

Technical drawing showing two sections, SECTION E-3 and SECTION F-2, and two ISO views (PT.1 and PT.2) of a mechanical part.

SECTION E-3: A cross-sectional view of a component. Dimensions include a total width of 100, a central hole of $\phi 18$, and various internal features with radii like $R1.6$ and $R3.2$. Surface finish requirements are indicated by $\sqrt{0.01}$ and $\sqrt{0.005 \sim 0.02}$. A note specifies a hole diameter of $\phi 25$ to dimension through.

SECTION F-2: A cross-sectional view of a component. Dimensions include a total width of 98, a central hole of $\phi 13$, and various internal features with radii like $R1.6$ and $R3.2$. A note specifies a hole diameter of $\phi 25$ to dimension through.

ISO VIEW (PT.1) and ISO VIEW (PT.2): Isometric views of the component, showing the arrangement of holes and the overall shape.

NOTES:

- 명시되지 않은 FILLET 치수는 TOOL 곡을 따른 것. (단 1MM 이하)
- 명시되지 않은 TAP DRILL 치수는 가상의 나사산 2개를 물리는 깊이로 할 것.
- 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
- 날카로운 모서리부, BURR는 제거할 것.
- 볼트구멍 및 PIN HOLE 등에 들어 있는 이물질은 모두 제거할 것.
- SHIM은 총 6장으로 3.0T, 0.3T, 0.2T, 0.1T, 0.08T, 0.05T 임.

REVISIONS:

REV	NAME	DATE	NAME	DATE	NAME	DATE
1	방경보	2020.04.28	유석주	2020.04.28	전홍영	2020.04.28

PROJECT: (공시명) **제작용**

Doosan Heavy Industries & Construction

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DESCRIPTION OF REVISION (개정사유)

PROJ	UNIT	SCALE	ITEM NO.	TITLE	DWG NO	REV	SHEET
(프로젝트명)	mm	N/S	(분류번호)	ADJUST SHIM	TD0060751	A	1/1

(설계/기술-3400-002(02))

A2 (420x594mm)

CONT. NO.
(도면관리 번호)