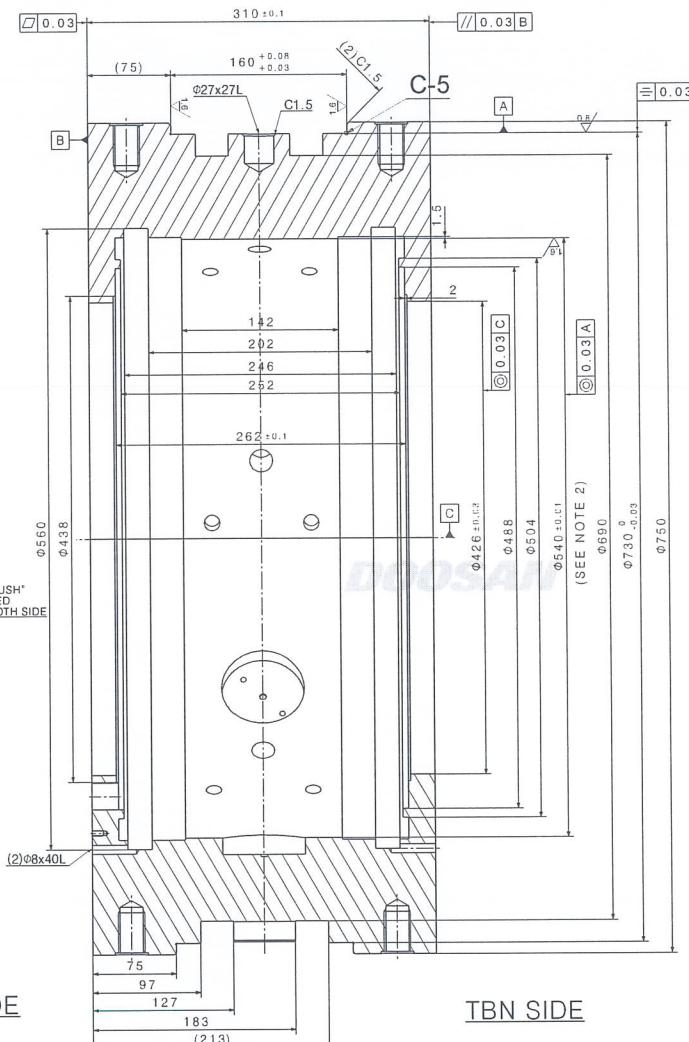
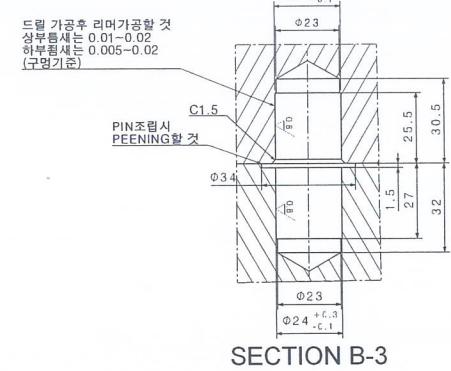


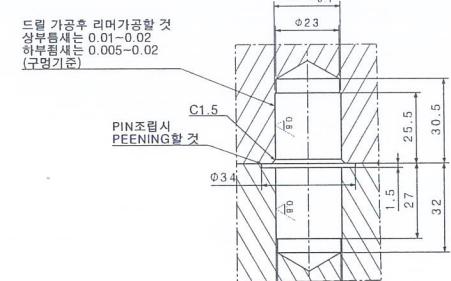
VIEW E-2



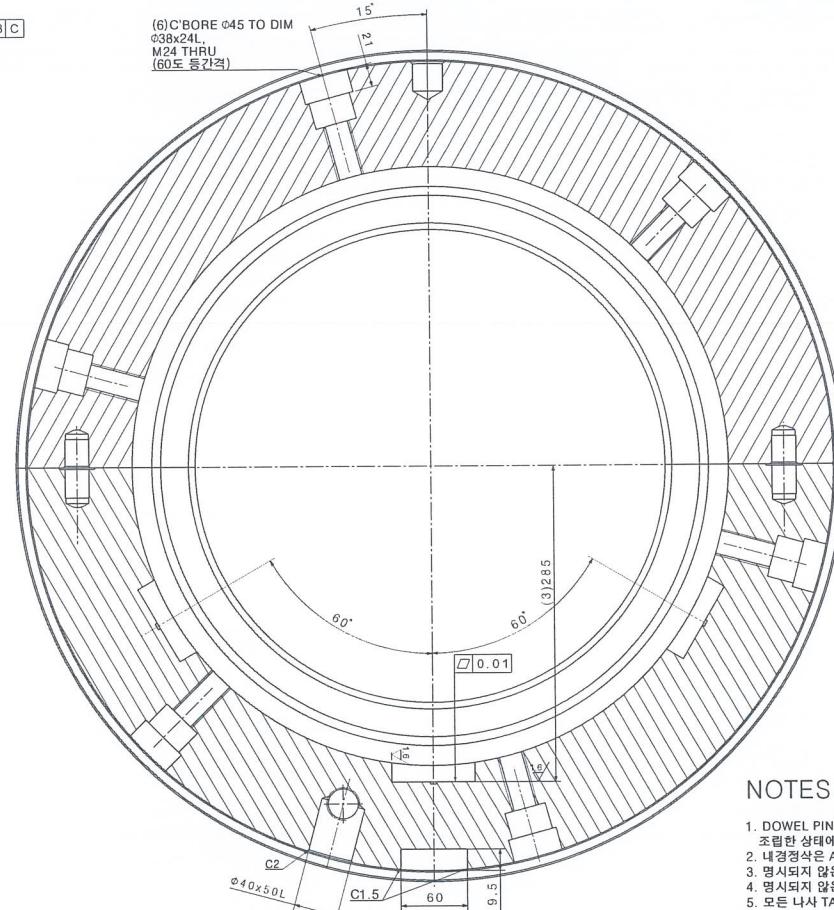
SECTION D-3



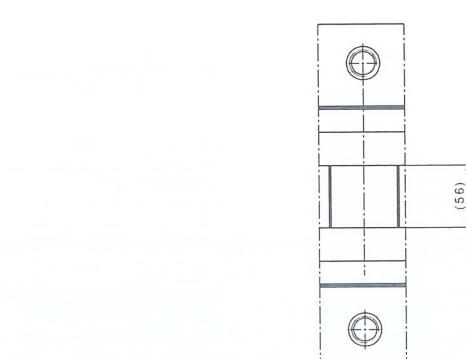
SECTION B-3



DETAIL C-5



SECTION B-2



제작 00

NOTES

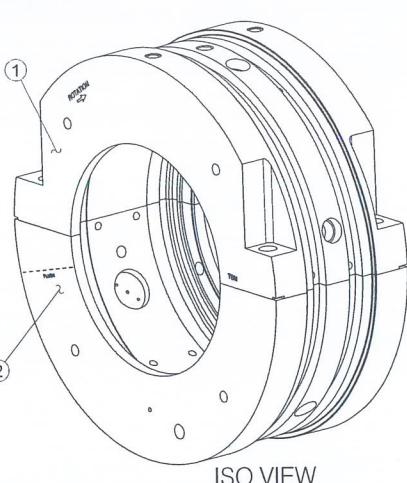
1. DOWEL PIN(도면에 따라변경가능)은 상하부 캐이싱을 조립한 상태에서 가공할 것
 2. 내경경삭은 ANTI WEAR PAD 설치후 가공할 것
 3. 명시되지 않은 FILLET처수는 TOOL곡률을 따를 것(단 1mm이하)
 4. 명시되지 않은 TAP DRILL깊이는 기상의 나사산 2개를 물리는 깊이로 할 것
 5. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
 6. 명시되지 않은 처수는 CENTER를 기준으로 대칭임
 7. 날카로운 모서리부, BURR 제거할 것
 8. 불특구멍과 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
1. MACHINING DOWEL PIN(ACCORDING TO DRAWING) HOLE AFTER ASSEMBLING CASING UPPER AND LOWER.
 2. FINAL MACHINING OF INNER DIAMETER SHALL BE DONE AFTER ASSEMBLING ANTI WEAR PAD
 3. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
 4. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
 5. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
 6. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
 7. REMOVE SHARP EDGE, BURR
 8. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC

| | | | |
|--|----------------|----------------|----------------|
| △ | 2025.01.09 | 2025.01.09 | 2025.01.09 |
| REV (Rev.) | NAME (Name) | DATE (Date) | NAME (Name) |
| PREPARED BY (Name) REVIEWED BY (Name) APPROVED BY (Name) | | | |
| PROJECT (Name) | | | |

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| FIGURE (Figure) | UNIT (Unit) | TITLE (Title) | REV (Rev.) |
|---------------------------------|-----------------------------|------------------------------------|---------------|
| | mm | | |
| | N/S | | |
| ▲ | | FIRST ISSUE | |
| | | DESCRIPTION OF REVISION (Revision) | |
| | | DWG NO | TD0062035 |
| | | REV (Rev.) | A 1/1 |
| CONT. NO. (Continuation No.) | 841x1189 mm (822x922 mm) | | |



ISO VIEW