

DWG NO. (도면번호)
TD0062053DWG NO. (도면번호)
TD0062053표준기밀기
STANDARD
REVISION최종 개정
FINAL
REVISION가공밀반공시
GENERAL
TOLERANCE ON
MACHINED
DIMENSIONS선형치수
LINEAR DIMENSIONS각도
ANGLE완전도
STRAIGHTNESS

NO.

DESCRIPTION

MATERIAL

SIZE, DIM. NO.

Q'TY

UNIT

TOTAL

REMARK

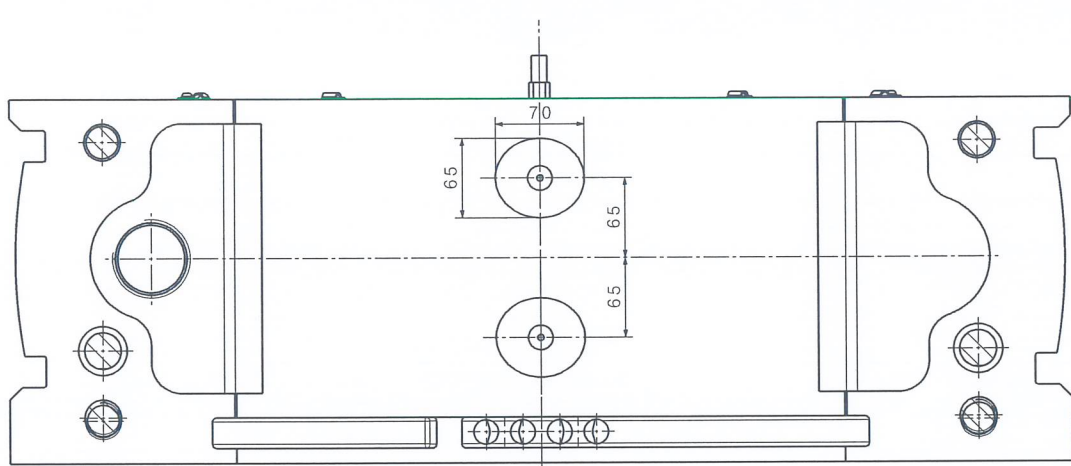
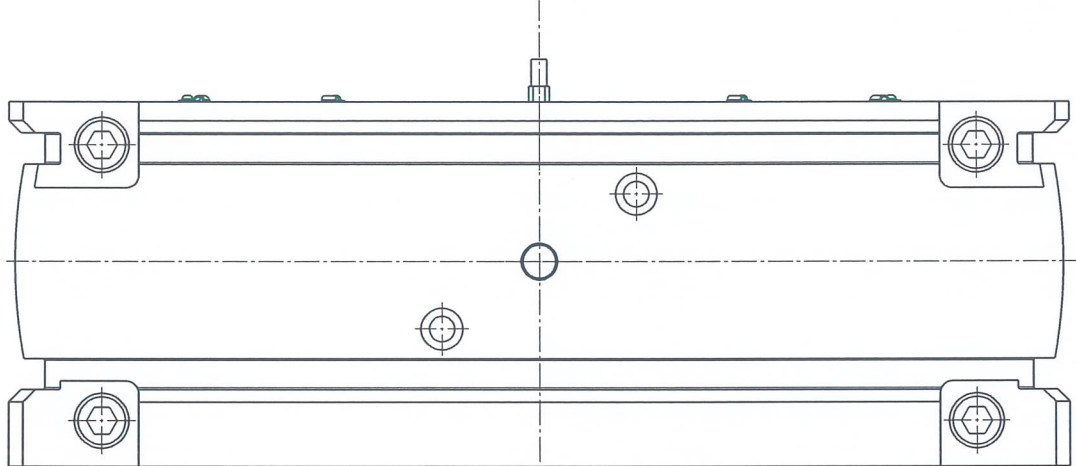
1

CASING U_H

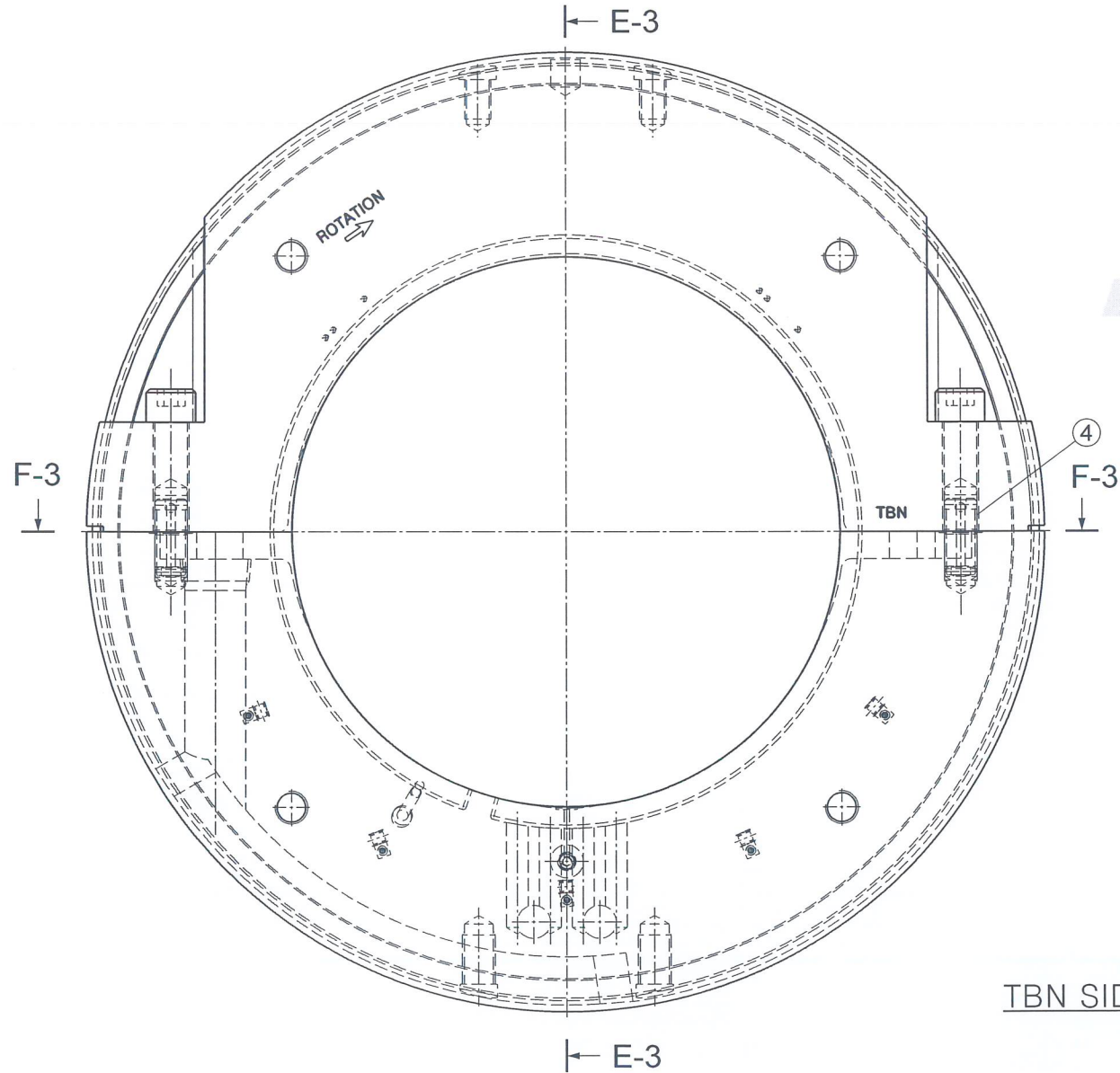
SF440A

TD0062054P001

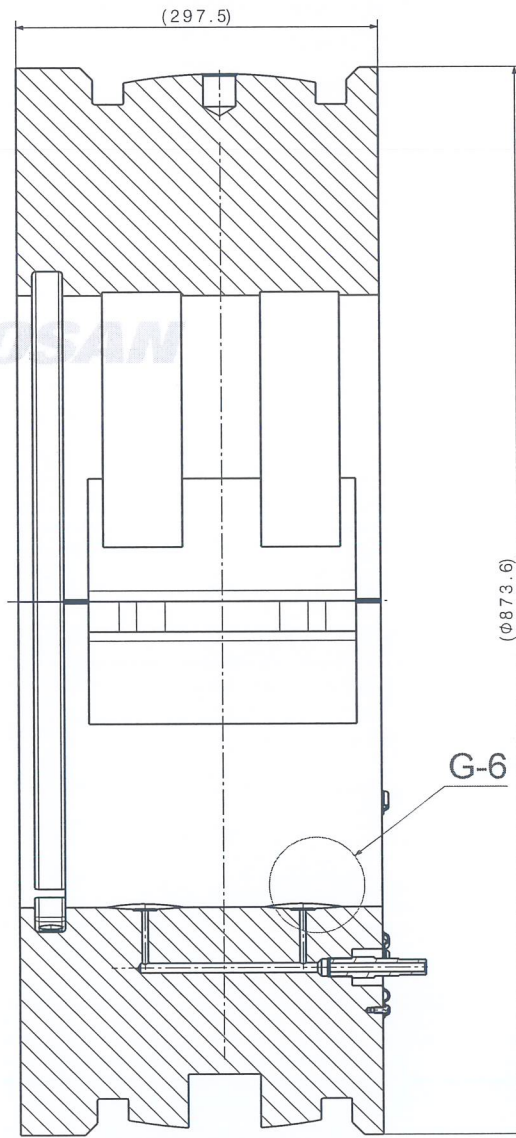
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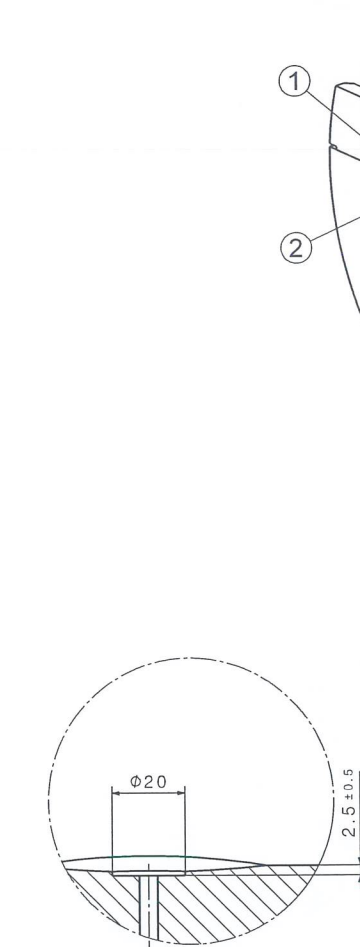
SECTION F-3



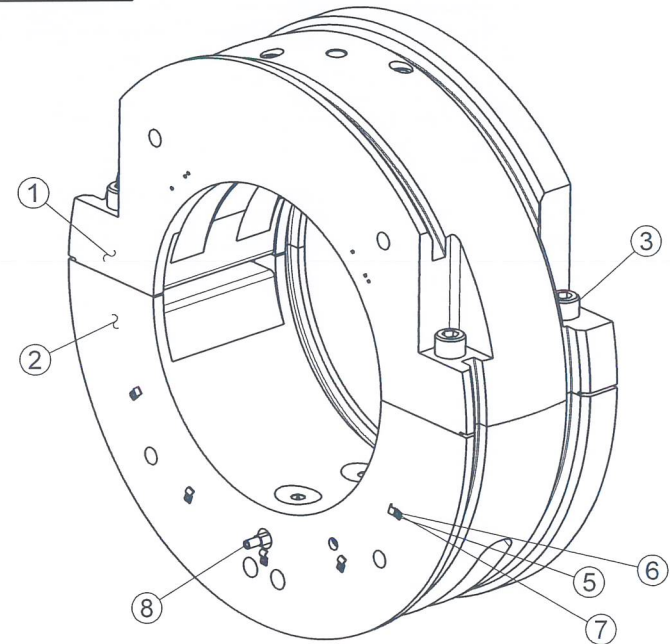
TBN SIDE



SECTION E-3



DETAIL G-6



ISO VIEW

제 작 용

NOTES

- 베어링 제작과 시험은 PDM002에 따라 수행할 것
- STAMPING은 TD0060731을 따를 것
- 조립시 TORQUE TABLE TD0060700에 따라 작업할 것
- CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
- BABBITT 소재는 ASTM B23 GR.2 사용할 것
- 수입시험 대상은 타원형 베어링이며 34.5MPa (5000PSI)로 수행할 것

- FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
- FOLLOW BEARING STAMPING PER TD0060731
- FOLLOW BEARING TORQUE TABLE PER TD0060700
- FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
- BABBITT MATERIAL IS ASTM B23 GR.2
- HYDRAULIC PRESSURE TEST IS ONLY FOR ELLIPTICAL TYPE WITH 34.5MPa

REV	NAME	DATE	NAME	DATE	NAME	DATE
1	방경민	2025.01.09	김형석	2025.01.09	권종성	2025.01.09
2	NAME	DATE	NAME	DATE	NAME	DATE
3	NAME	DATE	NAME	DATE	NAME	DATE

PROJECT
(공명)

DOOSAN Enerbility

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PROJ	UNIT	SCALE	ITEM NO.	DWG NO.	REV	SHEET
신규작성	mm	N/S		TD0062053	A	1/1
DESCRIPTION OF REVISION(개입사유)						
REF. DWG NO. (도면번호) :						
REV. NO. : XX						

A1 (594x841mm)

CONT. NO.



도/기/3400-002 (04)