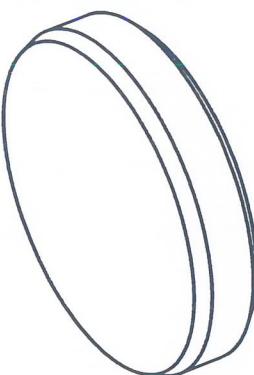
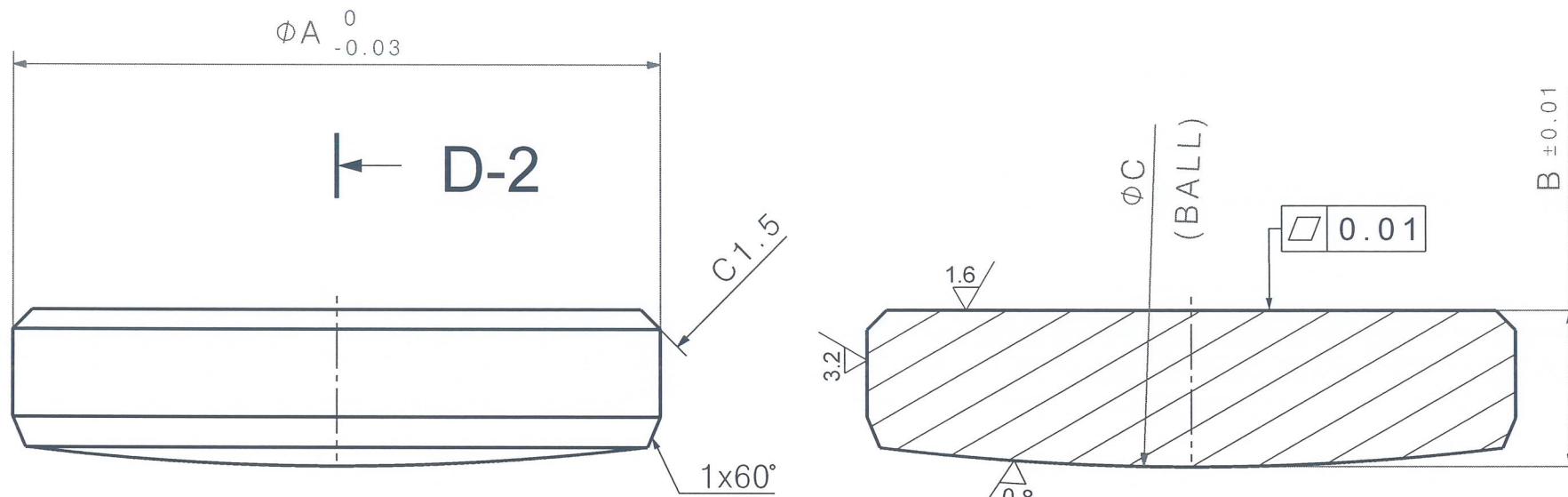


1	2	3	4	5	6	7	8
		DWG NO.	(도면번호)				
		TD0060728					
표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS	각도 ANGLE	전직도 STRAIGHTNESS		
6.3/ ▽	ISO 2768-mK		기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	
		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4
		120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6
		400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8



SECTION D-2

DOOSAN

PT.001~PT.009: SCM440+Q.T (REF. ONLY)

PT	A	B	C
1	15	8	200
2	20	10	200
3	30	12	200
4	40	12	300
5	50	12	300
6	60	14	300
7	70	14	400
8	80	14	400
9	30	10	200

NOTES

- 이물질 및 날카로운 모서리는 제거할 것.
- REMOVE FOREIGN MATERIAL AND SHARP EDGE

REV (변경) △	방법부	2022.02.09	유석주	2022.02.09	전홍영	2022.02.09
△	방법부	2020.02.18	유석주	2020.02.18	전홍영	2020.02.18
REV (변경) △	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
PREPARED BY (제작)			REVIEWED BY (검토)		APPROVED BY (승인)	

PROJECT
(공사명) **제작용**

DOOSAN Doosan Heavy Industries & Construction

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PROJ (프로젝트) △	32	TITLE (도면명) PIVOT
UNIT (위상) △	mm	
SCALE (척도) △	N/S	
ITEM NO.(문서번호) △	DWG NO (도면번호) TD0060728	REV (변경) B
CONT. NO. (도면관리 번호)		SHEET (화면) 1/1

