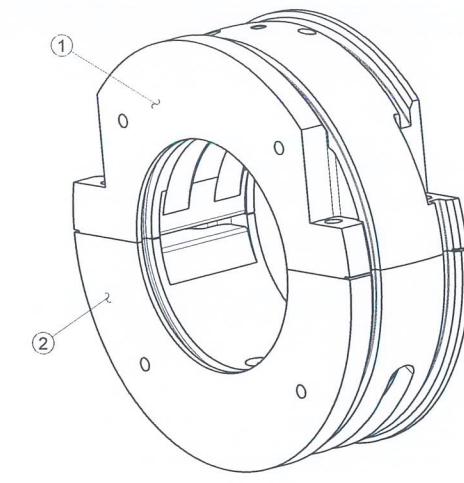
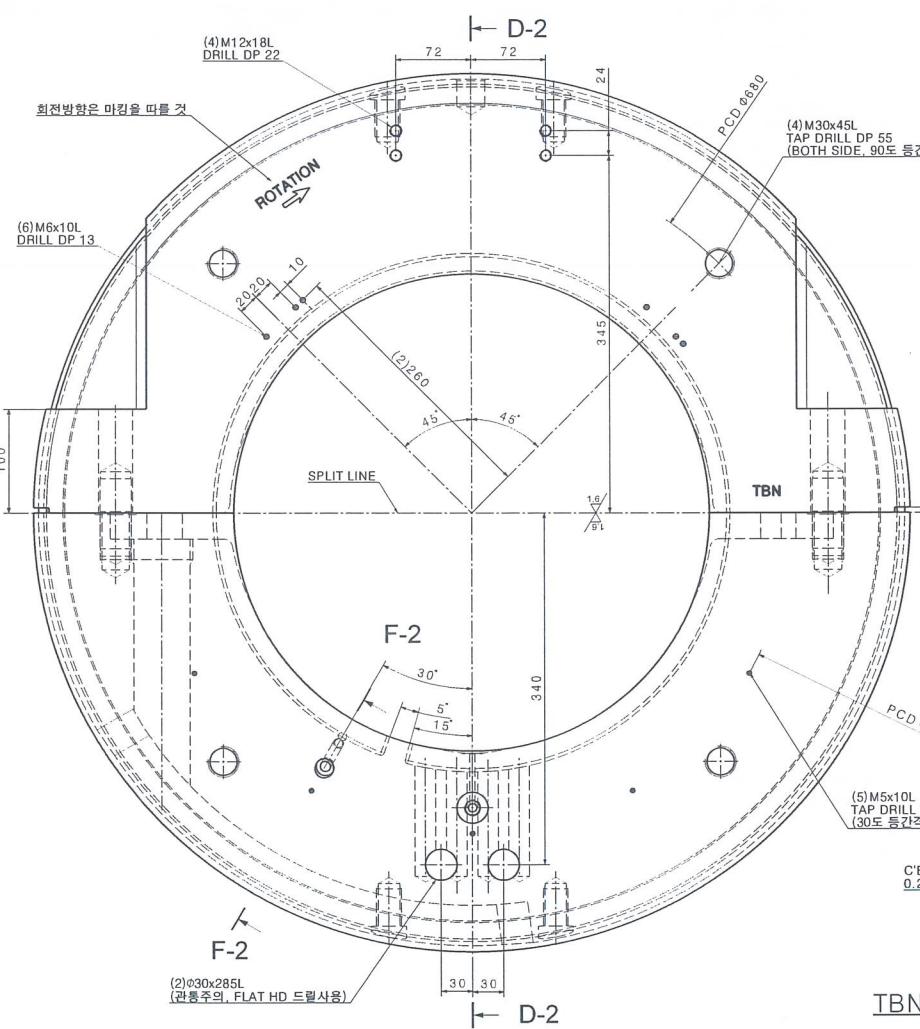


SECTION B-6



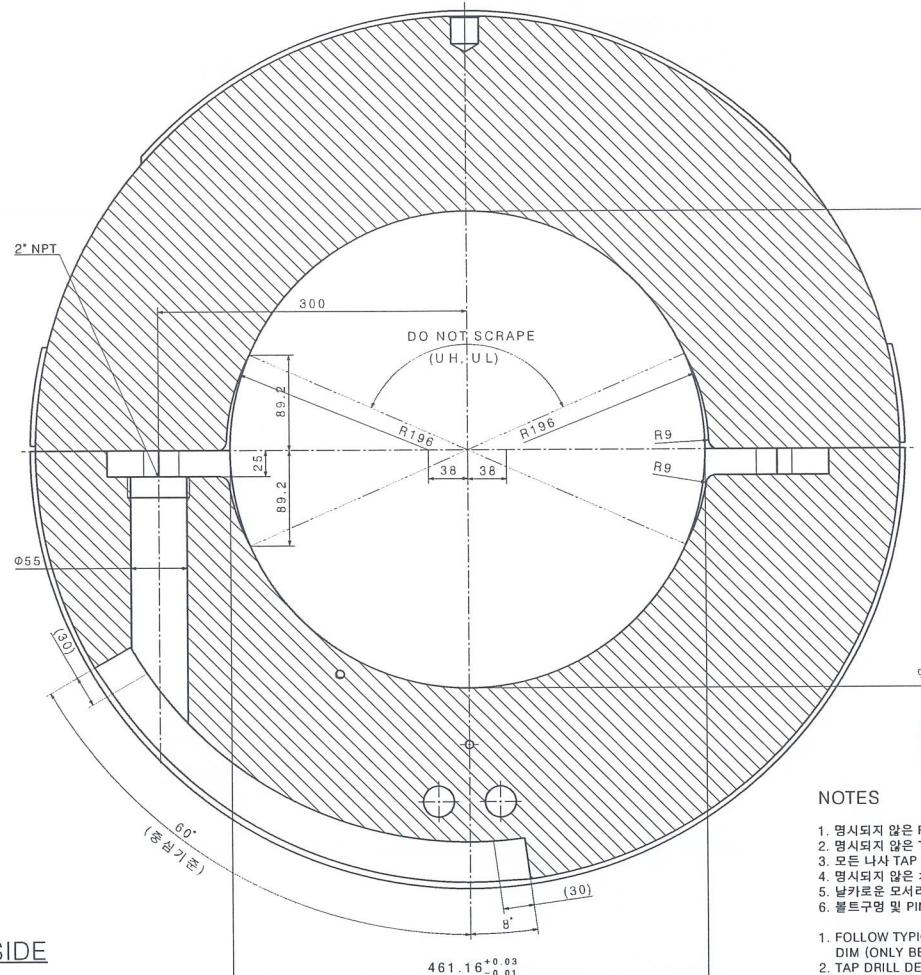
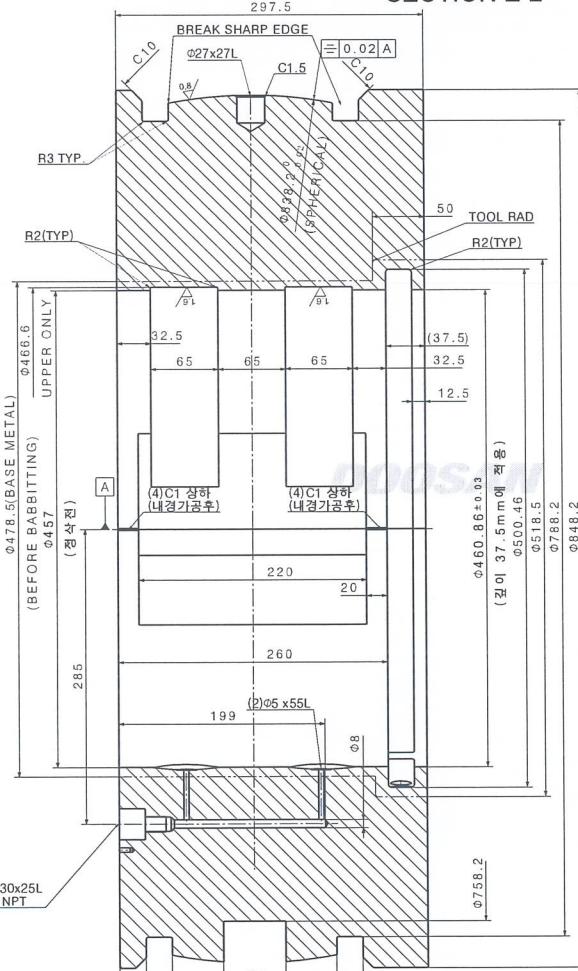
ISO VIEW



TRN SIDE

SECTION D 2

GEN SIDE



SECTION B-2

NOTES

1. 명시되지 않은 FILLET치수는 TOOL 곡율을 따를 것(단 1mm 이하)
2. 명시되지 않은 TAP DRILL 깊이는 가상의 나사상 2배를 둘러는 깊이로 할 것
3. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
4. 명시되지 않은 치수는 CENTER를 기준으로 대침입
5. 날카로운 모서리부 BURR 제거할 것
6. 본 드로잉 및 PIN HOLE 등에 등록하는 이물질은 모두 제거할 것

1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
2. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
3. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
4. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
5. REMOVE SHARP EDGE, BURR
6. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC

△				
△	2025.01.09	2025.01.09	2025.01.09	2025.01.09
REV (Rev.)	NAME (姓名)	DATE (日期)	NAME (姓名)	DATE (日期)
	PREPARED BY (ME)	REVIEWED BY (ME)	APPROVED BY (ME)	
PROJECT				

DOOSAN Enerbility

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