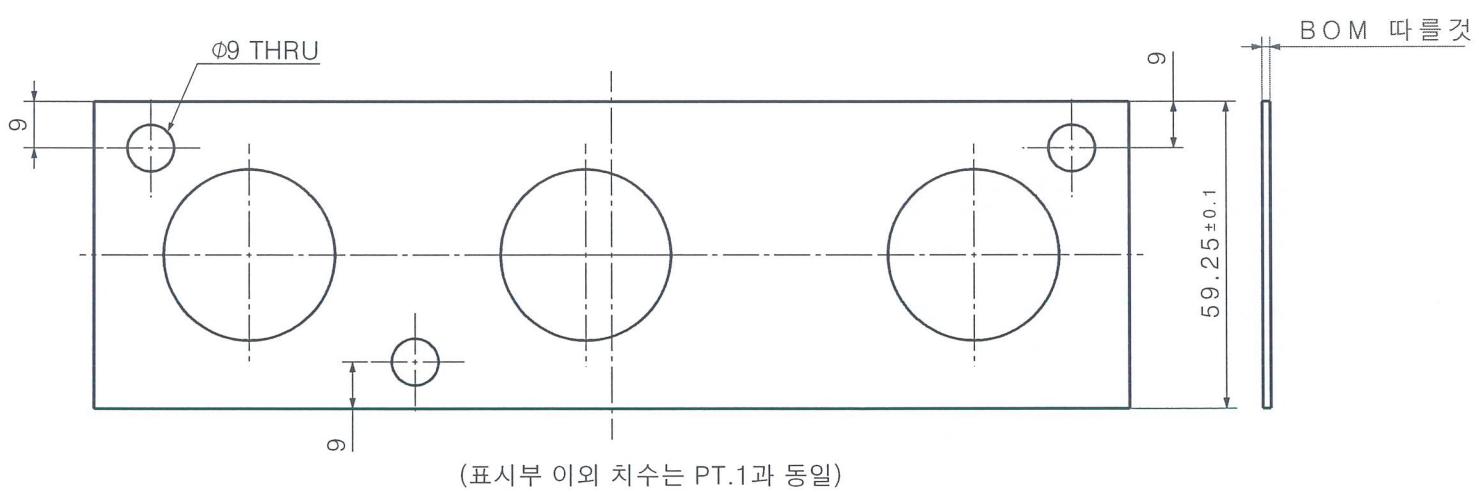
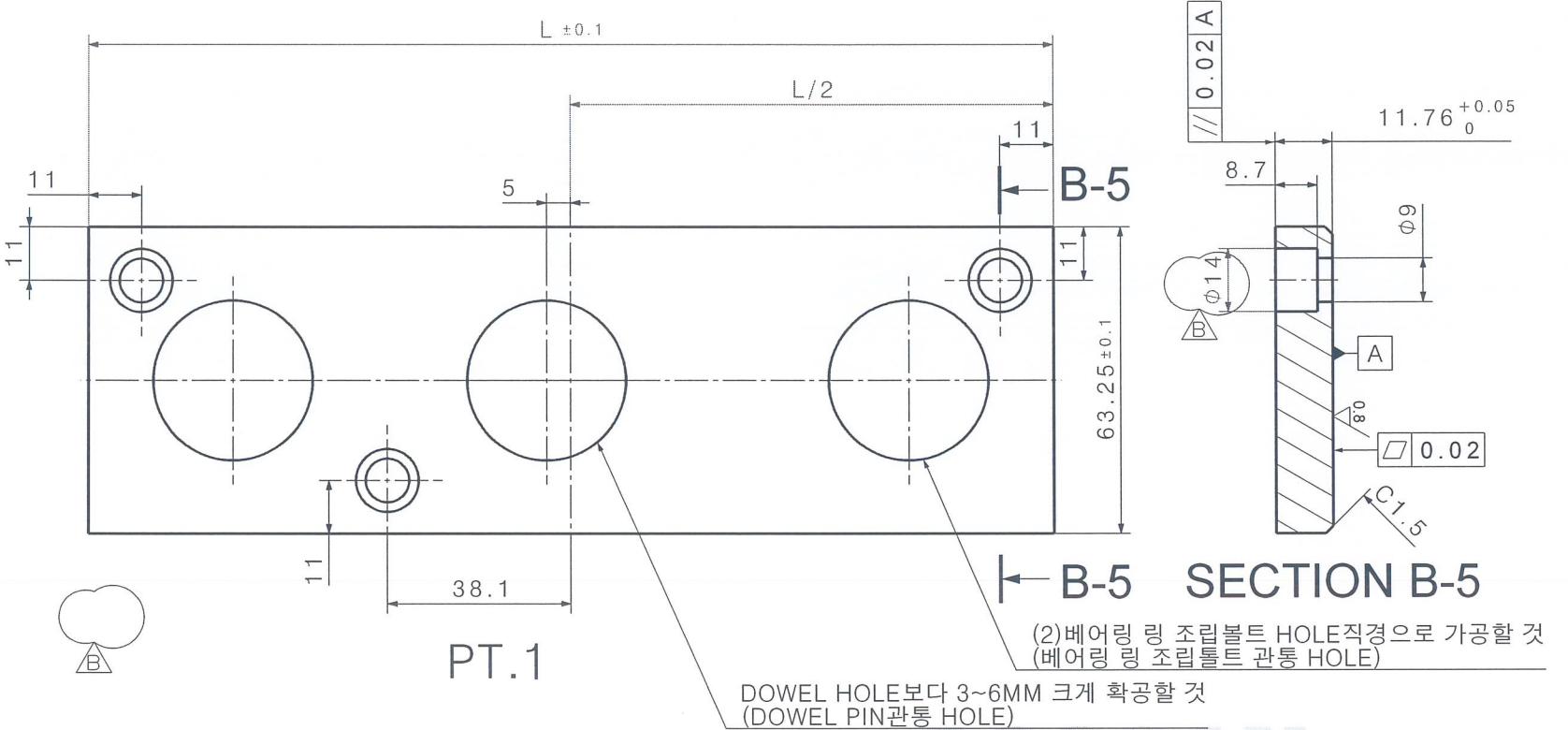


	2	3	4	5	6	7	8
	DWG NO.	(도면번호)	TD0060747				REMARK
표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	기공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선행치수 LINEAR DIMENSIONS	각도 ANGLE	전직도 STRAIGHTNESS	NO.	WT. (kg) UNIT TOTAL
6.3 ▽	ISO 2768-mk	D.R. ≤ 120 120 < D.R. ≤ 400 400 < D.R.	기준치수(mm) DIMENSION RANGE(D.R.) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.) TOLERANCE	NO.	DESCRIPTION MATERIAL SIZE, DWG. NO. Q'TY



PT.2

MATERIAL

PT.1: SS400, SPHC, SPCC (REF. ONLY)
PT.2 : STS304, SUS304 (REF. ONLY)

EXAMPLE

TD0060747P001L200

TD0060747 P001 L200

도면번호 파트번호 길이 200MM

NOTES

- 명시되지 않은 FILLET치수는 TOOL곡을 따를 것.(단 1MM이하)
- 명시되지 않은 TAP DRILL치수는 가상의 나사산 2개를 물리는 깊이로 할 것.
- 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
- 날카로운 모서리부, BURR는 제거할 것.
- 볼트구멍 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것.

- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM.
(ONLY BELOW 1MM)
- TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VITURAL
THREADS 2EA IN CANSE OF NOT SHOWN.
- CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
- FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

REV (개정)	방법부 A	2022.04.11	유석주	2022.04.11	전 흥영
	방법부 A	2020.02.18	유석주	2020.02.18	전 흥영
PREPARED BY (제작)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)

PROJECT
(공사명)

제작용

DOOSAN Doosan Heavy Industries & Construction

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PROJ (제작)	UNIT (단위)	TITLE (도면명)	JOINT SHIM	REV (개정)	SHEET (화면)
문구삭제(D-2), 치수변경(B-5)	mm			DWG NO (도면번호)	TD0060747
신규작성	N/S	ITEM NO. (분류번호)		REV (개정)	B

DESCRIPTION OF REVISION (개정사유)

