

A	DWG NO.	(고려(高麗))	TD0060702	표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	기공일반공差 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형차수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
							기준치 수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치 수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치 수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE					UNIT	TOTAL		
				6.3	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1							
B							120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6								
C							400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8								
D																				
E																				
F																				
G																				
H																				

UNIT : MM

PT.NO	SIZE	ID		BxT		OD	
			ALLOWABLE	MIN.	MAX.		
1	2	2.1	+0.25 0	0.9x0.5	4.4		
2	2.3	2.4		1.0x0.6	4.9		
3	3	3.1		1.1x0.7	5.9		
4	4	4.1	+0.4 0	1.4x1.0	7.6		
5	5	5.1		1.7x1.3	9.2		
6	6	6.1		2.7x1.5	12.2		
8	8	8.2	+0.5 0	3.2x2.0	15.4		
10	10	10.2		3.7x2.5	18.4		
12	12	12.2	+0.6 0	4.2x3.0	21.5		
14	(14)	14.2		4.7x3.5	24.5		
16	16	16.2	+0.8 0	5.2x4.0	28		
18	(18)	18.2		5.7x4.6	31		
20	20	20.2		6.1x5.1	33.8		
24	24	24.5	+1.0 0	7.1x5.9	40.3		
27	(27)	27.5	+1.2 0	7.9x6.8	45.3		
30	30	30.5		8.7x7.5	49.9		
33	(33)	33.5	+1.4 0	9.5x8.2	54.7		
36	36	36.5		10.2x9.0	59.1		

UNIT : INCH

PT NO.	SIZE	ID		BxT		OD	
		MIN	MAX	MIN	MAX	MIN	MAX
101	0.112	0.114	0.12	0.035x0.020		0.202	
102	0.125	0.127	0.133	0.040x0.025		0.225	
103	0.138	0.141	0.148	0.040X0.025		0.239	
104	0.164	0.167	0.174	0.047x0.031		0.280	
105	0.19	0.193	0.2	0.055x0.040		0.323	
106	0.25	0.252	0.26	0.107x0.047		0.489	
107	0.312	0.314	0.322	0.117x0.058		0.575	
108	0.375	0.377	0.385	0.136x0.070		0.678	
109	0.438	0.44	0.45	0.154x0.085		0.780	
110	0.5	0.502	0.512	0.170x0.099		0.877	
111	0.625	0.628	0.64	0.201x0.128		1.082	
112	0.75	0.753	0.765	0.233x0.153		1.277	
113	0.875	0.878	0.89	0.264x0.179		1.470	
114	1	1.003	1.015	0.269x0.202		1.656	
115	1.125	1.129	1.144	0.314x0.224		1.837	
116	1.25	1.254	1.272	0.336x0.244		2.012	
117	1.375	1.379	1.399	0.356x0.264		2.183	
118	1.5	1.504	1.524	0.375x0.282		2.352	
119	1.75	1.758	1.778	0.424x0.389		2.543	
120	2	2.008	2.028	0.427x0.422		2.925	

DESCRIPTION OF REVISION (개정사유)

TD0060702

B 1/1

REV (변경) SHEET (화면)

ITEM NO. (분류번호) DWG NO (도면번호)

TITLE (도면명) SPRING WASHER

PROJ (제작) mm UNIT (단위) N/S SCALE (비율)

CONT. NO. (도면관리 번호)

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