

**NOTES:**

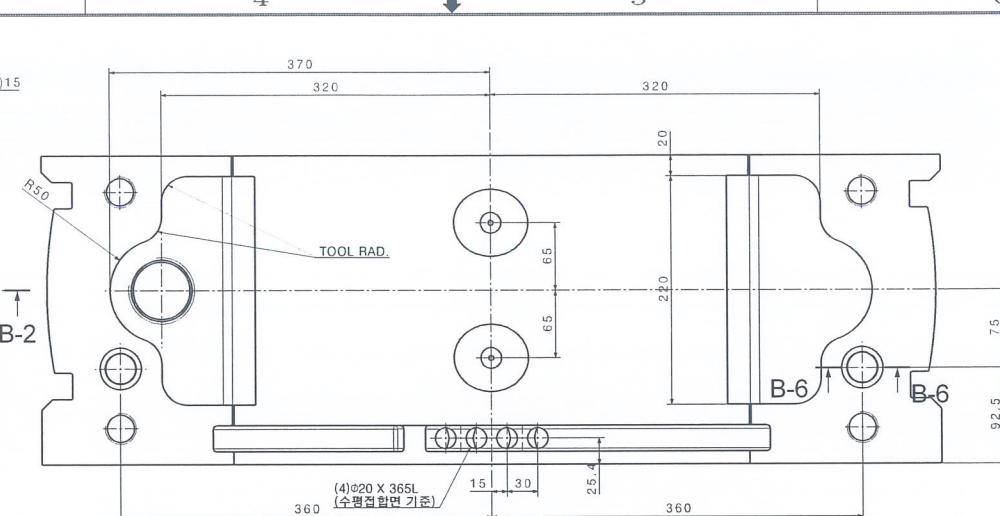
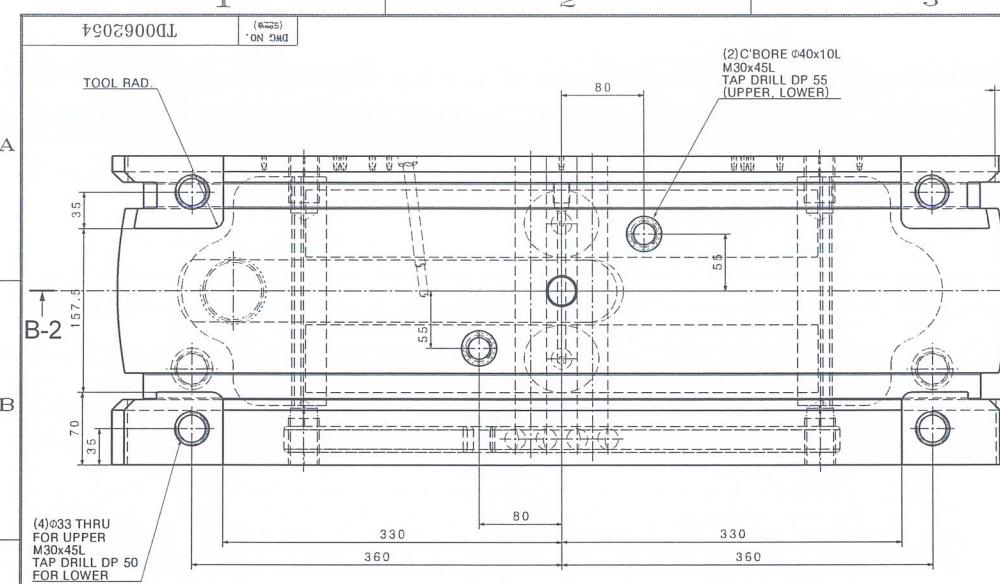
- 1) 릴 가공후 리마가공할 것  
상부부피세 0.01~0.02  
하부부피세 0.005~0.02  
(구멍기준, SEE NOTES 1)

ITEM	UNITS	SIZE / DIMENSION	TOLERANCE	ITEM	UNITS	SIZE / DIMENSION	TOLERANCE	ITEM	UNITS	SIZE / DIMENSION	TOLERANCE
GENERAL	mm	GENERAL TOLERANCE		GENERAL	mm	GENERAL TOLERANCE		GENERAL	mm	GENERAL TOLERANCE	
125	±0.5	120	±0.2	6.5	±0.1	6.5	±0.1	300	±10	300	±10
400	±0.5	340	±0.2	50	±0.1	50	±0.1	1000	±100	1000	±100
		400 < D.R.	±0.8	50 < D.R.	±0.2	50 < D.R.	±0.2	1000 < D.R.	0.8		

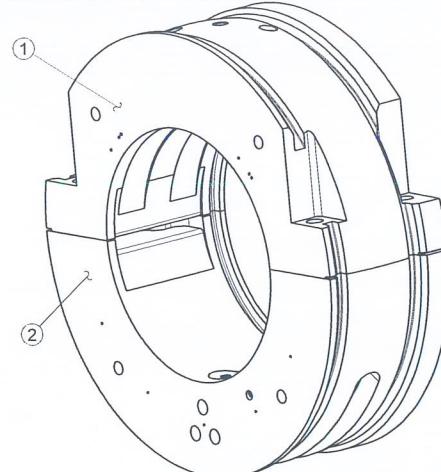
**PIN조립시 PEENING할 것**

**FIGURE 1**

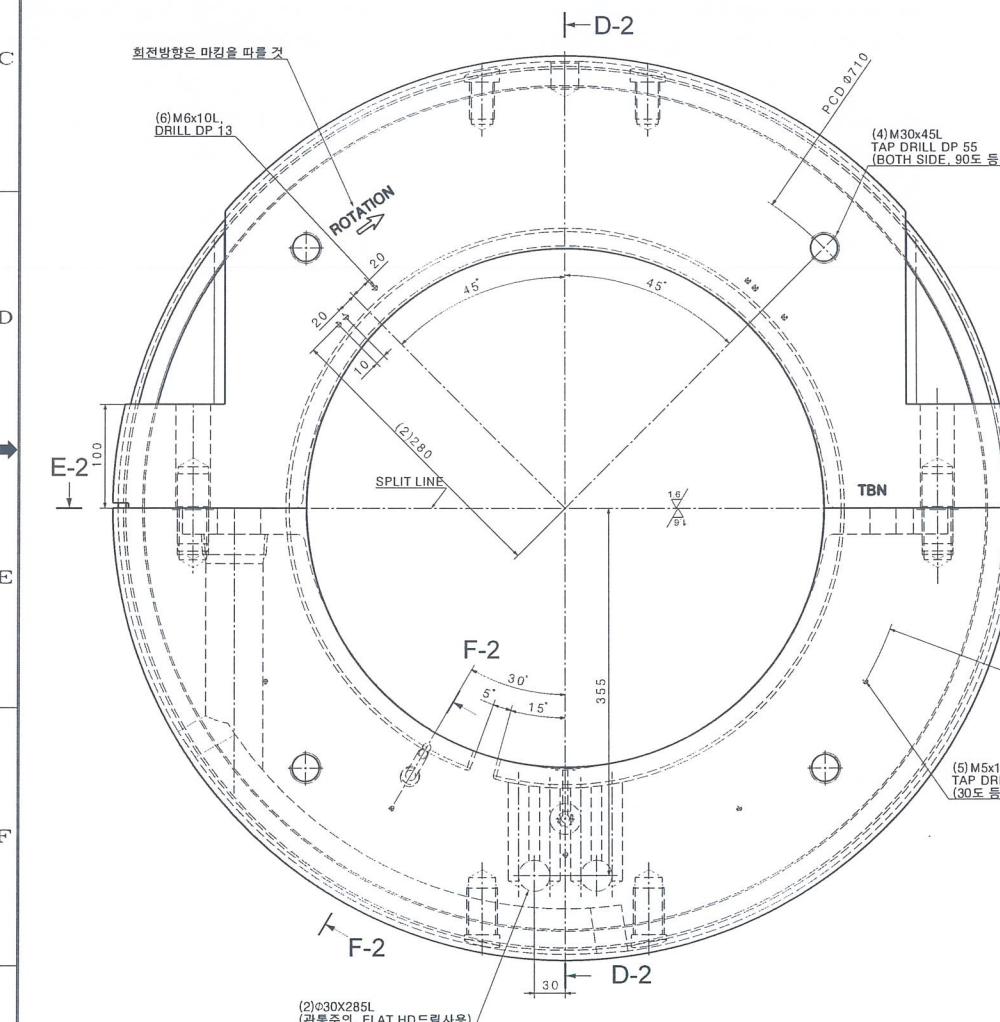
**FIGURE 2**



SECTION B-6



ISO VIEW



**TBN SIDE**

**SECTION E-2**

297.5

R3 TYP  
TOOL RAD  
R2  
R2  
C1.0  
BREAK SHARP EDGE  
Φ27x27L  
0.8  
C1.5  
C1.0  
= 0.02 A

(4) C1 상하  
(내경기공후)

(4) C1 상하  
(내경기공후)

Φ873.6  
Φ813.6  
Φ558.5  
Φ540.5  
Φ500 9 ± 0.3  
(깊이 37.5mm에 적용)

37.5  
12.5  
32.5  
65  
65  
Φ863.6  
Φ863.6  
Spherical (CAL)  
65  
32.5  
220  
20  
260  
199  
(2)Φ5 TO DIM  
Φ8  
5.0  
300  
Φ97  
(정각면)  
Φ506.6  
UPPER ONLY  
Φ518.5  
(BASE METAL)  
Φ773.6  
C'BORE  
0.25~18

P 13

25.4  
158.4  
25.4

SECTION E-2

GE

**NOTES**

1. 명시되지 않은 모든 단면
2. 명시되지 않은 단면
3. 모든 나사 TAP
4. 명시되지 않은 단면
5. 날카로운 모서리
6. 볼트구멍 및 P

1. FOLLOW TYPE  
DIM (ONLY B)  
2. TAP DRILL D

GEN SIDE

INBOARD는 원통형 가공임을 주의할 것

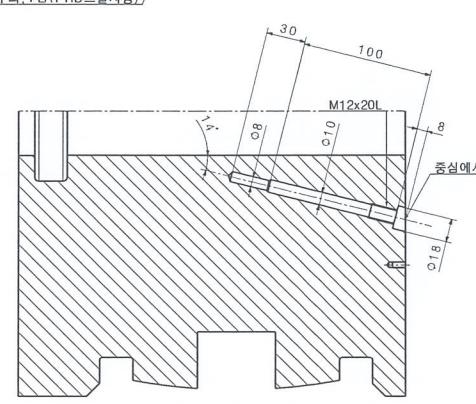
NOTES

1. 명시되지 않은 FILLET 치수는 TOOL 곡률을 따를 것(단 1mm 이하)
  2. 명시되지 않은 TAP DRILL 깊이는 가능한 나사나 선사를 풀리는 깊이로 할 것
  3. 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
  4. 명시되지 않은 치수는 CENTER를 기준으로 대칭임
  5. 날카로운 모서리부, BURR 제거할 것
  6. 블록구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것  
  1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
  2. TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
  3. CHECK ALL TAP HOLES WITH GO, NO-GAUGE
  4. FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
  5. REMOVE SHARP EDGE, BURR
  6. REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

	성인용	2025.01.09	성인용	2025.01.09	성인용
REV (Rev.)	NAME (姓名)	DATE (日期)	NAME (姓名)	DATE (日期)	NAME (姓名)

**DOOSAN** Enerbility

TY CHANG-HION, KOREA, AND IS NOT TO BE REPRODUCED OR USED TO FURNISH ANY INFORMATION



SECTION F.