TD0060748/-/A/ S/N:/HQ20200220-0069/

TD0060748

DWG NO. (도면번호)

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS
6.3	ISO 2768-mK	

선형치수 LINEAR DIMENSIONS 기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE
D.R. ≤ 120	±0.2
120 < D.R. ≤ 400	±0.5
400 < D.R.	±0.8

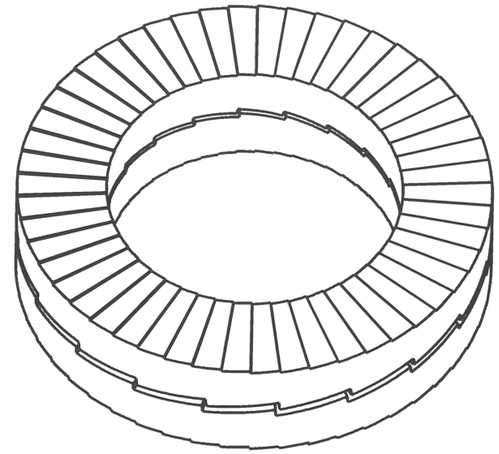
각도 ANGLE 기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE
D.R. ≤ 10	±1°
10 < D.R. ≤ 50	±0° 30'
50 < D.R	±0° 20'

전직도 STRAIGHTNESS 기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE
D.R. ≤ 300	0.4
300 < D.R. ≤ 1000	0.6
1000 < D.R.	0.8

NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg) UNIT	WT. (kg) TOTAL	REMARK

PT	NORD LOCK 제품번호	볼트 치수	내경(MM)	외경(MM)	두께(MM)
1	NL6SS	M6	6.5	10.8	2.2
2	NL8SS	M8	8.7	13.5	2.0
3	NL10SS	M10	10.3	16.6	2.0
4	NL12SS	M12	13.0	19.5	2.0
5	NL16SS	M16	17.0	25.4	3.0
6	NL20SS	M20	21.4	30.7	3.0
7	NL24SS	M24	25.3	39.0	3.0
8	NL30SS	M30	31.4	47.0	6.8
9	NL36SS	M36	37.4	55.0	6.8
10	NL42SS	M42	43.2	63.0	6.8
11	NL48SS	M48	49.6	75.0	6.8
12	NL56SS	M56	59.1	85.0	9.0

PT	NORD LOCK 제품번호	볼트 치수	내경(MM)	외경(MM)	두께(MM)
101	NL1/4"SS	0.25"	7.2	11.5	2.2
102	NL3/8"SS	0.375"	10.3	16.6	2.0
103	NL1/2"SS	0.50"	13.5	19.5	2.0
104	NL3/4"SS	0.75"	20.0	30.7	3.2
105	NL1"SS	1.00"	27.9	39.0	3.2
106	NL33 SS	1.25"	34.4	48.5	6.8
107	NL39 SS	1.50"	40.4	58.5	6.8
108	NL45 SS	1.75"	46.2	70.0	6.8
109	NL52SS	2.00"	53.6	53.6	9.0
110	NL56SS	2.25"	59.1	85.0	9.0
111	NL64SS	2.50"	67.1	95.0	9.0



ISO VIEW

PT.1~PT.12 : SUS316L (REF. ONLY)
PT.101~PT.111 : SUS316L (REF. ONLY)

NOTES

1. NORD LOCK WASHER 정품을 사용할 것.

1. USE GENUINE NORD LOCK WASHER

제 작 용

REV (개정)		NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
B							
A		방경보	2020.02.18	유석주	2020.02.18	전홍영	2020.02.18
		PREPARED BY (제도)		REVIEWED BY (검도)		APPROVED BY (승인)	

PROJECT (공사명)

Doosan Heavy Industries & Construction

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PROJ (투상법)	3각
UNIT (단위)	mm
SCALE (축척)	N/S
ITEM NO.(분류번호)	

TITLE (도명): NORD LOCK WASHER

DWG NO (도면번호): TD0060748

REV (개정): A

SHEET (매수): 1/1

B	
A	신 규 작 성

DESCRIPTION OF REVISION (개정사유)

REF. DWG NO.(도면번호):

CONT. NO. (도면관리 번호)

A3 (297x420mm)

[Confidential] Kyungbo Bang/2020-02-20 08:20/Seokju Ryu/2020-02-20 08:20/Hongyoung Chun/2020-02-20 08:20/Steam Turbine Research & Development Tea