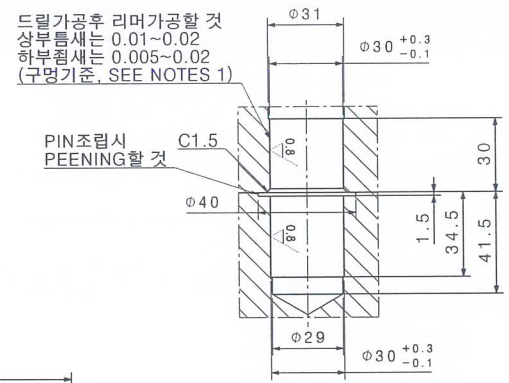
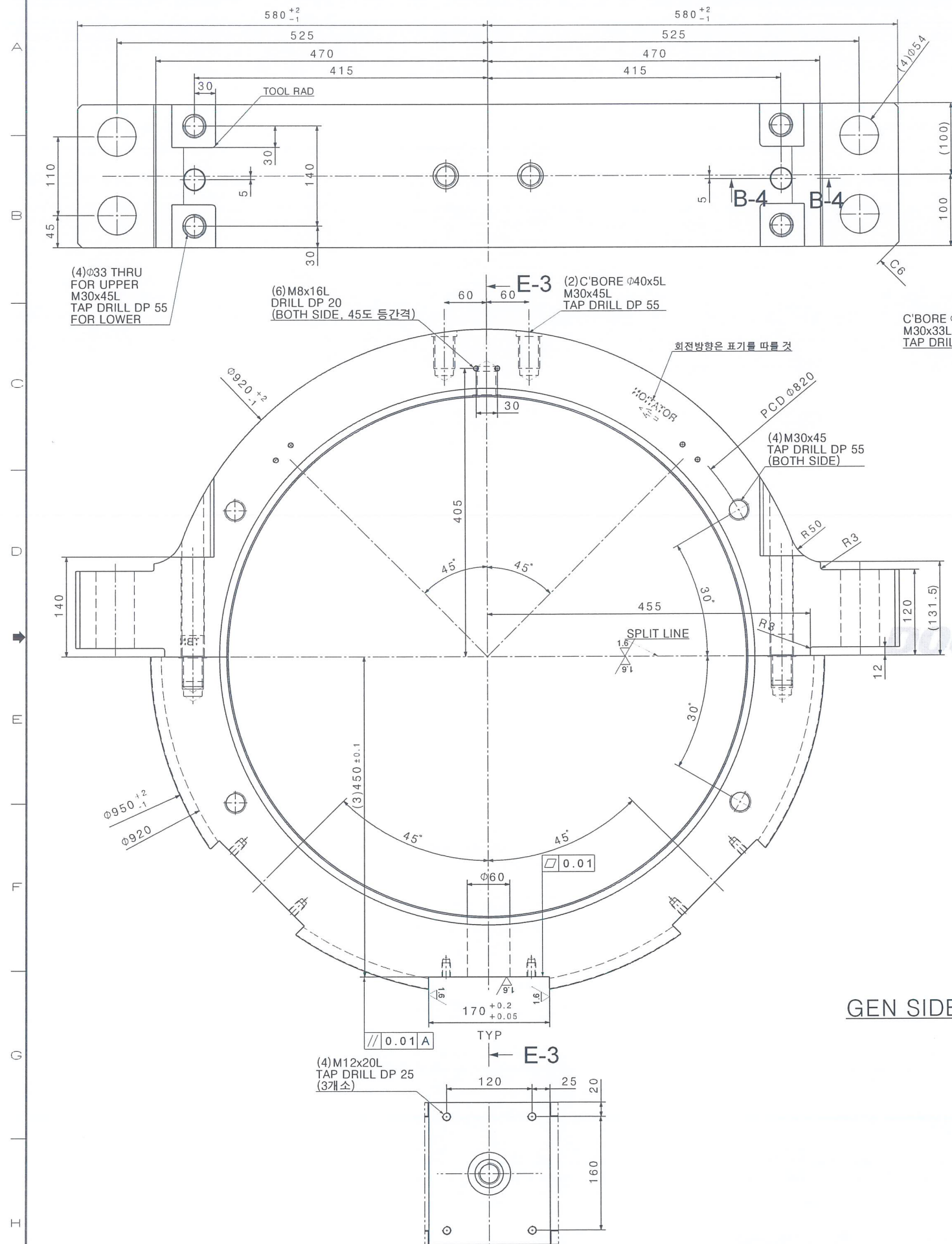
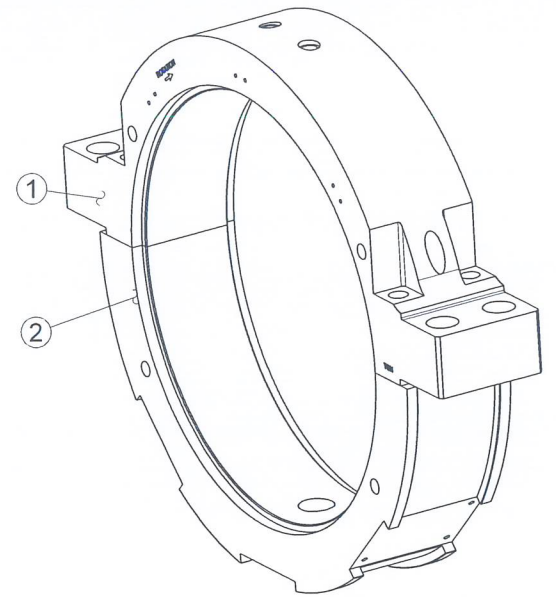


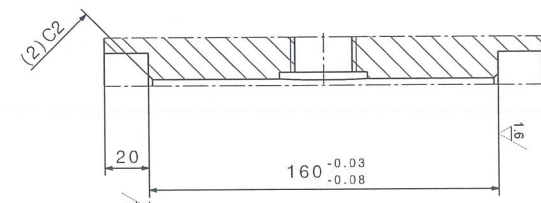
표면거칠기 SURFACE ROUGHNESS	작업 규격 AIRFIRE PRACTICES	가공면공차 GENERAL TOLERANCE ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	선형치수 LINEAR DIMENSIONS		각도 ANGLE		편직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DIMG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수(mmm) DIMENSION RANGE(D.R.)	허용공차(mmm) TOLERANCE	기준치수(mmm) DIMENSION RANGE(D.R.)	허용공차(mmm) TOLERANCE	기준치수(mmm) DIMENSION RANGE(D.R.)	허용공차(mmm) TOLERANCE						UNIT	TOTAL	
6.3	ISO2768-mK		D R ≤ 120	±0.2	D R ≤ 10	0	21°	300 (D R ≤ 300)	0.4	1						
			120 (D R ≤ 400)	±0.5	10 (D R ≤ 50)	±0.05	30°	300 (D R ≤ 1000)	0.6							
			400 (D R ≤ 1000)	±0.8	50 (D R ≤ 100)	±0.07	20°	1000 (D R ≤ 3000)	0.8							



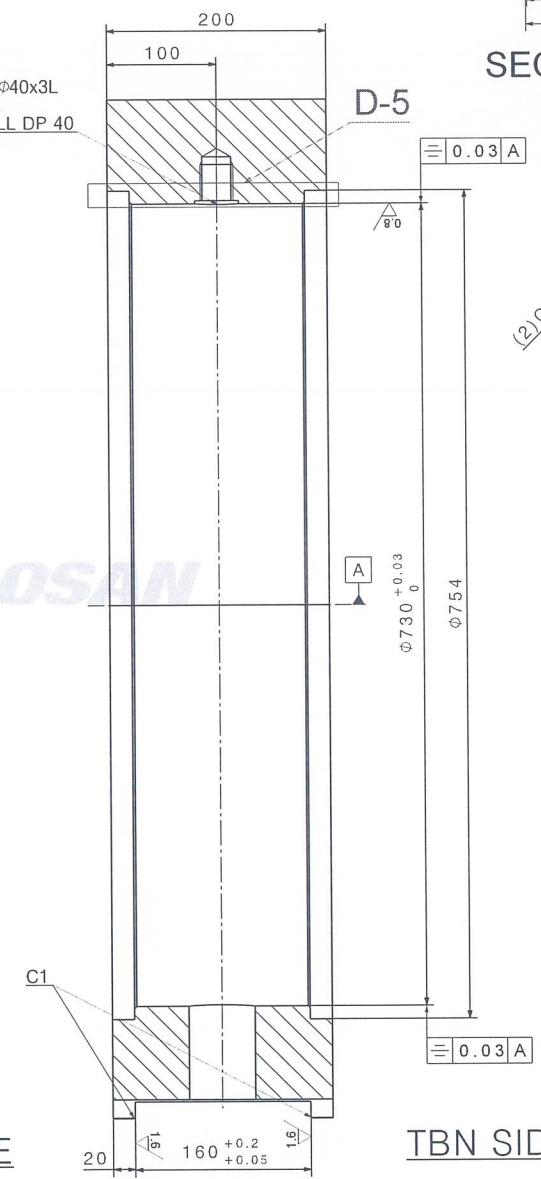
## SECTION B-4



ISO VIEW



DETAIL D-5



SECTION E-3

GEN SIDE

TBN SIDE

- ## NOTES



1. DOWEL PIN구멍 (모면에 따라 변경가능)은 상하부 링을 조립한 상태에서 가공할 것
  2. 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것 (단 1mm이하)
  3. 명시되지 않은 TAP DRILL 길이는 기상의 나사산 2개를 물리는 길이로 할 것
  4. 모든 나사 TAP HOLES 는 GO, NO-GAUGE로 검사할 것
  5. 명시되지 않은 치수는 CENTER를 기준으로 대칭임
  6. 날카로운 모서리부, BURR는 제거할 것
  7. 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
- 
1. MACHINING DOWEL PIN (ACCORDING TO DRAWING) HOLE AFTER ASSEMBLING RING UPPER AND LOWER
  2. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
  3. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA IN CASE OF NOT SHOWN
  4. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
  5. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
  6. REMOVE SHARP EDGE AND BURR
  7. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC

△						
△	장정호	2025.01.09	이동형	2025.01.09	전홍영	2025.01.09
REV (필)	NAME (성)	DATE (일)	NAME (성)	DATE (일)	NAME (성)	DATE (일)
	PREPARED BY (필)		REVIEWED BY (성)		APPROVED BY (성)	

PROJECT  
(공명)

**DOOSAN** Enerbility

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		PROJ. (제도) UNIT (단위) SCALE (비율)	TITLE (명칭) <b>BEARING RING(T4)</b>
	신구 작성	mm N/S	
DESCRIPTION OF REVISION (개정세유)		ITEM NO. (번번번호)	DWG NO (도면번호) TD0062033
REF. DWG NO. (도면번호) :		REV. NO. : XX	REV (개정) SHEET (장) A 1/1