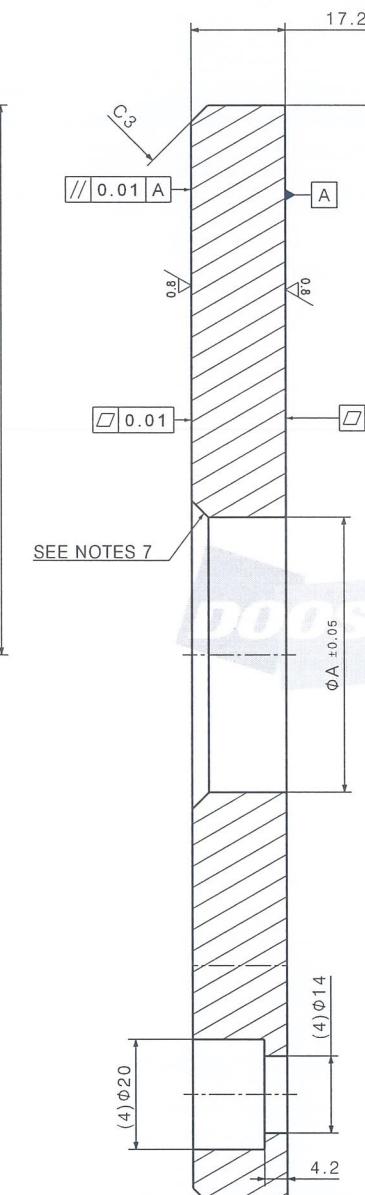
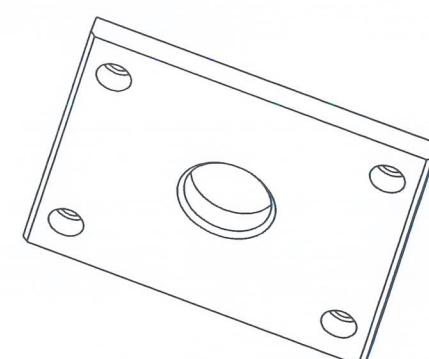


SECTION E-



PT.NO	ØA, MM
1	NO HOLE
SEE NOTE 8	-



ISO VIEW

MATERIAL

EXAMPLE

TD0060743 P245 L200
 ↓ ↓ ↓
 도면번호 파트번호 길이 2

제작용

NOTES

1. 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것. (단 1MM이하)
 2. 명시되지 않은 TAP DRILL치수는 가상의 나사판 2개를 물리는 깊이로 할 것.
 3. 모든 나사 탑 HOLES은 GO, NO GO-GAUGE로 검사할 것.
 4. 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
 5. 낚기로운 모서리 BURR는 제거할 것.
 6. 볼트구멍 및 PIN HOLE들에 들어 있는 이물질을 모두 제거할 것.
 7. HOLE 가공시에만 찢어 C3 가공함.
 8. PT.1는 HOLE이 없는 드릴링과 그외는 3차리수로 구성하며 소수점 1자리 부여함. (EX. P9999는 H1.4 F1.4 G1.4 Q9.9MM.)

1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM.
(ONLY BELOW 1MM)
 2. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VITURAL
THREADS 2EA IN CANSE OF NOT SHOWN.
 3. CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
 4. FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
 5. REMOVE SHARP EDGE AND BURR
 6. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.
 7. CHAMFER C3 ONLY FOR HOLE MACHINING
 8. PT.1 MEAN NO HOLE TYPE AND OTHERS CONSISTS OF 3 DIGITS
INCLUDING 1 DECIMAL POINT (EX. P999 MEANS HOLE DIA 99.9MM)

△	방정현	2020.04.28	유석주	2020.04.28	전 흥명
△	방정현	2020.02.18	유석주	2020.02.18	전 흥명
REV (Rev)	NAME (성함)	DATE (날짜)	NAME (성함)	DATE (날짜)	NAME (성함)
	PREPARED BY (제작)	REVIEWED BY (검토)	APPROVED BY (승인)		

PROJECT
(项目)

 Doosan Heavy Industries & Construction

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	전면개정(B-6)	PROJ. (도면번호)		TITLE (도면명)	SOLID SHIM PLATE		
	신 규 작 성	UNIT (단위)	mm	SCALE (비율)	N/S		
DESCRIPTION OF REVISION (개정사유)			ITEM NO.(도면번호)	DWG NO (도면번호)	TD0060743	REV. (회수)	SHEET (시트)
REF. DWG NO. (도면번호): REV. NO. : XX						B	1/1
6		A1 (594x841mm)		CONT. NO. (도면번호)			