

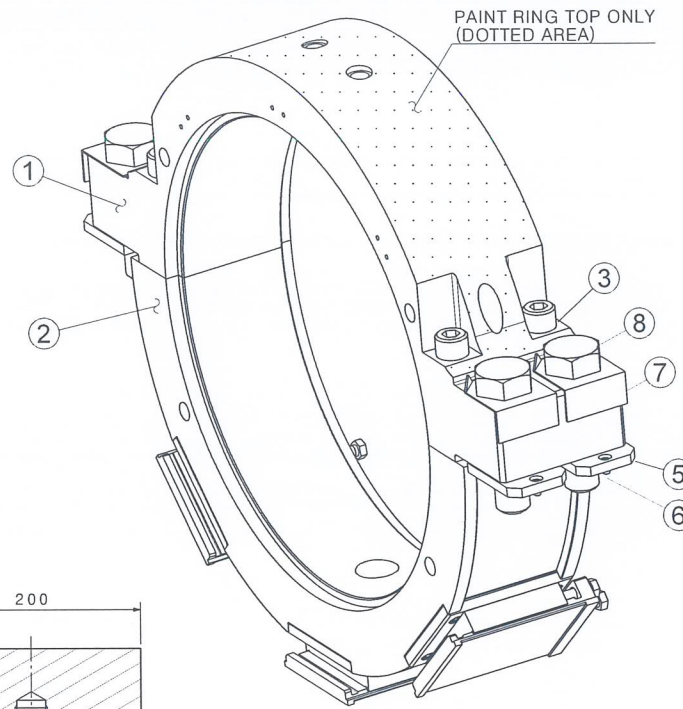
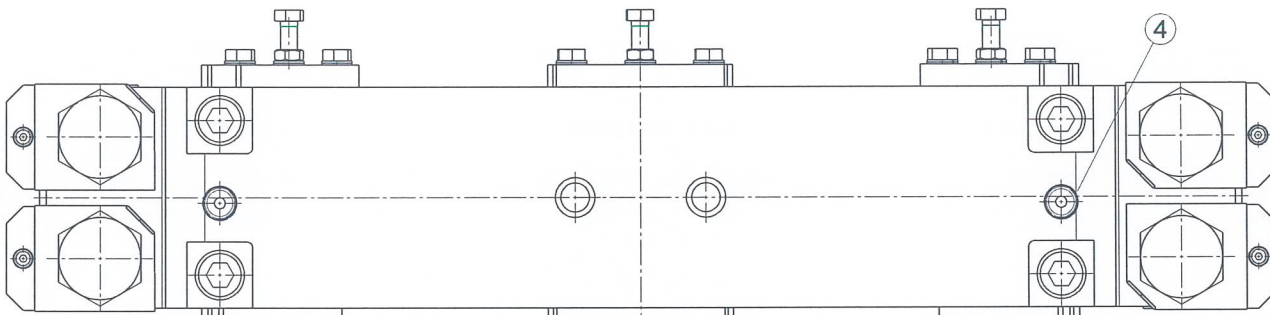
TD0062027

DWG. NO.

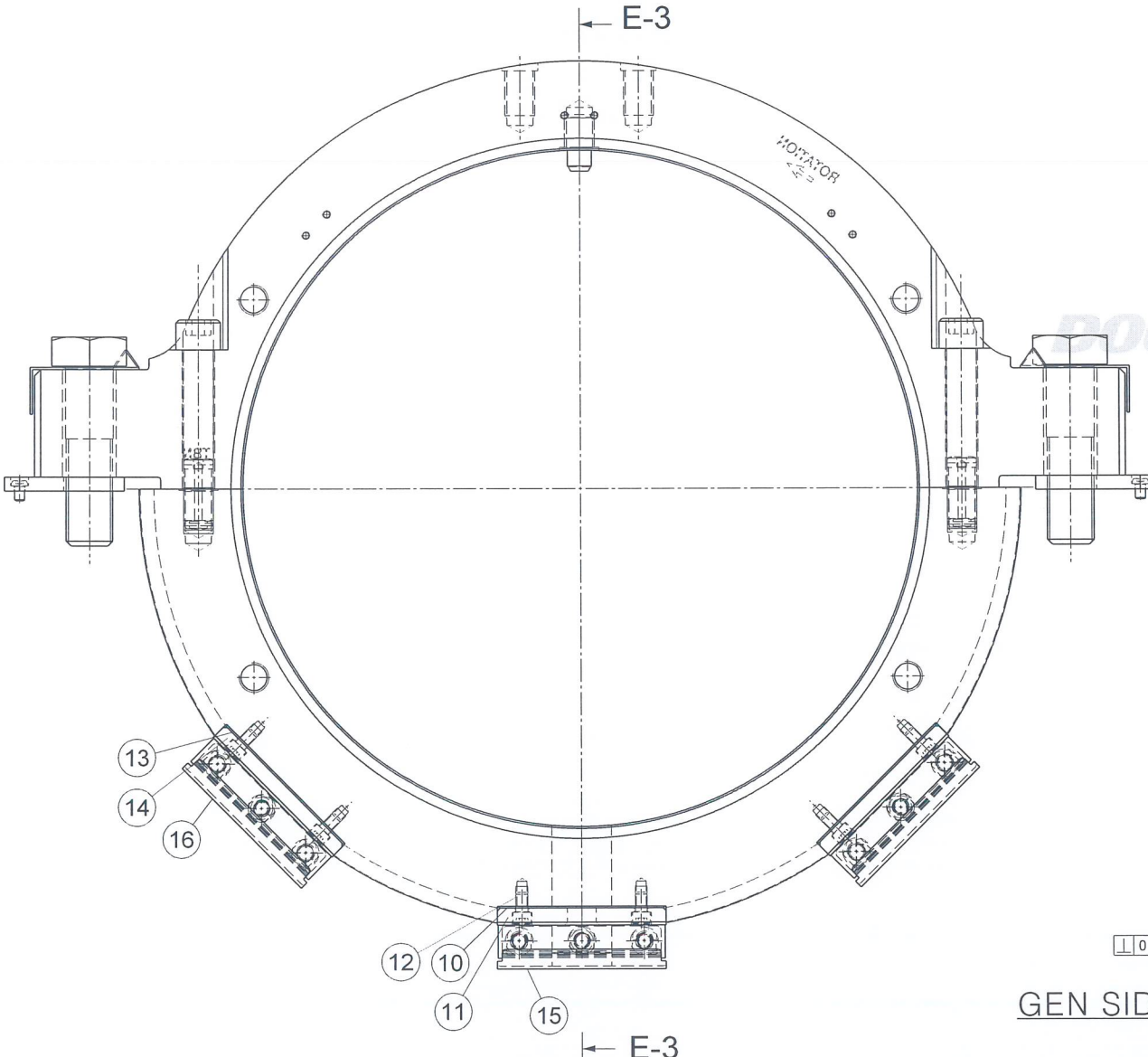
(52mm)

표면거칠기 SURFACE ROUGHNESS	적용규격 APPLICABLE PRACTICES	가공방법 MACHINING METHOD	선형치수 LINER DIMENSIONS		각도 ANGLE		편직도 STRAIGHTNESS	
			기준치수 (mm) DIMENSION RANGE (D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE (D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE (D.R.)	허용공차 (mm) TOLERANCE
6.3	ISO2768-mK	MACHINING	D.R. ≤ 120	±0.2	D.R. ≤ 10	±0.1	D.R. ≤ 300	±0.4
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0.2	300 < D.R. ≤ 1000	±0.6
			400 < D.R.	±0.8	50 < D.R.	±0.3	1000 < D.R. ≤ 3000	±0.8

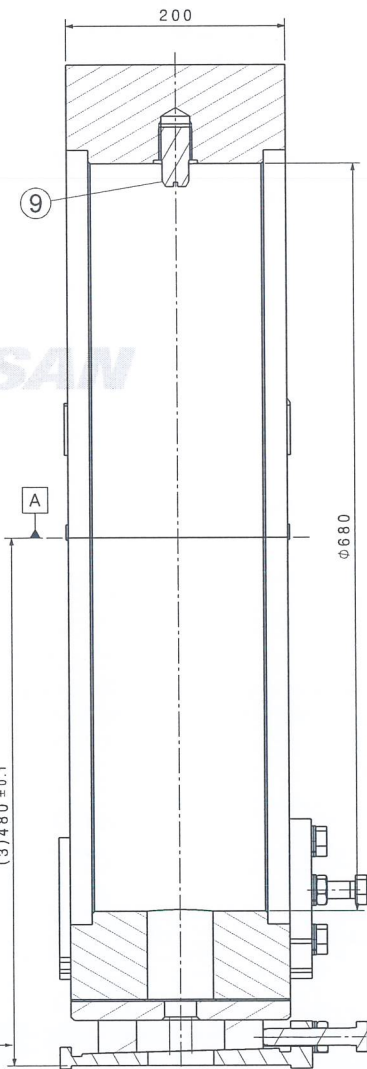
NO.	DESCRIPTION	MATERIAL	SIZE, DNG. NO.	Q'TY	WT. (kg)	REMARK
1	RING UPPER	SF440A	TD0062017P001	1		
2	RING LOWER	SF440A	TD0062017P002	1		
3	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P030 L180	4		
4	DOWEL PIN	SEE EXCEL BOM	TD0060703P009	2		
5	SHIM PLATE	SEE EXCEL BOM	TD0060749P003	4		
6	HEX SOCKET BUTTON HD SCREW	SEE EXCEL BOM	TD0060709P010 L015	4		
7	LOCKING PLATE	SEE EXCEL BOM	TD0060717P111	4		
8	HEX HD BOLT	SEE EXCEL BOM	TD0060708P048 L180	4		
9	SET PIN	SEE EXCEL BOM	TD0060712P006	1		
10	SHIM PLATE	SEE EXCEL BOM	TD0060742P002 L198	1		
11	SOLID SHIM PLATE	SEE EXCEL BOM	TD0060743P290 L200	1		
12	HEX SOCKET HD SCREW	SEE EXCEL BOM	TD0060701P012 L020	12		
13	SHIM PLATE	SEE EXCEL BOM	TD0060742P001 L198	2		
14	SOLID SHIM PLATE	SEE EXCEL BOM	TD0060743P001 L200	2		
15	LOWER ADJUSTING WEDGE ASSY	SEE EXCEL BOM	TD0060752	1		
16	SIDE ADJUSTING WEDGE ASSY	SEE EXCEL BOM	TD0060753	2		



ISO VIEW



GEN SIDE



SECTION E-3

TBN SIDE

제 작 용

REV	NAME	DATE	NAME	DATE	NAME	DATE
1	방영호	2025.01.09	김용석	2025.01.09	전종명	2025.01.09
PREPARED BY (제)	REVIEWED BY (검)	APPROVED BY (승인)				

PROJECT (공명)	
DOOSAN Enerbility	
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TITLE (도명) BEARING RING ASSY (T3)	
PROJ (공명)	UNIT (단위)
SCALE (배율)	ITEM NO. (품번)
DWG NO (도번호)	REV (개정)
SHEET (장)	

신규작성
DESCRIPTION OF REVISION (개입사유)
REF. DWG NO. (도번호) :
REV. NO. : XX

