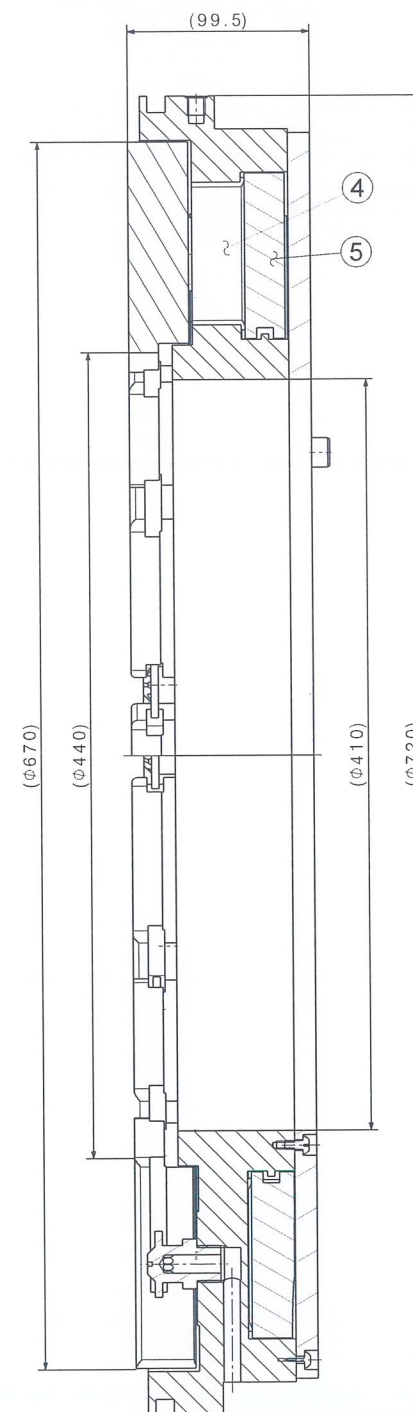
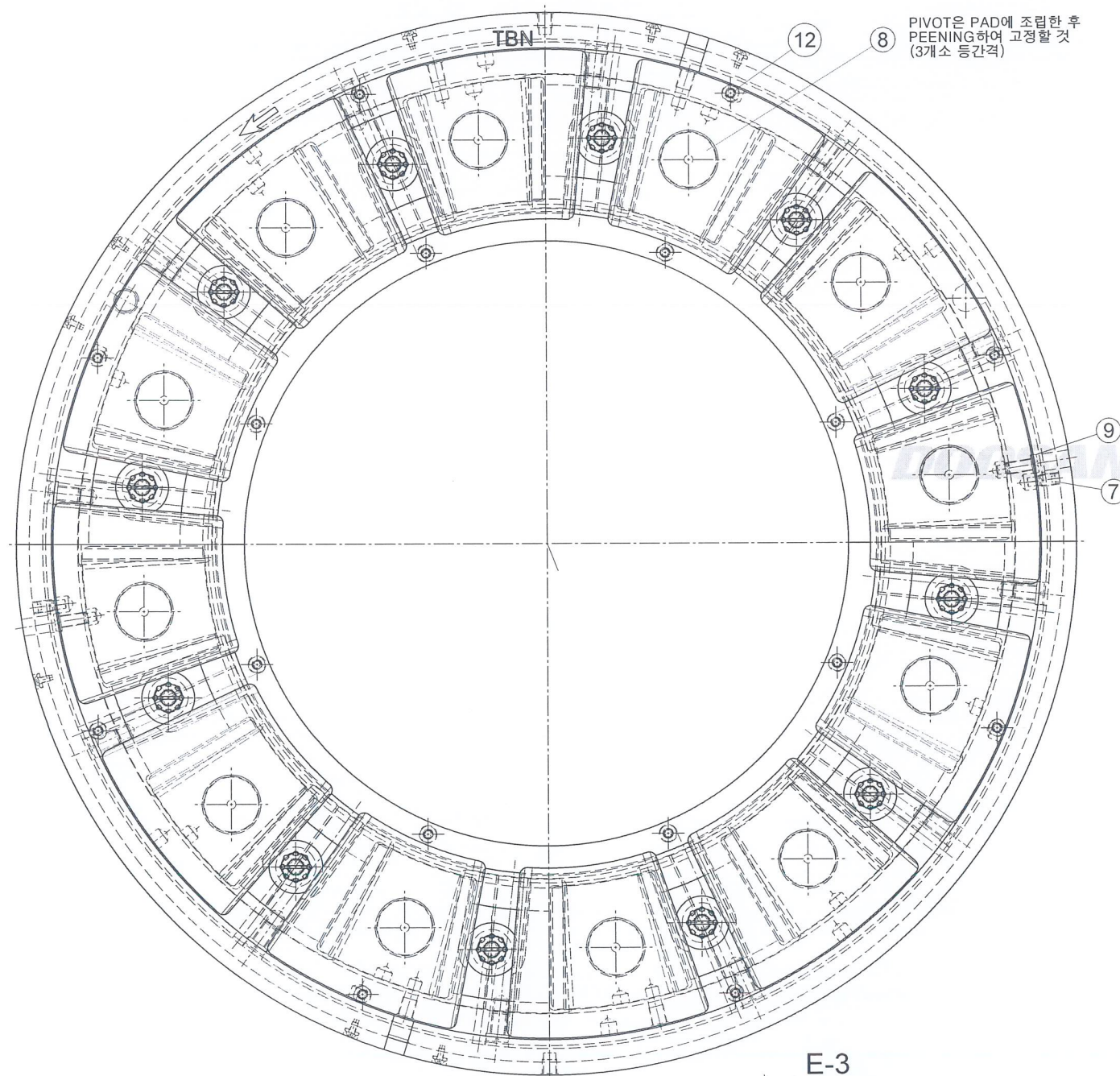
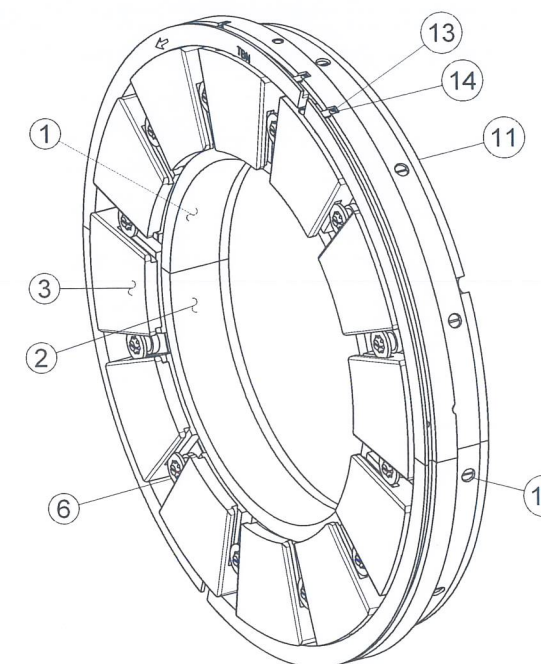


PT	DESCRIPTION	DWG NO	MATERIAL	WT(KG)	QTY
1	THRUST CASING UPPER(TBN)	TD0062059P001	SF440A	1	
2	THRUST CASING LOWER(TBN)	TD0062059P002	SF440A		
3	THRUST PAD (TBN)	TD0062060	SEE EXCEL BOM		12
4	UPPER LEVELING PLATE	TD0062061	SEE EXCEL BOM		12
5	LOWER LEVELING PLATE	TD0062062	SEE EXCEL BOM		12
6	NOZZLE	TD0060730P001A027L040	SEE EXCEL BOM		12
7	LOCKING PIN	TD0060729P011L018	SEE EXCEL BOM	2	
8	PIVOT	TD0060728P004	SEE EXCEL BOM		12
9	LOCKING PIN	TD0060729P001L028	SEE EXCEL BOM	2	
10	LOCKING PIN	TD0060729P002L028	SEE EXCEL BOM		12
11	THRUST SHIM PLATE	TD0062063P001	SEE EXCEL BOM	1	
12	BUTTON HD SOCKET SCREW	TD0060709P006L012	SEE EXCEL BOM		16
13	WIRE CLIP	TD0060710P002L019	SEE EXCEL BOM	8	
14	BUTTON HD SOCKET SCREW	TD0060709P004L008	SEE EXCEL BOM	8	
15	ANTI ROTATION PIN	TD0060711P016L038	SEE EXCEL BOM		1



## SECTION E-3



ISO VIEW

제 작 용

## NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
4. CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
5. BABBITT 소재는 ASTM B23 GR.2사용할 것


1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW BEARING STAMPING PER TD0060731
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2




△						
△	장영하	2025.01.09	장영하	2025.01.09	전영현	2025.01.09
REV	NAME	DATE	NAME	DATE	NAME	DATE
(No.)	(202)	(202)	(202)	(202)	(202)	(202)
	PREPARED BY (105)		REVIEWED BY (205)		APPROVED BY (305)	

PROJECT  
(공사업)

**DOOSAN** Enerbility

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PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.					
	PROJ (mm)		TITLE (mm)		
	UNIT (mm)	mm	THRUST CASING ASSY(TBN)		
	SCALE (mm)	N/S			
	ITEM NO. (DRAWING)	DWG NO (COMPANY)	TD0062058	REV (NO.)	SHE (of)
XX				Δ	1

			REPRODUCED OR USE PROVIDED FOR BY A
			PROJ. 
		신규작성	UNIT mm
DESCRIPTION OF REVISION (개정세우)			SCALE N/S
REF. DWG. NO. (관련도면) :	REV. NO. :	XX	ITEM NO. (작성순서)