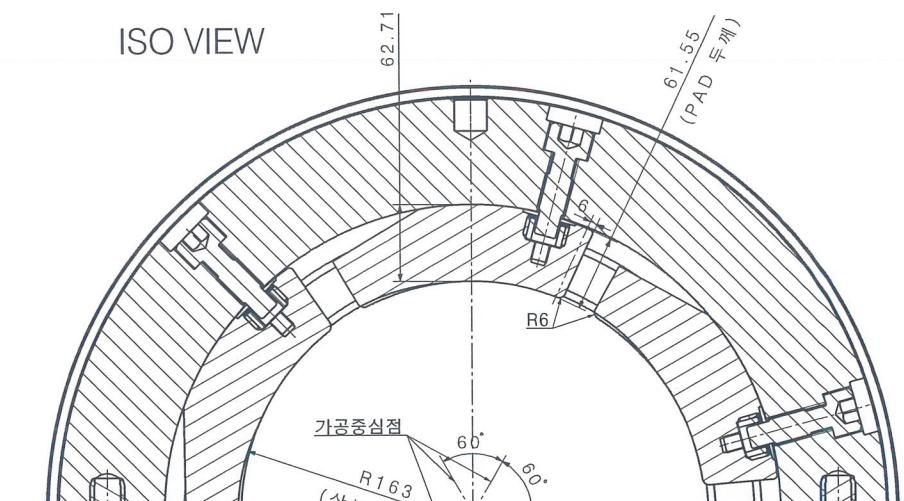
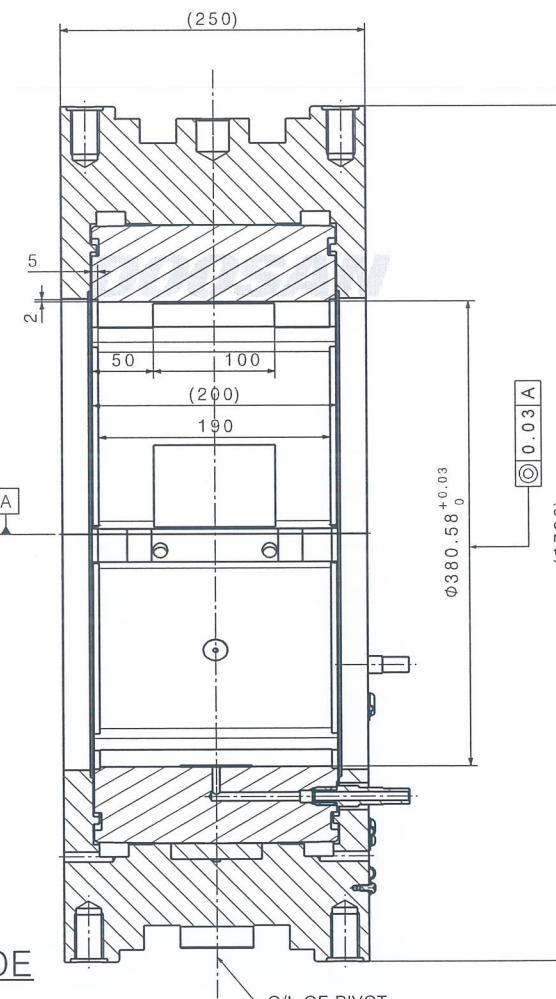
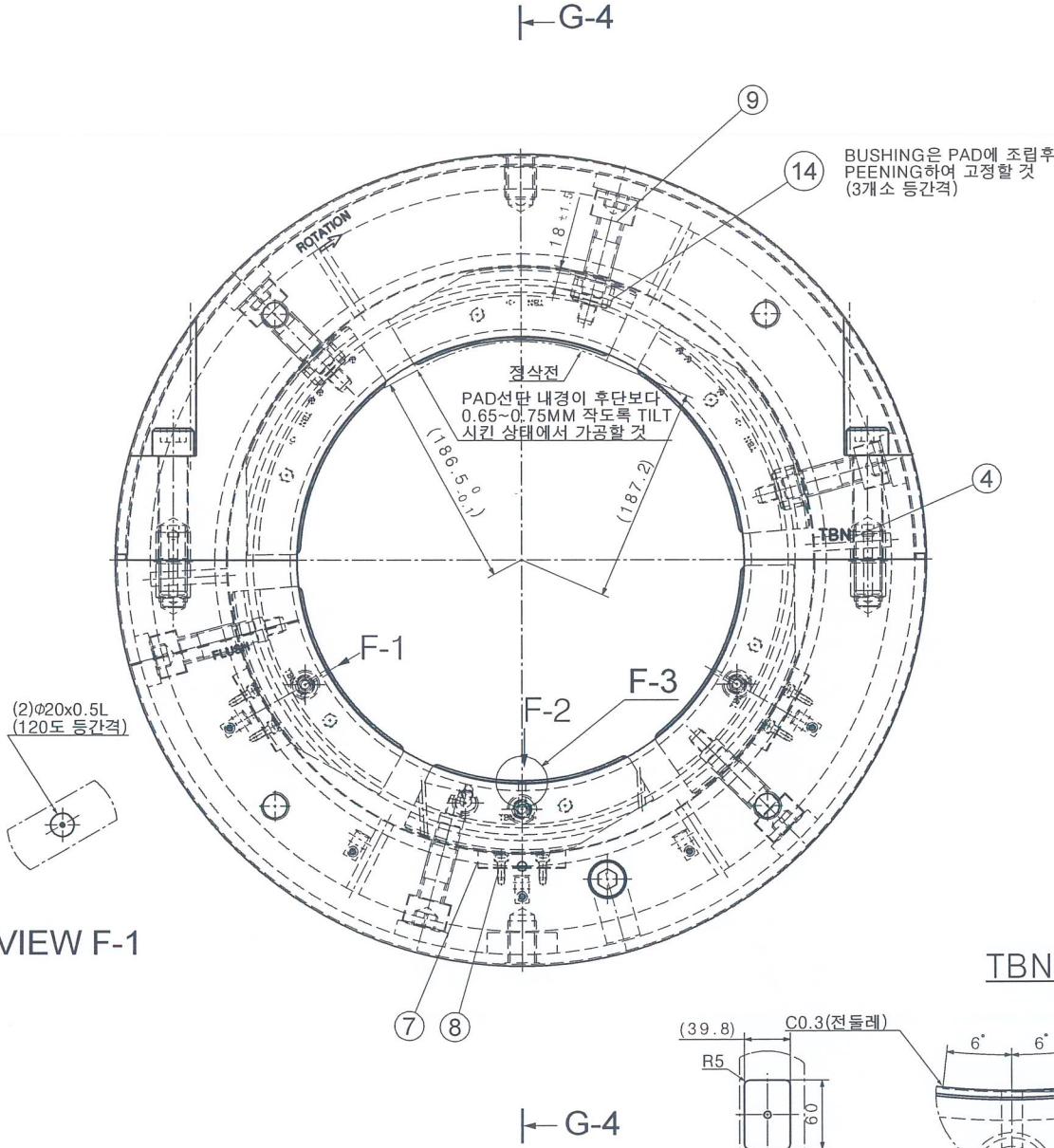
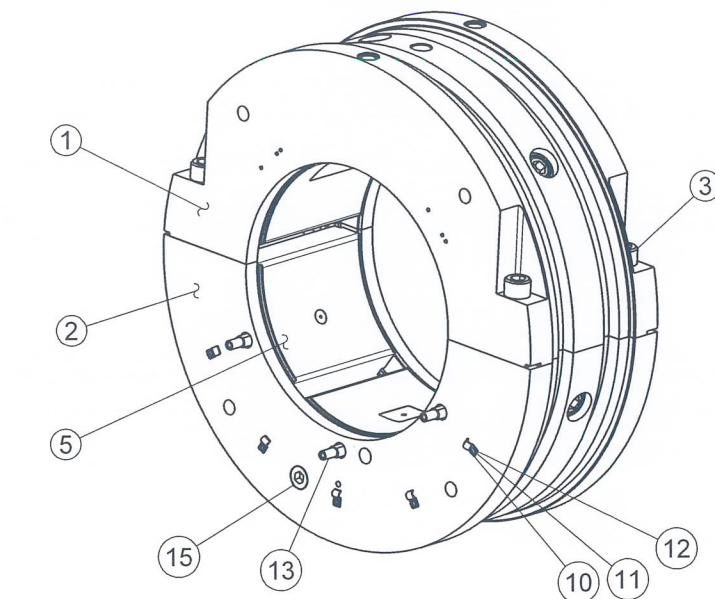
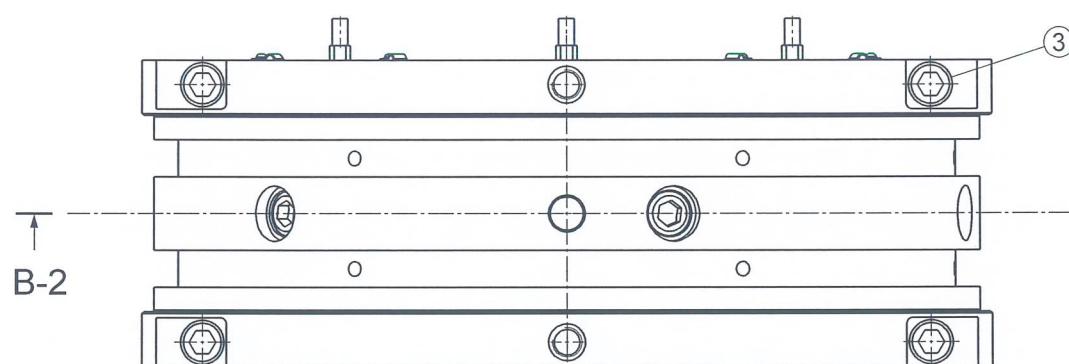


TD0062023/-A/S/N2025010900562	1	2	3	4	5	6	7	8
DWG NO.	TD0062023	DWG NO.	TD0062023	DWG NO.				

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRATICES	기준일반공사 GENERAL TOLERANCE	LAYER DIMENSIONS		각도 ANGLE	직선도 STRAIGHTNESS	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK
			기준지수(mm) DIMENSION RANGE(D.R.)	제작공差(mm) TOLERANCE									
6.3	ISO2768-mK	GENERAL TOLERANCE	D.R. < 120	±0.2	D.R. ≤ 10	±1°	C.D.R. ≤ 300	0.4					
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6					
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R. ≤ 3000	0.8					



SECTION B-2

NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. 표시되지 않은 STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
4. CTQ(CRITICAL TO QUALITY)는 TD0060732를 따를 것
5. BABBITT 소재는 ASTM B23 GR.2 사용할 것

1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW TD0060731 FOR NOT COMMENTED STAMPING
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2

시
작
용

△	방법	2025.01.09	수	2025.01.09	전	2025.01.09
△	NAME (성)	DATE (날짜)	NAME (성)	DATE (날짜)	NAME (성)	DATE (날짜)
REV (변경)	PREPARED BY (제작)	REVISED BY (수정)	APPROVED BY (승인)			

PROJECT
(프로젝트)

DOOSAN Enerbility

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PROJ. (제작)	SIZE (mm)	TITLE (제작)
UNIT (단위)	mm	BEARING CASING ASSY(T2)
SCALE (확대)	N/S	
신규 작성		ITEM NO. (도면번호)
DESCRIPTION OF REVISION (개정사항)		REF. DWG NO. (도면번호)
REV. NO. : XX		TD0062023
CONT. NO. (도면번호)		SHEET (화면)
A1 (594x841mm)		A 1 / 1