

2020900DL

(중공)
ON GMD

표면거칠기
SURFACE
ROUGHNESS

적용 규정
APPLIED
PRACTICES

가공일반공차
GENERAL
TOLERANCE ON
MACHINED
DIMENSIONS

선형치수
LINEAR DIMENSIONS

각도
ANGLE

전직도
STRAIGHTNESS

NO.

DESCRIPTION

MATERIAL

SIZE, DWG. NO.

Q'TY

WT. (kg)

REMARK

6.3

ISO 2768-mk

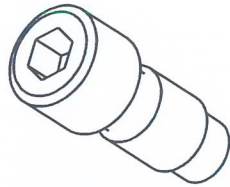
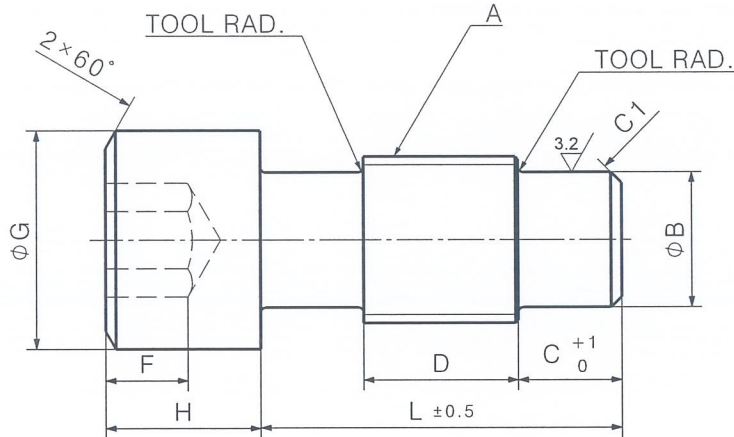
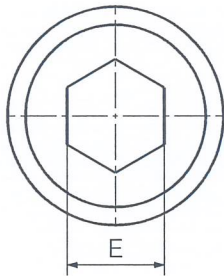
기공치수 (mm)
DIMENSION RANGE (D.R.)

허용공차 (mm)
TOLERANCE

기공치수 (mm)
DIMENSION RANGE (D.R.)

허용공차 (mm)
TOLERANCE

1



MATERIAL

PT.1~PT.10 : SCM440-Q.T (REF. ONLY)

EXAMPLE

TD0060707P008L070

TD0060707: 도면번호를 나타냄
P008: 품번을 나타냄 (PT.8으로 M24-3)
L070: 길이를 나타냄 (70mm)

NOTES

1. 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
2. 이물질과 날카로운 모서리부는 제거할 것.
3. 제시되지 않은 볼트 머리 치수는 ASME B18.3과 ASME B18.3.1M을 따를 것.

1. FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
2. REMOVE FOREIGN MATERIAL AND SHARP EDGE
3. FOLLOW ASME B18.3 AND ASME B18.3.1M FOR NOT SHOWN BOLT HEAD DIMENSION.

PT.NO	A	B	C	D	E	F	G	H
				MIN				
1	5/8"-11UNC	12.7	28.6	22.2	12.75	9.53	23.8	15.9
2	3/4"-10UNC	14.3	31.8	25.4	15.95	11.07	28.6	19.1
3	7/8"-9UNC	17.47	34.9	28.6	19.12	12.7	33.3	22.2
4	3/4"-10UNC	14.3	22.2	25.4	15.95	11.07	28.6	19.1
5	M12x1.75	8	12	12	10	6	18	12
6	M16x2	12	12	16	14	8	24	16
7	M20x2.5	15	16	20	17	10	30	20
8	M24x3	18	20	30	19	12	36	24
9	M24x3	18	20	30	19	12	31	24
10	M30x3.5	24	24	36	22	15.5	45	30

△	방정호	2019.8.16	이정재	2019.8.16	강명준	2019.8.16
△	방정호	2017.05.15	이정재	2017.05.15	이정재	2017.05.15
REV	NAME	DATE	NAME	DATE	NAME	DATE
(개정)	(성명)	(일자)	(성명)	(일자)	(성명)	(일자)
	PREPARED BY (제)		REVIEWED BY (검)		APPROVED BY (승인)	

PROJECT
(공시명)

제 작 용



Doosan Heavy Industries & Construction

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PROJ
(프로젝트)
UNIT
(단위)
SCALE
(척도)

TITLE
(도명)

LOCKING PIN

ITEM NO. (분류번호)

DWG NO
(도면번호)

TD0060707

REV
(개정)

SHEET
(장)

C

1/1

DESCRIPTION OF REVISION (개정사유)

△

치수변경 (F-3)

△

전면개정

CONT. NO.
(도면관리 번호)

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