

PT	A	B	D	CHAMFER
1	M20x2	12	12	2
2	M24x2	14	12	3
3	M30x2	18	16	3
4	M36x3	21	19	3
5	M42x3	27	25	5

PT.1~PT.13 : ASTM B193 B16 OR B5F5B31
(REF. ONLY)

NOTES

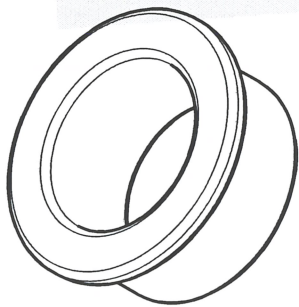
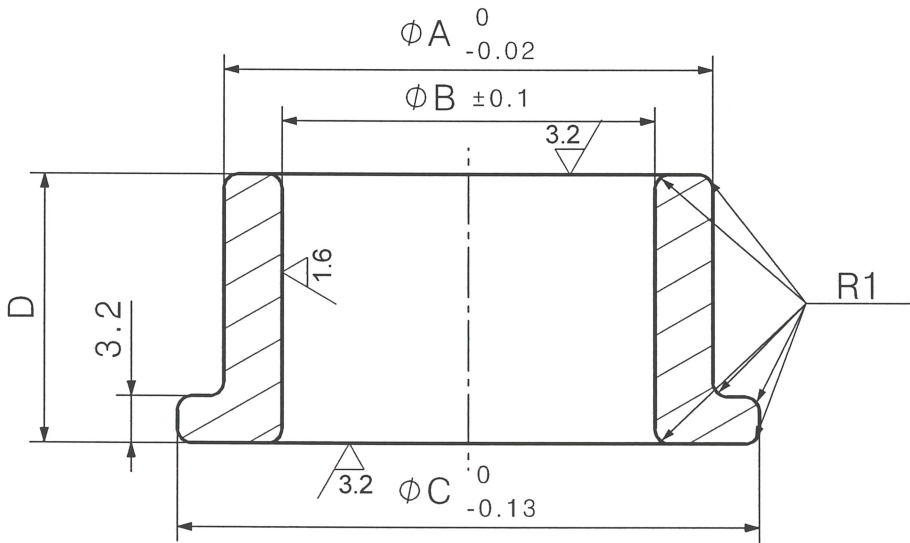
1. 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것.(단 1mm이하)

2. 이물질, 날카로운 모서리 제거할 것.

3. 사양서 P11B-AL-0001, CLASS 1에 따라 질화할 것 (단, 타 열처리 사양이 명시된 경우에는 제외함.)
1. FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1mm)

2. REMOVE FOREIGN MATERIAL AND SHARP EDGE

3. FOLLOW NITRIDE PER P11B-AL-0001, CLASS 1 (NOT APPLY FOR SPECIFIED OTHER HEATTREATMENT SPEC.)



PT.11 ~ PT.13

PT11 ~ PT.13

PT	A	B	C	D
11	25.4	17.5	31.6	15.1
12	28.6	20.6	33.2	15.1
13	33.3	25.4	39.6	18.3

전면개정	DESCRIPTION OF REVISION(개정사유)
REF. DWG NO. (도면번호) :	

제 작 용

방경보

2017.05.15

이정재

2017.05.15

이정주

2017.05.15

REV (개정)

NAME (성명)

DATE (일자)

NAME (성명)

DATE (일자)

NAME (성명)

DATE (일자)

PREPARED BY (제도)

REVIEWED BY (검도)

APPROVED BY (승인)

PROJECT (공사업)

DOOSAN

Doosan Heavy Industries & Construction

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PROJ (사업명)

3차

TITLE (도명)

BUSHING

UNIT (단위)

mm

SCALE (확산)

N/S

ITEM NO. (분류번호)

DWG NO (도면번호)

TD0060720

REV (개정)

B

SHEET (매수)

1/1