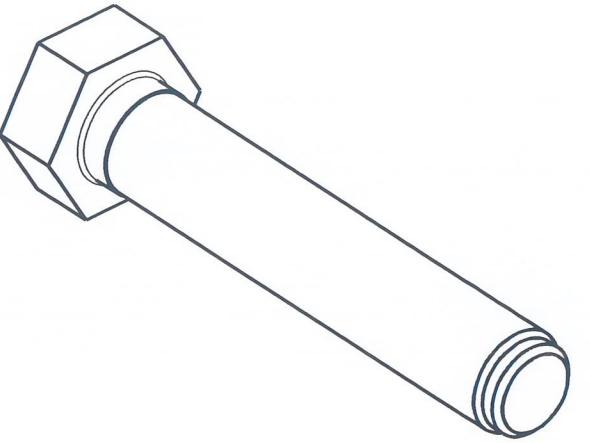
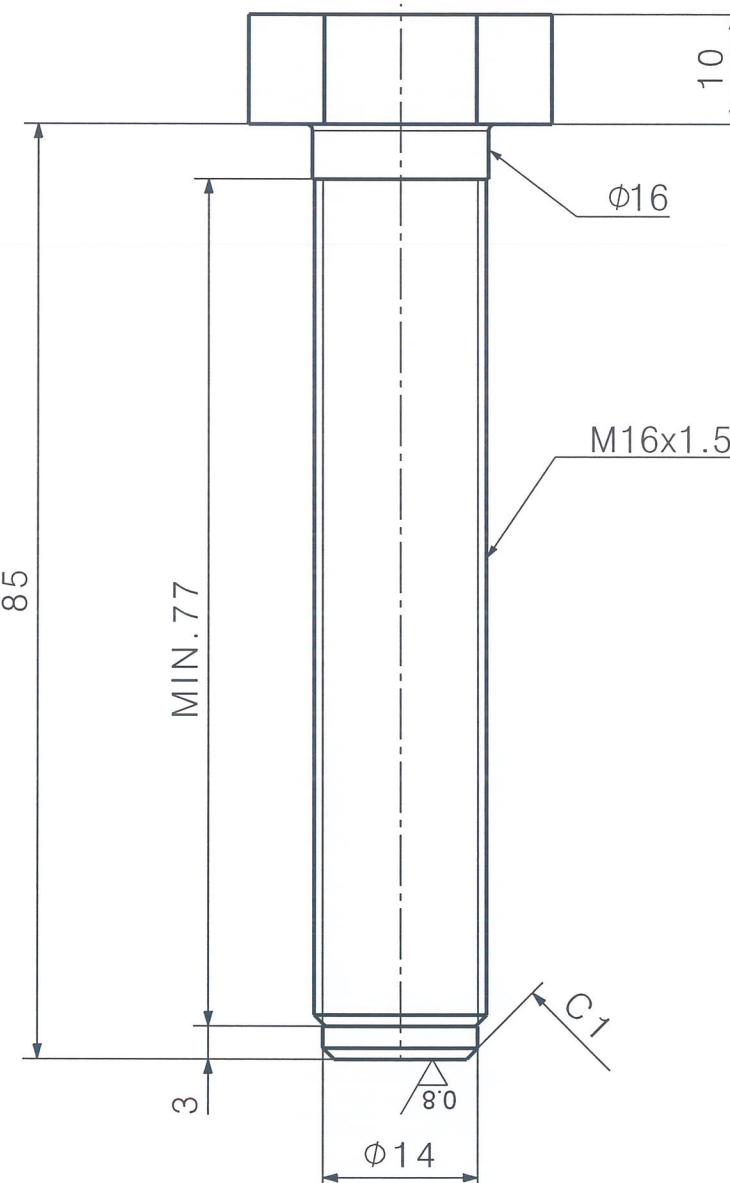
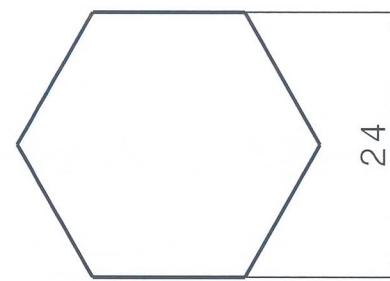


1	2	3	4	5	6	7	8		
TD0060746/A-S/N/HQ20200220-0066									
표면거칠기 ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS	각도 ANGLE	직선도 STRAIGHTNESS				
6.3 ▽	ISO 2768-mK		기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE(D.R.)		
			D.R. ≤ 120	± 0.2	D.R. ≤ 10	± 1°	D.R. ≤ 300	0.4	
			120 < D.R. ≤ 400	± 0.5	10 < D.R. ≤ 50	± 0° 30'	300 < D.R. ≤ 1000	0.6	
		400 < D.R.	± 0.8	50 < D.R.	± 0° 20'	1000 < D.R.	0.8		
DWG NO. TDO060746						WT. (kg)	REMARK		
						UNIT	TOTAL		

[Confidential] Kyungbo Bang/2020-02-20 08:49:19/Seokju Ryu/2020-02-20 08:49:19/Hongyeung Chung/2020-02-20 08:49:19/Steam Turbine Research & Development Team



# ISO VIEW

MATERIAL : ASTM A193 B16 (REF. ONLY)

△B						
△A	방경보	2020.02.18	유석주	2020.02.18	전홍영	2020.02.18
REV (회수)	NAME (성함)	DATE (일자)	NAME (성함)	DATE (일자)	NAME (성함)	DATE (일자)
	PREPARED BY (제작)		REVIEWED BY (검토)		APPROVED BY (승인)	

## PROJECT (프로젝트)

# 제작용

**DOOSAN** Doosan Heavy Industries & Construction

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			PROJ (부식)		TITLE (도명)	LOCKING PIN				
	신규작성		UNIT (단위)	mm						
DESCRIPTION OF REVISION (개정사유)			SCALE ( tỉ자)	N/S	ITEM NO.(분류번호)	DWG NO (도면번호)	TD0060746	REV (개정)	SHEET (쪽수)	
REF. DWG NO. (도면번호) :								A	1/1	
4	↑ A3 (297x420mm)				CONT. NO. (도면관리 번호)					