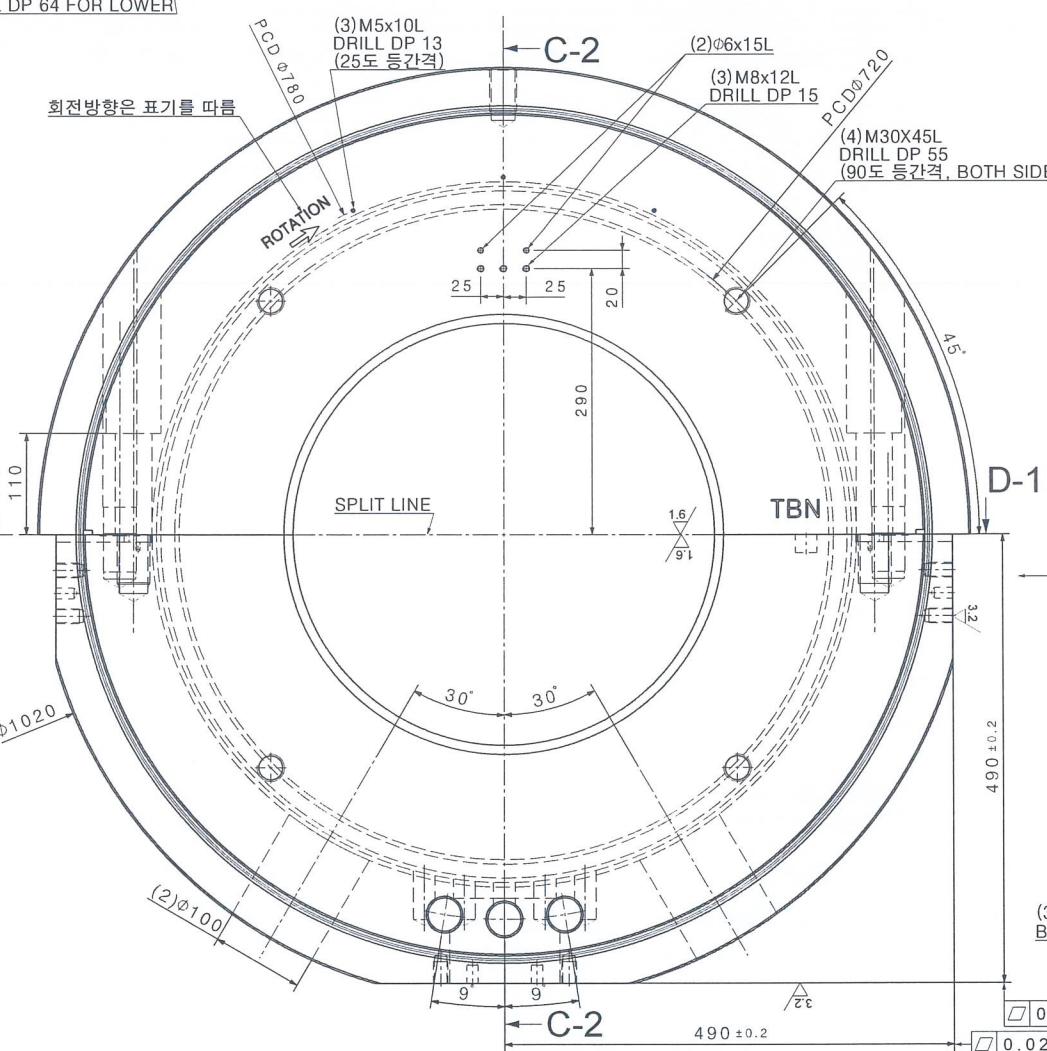


(4) C'BORE Ø60 TO DIM
Ø40 THRU FOR UPPER
M36x54L
DRILL DP 64 FOR LOWER



(4) M16x25L,
DRILL DP 30

(2)φ12x20L
틈새는 0.01~0.02(구멍기준)
PAD조립후 리머 동시가공

140

35

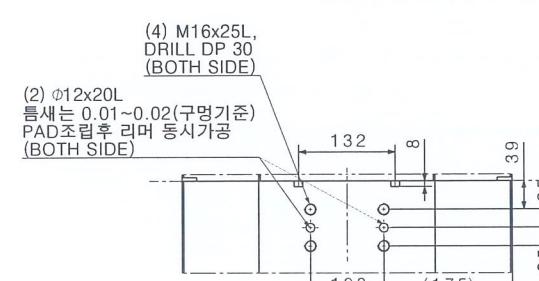
75

75

240

35

VIEW D-3



BY SECTION C-1

1.25"-11.5NTP

28

SECTION D-

DETAIL C-5

SECTION B-5

A technical drawing showing a corner with a radius labeled R3. The corner is formed by two intersecting lines. A dashed circle is drawn with its center at the corner, and the radius is labeled R3. The intersection point is marked with a small circle.

DETAIL B

4) M5x10L
DRILL DP 13

This technical drawing shows a cross-section of a bearing assembly. The outer ring (1) has several mounting holes and a shoulder on the right side. A label 'ROTATION' with an arrow indicates the direction of rotation. The inner ring (2) features a textured, ribbed surface. A label 'TBIN' is positioned near the bottom right. The drawing includes various internal components like rolling elements and a cage. A scale bar at the bottom left indicates a length of 30.

제작용

NOTES

- 볼트홀 및 DOWEL PIN 구멍은 상하부 림을 조립한 상태에서 가공할 것
 - 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것(단 1MM이하)
 - 명시되지 않은 TAP DRILL치수는 가상의 나사산 2개를 물리는 깊이로 할 것
 - 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것
 - 명시되지 않은 치수는 CENTER를 기준으로 대칭임
 - 날카로운 모서리부, BURR는 제거할 것
 - 볼트구멍 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것
 1. MACHINING BOLTS AND DOWEL IN HOLE AFTER ASSEMBLING RING UPPER AND LOWER
 2. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1MM)
 3. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VITURAL THREADS 2EA IN CANSE OF NOT SHOWN
 4. CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE
 5. FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
 6. REMOVE SHARP EDGE AND BURR
 7. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

7. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC						
△						
△	2025.01.09	△	2025.01.09	△	2025.01.09	
REFV	NAME (姓名)	DATE (年月日)	NAME (姓名)	DATE (年月日)	NAME (姓名)	DATE (年月日)

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	PROJ (제작)		TITLE (도면명)		
	UNIT (단위) mm		THRUST BEARING RING		
	SCALE (확대비) N/S				
신규작성		ITEM NO.(문서번호)	DWG NO. (도면번호)	REV. (변경)	SHEET (화면번호)
DESCRIPTION OF REVISION(개정사유)			TD0062057	A	1/1
REF. DWG NO.(도면번호):		REV. NO. : XX	CONT. NO. (계속번호)		
6		A1 (594x841mm)			