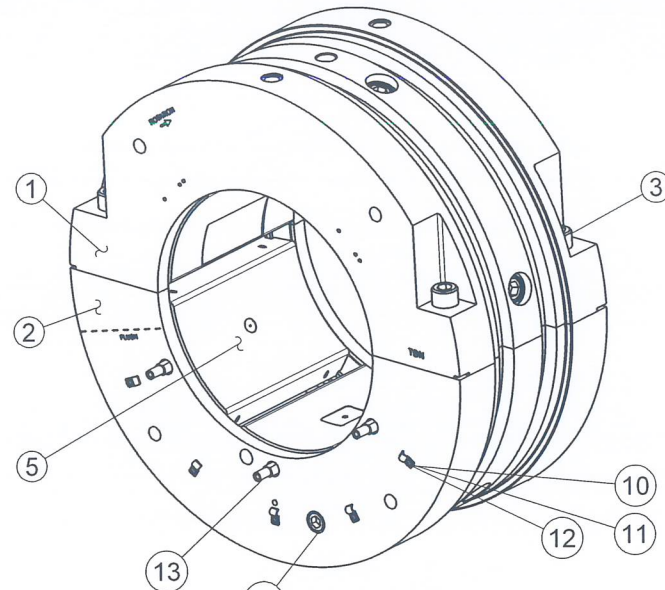
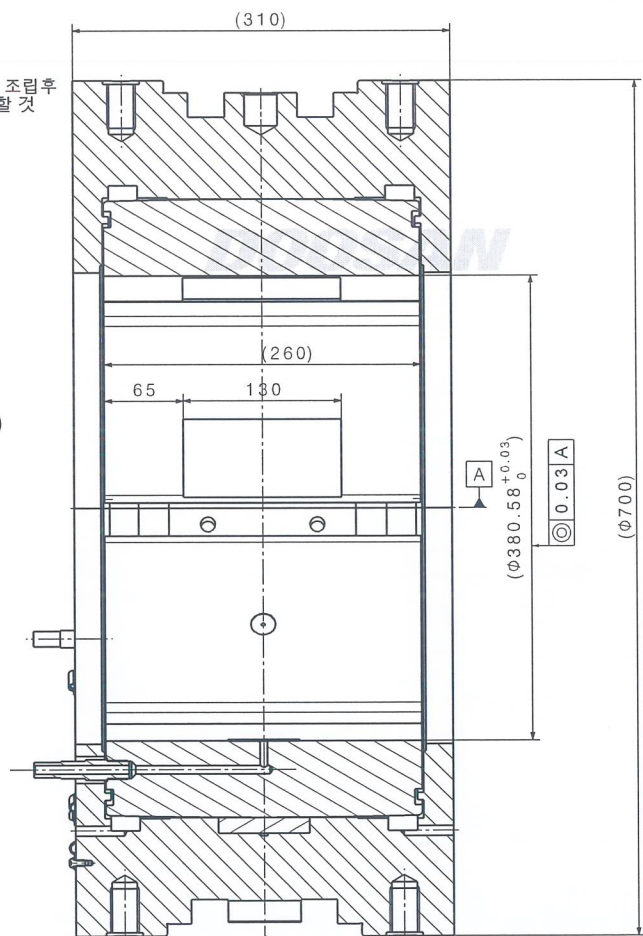


TOTAL	REMARKS

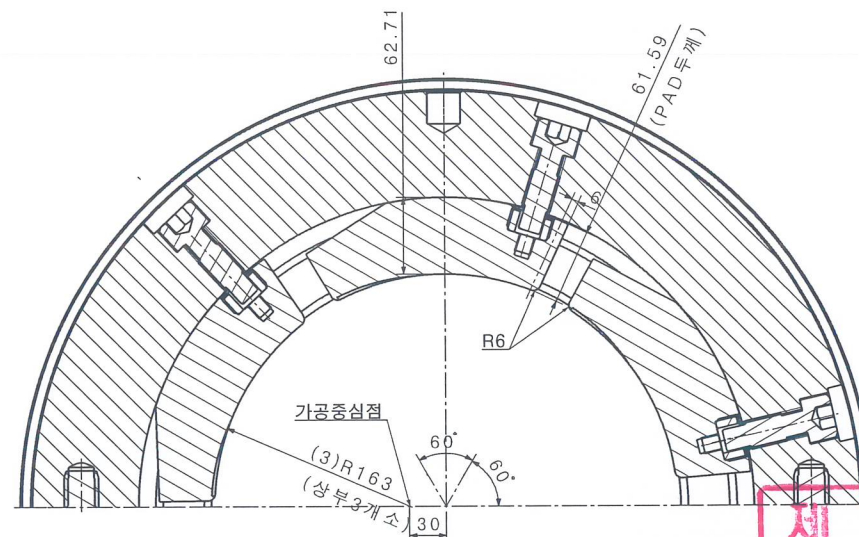
NO	DESCRIPTION	MATERIAL	SIZE, DWS, NO	QTY	WT (kg)	REMARKS
1	CASING U_H	SEE EXCEL BOM	TD0062029P001	1		
2	CASING L_H	SEE EXCEL BOM	TD0062029P002	1		
3	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P024L120	4		
4	DOWEL PIN	SEE EXCEL BOM	TD0060703P007	2		
5	LINER PAD	SEE EXCEL BOM	TD0062030	1		
7	ANTI WEAR PAD	SEE EXCEL BOM	TD0060706P001	3		
8	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P006L014	6		
9	LOCKING PIN	SEE EXCEL BOM	TD0060707P008L068	6		
10	WIRE CLIP	SEE EXCEL BOM	TD0060710P003	5		
11	SPRING WASHER	SEE EXCEL BOM	TD0060702P005	5		
12	BUTTON HD SOCKET SCREW	SEE EXCEL BOM	TD0060509P005L010	5		
13	PIPE PLUG	SEE EXCEL BOM	TD0060722P001	3		
14	BUSHING	SEE EXCEL BOM	TD0060720P004	3		
15	PIPE PLUG	SEE EXCEL BOM	TD0060718P006	2		



ISO VIEW

TBN SIDE

GEN SIDE





SECTION B-2

NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. 명시되지 않은 STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
4. CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
5. BABBITT 소재는 ASTM B23 GR.2 사용할 것


1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2

					
		방명일	2025.01.09	방명일	2025.01.09
				전홍영	2025.01.09
REV	NAME	DATE	NAME	DATE	DATE
(필수)	(필수)	(필수)	(필수)	(필수)	(필수)
	PREPARED BY (필수)		REVIEWED BY (필수)		APPROVED BY (필수)

PROJECT
(공사명)

DOOSAN Enerbility

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PROJ (項目)		TITLE (題名)	BEARING CASING ASSY(T3)			
UNIT (単位)		mm				
SCALE (倍率)		N/S				
ITEM NO. (品番)		DWG NO (図番)	TD0062028	REV (改訂)	SH (番)	
				A	1	

