

ECS COMPONENTS LIST

ITEM	DESCRIPTION	CONNECTION SIZE
CPC	Control PC	NON PIPE CONNECTION
PDE	Power Distributor Equipment	NON PIPE CONNECTION
ECU	Electro Chamber Unit	450B INLET/OUTLET JIS 10K-250A, DRAIN : 10K-25A
PRU	Power Rectifier Unit	INLET/OUTLET SUS TUBE Φ12
EPJ	ECU Power Junction Box	NON PIPE CONNECTION
ESJ	ECU Signal Junction Box	NON PIPE CONNECTION
ANU	Auto Neutralization Unit	INLET/OUTLET SUS TUBE Φ12 (DRAIN SUS316L TUBE Φ12)
TSU	TRO Sensor Unit	INLET/OUTLET SUS TUBE Φ12 (DRAIN SUS316L TUBE Φ10)
APU	Air Pump Unit	INLET/OUTLET FLANGE JIS 10K-15A (AIR LINE Φ15)
FMU	Flow Meter Unit	INLET/OUTLET FLANGE JIS 5K-350A
FTS	F.W Temperature Sensor	INLET/OUTLET FLANGE JIS 5K-40A
CSU	Conductivity Sensor Unit	INLET/OUTLET FLANGE JIS 5K-50A
GDS	Gas Detection Sensor	NON PIPE CONNECTION
EWU	EM Washing Unit	INLET/OUTLET FLANGE JIS 10K-25A
PS&PI	Pressure Switch & Pressure Indicator	FLANGE JIS 10K-25A
TS&TI	Temperature Switch & Temperature Indicator	FLANGE JIS 10K-25A
T-STR	T-Strainer	INLET/OUTLET FLANGE JIS 5K-350A
PCU	Pump Control Unit	NON PIPE CONNECTION
FCV	Flow Control Valve	INLET/OUTLET FLANGE JIS 5K-65A (MIXING) INLET/OUTLET FLANGE JIS 5K-350A (MAIN)
MIXING S.W. PUMP		INLET/OUTLET FLANGE JIS 5K-80A / 5K-65A



THE DRAWING IS BASED ON THE POS AND MAKER STANDARD.
IF ANY ADDITIONAL EQUIPMENT IS REQUIRED BY SHIPYARD OR SHIP'S OWNER REQUIREMENTS,
THE EXTRA COST CAN BE OCCURED.

SYMBOL

ITEM	DESCRIPTION	ITEM	DESCRIPTION
	MAKER (TECHCROSS) SUPPLY	N.C	TO BE CLOSED ALWAYS EXCEPT MAINTENANCE OF ECU
	BUTTERFLY VALVE		3-WAY COCK VALVE
	REMOTE BUTTERFLY VALVE		STRAINER
	THROTTLING VALVE		ORIFICE
	GLOBE VALVE		LOCKING DEVICE
	CHECK VALVE	=====	INSULATION
	CHECK VALVE WITHOUT HANDLE		
	BALL VALVE		
	DIAPHRAGM VALVE		
	ANGLE VALVE		
	SOLENOID VALVE		
	CROSSING PIPES CONNECTED		
	CROSSING PIPES NOT CONNECTED		
	BRANCH PIPES		
	TEE PIECE (FLANGE END)		
	REDUCER		
	EDUCTOR		
	BLIND FLANGE		
	CLOSED PIPE CONNECTION		
	BOSS WITH BLANK FLANGE		
	PUMP		
	STRAINER		
	Y-STRAINER		
	FILTER		
	SIGNAL		
	SCUPPER		
	PRESS REGULATOR		
	LIMIT SWITCH		
	PUMP MOTOR		
	RECEPTACLE		
	PLUG		
	PRESSURE INDICATOR		
	PRESSURE SWICH		
	LEVEL SWITCH		
	THERMOMETER (TEMPERATURE INDICATOR)		
	TEMPERATURE SWITCH		
N.O	TO BE OPENED ALWAYS EXCEPT MAINTENANCE OF ECU		

HISTORY OF P&ID FOR BWTS

DATE	REV.	REVISION DESCRIPTION	DSGN	CHKD	APPD
25.02.10.	0	PREPARED FOR APPROVAL.	S.M.KIM	E.J.LEE	S.J.LEE
25.09.22.	A	1. DELETED THE ORIFICES (DUMMY) OF NO.1 ECU AND NO.3 ECU, BY YARD REQUEST. 2. MOVED THE ORIFICES (200MM) OF NO.2 ECU AND NO.4 ECU TO THE BA-V61/65 OUTLET, BY YARD REQUEST.	S.M.KIM	E.J.LEE	S.J.LEE

NOTE OF P&ID FOR BWTS

1. SYSTEM

- 1) VALVE SIGNAL IS USED TO OPERATE ELECTRO CLEEN SYSTEM.

2. G-2 SAMPLING PORT

- 1) G-2 SAMPLING PORT SHALL BE COMPLIED WITH IMO REGULATION.
- 2) G2 SAMPLING PORT(S) MUST BE PLACED AT HORIZONTAL OR UP-STREAM OF VERTICAL MAIN BALLAST WATER PIPE. IT SHALL NOT BE INSTALLED AT THE DOWN-STREAM OF VERTICAL MAIN BALLAST WATER PIPE.

3. ECU

- 1) ECU OUTLET PIPE SHOULD BE ARRANGED HIGHER THAN ECU IN ORDER TO KEEP FULL WATER INSIDE ECU.
- 2) PS&PI AND TS&TI FOR ECU SHALL BE PROVIDED BY MAKER, BUT THE INSTALLATION WORK SHALL BE CARRIED OUT BY YARD.
- 3) EXCESSIVE VACUUM MAY BE FOUND IN THE BALLAST PIPES WHEN SHIFTING THE BALLAST WATER DOWNSTREAM FROM AN ELEVATED PLACE, HENCE COUNTERMEASURES SUCH AS INSTALLATION OF VACUUM VALVES SHOULD BE CONSIDERED.

4. TSU

- 1) BETWEEN TSU SAMPLING PORT AND APU TO BE ARRANGED AS SHORT AS POSSIBLE(WITHIN 5M).
- 2) TSU SAMPLING PORT(S) MUST BE PLACED AT HORIZONTAL OR UP-STREAM OF VERTICAL MAIN BALLAST WATER PIPE. IT SHALL NOT BE INSTALLED AT THE DOWN-STREAM OF VERTICAL MAIN BALLAST WATER PIPE.
- 2-1) THE ECUS OUTLET PIPING IS INSTALLED OF VERTICAL DOWNSTREAM WITH LONG DISTANCE, THERE IS A HIGH POSSIBILITY OF VACUUM. TRO SAMPLING PORT SHOULD BE INSTALLED AFTER VERTICAL DOWNSTREAM.
- 3) KEEP MIN' 5D INSTALLATION POSITION DISTANCE BETWEEN TSU PORT AND ANU PORT.
- 4) FLUSHING AND DRAIN NEED TO BE IMPLEMENTED BEFORE USING NO.2 CLX(FOR SPARE)
- 5) THE VALVE OF TSU SAMPLING LINE SHOULD BE ARRANGED NEAR TSU.

5. ANU

- 1) BETWEEN ANU INJECTION PORT AND ANU TO BE ARRANGED AS SHORT AS POSSIBLE(WITHIN 10M).
- 1-1) IF ANU DOSING LINE IS FAR(ABT.10M) FROM THE ANU, THE "PREPARATION" BUTTON IN ANU ICON OF HMI SHALL BE CLICKED BY THE CREW TO FILL THE NEUTRALIZING AGENT IN THE DOSING LINE.
- 2) ANU INJECTION PORT(S) MUST BE PLACED AT HORIZONTAL OR UP-STREAM OF VERTICAL MAIN BALLAST WATER PIPE. IT SHALL NOT BE INSTALLED AT THE DOWN-STREAM OF VERTICAL MAIN BALLAST WATER PIPE.
- 3) KEEP MIN' 5D INSTALLATION POSITION DISTANCE BETWEEN TSU PORT AND ANU PORT.
- 4) THE VALVE OF ANU INJECTION PIPE SHOULD BE ARRANGED NEAR ANU.
- 5) IN CASE OF EACH OF THE ANU INJECTION PIPE IS CONNECTED TO ONE, THIS SHOULD BE INCLINED AS SHOWN IN THE DETAIL "D". (IF NECESSARY)
- 6) EXCESSIVE VACUUM MAY BE FOUND IN THE ANU PIPES WHEN SHIFTING THE NEUTRALIZATION REAGENT DOWNSTREAM FROM AN ELEVATED PLACE. HENCE COUNTERMEASURES SUCH AS INSTALLATION OF VACUUM VALVES SHOULD BE CONSIDERED.
- 7) THE MATERIAL FOR PIPE AND VALVE OF ANU DOSING LINE SHOULD BE SUS316L.

6. EWU

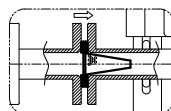
- 1) FRESH WATER SUPPLY LINE AND DRAIN CONNECTION LINE FOR EWU(EM WASHING UNIT) SHOULD BE ARRANGED WITHIN APPROXIMATELY 3 METER AROUND ECU.
- 2) THE USED EM CLEANING WATER CONTAINING CHEMICAL AGENT SHOULD BE STORED IN EWU TANK AND DISCHARGED AT SEA MORE THAN 12 NAUTICAL MILES AND 25M IN DEPTH.

7. GDS

- 1) GDS SHOULD BE INSTALLED ABOVE THE ECU.

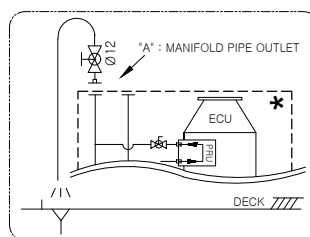
8. PRU COOLING MANIFOLD STRAINER

- 1) STRAINER HAVE BEEN INSTALLED TO PREVENT THE BLOCKAGE OF COOLING WATER LINE FROM PRU.
- CREW SHOULD BE CHECK THE CONDITION ONCE EVERY QUARTER.



9. COOLING F.W CONDITION FOR PRU

- 1) COOLING F.W TEMPERATURE (INLET) : +38°C
- 2) COOLING F.W PRESSURE DROP : 0.5BAR
- 3) FLOW RATE VOLUME : 0.45m3/h (PER PRU)
- 4) INLET VALVE SHOULD BE PLACED NEAR THE ECU.
- 5) AIR VENT AND VALVE MUST BE INSTALLED AT COOLING WATER PIPE COMMON OUTLET. ("A" POSITION)
AIR VENT AND VALVE ONLY REQUIRED FOR THE VERTICAL TYPE OF ECU (MAKER STANDARD), NOT FOR HORIZONTAL TYPE OF ECU.



[MIXING OPERATION] - NACKS/DACKS

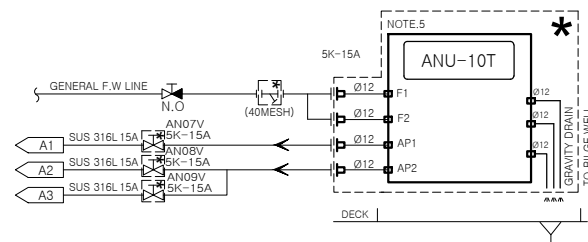
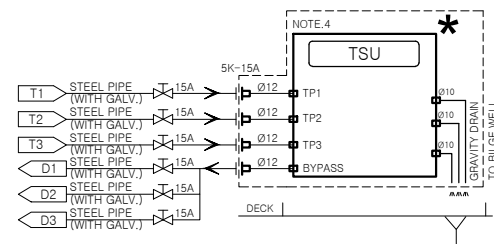
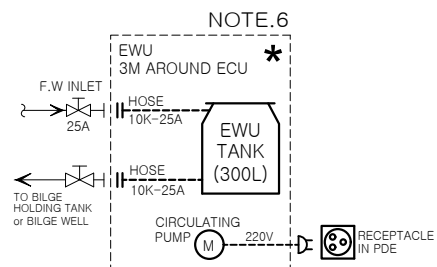
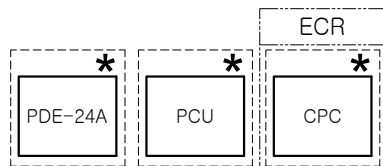
SEA WATER(4% OF BALLAST PUMP'S CAPACITY) IS PROVIDED INTO THE MAIN BALLAST LINE TO MAKE 1PSU OR MORE, AT BALLASTING OPERATION IN FRESH WATER(LESS THAN 1PSU). BEFORE APPROACHING IN FRESH WATER, PLEASE CHECK WHETHER A.P.TK(SEA WATER HOLDING TANK) IS APPROPRIATELY FILLED BY SEA WATER(30PSU). AND PLEASE RUN ECS "MIXING BALLASTING OPERATION MOME" IN HMI.

A.P.T.

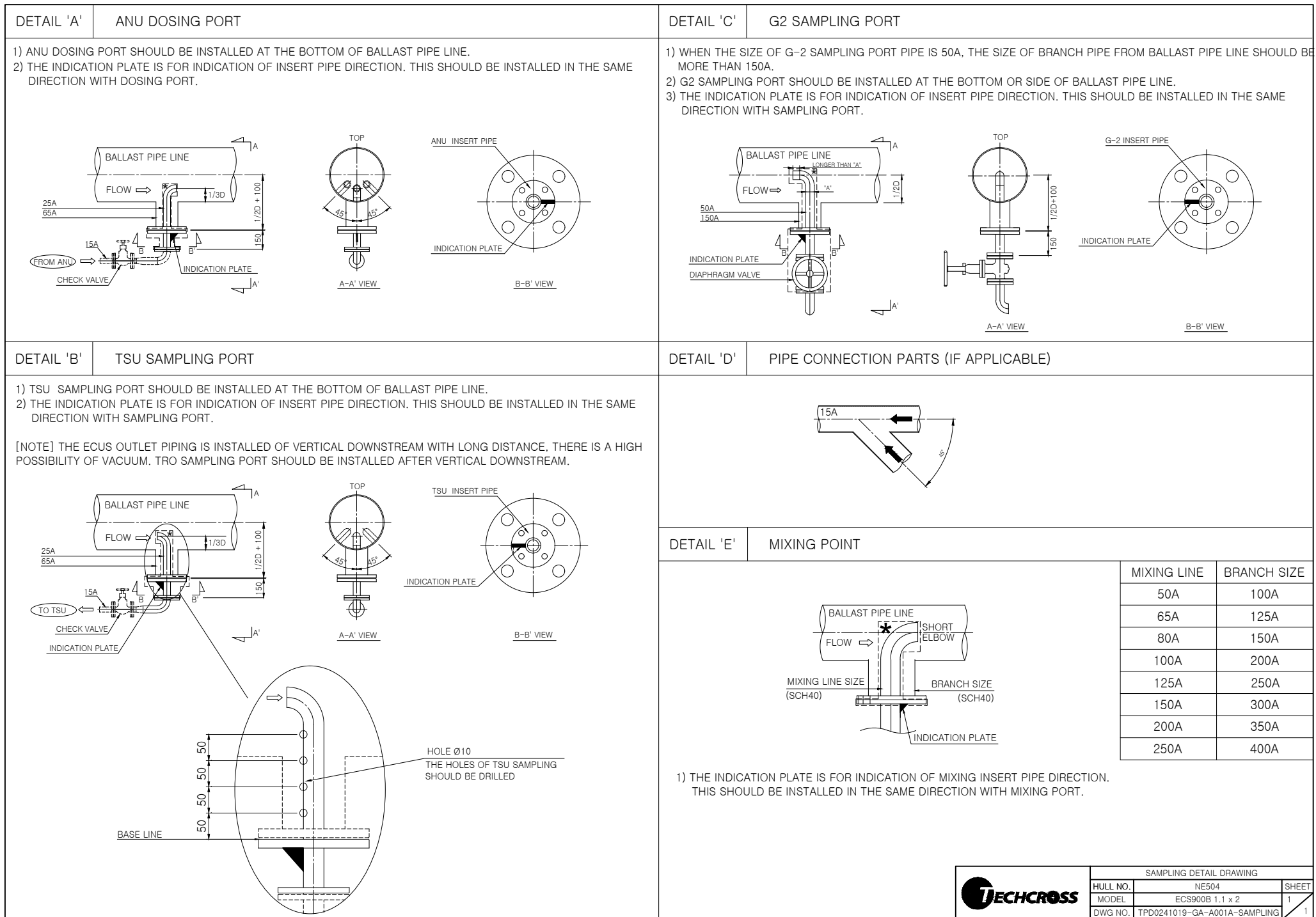


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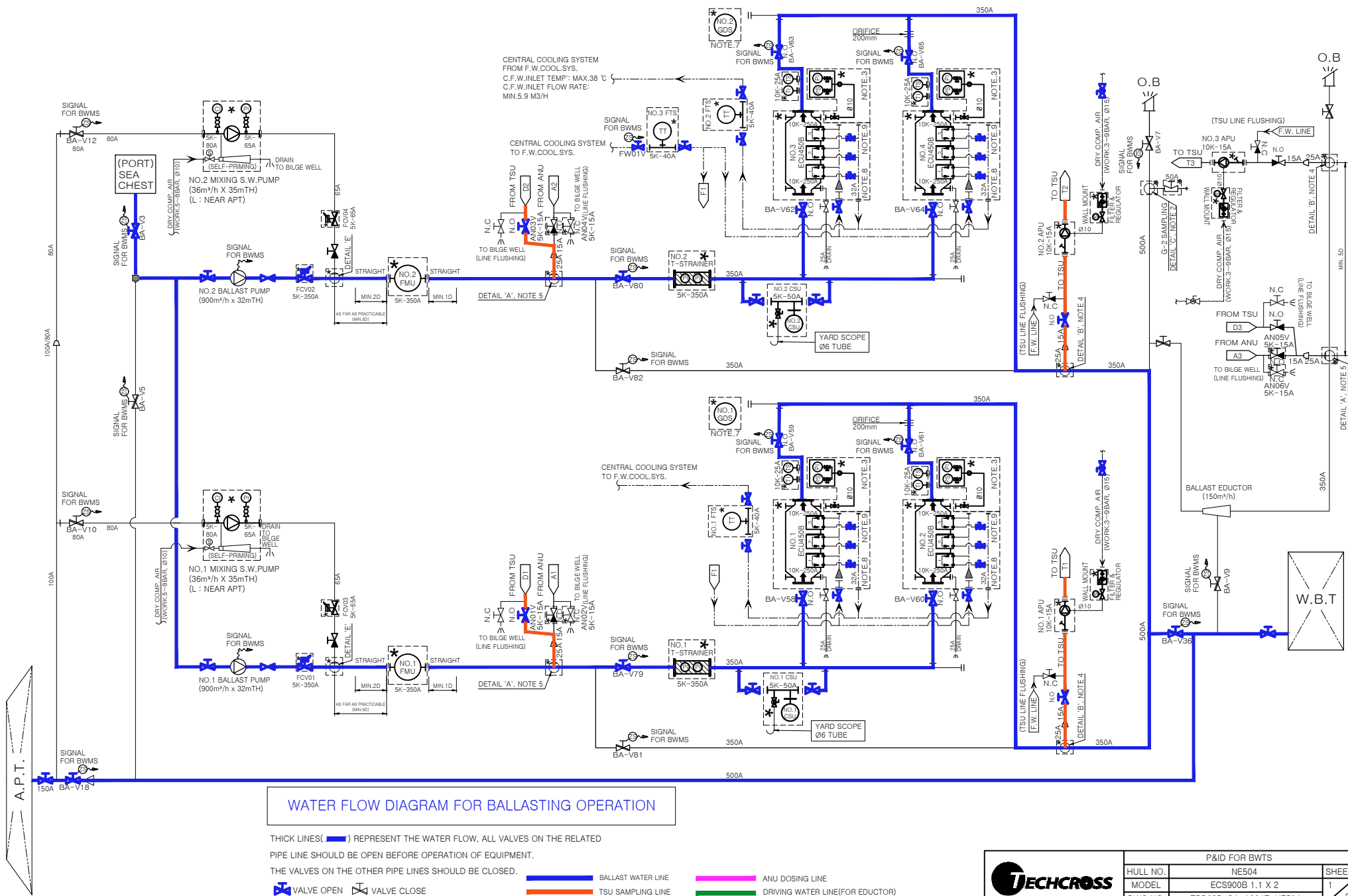
ENGINE ROOM (SAFETY AREA)

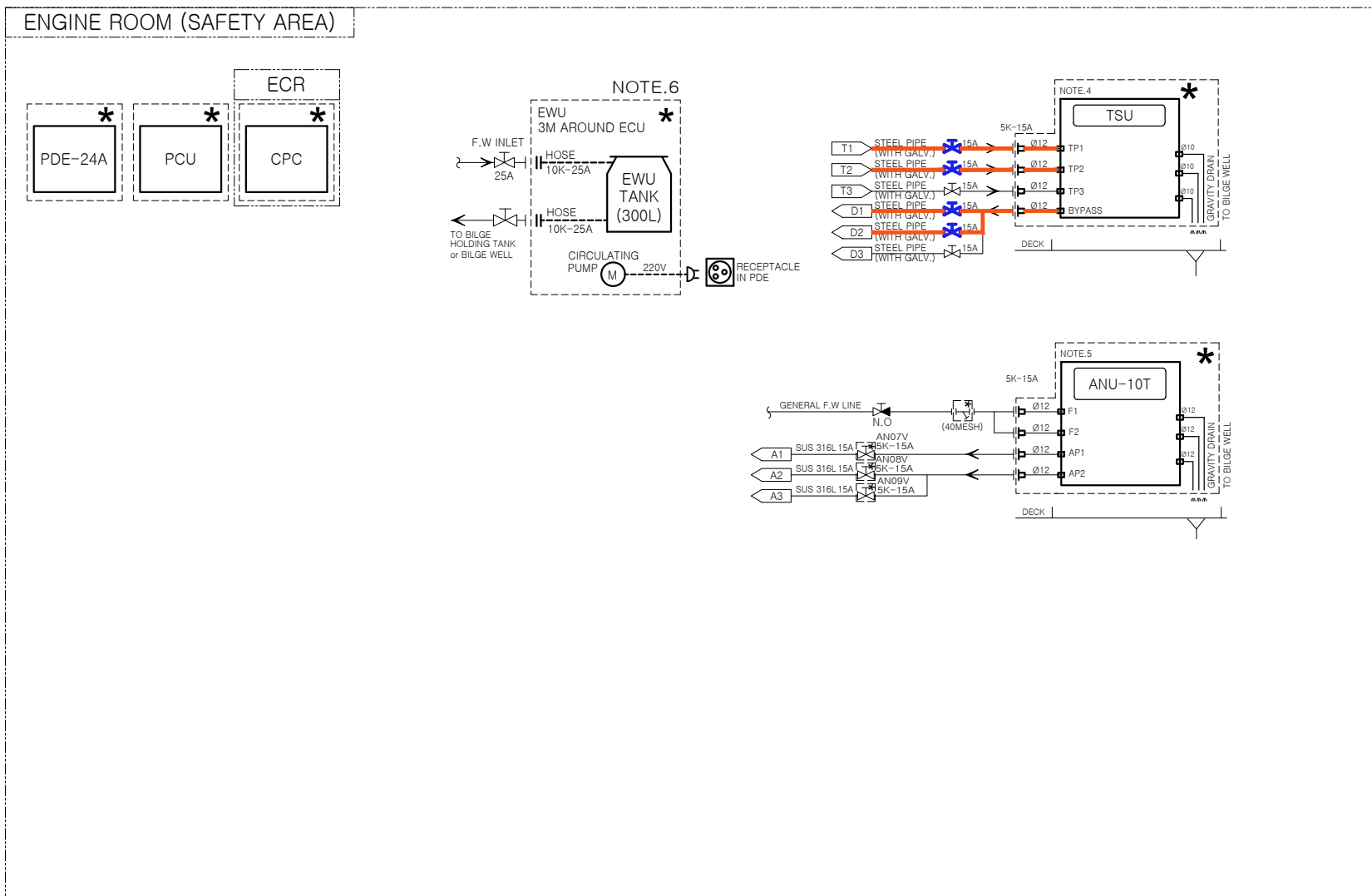


P&ID FOR BWTS		
HULL NO.	NE504	SHEET
MODEL	ECS900B 1.1 X 2	2
DWG NO.	TPD025-GA-A001Z-NE504	2



ENGINE ROOM (SAFETY AREA)





WATER FLOW DIAGRAM FOR BALLASTING OPERATION

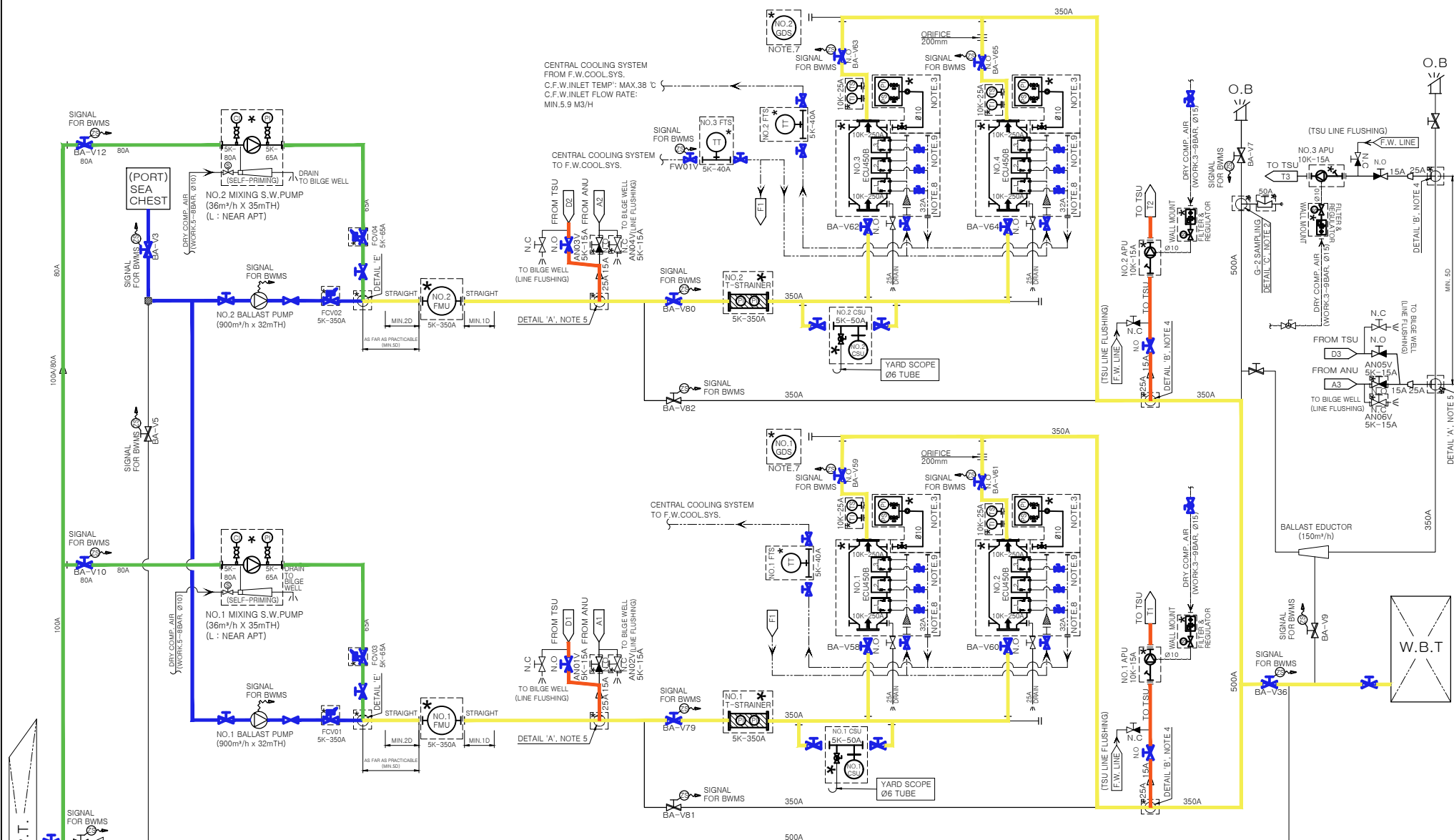
THICK LINES() REPRESENT THE WATER FLOW, ALL VALVES ON THE RELATED PIPE LINE SHOULD BE OPEN BEFORE OPERATION OF EQUIPMENT.

THE VALVES ON THE OTHER PIPE LINES SHOULD BE CLOSED.


VALVE OPEN VALVE CLOSE
 BALLAST WATER LINE ANU DOSING LINE
 TSU SAMPLING LINE DRIVING WATER LINE(FOR EDUCATOR)

P&ID FOR BWTS			
HULL NO.	NE504	SHEET	
MODEL	ECS900B 1.1 X 2	2	
DWG NO.	TPD025-GA-A001Z-NE504	2	



ENGINE ROOM (SAFETY AREA)



WATER FLOW DIAGRAM FOR BALLASTING OPERATION (MIXING)

THICK LINES() REPRESENT THE WATER FLOW, ALL VALVES ON THE RELATED PIPE LINE SHOULD BE OPEN BEFORE OPERATION OF EQUIPMENT.

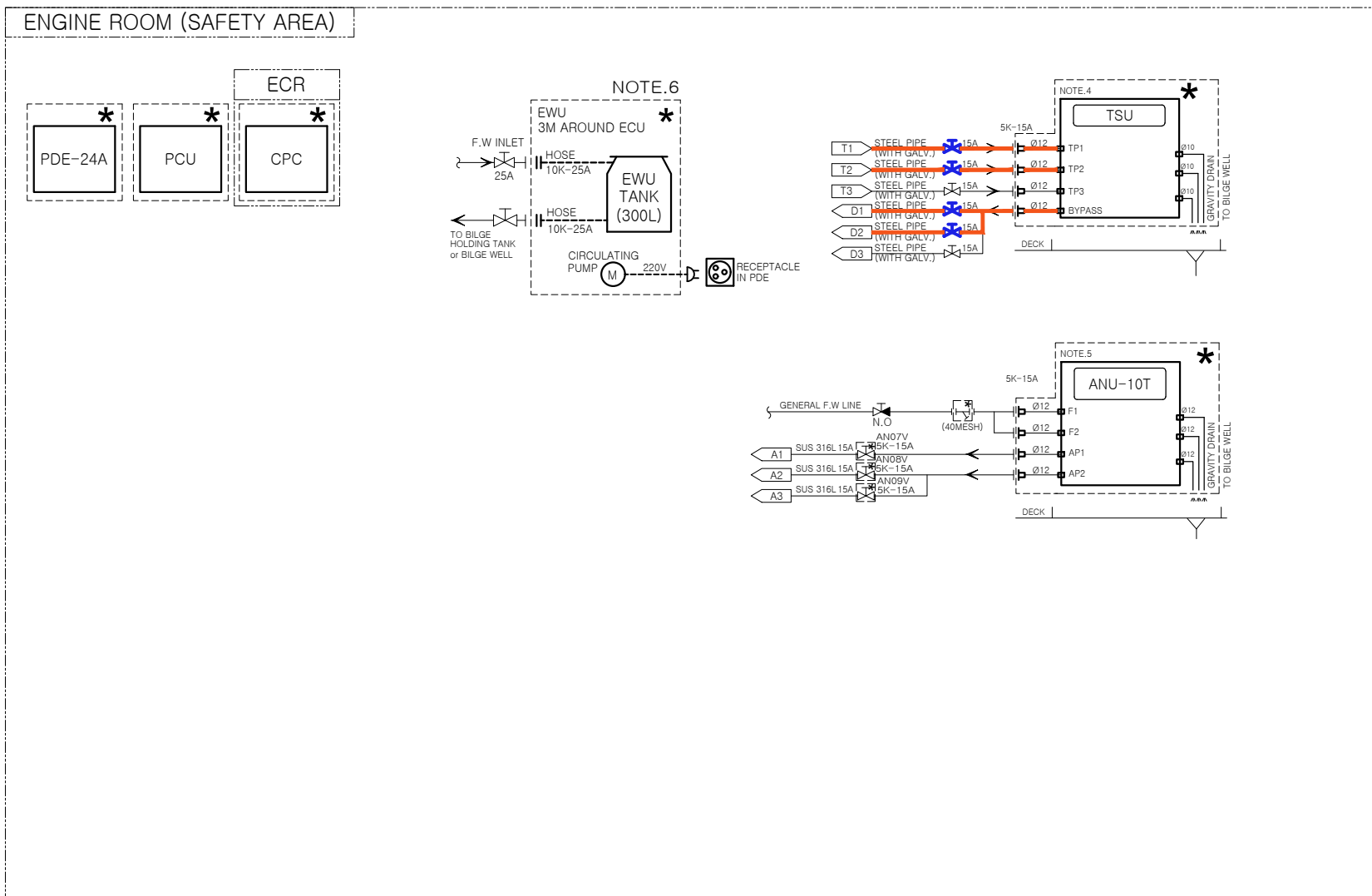
THE VALVES ON THE OTHER PIPE LINES SHOULD BE CLOSED.

 VALVE OPEN  VALVE CLOSE

- SEA WATER LINE (30.0 PSU)
- MIXED WATER LINE (1.2 PSU)
- ANU DOSING LINE
- DRIVING WATER LINE(FOR EDUCATOR)



P&ID FOR BWTS		
HULL NO.	NE504	SHEET 1
MODEL	ECS900B 1.1 X 2	
DWG NO.	TPD025-GA-A001Z-NE504	



WATER FLOW DIAGRAM FOR BALLASTING OPERATION (MIXING)

THICK LINES() REPRESENT THE WATER FLOW, ALL VALVES ON THE RELATED PIPE LINE SHOULD BE OPEN BEFORE OPERATION OF EQUIPMENT.
THE VALVES ON THE OTHER PIPE LINES SHOULD BE CLOSED.

VALVE OPEN VALVE CLOSE

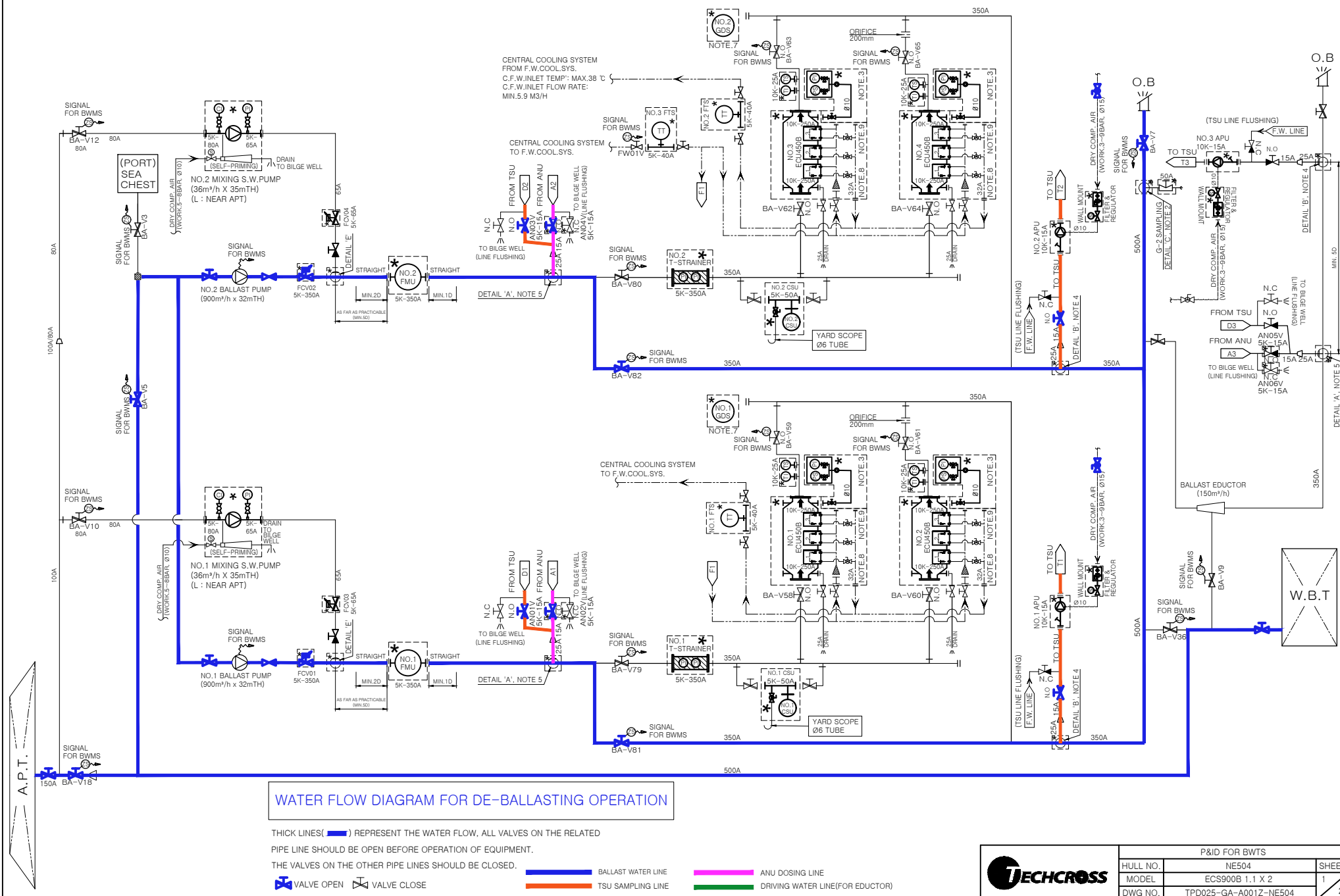
BALLAST WATER LINE
TSU SAMPLING LINE

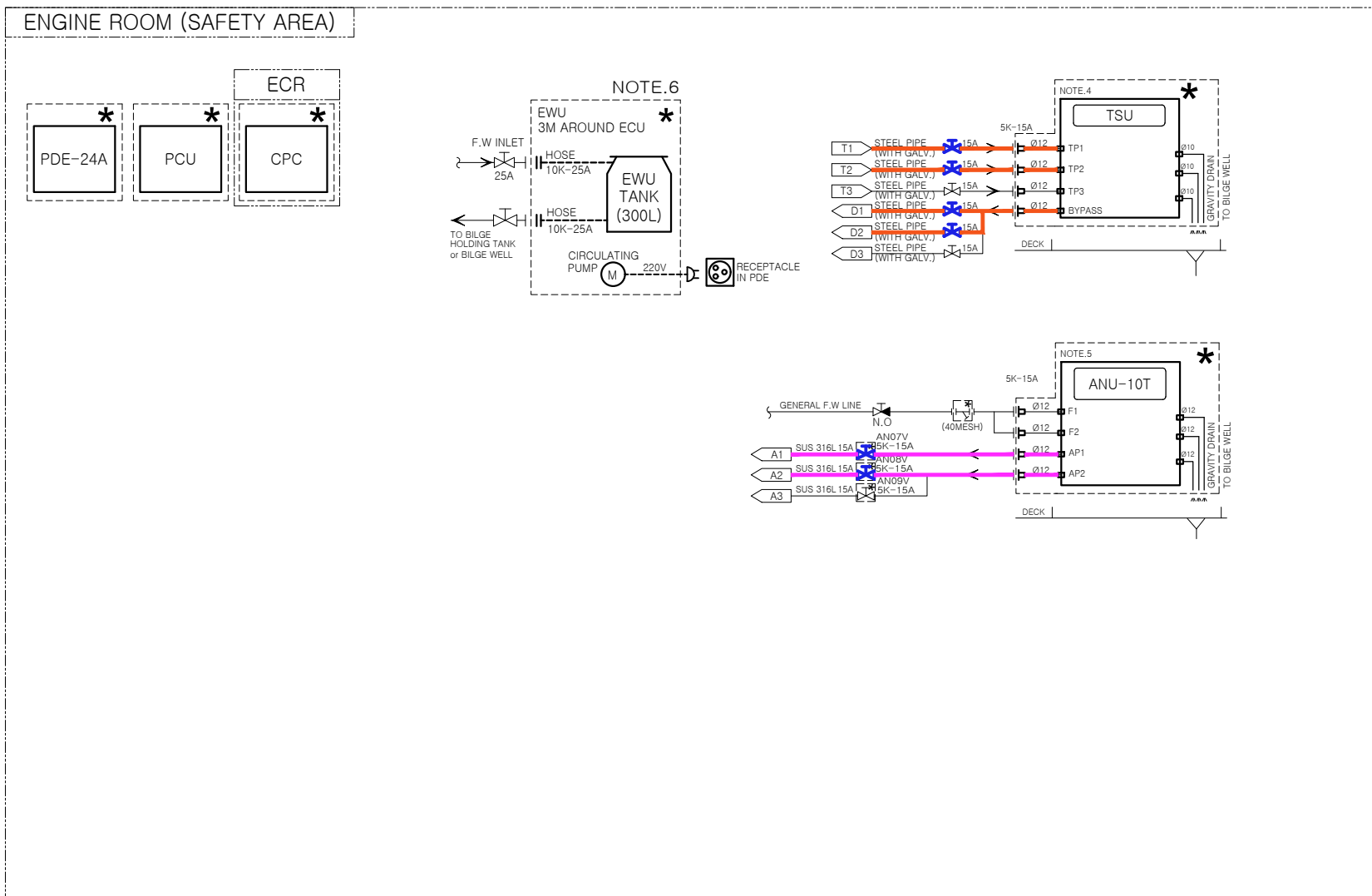
SEA WATER LINE (30.0 PSU)
MIXED WATER LINE (1.2 PSU)
ANU DOSING LINE
DRIVING WATER LINE(FOR EDUCATOR)



P&ID FOR BWTS		
HULL NO.	NE504	SHEET
MODEL	ECS900B 1.1 X 2	2
DWG NO.	TPD025-GA-A001Z-NE504	2

ENGINE ROOM (SAFETY AREA)





WATER FLOW DIAGRAM FOR DE-BALLASTING OPERATION

THICK LINES() REPRESENT THE WATER FLOW, ALL VALVES ON THE RELATED PIPE LINE SHOULD BE OPEN BEFORE OPERATION OF EQUIPMENT.

THE VALVES ON THE OTHER PIPE LINES SHOULD BE CLOSED.

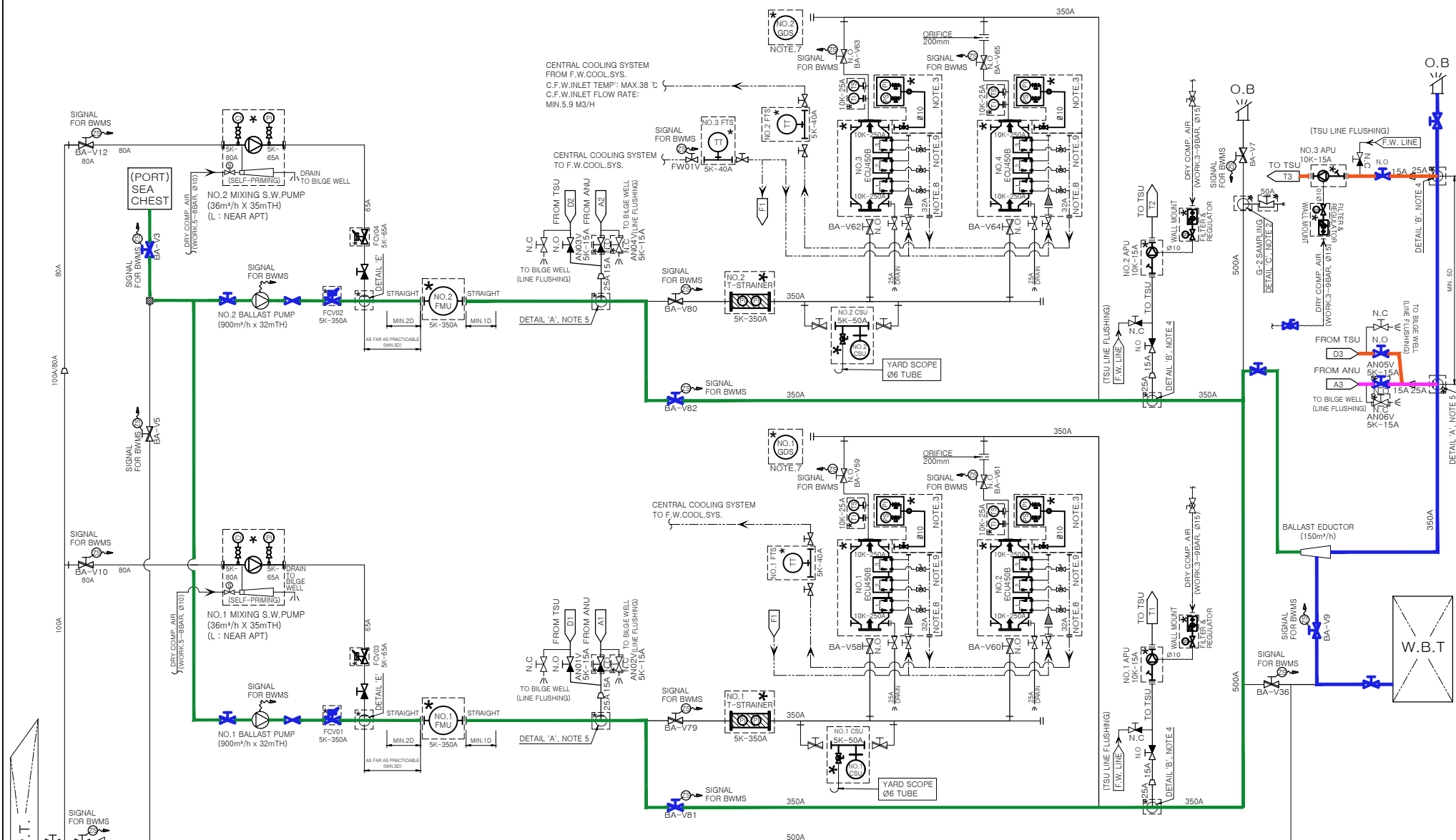
VALVE OPEN VALVE CLOSE

BALLAST WATER LINE ANU DOSING LINE


TSU SAMPLING LINE DRIVING WATER LINE(FOR EDUCATOR)

P&ID FOR BWTS			
HULL NO.	NE504	SHEET	
MODEL	ECS900B 1.1 X 2	2	
DWG NO.	TPD025-GA-A001Z-NE504	2	

ENGINE ROOM (SAFETY AREA)




WATER FLOW DIAGRAM FOR STRIPPING OPERATION

THICK LINES() REPRESENT THE WATER FLOW, ALL VALVES ON THE RELATED PIPE LINE SHOULD BE OPEN BEFORE OPERATION OF EQUIPMENT.



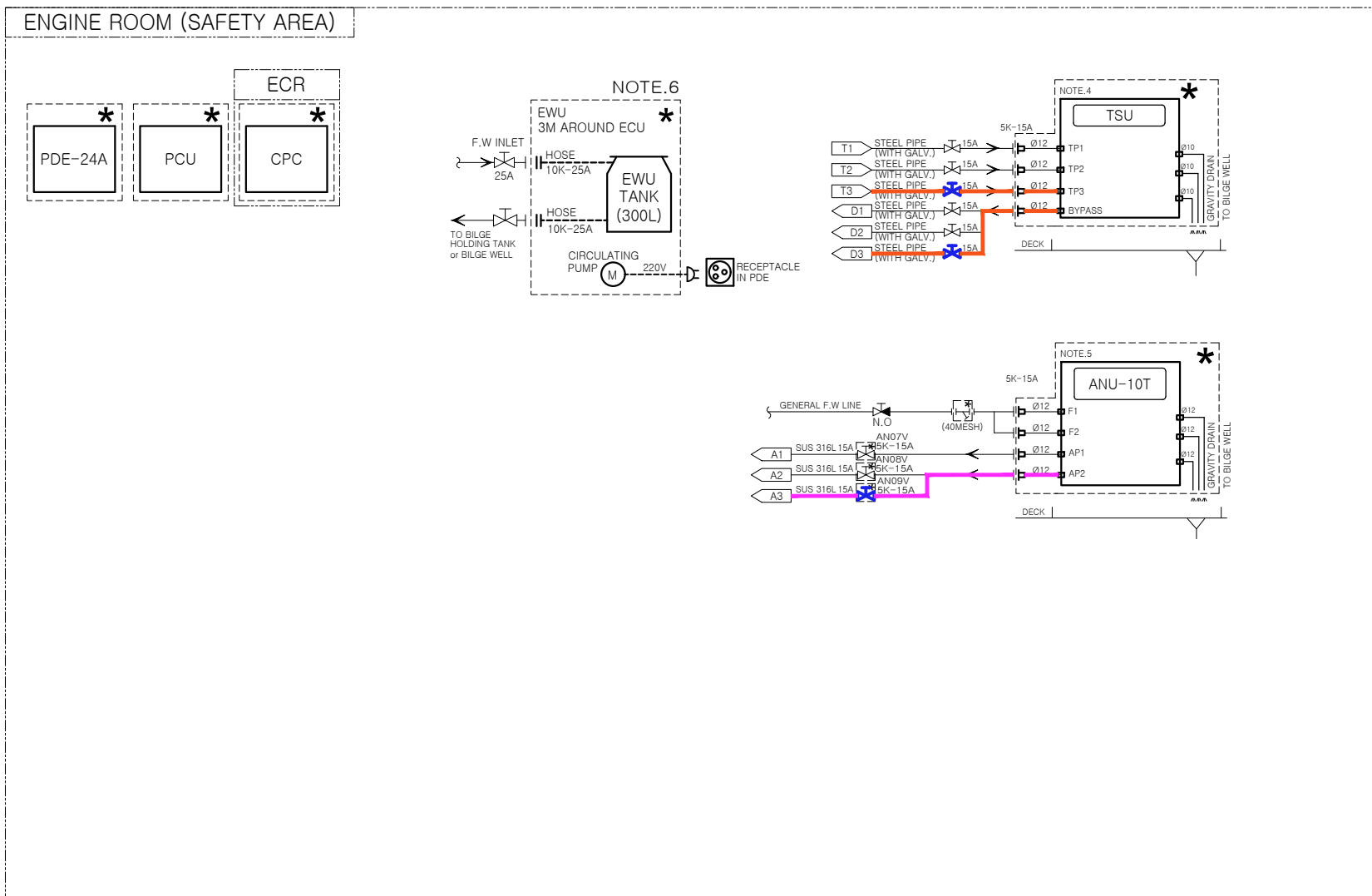
VALVE OPEN VALVE CLOSE

 BALLAST WATER LINE
 TSU SAMPLING LINE

 ANU DOSING LINE
 DRIVING WATER LINE(FOR EDUCTOR)



P&ID FOR BWTS		
HULL NO.	NE504	SHEET 1
MODEL	ECS900B 1.1 X 2	
DWG NO.	TPD025-GA-A001Z-NE504	



WATER FLOW DIAGRAM FOR STRIPPING OPERATION

THICK LINES() REPRESENT THE WATER FLOW, ALL VALVES ON THE RELATED PIPE LINE SHOULD BE OPEN BEFORE OPERATION OF EQUIPMENT. THE VALVES ON THE OTHER PIPE LINES SHOULD BE CLOSED.

VALVE OPEN VALVE CLOSE
 BALLAST WATER LINE ANU DOSING LINE
 TSU SAMPLING LINE DRIVING WATER LINE(FOR EDUCATOR)

P&ID FOR BWTS			
HULL NO.	NE504	SHEET	
MODEL	ECS900B 1.1 X 2	2	
DWG NO.	TPD025-GA-A001Z-NE504	2	