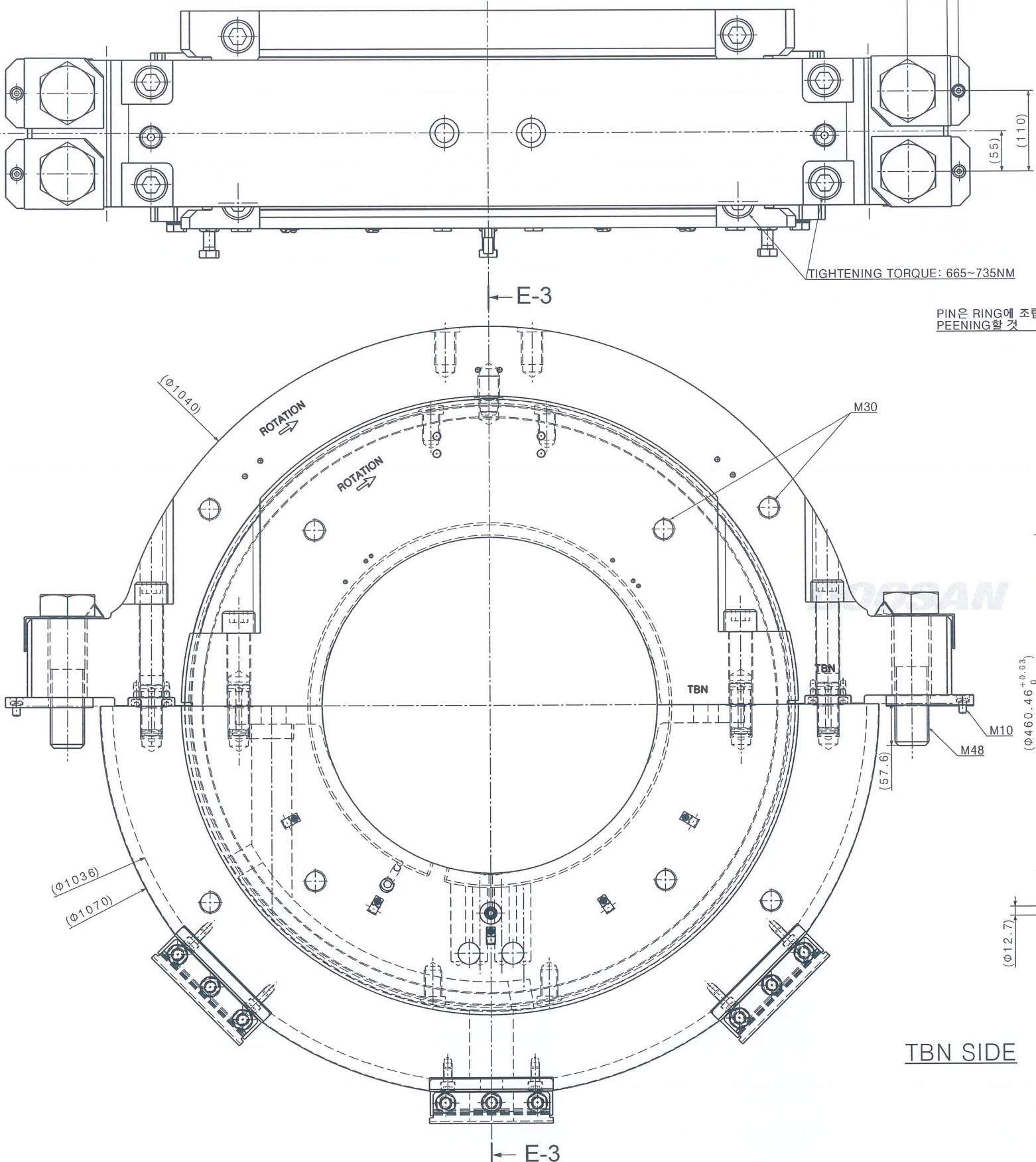
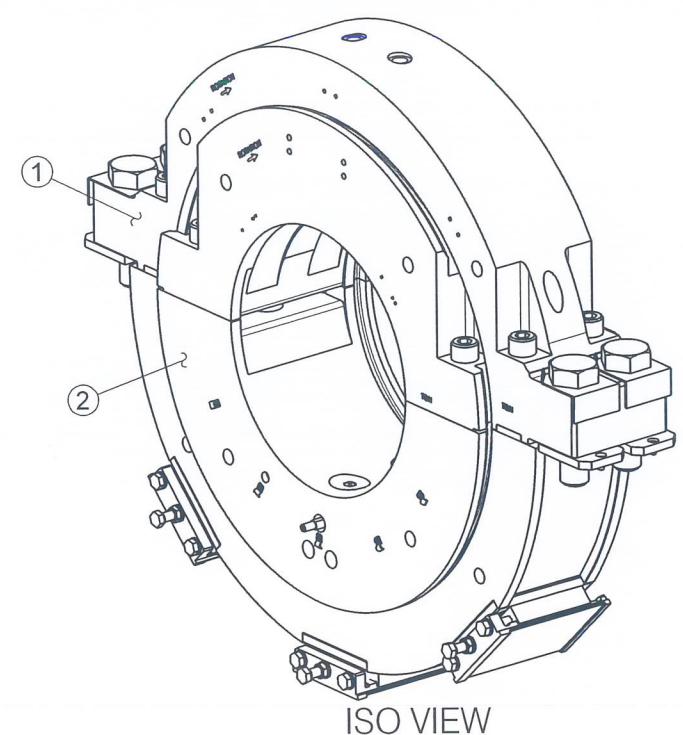


DWG NO. (도면번호)		TD0062037		REV. NO. (도면변수)		A1 (594x841mm)		CONT. NO. (도면변수)		REV. (도면변수)		SHEET (도면변수)	
1	2	3	4	5	6	7	8	1	2	3	4	REV. (도면변수)	SHEET (도면변수)
												A	A



표면거칠기 SURFACE ROUGHNESS	작용 규정 FEATURE FACTURES	기공한반경 GENERAL TOOLRADIO	선형치수 LINER DIMENSIONS		각도 ANGLE	직선도 STRAIGHTNESS	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg) UNIT TOTAL	REMARK
			기준치수(m)	허용공差(m)									
6.3	ISO2768-mK		DIMENSION RANGE(D.R.)	TOLERANCE	DIMENSION RANGE(D.R.)	TOLERANCE							
			120 < D.R. < 400	±0.5	10 < D.R. < 50	±0° 30'	380 < D.R. < 1000	0.6					
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R. < 3000	0.8					



제작일

NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. 명시하지 않은 STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업 할 것
4. CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
5. BABBITT 소재는 ASTM B23 GR.2 사용할 것
6. BEARING과 PEDESTAL간의 접촉면적은 80%이상이며 오일 공급부과 배유부에서는 100%접촉되어야 함.(SITE SCOPE)
7. BALL 토크 시험은 타원형 베어링이며 TD0060733 TYPE B를 따를 것 (두산 SCOPE)

1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2
6. CONTACT AREA BETWEEN BEARING AND PEDESTAL IS MIN. 80% AND 100% AT OIL FLOW AND DRAIN HOLE(SITE SCOPE)
7. FOLLOW TD0060733 TYPE B AS BALL TORQUE TEST FOR ELLIPTICAL BEARING (DOOSAN SCOPE)

△	방제부	2025.01.09	감독부	2025.01.09	전통부	2025.01.09
REV. (도면변수)	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)
PROJECT (프로젝트)						

DOOSAN Enerbility

PROJ. (도면변수)	TITLE (도면변수)
UNIT (mm)	ITEM NO. (도면번호)
SCALE (도면변수)	TDW NO.
N/S	TD0062037
신규작성	REV. NO. (도면변수)
DESCRIPTION OF REVISION (개정사유)	REV. NO. : XX
REF. DWG NO. (도면번호)	CONT. NO. (도면번호)
	A 1/1