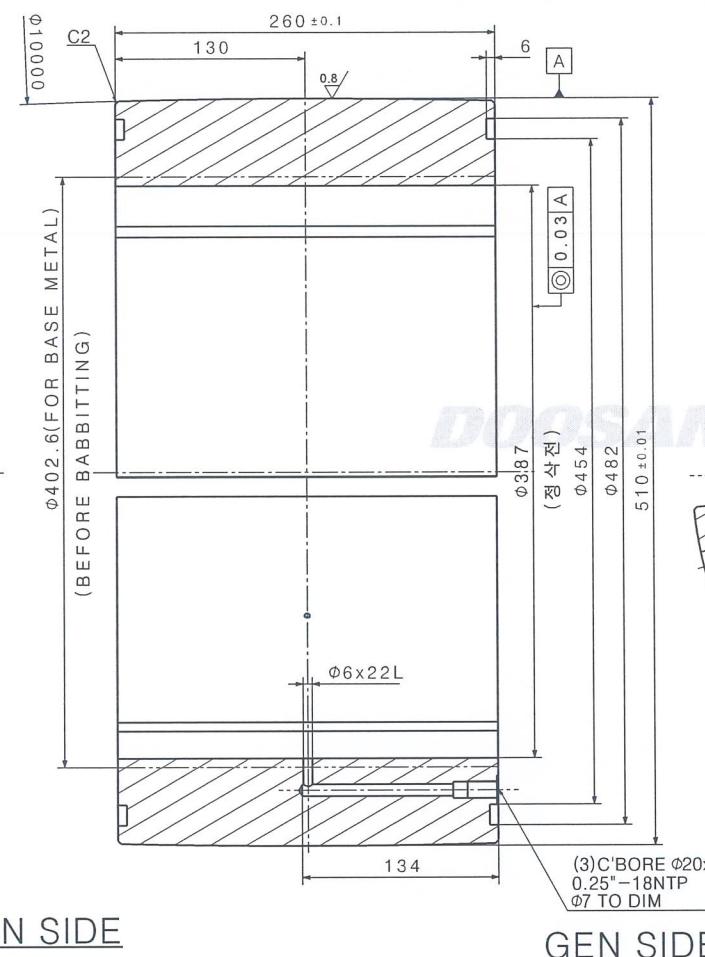
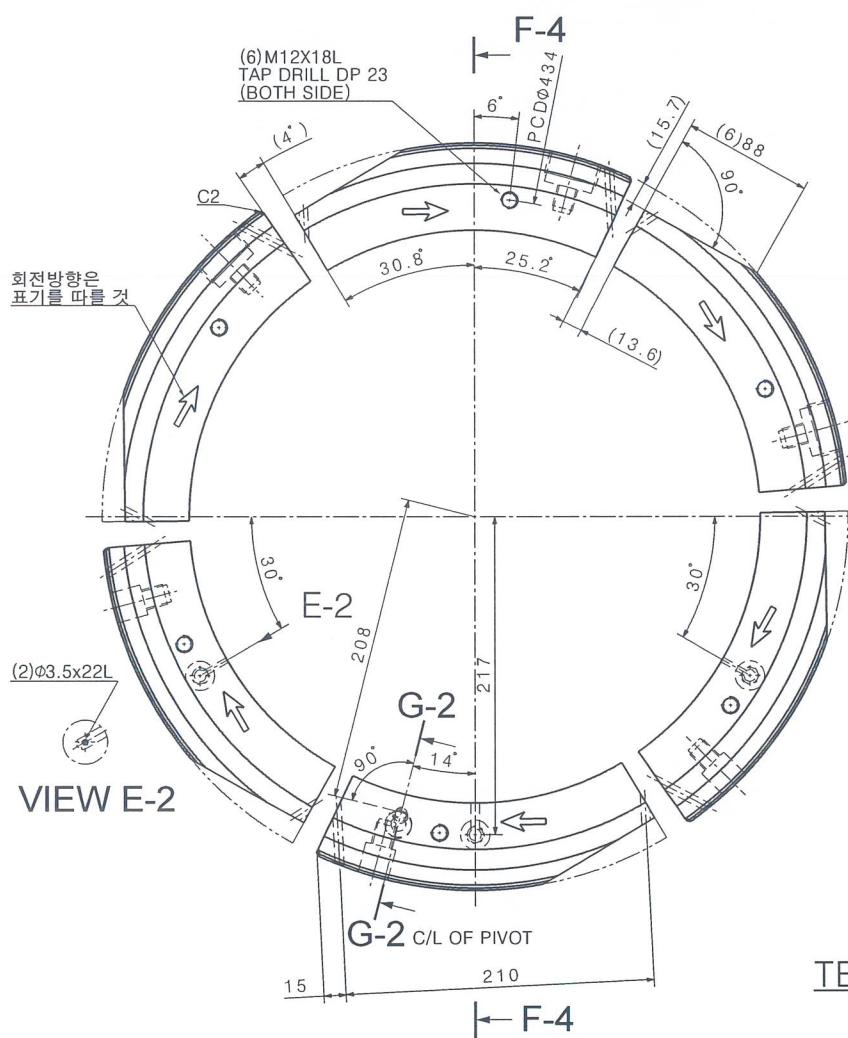
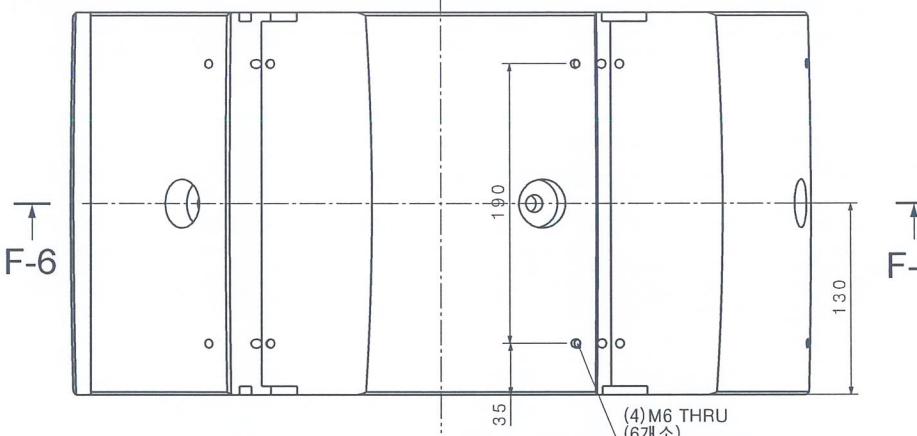
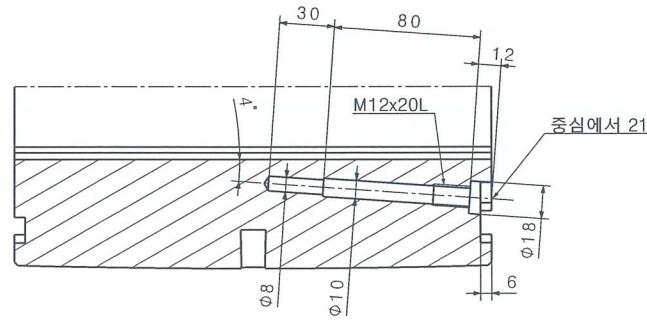


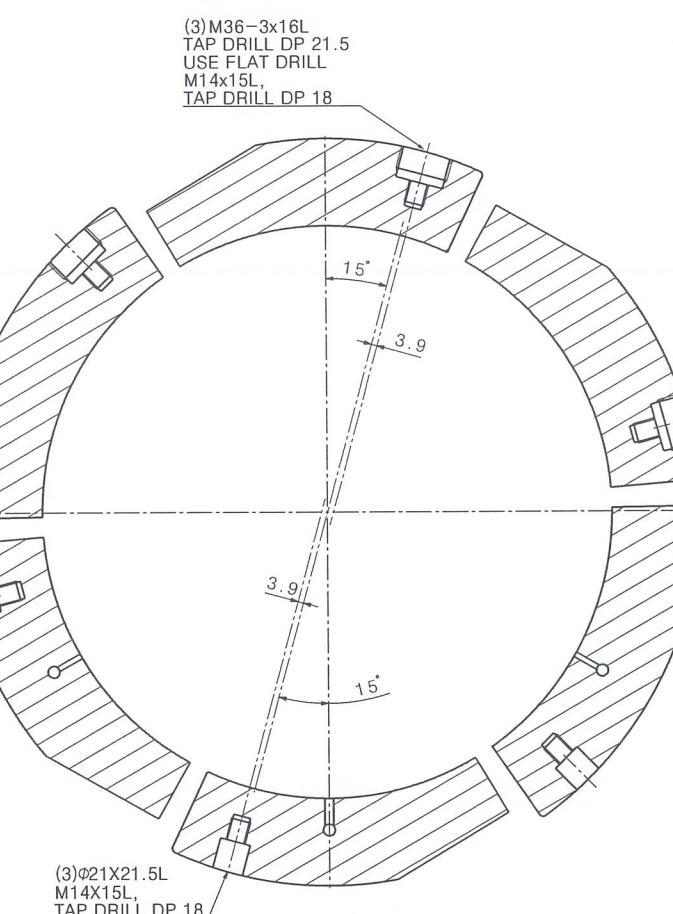
1	2	3	4	5	6	7	8
표면 거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED STANDARDS	기본 단면 표시 GENERAL MACHINING DIMENSIONS	선형 치수 LINEAR DIMENSIONS	각도 ANGLE	직선도 STRAIGHTNESS	WT. (kg) UNIT TOTAL	REMARK
6.3 /	ISO 2768-mK	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE
		120 < D.R. < 400	±0.2	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.0
		400 ≤ D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R. ≤ 3000	0.8



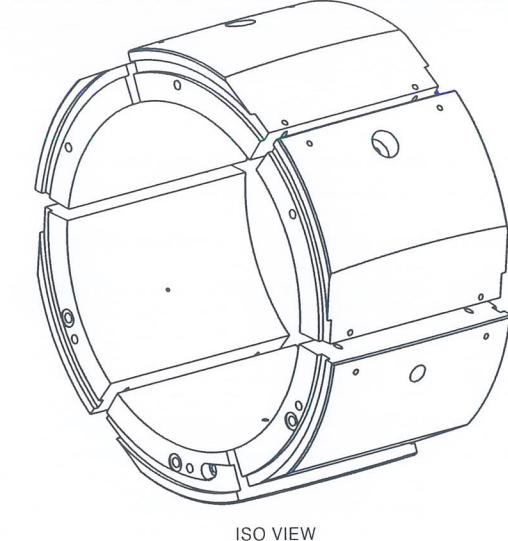
SECTION F-4



SECTION G-2



SECTION F-6



제작

NOTES

- 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것(단 1mm이하)
 - 명시되지 않은 TAP DRILL깊이는 가상의 나사坑 2개를 물리는 깊이로 할것
 - 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
 - 명시되지 않은 치수는 CENTER를 기준으로 대칭임
 - 날카로운 모서리부 제거할 것
 - BOLT坑 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
 - 내경정삭은 조립도면 치수를 따를 것
 - PAD분할 전에 각 PAD의 위치를 STAMPING할 것
 - PAD절단전 SUB ITEM 설치, 가공 및 LOCKING PIN HOLE 가공할 것
- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
 - TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
 - CHECK ALL TAP HOLES WITH GO, NO-GAUGE
 - FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
 - REMOVE SHARP EDGE
 - REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.
 - FINAL MACHINING OF INNER DIAMETER SHALL FOLLOW ASSEMBLY DRAWING
 - BEFORE SPLITTING PADS, STAMP POSITION OF PADS
 - SUB ITEM SHOULD BE ASSEMBLED, MACHINED AND HOLE FOR LOCKING PIN SHALL BE MACHINED BEFORE CUTTING PADS

REV (⁰⁰)	NAME (^성 ^희 ^원)	DATE (²⁰²⁵ ⁰¹ ⁰⁹)	REV (⁰⁰)	NAME (^김 ^우 ^현)	DATE (²⁰²⁵ ⁰¹ ⁰⁹)	REV (⁰⁰)	NAME (^전 ^홍 ^영)	DATE (²⁰²⁵ ⁰¹ ⁰⁹)
PREPARED BY (^{ME})			REVIEWED BY (^{EE})			APPROVED BY (^{EM})		

PROJECT
(^공^사^팀)

DOOSAN Enerbility

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PROJ (^공 ^사 ^팀)	TITLE (^도 ^면 ^명)
UNIT (^{단위}) mm	SCALE (^{비율}) N/S
신규작성	ITEM NO. (도면번호)
DESCRIPTION OF REVISION (개정사유)	DWG NO. (도면번호)
REF. DWG NO. (도면번호) :	REV. NO. : XX
CONT. NO. (도면번호)	A 1/1