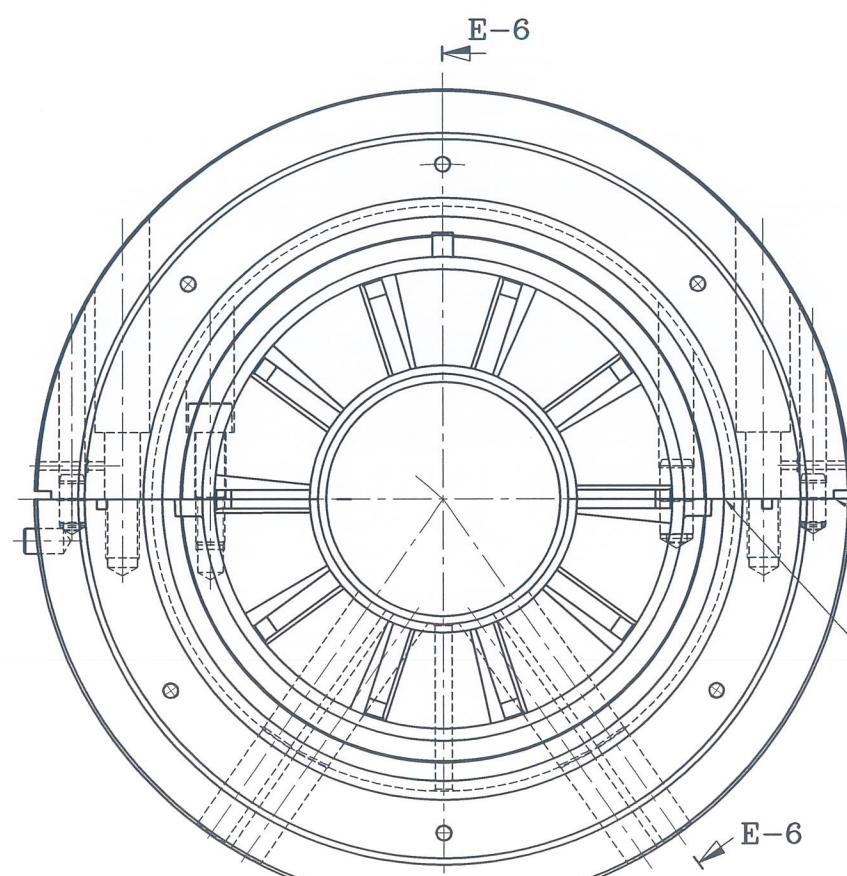
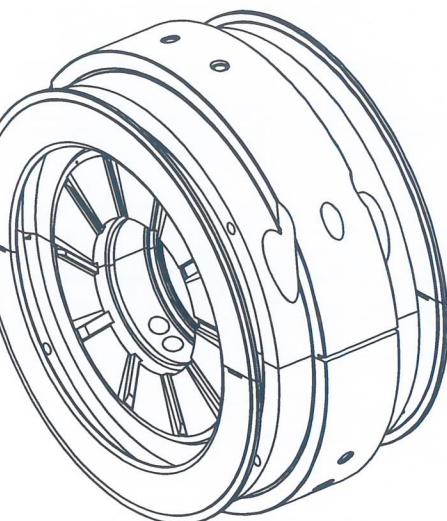
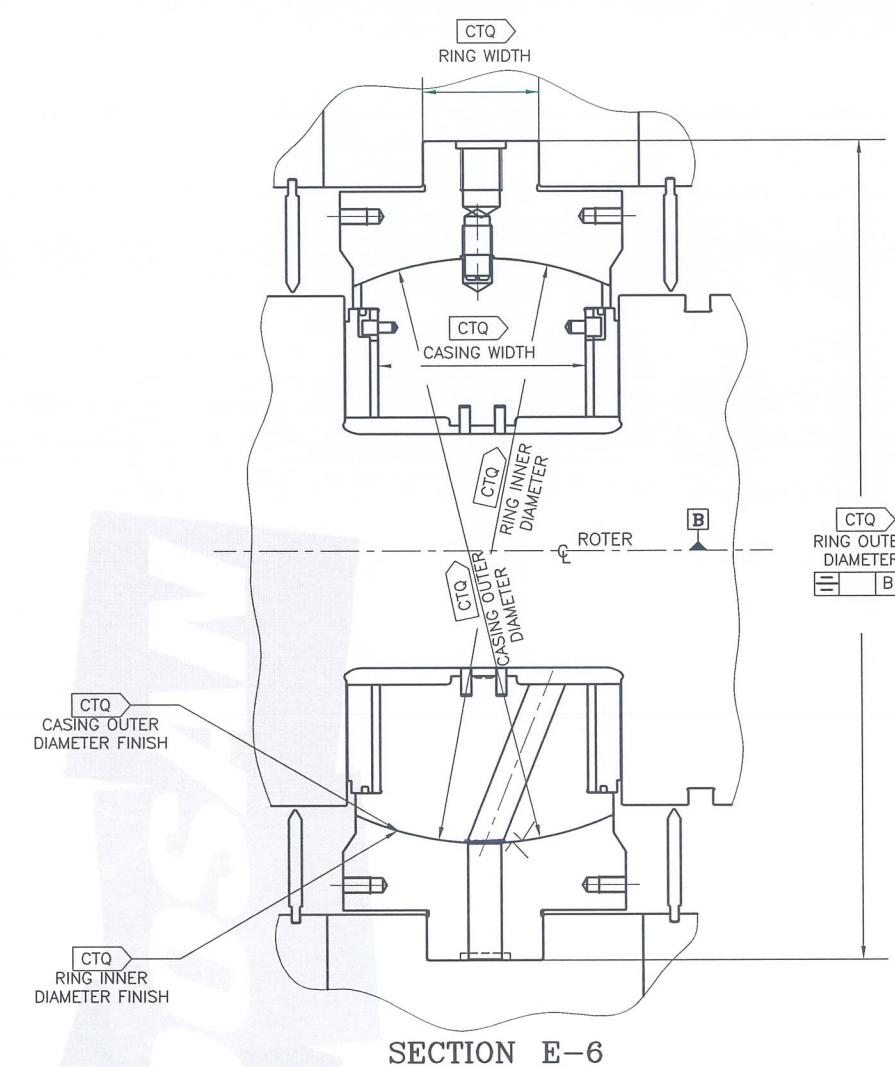


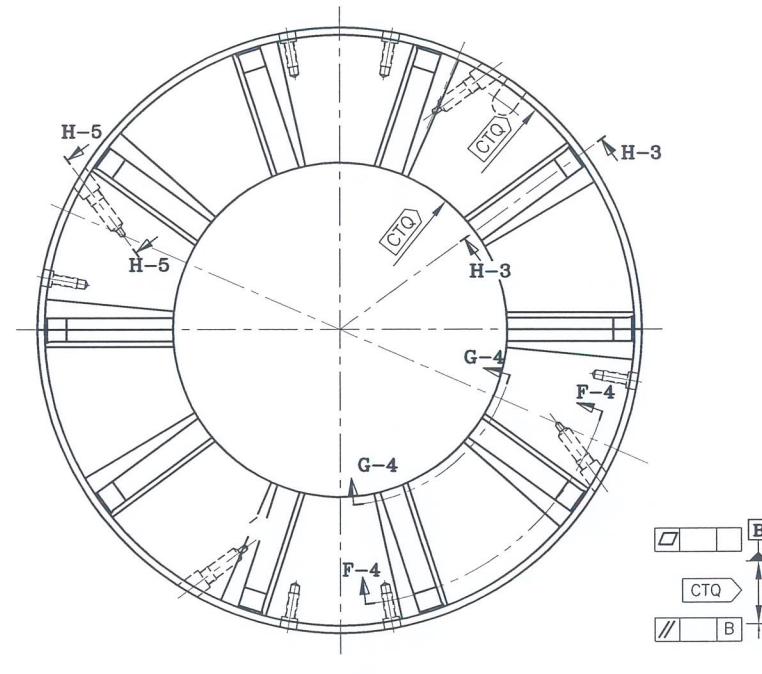
적용 규정 APPLIED PRACTICES	기준 일반 규칙 GENERAL TOLERANCE ON	기준치수(mm) DIMENSION RANGE(D.R.)	치수 허용공差(mm) TOLERANCE			NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK
			1st PLACE DECIMALS	2nd PLACE DECIMALS	각도 ANGLES							
MACHINED	D < D.R. ≤ 305	±0.5	±0.05									
MACHINED	305 < D.R. ≤ 610	±1.0	±0.07									
MACHINED	610 < D.R.	±1.0	±0.12									



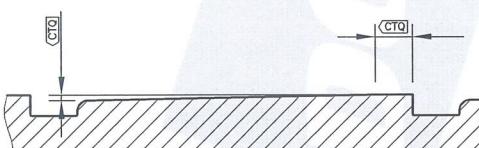
TAPER LAND THRUST BEARING



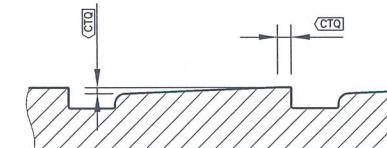
ISO VIEW FOR TAPER LAND THRUST BEARING ASSY



BEARING PLATE



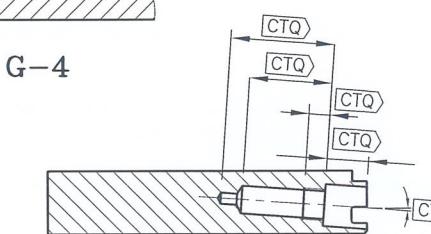
SECTION F-4



SECTION G-4



SECTION H-3



SECTION H-5

NOTES

1. 본 도면은 표준 베어링에 대한 CTQ치수를 나타낸다.
2. 공자는 제작도면 도면을 따르고, 제작도면에 명시되지 않을 경우
기하학적 공자는 0.03을 따른 것.

1. THIS DRAWING SHOWS CTQ DIMENSION FOR STANDARD BEARING.
2. TOLERANCE FOLLOW MACHINING DRAWING AND GEOMETRICAL
TOLERANCE FOLLOW 0.03 IN CASE OF NOT SHOWN MACHINING
DRAWING.

제작용

REV (변경)	1879	2017.05.15	0732	2017.05.15	0732	2017.05.15
PREPARED BY (제작)		NAME (성명)		NAME (성명)		DATE (일자)
REVIEWED BY (검토)						APPROVED BY (승인)

PROJECT
(공사명)

DOOSAN Doosan Heavy Industries & Construction

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OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.

PROJ. (공사명)	3rd (세대)	UNIT (단위)	mm	TITLE (도면명)	CRITICAL TO QUALITY FOR TURBINE BEARINGS
SCALE (단위)	N/S	ITEM NO. (도면번호)	DWG NO (도면 번호)	TD0060732	REV (변경)
DESCRIPTION OF REVISION (개정 사유)			CONT. NO. (도면관리 번호)	B	SHEET (화면)
CAD FILE NAME(파일명) : TD0060732_3/4				3/4	