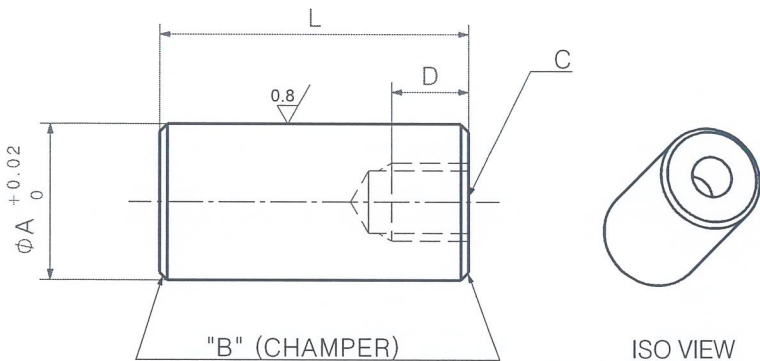


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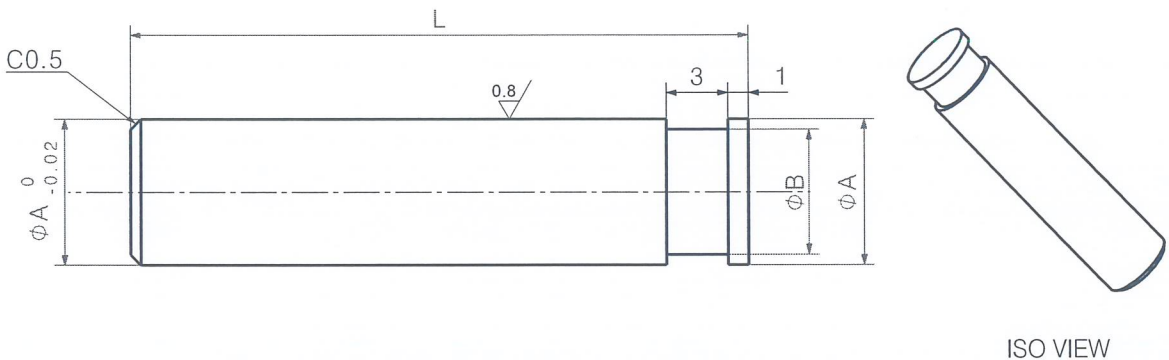
ON GMD
(중공품)

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차 (mm) TOLERANCE	기준치수 (mm) DIMENSION RANGE(D.R.)	허용공차 (mm) TOLERANCE						UNIT	TOTAL	
6.3 ▽	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1							
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6								
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8								



PT.6~PT.43

PT. NO	A	B	C	D
6	6	0.5	-	-
7	7	0.5	-	-
8	8	0.5	-	-
10	10	1	-	-
12	12	1	-	-
14	14	1	-	-
16	16	1	-	-
18	18	1	-	-
20	20	1	-	-
21	21△	1	-	-
24	24	1	-	-
25	25△	1	-	-
30	30	1.5	-	-
31	31△	1.5	-	-
36	36	1.5	-	-
37	37	1.5	-	-
38	38	1.5	-	-
40	40△	1.5	-	-
42	42	2	-	-
43	43	2	M12x1.75	12



PT.105~PT.124

PT NO	A	B
105	5	4
106	6	5
107	7	6
108	8	7
110	10	9
112	12	10
114	14	12
116	16	14
120	20	18
124	24	22

EXAMPLE: TD0060711P020L040




DWG. NO. TD0060711 PART NO. P020 LENGTH(40MM) L040

MATERIAL

PT.6~PT.124: S45C+Q.T (REF. ONLY)

NOTES

- 명시되지 않은 FILLET치수는 TOOL곡율을 따를 것.(단 1mm이하)
- 이물질, 날카로운 모서리 제거할 것.
- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1mm)
- REMOVE FOREIGN MATERIAL AND SHARP EDGE

	방경보	2023.07.26	김동혁	2023.07.26	전 홍영	2023.07.26
	방경보	2017.05.15	이정재	2017.05.15	이정우	2017.05.15
REV (개)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제)		REVIEWED BY (검)		APPROVED BY (승인)	
PROJECT (공사업)						
제 작 용						
DOOSAN Enerbility						
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PROJ (번호)		TITLE (도명)				
UNIT (단위)	mm	PIN				
SCALE (배율)	N/S					
ITEM NO. (분류번호)		DWG NO (도면번호)	TD0060711		REV (개)	SHEET (매)
					C	1/1

△	치수변경(E-3), PT추가(F-3)
△	전면개정
DESCRIPTION OF REVISION (개정사유)	

A2 (420x594mm)

CONT. NO. (도면관리 번호)	
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