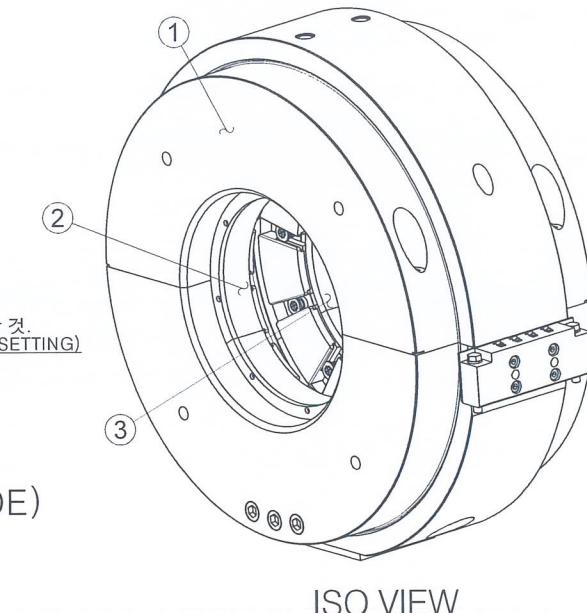
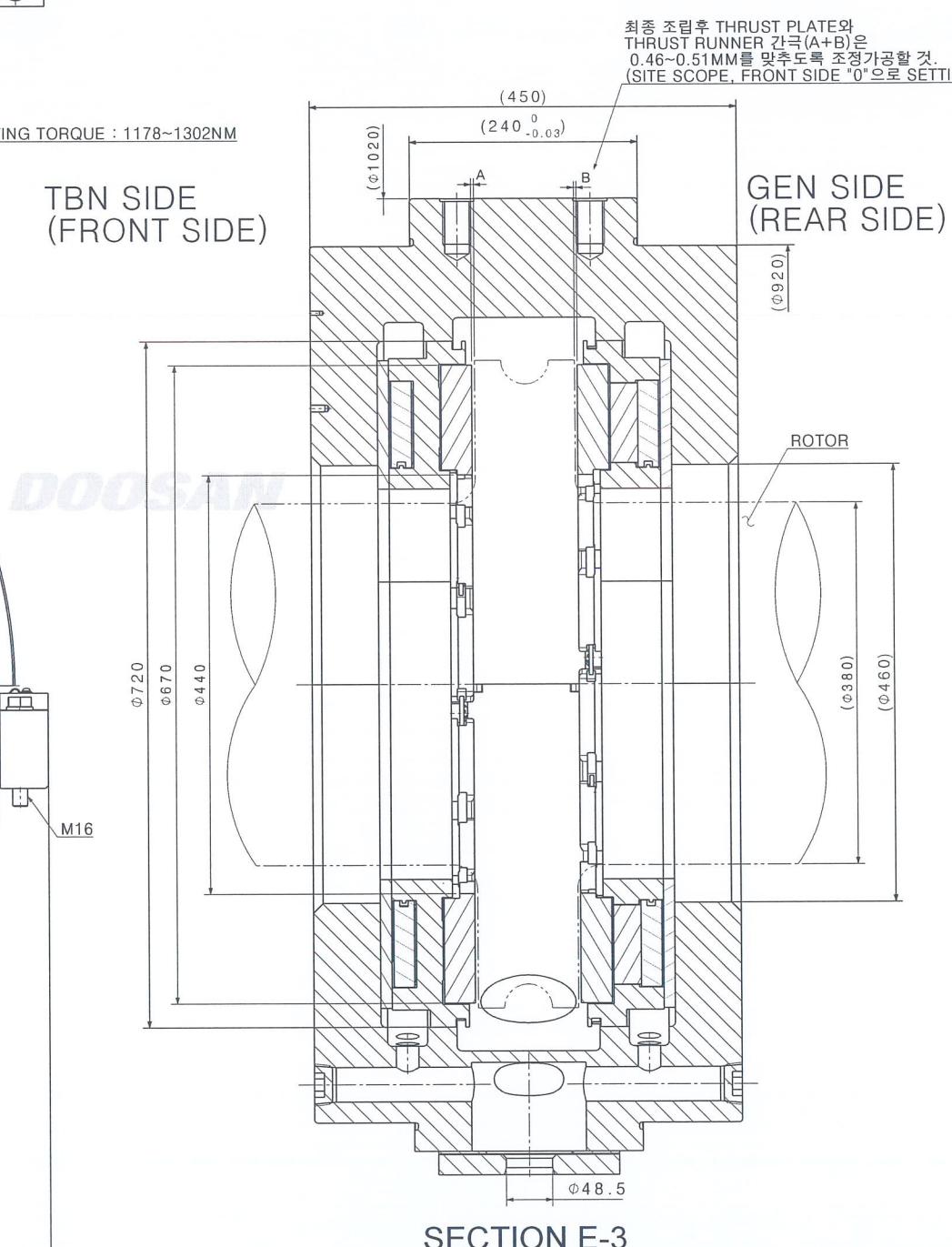


표면거칠기 SURFACE FINISHES POLISHING FINISHES	적용 규정 APPLIES TO SPECIFICATIONS	가공일반규칙 GENERAL RULES MANUFACTURING RULES	선행자수 PREVIOUS EDITIONS DIMENSION RANGE(D.R.)	LINER DIMENSIONS		각도 ANGLE DIMENSION RANGE(D.R.)	직선도 STRAIGHTNESS DIMENSION RANGE(D.R.)	NO.	DESCRIPTION ITEM NO.	MATERIAL MATERIAL	SIZE, DIG. NO. SIZE, DIG. NO.	Q'TY UNIT TOTAL	WT. (kg) UNIT TOTAL	REMARK	
				기준자수(mm) GENERAL TOLERANCE DIMENSION TOLERANCE	허용공差(mm) TOLERANCE										
6.3 ▽	ISO2788-mK		D R ≤ 120	±0.2	D R ≤ 10	±1°	D R ≤ 300	0.4	1	THRUST BEARING RING ASSY(BOM)	SEE EXCEL BOM	TD0062056	1	1332	
			120 D R ≤ 400	±0.5	10 D R ≤ 50	±0° 30'	300 D R ≤ 1000	0.6	2	THRUST CAGING ASSY(TBN)	SEE EXCEL BOM	TD0062058	1	158	
			400 D R	±0.8	50 D R	±0° 20'	1000 D R ≤ 3000	0.8	3	THRUST CAGING ASSY(GEN)	SEE EXCEL BOM	TD0062064	1	158	



## 제작용

SECTION E-3

## NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
  2. STAMPING은 TD0060731을 따를 것
  3. 조립시, TORQUE TABLE은 TD0060700에 따라 작업할 것
  4. CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
  5. BABBITT소재는 ASTM B23 GR.2 사용할 것
  6. BEARING PEDESTAL의 접촉면율은 80%이상이며 오일 공급부와 배수부에 대해서 100% 접촉되어야 함(HORIZONTAL SCOPING)

1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW BEARING STAMPING PER TD0060731
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2
6. CONTACT AREA BETWEEN BEARING AND PEDESTAL IS MIN.80%  
AND 100% AT OIL FEED AND DRAIN HOLE(SITE SPECIFIC)

△	방정보	2025.01.09	김종현	2025.01.09	전종현
△	NAME (한글)	DATE (날짜)	NAME (영문)	DATE (날짜)	NAME (한글) DATE (날짜)
REV (변경)	RECORDED BY (작성)	REVIEWED BY (검토)	APPROVED BY (인가)		

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			REFRIVED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.	
	PROJ. (도면번호) 3-2	UNIT (단위) mm	TITLE (도면명) THRUST BEARING ASSY (OD670xD1440)	
	신규작성		SCALE (확대비) N/S	
DESCRIPTION OF REVISION (개정시유)			ITEM NO. (본류번호)	DWG. NO. (도면번호)
REF. DWG. NO. (도면번호) : REV. NO. : XX				TD0062055
6	A1 ( 594x841mm )		CONT. NO. (도면번호, 부록번호)	