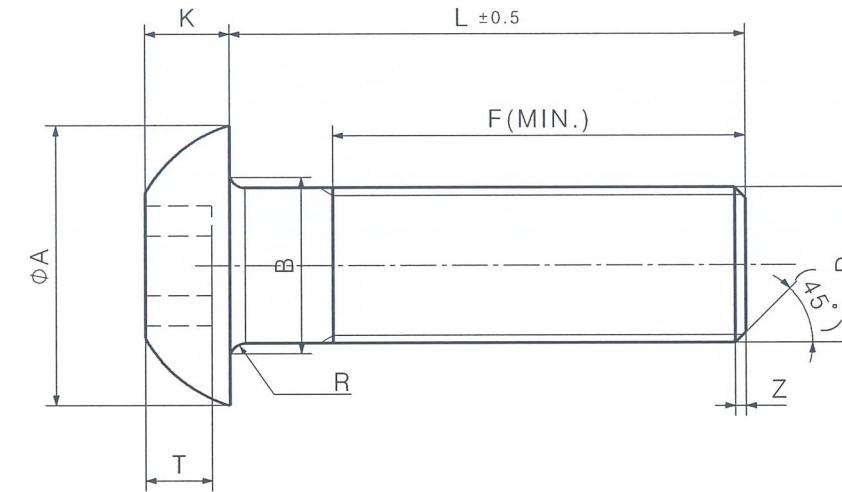
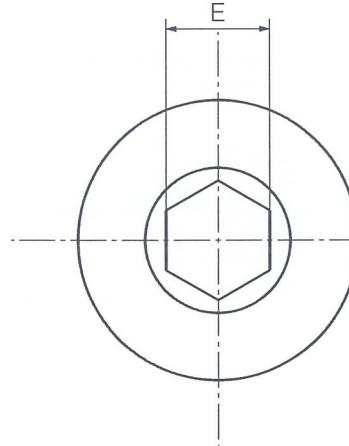


DWG NO.

(도면번호)

표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE						UNIT	TOTAL	
6.3	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1							
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6								
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8								



MATERIAL

PT.3~PT.16 : ASTM A574 (REF. ONLY)

EXAMPLE

TD0060709P004L005

TD0060709: 도면번호를 나타냄
P004 : 품번을 나타냄 (PT.2으로 M4)
L005 : 길이를 나타냄 (5mm)

PT.NO	D	F	A	K	E	T	R	B	Z
		MIN		MAX		MIN	MIN	MIN	APPROX.
3	M3x0.5	4	5.6	1.65	2	1.04	0.1	3.6	0.3
4	M4x0.7	5	7	2.2	2.5	1.3	0.2	4.7	0.5
5	M5x0.8	7	8.5	2.75	3	1.56	0.2	5.7	0.9
6	M6x1.0	8	10	3.3	4	2.08	0.25	6.8	1
8	M8x1.25	10	13	4.4	5	2.6	0.4	9.2	1.2
10	M10x1.5	13	16	5.5	6	3.12	0.4	11.2	1.5
12	M12x1.75	15	18	6.6	8	4.16	0.4	13.7	2
16	M16x2.0	20	24	8.8	10	5.2	0.6	17.7	2

NOTES

- 제시되지 않은 치수는 ASME B18.3.4M을 따를 것.
- 이물질 및 날카로운 모서리는 제거할 것.

- FOLLOW ASME B18.3.4M FOR NOT SHOWN DIMENSION
- REMOVE FOREIGN MATERIAL AND SHARP EDGE

△B	방법	2017.05.15	작성자	2017.05.15	인증자
REV (변경)	NAME (성명)	DATE (날짜)	NAME (성명)	DATE (날짜)	NAME (성명)
	PREPARED BY (제작)	REVIEWS BY (검토)	APPROVED BY (승인)		
PROJECT (공사명)	제작용				

DOOSAN Doosan Heavy Industries & Construction

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PROJ (제작)	32mm	TITLE (제작) BUTTON HD SOCKET BOLT
UNIT (단위)	mm	
SCALE (확대)	N/S	
ITEM NO.(분류번호) (도면번호)	DWG NO (도면번호)	REV (변경) TD0060709
		SHEET (화면) B 1/1
DESCRIPTION OF REVISION (개정사유)		