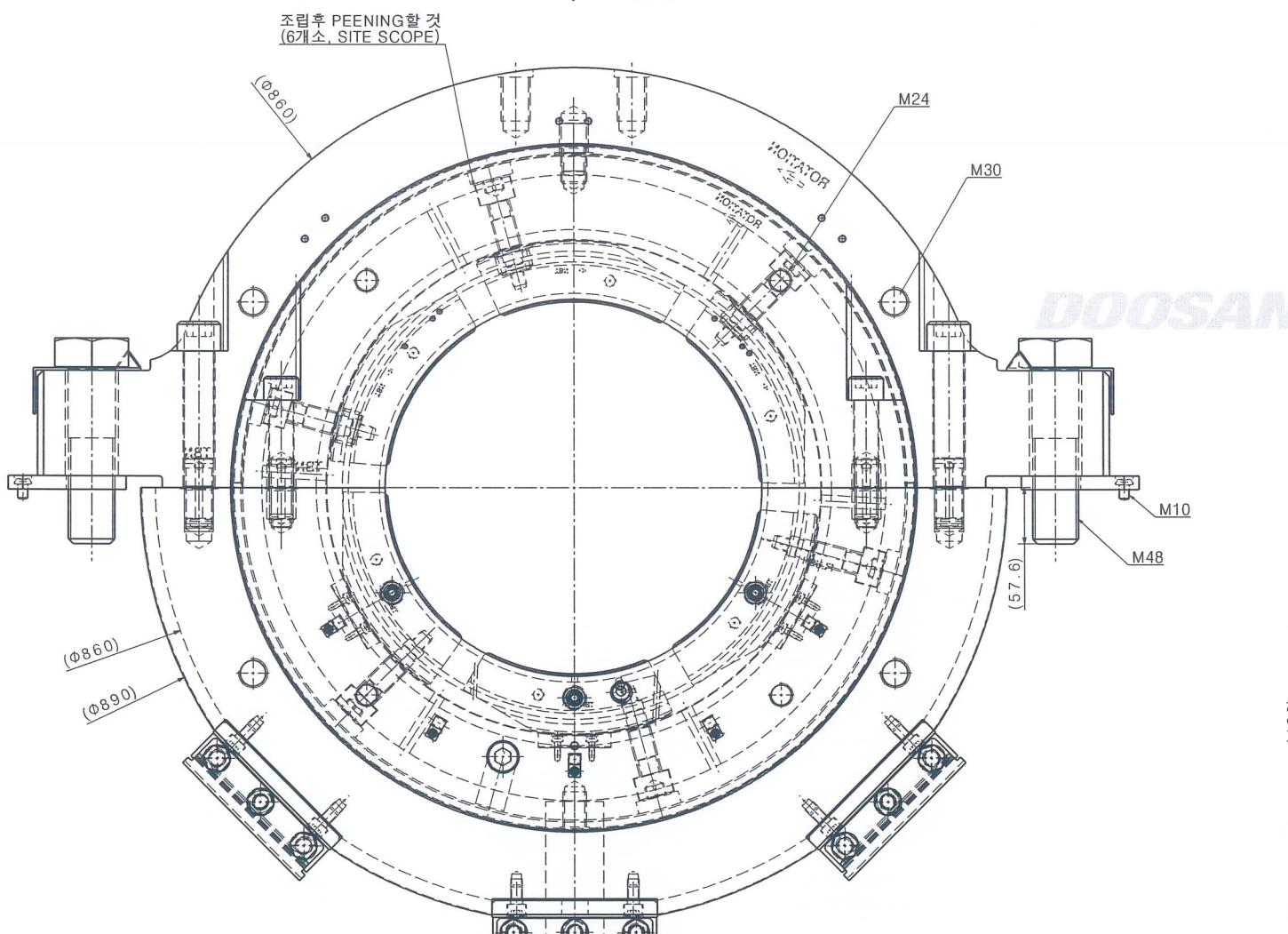
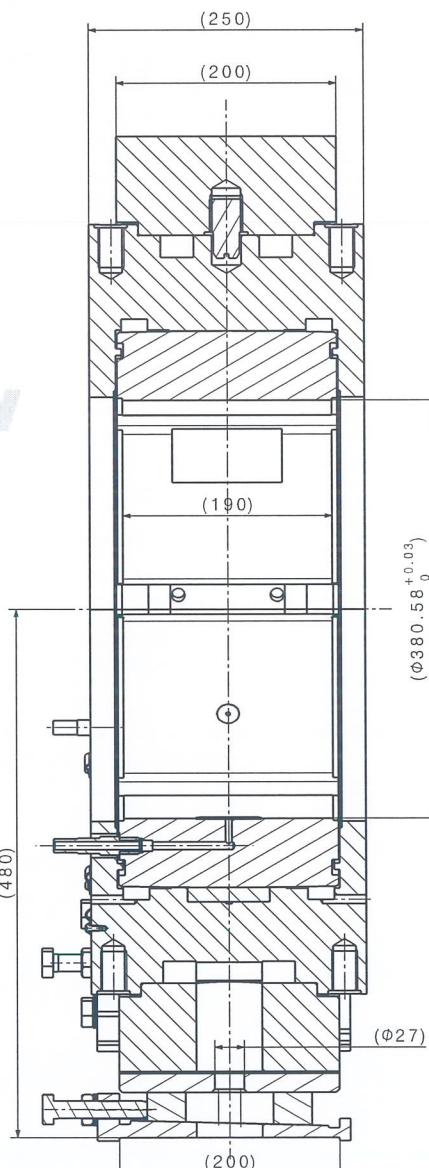


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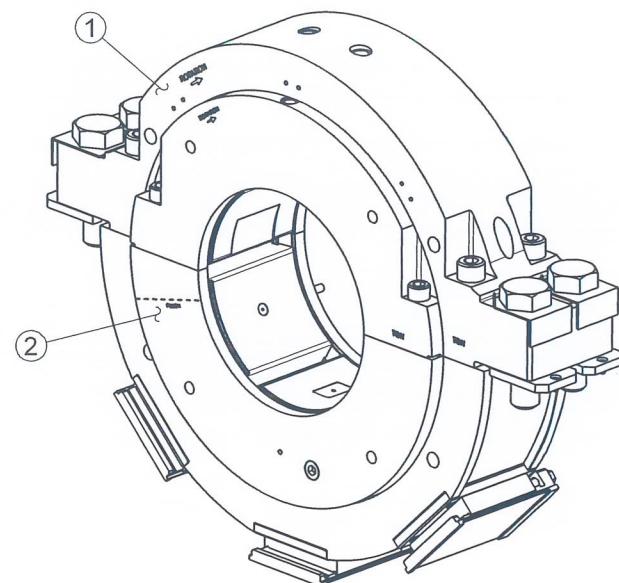


1

GEN SIDE



SECTION E-3



ISO VIEW

제작용

NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행 할 것
 2. 명시하지 않은 STAMPING은 TD0060731을 따를 것
 3. 조립시, TORQUE TABLE TD0060700에 따라 작업 할 것
 4. CTQ(CRITICAL TO QUALITY)은 TD0060732를 따를 것
 5. BABBITT 소재는 ASTM B23 GR.2 사용할 것
 6. BEARING과 PEDESTAL 간의 접촉면율은 80%이상이며 모든 공급부과 배유부에서는 100%접촉되어야 함.(SITE SCOPE)
 7. BALL 토클 시험은 타원형 베어링이며 TD0060733 TYPE B를 따를 것 (드론 SCOPE)

1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
 2. FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
 3. FOLLOW BEARING TORQUE TABLE PER TD0060700
 4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
 5. BABBITT MATERIAL IS ASTM B23 GR.2
 6. CONTACT AREA BETWEEN BEARING AND PEDESTAL IS MIN. 80% AND 100% AT OIL FEED AND DRAIN HOLE(SITE SCOPE)
 7. FOLLOW TD0060733 TYPE B AS BALL TORQUE TEST FOR ELLIPTICAL BEARING (DOOSAN SCOPE)

A REV (姓名)	성명 (姓名)	2025.01.09 (年月日)	기호 (固號)	2025.01.09 (年月日)	인증 (認證) 2025.01. (年月日)

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		PROJ. (도면)		TITLE (도면명)	T2 BEARING ASSY (380X190)			
	신규작성	UNIT (단위)	mm	SCALE (확대비)	N/S			
DESCRIPTION OF REVISION (기정사유)			ITEM NO. (도면번호)		DWG NO (도면번호)	TD0062021	REV. (변경)	SHEET (시트)
REF. DWG NO. (도면번호):			REV. NO. : XX				A	1 / 1
6	A1 (594x841mm)		CONT. NO. (다양한 번호)					