

## Excel BOM FOR TURBINE BEARING

Project NO	Z24018
Project 명	PP12
WBS Code :	110104001
DOC NO	BOM_Z24018_110104001

[illegible]

Project NO.:		Z24018		BOM_macro_rev3.2.xla																			
Project 명 :		PP12																					
WBS Code :		110104001																					
작성자:		방경보																					
BOM Rev. :		1																					
Serial No	Activiy Code	Activity Name	Rev	Level	위치	품목번호	품명	도면번호(PJT)	Doc Rev.	Part No	재질	SIZE	M/P	중량	수량	총수량	단위	PCL	L/A	C/P NO.1	C/P NO.2	Group 구매	비 고
1	110104001V010	BEARING ASSY	0	.1	0000		T24018-110104001-G0000																
2	110104001V010	BEARING ASSY	0	.2	0000	TD0062015	T1 BEARING ASSY(360X190)	TD0062015	A			BONDING TEST(T1 OR T2)	P	882	1	1	SET	V	A			수직	Level2는 별도포장없어 Assy로 구분
3	110104001V010	BEARING ASSY	0	.3	1	TD0062016	BEARING RING ASSY (T1)	TD0062016	A				P	421	1	1	SET	V	L			수직	
4	110104001V010	BEARING ASSY	0	.4	1	TD0062017P001	BEARING RING U_H (T1, T2, T3)	TD0062017	A	P001	SF440A	1100 X ID 680 X 200L	P		1	1	EA	V	A			수직	
5	110104001V010	BEARING ASSY	0	.4	2	TD0062017P002	BEARING RING L_H (T1, T2, T3)	TD0062017	A	P002	SF440A	OD 890 X ID 680 X 200L	P		1	1	EA	V	A			수직	
6	110104001V010	BEARING ASSY	0	.4	3	TD0060701P030L180	HEX SOCKET HD SCREW	TD0060701	B	P030L180	SCM440+Q.T	M30x180L	P		4	4	EA	V	A			수직	
7	110104001V010	BEARING ASSY	0	.4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직	
8	110104001V010	BEARING ASSY	1	.4	5	TD0060749P003	SHIM PLATE	TD0060749	A	P003	JIS SS400 OR EQV	120X94X14	P	1	4	4	EA	V	L			수직	
9	110104001V010	BEARING ASSY	0	.4	6	TD0060709P010L015	HEX SOC.BUTTON HD SCREW	TD0060709	B	P010L015	ASTM A574	M10x15L	P	0.1	4	4	EA	V	L			수직	
10	110104001V010	BEARING ASSY	1	.4	7	TD0060717P111	LOCKING PLATE	TD0060717	C	P111	JIS SS400 OR EQV	96X152X2.3T	P	0.2	4	4	EA	V	L			수직	
11	110104001V010	BEARING ASSY	0	.4	8	TD0060708P048L180	HEX HD BOLT	TD0060708	B	P048L180	ASTM A193 B16	M48x180L	P	4	4	4	EA	V	L			수직	
12	110104001V010	BEARING ASSY	0	.4	9	TD0060712P006	SET PIN	TD0060712	B	P006	S45C+Q.T	M30X54	P		1	1	EA	V	A			수직	
13	110104001V010	BEARING ASSY	0	.4	10	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	1	SET	V	A			수직	
14	110104001V010	BEARING ASSY	1	.4	11	TD0060743P215L200	SOLID SHIM PLATE	TD0060743	B	P215L200	SS400+N, SM490A	200x170x17.2	P		1	1	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
15	110104001V010	BEARING ASSY	0	.4	12	TD0060701P012L020	HEX SOCKET HD SCREW	TD0060701	B	P012L020	ASTM A574	M12x20L	P		12	12	EA	V	A			수직	
16	110104001V010	BEARING ASSY	0	.4	13	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	2	SET	V	A			수직	
17	110104001V010	BEARING ASSY	1	.4	14	TD0060743P001L200	SOLID SHIM PLATE	TD0060743	B	P001L200	SS400+N, SM490A	200x170x17.2	P		2	2	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
18	110104001V010	BEARING ASSY	0	.4	15	TD0060752	LOWER ADJUSTING WEDGE ASSY	TD0060752	A				P	12	1	1	SET	V	L			수직	
19	110104001V010	BEARING ASSY	0	.5	1	TD0060744P002L150	MOVING WEDGE	TD0060744	A	P002L150	S45C-N or SM490A	168X150X33	P		1	1	EA	V	A			수직	
20	110104001V010	BEARING ASSY	0	.5	2	TD0060745P002L230	FIXED WEDGE	TD0060745	B	P002L230	SM490A	230x170x43	P		1	1	EA	V	A			수직	
21	110104001V010	BEARING ASSY	0	.5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	3	EA	V	A			수직	
22	110104001V010	BEARING ASSY	0	.5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	1	EA	V	A			수직	
23	110104001V010	BEARING ASSY	0	.5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A			수직	
24	110104001V010	BEARING ASSY	0	.4	16	TD0060753	SIDE ADJUSTING WEDGE ASSY	TD0060753	A				P	12	1	2	SET	V	L			수직	
25	110104001V010	BEARING ASSY	0	.5	1	TD0060744P001L150	MOVING WEDGE	TD0060744	A	P001L150	S45C-N or SM490A	168X150X33	P		1	2	EA	V	A			수직	
26	110104001V010	BEARING ASSY	0	.5	2	TD0060745P001L230	FIXED WEDGE	TD0060745	B	P001L230	SM490A	230x170x43	P		1	2	EA	V	A			수직	
27	110104001V010	BEARING ASSY	0	.5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	6	EA	V	A			수직	
28	110104001V010	BEARING ASSY	0	.5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	2	EA	V	A			수직	
29	110104001V010	BEARING ASSY	0	.5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	6	EA	V	A			수직	
30	110104001V010	BEARING ASSY	0	.3	2	TD0062018	BEARING CASING ASSY(T1)	TD0062018	A				P	461	1	1	SET	V	L			수직	
31	110104001V010	BEARING ASSY	0	.4	1	TD0062019P001	BEARING CASING UPPER	TD0062019	A	P001	SF440A	OD700 x ID366x 250L	P		1	1	EA	V	A			수직	
32	110104001V010	BEARING ASSY	0	.4	2	TD0062019P002	BEARING CASING LOWER	TD0062019	A	P002	SF440A	OD700 x ID366x 250L	P		1	1	EA	V	A			수직	
33	110104001V010	BEARING ASSY	0	.4	3	TD0060701P020L115	HEX SOCKET HD SCREW	TD0060701	B	P020L115	SCM440+Q.T	M20X115L	P		4	4	EA	V	A			수직	
34	110104001V010	BEARING ASSY	0	.4	4	TD0060703P007	DOWEL PIN	TD0060703	B	P007	S45C+Q.T	D24x57L	P		2	2	EA	V	A			수직	
35	110104001V010	BEARING ASSY	0	.4	5	TD0062020	LINER PAD (T1)	TD0062020	A		SF440A	OD456xID342.5 X 200L	P		1	1	SET	V	A			수직	BABBITT 제외 치수
36	110104001V010	BEARING ASSY	0	.4	7	TD0060706P001	ANTI WEAR PAD	TD0060706	B	P001	SCM440+Q.T	D75x20L	P		3	3	EA	V	A			수직	
37	110104001V010	BEARING ASSY	0	.4	8	TD0060701P006L014	HEX SOCKET HD SCREW	TD0060701	B	P006L014	ASTM A574	M6x14L	P		6	6	EA	V	A			수직	
38	110104001V010	BEARING ASSY	0	.4	9	TD0060707P008L068	LOCKING PIN	TD00607															

Serial No	Activiy Code	Activity Name	Rev	Level	위치	품목번호	품명	도면번호(PJT)	Doc Rev.	Part No	재질	SIZE	M/P	중량	수량	총수량	단위	PCL	L/A	C/P NO.1	C/P NO.2	Group 구매	비 고
65	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	1	EA	V	A			수직	
66	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A			수직	
67	110104001V010	BEARING ASSY	0	....4	16	TD0060753	SIDE ADJUSTING WEDGE ASSY	TD0060753	A				P	12	1	2	SET	V	L			수직	
68	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P001L150	MOVING WEDGE	TD0060744	A	P001L150	S45C-N or SM490A	168X150X33	P		1	2	EA	V	A			수직	
69	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P001L230	FIXED WEDGE	TD0060745	B	P001L230	SM490A	230x170x43	P		1	2	EA	V	A			수직	
70	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	6	EA	V	A			수직	
71	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	2	EA	V	A			수직	
72	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	6	EA	V	A			수직	
73	110104001V010	BEARING ASSY	0	...3	2	TD0062023	BEARING CASING ASSY(T2)	TD0062023	A				P	436	1	1	SET	V	L			수직	
74	110104001V010	BEARING ASSY	0	....4	1	TD0062024P001	BEARING CASING UPPER	TD0062024	A	P001	SF440A	OD700 x ID386x 250L	P		1	1	EA	V	A			수직	
75	110104001V010	BEARING ASSY	0	....4	2	TD0062024P002	BEARING CASING LOWER	TD0062024	A	P002	SF440A	OD700 x ID386x 250L	P		1	1	EA	V	A			수직	
76	110104001V010	BEARING ASSY	0	....4	3	TD0060701P024L120	HEX SOCKET HD SCREW	TD0060701	B	P024L120	SCM440+Q.T	M24X120L	P		4	4	EA	V	A			수직	
77	110104001V010	BEARING ASSY	0	....4	4	TD0060703P007	DOWEL PIN	TD0060703	B	P007	S45C+Q.T	D24x57L	P		2	2	EA	V	A			수직	
78	110104001V010	BEARING ASSY	0	....4	5	TD0062025	LINER PAD(T2)	TD0062025	A		SF440A	OD476xID362 X 200L	P		1	1	SET	V	A			수직	BABBITT 제외 치수
79	110104001V010	BEARING ASSY	0	....4	7	TD0060706P001	ANTI WEAR PAD	TD0060706	B	P001	SCM440+Q.T	D75x20L	P		3	3	EA	V	A			수직	
80	110104001V010	BEARING ASSY	0	....4	8	TD0060701P006L014	HEX SOCKET HD SCREW	TD0060701	B	P006L014	ASTM A574	M6x14L	P		6	6	EA	V	A			수직	
81	110104001V010	BEARING ASSY	0	....4	9	TD0060707P008L068	LOCKING PIN	TD0060707	C	P008L068	SCM440+Q.T	M24X68L	P		6	6	EA	V	A			수직	
82	110104001V010	BEARING ASSY	1	....4	10	TD0060710P003	WIRE CLIP	TD0060710	B	P003	SPHC, SS400, SPCC, A1008	12 X 22 X (1.2~1.3T)	P		5	5	EA	V	A			수직	
83	110104001V010	BEARING ASSY	0	....4	11	TD0060702P005	SPRING WASHER	TD0060702	B	P005	SWRH52B~78B	D5.1	P		5	5	EA	V	A			수직	
84	110104001V010	BEARING ASSY	0	....4	12	TD0060709P005L010	BUTTON HD SOCKET BOLT	TD0060709	B	P005L010	ASTM A574M	M5 X 10L	P		5	5	EA	V	A			수직	
85	110104001V010	BEARING ASSY	0	....4	13	TD0060722P001	PIPE PLUG	TD0060722	B	P001	A105	0.25"NPT X 78L	P		3	3	EA	V	A			수직	
86	110104001V010	BEARING ASSY	0	....4	14	TD0060720P004	BUSHING	TD0060720	B	P004	SCM440+QT	M36-3 X 19L	P		3	3	EA	V	A			수직	
87	110104001V010	BEARING ASSY	0	....4	15	TD0060718P006	PIPE PLUG	TD0060718	D	P006	A105	1"NPT	P		2	2	EA	V	A			수직	
88	110104001V010	BEARING ASSY	0	..2	0000	TD0062026	T3 BEARING ASSY(380X260)	TD0062026	A				P	975	1	1	SET	V	A			수직	Level2는 별도포장없어 Assy로 구분
89	110104001V010	BEARING ASSY	0	...3	1	TD0062027	BEARING RING ASSY (T3)	TD0062027	A				P	421	1	1	SET	V	L			수직	
90	110104001V010	BEARING ASSY	0	....4	1	TD0062017P001	BEARING RING U_H (T1, T2, T3)	TD0062017	A	P001	SF440A	1100 X ID 680 X 200L	P		1	1	EA	V	A			수직	
91	110104001V010	BEARING ASSY	0	....4	2	TD0062017P002	BEARING RING L_H (T1, T2, T3)	TD0062017	A	P002	SF440A	OD 890 X ID 680 X 200L	P		1	1	EA	V	A			수직	
92	110104001V010	BEARING ASSY	0	....4	3	TD0060701P030L180	HEX SOCKET HD SCREW	TD0060701	B	P030L180	SCM440+Q.T	M30x180L	P		4	4	EA	V	A			수직	
93	110104001V010	BEARING ASSY	0	....4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직	
94	110104001V010	BEARING ASSY	1	....4	5	TD0060749P003	SHIM PLATE	TD0060749	A	P003	JIS SS400 OR EQV	120X94X14	P	1	4	4	EA	V	L			수직	
95	110104001V010	BEARING ASSY	0	....4	6	TD0060709P010L015	HEX SOC.BUTTON HD SCREW	TD0060709	B	P010L015	ASTM A574	M10x15L	P	0.1	4	4	EA	V	L			수직	
96	110104001V010	BEARING ASSY	1	....4	7	TD0060717P111	LOCKING PLATE	TD0060717	C	P111	JIS SS400 OR EQV	96X152X2.3T	P	0.2	4	4	EA	V	L			수직	
97	110104001V010	BEARING ASSY	0	....4	8	TD0060708P048L180	HEX HD BOLT	TD0060708	B	P048L180	ASTM A193 B16	M48x180L	P	4	4	4	EA	V	L			수직	
98	110104001V010	BEARING ASSY	0	....4	9	TD0060712P006	SET PIN	TD0060712	B	P006	S45C+Q.T	M30X54	P		1	1	EA	V	A			수직	
99	110104001V010	BEARING ASSY	0	....4	10	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	1	SET	V	A			수직	
100	110104001V010	BEARING ASSY	1	....4	11	TD0060743P290L200	SOLID SHIM PLATE	TD0060743	B	P290L200	SS400+N, SM490A	200x170x17.2	P		1	1	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
101	110104001V010	BEARING ASSY	0	....4	12	TD0060701P012L020	HEX SOCKET HD SCREW	TD0060701	B	P012L020	ASTM A574	M12x20L	P		12	12	EA	V	A			수직	
102	110104001V010	BEARING ASSY	0	....4	13	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	2	SET	V	A			수직	
103	110104001V010	BEARING ASSY	1	....4	14	TD0060743P001L200	SOLID SHIM PLATE	TD0060743	B	P001L200	SS400+N, SM490A	200x170x17.2	P		2	2	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
104	110104001V010	BEARING ASSY	0	....4	15	TD0060752	LOWER ADJUSTING WEDGE ASSY	TD0060752	A				P	12	1	1	SET	V	L			수직	
105	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P002L150	MOVING WEDGE	TD0060744	A	P002L150	S45C-N or SM490A	168X150X33	P		1	1	EA	V	A			수직	
106	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P002L230	FIXED WEDGE	TD0060745	B	P002L230	SM490A	230x170x43	P		1	1	EA	V	A			수직	
107	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	3	EA	V	A			수직	
108	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	1	EA	V	A			수직	
109	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A			수직	
110	110104001V010	BEARING ASSY	0	....4	16	TD0060753	SIDE ADJUSTING WEDGE ASSY	TD0060753	A				P	12	1	2	SET	V	L			수직	
111	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P001L150	MOVING WEDGE	TD0060744	A	P001L150	S45C-N or SM490A	168X150X33	P		1	2	EA	V	A			수직	
112	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P001L230	FIXED WEDGE	TD0060745	B	P001L230	SM490A	230x170x43	P		1	2	EA	V	A			수직	
113	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	6	EA	V	A			수직	
114	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	2	EA	V	A			수직	
115	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	6	EA	V	A			수직	
116	110104001V010	BEARING ASSY	0	...3	2	TD0062028	BEARING CASING ASSY(T3)	TD0062028	A				P	554	1	1	SET	V	L			수직	
117	110104001V010	BEARING ASSY	0	....4	1	TD0062029P001	BEARING CASING UPPER	TD0062029	A	P001	SF440A	OD700 x ID386x 310L	P		1	1	EA	V	A			수직	
118	110104001V010	BEARING ASSY	0	....4	2	TD0062029P002	BEARING CASING LOWER	TD0062029	A	P002	SF440A	OD700 x ID386x 310L	P		1	1	EA	V	A			수직	
119	110104001V010	BEARING ASSY	0	....4	3	TD0060701P024L120	HEX SOCKET HD SCREW	TD0060701	B	P024L120	SCM440+Q.T	M24X120L	P		4	4	EA	V	A			수직	
120	110104001V010	BEARING ASSY	0	....4	4	TD0060703P007	DOWEL PIN	TD0060703	B	P007	S45C+Q.T	D24x57L	P		2	2	EA	V	A			수직	
121	110104001V010	BEARING ASSY	0	....4	5	TD0062030	LINER PAD(T3)	TD0062030	A		SF440A	OD476xID362 X 260L	P		1	1	SET	V	A			수직	BABBITT 제외 치수
122	110104001V010	BEARING ASSY	0	....4	7	TD0060706P001	ANTI WEAR PAD	TD0060706	B	P001	SCM440+Q.T	D75x20L	P		3	3	EA	V	A			수직	
123	110104001V010	BEARING ASSY	0	....4	8	TD0060701P006L014	HEX SOCKET HD SCREW	TD0060701	B	P006L014	ASTM A574	M6x14L	P		6	6	EA	V	A			수직	
124	110104001V010	BEARING ASSY	0	....4	9	TD0060707P008L068	LOCKING PIN	TD0060707	C	P008L068	SCM440+Q.T	M24X68L	P		6	6	EA	V	A			수직	
125	110104001V010	BEARING ASSY	1	....4	10	TD0060710P003	WIRE CLIP	TD0060710	B	P003	SPHC, SS400, SPCC, A1008	12 X 22 X (1.2~1.3T)	P		5	5	EA	V	A			수직	
126	110104001V010	BEARING ASSY	0	....4	11	TD0060702P005	SPRING WASHER	TD0060702	B	P005	SWRH52B~78B	D5.1	P		5	5	EA	V	A			수직	
127	110104001V010	BEARING ASSY	0	....4	12	TD0060709P005L010	BUTTON HD SOCKET BOLT	TD00607															



Serial No	Activiy Code	Activity Name	Rev	Level	위치	품목번호	품명	도면번호(PJT)	Doc Rev.	Part No	재질	SIZE	M/P	중량	수량	총수량	단위	PCL	L/A	C/P NO.1	C/P NO.2	Group 구매	비 고
134	110104001V010	BEARING ASSY	0	...4	2	TD0062033P002	BEARING RING L_H (T4)	TD0062033	A	P002	SF440A	OD 890 X ID 680 X 200L	P		1	1	EA	V	A			수직	
135	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L180	HEX SOCKET HD SCREW	TD0060701	B	P030L180	SCM440+Q.T	M30x180L	P		4	4	EA	V	A			수직	
136	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직	
137	110104001V010	BEARING ASSY	1	...4	5	TD0060749P003	SHIM PLATE	TD0060749	A	P003	JIS SS400 OR EQV	120X94X14	P	1	4	4	EA	V	L			수직	
138	110104001V010	BEARING ASSY	0	...4	6	TD0060709P010L015	HEX SOC.BUTTON HD SCREW	TD0060709	B	P010L015	ASTM A574	M10x15L	P	0.1	4	4	EA	V	L			수직	
139	110104001V010	BEARING ASSY	1	...4	7	TD0060717P111	LOCKING PLATE	TD0060717	C	P111	JIS SS400 OR EQV	96X152X2.3T	P	0.2	4	4	EA	V	L			수직	
140	110104001V010	BEARING ASSY	0	...4	8	TD0060708P048L180	HEX HD BOLT	TD0060708	B	P048L180	ASTM A193 B16	M48x180L	P	4	4	4	EA	V	L			수직	
141	110104001V010	BEARING ASSY	0	...4	9	TD0060712P006	SET PIN	TD0060712	B	P006	S45C+Q.T	M30X54	P		1	1	EA	V	A			수직	
142	110104001V010	BEARING ASSY	0	...4	10	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	1	SET	V	A			수직	
143	110104001V010	BEARING ASSY	1	...4	11	TD0060743P370L200	SOLID SHIM PLATE	TD0060743	B	P370L200	SS400+N, SM490A	200x170x17.2	P		1	1	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
144	110104001V010	BEARING ASSY	0	...4	12	TD0060701P012L020	HEX SOCKET HD SCREW	TD0060701	B	P012L020	ASTM A574	M12x20L	P		12	12	EA	V	A			수직	
145	110104001V010	BEARING ASSY	0	...4	13	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	2	SET	V	A			수직	
146	110104001V010	BEARING ASSY	1	...4	14	TD0060743P001L200	SOLID SHIM PLATE	TD0060743	B	P001L200	SS400+N, SM490A	200x170x17.2	P		2	2	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
147	110104001V010	BEARING ASSY	0	...4	15	TD0060752	LOWER ADJUSTING WEDGE ASSY	TD0060752	A				P	12	1	1	SET	V	L			수직	
148	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P002L150	MOVING WEDGE	TD0060744	A	P002L150	S45C-N or SM490A	168X150X33	P		1	1	EA	V	A			수직	
149	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P002L230	FIXED WEDGE	TD0060745	B	P002L230	SM490A	230x170x43	P		1	1	EA	V	A			수직	
150	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	3	EA	V	A			수직	
151	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	1	EA	V	A			수직	
152	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A			수직	
153	110104001V010	BEARING ASSY	0	...4	16	TD0060753	SIDE ADJUSTING WEDGE ASSY	TD0060753	A				P	12	1	2	SET	V	L			수직	
154	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P001L150	MOVING WEDGE	TD0060744	A	P001L150	S45C-N or SM490A	168X150X33	P		1	2	EA	V	A			수직	
155	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P001L230	FIXED WEDGE	TD0060745	B	P001L230	SM490A	230x170x43	P		1	2	EA	V	A			수직	
156	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	6	EA	V	A			수직	
157	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16x1.5p	P		1	2	EA	V	A			수직	
158	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	6	EA	V	A			수직	
159	110104001V010	BEARING ASSY	0	..3	2	TD0062034	BEARING CASING ASSY(T4)	TD0062034	A				P	619	1	1	SET	V	L			수직	
160	110104001V010	BEARING ASSY	0	...4	1	TD0062035P001	BEARING CASING UPPER(T4)	TD0062035	A	P001	SF440A	OD750 x ID426x 310L	P		1	1	EA	V	A			수직	
161	110104001V010	BEARING ASSY	0	...4	2	TD0062035P002	BEARING CASING LOWER(T4)	TD0062035	A	P002	SF440A	OD750 x ID426x 310L	P		1	1	EA	V	A			수직	
162	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L120	HEX SOCKET HD SCREW	TD0060701	B	P030L120	SCM440+Q.T	M30X120L	P		4	4	EA	V	A			수직	
163	110104001V010	BEARING ASSY	0	...4	4	TD0060703P007	DOWEL PIN	TD0060703	B	P007	S45C+Q.T	D24x57L	P		2	2	EA	V	A			수직	
164	110104001V010	BEARING ASSY	0	...4	5	TD0062036	LINER PAD (T4)	TD0062036	A		SF440A	OD510xID402.6X 260L	P		1	1	SET	V	A			수직	BABBITT 제외한 치수임
165	110104001V010	BEARING ASSY	0	...4	7	TD0060706P001	ANTI WEAR PAD	TD0060706	B	P001	SCM440+Q.T	D75x20L	P		3	3	EA	V	A			수직	
166	110104001V010	BEARING ASSY	0	...4	8	TD0060701P006L014	HEX SOCKET HD SCREW	TD0060701	B	P006L014	ASTM A574	M6x14L	P		6	6	EA	V	A			수직	
167	110104001V010	BEARING ASSY	0	...4	9	TD0060707P008L068	LOCKING PIN	TD0060707	C	P008L068	SCM440+Q.T	M24X68L	P		6	6	EA	V	A			수직	
168	110104001V010	BEARING ASSY	1	...4	10	TD0060710P003	WIRE CLIP	TD0060710	B	P003	SPHC, SS400, SPCC, A1008	12 X 22 X (1.2~1.3T)	P		5	5	EA	V	A			수직	
169	110104001V010	BEARING ASSY	0	...4	11	TD0060702P005	SPRING WASHER	TD0060702	B	P005	SWRH52B-78B	D5.1	P		5	5	EA	V	A			수직	
170	110104001V010	BEARING ASSY	0	...4	12	TD0060709P005L010	BUTTON HD SOCKET BOLT	TD0060709	B	P005L010	ASTM A574M	M5 X 10L	P		5	5	EA	V	A			수직	
171	110104001V010	BEARING ASSY	0	...4	13	TD0060722P001	PIPE PLUG	TD0060722	B	P001	A105	0.25"NPT X 78L	P		3	3	EA	V	A			수직	
172	110104001V010	BEARING ASSY	0	...4	14	TD0060720P004	BUSHING	TD0060720	B	P004	SCM440+QT	M36-3 X 19L	P		3	3	EA	V	A			수직	
173	110104001V010	BEARING ASSY	0	...4	15	TD0060718P006	PIPE PLUG	TD0060718	D	P006	A105	1"NPT	P		2	2	EA	V	A			수직	
174	110104001V010	BEARING ASSY	0	..2	0000	TD0062037	T5 BEARING ASSY(460X260)	TD0062037	A				P	1378	1	1	SET	V	A			수직	Level2는 별도포장없어 Assy로 구분
175	110104001V010	BEARING ASSY	0	..3	0000	TD0062038	BEARING RING ASSY (T5)	TD0062038	A				P	559	1	1	SET	V	L			수직	
176	110104001V010	BEARING ASSY	0	...4	1	TD0062039P001	BEARING RING U_H (T5, T6, T7)	TD0062039	A	P001	SF440A	1270 X ID 818.8 X 200L	P		1	1	EA	V	A			수직	
177	110104001V010	BEARING ASSY	0	...4	2	TD0062039P002	BEARING RING L_H (T5, T6, T7)	TD0062039	A	P002	SF440A	OD 1070 X ID 818.8 X 200L	P		1	1	EA	V	A			수직	
178	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L180	HEX SOCKET HD SCREW	TD0060701	B	P030L180	SCM440+Q.T	M30x180L	P		4	4	EA	V	A			수직	
179	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직	
180	110104001V010	BEARING ASSY	1	...4	5	TD0060749P003	SHIM PLATE	TD0060749	A	P003	JIS SS400 OR EQV	120X94X14	P	1	4	4	EA	V	L			수직	
181	110104001V010	BEARING ASSY	0	...4	6	TD0060709P010L015	HEX SOC.BUTTON HD SCREW	TD0060709	B	P010L015	ASTM A574	M10x15L	P	0.1	4	4	EA	V	L			수직	
182	110104001V010	BEARING ASSY	1	...4	7	TD0060717P111	LOCKING PLATE	TD0060717	C	P111	JIS SS400 OR EQV	96X152X2.3T	P	0.2	4	4	EA	V	L			수직	
183	110104001V010	BEARING ASSY	0	...4	8	TD0060708P048L180	HEX HD BOLT	TD0060708	B	P048L180	ASTM A193 B16	M48x180L	P	4	4	4	EA	V	L			수직	
184	110104001V010	BEARING ASSY	0	...4	9	TD0060712P006	SET PIN	TD0060712	B	P006	S45C+Q.T	M30X54	P		1	1	EA	V	A			수직	
185	110104001V010	BEARING ASSY	0	...4	10	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	1	SET	V	A			수직	
186	110104001V010	BEARING ASSY	0	...4	11	TD0060743P305L200	SOLID SHIM PLATE	TD0060743	B	P305L200	JIS SS400+N OR EQV	200x170x17.2	P		1	1	EA	V	A			수직	
187	110104001V010	BEARING ASSY	0	...4	12	TD0060701P012L020	HEX SOCKET HD SCREW	TD0060701	B	P012L020	ASTM A574	M12x20L	P		12	12	EA	V	A			수직	
188	110104001V010	BEARING ASSY	0	...4	13	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	2	SET	V	A			수직	
189	110104001V010	BEARING ASSY	0	...4	14	TD0060743P001L200	SOLID SHIM PLATE	TD0060743	B	P001L200	JIS SS400+N OR EQV	200x170x17.2	P		1	2	EA	V	A			수직	
190	110104001V010	BEARING ASSY	0	...4	15	TD0060752	LOWER ADJUSTING WEDGE ASSY	TD0060752	A				P	14	1	1	SET	V	L			수직	
191	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P002L150	MOVING WEDGE	TD0060744	A	P002L150	S45C-N or SM490A	168X150X33	P		1	1	EA	V	A			수직	
192	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P002L230	FIXED WEDGE	TD0060745	B	P002L230	JIS SS400+N OR EQV	230x170x43	P		1	1	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
193	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	3	EA	V	A			수직	
194	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16X1.5P	P		1	1	EA	V	A			수직	
195	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A				

Serial No	Activiy Code	Activity Name	Rev	Level	위치	품목번호	품명	도면번호(PJT)	Doc Rev.	Part No	재질	SIZE	M/P	중량	수량	총수량	단위	PCL	L/A	C/P NO.1	C/P NO.2	Group 구매	비 고
215	110104001V010	BEARING ASSY	0	...3	0000	TD0062043	BEARING RING ASSY (T6)	TD0062043	A				P	559	1	1	SET	V	L			수직	
216	110104001V010	BEARING ASSY	0	...4	1	TD0062039P001	BEARING RING U_H (T5, T6, T7)	TD0062039	A	P001	SF440A	1270 X ID 820 X 200L	P		1	1	EA	V	A			수직	
217	110104001V010	BEARING ASSY	0	...4	2	TD0062039P002	BEARING RING L_H (T5, T6, T7)	TD0062039	A	P002	SF440A	OD 1070 X ID 820 X 200L	P		1	1	EA	V	A			수직	
218	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L180	HEX SOCKET HD SCREW	TD0060701	B	P030L180	SCM440+Q.T	M30x180L	P		4	4	EA	V	A			수직	
219	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직	
220	110104001V010	BEARING ASSY	1	...4	5	TD0060749P003	SHIM PLATE	TD0060749	A	P003	SS400 OR EQV	120X94X14	P		4	4	EA	V	L			수직	
221	110104001V010	BEARING ASSY	0	...4	6	TD0060709P010L015	HEX SOC.BUTTON HD SCREW	TD0060709	B	P010L015	ASTM A574	M10x15L	P		4	4	EA	V	L			수직	
222	110104001V010	BEARING ASSY	1	...4	7	TD0060717P111	LOCKING PLATE	TD0060717	C	P111	SS400 OR EQV	96X152X2.3T	P		4	4	EA	V	L			수직	
223	110104001V010	BEARING ASSY	0	...4	8	TD0060708P048L180	HEX HD BOLT	TD0060708	B	P048L180	ASTM A193 B16	M48x180L	P		4	4	EA	V	L			수직	
224	110104001V010	BEARING ASSY	0	...4	9	TD0060712P006	SET PIN	TD0060712	B	P006	S45C+Q.T	M30X54	P		1	1	EA	V	A			수직	
225	110104001V010	BEARING ASSY	0	...4	10	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	1	SET	V	A			수직	
226	110104001V010	BEARING ASSY	0	...4	11	TD0060743P305L200	SOLID SHIM PLATE	TD0060743	B	P305L200	JIS SS400+N OR EQV	200x170x17.2	P		1	1	EA	V	A			수직	
227	110104001V010	BEARING ASSY	0	...4	12	TD0060701P012L020	HEX SOCKET HD SCREW	TD0060701	B	P012L020	ASTM A574	M12x20L	P		12	12	EA	V	A			수직	
228	110104001V010	BEARING ASSY	0	...4	13	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	2	SET	V	A			수직	
229	110104001V010	BEARING ASSY	0	...4	14	TD0060743P001L200	SOLID SHIM PLATE	TD0060743	B	P001L200	JIS SS400+N OR EQV	200x170x17.2	P		1	2	EA	V	A			수직	
230	110104001V010	BEARING ASSY	0	...4	15	TD0060752	LOWER ADJUSTING WEDGE ASSY	TD0060752	A				P	14	1	1	SET	V	L			수직	
231	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P002L150	MOVING WEDGE	TD0060744	A	P002L150	S45C-N or SM490A	168X150X33	P		1	1	EA	V	A			수직	
232	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P002L230	FIXED WEDGE	TD0060745	B	P002L230	JIS SS400+N OR EQV	230x170x43	P		1	1	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
233	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	3	EA	V	A			수직	
234	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16X1.5P	P		1	1	EA	V	A			수직	
235	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A			수직	
236	110104001V010	BEARING ASSY	0	...4	16	TD0060753	SIDE ADJUSTING WEDGE ASSY	TD0060753	A				P	15	1	2	SET	V	L			수직	
237	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P001L150	MOVING WEDGE	TD0060744	A	P001L150	S45C-N or SM490A	168X150X33	P		1	2	EA	V	A			수직	
238	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P001L230	FIXED WEDGE	TD0060745	B	P001L230	JIS SS400+N OR EQV	230x170x43	P		1	2	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
239	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	6	EA	V	A			수직	
240	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16X1.5P	P		1	2	EA	V	A			수직	
241	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	6	EA	V	A			수직	
242	110104001V010	BEARING ASSY	0	...4	17	TD0060747P001L200	JOINT SHIM(BLOCK)	TD0060747	A	P001L200	JIS SS400 OR EQV	63.25X200 X 11.76	P		2	2	EA	V	A			수직	
243	110104001V010	BEARING ASSY	0	...4	18	TD0060747P002L200	JOIINT SHIM	TD0060747	A	P002L200	SUS304 OR EQV	59.25X200X0.2	P		2	2	EA	V	A			수직	
244	110104001V010	BEARING ASSY	0	...4	19	TD0060701P008L012	HEX SOCKET HD SCREW	TD0060701	A	P008L012	ASTM A574	M8x12L	P		6	6	EA	V	A			수직	
245	110104001V010	BEARING ASSY	0	...3	0000	TD0062044	BEARING CASING ASSY(T6)	TD0062044	A				P	819	1	1	SET	V	L			수직	
246	110104001V010	BEARING ASSY	0	...4	1	TD0062045P001	BEARING CASING UPPER	TD0062045	A	P001	SF440A	OD848.2 x ID 478.5 x 297.5	P		1	1	EA	V	A			수직	BABBITT 제외한 치수임
247	110104001V010	BEARING ASSY	0	...4	2	TD0062045P002	BEARING CASING LOWER	TD0062045	A	P002	SF440A	OD848.2 x ID 478.5 x 297.5	P		1	1	EA	V	A			수직	BABBITT 제외한 치수임
248	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L140	HEX SOCKET HD SCREW	TD0060701	B	P030L140	SCM440+Q.T	M30X140L	P		4	4	EA	V	A			수직	
249	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직	
250	110104001V010	BEARING ASSY	1	...4	5	TD0060710P003	WIRE CLIP	TD0060710	B	P003	SPHC, SS400, SPCC, A1008	12 X 22 X (1.2~1.3T)	P		5	5	EA	V	A			수직	
251	110104001V010	BEARING ASSY	0	...4	6	TD0060702P005	SPRING WASHER	TD0060702	B	P005	SWRH52B-78B	D5.1	P		5	5	EA	V	A			수직	
252	110104001V010	BEARING ASSY	0	...4	7	TD0060709P005L010	BUTTON HD SOCKET SCREW	TD0060709	B	P005L010	ASTM A574M	M5 X 10L	P		5	5	EA	V	A			수직	
253	110104001V010	BEARING ASSY	0	...4	8	TD0060722P001	PIPE PLUG	TD0060722	B	P001	A105	0.25"NPT X 78L	P		1	1	EA	V	A			수직	
254	110104001V010	BEARING ASSY	0	..2	0000	TD0062046	T7 BEARING ASSY(460X260)	TD0062046	A				P	1378	1	1	SET	V	A			수직	Level2는 별도포장없어 Assy로 구분
255	110104001V010	BEARING ASSY	0	...3	0000	TD0062047	BEARING RING ASSY (T7)	TD0062047	A				P	559	1	1	SET	V	L			수직	
256	110104001V010	BEARING ASSY	0	...4	1	TD0062039P001	BEARING RING U_H (T5, T6, T7)	TD0062039	A	P001	SF440A	1270 X ID 818.8 X 200L	P		1	1	EA	V	A			수직	
257	110104001V010	BEARING ASSY	0	...4	2	TD0062039P002	BEARING RING L_H (T5, T6, T7)	TD0062039	A	P002	SF440A	OD 1070 X ID 818.8 X 200L	P		1	1	EA	V	A			수직	
258	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L180	HEX SOCKET HD SCREW	TD0060701	B	P030L180	SCM440+Q.T	M30x180L	P		4	4	EA	V	A			수직	
259	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직	
260	110104001V010	BEARING ASSY	1	...4	5	TD0060749P003	SHIM PLATE	TD0060749	A	P003	SS400 OR EQV	120X94X14	P		4	4	EA	V	L			수직	
261	110104001V010	BEARING ASSY	0	...4	6	TD0060709P010L015	HEX SOC.BUTTON HD SCREW	TD0060709	B	P010L015	ASTM A574	M10x15L	P		4	4	EA	V	L			수직	
262	110104001V010	BEARING ASSY	1	...4	7	TD0060717P111	LOCKING PLATE	TD0060717	C	P111	SS400 OR EQV	96X152X2.3T	P		4	4	EA	V	L			수직	
263	110104001V010	BEARING ASSY	0	...4	8	TD0060708P048L180	HEX HD BOLT	TD0060708	B	P048L180	ASTM A193 B16	M48x180L	P		4	4	EA	V	L			수직	
264	110104001V010	BEARING ASSY	0	...4	9	TD0060712P006	SET PIN	TD0060712	B	P006	S45C+Q.T	M30X54	P		1	1	EA	V	A			수직	
265	110104001V010	BEARING ASSY	0	...4	10	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	1	SET	V	A			수직	
266	110104001V010	BEARING ASSY	0	...4	11	TD0060743P305L200	SOLID SHIM PLATE	TD0060743	B	P305L200	JIS SS400+N OR EQV	200x170x17.2	P		1	1	EA	V	A			수직	
267	110104001V010	BEARING ASSY	0	...4	12	TD0060701P012L020	HEX SOCKET HD SCREW	TD0060701	B	P012L020	ASTM A574	M12x20L	P		12	12	EA	V	A			수직	
268	110104001V010	BEARING ASSY	0	...4	13	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	2	SET	V	A			수직	
269	110104001V010	BEARING ASSY	0	...4	14	TD0060743P001L200	SOLID SHIM PLATE	TD0060743	B	P001L200	JIS SS400+N OR EQV	200x170x17.2	P		1	2	EA	V	A			수직	
270	110104001V010	BEARING ASSY	0	...4	15	TD0060752	LOWER ADJUSTING WEDGE ASSY	TD0060752	A				P	14	1	1	SET	V	L			수직	
271	110104001V010	BEARING ASSY	0	.....5	1	TD0060744P002L150	MOVING WEDGE	TD0060744	A	P002L150	S45C-N or SM490A	168X150X33	P		1	1	EA	V	A			수직	
272	110104001V010	BEARING ASSY	0	.....5	2	TD0060745P002L230	FIXED WEDGE	TD0060745	B	P002L230	JIS SS400+N OR EQV	230x170x43	P		1	1	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120
273	110104001V010	BEARING ASSY	0	.....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	3	EA	V	A			수직	
274	110104001V010	BEARING ASSY	0	.....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16X1.5P	P		1	1	EA	V	A			수직	
275	110104001V010	BEARING ASSY	0	.....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A			수직	
276	110104001V010	BEARING ASSY	0	...4	16	TD0060753	SIDE ADJUSTING WEDGE ASSY	TD0060753	A				P	15	1								



Serial No	Activiy Code	Activity Name	Rev	Level	위치	품목번호	품명	도면번호(PJT)	Doc Rev.	Part No	재질	SIZE	M/P	중량	수량	총수량	단위	PCL	L/A	C/P NO.1	C/P NO.2	Group 구매	비 고	
287	110104001V010	BEARING ASSY	0	...4	2	TD0062049P002	BEARING CASING LOWER	TD0062049	A	P002	SF440A	OD848.2 x ID 478.5 x 297.5	P		1	1	EA	V	A			수직	BABBITT 제외한 치수임	
288	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L140	HEX SOCKET HD SCREW	TD0060701	B	P030L140	SCM440+Q.T	M30X140L	P		4	4	EA	V	A			수직		
289	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직		
290	110104001V010	BEARING ASSY	0	...4	5	TD0060710P003	WIRE CLIP	TD0060710	B	P003	SPHC, SS400, SPCC, A1008	12 X 22 X (1.2~1.3T)	P		5	5	EA	V	A			수직		
291	110104001V010	BEARING ASSY	1	...4	6	TD0060702P005	SPRING WASHER	TD0060702	B	P005	SWRH52B-78B	D5.1	P		5	5	EA	V	A			수직		
292	110104001V010	BEARING ASSY	0	...4	7	TD0060709P005L010	BUTTON HD SOCKET SCREW	TD0060709	B	P005L010	ASTM A574M	M5 X 10L	P		5	5	EA	V	A			수직		
293	110104001V010	BEARING ASSY	0	...4	8	TD0060722P001	PIPE PLUG	TD0060722	B	P001	A105	0.25"NPT X 78L	P		1	1	EA	V	A			수직		
294	110104001V010	BEARING ASSY	0	.2	0000	TD0062050	T8 BEARING ASSY(500X260)	TD0062050	A				P	1363	1	1	SET	V	A			수직	Level2는 별도포장없어 Assy로 구분	
295	110104001V010	BEARING ASSY	0	...3	0000	TD0062051	BEARING RING ASSY (T8)	TD0062051	A				P	538	1	1	SET	V	L			수직		
296	110104001V010	BEARING ASSY	0	...4	1	TD0062052P001	BEARING RING U_H (T8)	TD0062052	A	P001	SF440A	1300 X ID 846 X 240L	P		1	1	EA	V	A			수직		
297	110104001V010	BEARING ASSY	0	...4	2	TD0062052P002	BEARING RING L_H (T8)	TD0062052	A	P002	SF440A	OD1076 X ID846 X 200L	P		1	1	EA	V	A			수직		
298	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L180	HEX SOCKET HD SCREW	TD0060701	B	P030L180	SCM440+Q.T	M30x180L	P		4	4	EA	V	A			수직		
299	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직		
300	110104001V010	BEARING ASSY	0	...4	5	TD0060749P005	SHIM PLATE	TD0060749	A	P005	JIS SS400 OR EQV	140X110X14	P		1	4	4	EA	V	L			수직	
301	110104001V010	BEARING ASSY	0	...4	6	TD0060709P010L015	HEX SOC.BUTTON HD SCREW	TD0060709	B	P010L015	ASTM A574	M10x15L	P		1	4	4	EA	V	L			수직	
302	110104001V010	BEARING ASSY	0	...4	7	TD0060717P112	LOCKING PLATE	TD0060717	C	P112	JIS SS400 OR EQV	108X152X2.3T	P		1	4	4	EA	V	L			수직	
303	110104001V010	BEARING ASSY	0	...4	8	TD0060708P056L200	HEX HD BOLT	TD0060708	B	P056L200	ASTM A193 B16	M56x200L	P		5	4	4	EA	V	L			수직	
304	110104001V010	BEARING ASSY	0	...4	9	TD0060712P006	SET PIN	TD0060712	B	P006	S45C+Q.T	M30X54	P		1	1	EA	V	A			수직		
305	110104001V010	BEARING ASSY	0	...4	10	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	1	SET	V	A			수직		
306	110104001V010	BEARING ASSY	1	...4	11	TD0060743P370L200	SOLID SHIM PLATE	TD0060743	B	P370L200	JIS SS400+N OR EQV	200x170x17.2	P		1	1	EA	V	A			수직		
307	110104001V010	BEARING ASSY	0	...4	12	TD0060701P012L020	HEX SOCKET HD SCREW	TD0060701	B	P012L020	ASTM A574	M12x20L	P		12	12	EA	V	A			수직		
308	110104001V010	BEARING ASSY	0	...4	13	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P		1	2	SET	V	A			수직		
309	110104001V010	BEARING ASSY	0	...4	14	TD0060743P001L200	SOLID SHIM PLATE	TD0060743	B	P001L200	JIS SS400+N OR EQV	200x170x17.2	P		1	2	EA	V	A			수직		
310	110104001V010	BEARING ASSY	0	...4	15	TD0060752	LOWER ADJUSTING WEDGE ASSY	TD0060752	A				P		14	1	1	SET	V	L			수직	
311	110104001V010	BEARING ASSY	0	....5	1	TD0060744P002L150	MOVING WEDGE	TD0060744	A	P002L150	S45C-N or SM490A	168X150X33	P		1	1	EA	V	A			수직		
312	110104001V010	BEARING ASSY	0	....5	2	TD0060745P002L230	FIXED WEDGE	TD0060745	B	P002L230	JIS SS400+N OR EQV	230x170x43	P		1	1	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120	
313	110104001V010	BEARING ASSY	0	....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	3	EA	V	A			수직		
314	110104001V010	BEARING ASSY	0	....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16X1.5P	P		1	1	EA	V	A			수직		
315	110104001V010	BEARING ASSY	0	....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	3	EA	V	A			수직		
316	110104001V010	BEARING ASSY	0	...4	16	TD0060753	SIDE ADJUSTING WEDGE ASSY	TD0060753	A				P		15	1	2	SET	V	L			수직	
317	110104001V010	BEARING ASSY	0	....5	1	TD0060744P001L150	MOVING WEDGE	TD0060744	A	P001L150	S45C-N or SM490A	168X150X33	P		1	2	EA	V	A			수직		
318	110104001V010	BEARING ASSY	0	....5	2	TD0060745P001L230	FIXED WEDGE	TD0060745	B	P001L230	JIS SS400+N OR EQV	230x170x43	P		1	2	EA	V	A			수직	SS400+N 사용시 최소 경도값 HB120	
319	110104001V010	BEARING ASSY	0	....5	3	TD0060746	LOCKING PIN	TD0060746	A		ASTM A193 B7	M16x85L	P		3	6	EA	V	A			수직		
320	110104001V010	BEARING ASSY	0	....5	4	TD0060704P110	HEX NUT	TD0060704	C	P110	ASTM A194 2H	M16X1.5P	P		1	2	EA	V	A			수직		
321	110104001V010	BEARING ASSY	0	....5	5	TD0060748P005	NORD LOCK WASHER	TD0060748	A	P005	SUS316 OR EQV	NL16SS	P		3	6	EA	V	A			수직		
322	110104001V010	BEARING ASSY	0	...4	17	TD0060747P001L200	JOINT SHIM(BLOCK)	TD0060747	A	P001L200	JIS SS400 OR EQV	63.25X200 X 11.76	P		2	2	EA	V	A			수직		
323	110104001V010	BEARING ASSY	0	...4	18	TD0060747P002L200	JOIINT SHIM	TD0060747	A	P002L200	SUS304 OR EQV	59.25X200X0.2	P		2	2	EA	V	A			수직		
324	110104001V010	BEARING ASSY	0	...4	19	TD0060701P008L012	HEX SOCKET HD SCREW	TD0060701	A	P008L012	ASTM A574	M8x12L	P		6	6	EA	V	A			수직		
325	110104001V010	BEARING ASSY	0	...3	0000	TD0062053	BEARING CASING ASSY(T8)	TD0062053	A				P	826	1	1	SET	V	L			수직		
326	110104001V010	BEARING ASSY	0	...4	1	TD0062054P001	BEARING CASING UPPER	TD0062054	A	P001	SF440A	OD873.6 x ID 518.5 x 297.5	P		1	1	EA	V	A			수직	BABBITT 제외한 치수임	
327	110104001V010	BEARING ASSY	0	...4	2	TD0062054P002	BEARING CASING LOWER	TD0062054	A	P002	SF440A	OD873.6 x ID 518.5 x 297.5	P		1	1	EA	V	A			수직	BABBITT 제외한 치수임	
328	110104001V010	BEARING ASSY	0	...4	3	TD0060701P030L140	HEX SOCKET HD SCREW	TD0060701	B	P030L140	SCM440+Q.T	M30X140L	P		4	4	EA	V	A			수직		
329	110104001V010	BEARING ASSY	0	...4	4	TD0060703P009	DOWEL PIN	TD0060703	B	P009	S45C+Q.T	D30x71L	P		2	2	EA	V	A			수직		
330	110104001V010	BEARING ASSY	1	...4	5	TD0060710P003	WIRE CLIP	TD0060710	B	P003	SPHC, SS400, SPCC, A1008	12 X 22 X (1.2~1.3T)	P		5	5	EA	V	A			수직		
331	110104001V010	BEARING ASSY	0	...4	6	TD0060702P005	SPRING WASHER	TD0060702	B	P005	SWRH52B-78B	D5.1	P		5	5	EA	V	A			수직		
332	110104001V010	BEARING ASSY	0	...4	7	TD0060709P005L010	BUTTON HD SOCKET SCREW	TD0060709	B	P005L010	ASTM A574M	M5 X 10L	P		5	5	EA	V	A			수직		
333	110104001V010	BEARING ASSY	0	...4	8	TD0060722P001	PIPE PLUG	TD0060722	B	P001	A105	0.25"NPT X 78L	P		1	1	EA	V	A			수직		
334	110104001V010	BEARING ASSY	0	.2	0000	TD0062055	THRUST BEARING ASSY(OD670xID440)	TD0062055	A				P	1648	1	1	SET	V	A			수직	Level2는 별도포장없어 Assy로 구분	
335	110104001V010	BEARING ASSY	0	...3	1	TD0062056	THRUST BEARING RING ASSY	TD0062056	A				P	1332	1	1	SET	V	L			수직		
336	110104001V010	BEARING ASSY	0	...4	1	TD0062057P001	THRUST BEARING RING U_H	TD0062057	A	P001	SF440A	ID460xOD1020x450	P		1	1	EA	V	A			수직		
337	110104001V010	BEARING ASSY	0	...4	2	TD0062057P002	THRUST BEARING RING L_H	TD0062057	A	P002	SF440A	ID460xOD1020x450	P		1	1	EA	V	A			수직		
338	110104001V010	BEARING ASSY	0	...4	3	TD0060701P036L160	HEX SOCKET HD SCREW	TD0060701	B	P036L160	SCM440+Q.T	M36x160L	P		4	4	EA	V	A			수직		
339	110104001V010	BEARING ASSY	0	...4	4	TD0060703P010	DOWEL PIN	TD0060703	B	P010	S45C+Q.T	D36X84L	P		2	2	EA	V	A			수직		
340	110104001V010	BEARING ASSY	0	...4	5	TD0060754	SIDE ADJUST SHIM ASSY	TD0060754	A				P		12	1	2	SET	V	A			수직	
341	110104001V010	BEARING ASSY	1	....5	1	TD0060751P001	ADJUST SHIM	TD0060751	A	P001	SS400 OR EQV	290x100x52.3	P		1	2	EA	V	A			수직		
342	110104001V010	BEARING ASSY	1	....5	2	TD0060751P002	ADJUST SHIM	TD0060751	A	P002	SUS304 OR EQV	290x98x(3,0.3,0.2,0.1,0.08,0.05T)	P		1	2	SET	V	A			수직		
343	110104001V010	BEARING ASSY	0	....5	3	TD0060708P016L105	HEX SOCKET HD SCREW	TD0060708	B	P016L105	SCM440+QT	M16x105L	P		2	4	EA	V	A			수직		
344	110104001V010	BEARING ASSY	0	....5	4	TD0060702P016	SPRING WASHER	TD0060702	B	P016	SWRH52B-78B	D16	P		2	4	EA	V	A			수직		
345	110104001V010	BEARING ASSY	0	....5	5	TD0060701P016L060	HEX SOCKET HD SCREW	TD0060701	B	P016L060	ASTM A574	M16x60L	P		4	8	EA	V	A			수직		
346	110104001V010	BEARING ASSY	0	....5	6	TD0060711P012L040	PIN	TD0060711	B	P012L040	S45C+Q.T	D12x40L	P		2	4	EA	V	A			수직		
347	110104001V010	BEARING ASSY	1	....5	7	TD0060710P003	WIRE CLIP	TD0060710	B	P003	SPHC, SS400, SPCC, A1008	12 X 22 X (1.2~1.3T)	P		4	8	EA	V	A			수직		
348	110104001V010	BEARING ASSY	0	....5	8	TD0060702P005	WASHER	TD0060702	B	P005	SWRH52B-78B	D5.1	P		4	8	EA	V						

Serial No	Activiy Code	Activity Name	Rev	Level	위치	품목번호	품명	도면번호(PJT)	Doc Rev.	Part No	재질	SIZE	M/P	중량	수량	총수량	단위	PCL	L/A	C/P NO.1	C/P NO.2	Group 구매	비 고
355	110104001V010	BEARING ASSY	0	...3	2	TD0062058	THRUST CASING ASSY(TBN)	TD0062058	A		-		P	158	1	1	SET	V	L			수직	
356	110104001V010	BEARING ASSY	0	...4	1	TD0062059P001	THRUST CASING UPPER(TBN)	TD0062059	A	P001	SF440A	OD720XID410x81	P		1	1	EA	V	A			수직	
357	110104001V010	BEARING ASSY	0	...4	2	TD0062059P002	THRUST CASING LOWER(TBN)	TD0062059	A	P002	SF440A	OD720XID410x81	P		1	1	EA	V	A			수직	
358	110104001V010	BEARING ASSY	0	...4	3	TD0062060	THRUST PAD(TBN)	TD0062060	A		S20C+N	OD670XID440X29.5T	P		12	12	EA	V	A			수직	BABBITT 제외
359	110104001V010	BEARING ASSY	0	...4	4	TD0062061	UPPER LEVELING PLATE	TD0062061	A		SCM440+Q.T	OD631XID465X29T	P		12	12	EA	V	A			수직	
360	110104001V010	BEARING ASSY	0	...4	5	TD0062062	LOWER LEVELING PLATE	TD0062062	A		SCM440+Q.T	OD636XID455X24T	P		12	12	EA	V	A			수직	
361	110104001V010	BEARING ASSY	0	...4	6	TD0060730P001A027L040	NOZZLE	TD0060730	B	P001A027L040	SCM440+Q.T	OD36X40L	P		12	12	EA	V	A			수직	
362	110104001V010	BEARING ASSY	0	...4	7	TD0060729P011L018	LOCKING PIN	TD0060729	A	P011L018	ASTM A193 B16	M8-1x18L	P		2	2	EA	V	A			수직	
363	110104001V010	BEARING ASSY	0	...4	8	TD0060728P004	PIVOT	TD0060728	A	P004	SCM440+QT	OD40X12	P		12	12	EA	V	A			수직	
364	110104001V010	BEARING ASSY	0	...4	9	TD0060729P001L028	LOCKING PIN	TD0060729	A	P001L028	ASTM A193 B16	M8-1X28L	P		2	2	EA	V	A			수직	
365	110104001V010	BEARING ASSY	0	...4	10	TD0060729P002L028	LOCKING PIN	TD0060729	A	P002L028	ASTM A193 B16	M10-1.25X28L	P		12	12	EA	V	A			수직	
366	110104001V010	BEARING ASSY	0	...4	11	TD0062063P001	THRUST SHIM PLATE	TD0062063	A	P001	SCM440+QT	ID410X OD680X 12T	P		1	1	SET	V	A			수직	
367	110104001V010	BEARING ASSY	0	...4	12	TD0060709P006L012	BUTTON HD SOCKET SCREW	TD0060709	B	P006L012	ASTM A574	M6x10L	P		16	16	EA	V	A			수직	
368	110104001V010	BEARING ASSY	1	...4	13	TD0060710P002L019	WIRE CLIP	TD0060710	B	P002L019	SPHC, SS400, SPCC, A1008	9x19x(1.9T, 2T)	P		8	8	EA	V	A			수직	
369	110104001V010	BEARING ASSY	0	...4	14	TD0060709P004L008	BUTTON HD SOCKET SCREW	TD0060709	B	P004L008	ASTM A574	M4x8L	P		8	8	EA	V	A			수직	
370	110104001V010	BEARING ASSY	0	...4	15	TD0060711P016L038	ANTI ROTATION PIN	TD0060711	B	P016L038	S45C+Q.T	OD16X38L	P		1	1	EA	V	A			수직	
371	110104001V010	BEARING ASSY	0	...3	2	TD0062064	THRUST CASING ASSY(GEN)	TD0062064	A		-		P	158	1	1	SET	V	L			수직	
372	110104001V010	BEARING ASSY	0	...4	1	TD0062065P001	THRUST CASING UPPER(GEN)	TD0062065	A	P001	SF440A	OD720XID410x81	P		1	1	EA	V	A			수직	
373	110104001V010	BEARING ASSY	0	...4	2	TD0062065P002	THRUST CASING LOWER(GEN)	TD0062065	A	P002	SF440A	OD720XID410x81	P		1	1	EA	V	A			수직	
374	110104001V010	BEARING ASSY	0	...4	3	TD0062066	THRUST PAD(GEN)	TD0062066	A		S20C+N	OD670XID440X29.5T	P		12	12	EA	V	A			수직	BABBITT 제외
375	110104001V010	BEARING ASSY	0	...4	4	TD0062061	UPPER LEVELING PLATE	TD0062061	A		SCM440+Q.T	OD631XID465X29T	P		12	12	EA	V	A			수직	
376	110104001V010	BEARING ASSY	0	...4	5	TD0062062	LOWER LEVELING PLATE	TD0062062	A		SCM440+Q.T	OD636XID455X24T	P		12	12	EA	V	A			수직	
377	110104001V010	BEARING ASSY	0	...4	6	TD0060730P001A027L040	NOZZLE	TD0060730	B	P001A027L040	SCM440+Q.T	OD36X40L	P		12	12	EA	V	A			수직	
378	110104001V010	BEARING ASSY	0	...4	7	TD0060729P011L018	LOCKING PIN	TD0060729	A	P011L018	ASTM A193 B16	M8-1x18L	P		2	2	EA	V	A			수직	
379	110104001V010	BEARING ASSY	0	...4	8	TD0060728P004	PIVOT	TD0060728	A	P004	SCM440+QT	OD40X12	P		12	12	EA	V	A			수직	
380	110104001V010	BEARING ASSY	0	...4	9	TD0060729P001L028	LOCKING PIN	TD0060729	A	P001L028	ASTM A193 B16	M8-1X28L	P		2	2	EA	V	A			수직	
381	110104001V010	BEARING ASSY	0	...4	10	TD0060729P002L028	LOCKING PIN	TD0060729	A	P002L028	ASTM A193 B16	M10-1.25X28L	P		12	12	EA	V	A			수직	
382	110104001V010	BEARING ASSY	0	...4	11	TD0062063P003	THRUST SHIM PLATE	TD0062063	A	P003	SCM440+QT	ID410X OD680X 12T	P		1	1	SET	V	A			수직	
383	110104001V010	BEARING ASSY	0	...4	12	TD0060709P006L012	BUTTON HD SOCKET SCREW	TD0060709	B	P006L012	ASTM A574	M6x12L	P		16	16	EA	V	A			수직	
384	110104001V010	BEARING ASSY	1	...4	13	TD0060710P002L019	WIRE CLIP	TD0060710	B	P002L019	SPHC, SS400, SPCC, A1008	9x19x(1.9T, 2T)	P		8	8	EA	V	A			수직	
385	110104001V010	BEARING ASSY	0	...4	14	TD0060709P004L008	BUTTON HD SOCKET SCREW	TD0060709	B	P004L008	ASTM A574	M4x8L	P		8	8	EA	V	A			수직	
386	110104001V010	BEARING ASSY	0	...4	15	TD0060711P016L038	ANTI ROTATION PIN	TD0060711	B	P016L038	S45C+Q.T	OD16X38L	P		1	1	EA	V	A			수직	
387	110104001V010	BEARING ASSY	0		0000	TD0060742P002L198	SHIM PLATE	TD0060742	B	P002L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P	0.5	1	8	SET	V	L			수직	T1~T8 SPARE SHIM
388	110104001V010	BEARING ASSY	0		0000	TD0060742P001L198	SHIM PLATE	TD0060742	B	P001L198	SUS304 OR EQV	166x198x(1T, 0.5T, 0.3T)	P	0.5	2	16	SET	V	L			수직	T1~T8 SPARE SHIM
389	110104001V010	BEARING ASSY	0		0000	TD0062063P002	THRUST SHIM PLATE (TBN)	TD0062063	A	P002	SCM440+QT	ID410X OD680X 15T	P	25	1	1	EA	V	L			수직	최종 정삭 두께 치수는 추후 통보
390	110104001V010	BEARING ASSY	0		0000	TD0062063P004	THRUST SHIM PLATE (GEN)	TD0062063	A	P004	SCM440+QT	ID410X OD680X 15T	P	25	1	1	EA	V	L			수직	최종 정삭 두께 치수는 추후 통보
391	110104001V010	BEARING ASSY	0		0000	TD0060700	BOLT TORQUE TABLE						D										DOCUMENT ONLY
392	110104001V010	BEARING ASSY	0		0000	TD0060731	BEARING MARKING						D										DOCUMENT ONLY
393	110104001V010	BEARING ASSY	0		0000	PDM002	GENERAL MANUFACTURE AND TEST SPEC.						D										DOCUMENT ONLY
394	110104001V010	BEARING ASSY	0		0000	TD0060732	CTQ FOR TURBINE BEARING						D										DOCUMENT ONLY
395	110104001V010	BEARING ASSY	0		0000	STMP00095	MPS FOR TURBINE BEARING						D										DOCUMENT ONLY

[REMARKS]

- \* Babbitt material is ASTM B23 NO.2
- \* Including assembly of the bearings, painting & packing for long term preservation.
- \* Ball seat contact check and torque test will be performed by Doosan side.
- \* Basic drawings are issued for reference only, and bearing ring tongs on upper half are acceptable for one piece forged type.
- \* The supplier has to follow any reasonable requirements by buyer in the future.
- \* Bearing drawings would be revised at manufacturing status
- \* Minor items would be revised at the fabrication status.
- \* Pre -assembly test should be carried out for all bearings before shipping including thermocouples and fittings from other vendors.
- \* Bearings Bore(Tilting pad type only) dimensions should be checked with dummy shafts or 3D scanner by supplier.
- \* 1 Journal Bearing should be carry out Babbitt bonding strength test for 2Unit. (T1 or T2)

P=Supplied by Vendor, D=Document only.