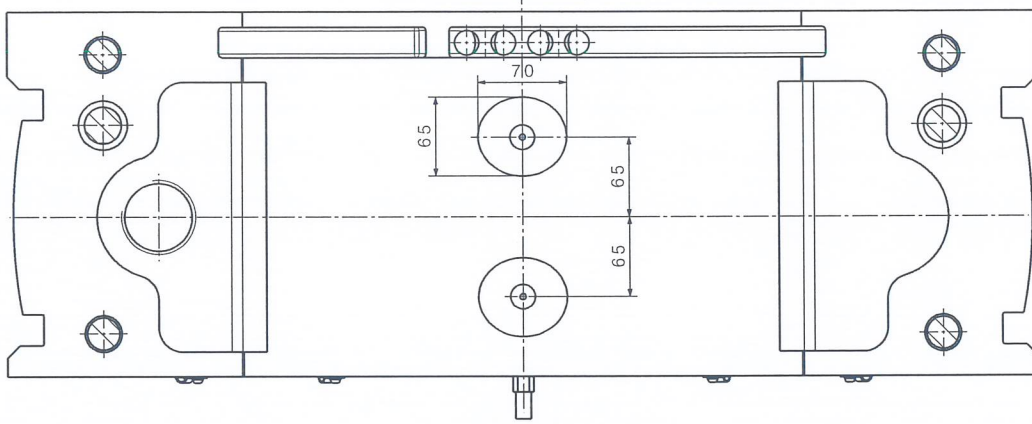
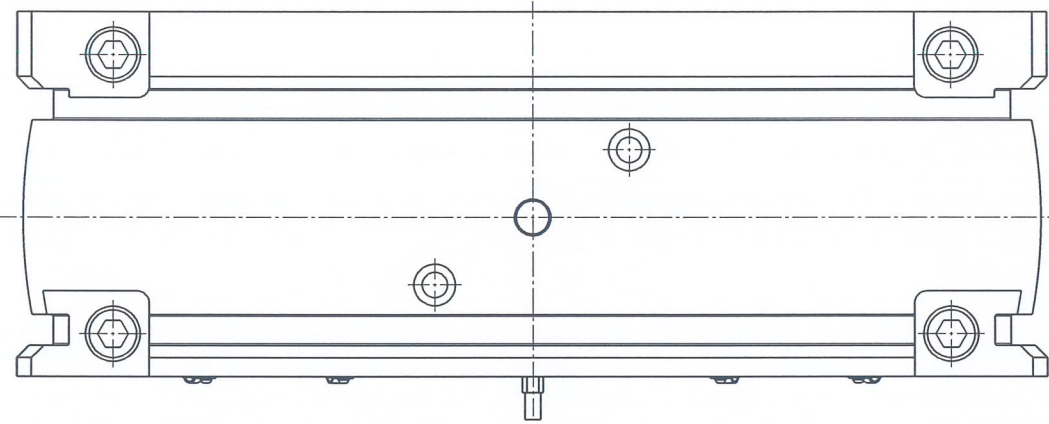
UNIT

TOTAL

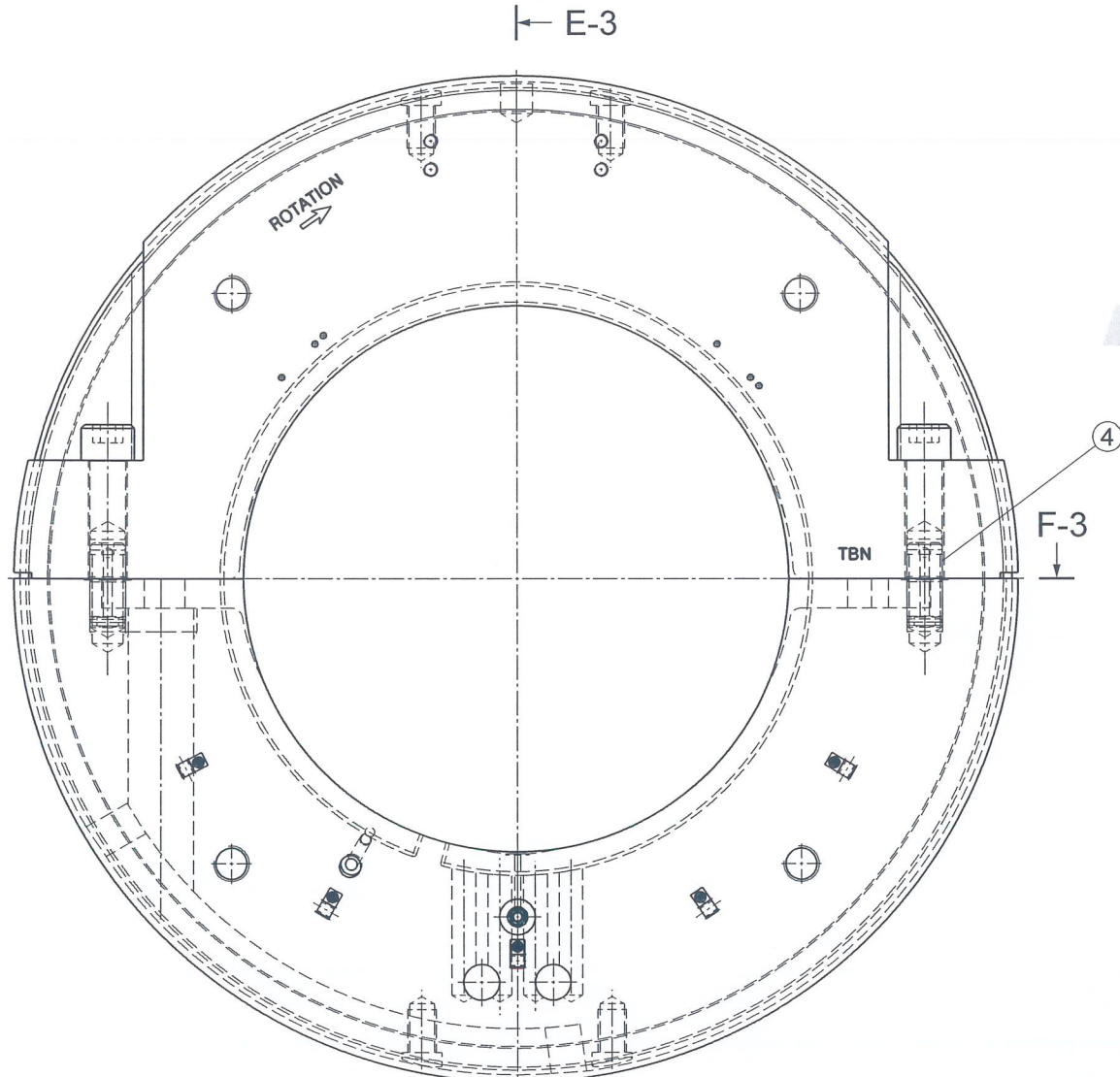
WT. (kg)

REMARK

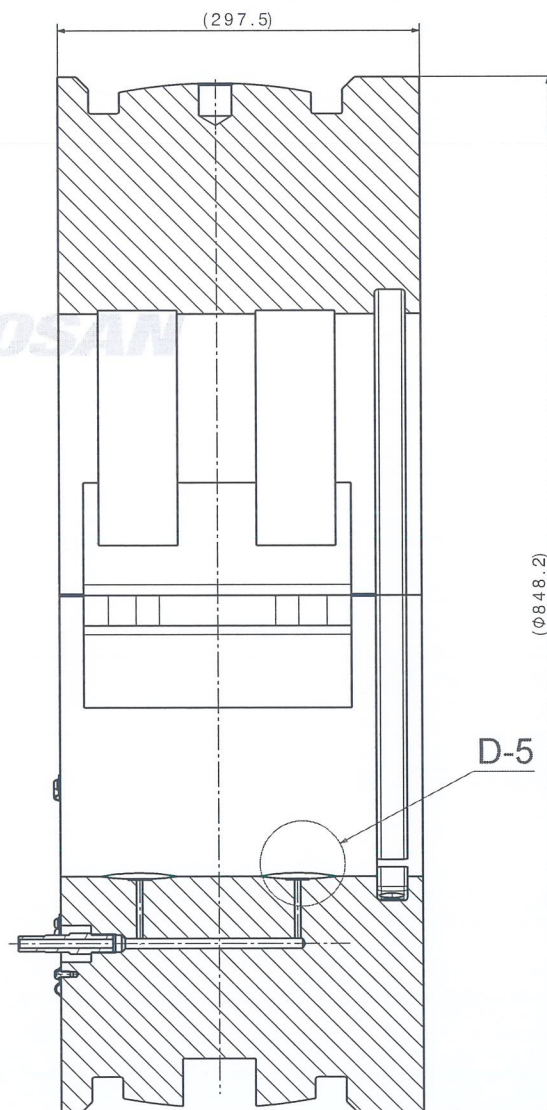
1	CASING U_H	SF440A	TD0062041P001	1			
2	CASING L_H	SF440A	TD0062041P002	1			
3	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P030L140	4			
4	DOWEL PIN	SEE EXCEL BOM	TD0060703P009	2			
5	WIRE CLIP	SEE EXCEL BOM	TD0060710P003	5			
6	SPRING WASHER	SEE EXCEL BOM	TD0060702P005	5			
7	BUTTON HD SOCKET SCREW	SEE EXCEL BOM	TD0060709P005 L010	5			
8	PIPE PLUG	SEE EXCEL BOM	TD0060722P001	1			



SECTION F-3

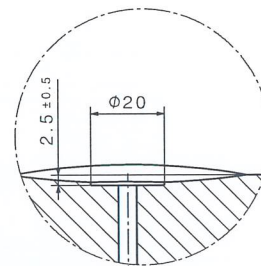


TBN SIDE

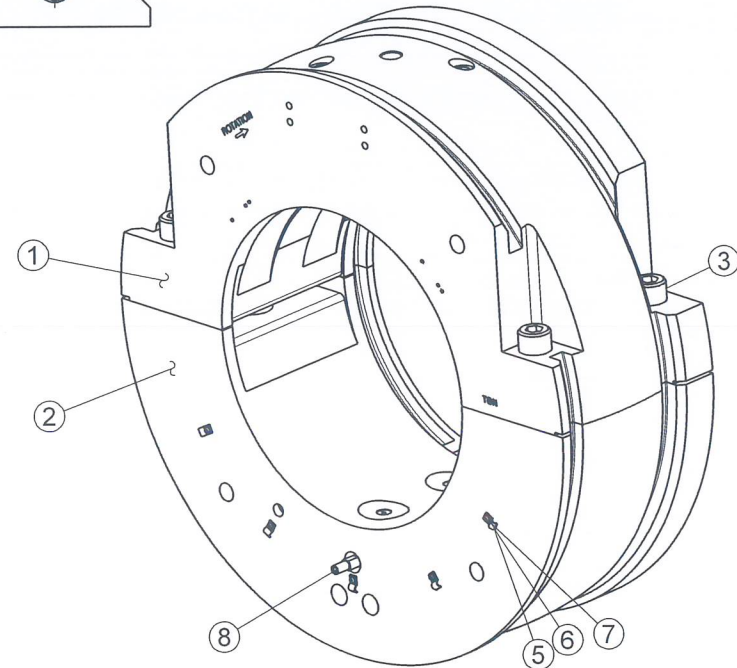


SECTION E-3

GEN SIDE



DETAIL D-5



ISO VIEW

제 작 용

NOTES

- 베어링 제작과 시험은 PDM002에 따라 수행할 것
- STAMPING은 TD0060731을 따를 것
- 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
- CTQ(CRITICAL TO QUALITY)는 TD0060732을 따를 것
- BABBITT 소재는 ASTM B23 GR.2사용할 것
- 수입시험 대상은 타원형 베어링이며 34.5MPa (5000PSI)로 수행할 것
- FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
- FOLLOW BEARING STAMPING PER TD0060731
- FOLLOW BEARING TORQUE TABLE PER TD0060700
- FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
- BABBITT MATERIAL IS ASTM B23 GR.2
- HYDRAULIC PRESSURE TEST IS ONLY FOR ELLIPTICAL BEARING WITH 34.5MPa

REV	NAME	DATE	NAME	DATE	NAME	DATE
(번)	(성명)	(년월일)	(성명)	(년월일)	(성명)	(년월일)
1	방경민	2025.01.09	김홍석	2025.01.09	전종영	2025.01.09
PREPARED BY (제)	REVIEWED BY (검)	APPROVED BY (승)				

PROJECT (공명)

DOOSAN Enerbility

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PROJ (프로젝트)	UNIT (단위)	SCALE (비율)	ITEM NO. (품목번호)	DWG NO (도면번호)	REV (개정)	SHEET (장)
신규작성	mm	N/S		TD0062040	A	1/1
DESCRIPTION OF REVISION (개입사유)						
REF. DWG NO. (도면번호) :		REV. NO. : XX				

A1 ( 594x841mm )

CONT. NO. (도면번호)



20/7編-3400-002(04))

1

2

3

4

5

6

A1 ( 594x841mm )

CONT. NO. (도면번호)