

GEN SIDE

TBN SIDE

SECTION E-3

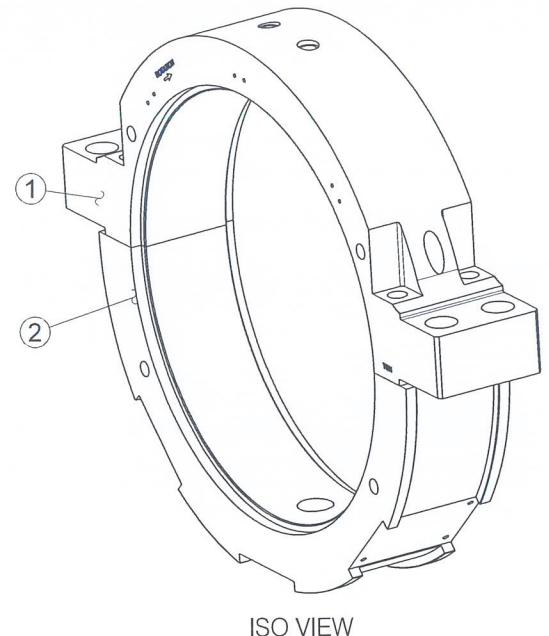
드릴 가공 후 리머 가공 할 것
상부 틈새는 0.01~0.02
하부 틈새는 0.005~0.02
(구멍기준, SEE NOTES 1)

The technical drawing illustrates a pin assembly with the following dimensions:

- Top part: C1.5
- Bottom part: $\phi 4.0$
- Bottom hole: $\phi 2.9$
- Bottom part height: $\phi 3.0^{+0.3}_{-0.1}$
- Total height: 34.5
- Width: 1.5
- Angle: 80° (indicated at the top and bottom interfaces)

A note above the top part specifies: PIN조립시 PEENING 할 것.

SECTION B-4



ISO VIEW

제작용

NOTES

1. DOWEL PIN구멍(도면에 따라 변경가능)은 상하부 링을 조립한 상태에서 가공할 것
 2. 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것(단 1mm이하)
 3. 명시되지 않은 TAP DRILL 깊이는 가상의 나사산 2개를 둘리는 깊이로 할 것
 4. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
 5. 명시되지 않은 치수는 CENTER를 기준으로 대칭임
 6. 날카로운 모서리부, BURRS는 제거할 것
 7. 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
 1. MACHINING DOWEL PIN(ACCORDING TO DRAWING) HOLE AFTER ASSEMBLING RING UPPER AND LOWER
 2. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
 3. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA IN CASE OF NOT SHOWN
 4. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
 5. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
 6. REMOVE SHARP EDGE AND BURR
 7. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

△	성명	2025.01.09	성명	2025.01.09	성명	2025.01.09
△	REV (작성)	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)	NAME (성명)
	RECORDED BY (작성)	REVIEWED BY (검토)	APPROVED BY (승인)			

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		PROJ. ()		TITLE (도면명)	BEARING RING(T4)		
		UNIT (단위)	mm	ITEM NO. (부품번호)	DWG NO (도면번호)	REV. (회수)	SHEET (화면번호)
A 신규작성		DESCRIPTION OF REVISION (개정사유)		ITEM NO. (부품번호)	TD0062033	A	1/1
REF. DWG NO. (도면번호):		REV. NO. : XX		CONT. NO. (도면연계 번호)			
6		A1 (594x841mm)					