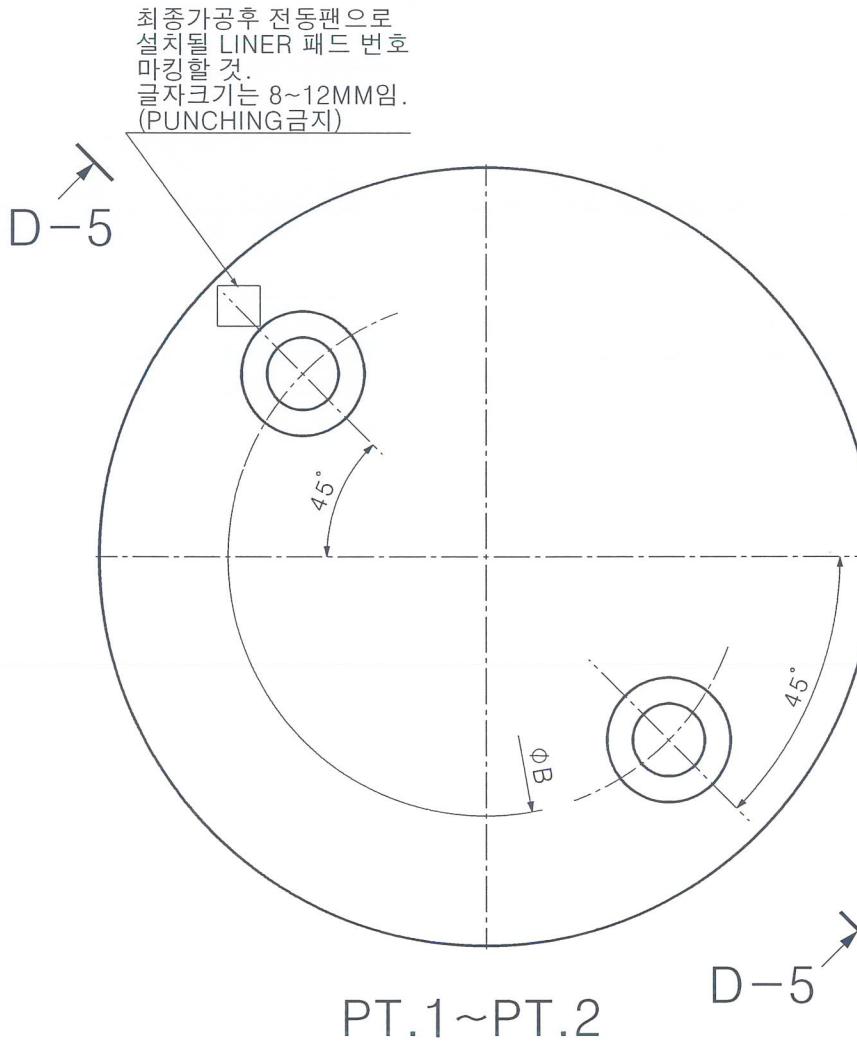
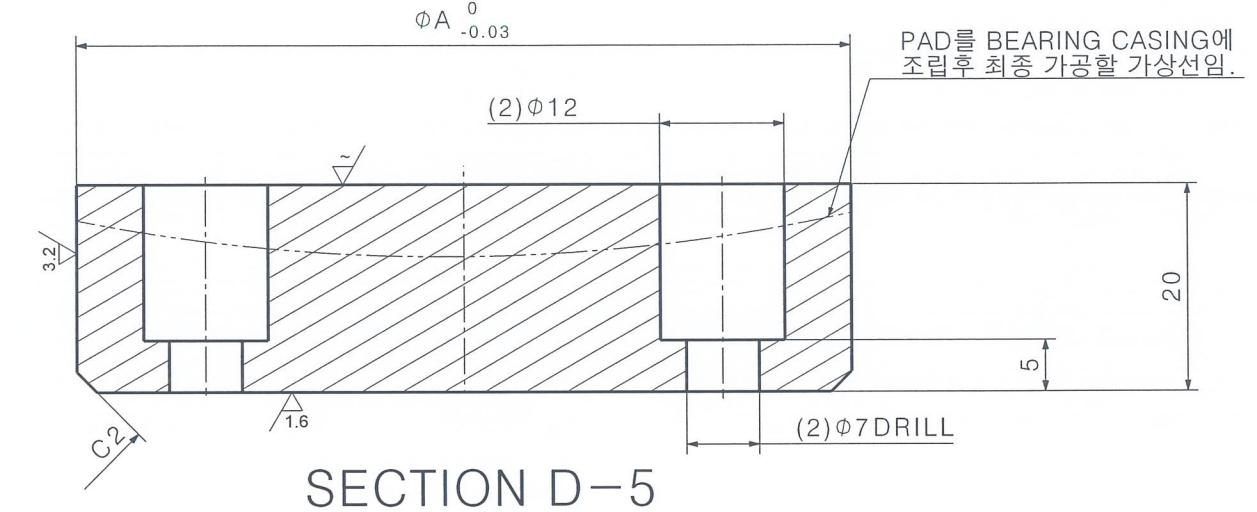


DWG NO. TD0060706

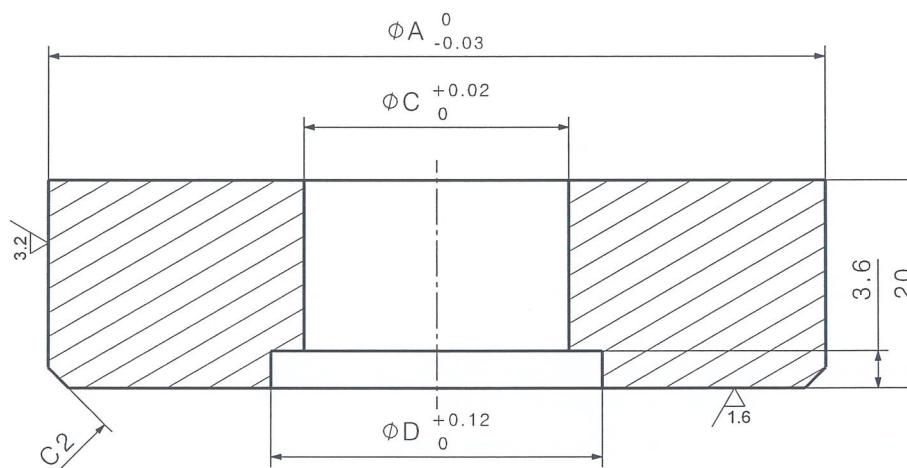
A



표면거칠기 SURFACE ROUGHNESS	적용 규정 APPLIED PRACTICES	기공일반공차 GENERAL TOLERANCE ON MACHINED DIMENSIONS	선형차수 LINEAR DIMENSIONS		각도 ANGLE		전직도 STRAIGHTNESS		NO.	DESCRIPTION	MATERIAL	SIZE, DMG. NO.	Q'TY	WT. (kg) UNIT TOTAL	REMARK
			기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE	기준치수(mm) DIMENSION RANGE(D.R.)	허용공차(mm) TOLERANCE							
6.3	ISO 2768-mk		D.R. ≤ 120	±0.2	D.R. ≤ 10	±1°	D.R. ≤ 300	0.4	1						
			120 < D.R. ≤ 400	±0.5	10 < D.R. ≤ 50	±0° 30'	300 < D.R. ≤ 1000	0.6							
			400 < D.R.	±0.8	50 < D.R.	±0° 20'	1000 < D.R.	0.8							



PT.NO	A	B
1	75	50
2	100	75



PT.NO	A	B	C	D
11	80	50	25.4	15.6
12	80	50	28.6	15.1
13	100	75	33.3	18.8

MATERIAL
PT.1~PT.13 : SCM440+Q.T (REF. ONLY)

NOTES

- 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
- 날카로운 모서리부, BURR는 제거할 것.
- 볼트구멍 및 PIN HOLE등에 들어 있는 이물질을 모두 제거할 것.

- FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.

REV (변경)	NAME (성명)	DATE (일자)	NAME (성명)	DATE (일자)
	PREPARED BY (제작)	REVIEWED BY (검토)	APPROVED BY (승인)	
PROJECT (공사명)				
DOOSAN Doosan Heavy Industries & Construction				

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PROJ (제작)	UNIT (단위)	TITLE (도면명)
	mm	ANTI WEAR PAD
SCALE (비율)	N/S	ITEM NO. (분류번호)
		DWG NO (도면번호)
△	전면개정	TD0060706
DESCRIPTION OF REVISION (개정사유)		
REV (변경)	SHEET (화면)	
	B	
1/1		