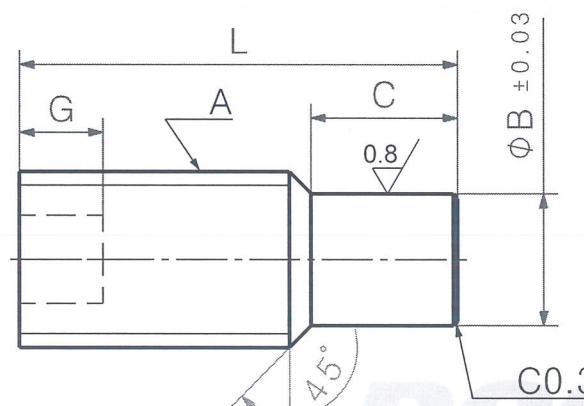
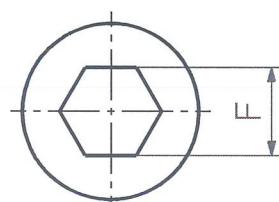
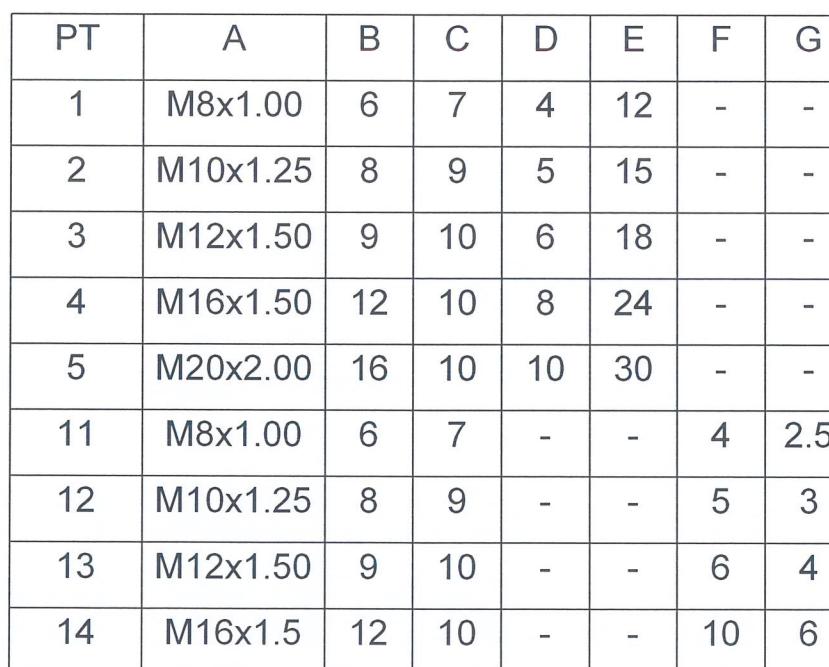


PT.1 ~ PT.5      PT.101 ~ PT.105



PT.11 ~ PT.14



PT	A	B	C	D	E	F	G
101	M8	6	7	4	12	-	-
102	M10	8	9	5	15	-	-
103	M12	9	10	6	18	-	-
104	M16	12	10	8	24	-	-
105	M20	16	10	10	30	-	-
111	M8	6	7	-	-	4	2.5
112	M10	8	9	-	-	5	3
113	M12	9	10	-	-	6	4
114	M16	12	10	-	-	10	6

## EXAMPLE 1

TD0060729P003L035

TD0060729: 도면번호를 나타냄  
P003 : 품번을 나타냄 (PT.003으로 M12x1.5)  
L035 : 길이를 나타냄 (35mm)

PT.001~PT.(114): ASTM A193 B16 (REF. ONLY)

## NOTES

1. 길이 "C"는 경화깊이 0.51~1.27MM가 되도록  
INDUCTION HARDENING하고 ROCKWELL C  
경도 47~57이 되도록 250°C에서 1시간  
TEMPERING할 것.
  2. 경화부위는 길이 "C"를 초과해도 허용함.
  3. 이물질 및 날카로운 모서리는 제거할 것.

	방경보	2022.03.12	유석주	2022.03.12	전홍영	2022.03.12
	방경보	2020.02.18	유석주	2020.02.18	전홍영	2020.02.18
REV (개정)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제작)	REVIEWED BY (검토)	APPROVED BY (승인)			

THIS DRAWING IS THE PROPERTY OF DOOSAN HEAVY INDUSTRIES & CONSTRUCTION CO., LTD. CHANG-WON,  
KOREA, AND IS NOT TO BE REPRODUCED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING  
OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.

		KOREA, AND IS NOT TO BE REPRODUCED OR USED TO FURNISH ANY INFORMATION FOR MAKING OF DRAWING OR APPARATUS EXCEPT WHERE PROVIDED FOR BY AGREEMENT WITH SAID COMPANY.			
	PT.101~114추가 (F-3, C-7)	PROJ (부수) 32mm	UNIT (단위) mm	TITLE (도명) LOCKING PIN	
	신 규 작 성	SCALE (척도) N/S			
DESCRIPTION OF REVISION (개정사유)		ITEM NO. (분류번호)	DWG NO (도면번호)	REV (개정) TD0060729	SHEET (화면) B
REF. DWG NO. (도면번호) :					1/1
4	A3 (297x420mm)	CONT. NO. (도면관리 번호)			