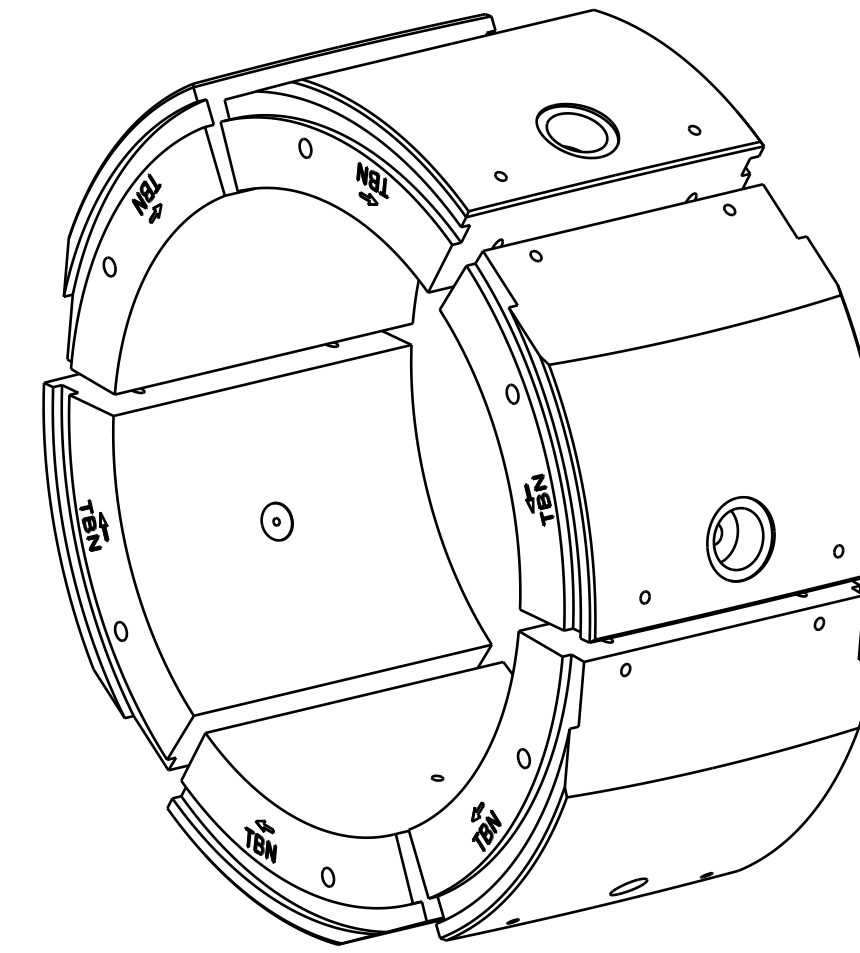


[illegible]

NOTES

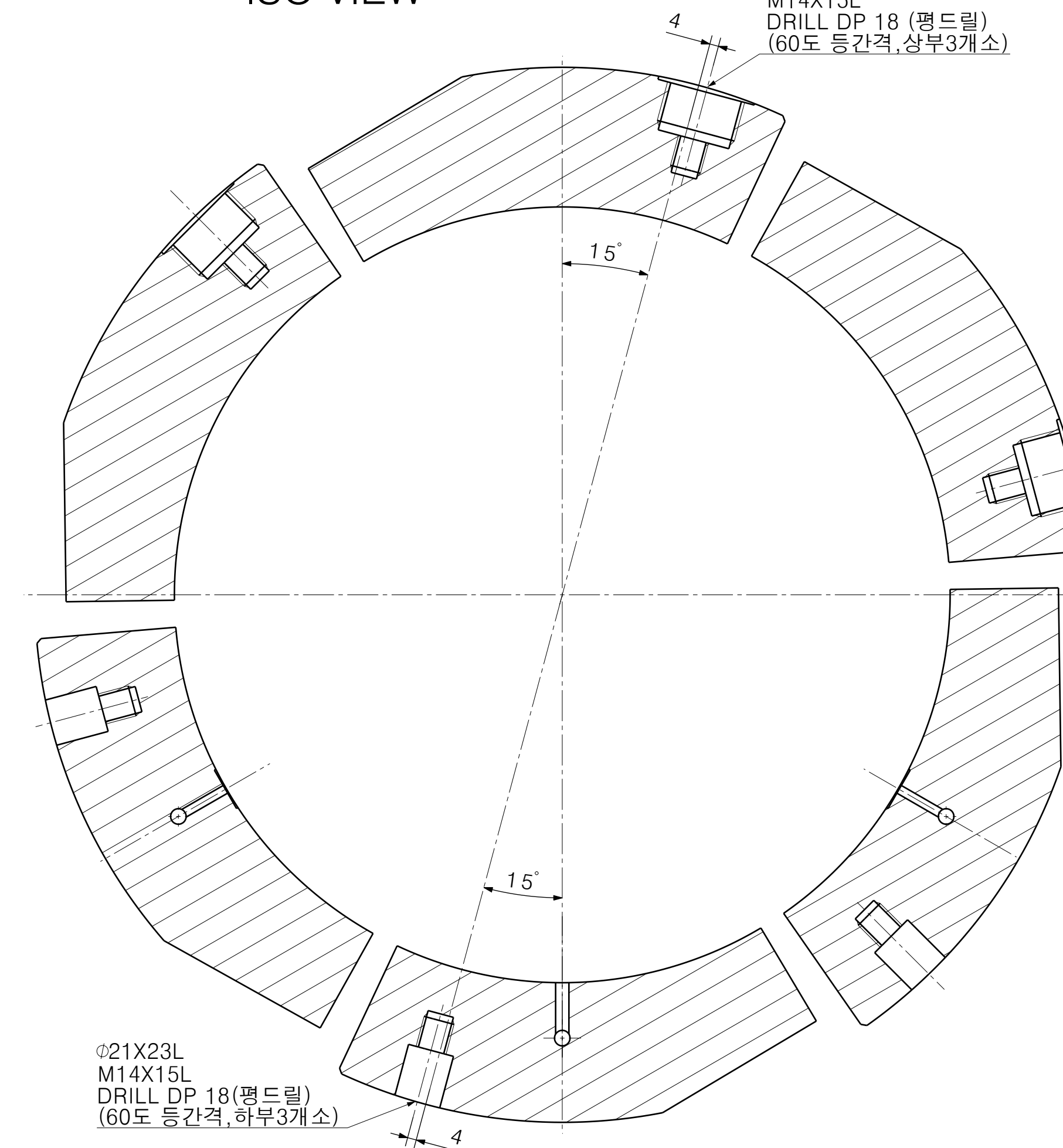
1. 명시되지 않은 FILLLET치수는 TOOL곡률을 따를 것(단 1mm이하)
2. 명시되지 않은 TAP DRILL깊이는 가상의 나사산 2개를 물리는 길이로 할 것
3. 모든 나사 TAP HOLES는 GO, NO-GAUGE로 검사할 것
4. 명시되지 않은 치수는 CENTER를 기준으로 대칭임
5. 날카로운 모서리부 제거할 것
6. 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
7. 내경정삭은 조립도면 치수를 따를 것
8. PAD분할 전에 PAD의 위치를 STAMPING할 것
9. PAD절단된 SUB ITEM 설치, 가공 및 LOCKING PIN HOLE 가공할 것

1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
2. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
3. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
4. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
5. REMOVE SHARP EDGE
6. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.
7. FINAL MACHINING OF INNER DIAMETER SHALL FOLLOW ASSEMBLY DRAWING
8. BEFORE SPLITTING PADS, STAMP POSITION OF PADS
9. SUB ITEM SHOULD BE ASSEMBLED, MACHINED AND HOLE FOR LOCKING PIN SHALL BE MACHINED BEFORE CUTTING PADS

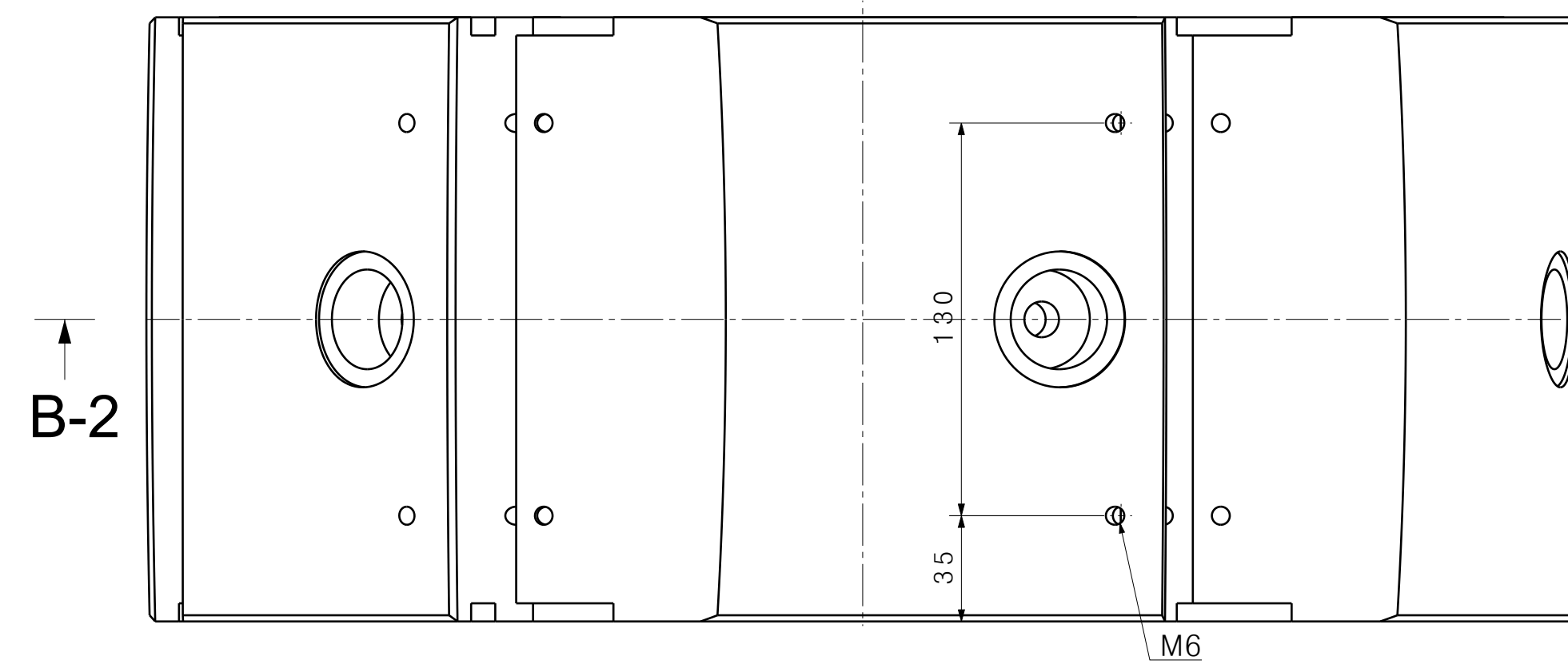


ISO VIEW

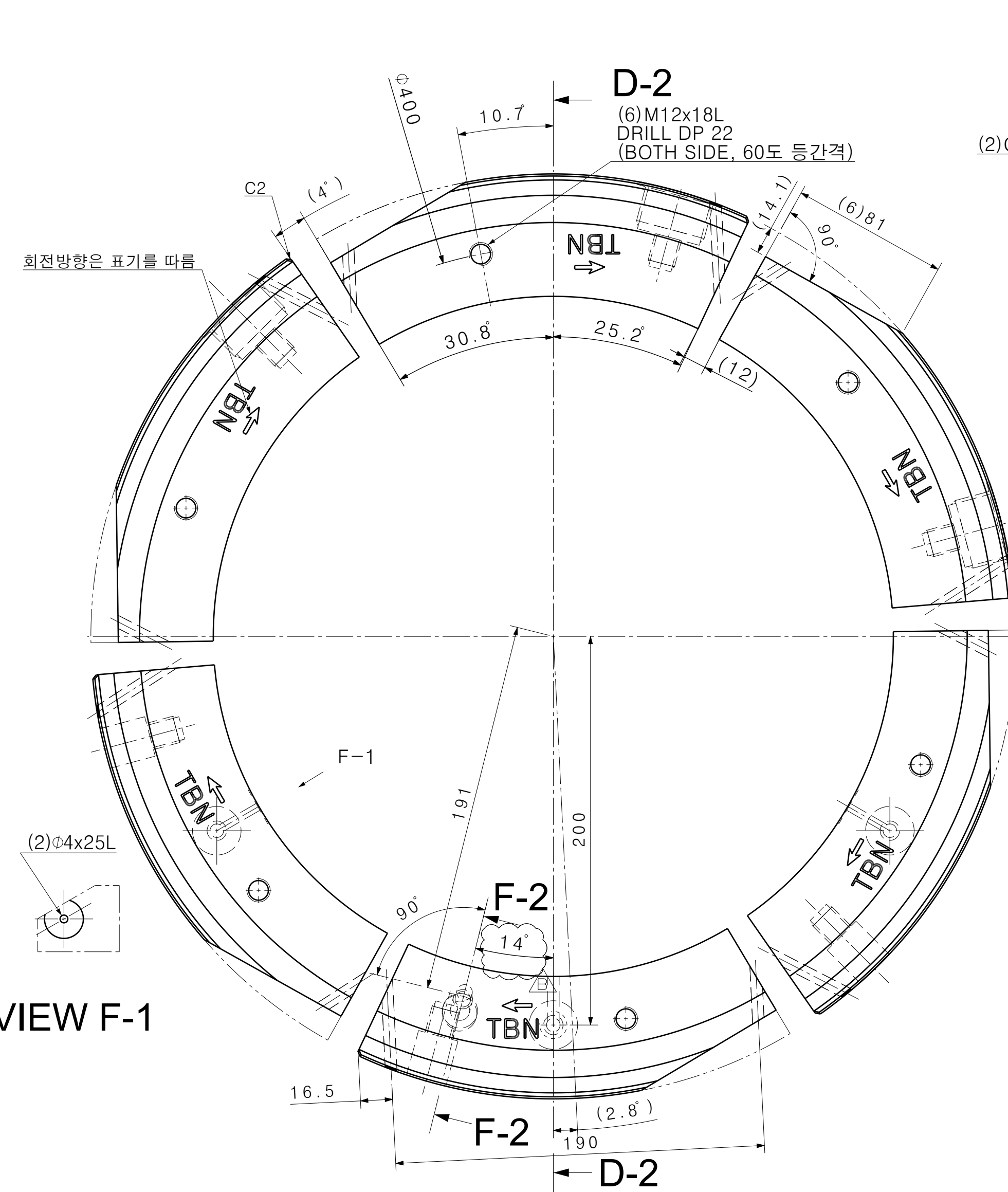
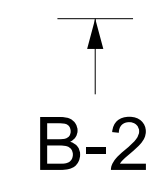
C'BORE Ø45X2L
M36-3X17L
DRILL DP 21 (평드릴)
M14X15L
DRILL DP 18 (평드릴)
(60도 등간격, 상부3개소)



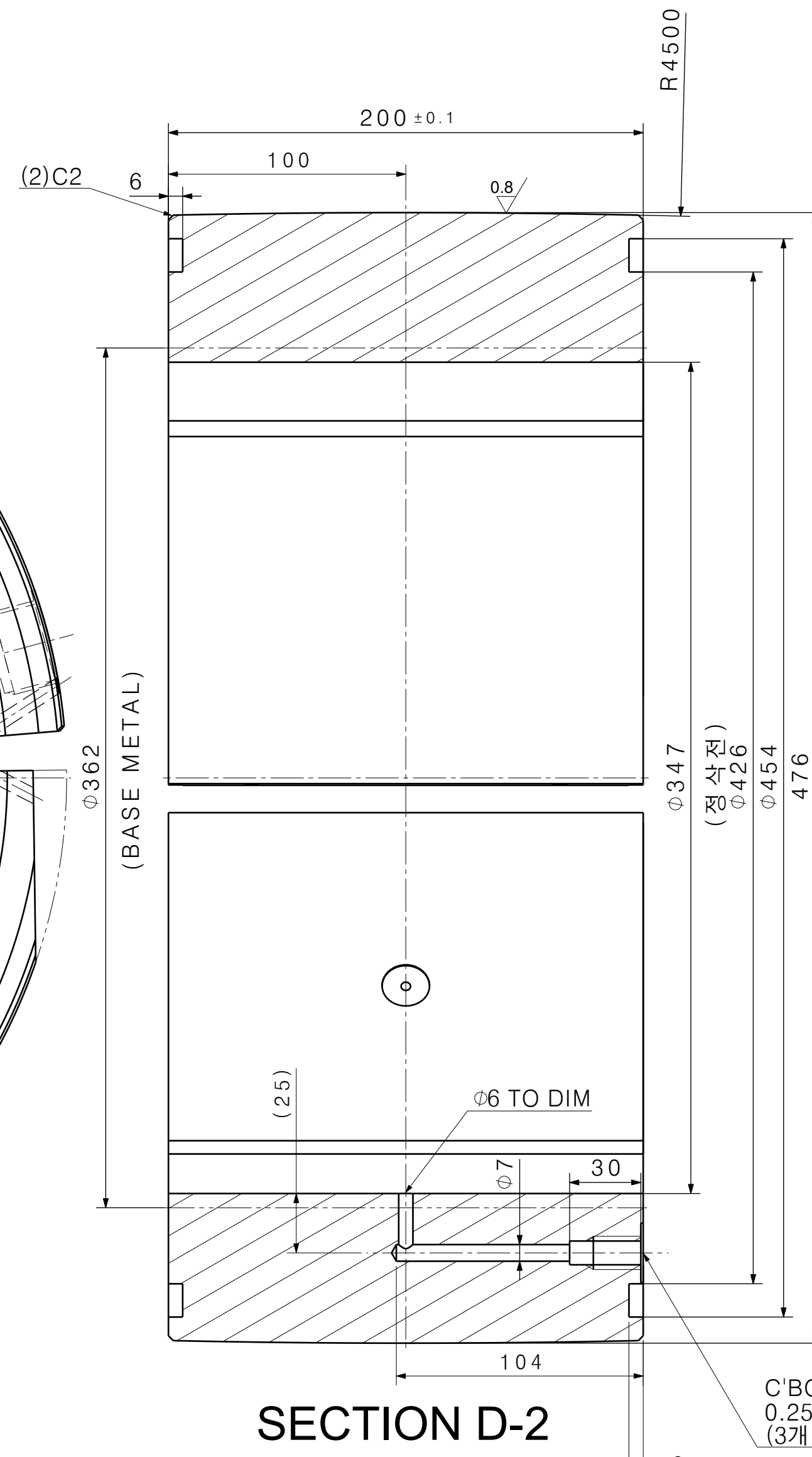
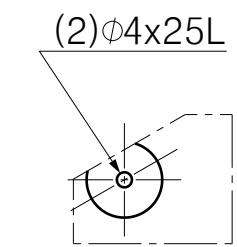
SECTION B-2



B-2

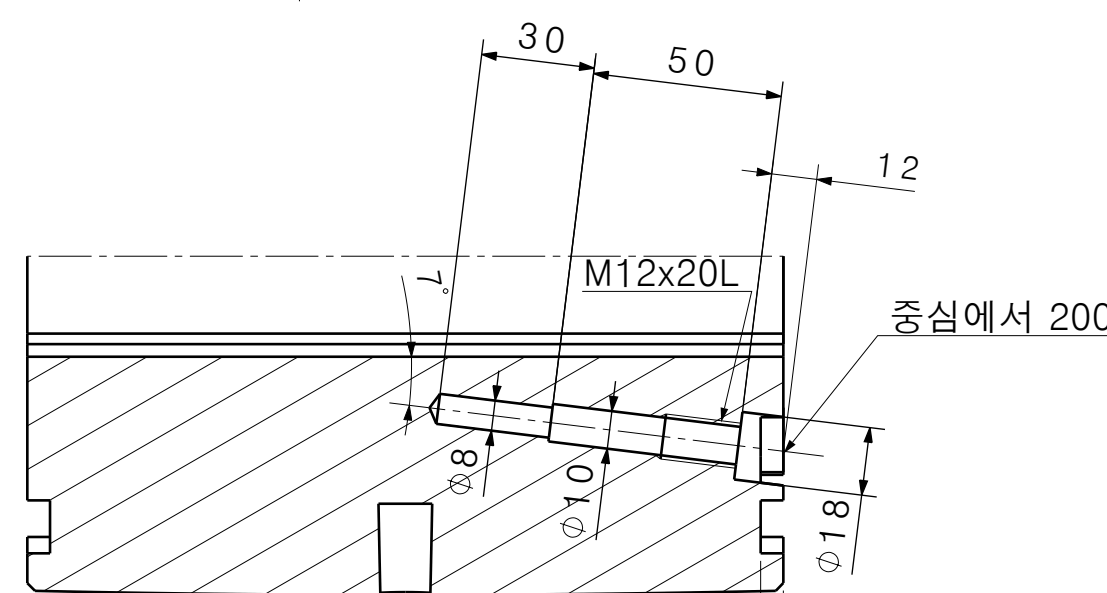


VIEW F-1





SECTION D-2

C'BORE Ø25x1L
0.25" NPT TAP DRILL
(3개 소)






SECTION F-2

	방경보	2025.05.22	방경보	2025.05.22	전영희	2025.05.22
	방경보	2025.01.09	방경보	2025.01.09	전영희	2025.01.09
REV (필수)	NAME (필수)	DATE (필수)	NAME (필수)	DATE (필수)	NAME (필수)	DATE (필수)
	PREPARED BY (필수)		REVIEWED BY (필수)		APPROVED BY (필수)	

PROJECT
(공시명)

DOOSAN Enerbility

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		REPRODUCED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.			
	치수변경 (F-2)	PROJ (예제)	3차원 	TITLE (도명)	LINER PAD(T2)
	신 규 작 성	UNIT (단위)	mm		
DESCRIPTION OF REVISION (개질사유)		SCALE (비율)	N/S		
REF. DWG NO. (도면번호) :		REV. NO. : XX		ITEM NO. (분류번호)	DWG NO (도면번호) TD0062025
				REV (REV)	SHEET (SHEET) B 1/1