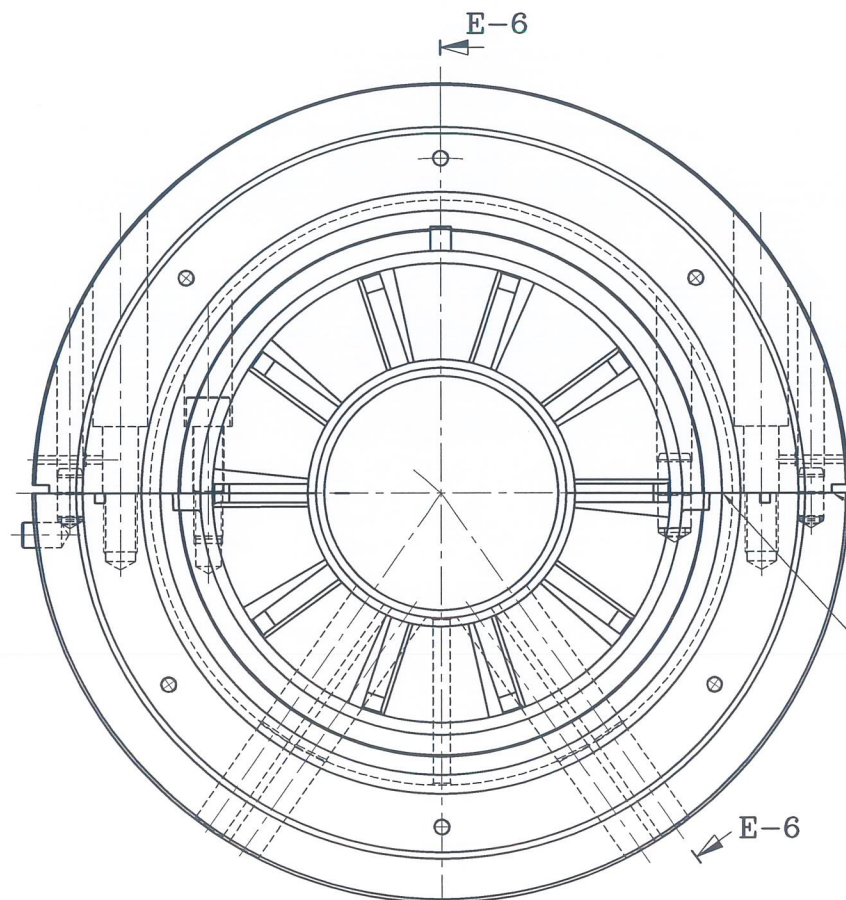


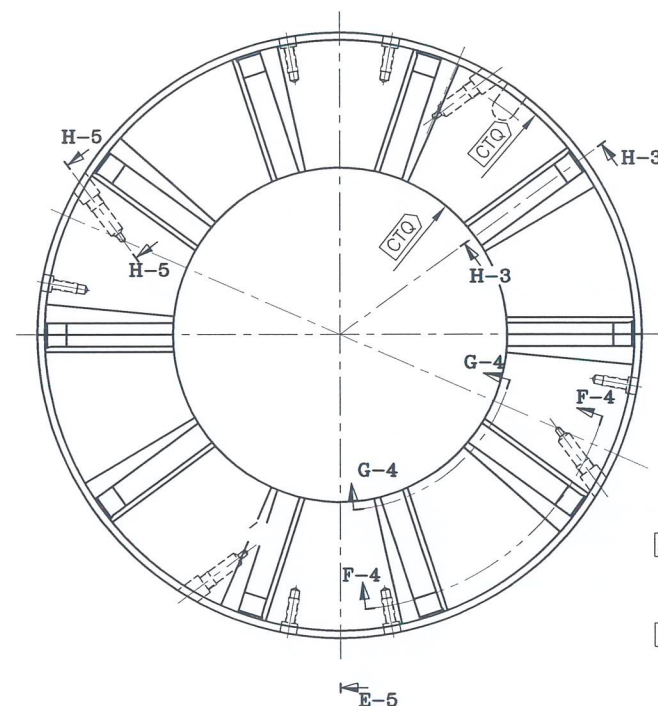
20060732

TD0060732

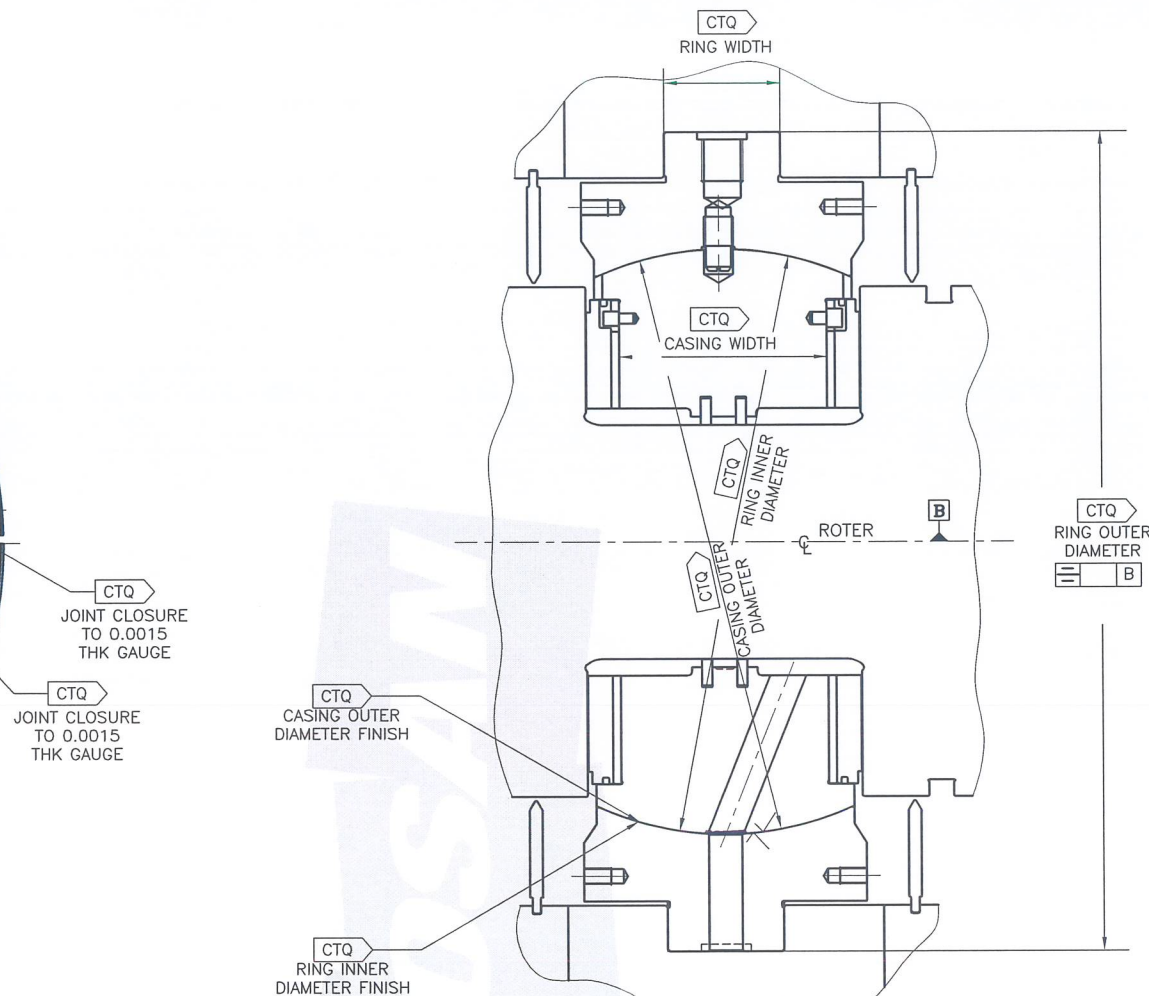
APPLIED PRACTICES	GENERAL TOLERANCE ON MACHINED DIMENSIONS	DIMENSION RANGE(D.R.)	TOLERANCE			NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			1ST PLACE DECIMALS	2ND PLACE DECIMALS	ANGLES						UNIT	TOTAL	
		0 < D.R. ≤ 305	±0.5	±0.05	±1°								
		305 < D.R. ≤ 610	±1.0	±0.07									
		610 < D.R.	±1.0	±0.12									



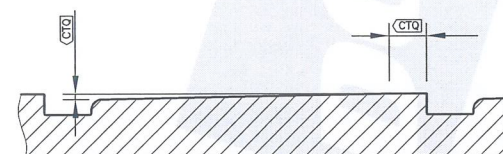
TAPER LAND THRUST BEARING



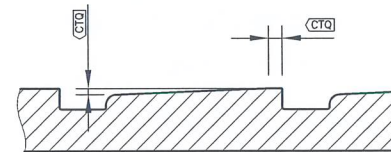
BEARING PLATE



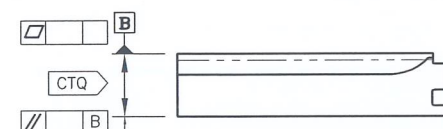
SECTION E-6



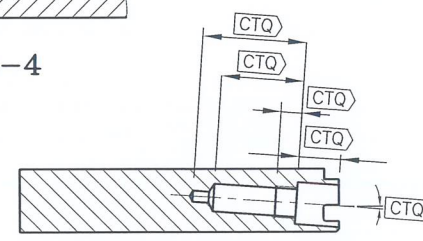
SECTION F-4



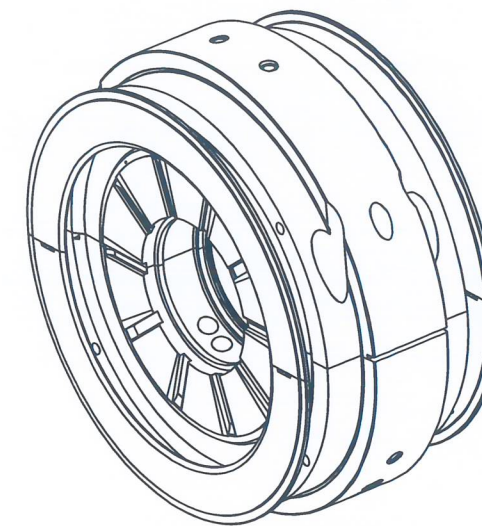
SECTION G-4



SECTION H-3



SECTION H-5



ISO VIEW FOR TAPER LAND THRUST BEARING ASSY

NOTES

- 본 도면은 표준 베어링에 대한 CTQ치수를 나타낸다.
- 공차는 제각도면 도면을 따르고, 제각도면에 명시되지 않을 경우 기하학적 공차는 0.03을 따른다.

- THIS DRAWING SHOWS CTQ DIMENSION FOR STANDARD BEARING.
- TOLERANCE FOLLOW MACHINING DRAWING AND GEOMETRICAL TOLERANCE FOLLOW 0.03 IN CASE OF NOT SHOWN MACHINING DRAWING.

제 작 용

REV	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)
	PREPARED BY (제도)		REVIEWED BY (검토)		APPROVED BY (승인)	
PROJECT (공사명)						
DOOSAN Doosan Heavy Industries & Construction						
THIS DRAWING IS THE PROPERTY OF DOOSAN HEAVY INDUSTRIES & CONSTRUCTION CO., LTD. CHANG-WON, KOREA, AND IS NOT TO BE REPRODUCED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.						
PROJ (번호)		TITLE (도명)		CRITICAL TO QUALITY FOR TURBINE BEARINGS		
UNIT (단위)		SCALE (배율)		N/S		
DESCRIPTION OF REVISION (개정 사유)		ITEM NO. (분류번호)		DWG NO (도면 번호) TD0060732		
CAD FILE NAME(파일명) : TD0060732_3/4				REV (개정) B		
				SHEET (장) 3/4		
				CONT. NO. (도면관리 번호)		