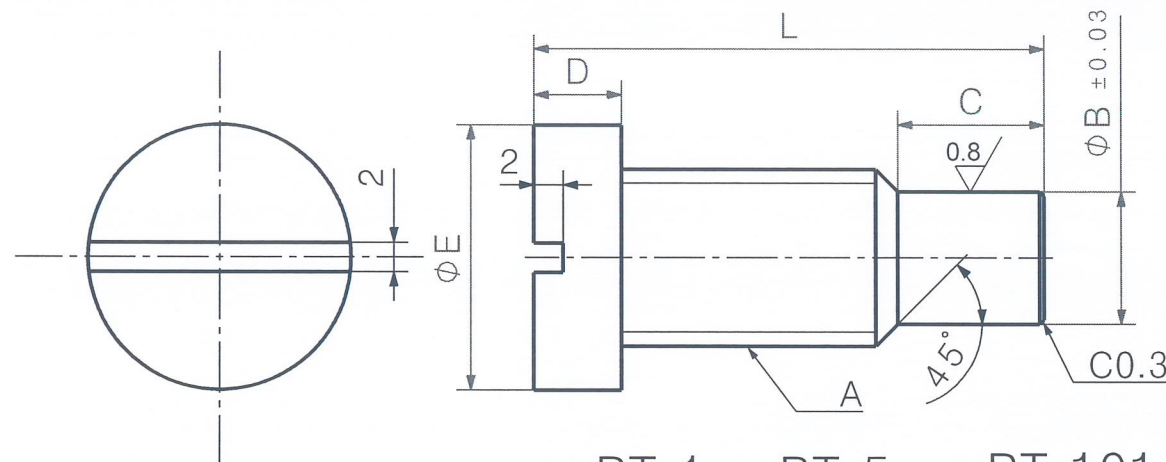
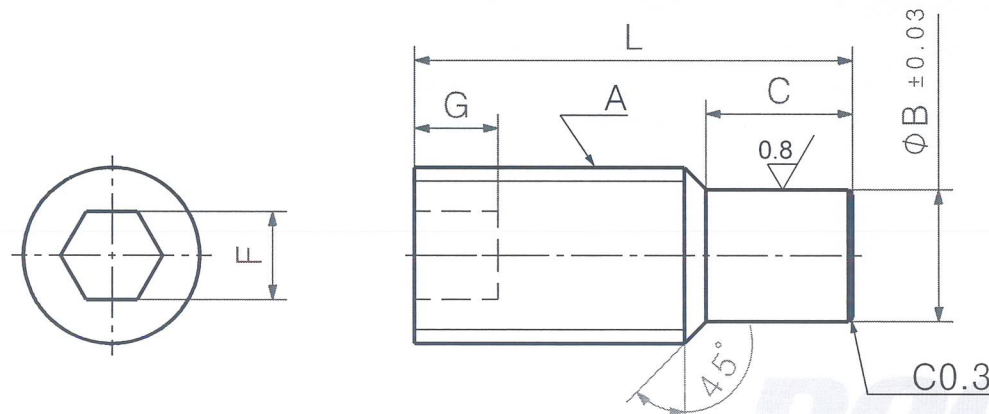


표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	가공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형치수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)		REMARK
			기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R)	허용공차(mm) TOLERANCE						UNIT	TOTAL	
			D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4								
	ISO 2768-mK		120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6								
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8								





PT.1 ~ PT.5 PT.101 ~ PT.105



PT.11 ~ PT.14 PT.111 ~ PT.114

PT	A	B	C	D	E	F	G
1	M8x1.00	6	7	4	12	-	-
2	M10x1.25	8	9	5	15	-	-
3	M12x1.50	9	10	6	18	-	-
4	M16x1.50	12	10	8	24	-	-
5	M20x2.00	16	10	10	30	-	-
11	M8x1.00	6	7	-	-	4	2.5
12	M10x1.25	8	9	-	-	5	3
13	M12x1.50	9	10	-	-	6	4
14	M16x1.5	12	10	-	-	10	6

PT	A	B	C	D	E	F	G
101	M8	6	7	4	12	-	-
102	M10	8	9	5	15	-	-
103	M12	9	10	6	18	-	-
104	M16	12	10	8	24	-	-
105	M20	16	10	10	30	-	-
111	M8	6	7	-	-	4	2.5
112	M10	8	9	-	-	5	3
113	M12	9	10	-	-	6	4
114	M16	12	10	-	-	10	6

	PT.101~114추가 (F-3, C-7)
	신 규 작 성
DESCRIPTION OF REVISION (개정사유)	
REF. DWG NO. (도면번호) :	

4  A3 (297x420mm)

EXAMPLE 1

TD0060729P003L035

TD0060729: 도면번호를 나타냄
P003 : 품번을 나타냄 (PT.003으로 M12x1.5)
L035 : 길이를 나타냄 (35mm)

PT.001~PT.114: ASTM A193 B16 (REF. ONLY)

NOTES

1. 길이 "C"는 경화깊이 0.51~1.27MM가 되도록 INDUCTION HARDENING하고 ROCKWELL C 경도 47~57이 되도록 250°C에서 1시간 TEMPERING할 것.

2. 경화부위는 길이 "C"를 초과해도 허용함.

3. 이물질 및 날카로운 모서리는 제거할 것.

B	방경보	2022.03.12	유석주	2022.03.12	전 홍영	2022.03.12
A	방경보	2020.02.18	유석주	2020.02.18	전 홍영	2020.02.18
REV (기)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제)		REVIEWED BY (검)		APPROVED BY (승인)	

PROJECT
(공시명)

용작지

DOOSAN Doosan Heavy Industries & Construction

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PROJ (프로젝트명)		32mm		TITLE (도명)		LOCKING PIN		H	
UNIT (단위)		mm							
SCALE (배율)		N/S							
ITEM NO. (품번번호)				DWG NO (도면번호)		TD0060729		REV (번수)	
								SHEET (매수)	
								B 1 / 1	

CONT. NO.
(도면관리 번호)

