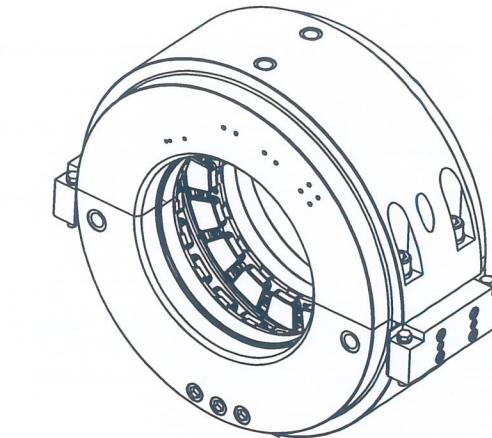
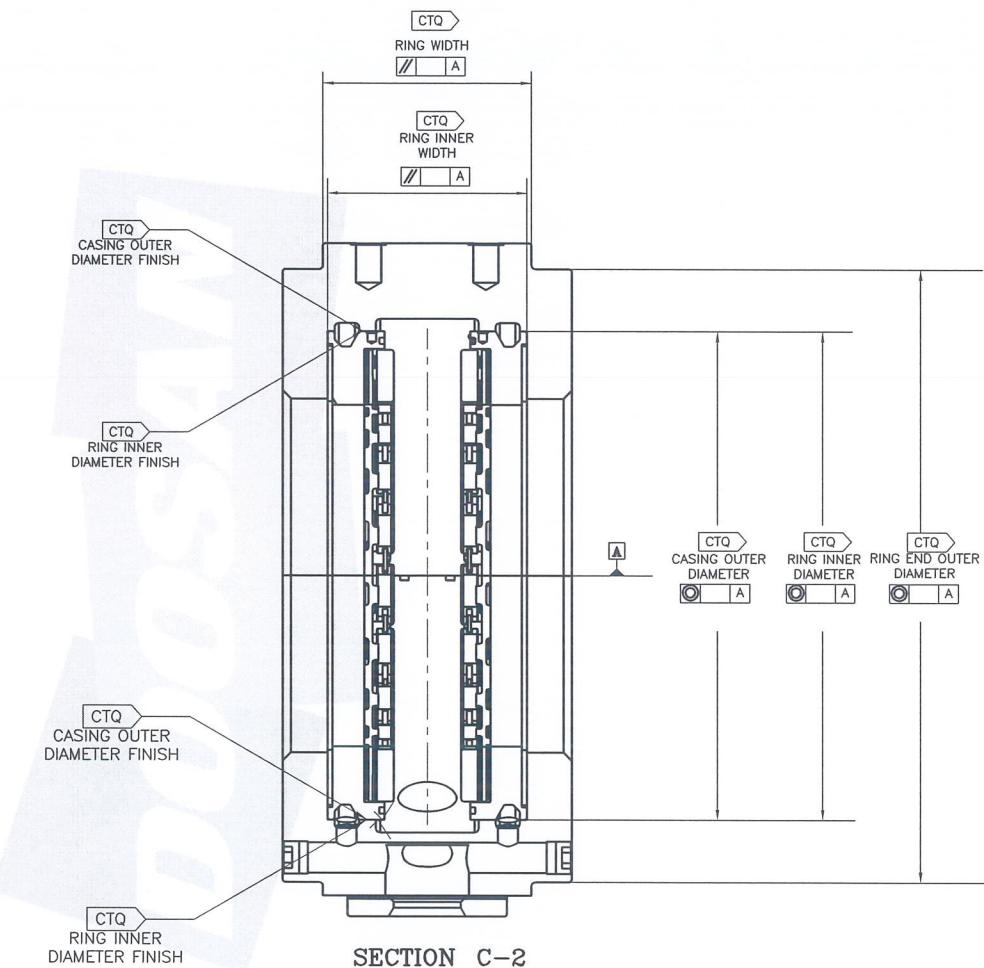
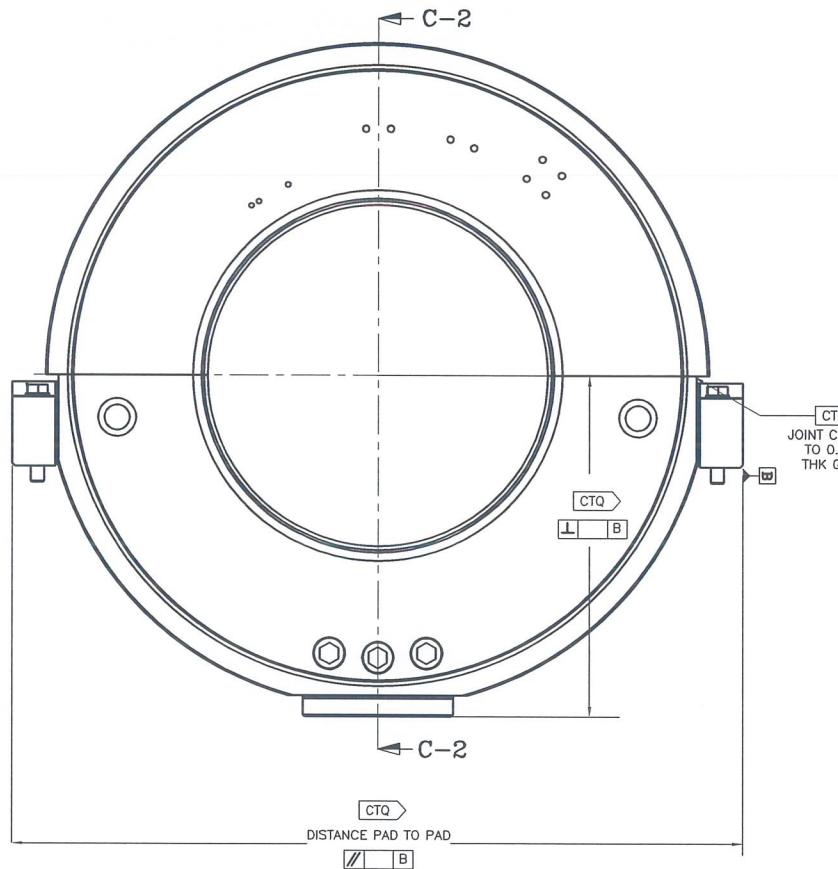
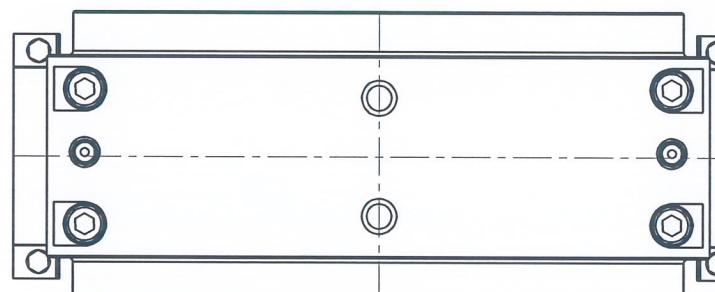
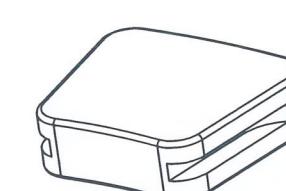
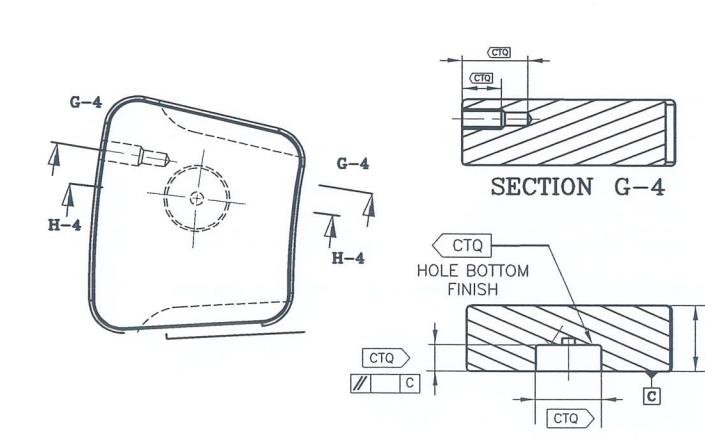


적용 규칙 APPLIED PRACTICES	기준 일반 규칙 GENERAL TOLERANCE ON	기준치수 (mm) DIMENSION RANGE (D.R.)	차수 허용공차 (mm) TOLERANCE		
			1st PLACE DECIMALS	2nd PLACE DECIMALS	각도 ANGLES
	MACHINED	0 < D.R. ≤ 305	±0.5	±0.05	
		305 < D.R. ≤ 610	±1.0	±0.07	±1°
		610 < D.R.	±1.0	±0.12	

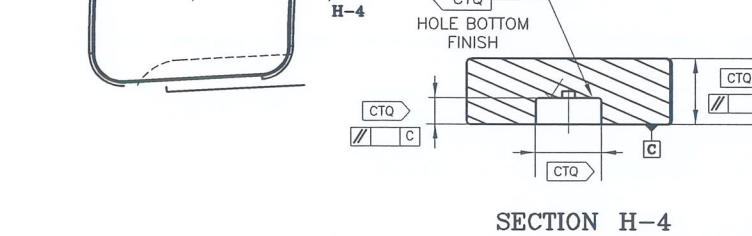
DWG NO. TD0060732



ISO VIEW FOR TILTING PAD
THRUST BEARING ASSY



ISO VIEW OF PAD



NOTES

- 본 도면은 표준 베어링에 대한 CTQ치수를 나타낸다.
- 공자는 제작도면 도면을 따르고, 제작도면에 명시되지 않을 경우 기하학적 공차는 0.03을 따른다.

1. THIS DRAWING SHOWS CTQ DIMENSION FOR STANDARD BEARING.
2. TOLERANCE FOLLOW MACHINING DRAWING AND GEOMETRICAL
TOLERANCE FOLLOW 0.03 IN CASE OF NOT SHOWN MACHINING
DRAWING.

제작용

REV (상영)	2017.05.15	0732	2017.05.15	0732	2017.05.15
PREPARED BY (처도)	REVIEWED BY (검도)	APPROVED BY (승인)			

PROJECT
(공사명)

DOOSAN Doosan Heavy Industries & Construction

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KOREA, AND IS NOT TO BE REPRODUCED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING OR
APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.

PROJ (상영)	TITLE (도면명)	CRITICAL TO QUALITY FOR TURBINE BEARINGS
UNIT (mm)	mm	
SCALE (상영)	N/S	
ITEM NO. (부류번호)	DWG NO (도면 번호)	REV (상영)
	TD0060732	SHEET (화면)
		B 4/4