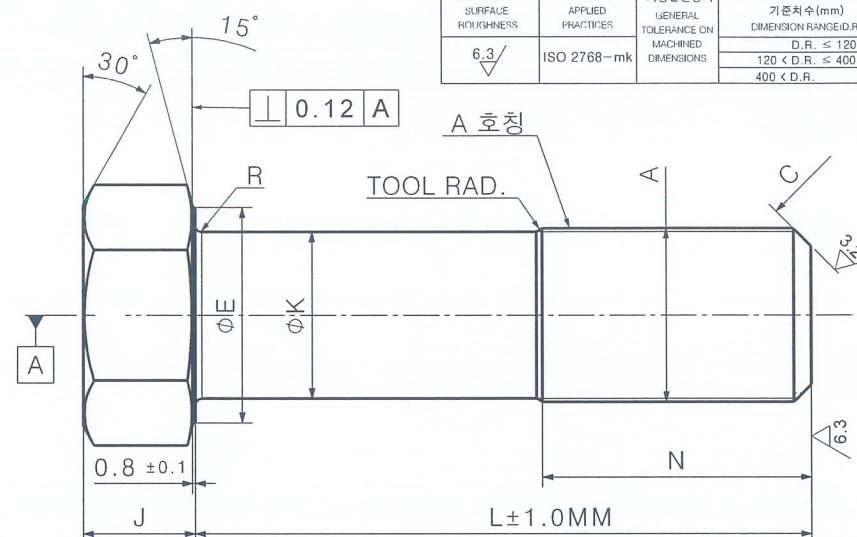


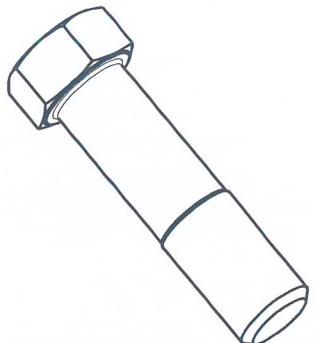
80209000

IL NO.

A diagram showing a circle inscribed within a square frame. The top side of the square is labeled 'G'. A horizontal dashed line passes through the center of the circle, and a vertical dashed line also passes through its center, forming a cross. The circle is tangent to all four sides of the square.



표면 거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRATICES	기공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형사이즈 LINEAR DIMENSIONS		각도 ANGLE		선형도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	Wt. (kg)		REMAR
			기준치 수 (mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치 수 (mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치 수 (mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE				UNIT	TOTAL	
6.3 ▽	ISO 2768-mk	D.R. ≤ 120 120 < D.R. ≤ 400 400 < D.R.	±0.2 ±0.5 ±0.8	D.R. ≤ 10 10 < D.R. ≤ 50 50 < D.R.	±1° ±0°~30° ±0°~20°	D.R. ≤ 300 300 < D.R. ≤ 1000 1000 < D.R.	0.4 0.6 0.8	1						



ISO VIEW

PT.NO	A	E	G	H	J	K	N	C	R
							MIN		
6	M6x1.0	9	10	11.5	4	6	11	0.5	0.25
8	M8x1.25	12	13	15	5.5	8	14	0.5	0.4
10	M10x1.5	15	17	19.6	7	10	18	0.5	0.4
12	M12x1.75	17	19	21.9	8	12	21	1	0.6
14	M14x2.0	22	22	25.4	9	14	25	1	0.6
16	M16x2	22	24	27.7	10	16	28	1	0.6
18	M18x2.5	25	27	31.2	12	18	32	1	0.6
20	M20x2.5	29	30	34.6	13	20	35	1	0.8
22	M22x2.5	32	32	37	14	22	39	1	0.8
24	M24x3.0	35	36	41.6	15	24	42	2	0.8
27	M27x3.0	39	41	47.3	17	27	47	2	1
30	M30x3.0	45	46	53.1	19	30	53	2	1
33	M33x3.5	48	50	57.7	21	33	58	2	1
36	M36x4.0	53	55	63.51	23	36	63	2	1.2
42	M42x4.5	63	65	75	26	42	74	3	1.2
48	M48x5.0	73	75	82.6	30	48	84	3	1.6
56	M56x5.5	83	85	93.56	35	56	98	3	2
64	M64x6.0	93	95	105	40	64	112	4	2

MATERIAL

PT.6~PT.113 : ASTM A193 B16 (REF. ONLY)

EXAMPLE

TD0060708P024I 150

TD0060708: 도면 번호를 나타냄
P024: 품번을 나타냄 (PT.24으로 M24)
I 150 : 길이를 나타냄 (150mm)

NOTES

- 제시되지 않은 치수는 ASME B18.2.1과 ASME B18.2.3.3M을 따를 것.
 - 이물질, 날카로운 모서리는 제거할 것.
 - MIN. THREAD가 부족할 경우 FULL THREAD로 만들 것.
 - FOLLOW ASME B18.2 AND ASME B18.2.3.3M FOR NOT SHOWN DIMENSION.
 - REMOVE FOREIGN MATERAIL AND SHARP EDGE
 - MAKE FULL THREAD IN CASE OF MIN. THREAD SHORTAGE

	방경보	2017.05.15	이정우	2017.05.15	이정주	2017.05.15
REV (签)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제작)		REVIEWED BY (검토)		APPROVED BY (승인)	
PROJECT (공사명)	제작용					

 Razvojno-raziskovalni program na področju znanosti in tehnologij 2014–2020