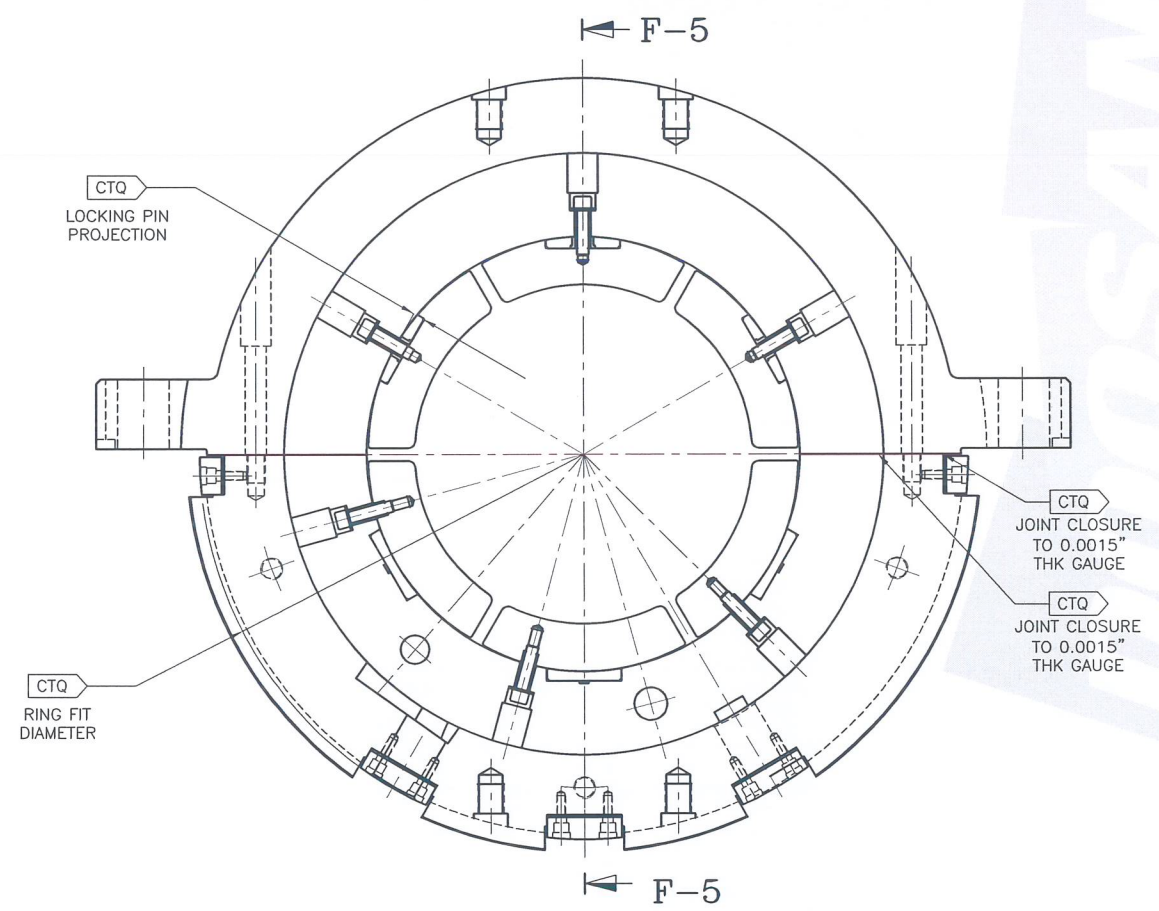
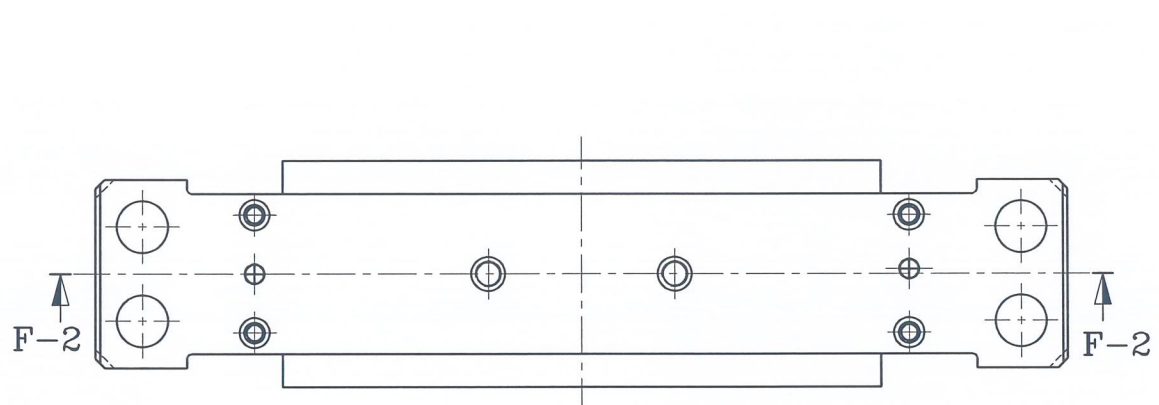
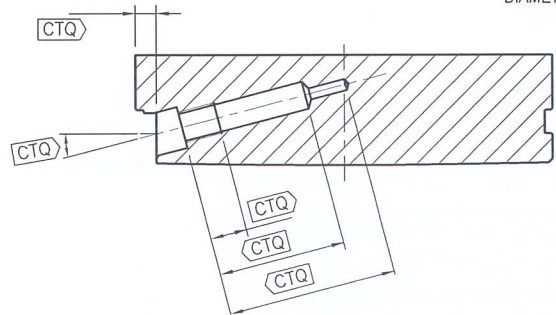


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DWG NO.

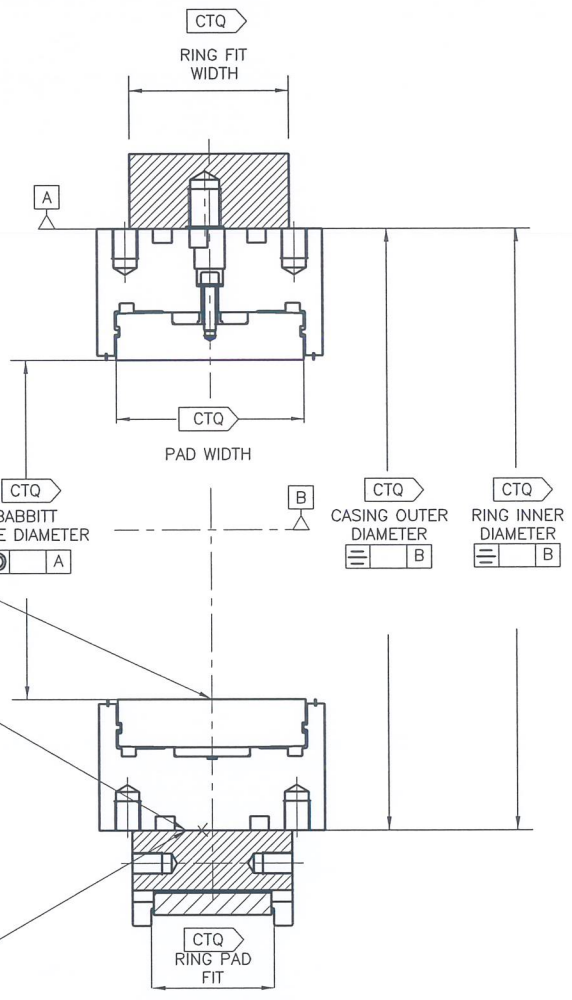
6		7		8	
APPLIED	GENERAL	기공일반공차	기공치수 (mm)	치수 허용공차 (mm)	TOLERANCE
PRACTICES	TOLERANCE ON	기공일반공차	치수 허용공차 (mm)	치수 허용공차 (mm)	TOLERANCE
	MACHINED	0 < D.R. ≤ 305	±0.05	1st PLACE DECIMALS	±0.05
	DIMENSIONS	305 < D.R. ≤ 610	±0.10	2nd PLACE DECIMALS	±0.07
		610 < D.R.	±0.12	ANGLES	±1°



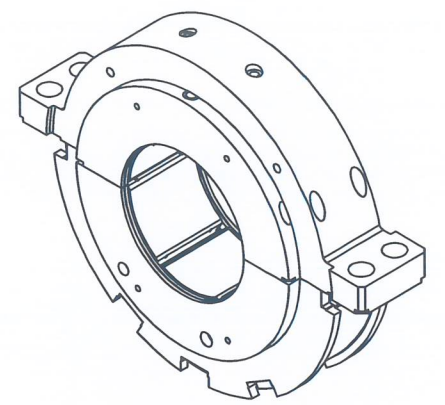
SECTION F-2



TEMPERATURE SENSOR MACHINING



SECTION F-5



ISO VIEW FOR TILTING PAD JOURNAL BEARING ASSY

NOTES

- 본 도면은 표준 베어링에 대한 CTQ치수를 나타낸다.
 - 공차는 제각도면 도면을 따르고, 제각도면에 명시되지 않을 경우 기하학적 공차는 0.03을 따른다.
1. THIS DRAWING SHOWS CTQ DIMENSION FOR STANDARD BEARING.
2. TOLERANCE FOLLOW MACHINING DRAWING AND GEOMETRICAL TOLERANCE FOLLOW 0.03 IN CASE OF NOT SHOWN MACHINING DRAWING.

제작용

REV	NAME	DATE	NAME	DATE	NAME	DATE
1	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
2	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
3	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
4	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
5	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
6	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
7	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
8	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
9	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15
10	이정민	2017.05.15	이정민	2017.05.15	이정민	2017.05.15

PROJECT (공시명)

Doosan Heavy Industries & Construction

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PROJ (번호)

UNIT (단위)

SCALE (척도)

DESCRIPTION OF REVISION (개정 사유)

CAD FILE NAME(파일명) : TD0060732_1/4

TITLE (도명)

CRITICAL TO QUALITY FOR TURBINE BEARINGS

DWG NO (도면 번호)

TD0060732

REV (REV)

B

SHEET (시트)

1/4

CONT. NO. (도면관리 번호)

TD0060732/-B/ S/N:/HQ20170615-1236/