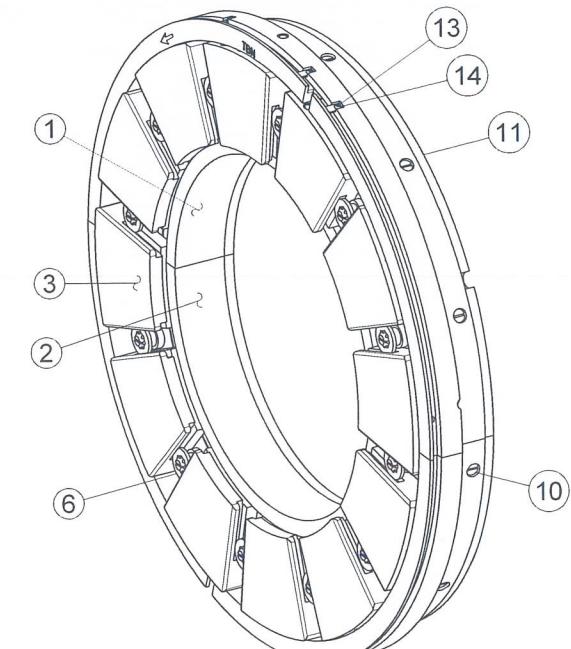
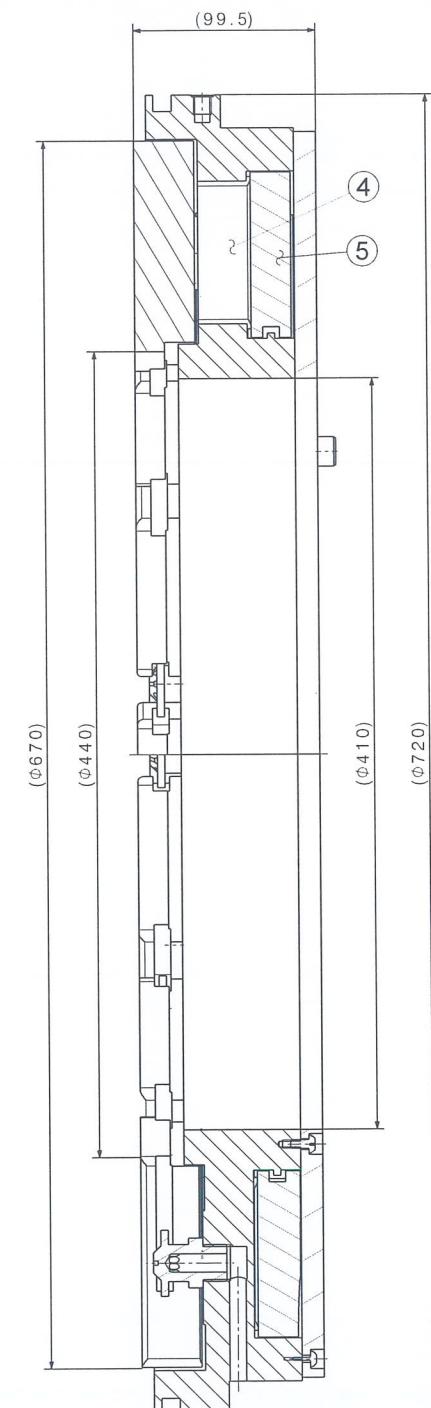
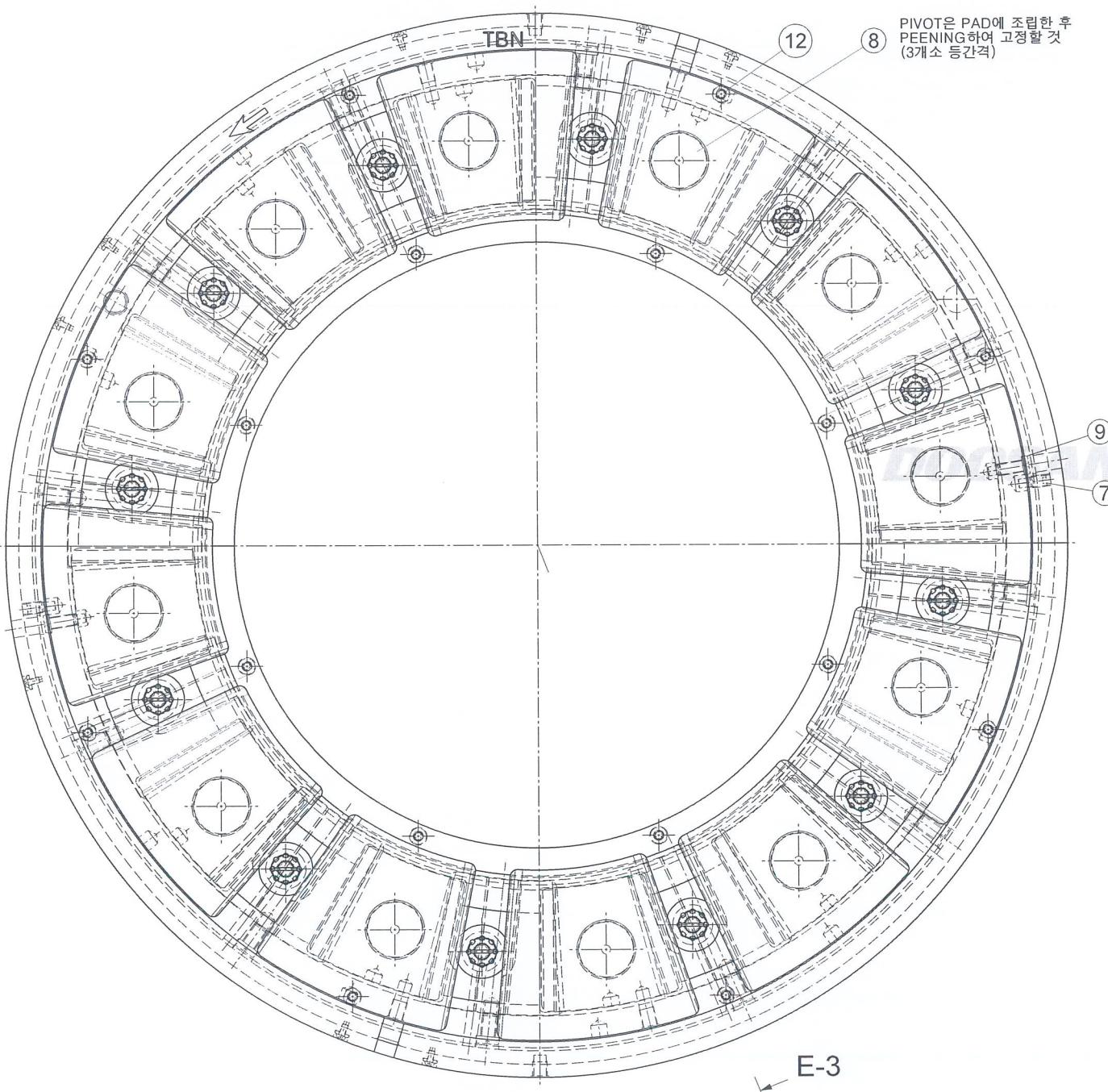
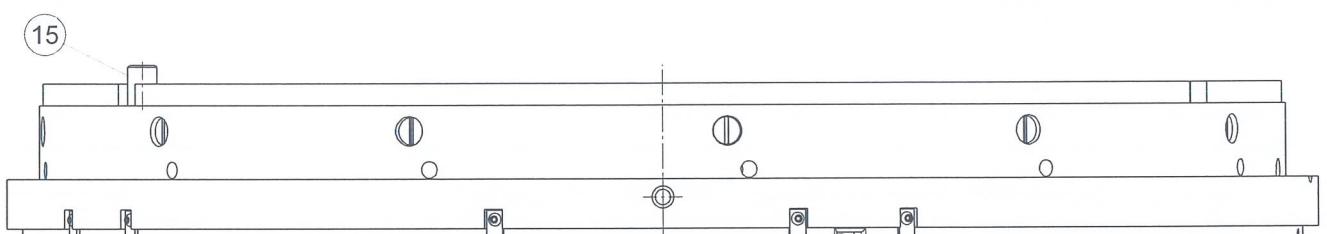


TD0062058/A/S/N202501090069	1	3	4	5	6	7	8
도면기호 DRAWING DIMENSIONS	적용 규정 APPLIQUES PRACTICES	기준 및 허용치 GENERAL TOLERANCES DIMENSIONS	선형기수 LINEAR DIMENSIONS	각도 ANGLE	직선도 STRAIGHTNESS	WT. (kg) UNIT TOTAL	REMARK

기준치수 DIMENSION RANGE(D.R.)	허용공差(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공差(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공差(mm) TOLERANCE	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY
6.3 / ISO2768-mK		120 ≤ D.R. ≤ 400	±0.2	10 ≤ D.R. ≤ 50	±0° 30'	300 ≤ D.R. < 1000	0.6	1		
		400 ≤ D.R.	±0.8	50 ≤ D.R.	±0° 20'	1000 ≤ D.R. < 3000	0.8			



제작

NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
 2. STAMPING은 TD0060731을 따를 것
 3. 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
 4. CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
 5. BABBITT 소재는 ASTM B23 GR.2 사용할 것
1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
 2. FOLLOW BEARING STAMPING PER TD0060731
 3. FOLLOW BEARING TORQUE TABLE PER TD0060700
 4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
 5. BABBITT MATERIAL IS ASTM B23 GR.2

REV (<i>작성자</i>)	NAME (<i>성명</i>)	DATE (<i>날짜</i>)	REV (<i>검토자</i>)	NAME (<i>성명</i>)	DATE (<i>날짜</i>)	REV (<i>인증자</i>)	NAME (<i>성명</i>)	DATE (<i>날짜</i>)
PREPARED BY (<i>작성자</i>)	REVISED BY (<i>검토자</i>)	APPROVED BY (<i>인증자</i>)						

PROJECT
(*공급처*)

DOOSAN Enerbility

PROJ (<i>제작처</i>)	TITLE (<i>제작처</i>)
UNIT (<i>단위</i>)	SCALE (<i>비율</i>)
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THRUST CASING ASSY(TBN)	
REV. (<i>변경</i>)	SHEET (<i>화면</i>)
REV. NO. (<i>변경번호</i>)	DWG. NO. (<i>도면번호</i>)
REF. DWG. NO. (<i>도면번호</i>)	ITEM NO. (<i>부품번호</i>)
REV. NO. : XX	CONT. NO. (<i>도면번호</i>)
	A 1/1