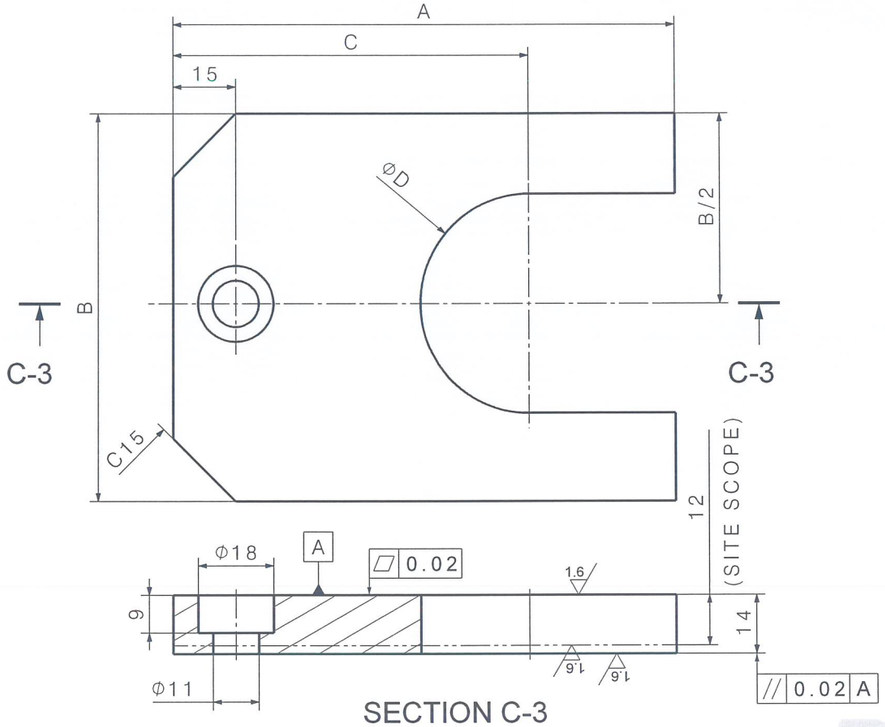
DWG NO. (도번) TD0060749

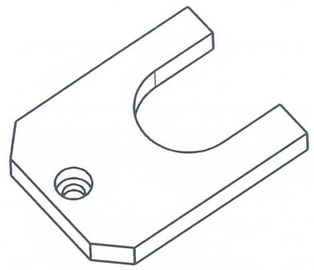
표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS 기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE	각도 ANGLE 기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE	전직도 STRAIGHTNESS 기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE
6.3	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8

NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg) UNIT	WT. (kg) TOTAL	REMARK
1							



SECTION C-3

PT.1 ~ PT.8



ISO VIEW

PT NO	A	B	C	D
1	110	90	75	48
2	120	90	85	48
3	120	94	85	52
4	130	94	95	52
5	140	110	95	60
6	150	120	105	60
7	160	130	110	70
8	170	130	120	70

MATERIAL

PT.001~PT.008: SS400, SPHC, SPCC (REF. ONLY)

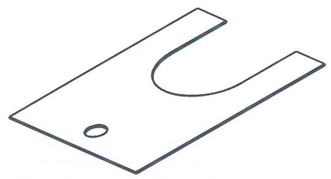
PT.101~PT.108: SUS304, STS304 OR EQV (REF. ONLY)

B

NOTES

1. 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것.(단 1MM이하)
2. 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
3. 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
4. 날카로운 모서리부, BURR는 제거할 것.
5. 볼트구멍 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것.

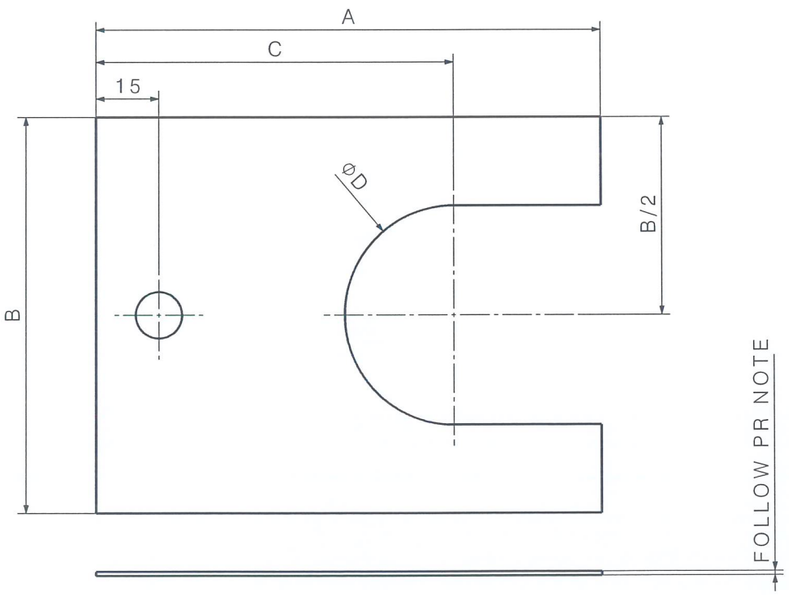
1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1MM)
2. CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
3. FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
4. REMOVE SHARP EDGE AND BURR
5. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.



ISO VIEW

PT NO	A	B	C	D
101	110	90	75	48
102	120	90	85	48
103	120	94	85	52
104	130	94	95	52
105	140	110	95	60
106	150	120	105	60
107	160	130	110	70
108	170	130	120	70

B



PT.101 ~ PT.108

REV (개정)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
B	방경보	2024.08.07	김용석	2024.08.07	전홍영	2024.08.07
A	방경보	2020.02.18	유석주	2020.02.18	전홍영	2020.02.18
	PREPARED BY (제도)		REVIEWED BY (검도)		APPROVED BY (승인)	

	DESCRIPTION OF REVISION (개정사유)
B	PT.101~108 추가 (C-7, F-5)
A	신 규 작 성

PROJECT (공사명)

제 작 용

DOOSAN Enerbility

PROJ (투상법)	3각
UNIT (단위)	mm
SCALE (축척)	N/S
ITEM NO. (분류번호)	

TITLE (도명): SHIM PLATE

DWG NO (도면번호): TD0060749

REV (개정): B

SHEET (매수): 1/1

CONT. NO. (도면관리 번호)