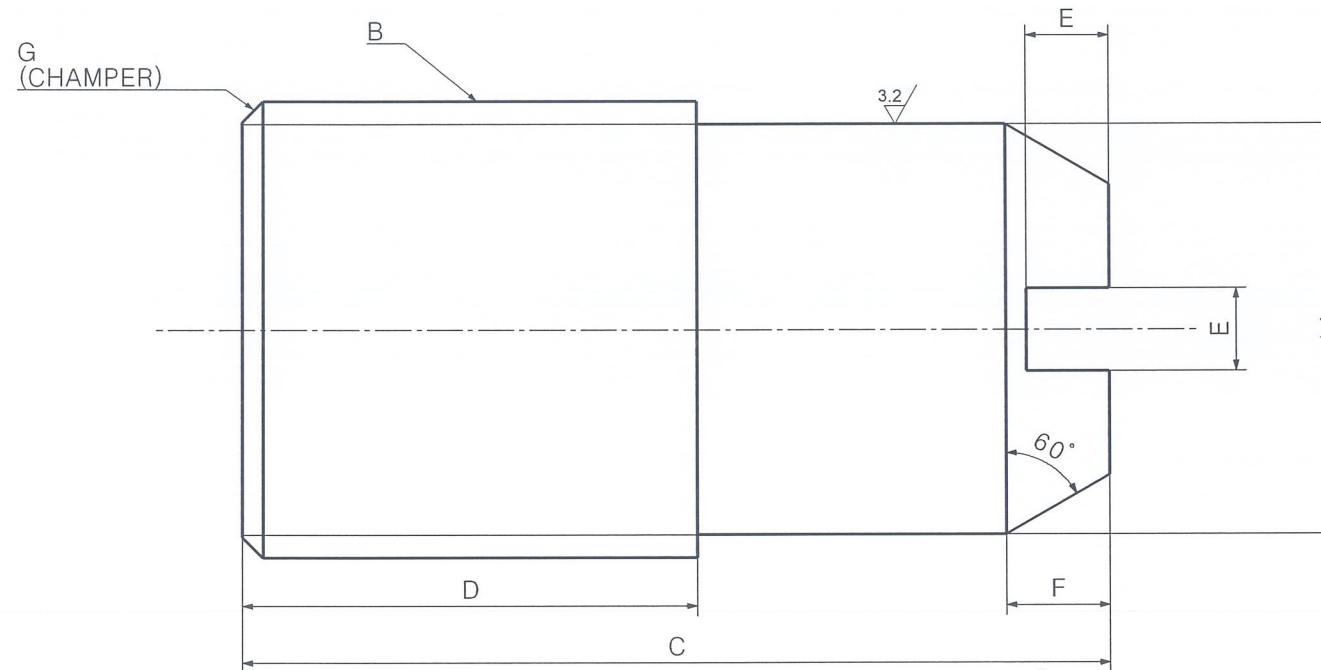


DWG NO.

(도면번호)

| 표면거칠기 SURFACE ROUGHNESS | 적용 규정 APPLIED PRACTICES | 기공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS | 선형차수 LINEAR DIMENSIONS | | 각도 ANGLE | | 전직도 STRAIGHTNESS | | NO. | DESCRIPTION | MATERIAL | SIZE, DWG. NO. | Q'TY | WT. (kg) | | REMARK |
|-------------------------------|-------------------------------|---|-----------------------------------|-----------------------|-----------------------------------|-----------------------|-----------------------------------|-----------------------|-----|-------------|----------|----------------|------|----------|-------|--------|
| | | | 기준치수(mm) DIMENSION RANGE(D.R.) | 허용공차(mm) TOLERANCE | 기준치수(mm) DIMENSION RANGE(D.R.) | 허용공차(mm) TOLERANCE | 기준치수(mm) DIMENSION RANGE(D.R.) | 허용공차(mm) TOLERANCE | | | | | | UNIT | TOTAL | |
| 6.3 | ISO 2768-mk | | D.R. ≤ 120 | ±0.2 | D.R. ≤ 10 | ±1° | D.R. ≤ 300 | 0.4 | 1 | | | | | | | |
| | | | 120 < D.R. ≤ 400 | ±0.5 | 10 < D.R. ≤ 50 | ±0° 30' | 300 < D.R. ≤ 1000 | 0.6 | | | | | | | | |
| | | | 400 < D.R. | ±0.8 | 50 < D.R. | ±0° 20' | 1000 < D.R. | 0.8 | | | | | | | | |



MATERIAL

PT.1 ~ PT.10 : S45C+Q.T (REF. ONLY)

| PT.NO | A | B | C | D | E | F | G |
|-------|----|----------|----|----|-----|---|---|
| 1 | 7 | M10x1.5 | 20 | 10 | 3.2 | 2 | 1 |
| 2 | 8 | M12x1.75 | 25 | 12 | 3.2 | 2 | 1 |
| 3 | 12 | M16x2.0 | 30 | 16 | 3.2 | 3 | 1 |
| 4 | 15 | M20x2.5 | 35 | 20 | 3.2 | 4 | 2 |
| 5 | 18 | M24x3.0 | 45 | 24 | 3.2 | 4 | 2 |
| 6 | 24 | M30x3.5 | 54 | 30 | 4.8 | 4 | 2 |
| 7 | 28 | M36x4.0 | 70 | 36 | 4.8 | 6 | 2 |
| 8 | 33 | M42x4.5 | 75 | 42 | 4.8 | 6 | 2 |
| 9 | 38 | M48x5.0 | 80 | 48 | 4.8 | 6 | 2 |
| 10 | 45 | M56x5.5 | 90 | 56 | 4.8 | 6 | 2 |

NOTES

1. 이물질 및 날카로운 모서리 제거할 것.

1. REMOVE FOREIGN MATERIAL AND SHARP EDGE

| | | | | | | |
|------------------|-----------------|------------|-----------|------------------|-----------|------------|
| REV (경도) | △B | 2017.05.15 | △B | 2017.05.15 | △B | 2017.05.15 |
| | | | | | | |
| | | | | | | |
| PREPARED BY (제작) | NAME (성명) | DATE (날짜) | NAME (성명) | DATE (날짜) | NAME (성명) | DATE (날짜) |
| | | | | | | |
| PROJECT (공사명) | REVIEWS BY (검토) | | | APPROVED BY (승인) | | |
| 제작 완료 | | | | | | |

DOOSAN Heavy Industries & Construction

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| | | | | | |
|--------------------------------|-----------|-------------|----------|------------|--|
| PROJ (제작) | 32 | TITLE (도면명) | SET PIN | | |
| UNIT (단위) | mm | | | | |
| SCALE (확대) | N/S | | | | |
| ITEM NO. (분류번호) | | | | | |
| DWG NO (도면번호) | TD0060712 | | REV (경도) | SHEET (화면) | |
| | | | B | 1/1 | |
| DESCRIPTION OF REVISION (개정사유) | | | | | |