

82029600DL

DWG NO.  
ON QMD표면처리기  
SURFACE  
FINISHES적용 규정  
APPLY  
FINISHES가공방법공차  
MATERIAL  
TOLERANCES  
MACHINING  
DIMENSIONS선형치수  
LINEAR DIMENSIONS  
기준치수(mm)  
DIMENSION RANGE(D.R.)  
TOLERANCE각도  
ANGLE  
기준치수(mm)  
DIMENSION RANGE(D.R.)  
TOLERANCE관직도  
STRAIGHTNESS  
기준치수(mm)  
DIMENSION RANGE(D.R.)  
TOLERANCE

NO.

DESCRIPTION

MATERIAL

SIZE, DWG. NO.

Q'TY

WT. (kg)

REMARK

NO.

DESCRIPTION

MATERIAL

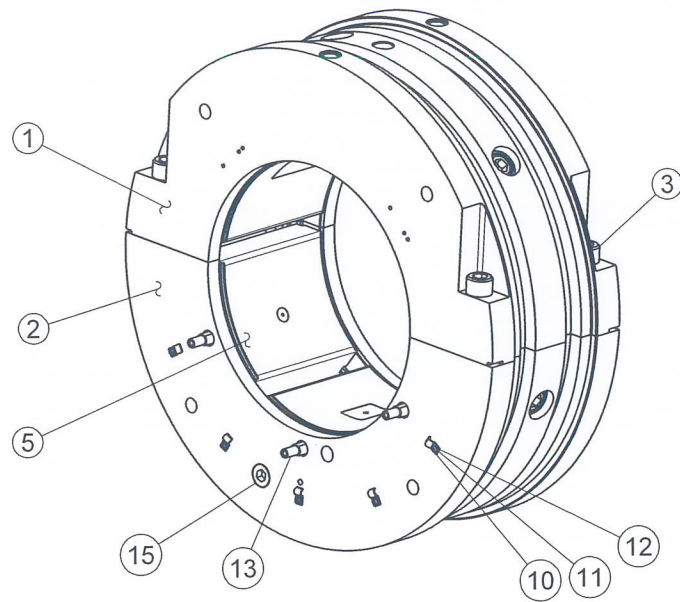
SIZE, DWG. NO.

Q'TY

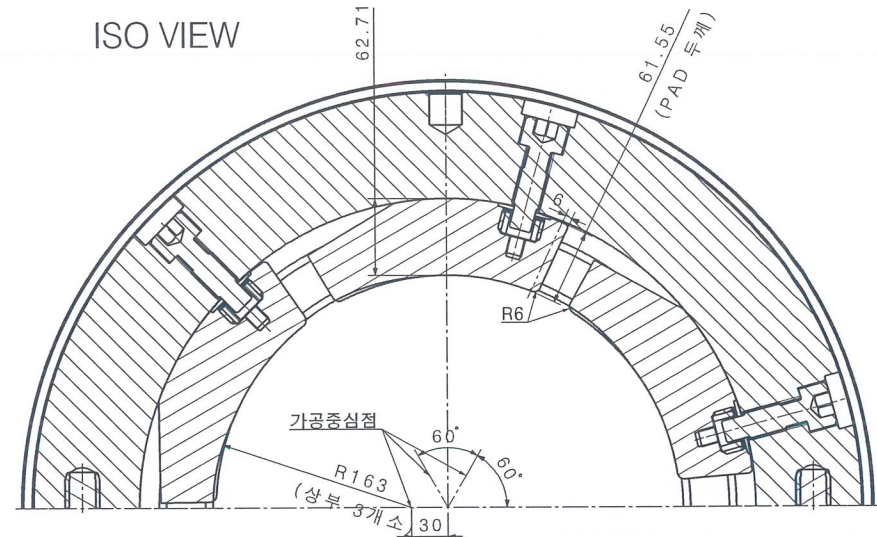
WT (kg)

REMARK

NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT (kg)	REMARK
1	CASING U_H	SEE EXCEL BOM	TD0062024P001	1		
2	CASING L_H	SEE EXCEL BOM	TD0062024P002	1		
3	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P024L120	4		
4	DOWEL PIN	SEE EXCEL BOM	TD0060703P007	2		
5	LINER PAD	SEE EXCEL BOM	TD0062025	1		
7	ANTI WEAR PAD	SEE EXCEL BOM	TD0060706P001	3		
8	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P006L014	6		
9	LOCKING PIN	SEE EXCEL BOM	TD0060707P008L068	6		
10	WIRE CLIP	SEE EXCEL BOM	TD0060710P003	5		
11	SPRING WASHER	SEE EXCEL BOM	TD0060702P005	5		
12	BUTTON HD SOCKET SCREW	SEE EXCEL BOM	TD0060706P005L010	5		
13	PIPE PLUG	SEE EXCEL BOM	TD0060722P001	3		
14	BUSHING	SEE EXCEL BOM	TD0060720P004	3		
15	PIPE PLUG	SEE EXCEL BOM	TD0060718P006	2		



ISO VIEW



SECTION B-2

NOTES

- 베어링 제작과 시험은 PDM002에 따라 수행할 것
- 명시되지 않은 STAMPING은 TD0060731을 따를 것
- 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
- CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
- BABBITT 소재는 ASTM B23 GR.2 사용할 것

- FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
- FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
- FOLLOW BEARING TORQUE TABLE PER TD0060700
- FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
- BABBITT MATERIAL IS ASTM B23 GR.2

제 작 용

REV	NAME (영)	DATE (영)	NAME (영)	DATE (영)	NAME (영)	DATE (영)
1	PREPARED BY (영)		REVIEWED BY (영)		APPROVED BY (영)	

PROJECT  
(공/영)

DOOSAN Enerbility

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PROJ (영)	UNIT (mm)	SCALE (mm)	TITLE (영)	ITEM NO. (영)	DWG NO (영)	REV (영)	SHEET (영)
신규작성	mm	N/S	BEARING CASING ASSY(T2)		TD0062023	A	1/1

DESCRIPTION OF REVISION (개입사유)  
REF. DWG NO. (도면번호) : REV. NO. : XX

CONT. NO. (도면번호) : A1 ( 594x841mm )

A

B

C

D

E

F

G

H

A

B

C

D

E

F

G

H