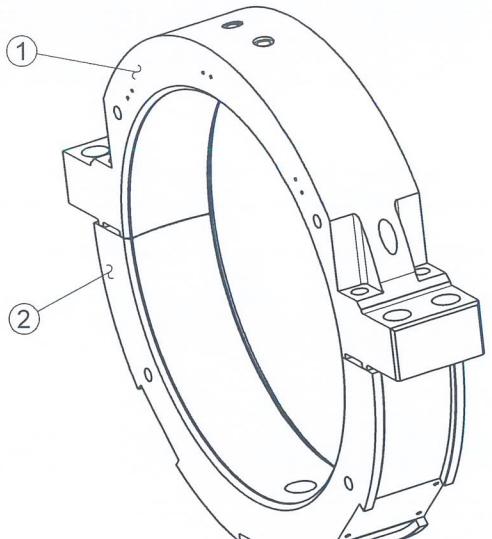
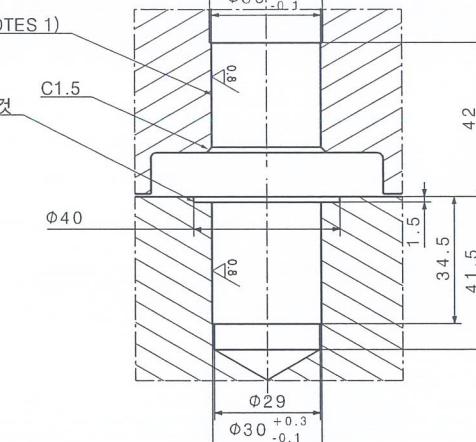
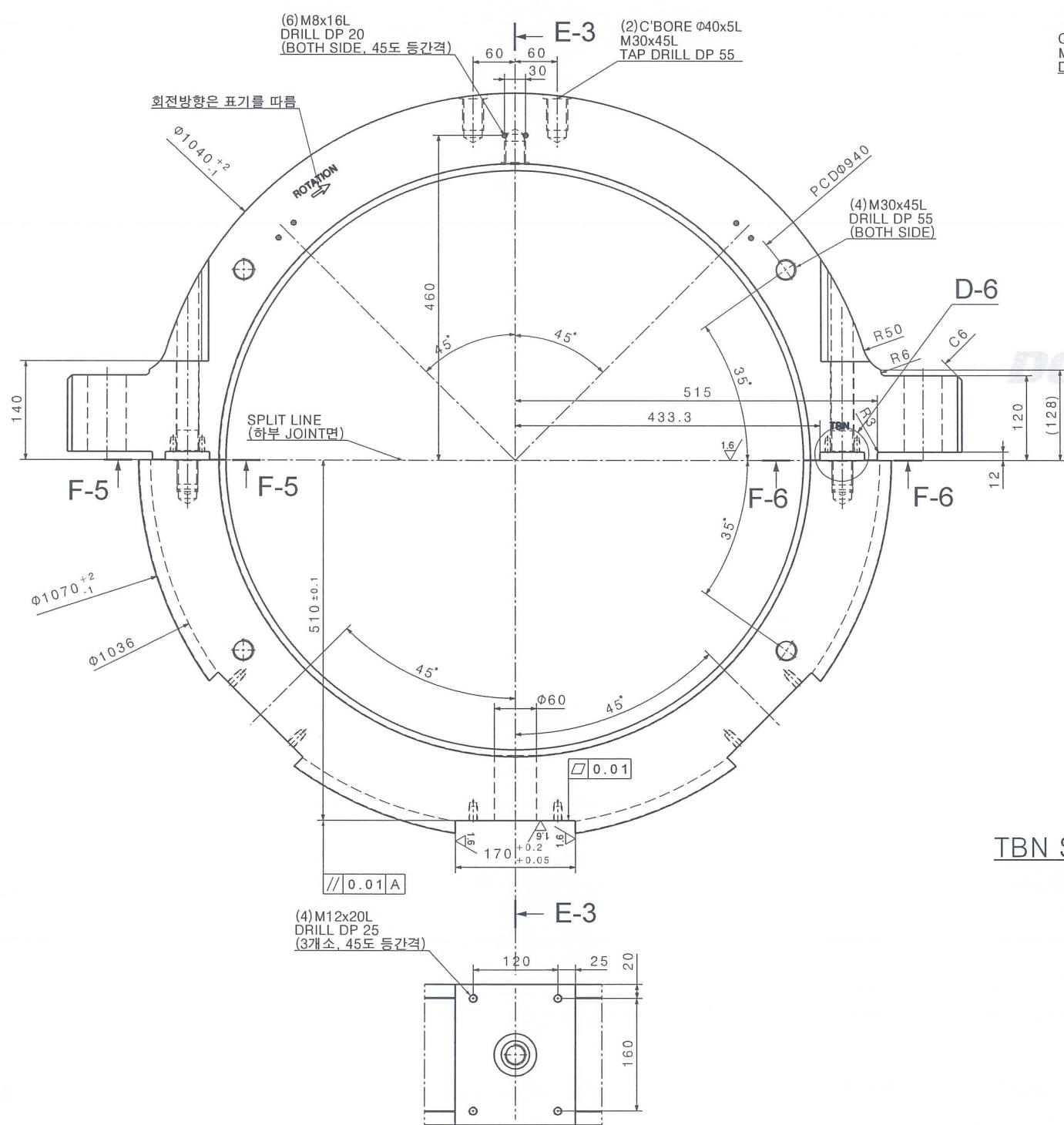


드릴 가공 후 리머 가공 할 것
상부 틈새는 0.01~0.02
하부 틈새는 0.005~0.02
(구멍 기준, 2개소, SEE NOTES)



SECTION B-5

ISO VIEW



TBN SIDE

GEN SIDE

SECTION F-3

제작용

NOTES

1. DOWEL PIN 구멍(도면에 따라변경가능)은 상하부 링을 조립한 상태에서 가공할 것.
 2. 명시되지 않은 FILLET 치수는 TOOL 곡률을 따를 것. (단 1mm이하)
 3. 명시되지 않은 TAP DRILL 깊이는 가상의 나사산 2개를 몰리는 깊이로 할것.
 4. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것.
 5. 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
 6. 날카로운 도서리부, BURR는 제거할 것.
 7. 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것.
 1. MACHINING DOWEL PIN(ACCORDING TO DRAWING) HOLE AFTER ASSEMBLING RING UPPER AND LOWER.
 2. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1mm)
 3. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA IN CASE OF NOT SHOWN
 4. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
 5. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
 6. REMOVE SHARP EDGE AND BURR
 7. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC

	2025.01.09	2025.01.09	2025.01.09	2025.01.09	2025.01.09	2025.01.09
REV (签)	NAME (签)	DATE (期)	NAME (签)	DATE (期)	NAME (签)	DATE (期)

DOOSAN Enerbility

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UNIT (단위) mm	SCALE (단위) N/S	TITLE (제작) BEARING RING(T5, T6, T7)	
ITEM NO. (제작번호)		DWG NO (도면번호)	TD0062039
			REV (회수) A
			SHEET (시트) 1/1
CONT. NO. <input type="text"/> <input type="text"/> <input type="text"/> <input type="text"/> <input type="text"/>			