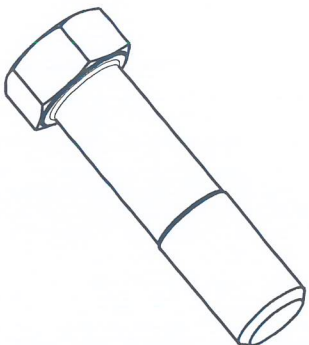
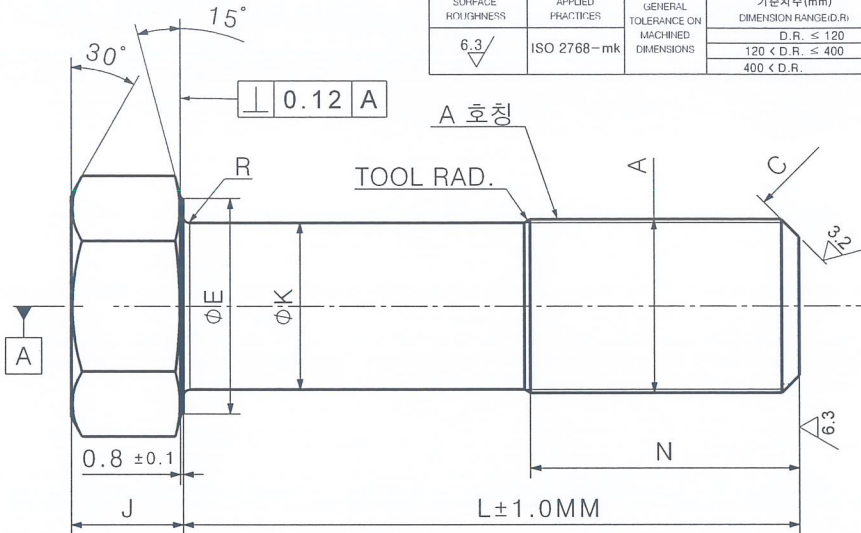
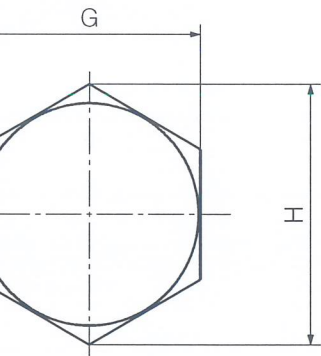


8020900DL

(도면번호)
DWG NO.



ISO VIEW

PT.NO	A	E	G	H	J	K	N	C	R
							MIN		
6	M6x1.0	9	10	11.5	4	6	11	0.5	0.25
8	M8x1.25	12	13	15	5.5	8	14	0.5	0.4
10	M10x1.5	15	17	19.6	7	10	18	0.5	0.4
12	M12x1.75	17	19	21.9	8	12	21	1	0.6
14	M14x2.0	22	22	25.4	9	14	25	1	0.6
16	M16x2	22	24	27.7	10	16	28	1	0.6
18	M18x2.5	25	27	31.2	12	18	32	1	0.6
20	M20x2.5	29	30	34.6	13	20	35	1	0.8
22	M22x2.5	32	32	37	14	22	39	1	0.8
24	M24x3.0	35	36	41.6	15	24	42	2	0.8
27	M27x3.0	39	41	47.3	17	27	47	2	1
30	M30x3.0	45	46	53.1	19	30	53	2	1
33	M33x3.5	48	50	57.7	21	33	58	2	1
36	M36x4.0	53	55	63.51	23	36	63	2	1.2
42	M42x4.5	63	65	75	26	42	74	3	1.2
48	M48x5.0	73	75	82.6	30	48	84	3	1.6
56	M56x5.5	83	85	93.56	35	56	98	3	2
64	M64x6.0	93	95	105	40	64	112	4	2

PT.NO	A	K	E	G	H	J	N	C	R
		+0.38~0	MAX						
101	1"-8 N.MOD	24.92	36.5	38.1	44.1	15.1	57.2	2	1.6
102	1 1/8"-8 N.MOD	28.09	41.3	42.9	49.2	17.5	50.8	2	1.6
103	1-1/4"-8 N.MOD	31.27	46	47.6	54.8	19.8	54	2	1.6
104	1-3/8"-8 N.MOD	34.42	50.8	52.4	60.3	21.4	60.3	2	1.6
105	1-1/2"-8 N.MOD	37.59	55.6	57.2	65.9	23.8	63.5	2	1.6
106	1-5/8"-8 N.MOD	40.77	60.3	61.9	71.4	26.2	69.9	3	1.6
107	1-3/4"-8 N.MOD	43.94	65.1	66.7	76.2	27.8	73	3	1.6
108	1-7/8"-8 N.MOD	47.09	69.9	71.4	82.6	30.2	79.4	3	1.6
109	2"-8 N.MOD	50.27	74.6	76.2	87.3	31	82.6	3	1.6
110	2 1/4"-8 N.MOD	56.62	84.1	85.7	98.4	34.9	92.1	3	1.6
111	2 1/2"-8 N.MOD	62.94	93.7	95.3	109.5	38.9	101.6	4	1.6
112	2 3/4"-8 N.MOD	69.29	103.2	104.8	120.7	42.9	111.1	4	1.6
113	3"-8 N.MOD	75.62	112.7	114.3	131.8	47.6	120.7	4	1.6

MATERIAL

PT.6~PT.113 : ASTM A193 B16 (REF. ONLY)

EXAMPLE

TD0060708P024L150

TD0060708: 도면번호를 나타냄
P024: 품번을 나타냄 (PT.24으로 M24)
L150 : 길이를 나타냄 (150mm)

NOTES

- 제시되지 않은 치수는 ASME B18.2.1과 ASME B18.2.3.3M을 따를 것.
- 이물질, 날카로운 모서리는 제거할 것.
- MIN. THREAD가 부족할 경우 FULL THREAD로 만들 것.

- FOLLOW ASME B18.2 AND ASME B18.2.3.3M FOR NOT SHOWN DIMENSION.
- REMOVE FOREIGN MATERAIL AND SHARP EDGE
- MAKE FULL THREAD IN CASE OF MIN. THREAD SHORTAGE

△	방정남	2017.05.15	이정재	2017.05.15	이정주	2017.05.15
REV (개정)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제)		REVIEWED BY (검)		APPROVED BY (승인)	

PROJECT
(공사업)

제 작 용



Doosan Heavy Industries & Construction

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PROJ
(프로젝트)
UNIT
(단위)
SCALE
(비율)

3차
mm
N/S

TITLE
(도명)
HEX HD BOLT

ITEM NO. (분류번호)

DWG NO
(도면번호)

TD0060708

REV
(개정)

SHEET
(장)

B

1/1