

A

B

C

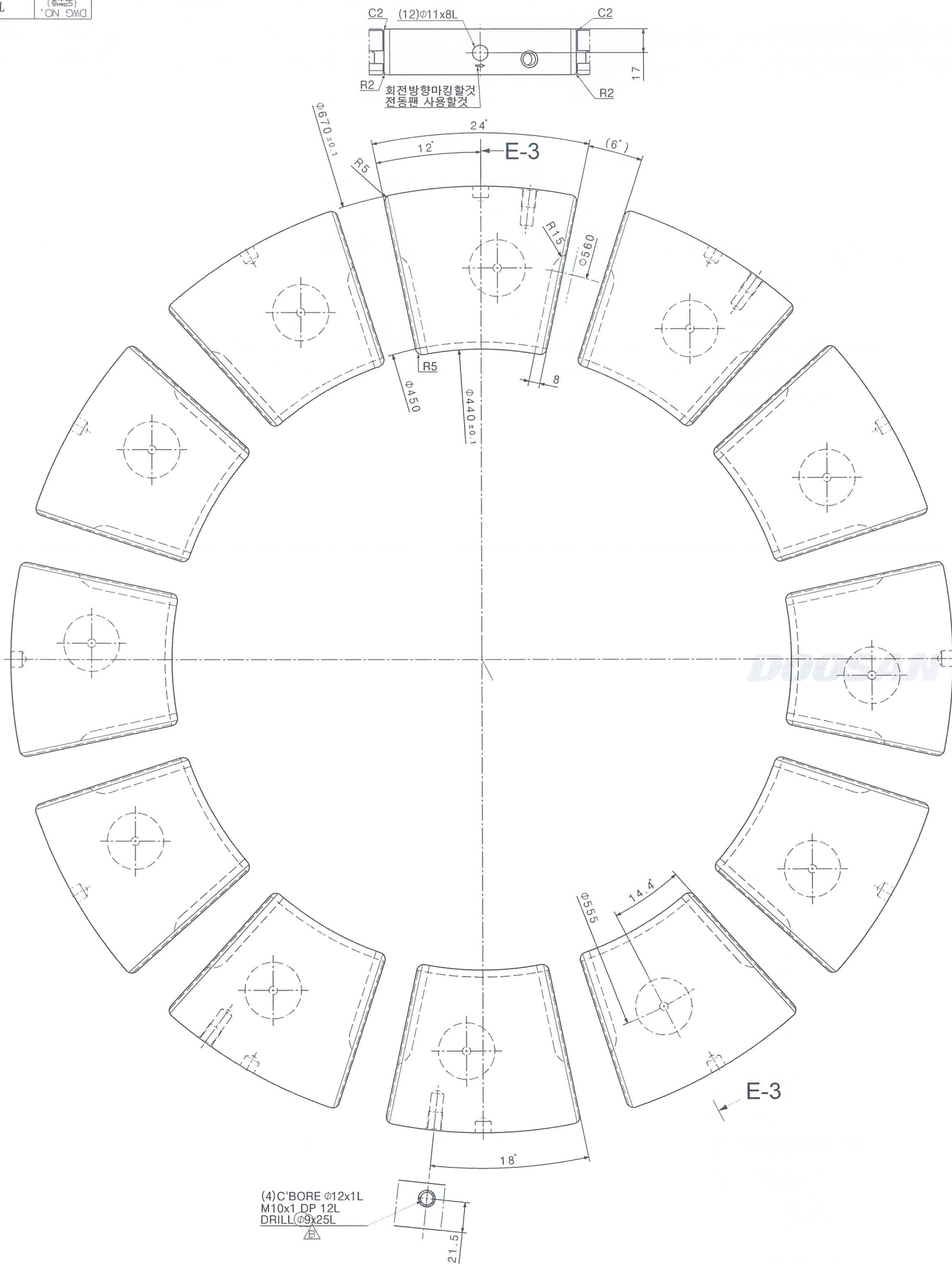
D

E

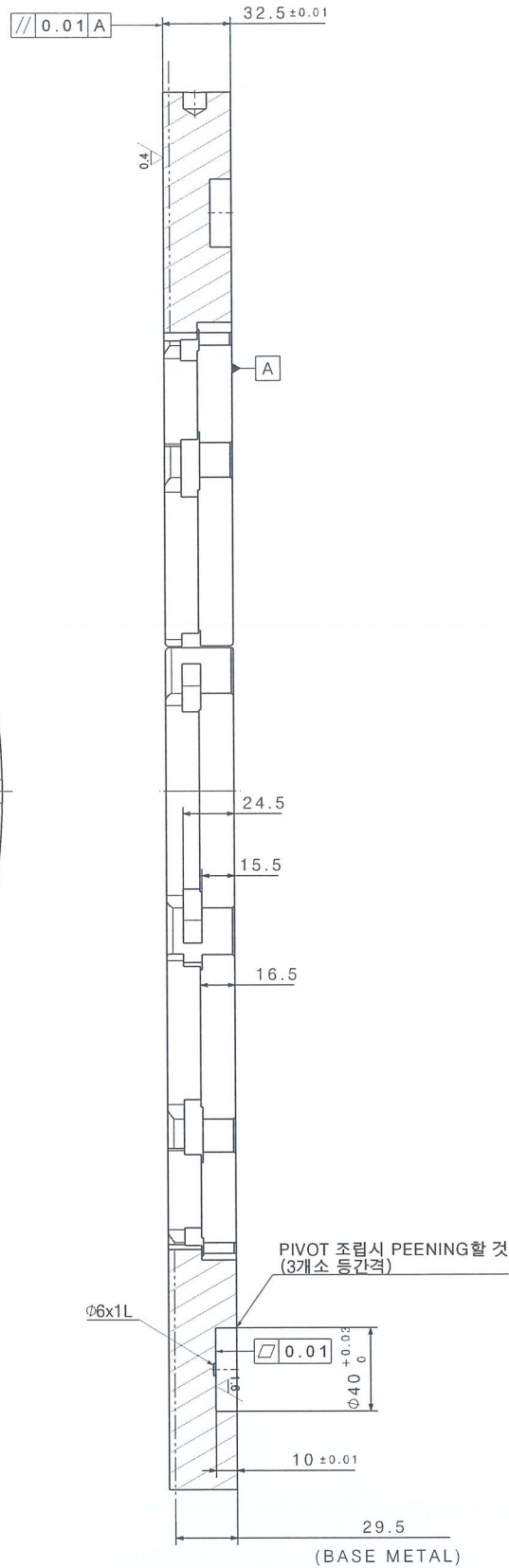
F

G

H

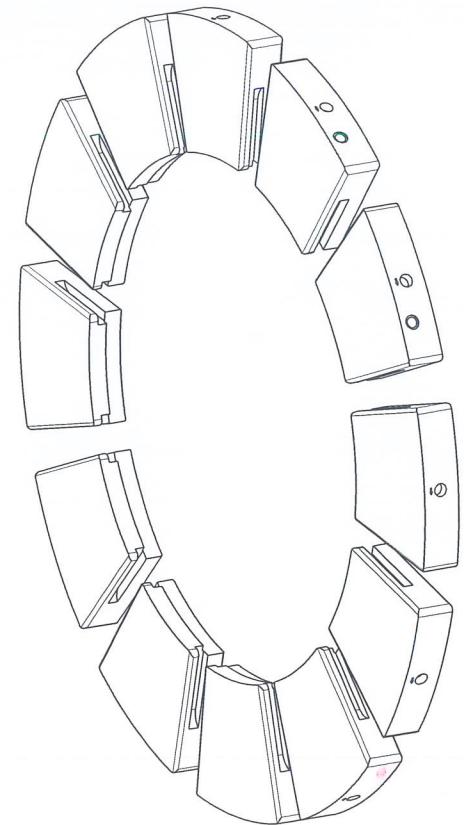


표면처리기 SURFACE FINISHES	표면규격 SURFACE FINISHES	가공방법 MACHINING METHODS	선형치수 LINER DIMENSIONS		각도 ANGLE		관직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DIM. NO.	Q'TY	WT. (kg)		REMARK
			기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE						UNIT	TOTAL	
6.3/	ISO2768-mK		D.R. ≤ 120	±0.2	D.R. ≤ 10	±0.1	D.R. ≤ 300	±0.1	1							
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0.3	300 < D.R. ≤ 1000	±0.5								
			400 < D.R.	±0.8	50 < D.R.	±0.7	1000 < D.R. ≤ 3000	±0.8								



SECTION E-3

PROJ (제25)	UNIT (제25)	SCALE (제25)	ITEM NO. (제25)	TITLE (제25)	DWG NO (제25)	REV (제25)	SHEET (제25)
치수변경(H-3)	mm	N/S		THRUST PAD (GEN)	TD0062066	B	1/1
DESCRIPTION OF REVISION (개칭서유)							
REF. DWG NO. (도면번호) :				REV. NO. : XX			



ISO VIEW

제 작 용

NOTES

- 명시되지 않은 FILLET처수는 TOOL곡을 따를 것 (단 1mm이하)
- 명시되지 않은 TAP DRILL깊이는 가상의 나사산 2개를 물리는 깊이로 할 것
- 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임
- 날카로운 모서리부, BURR 제거할 것
- 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것

- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
- TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
- CHECK ALL TAP HOLES WITH GO, NO-GAUGE
- FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC

ⓑ	방정모	2025.01.16	김용국	2025.01.16	전홍형	2025.01.16
ⓒ	방정모	2025.01.09	김용국	2025.01.09	전홍형	2025.01.09
REV (제25)	NAME (제25)	DATE (제25)	NAME (제25)	DATE (제25)	NAME (제25)	DATE (제25)
	PREPARED BY (제25)		REVIEWED BY (제25)		APPROVED BY (제25)	

PROJECT
(공명)

DOOSAN Enerbility

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PROJ (제25)	UNIT (제25)	SCALE (제25)	ITEM NO. (제25)	TITLE (제25)	DWG NO (제25)	REV (제25)	SHEET (제25)
치수변경(H-3)	mm	N/S		THRUST PAD (GEN)	TD0062066	B	1/1
DESCRIPTION OF REVISION (개칭서유)							
REF. DWG NO. (도면번호) :				REV. NO. : XX			