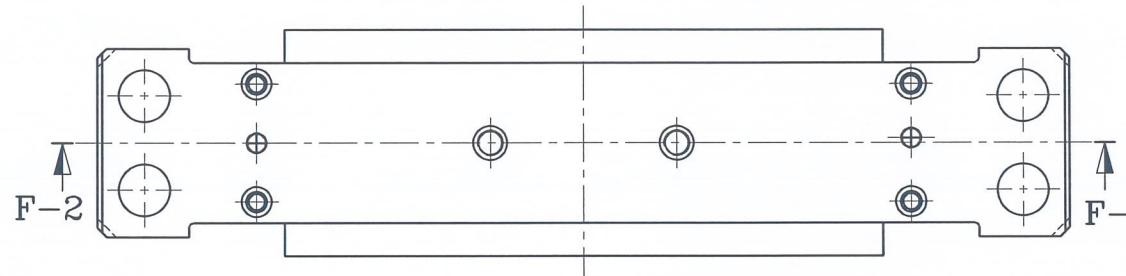


DWG NO. TD0060732
 DRAWN BY (姓名) (성명)
 DATE (일자) (날짜)

적용 규칙 APPLIED PRACTICES	기준일반공차 GENERAL TOLERANCE ON	기준치수 (mm) DIMENSION(D.R.)	치수 허용공차 (mm) TOLERANCE			NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK
			1st PLATE JOURNAL	2nd PLATE JOURNAL	각도 ANGLES							
MACHINED	0 < D.R. ≤ 305 305 < D.R. ≤ 410	±0.5 ±1.0	±0.05 ±0.07	±1°								
	610 < D.R.	±1.0	±0.12									



F-5

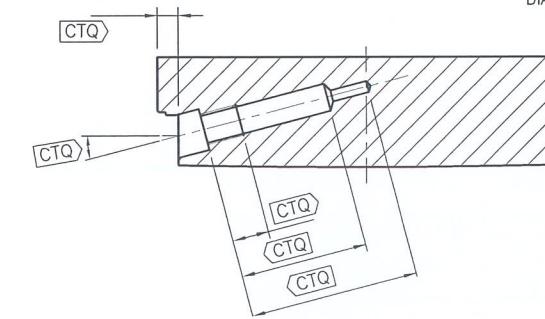
LOCKING PIN PROJECTION

RING FIT DIAMETER

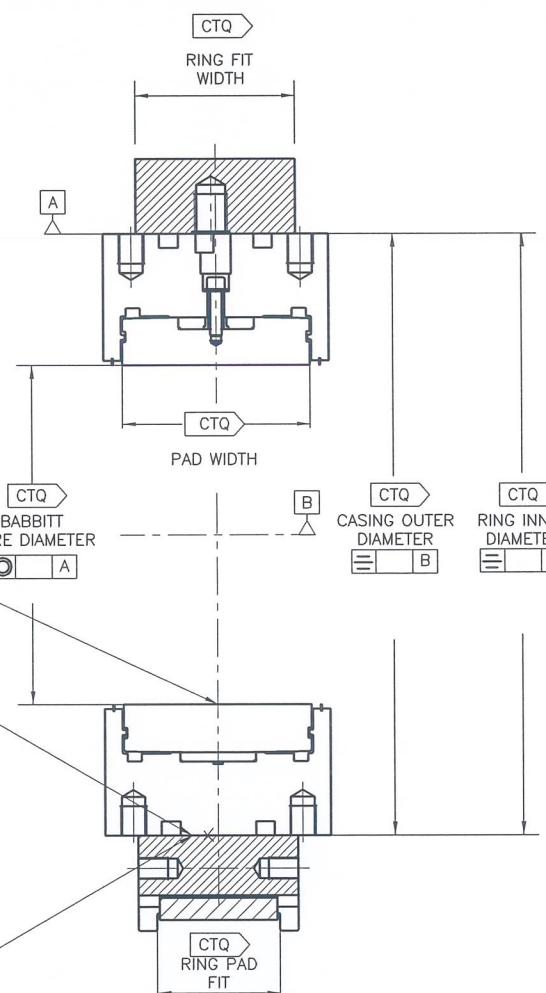
JOINT CLOSURE TO 0.0015" THK GAUGE
JOINT CLOSURE TO 0.0015" THK GAUGE

CTQ
RING INNER DIAMETER FINISH

SECTION F-2



TEMPERATURE SENSOR MACHINING



ISO VIEW FOR TILTING PAD JOURNAL BEARING ASSY

NOTES

- 본 도면은 표준 네어링에 대한 CTQ치수를 나타낸다.
- 공자는 제작도면 도면을 따르고, 제작도면에 명시되지 않을 경우 기하학적 공자는 0.03을 따른다.

1. THIS DRAWING SHOWS CTQ DIMENSION FOR STANDARD BEARING.
2. TOLERANCE FOLLOW MACHINING DRAWING AND GEOMETRICAL TOLERANCE FOLLOW 0.03 IN CASE OF NOT SHOWN MACHINING DRAWING.

A			
B			
A	2017.05.15	2017.05.15	2017.05.15
REV (변경)	NAME (성명)	DATE (일자)	NAME (성명)
	PREPARED BY (제작)	REVIEWED BY (검토)	APPROVED BY (승인)

PROJECT
(공사명)

DOOSAN Doosan Heavy Industries & Construction

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PROJ. (공사명)	UNIT (단위)	TITLE (도면명)
	mm	CRITICAL TO QUALITY FOR TURBINE BEARINGS
전면 개정 (전면 개정)	SCALE (단위)	REV (변경)
	N/S	SHEET (화면)
DESCRIPTION OF REVISION (개정 사유)	ITEM NO.(본류번호)	DWG NO (도면 번호)
CAD FILE NAME(파일명) : TD0060732_1/4		TD0060732
CONT. NO. (도면 관련 번호)		REV (변경)
		B
		1/4