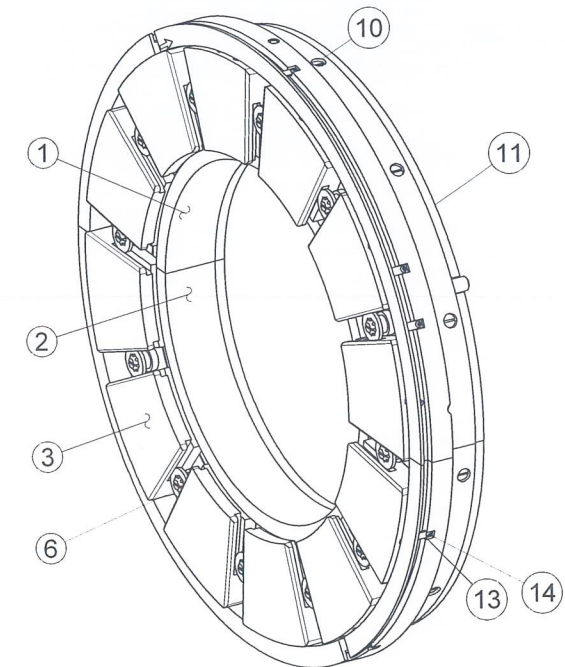
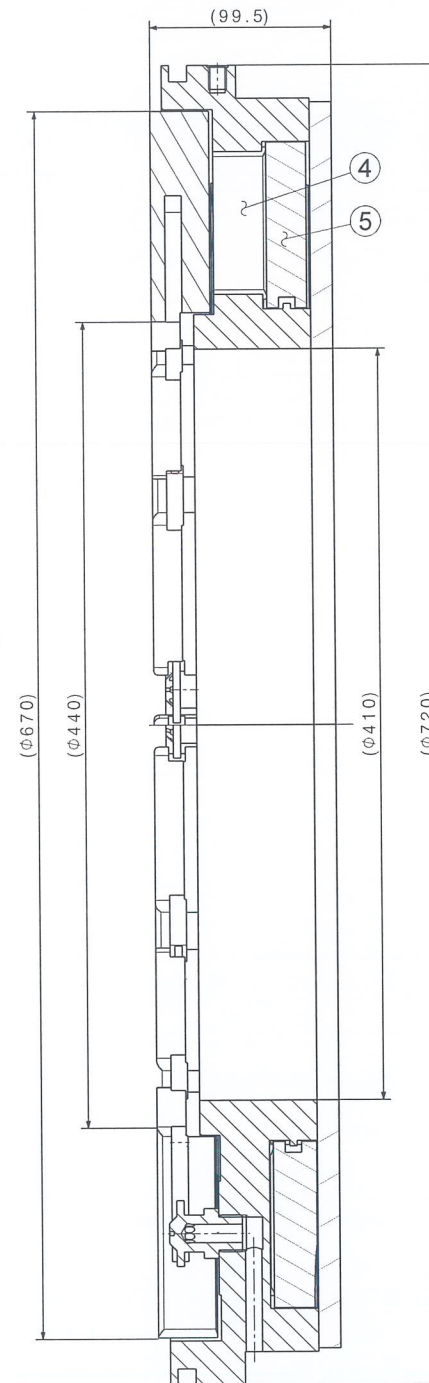
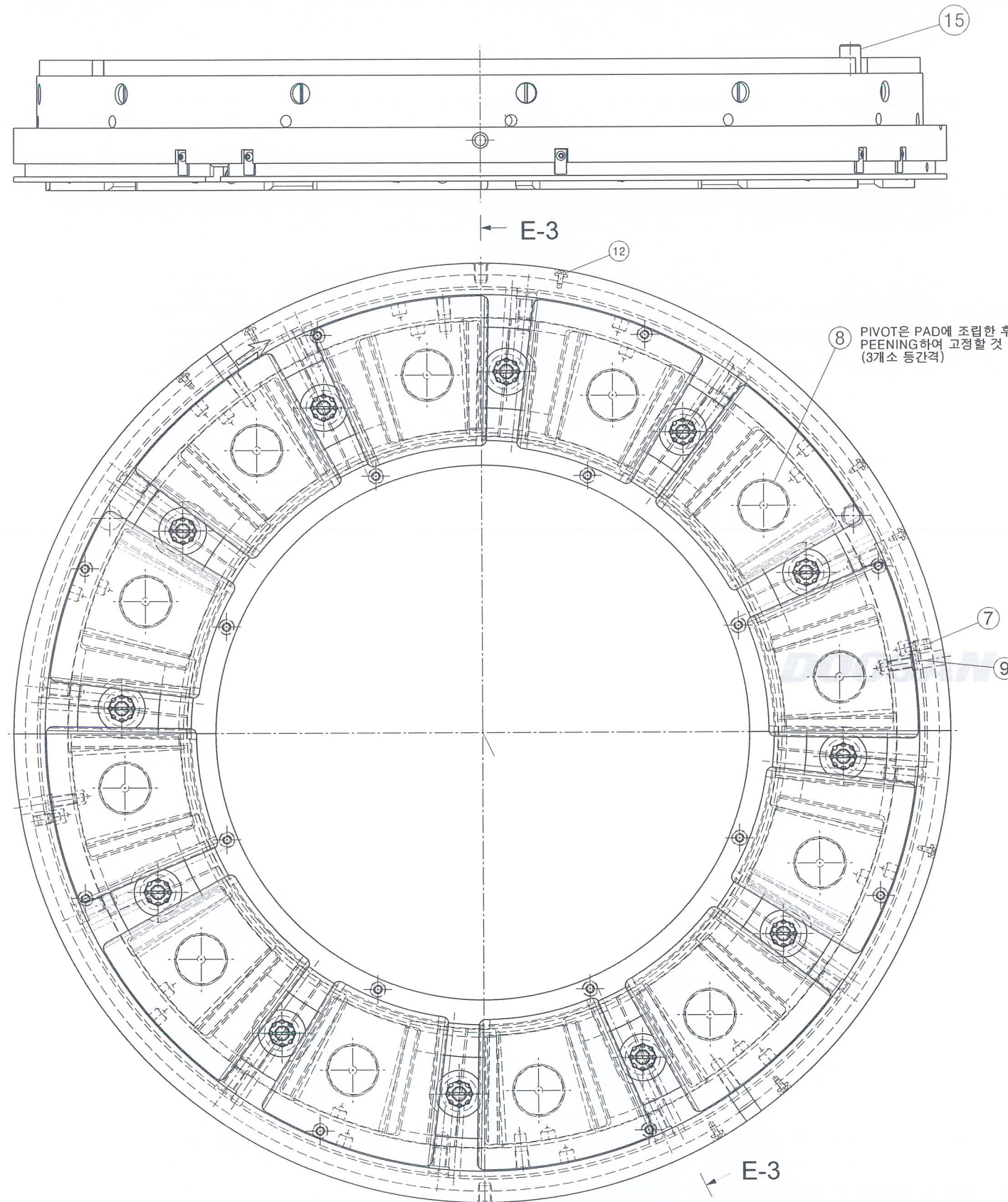


표기사항 SYMBOL REMARKS	작업 규정 APPLICABLE PRACTICES	가공품관리표 GENERAL TOOLING MATERIALS DRAWING NO.	선형치수 LINER DIMENSIONS		각도 ANGLE		관직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		FORM#
			기준치수(mm) DIMENSION RANGE (D.R.)	허용치수(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE (D.R.)	허용치수(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE (D.R.)	허용치수(mm) TOLERANCE						UNIT	TOTAL	
6.3	ISO2768-mK		400 C R	±0.8	5.0 C D R	±0.8	400 C R	±0.8	1							
			120 C D R	±0.5	10 C D R	±0.5	100 C D R	±0.5								
			400 C R	±0.8	5.0 C D R	±0.8	300 C D R	±0.8								

PT	DESCRIPTION	DWG NO	MATERIAL	WT(KG)	QTY
1	THRUST CASING UPPER(GEN)	TD00620605P001	SF440A	SEE EXCEL BOM	1
2	THRUST CASING LOWER(GEN)	TD00620605P002	SF440A	SEE EXCEL BOM	1
3	THRUST PAD (GEN)	TD00620606	SEE EXCEL BOM	SEE EXCEL BOM	12
4	UPPER LEVELING PLATE	TD00620601	SEE EXCEL BOM	SEE EXCEL BOM	12
5	LOWER LEVELING PLATE	TD00620602	SEE EXCEL BOM	SEE EXCEL BOM	12
6	NOZZLE	TD0060730P0001A027L040	SEE EXCEL BOM	SEE EXCEL BOM	12
7	LOCKING PIN	TD0060729P011L018	SEE EXCEL BOM	SEE EXCEL BOM	2
8	PIVOT	TD0060728P004	SEE EXCEL BOM	SEE EXCEL BOM	12
9	LOCKING PIN	TD0060729P001L028	SEE EXCEL BOM	SEE EXCEL BOM	2
10	LOCKING PIN	TD0060729P002L028	SEE EXCEL BOM	SEE EXCEL BOM	12
11	THRUST SHIM PLATE	TD0062063P003	SEE EXCEL BOM	SEE EXCEL BOM	1
12	BUTTON HD SOCKET SCREW	TD0060709P006L012	SEE EXCEL BOM	SEE EXCEL BOM	16
13	WIRE CLIP	TD0060710P002L019	SEE EXCEL BOM	SEE EXCEL BOM	8
14	BUTTON HD SOCKET SCREW	TD0060709P004L008	SEE EXCEL BOM	SEE EXCEL BOM	8
15	ANTI ROTATION PIN	TD0060711P016L038	SEE EXCEL BOM	SEE EXCEL BOM	1



ISO VIEW

LEV **세 작 용**

## NOTES

1. 베어링 제작과 시험은 PDM002에 따라 수행할 것
2. STAMPING은 TD0060731을 따를 것
3. 조립시, TORQUE TABLE TD0060700에 따라 작업할 것
4. CTQ(CRITICAL TO QUALITY)는 TD0060732을 따를 것
5. BABBITT 소재는 ASTM B23 GR.2 사용할 것


1. FOLLOW PDM002 FOR BEARING MANUFACTURE AND TEST
2. FOLLOW BEARING STAMPING PER TD0060731
3. FOLLOW BEARING TORQUE TABLE PER TD0060700
4. FOLLOW CTQ(CRITICAL TO QUALITY) PER TD0060732
5. BABBITT MATERIAL IS ASTM B23 GR.2

△	장정호	2025.01.09	김종국	2025.01.09	전종영	2025.01.09
REV (REV)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제)		REVIEWED BY (제)		APPROVED BY (승인)	

PROJECT

**DOOSAN** Enerbility

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PROJ (CODE)		TITLE (SS)		
UNIT (SW)	mm	THRUST CASING ASSY(GEN)		
SCALE (NO)	N/S			
ITEM NO. (REWORK DATE)		DWG NO (DRAWING)	TD0062064	REV (NO)
XX				SHEET (NO)
				A 1/1

DESCRIPTION OF REVISION (개정사유)
REF. DWG. NO. (도면번호):
REV. NO.

BFF - DWG NO. (도면번호) : REV. NO. :

A1 ( 594x841mm )

CONT. NO
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[illegible]