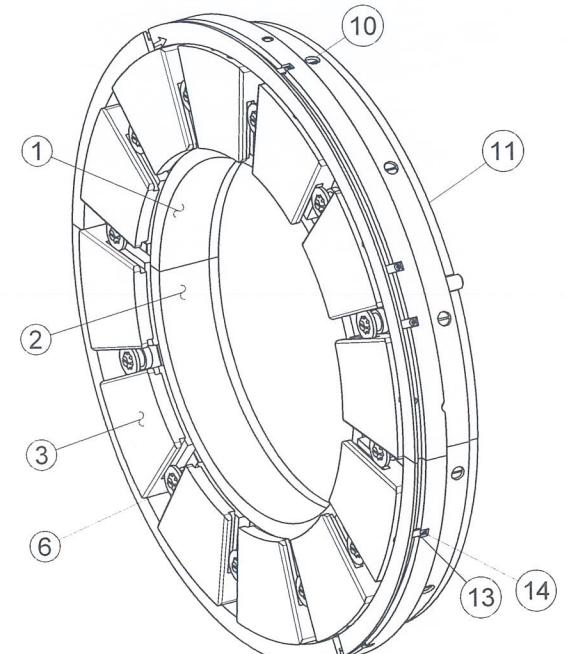
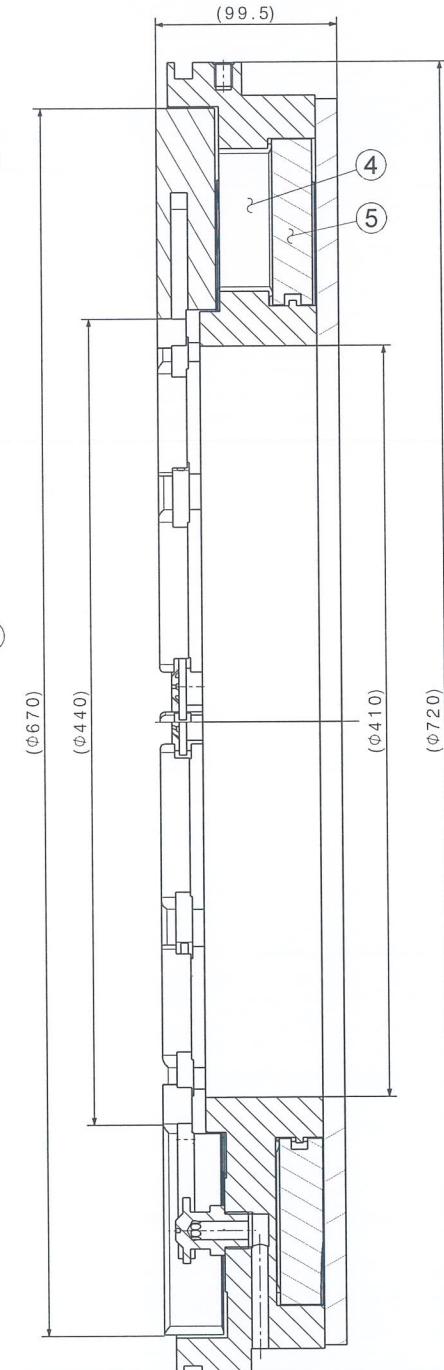
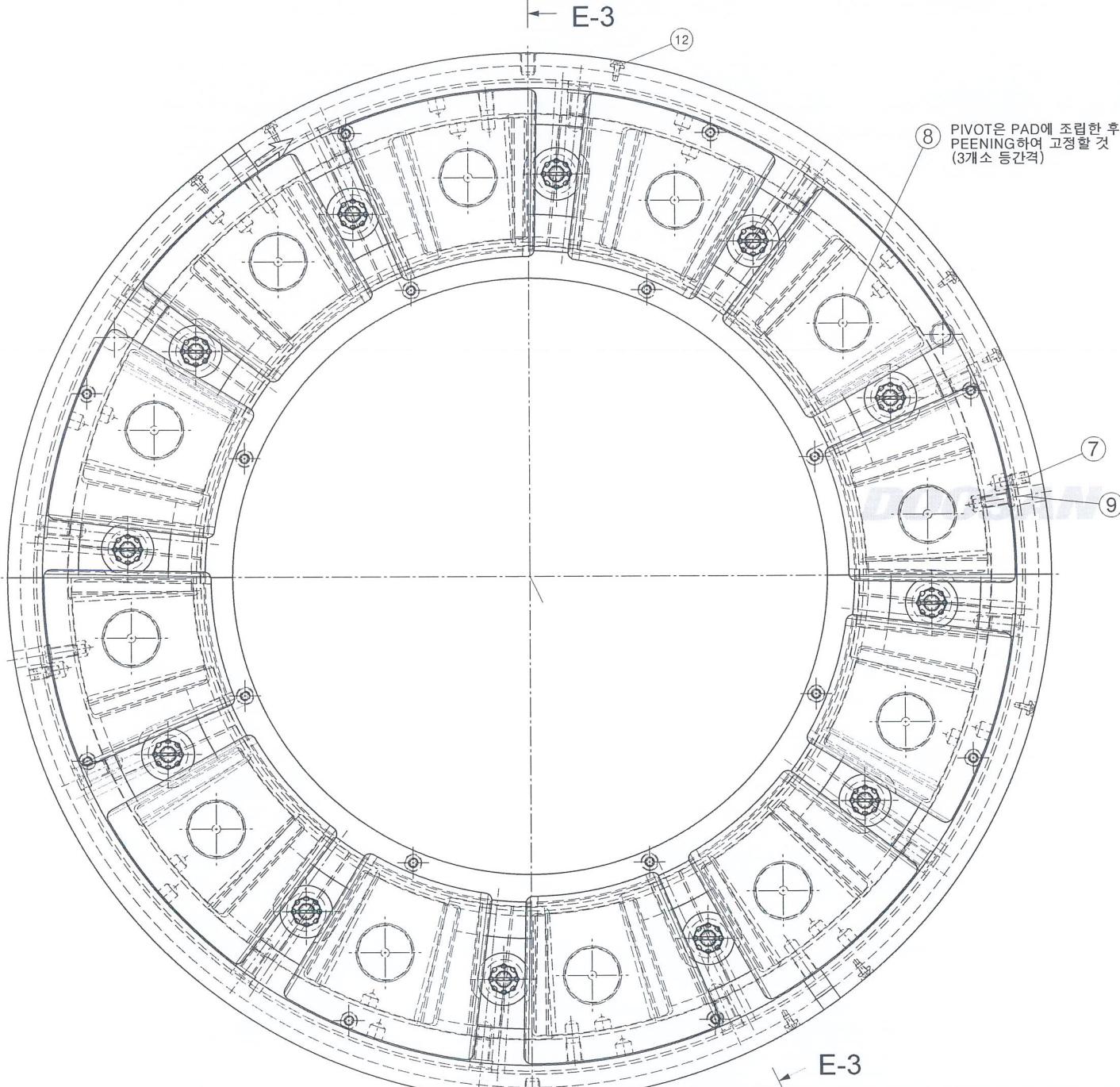
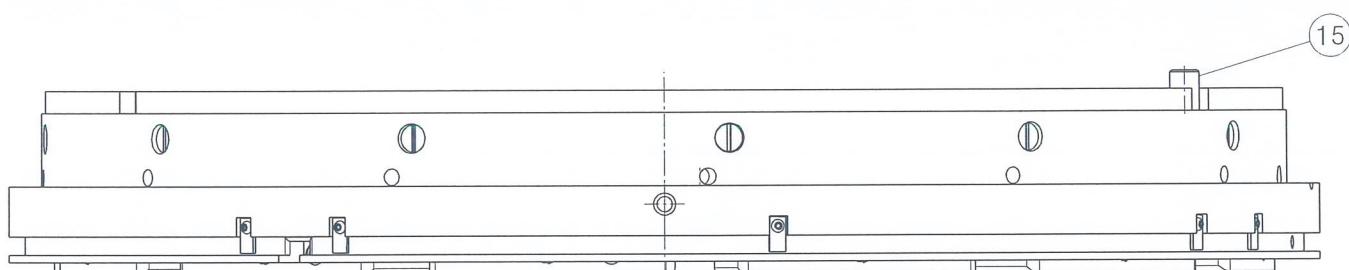


TD0062064-A/S/N2025010900615		1	2	3	4	5	6	7	8
표면거칠기 SURFACE FINISHNESS	적용 규정 APPLIQUED PRACTICES	기준 일반 문서 GENERAL MACHINING DIMENSIONING	선형지수 LINEAR DIMENSIONS	각도 ANGLE	직선도 STRAIGHTNESS	WT. (kg) UNIT TOTAL	REMARK		
6.3 / ISO2768-mK			기준치수(m) DIMENSION RANGE(D.R.) 허용공差(m) TOLERANCE 120 < D.R. ≤ 400 ±0.5 10 < D.R. ≤ 50 ±0° 30' 300 < D.R. ≤ 1000 ±0.8 50 < D.R. ≤ 3000 ±0° 20'	기준치수(m) DIMENSION RANGE(D.R.) 허용공差(m) TOLERANCE 120 < D.R. ≤ 400 ±0.5 10 < D.R. ≤ 50 ±0° 30' 300 < D.R. ≤ 1000 ±0.8 50 < D.R. ≤ 3000 ±0° 20'	기준치 0.4mm TOLERANCE D.R. ≤ 100 0.4 D.R. > 100 0.6 D.R. ≤ 3000 0.8	1			



ISO VIEW

제작

## NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD00607000에 따라 작업 할 것
4. CTQ(CRITICAL TO QUALITY)는 TD0060732을 따를 것
5. BABBITT 소재는 ASTM B23 GR.2 사용할 것

1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW BEARING STAMPING PER TD0060731
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2

△	방정현	2025.01.09	김동현	2025.01.09	전홍영	2025.01.09
REV (회)	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)
	PREPARED BY (회)		REVISED BY (회)		APPROVED BY (회)	

PROJECT  
(공사명)

DOOSAN Enerbility

PROJ (회)	TITLE (제작)
	THRUST CASING ASSY(GEN)
△	신규작성
DESCRIPTION OF REVISION(개정사항)	ITEM NO.(문서번호) (도면번호) DWG NO TD0062064
REF. DWG NO. (도면번호):	REV. NO. : XX
CONT. NO. (도면리 번호)	A 1/1