

DWG NO.

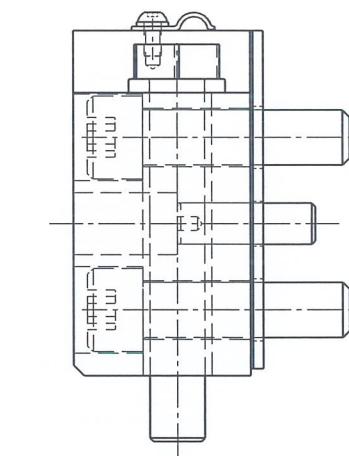
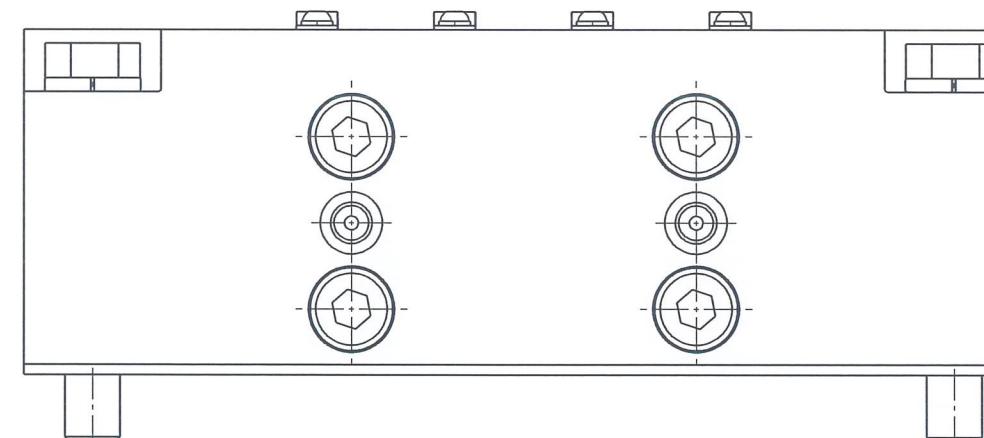
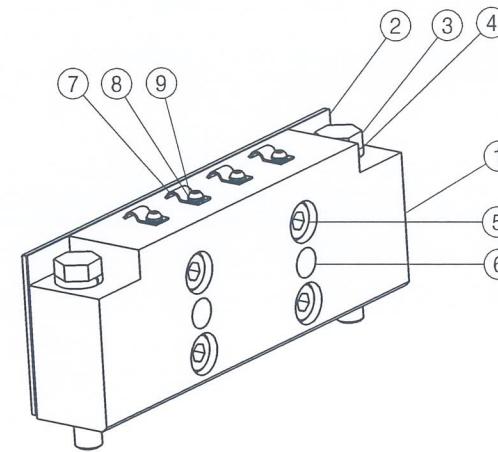
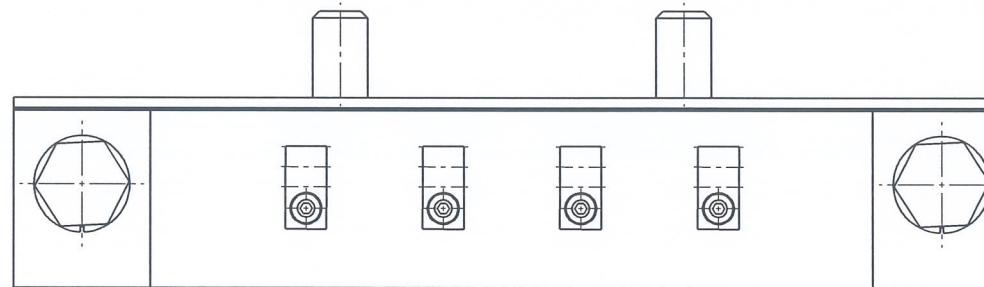
(국내용)

TD0060754

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	기공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS
6.3	ISO 2768-mk	

선형치수 LINEAR DIMENSIONS		각도 ANGLE		직선도 STRAIGHTNESS	
기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE
D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4
120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6
400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8

NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg) UNIT TOTAL	REMARK
1	ADJUST SHIM	SEE EXCEL BOM	TD0060751P001	1		
2	ADJUST SHIM	SEE EXCEL BOM	TD0060751P002	1		SET
3	HEX HD BOLT	SEE EXCEL BOM	TD0060708P016L105	2		
4	SPRING WASHER	SEE EXCEL BOM	TD0060702P016	2		
5	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P016L060	4		
6	PIN	SEE EXCEL BOM	TD0060711P012L040	2		
7	WIRE CLIP	SEE EXCEL BOM	TD0060710P003	4		
8	SPRING WASHER	SEE EXCEL BOM	TD0060702P005	4		
9	BUTTON HD SOCKET SCREW	SEE EXCEL BOM	TD0060709P005L010	4		



NOTES

- 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것.(단 1MM이하)
- 명시되지 않은 TAP DRILL치수는 가상의 나사산 2개를 물리는 깊이로 할 것.
- 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
- 날카로운 모서리부, BURR는 제거할 것.
- 볼트구멍 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것.

- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM.
(ONLY BELOW 1MM)
- TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VITURAL THREADS 2EA IN CANSE OF NOT SHOWN.
- CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
- FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

REV (변경)	△ A	2023.04.10	△ A	2023.04.10	△ A	2023.04.10
		NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)

PROJECT
(공사명) 제작용

DOOSAN Enerbility

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PROJ (프로젝트)	324	TITLE (도면명)	SIDE ADJUST SHIM ASSY		
UNIT (단위)	mm				
SCALE (tỉ)	N/S				
ITEM NO.(분류번호)					
REV (변경)		DWG NO (도면번호)			SHEET (화면번호)
		TD0060754			A 1/1

A2 (420x594mm)

CONT. NO.
(도면관리 번호)

