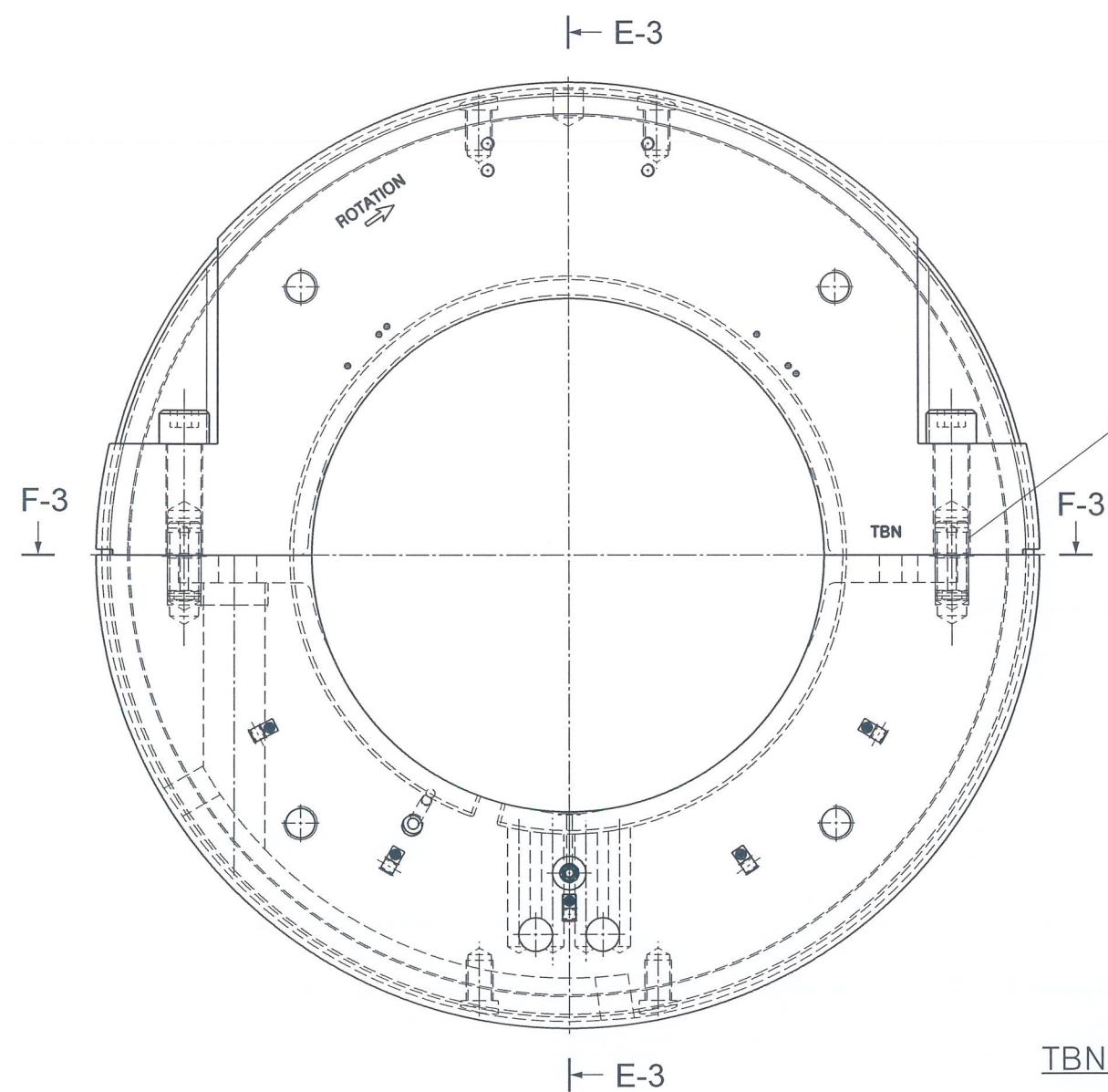
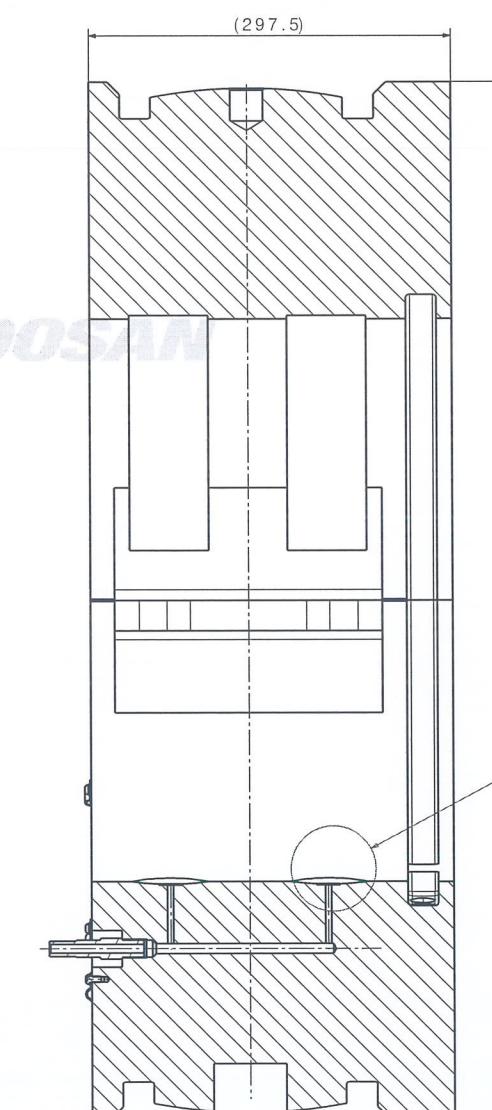


SECTION F-3

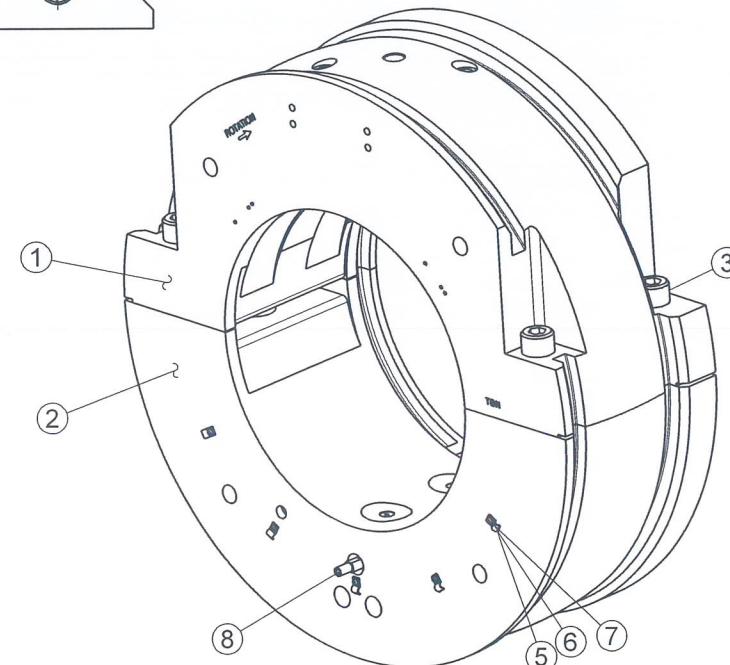


TBN SIDE



GEN SIDE

SECTION E-3



ISO VIEW

제작용

## NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업 할 것
4. CTQ(CRITICAL TO QUALITY)은 TD0060732를 따를 것
5. BABBITT 소재는 ASTM B23 GR.2사용할 것
6. 수압시험 대상은 타원형 베어링이며 34.5MPa (5000PSI)로 수행할 것
1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW BEARING STAMPING PER TD0060731
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2
6. HYDRAULIC PRESSURE TEST IS ONLY FOR ELLIPTICAL BEARING WITH 34.5MPa

<input checked="" type="checkbox"/>					
<input checked="" type="checkbox"/>	방정호	2025.01.09	김동우	2025.01.09	전홍영
REV ( <input checked="" type="checkbox"/> )	NAME ( <input checked="" type="checkbox"/> )	DATE ( <input checked="" type="checkbox"/> )	NAME ( <input checked="" type="checkbox"/> )	DATE ( <input checked="" type="checkbox"/> )	NAME ( <input checked="" type="checkbox"/> )

PROJECT  
()

DOOSAN Enerbility

<input checked="" type="checkbox"/>					
<input checked="" type="checkbox"/>	신규작성		TITLE ( <input checked="" type="checkbox"/> )		
<input checked="" type="checkbox"/>	DESCRIPTION OF REVISION(개정시유)		BEARING CASING ASSY(T5)		
REF. DWG NO. (도면번호) :	REV. NO. : XX	ITEM NO.(도면번호)	DWG NO (도면번호)	TD0062040	REV. ( <input checked="" type="checkbox"/> )
A1 ( 594x841mm )	CONT. NO. (도면번호)		CONT. NO. (도면번호)		SHEET ( <input checked="" type="checkbox"/> )
					A 1/1