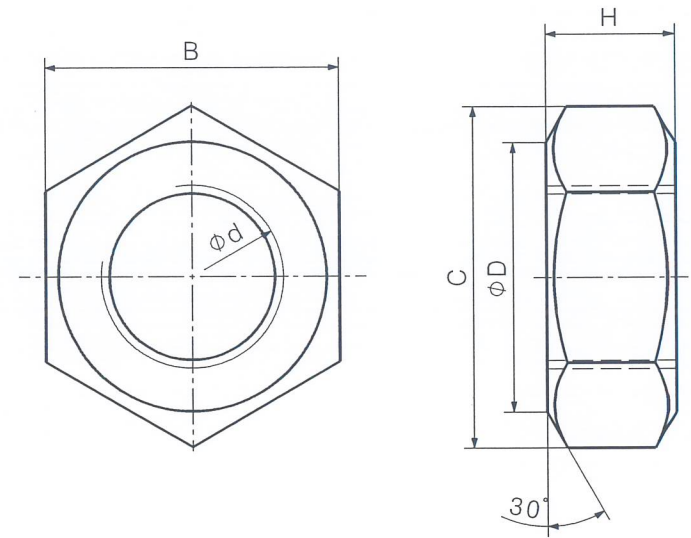


표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE						UNIT	TOTAL	
6.3/√	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1							
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6								
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8								

PT.NO	SIZE(d)	H	B	C	D
				APPROX.	APPROX.
106	M8 x 1	6.5	13	15	12.5
107	M10 x 1.25	8	17	19.6	16.5
108	M12 x 1.25	10	19	21.9	18
109	(M14 x 1.5)	11	22	25.4	21
110	M16 x 1.5	13	24	27.7	23
111	M20 x 1.5	16	30	34.6	29
112	M24 x 2	19	36	41.6	34
113	M30 x 1.5	24	46	53.1	44
114	M36 x 3	29	55	63.5	53





MATERIAL : ASTM A194 2H (REF. ONLY)

## NOTES

1. 제시되지 않은 치수는 ASME B18.2.4.1M을 따를 것.
2. 이물질, 날카로운 모서리부는 제거할 것.

1. FOLLOW ASME B18.2.4.1M FOR NOT SHOWN DIMENSION
2. REMOVE FOREIGN MATERIAL AND SHARP EDGE

	방정보	2020.02.18	유석주	2020.02.18	전홍영	2020.02.18
	방정보	2017.05.15	이정재	2017.05.15	이영주	2017.05.15
REV (기초)	NAME (소명)	DATE (일)	NAME (소명)	DATE (일)	NAME (소명)	DATE (일)
	PREPARED BY (제)		REVIEWED BY (검)		APPROVED BY (승인)	




PROJECT  
(공사명)

**제 작 용**



## Doosan Heavy Industries & Construction

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		PROJ (프로젝트)		TITLE (도명)  HEX NUT			
	파트 추가(D-6)	UNIT (단위)	mm				
	전면개정	SCALE (배율)	N/S				
DESCRIPTION OF REVISION (개정사유)		ITEM NO. (분류번호)		DWG. NO (도면번호)  TD0060704		REV (기재) C	SHEET (시트) 1/1