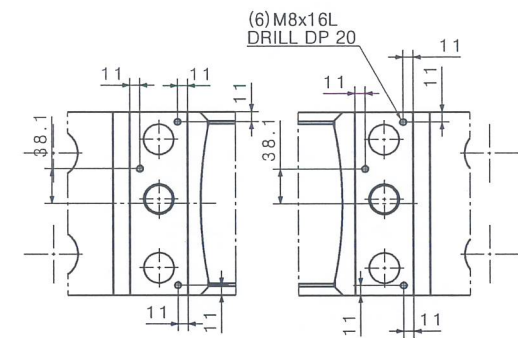
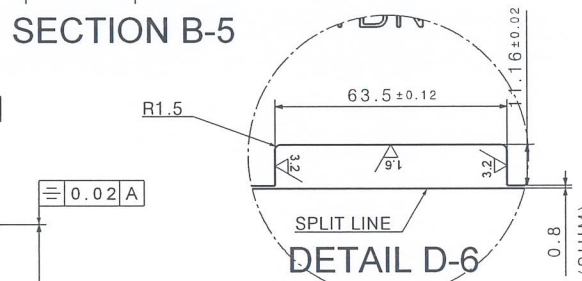
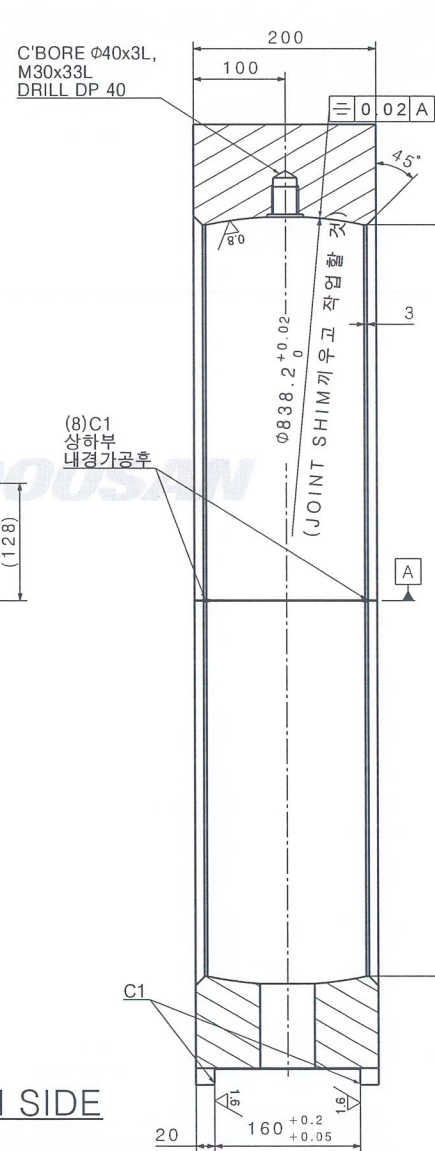
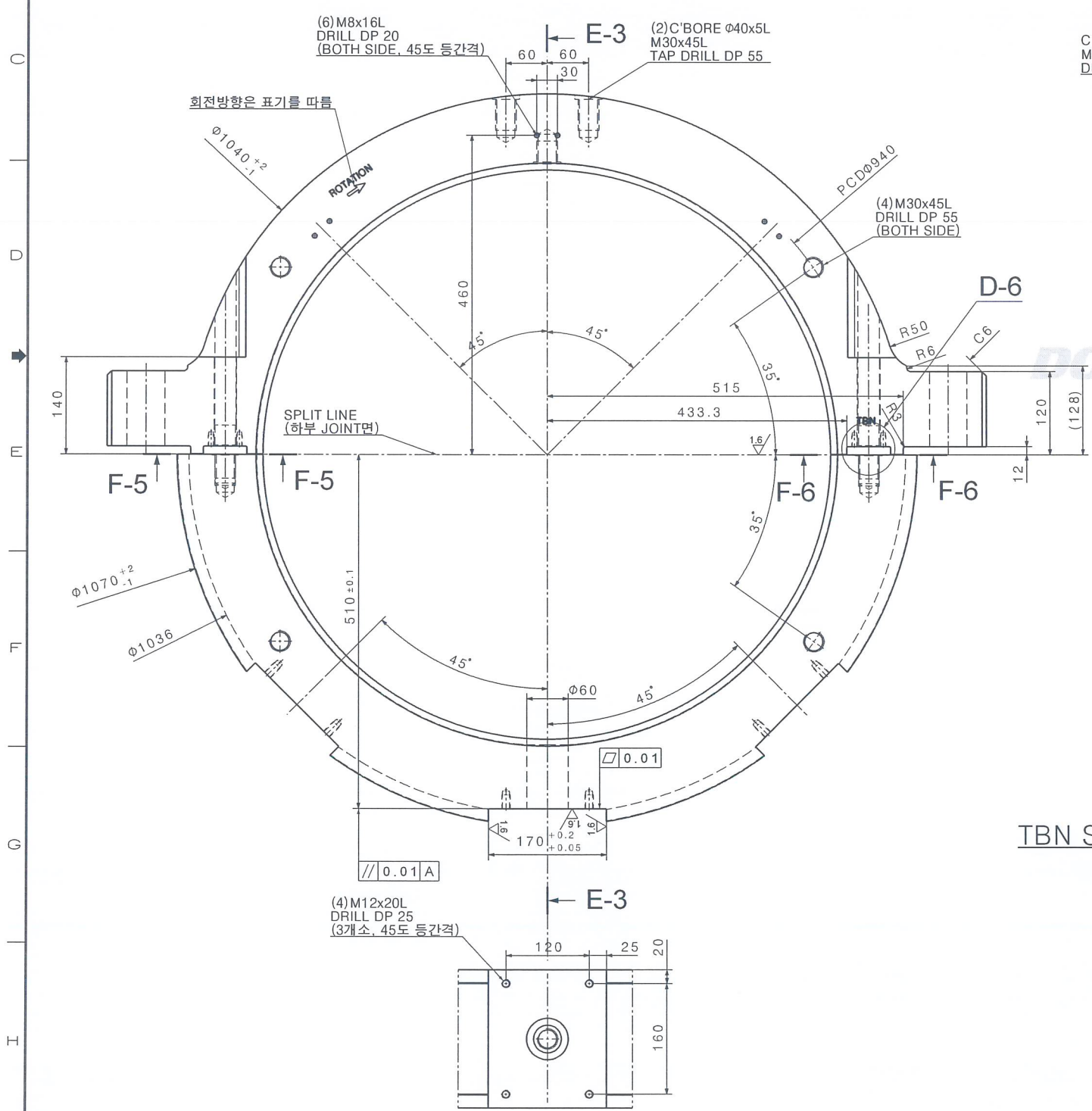
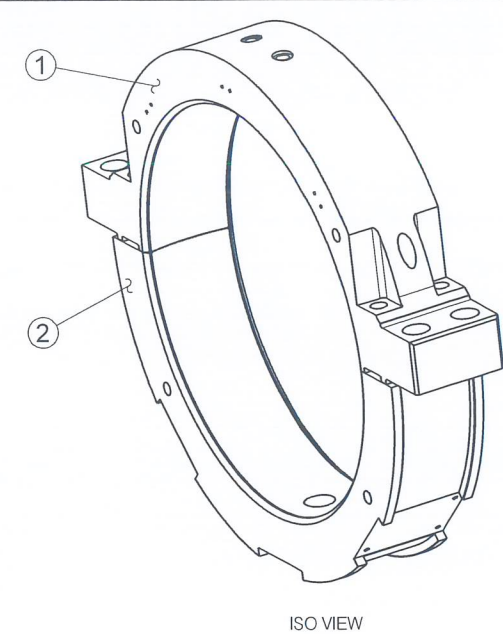
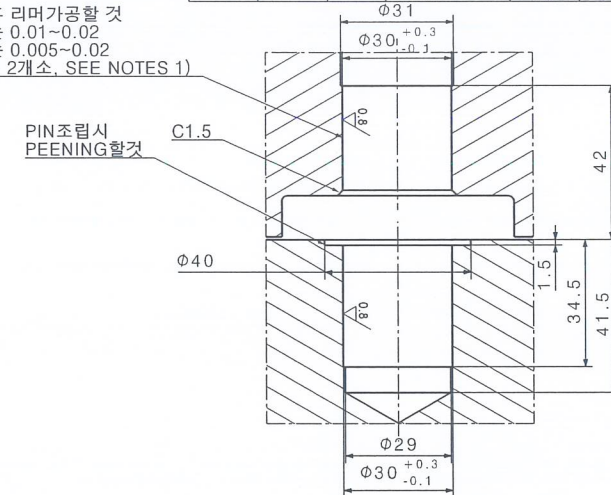
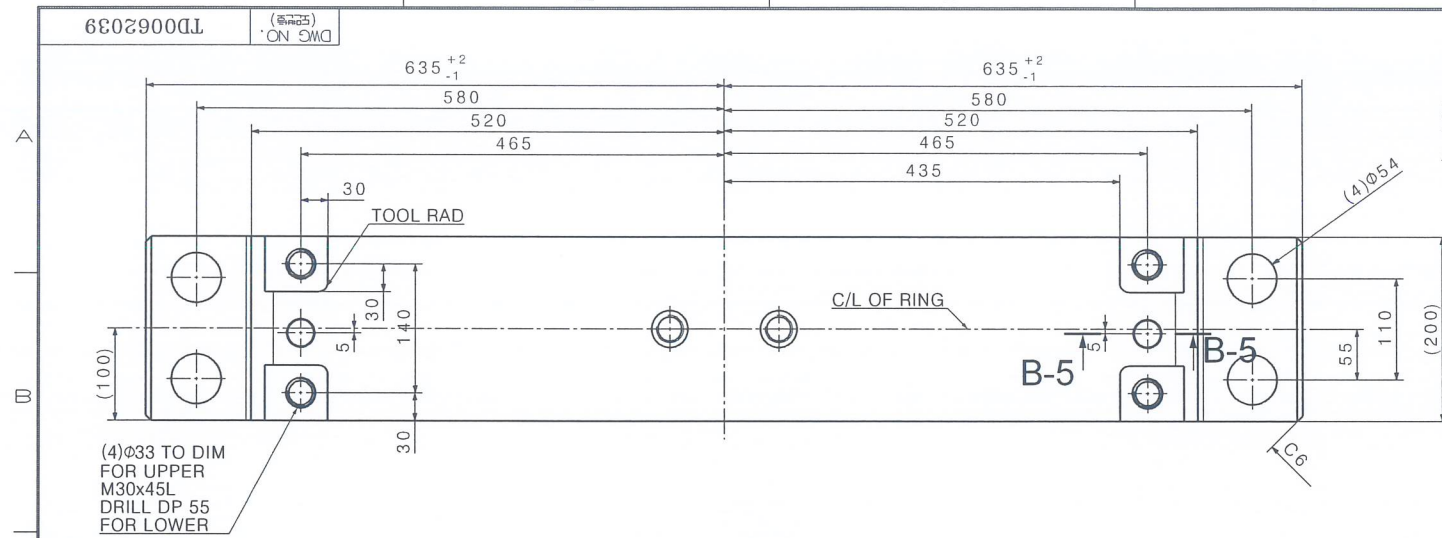


표준기호 SYMBOL ISO 2768	작업 규격 AFTER FINISHING	가공방법과 조건 (GENERAL TOLERANCE AND FINISHING CONDITIONS)	선형치수 LINEAR DIMENSIONS		각도 ANGLE		선도치 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			가공치수(mm) DIMENSION RANGE (mm)	허용공차(mm) TOLERANCE	가공치수(mm) DIMENSION RANGE (mm)	허용공차(mm) TOLERANCE	가공치수(mm) DIMENSION RANGE (mm)	허용공차(mm) TOLERANCE						UNIT	TOTAL	
6.3	ISO2768-mK		가공치수 < 120	±0.2	가공치수 < 10	±1°	가공치수 < 300	0.4	1							
			120 < D.R. < 400	±0.3	10 < D.R. < 50	±0° 30'	300 < D.R. < 1000	0.6								
			400 < D.R. < 600	±0.4	50 < D.R. < 100	±0° 20'	1000 < D.R. < 3000	0.8								
			600 < D.R. < 1000	±0.5	100 < D.R. < 200	±0° 20'	3000 < D.R. < 10000	1.0								




- # NOTES
1. DOWEL PIN구멍(도면에 따라변경가능)은 상하부 링을 조립한 상태에서 가공할 것.
 2. 명시되지 않은 FILLET치수는 TOOL 곡률을 따를 것. (단 1mm이하)
 3. 명시되지 않은 TAP DRILL깊이는 가공의 나사산 2개를 물리는 길이로 할 것
 4. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것.
 5. 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
 6. 납카본은 모서리부, BURR는 제거할 것.
 7. 볼트칭형 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것.
-
1. MACHINING DOWEL PIN (ACCORDING TO DRAWING) HOLE AFTER ASSEMBLING RING UPPER AND LOWER.
 2. FOLLOW TYPICAL TAP RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1mm)
 3. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA IN CASE OF NOT SHOWN
 4. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
 5. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
 6. REMOVE SHARP EDGE AND BURR
 7. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

△	장영민	2025.01.09	장영민	2025.01.09	전홍영	2025.01.09
REV (필)	NAME (성)	DATE (일)	NAME (성)	DATE (일)	NAME (성)	DATE (일)
PREPARED BY (필)			REVIEWED BY (성)		APPROVED BY (성)	

PROJECT (工程)	
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DOOSAN Enerbility

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		PROV. 		TITLE	
		UNIT mm		BEARING RING(T5, T6, T7)	
신규작성		SCALE N/S			
DESCRIPTION OF REVISION (개칭사유)		ITEM NO. (번번번호)			
REF. DWG NO. (도면번호) :		REV. NO. : XX		DWG NO (도면번호)	TD0062039
				REV (번)	SHEET (장)
				A	1/1

