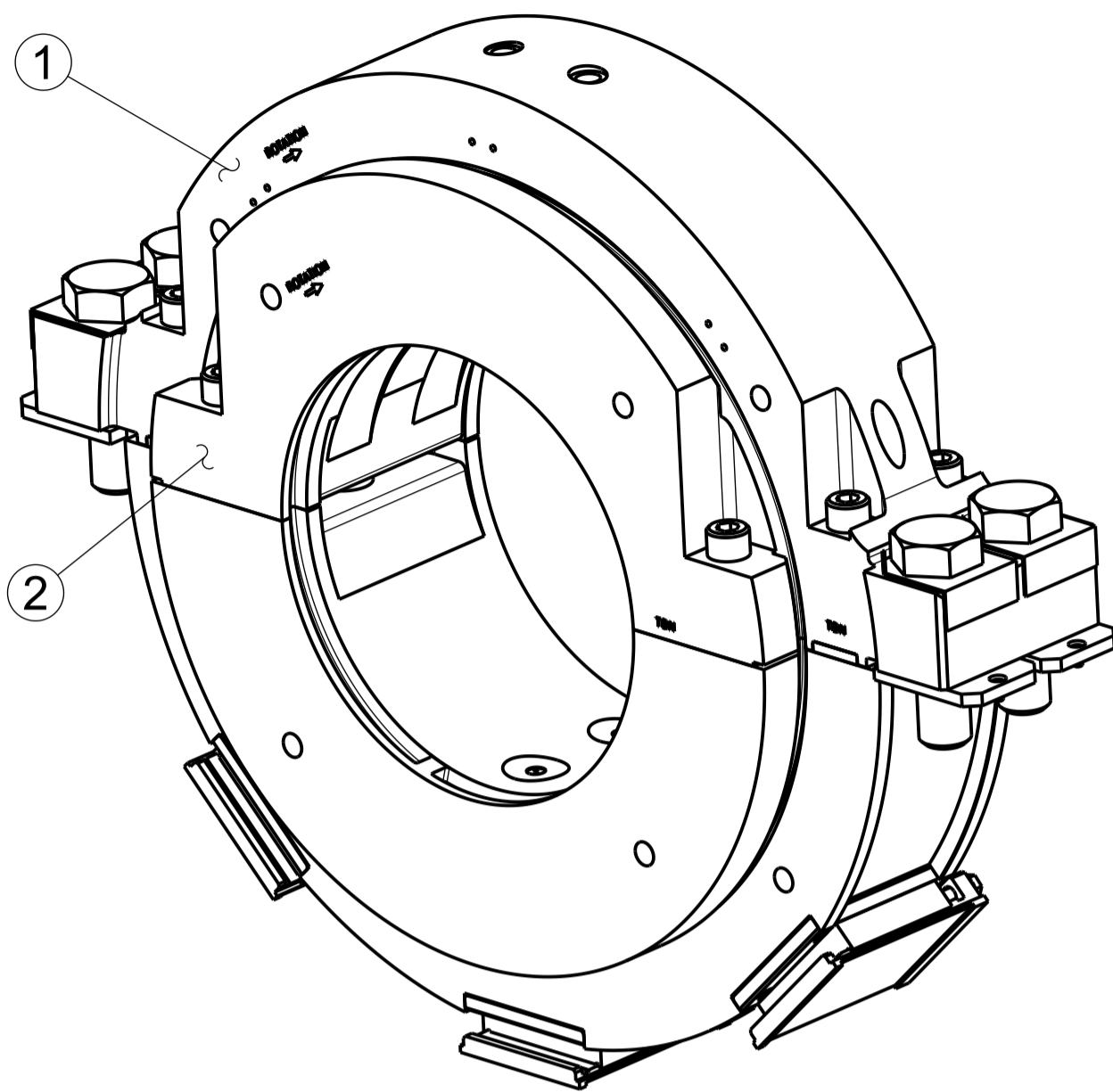
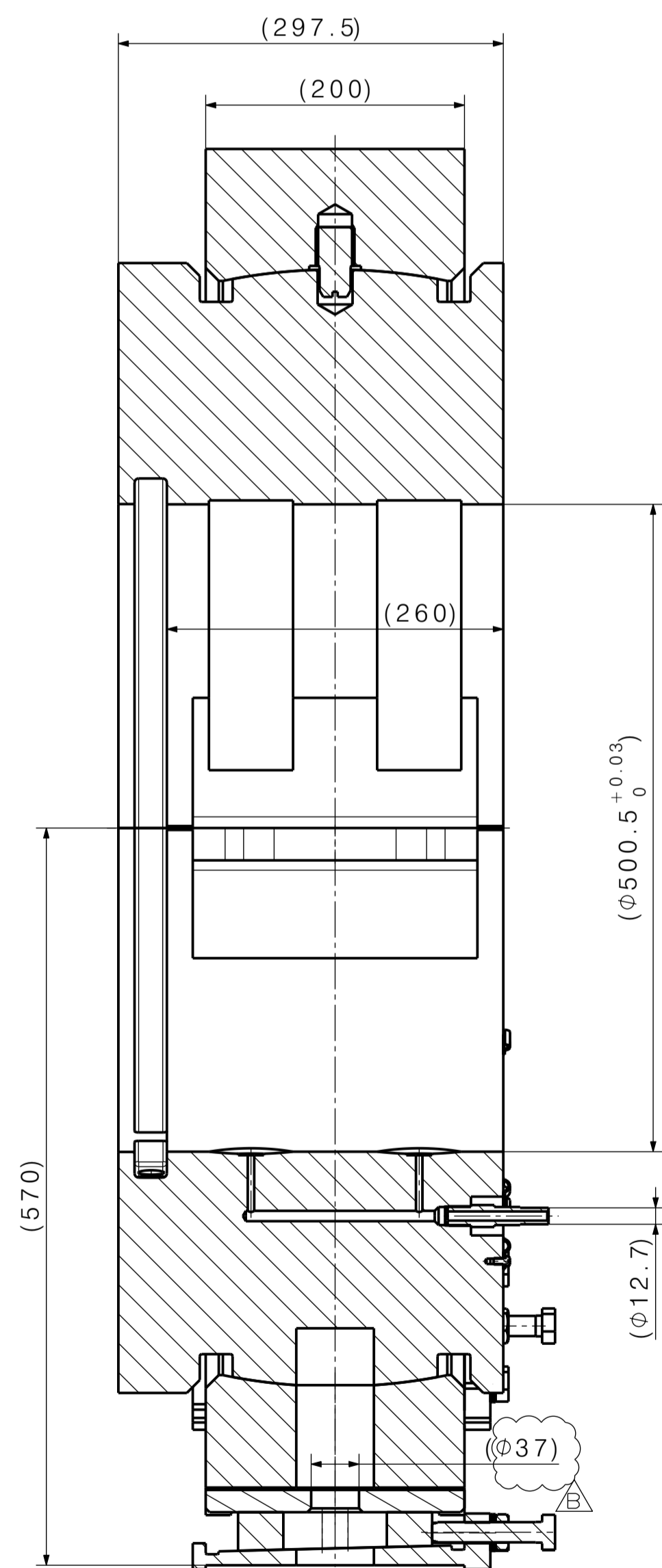


NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
					UNIT	TOTAL	



ISO VIEW





GEN SIDE

SECTION E-3



2. 메타리 제작과 시험은 PDM002에 따라 수행할 것
3. 배어하지 않은 STAMPING은 PD0060731을 따른 것
4. CTOPI, TORQUE TABLE PD0060700에 따라 적용할 것
5. CRITICAL TO QUALITY는 PD0060732을 따른 것
6. BABBITT 소재는 ASTM B23 GR.2사용할 것
7. BEARING과 PEDESTAL의 접촉면적은 80%이상이며 오일 공급부와 배유부에서는 100%접촉되어야 함. (SITE SCOPED)
8. BALL 토우 시험은 타원형 배어링에 따라 PD0060733 TYPE B를 따른 것 (두산 설계)

1. FOLLOW PDM0002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2
6. CONTACT AREA BETWEEN BEARING AND PEDESTAL IS MIN. 80% AND 100% AT OIL FEED AND DRAIN HOLE(SITE SCOPE)
7. FOLLOW TD0060733 TYPE B AS BALL TORQUE TEST FOR ELLIPTICAL BEARING (DOOSAN SCOPE)

	방경부	2025.05.16	강동국	2025.05.16	전홍영	2025.05.16
	방경부	2025.01.09	강동국	2025.01.09	전홍영	2025.01.09
REV (기)	NAME (성)	DATE (일)	NAME (성)	DATE (일)	NAME (성)	DATE (일)
	PREPARED BY (제)		REVIEWED BY (검)		APPROVED BY (승인)	

PROJ
(공사명)**DOOSAN** Enerbility

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	치수변경 (G-5)	PROJ (프로젝트)	TITLE (도명) T8 BEARING ASSY (500X260)
	신 규 작 성	UNIT (단위)	
DESCRIPTION OF REVISION (개칭사유)		SCALE (척)	
REF. DWG NO. (도면번호) :		REV. NO. : XX	DWG NO (도면번호) TD0062050
			REV (REV) B
			SHEET (장) 1 / 1