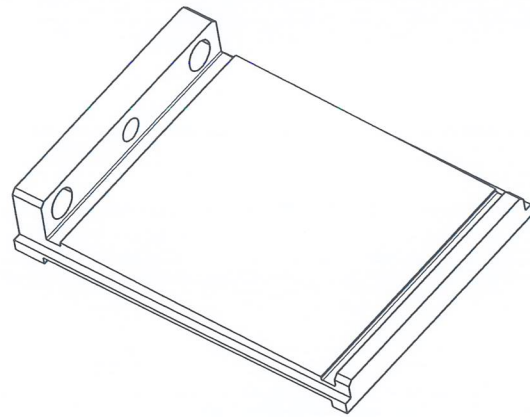
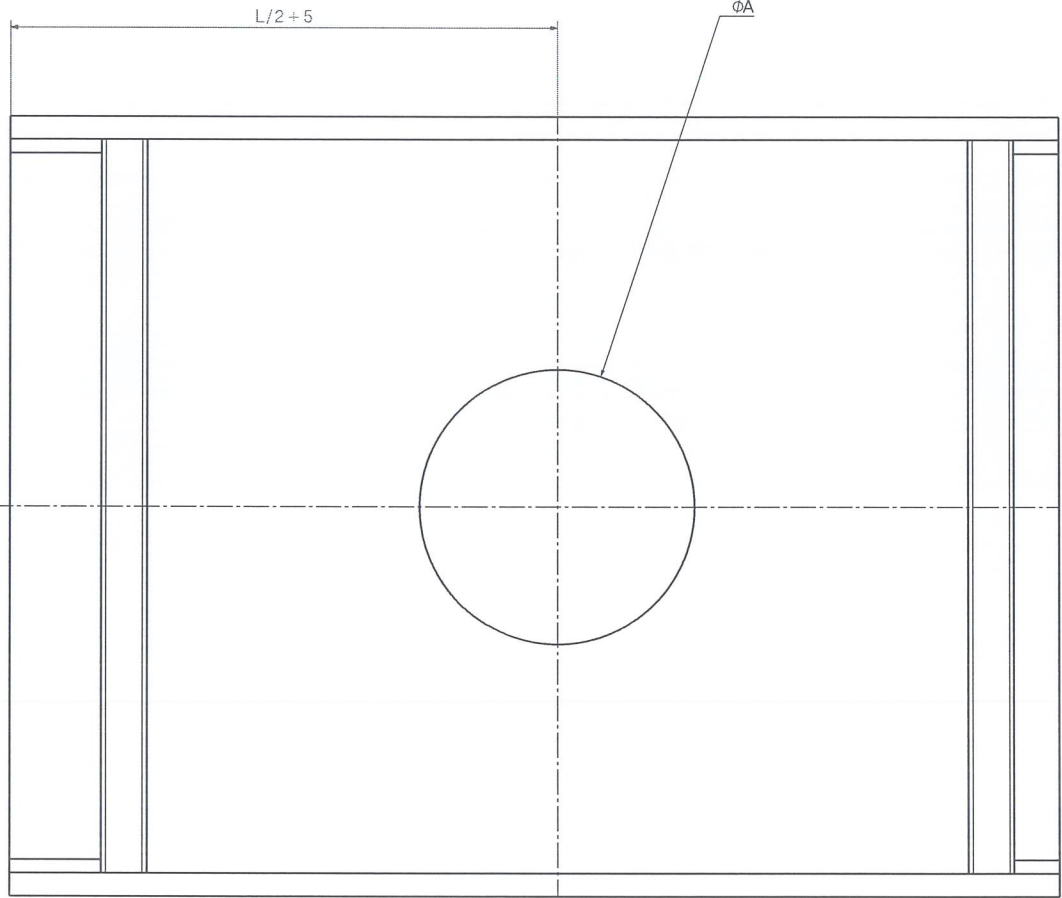


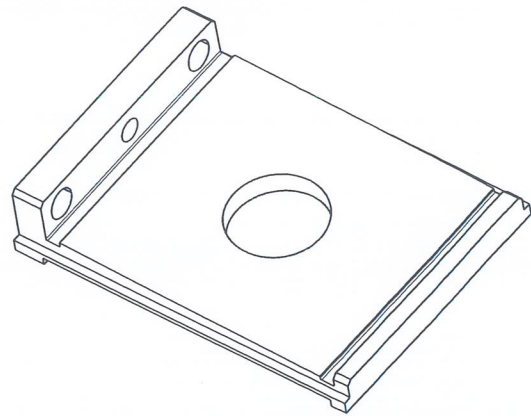
A
B
C
D
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A
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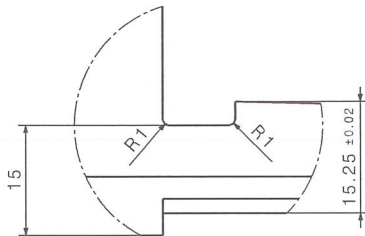


PT.001

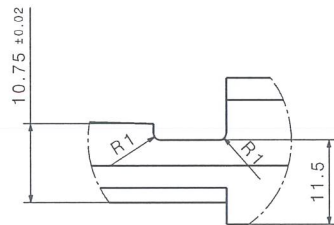
(HOLE이 없는 구조로 나머지는 PT.002와 동일)



PT.002 & PT.003



DETAIL G-1



DETAIL G-3

MATERIAL : SM490A (REF. ONLY)

EXAMPLE

TD0060745P001

TD0060745 P001 L230

도면번호

파트번호

길이 230MM

제 작 용

NOTES

- 명시되지 않은 FILLET처리는 TOOL곡을 따른 것. (단 1MM이하)
 - 명시되지 않은 TAP DRILL치수는 가상의 나사산 2개를 물리는 길이로 할 것.
 - 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
 - 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
 - 날카로운 모서리부, BURR는 제거할 것.
 - 볼트구멍 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것.
- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1MM)
 - TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VITURAL THREADS 2EA IN CANSE OF NOT SHOWN.
 - CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
 - FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
 - REMOVE SHARP EDGE AND BURR
 - REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

△	방정환	2020.12.09	유석우	2020.12.09	전홍형	2020.12.
△	방정환	2020.02.18	유석우	2020.02.18	전홍형	2020.02.
REV (개)	NAME (성)	DATE (일)	NAME (성)	DATE (일)	NAME (성)	DATE (일)
	PREPARED BY (제)		REVIEWED BY (검)		APPROVED BY (승)	

PROJECT (공/업)

Doosan Heavy Industries & Construction

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PROJ (프로젝트)	공차반영(E-5)
UNIT (단위)	mm
SCALE (비율)	N/S
ITEM NO. (품목번호)	
REF. DWG NO. (도면번호)	
REV. NO. (개정번호)	XX

TITLE (제목)	FIXED WEDGE
DWG NO (도면번호)	TD0060745
REV (개정)	B
SHEET (장)	1/1

CONT. NO. (도면연속 번호)

