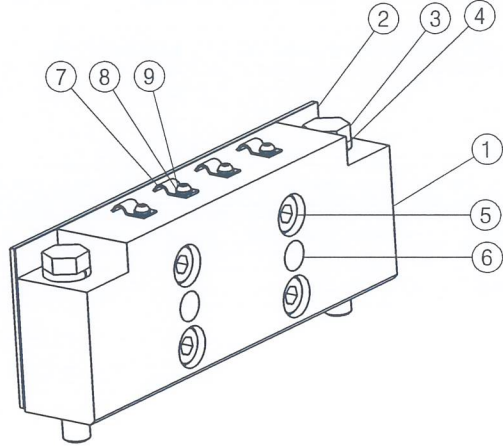


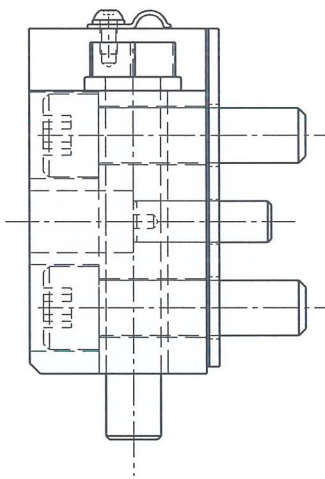
NO	DESCRIPTION	MATERIAL	SIZE,DWG.NO	Q'TY	WT(KG)	REMARK
1	ADJUST SHIM	SEE EXCEL BOM	TD0060751P001	1		
2	ADJUST SHIM	SEE EXCEL BOM	TD0060751P002	1		SET
3	HEX HD BOLT	SEE EXCEL BOM	TD0060708P016L105	2		
4	SPRING WASHER	SEE EXCEL BOM	TD0060702P016	2		
5	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P016L060	4		
6	PIN	SEE EXCEL BOM	TD0060711P012L040	2		
7	WIRE CLIP	SEE EXCEL BOM	TD0060710P003	4		
8	SPRING WASHER	SEE EXCEL BOM	TD0060702P005	4		
9	BUTTON HD SOCKET SCREW	SEE EXCEL BOM	TD0060709P005L010	4		



NOTES

1. 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것. (단 1MM이하)
2. 명시되지 않은 TAP DRILL치수는 가상의 나사산 2개를 물리는 깊이로 할 것.
3. 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
4. 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
5. 날카로운 모서리부, BURR는 제거할 것.
6. 볼트구멍 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것.

1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM.
(ONLY BELOW 1MM)
2. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VITURAL
THREADS 2EA IN CANSE OF NOT SHOWN.
3. CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
4. FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
5. REMOVE SHARP EDGE AND BURR
6. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.




△	방경보	2023.04.10	김종석	2023.04.10	전홍영	2023.04.10
REV (기밀)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제도)		REVIEWED BY (검토)		APPROVED BY (승인)	

PROJECT (공세명)

DOOSAN Enerbility

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PROJ (프로젝트명)		TITLE (도명)	
UNIT (단위)	mm	SIDE ADJUST SHIM ASSY	
SCALE (배율)	N/S		
ITEM NO. (분류번호)	DWG NO (도면번호)	TD0060754	REV (개정)
			SHEET (장수)
			A 1/1

CONT. NO. □□□□□□□□□□□□□□□□
 (도면관리 번호)