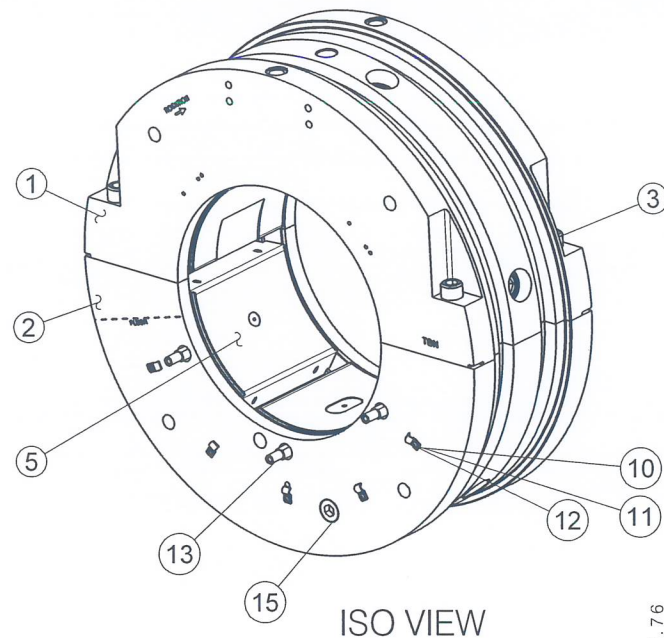


8102900DL

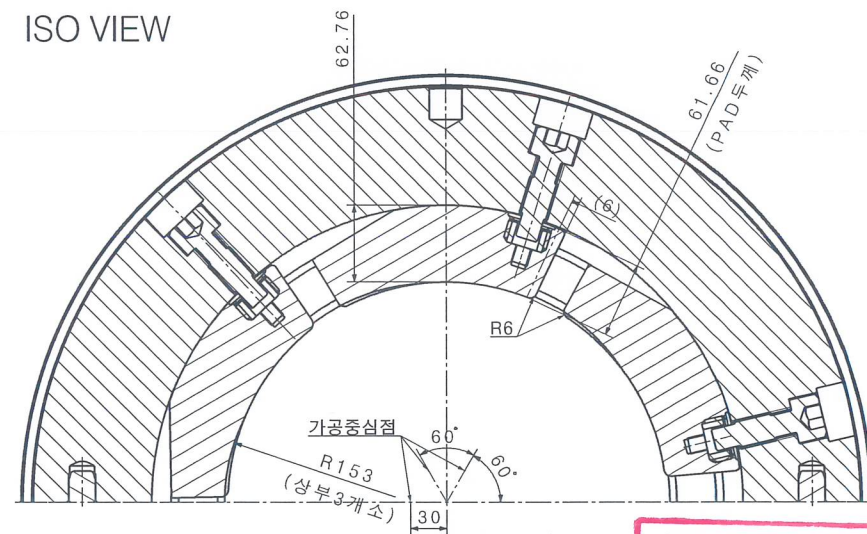
DWG NO. (도면번호)

표준기밀기 CLASSIFIED PROCESSES	적용 규정 APPLIED PRACTICES	가공방법관리 METHOD TOLERANCES ON FINISHED DRAWING(S)	선형치수 LINEAR DIMENSIONS 가공치수(mm) DIMENSION RANGE(D.R.) TOLERANCE	각도 ANGLE 가공치수(mm) DIMENSION RANGE(D.R.) TOLERANCE	직각도 STRAIGHTNESS 가공치수(mm) DIMENSION RANGE(D.R.) TOLERANCE	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK
6.3 √	ISO2768-mK		가공치수(mm) DIMENSION RANGE(D.R.) TOLERANCE D.R. ≤ 120 120 < D.R. ≤ 400 400 < D.R.	가공치수(mm) DIMENSION RANGE(D.R.) TOLERANCE D.R. ≤ 10 10 < D.R. ≤ 50 50 < D.R.	가공치수(mm) DIMENSION RANGE(D.R.) TOLERANCE D.R. ≤ 300 300 < D.R. ≤ 1000 1000 < D.R. ≤ 3000							

NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	QTY	WT (kg)	REMARK
1	CASING U_H	SEE EXCEL BOM	TD0062019P001	1		
2	CASING L_H	SEE EXCEL BOM	TD0062019P002	1		
3	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P020L115	4		
4	DOWEL PIN	SEE EXCEL BOM	TD0060703P007	2		
5	LINER PAD	SEE EXCEL BOM	TD0062020	1		
7	ANTI WEAR PAD	SEE EXCEL BOM	TD0060706P001	3		
8	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P006L014	6		
9	LOCKING PIN	SEE EXCEL BOM	TD0060707P008L068	6		
10	WIRE CLIP	SEE EXCEL BOM	TD0060710P003	5		
11	SPRING WASHER	SEE EXCEL BOM	TD0060702P005	5		
12	BUTTON HD SOCKET SCREW	SEE EXCEL BOM	TD0060709P005L010	5		
13	PIPE PLUG	SEE EXCEL BOM	TD0060722P001	3		
14	BUSHING	SEE EXCEL BOM	TD0060720P004	3		
15	PIPE PLUG	SEE EXCEL BOM	TD0060718P006	2		



ISO VIEW



SECTION B-2

제 작 용

NOTES

- 베어링 제작과 시험은 PDM002에 따라 수행할 것.
- 명시되지 않은 STAMPING은 TD0060731을 따를 것.
- 조립시, TORQUE TABLE TD0060700에 따라 작업할 것.
- CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것.
- BABBITT 소재는 ASTM B23 GR.2 사용할 것.

- FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
- FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
- FOLLOW BEARING TORQUE TABLE PER TD0060700
- FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
- BABBITT MATERIAL IS ASTM B23 GR.2

REV	NAME (성)	DATE (일)	NAME (성)	DATE (일)	NAME (성)	DATE (일)
1	김영민	2025.01.09	김영민	2025.01.09	전종영	2025.01.09
PREPARED BY (제)	REVIEWED BY (검)	APPROVED BY (승인)				

PROJECT
(공명)

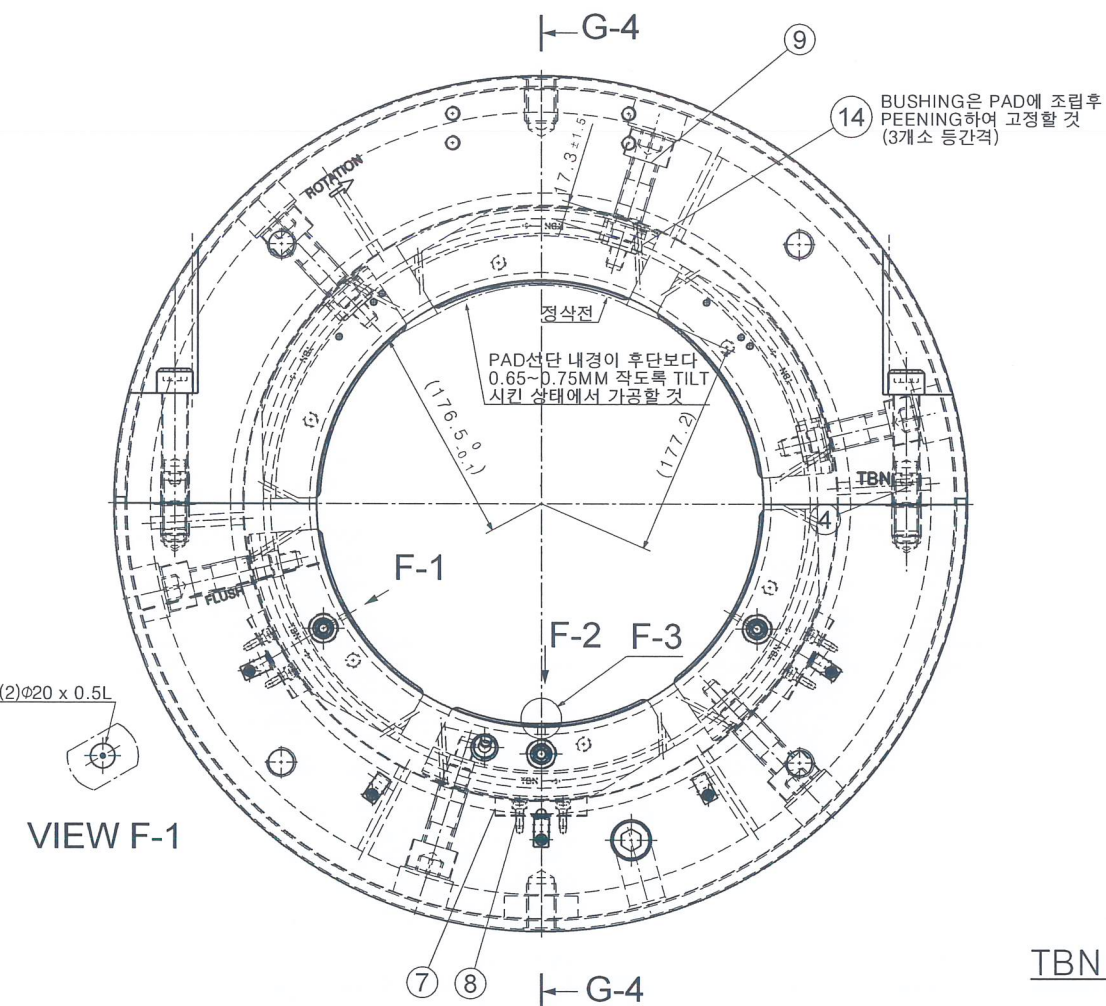
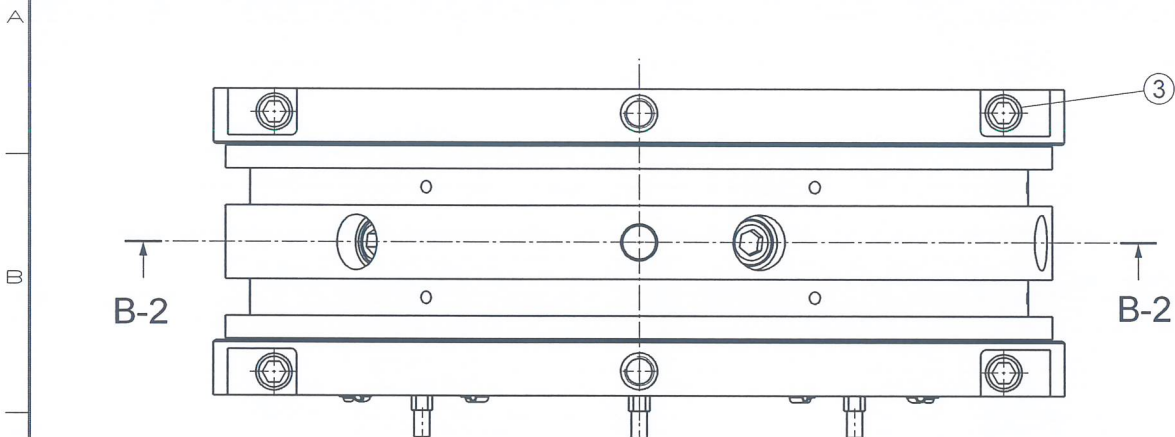
DOOSAN Enerbility

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PROJ (프로젝트)	UNIT (단위)	SCALE (비율)	TITLE (도명)	DWG NO (도면번호)	REV (REV)	SHEET (시트)
신규작성	mm	N/S	BEARING CASING ASSY(T1)	TD0062018	A	1/1
DESCRIPTION OF REVISION (개입시유)	ITEM NO. (품번)	DWG NO (도면번호)	REV (REV)	SHEET (시트)		
REF. DWG NO. (도면번호) :	REV. NO. : XX					

CONT. NO.
(도면관리 번호)

A1 (594x841mm)

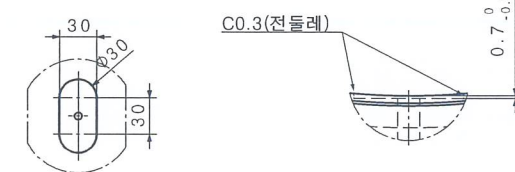


VIEW F-1

TBN SIDE

SECTION G-4

GEN SIDE



VIEW F-2

DETAIL F-3