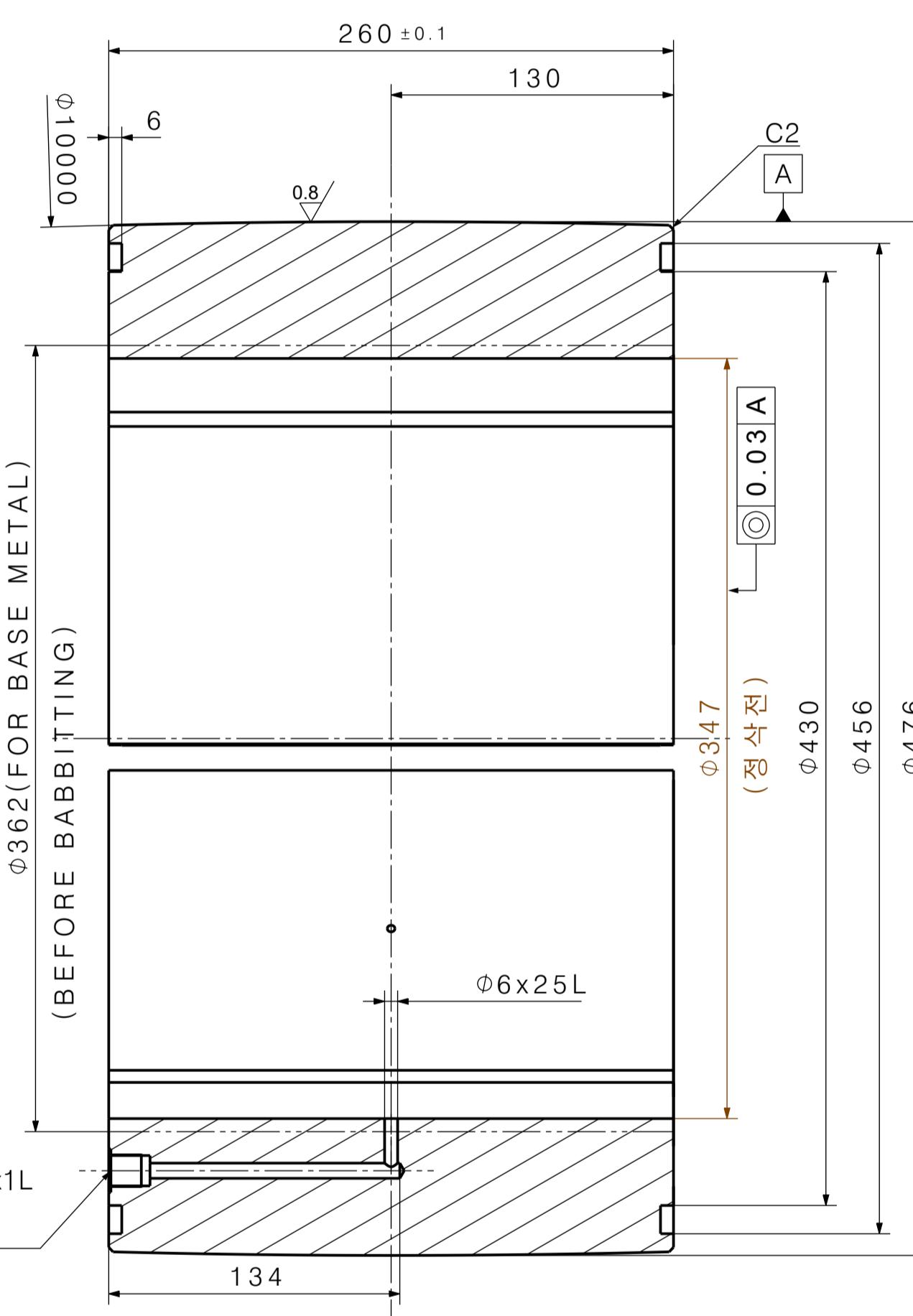
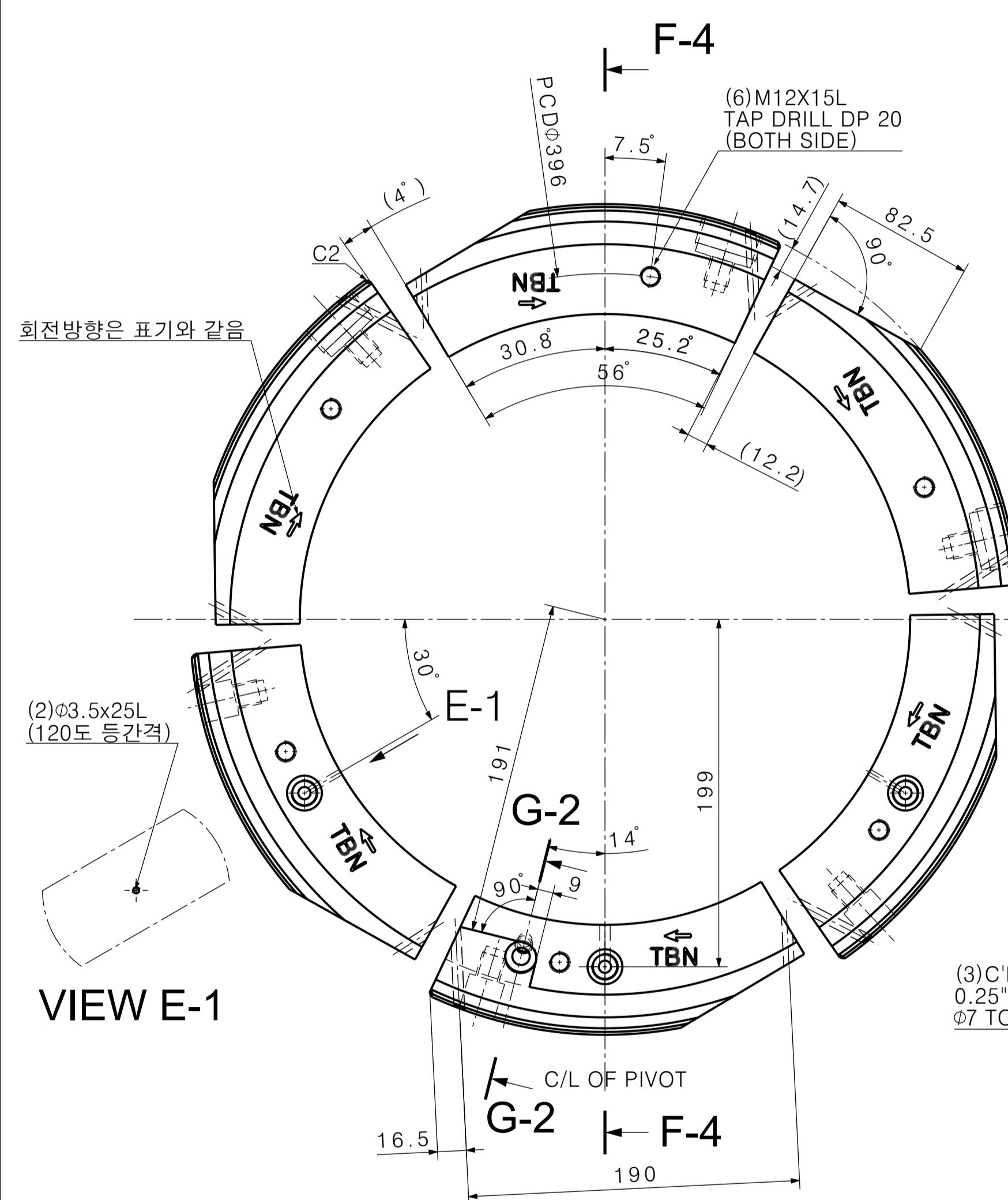
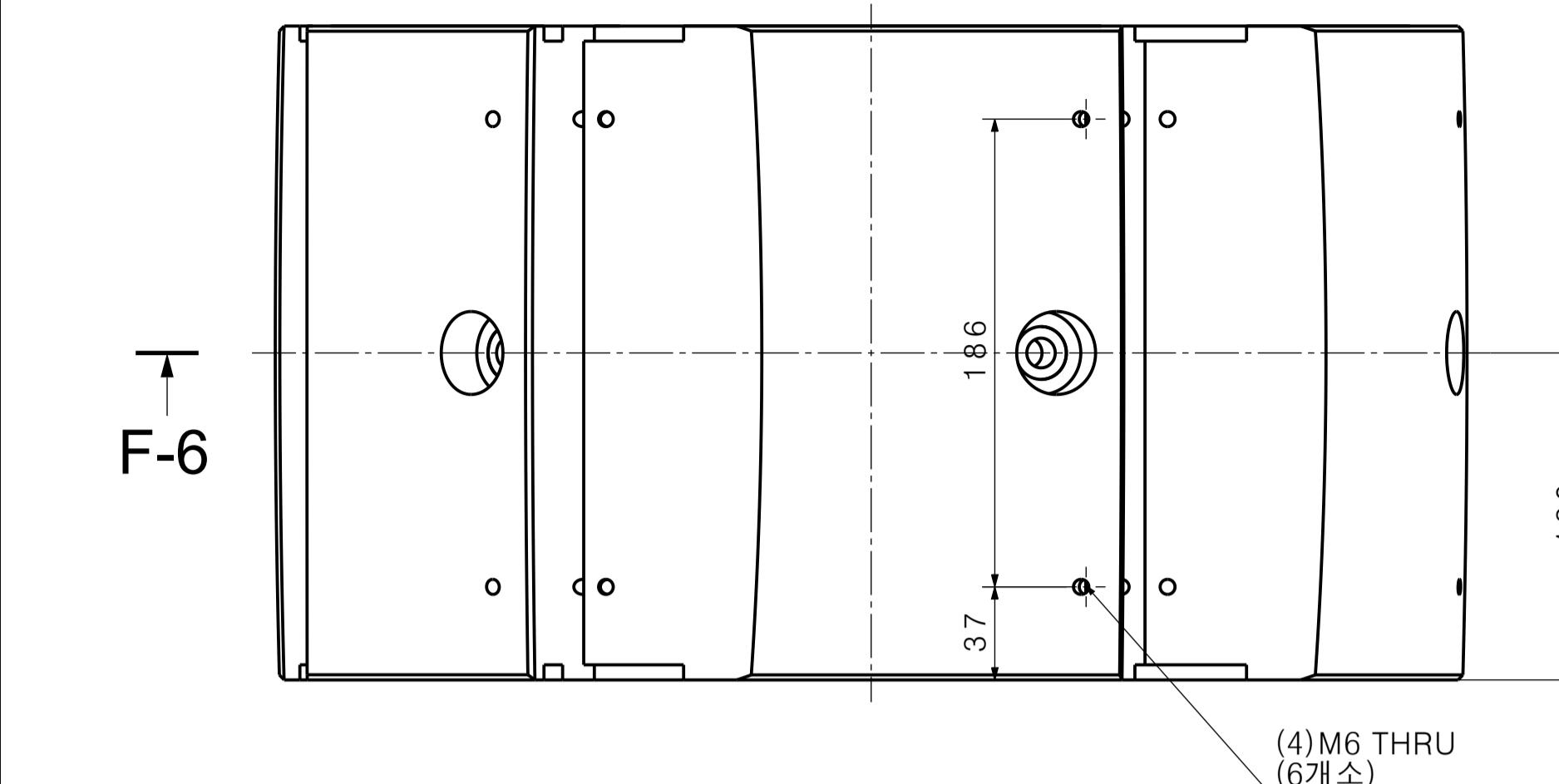


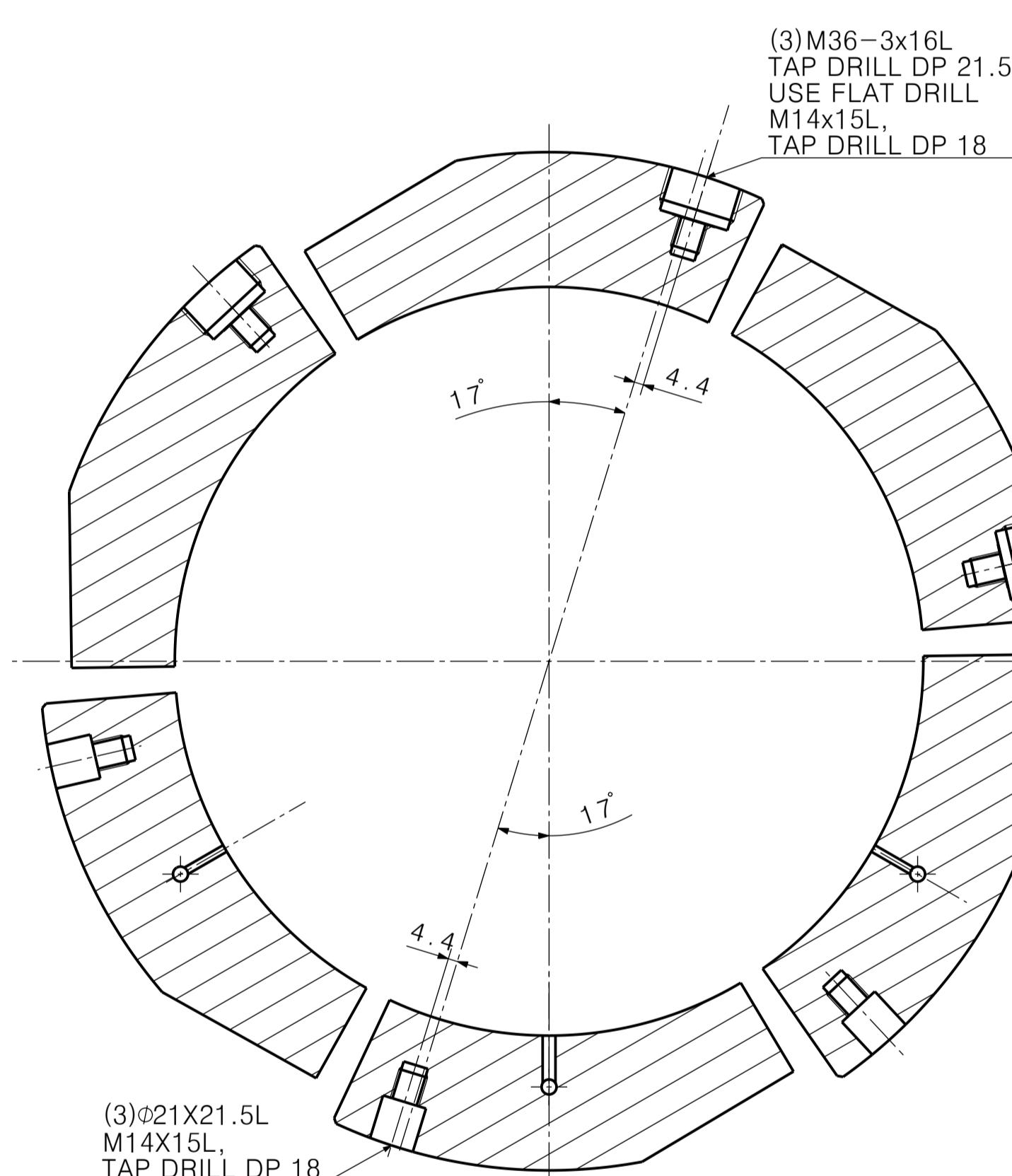
1	2	3	4	5	6	7	8
DWG NO. TD0062030	(도면번호) 3400-002(04)	(도면명) Liner Pad(T3)					

표면거칠기 SURFACE ROUGHNESS	적용 규칙 APPLIED PRACTICES	선형차수 LINER DIMENSIONS		각도 ANGLE	직선도 STRAIGHTNESS	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg) UNIT TOTAL	REMARK
		기준치 수(mm) GENERAL DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE									
6.3/ ISO2768-mK		D.R. ≤ 120 120 < D.R. ≤ 400 400 < D.R.	±0.2 ±0.5 ±0.8	기준치 수(mm) GENERAL DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치 수(mm) GENERAL DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치 수(mm) GENERAL DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	1		
				10 < D.R. ≤ 50 50 < D.R. ≤ 3000	±0°~30° ±0°~20°	300 < D.R. ≤ 1000 1000 < D.R. ≤ 3000	±0.4 ±0.6 ±0.8	300 < D.R. ≤ 1000 1000 < D.R. ≤ 3000	±0°~30° ±0°~20°			

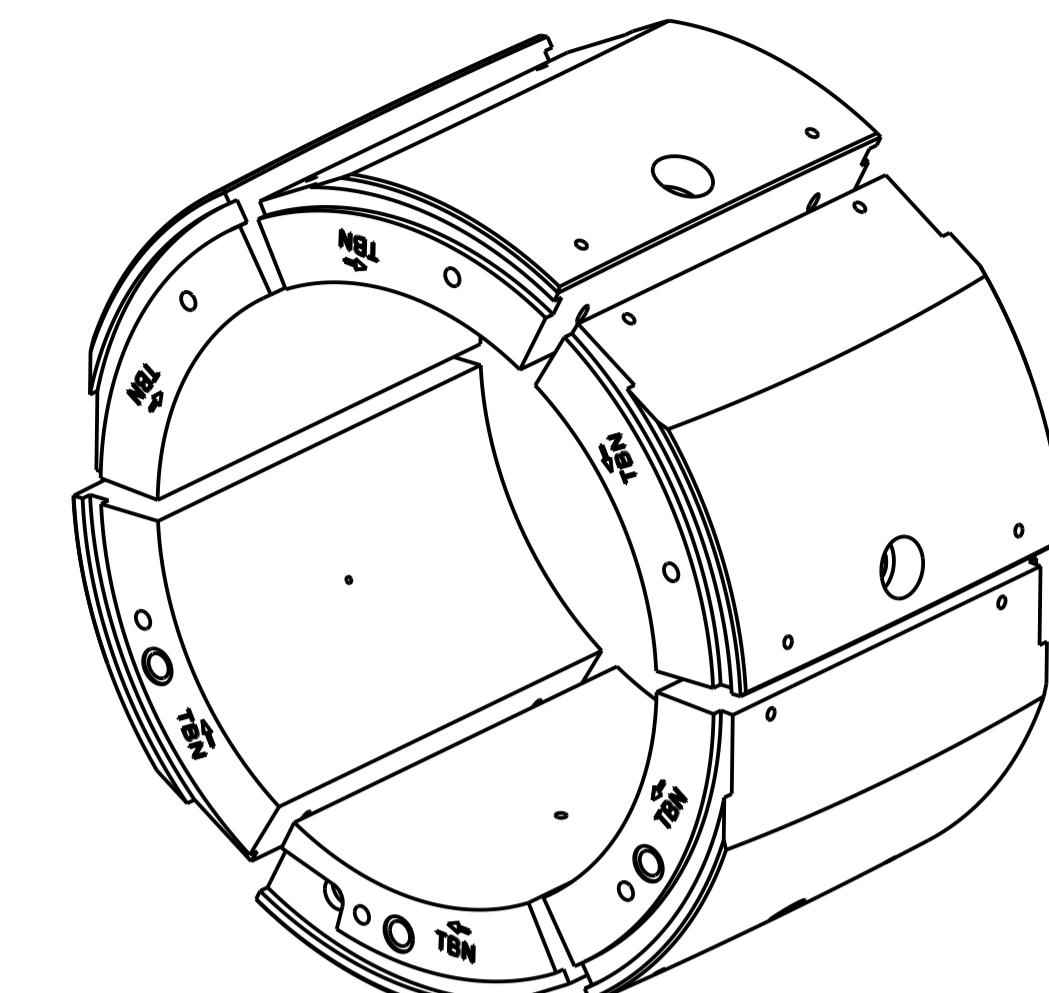


SECTION F-4

TBN SIDE GEN SIDE



SECTION G-2



ISO VIEW

#### NOTES

- 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것(단 1mm이하)
  - 명시되지 않은 TAP DRILL깊이는 가상의 나사간 2개를 둘리는 깊이로 할것
  - 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
  - 명시되지 않은 치수는 CENTER를 기준으로 대칭임
  - 날카로운 모서리부 제거할 것
  - 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것.
  - 내경경삭은 조립도면 치수를 따를
  - PAD분할 전에 각 PAD의 위치를 STAMPING할 것
  - PAD단면 SUB ITEM 설치, 가공 및 LOCKING PIN HOLE 가공할 것
- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1mm)
  - TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
  - CHECK ALL TAP HOLES WITH GO, NO-GAUGE
  - FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
  - REMOVE SHARP EDGE
  - REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.
  - FINAL MACHINING OF INNER DIAMETER SHALL FOLLOW ASSEMBLY DRAWING.
  - BEFORE SPLITTING PADS, STAMP POSITION OF PADS.
  - SUB ITEM SHOULD BE ASSEMBLED, MACHINED AND HOLE FOR LOCKING PIN SHALL BE MACHINED BEFORE CUTTING PADS.

△	방정복	2025.11.28	김동우	2025.11.28	전홍영	2025.11.28
△	방정복	2025.01.09	김동우	2025.01.09	전홍영	2025.01.09
REV (회)	NAME (성함)	DATE (년월)	NAME (성함)	DATE (년월)	NAME (성함)	DATE (년월)

PREPARED BY (회) REVIEWED BY (회) APPROVED BY (회)

PROJECT (과제)

**DOOSAN** Enerbility

THIS DRAWING IS THE PROPERTY OF DOOSAN ENERBILITY CHANG-WON, KOREA, AND IS NOT TO BE REPRODUCED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.

PROJ (과제)	UNIT (단위)	SCALE (비율)	TITLE (과제)	ITEM NO. (도면번호)	DWG NO (도면번호)	REV (회)	SHEET (화면)
△	mm	N/S	LINER PAD(T3)	TD0062030	TD0062030	B	1/1
△			치수수정(H-1)				
△			신규작성				
			DESCRIPTION OF REVISION (개정사유)				
			REF. DWG NO. (도면번호):	REV. NO. : XX			