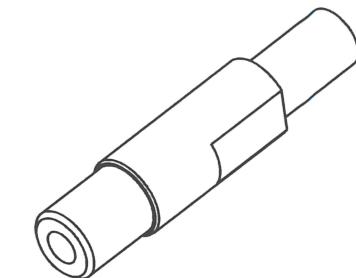
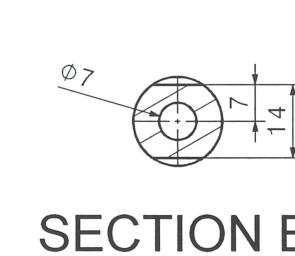
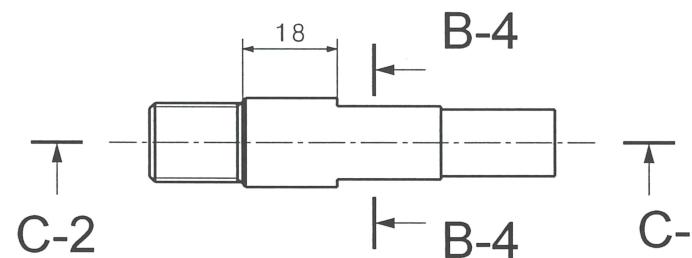


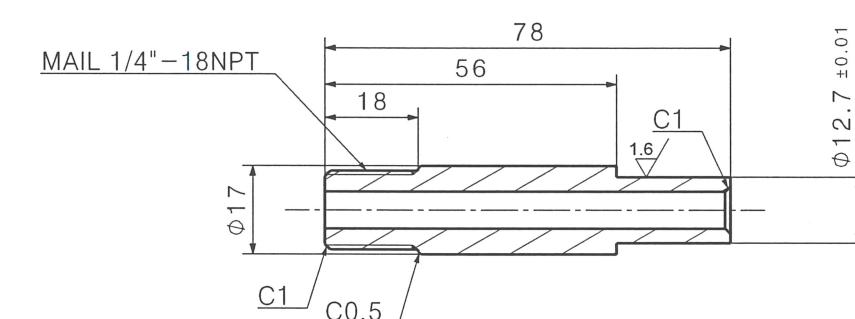
표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	기초일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK
			기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE						UNIT	
6.3	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1						
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6							
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8							

PT.1

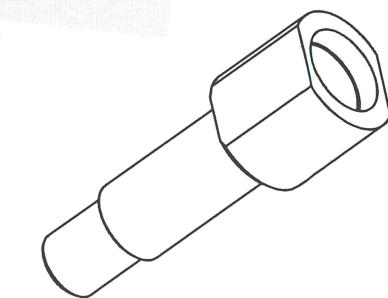
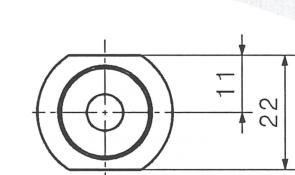
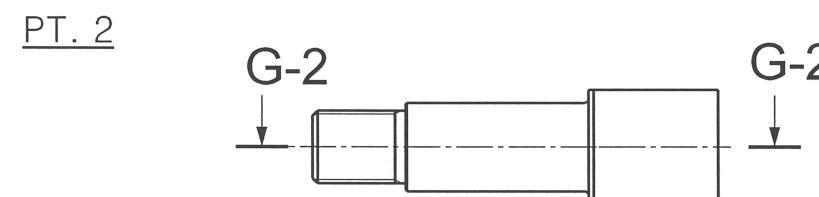


ISO VIEW

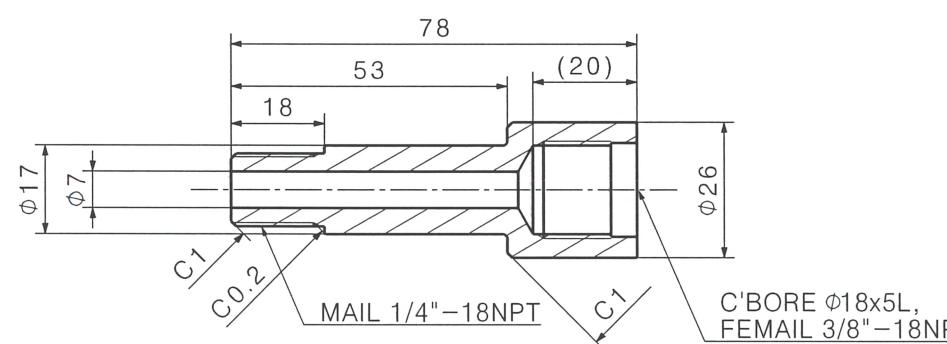
PT. 1 ~ PT.2 : ASTM A105 (REF. ONLY)



SECTION C-2



ISO VIEW



SECTION G-2

NOTES

- 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것.(단 1MM이하)
- 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
- 이물질, 날카로운 모서리 제거할 것.

- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1MM)
- CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE
- REMOVE FOREIGN MATERIAL AND SHARP EDGE

제작용

REV (개정)	HQ22	2017.05.15	Prepared by (제작)	Reviewed by (검토)	Approved by (승인)
	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)	NAME (성명)
	PREPARED BY (제작)	REVIEWED BY (검토)	APPROVED BY (승인)		
PROJECT (공사명)					
Doosan Heavy Industries & Construction					

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PROJ (프로젝트)	32	TITLE (도면명)	PIPE PLUG		
UNIT (단위)	mm	ITEM NO. (분류번호)	DWG NO (도면번호)		
SCALE (확대비)	N/S		TD0060722		
△B (변경)	전면개정	REV (개정)	B	SHEET (화면번호)	1/1
DESCRIPTION OF REVISION (개정사유)					
CONT. NO. (도면관리 번호)					