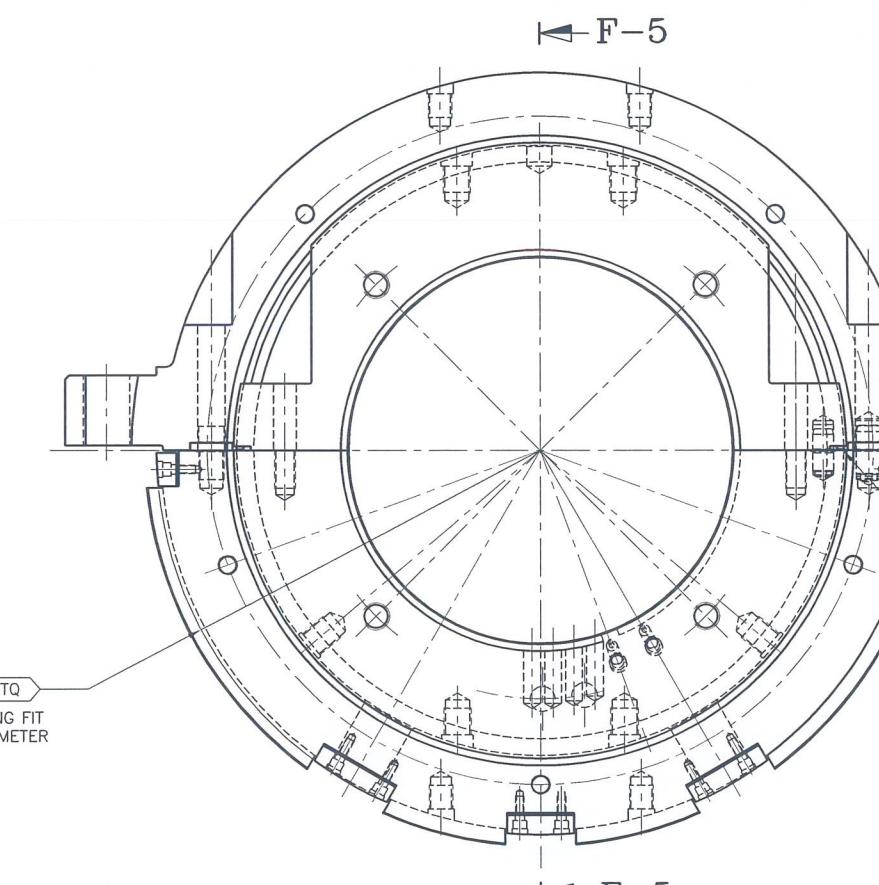
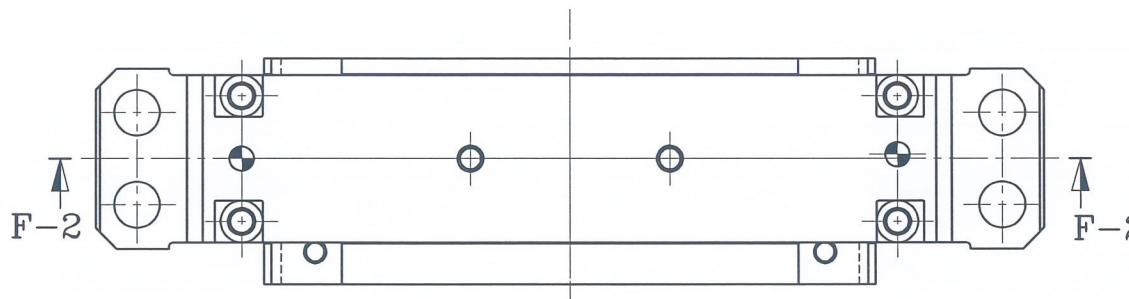
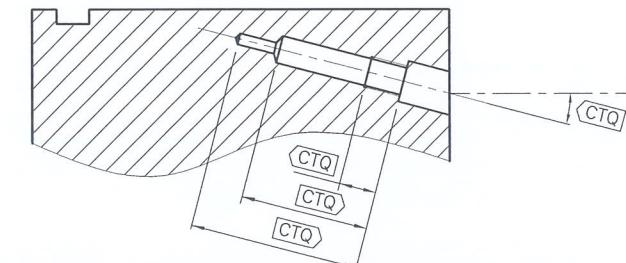


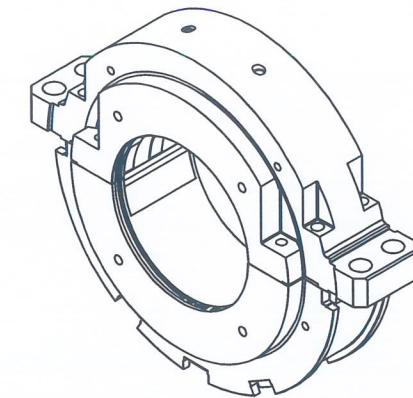
적용 규칙 APPLIED PRACTICES	기준일반공차 GENERAL TOLERANCE ON	기준치수(mm) DIMENSION RANGE(D.R)	치수 허용공차(mm) TOLERANCE			NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK
			1st PLACE DECIMALS	2nd PLACE DECIMALS	각도 ANGLES							
	MACHINED	0 < D.R ≤ 305	±0.5	±0.05								
	MACHINED	305 < D.R ≤ 610	±1.0	±0.07	±1°							
	MACHINED	610 < D.R	±1.0	±0.12								



SECTION F-2



TEMPERATURE SENSOR MACHINING

ISO VIEW FOR
ELLIPTICAL BEARING ASSY

NOTES

1. 본 도면은 표준 베어링에 대한 CTQ치수를 나타낸다.
2. 공차는 제작도면 도면을 따르고, 제작도면에 명시되지 않을 경우
기하학적 공차는 0.03을 따를 것.

1. THIS DRAWING SHOWS CTQ DIMENSION FOR STANDARD BEARING.
2. TOLERANCE FOLLOW MACHINING DRAWING AND GEOMETRICAL
TOLERANCE FOLLOW 0.03 IN CASE OF NOT SHOWN MACHINING
DRAWING.

제작용

REV (1회)	18 2017.05.15	NAME (성명)	0732 2017.05.15	NAME (성명)	0732 2017.05.15

PROJECT
(공사명)

DOOSAN Doosan Heavy Industries & Construction

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KOREA, AND IS NOT TO BE REPRODUCED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING
OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.

PROJ (공사)	UNIT (단위)	TITLE (도면명)
	mm	CRITICAL TO QUALITY FOR TURBINE BEARINGS
SCALE (단위)	N/S	
ITEM NO.(도면번호)	DWG NO (도면 번호)	TD0060732
CONT. NO. (도면 관리 번호)	REV (회)	B 2/4