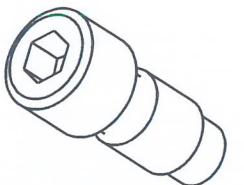
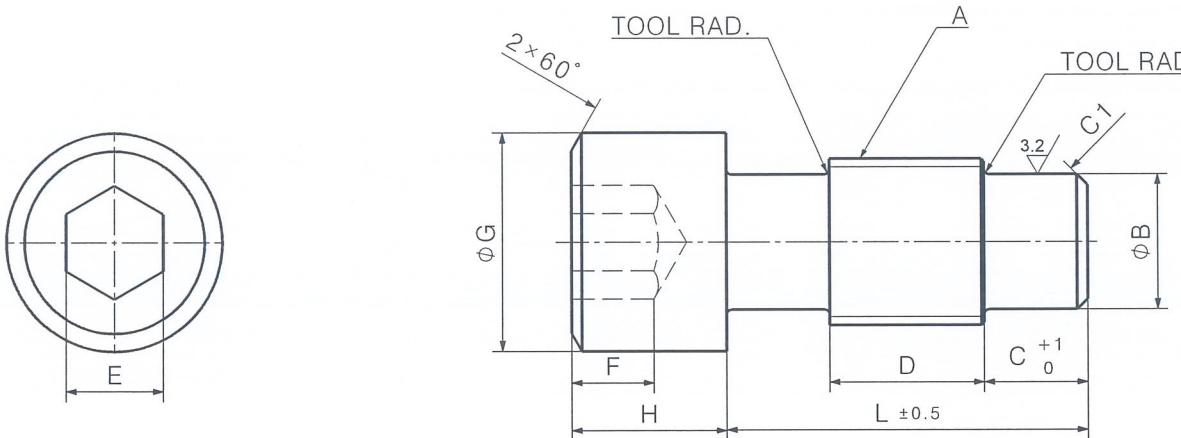


A	DWG NO.	(도면번호)	TD0060707	2	3	4	5	6	7	8
				WT. (kg)	REMARK					
				UNIT	TOTAL					



MATERIAL

PT.1~PT.10 : SCM440-Q.T (REF. ONLY)

PT.NO	A	B	C	D	E	F	G	H
	MIN							
1	5/8"-11UNC	12.7	28.6	22.2	12.75	9.53	23.8	15.9
2	3/4"-10UNC	14.3	31.8	25.4	15.95	11.07	28.6	19.1
3	7/8"-9UNC	17.47	34.9	28.6	19.12	12.7	33.3	22.2
4	3/4"-10UNC	14.3	22.2	25.4	15.95	11.07	28.6	19.1
5	M12x1.75	8	12	12	10	6	18	12
6	M16x2	12	12	16	14	8	24	16
7	M20x2.5	15	16	20	17	10	30	20
8	M24x3	18	20	30	19	12	36	24
9	M24x3	18	20	30	19	12	31	24
10	M30x3.5	24	24	36	22	15.5	45	30

EXAMPLE

TD0060707P008L070

TD0060707 : 도면번호를 나타냄
P008 : 품번을 나타냄 (PT.8으로 M24-3)
L070 : 길이를 나타냄 (70mm)

NOTES

1. 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
2. 이물질과 날카로운 모서리부는 제거할 것.
3. 제시되지 않은 볼트 머리 치수는 ASME B18.3과 ASME B18.3.1M을 따를 것.
1. FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
2. REMOVE FOREIGN MATERIAL AND SHARP EDGE
3. FOLLOW ASME B18.3 AND ASME B18.3.1M FOR NOT SHOWN BOLT HEAD DIMENSION.

△A	방법	2019.8.16	인증	2019.8.16	방법	2019.8.16
△B	방법	2017.05.15	인증	2017.05.15	인증	2017.05.15
REV (변경)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제작)	REVIEVED BY (검토)	APPROVED BY (승인)			

PROJECT
(공사명) **제작용****DOOSAN** Doosan Heavy Industries & Construction

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PROJ (공사명)	32	TITLE (도면명)	LOCKING PIN		
UNIT (단위)	mm	ITEM NO. (분류번호)	TD0060707		
SCALE (확대)	N/S	REV (변경)	C		
		SHEET (화면번호)	1/1		
CONT. NO. (도면관리 번호)					