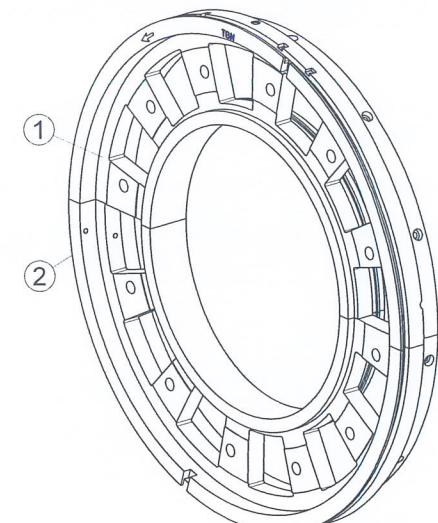
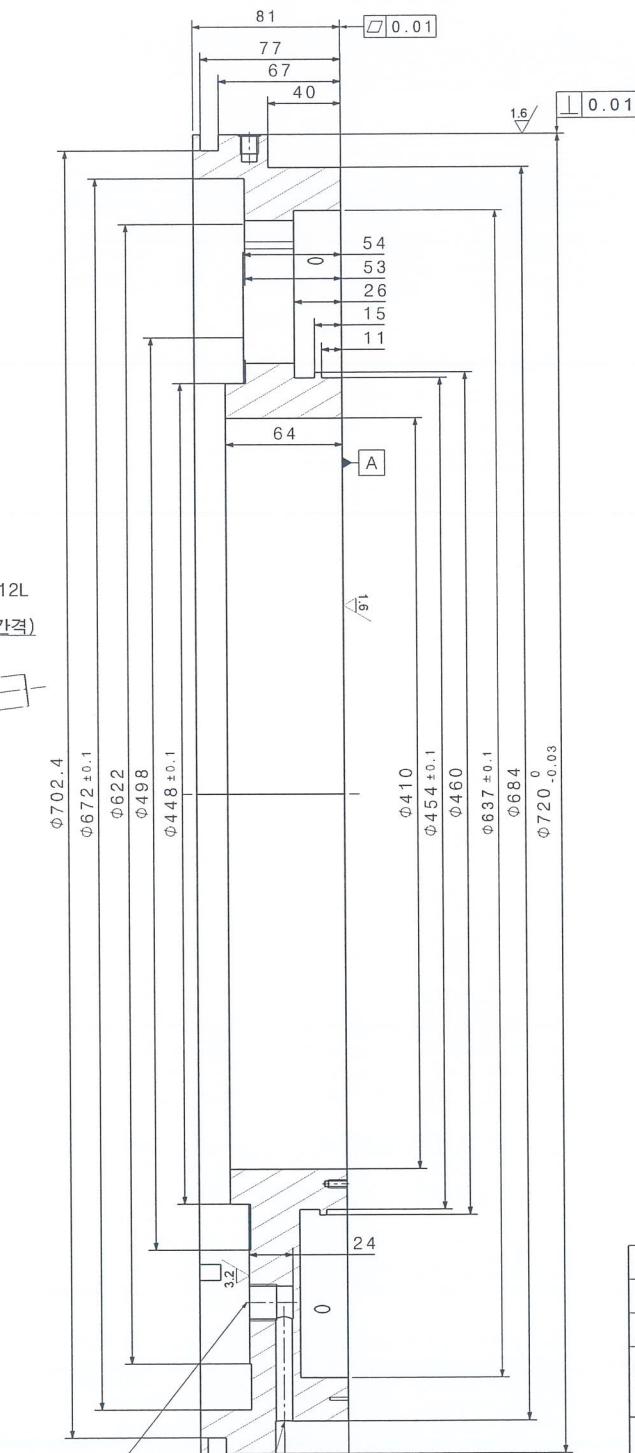
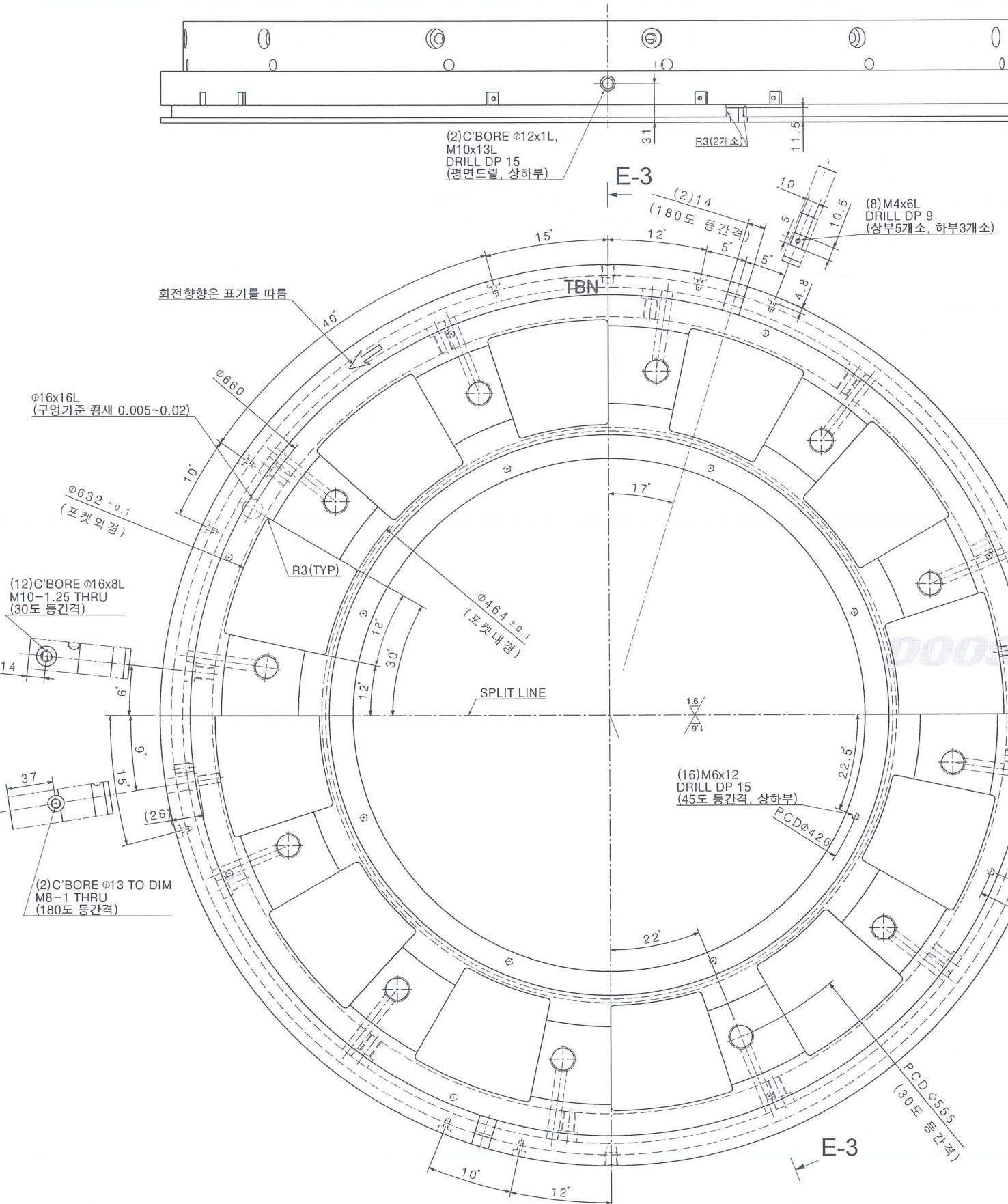


TD0062059/-A/S/N2025010900610	1	C	3	4	5	6	7	8
DWG NO.	TD0062059	REVISION						

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	기준 일반공差 GENERAL TOLERANCE	선형차수 LINEAR DIMENSIONS	각도 ANGLE	직선성 STRAIGHTNESS	WT. (kg)	REMARK
6.3	ISO2768-mK	기준치수(mm) DIMENSION (mm) D.R. < 120 120 ≤ D.R. < 400 400 ≤ D.R.	허용공差(mm) TOLERANCE D.R. < 120 120 ≤ D.R. < 400 400 ≤ D.R.	기준각도(deg) DIMENSION RANGE(D.R.) D.R. < 10 10 ≤ D.R. < 50 50 ≤ D.R.	허용각도(deg) TOLERANCE C.D.R. ≤ 300 300 ≤ C.D.R. ≤ 1000 1000 ≤ C.D.R. ≤ 3000	NO. 1	



ISO VIEW

제작일

NOTES

- 명시되지 않은 FILLET치수는 TOOL곡률을 따를 것(단 1mm이하)
- 명시되지 않은 TAP DRILL깊이는 가상의 나사산 2개를 몰리는 깊이로 할것
- 모든 나사 TAP HOLES은 GO, NO-GAUGE로 검사할 것
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임
- 날카로운 모서리부, BURR 제거할 것
- 볼트구멍 및 PIN HOLE 등에 들어있는 이물질을 모두 제거할 것
- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM (ONLY BELOW 1mm)
- TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VIRTUAL THREADS 2EA
- CHECK ALL TAP HOLES WITH GO, NO-GAUGE
- FOLLOW SYMMETRY FOR CENTER NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC

△	장경원	2025.01.09	김동현	2025.01.09	전홍영	2025.01.09
REV (회수)	NAME (성함)	DATE (날짜)	NAME (성함)	DATE (날짜)	NAME (성함)	DATE (날짜)

PROJECT  
(공사명)

DOOSAN Enerbility

PROJ (공사명)	TD0062059	TITLE (제작사)	THRUST CASING (TBN)
UNIT (단위)	mm	SCALE (비율)	N/S
REV (회수)	XX	ITEM NO. (제작번호)	DWG NO. (도면번호)
SHEET (화면번호)	A	CONT. NO. (연속화면번호)	1/1

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PROJ  
(공사명)

TD0062059

REV  
(회수)

XX

ITEM NO.  
(제작번호)

DWG NO.  
(도면번호)

CONT. NO.  
(연속화면번호)

1/1