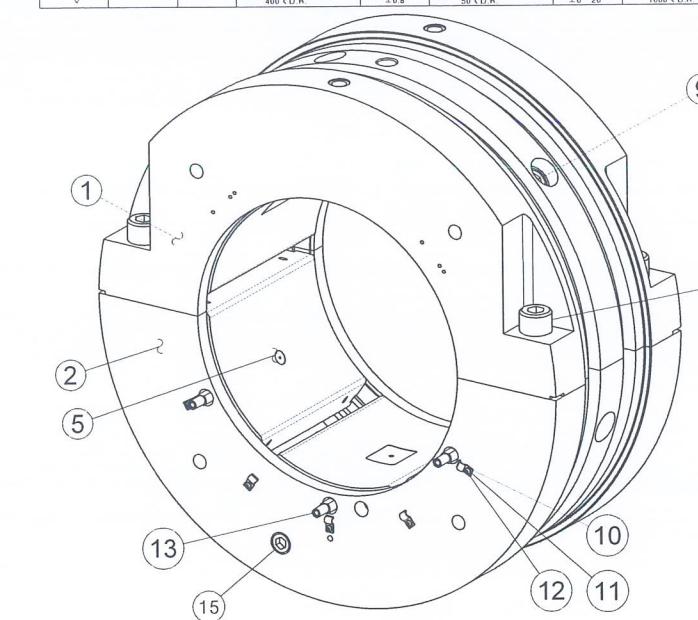


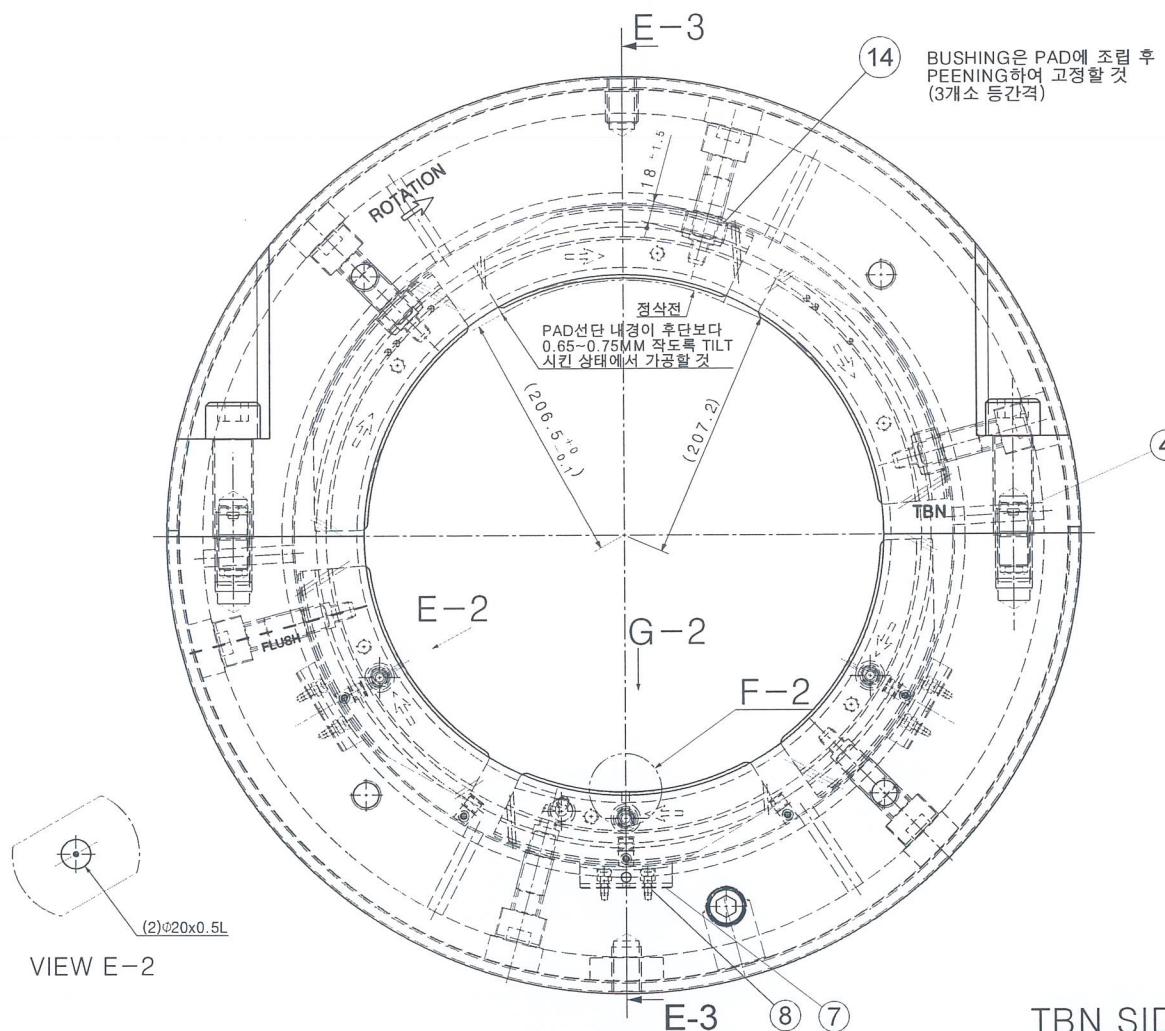
TD0062034-A/S/N2025010900584	1	2	3	4	5	6	7	8
DWG NO.	TD0062034	(도면번호)						

표면거칠기 SURFACE ROUGHNESS	작용 규격 FEATURES	가공일반공차 GENERAL TOLERANCE	선형(ℓ), LINEAR DIMENSIONS	각도(θ), ANGLE	직선도 STRAIGHTNESS	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK			
6.3	ISO2768-mK	SEE EXCEL BOM	기준거리(mm) DIMENSION RANGE(D.R.) 120 D.R. < 400 400 D.R.	허용공差(mm) TOLERANCE ±0.2 ±0.5 ±0.8	기준각도(mm) DIMENSION RANGE(D.R.) D.R. ≤ 10 10 ≤ D.R. ≤ 50 50 ≤ D.R.	허용공差(mm) TOLERANCE ±1° ±0° 30' ±0° 20'	기준직선도(mm) DIMENSION RANGE(D.R.) D.R. ≤ 300 300 ≤ D.R. ≤ 1000 1000 ≤ D.R. ≤ 3000	직선도 STRAIGHTNESS	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK

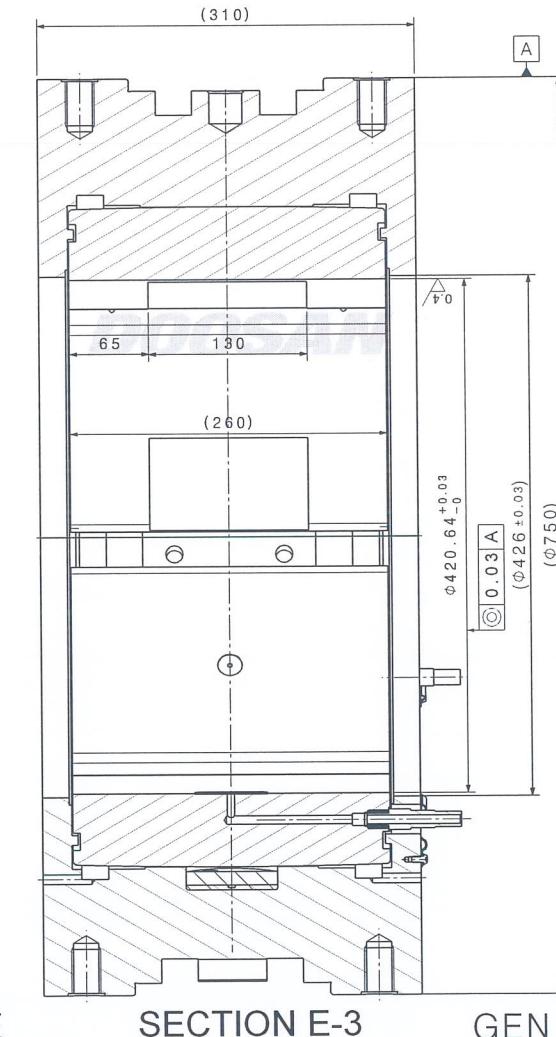
PT	DESCRIPTION	SIZE, DWG. NO	MATERIAL	Q'TY	WT (kg)
1	CASING U_H	TD0062035P001	SEE EXCEL BOM	1	
2	CASING L_H	TD0062035P002	SEE EXCEL BOM	1	
3	HEX SOCKET HD SCREW	TD0060701P006L0120	SEE EXCEL BOM	4	
4	DOWEL PIN	TD0060703P007	SEE EXCEL BOM	2	
5	LINER PAD	TD0062036	SEE EXCEL BOM	1	
7	ANTI WEAR PAD	TD0060706P001	SEE EXCEL BOM	3	
8	HEX SOCKET HD SCREW	TD0060701P006L014	SEE EXCEL BOM	6	
9	LOCKING PIN	TD0060707P008L068	SEE EXCEL BOM	6	
10	WIRE CLIP	TD0060710P003	SEE EXCEL BOM	5	
11	SPRING WASHER	TD0060720P005	SEE EXCEL BOM	5	
12	BUTTON HD SOCKET SCREW	TD0060709P005L010	SEE EXCEL BOM	5	
13	PIPE PLUG	TD0060722P001	SEE EXCEL BOM	3	
14	BUSHING	TD0060720P004	SEE EXCEL BOM	3	
15	PIPE PLUG	TD0060718P006	SEE EXCEL BOM	3	



ISO VIEW

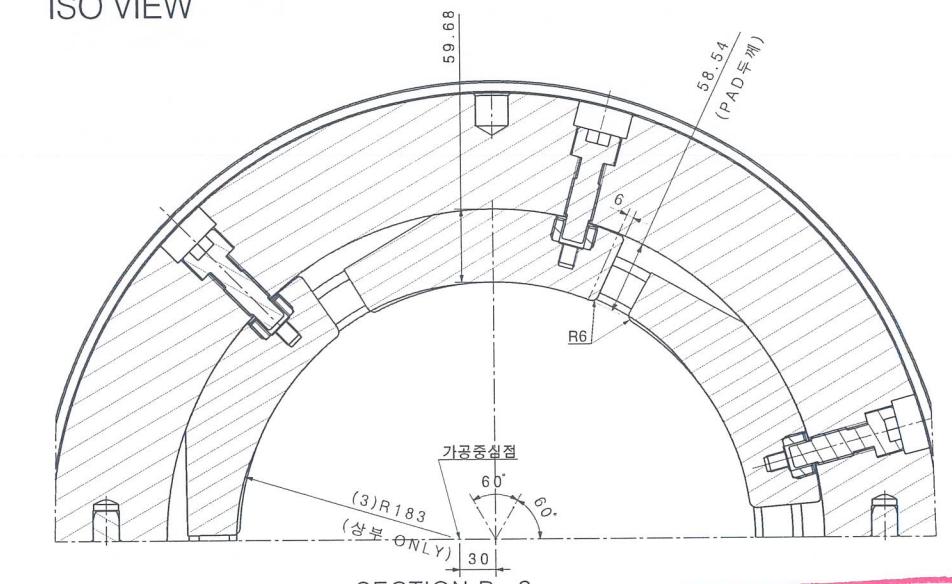


VIEW E-2



SECTION E-3

GEN SIDE



SECTION B-2

**제작용**

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
4. CTQ(CRITICAL TO QUALITY)은 TD0060732를 따를 것
5. BABBITT 소재는 ASTM B23 GR.2 사용할 것
6. PAD PIVOT OFFSET 위치에 따라 내경정삭할 것

1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW BEARING STAMPING PER TD0060731
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2
6. FINAL MACHINING PER PAD PIVOT OFFSET POSITION

REV (회수)	2025.01.09	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)
REV (회수)	PREPARED BY (제작)	REVIEWED BY (검토)	APPROVED BY (인정)		

PROJECT  
(프로젝트)

**DOOSAN** Enerbility

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PROJ (프로젝트) UNIT (단위) SCALE (단위) TITLE (도면명) BEARING CASING ASSY(T4)

REV (회수) SHEET (시트) DWG NO. TD0062034 REV (회수) SHEET (시트)

CONT. NO. (도면번호) A 1/1



VIEW G-2