

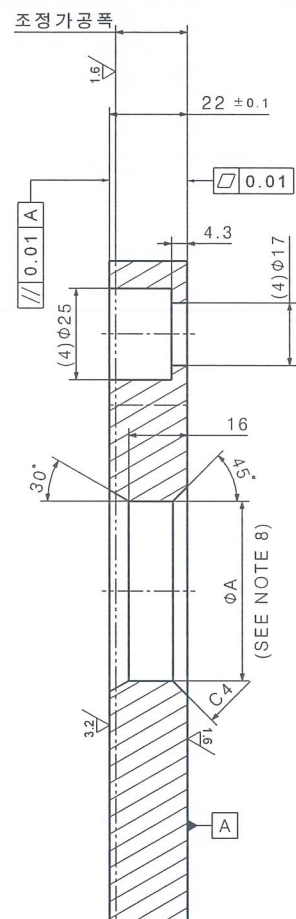
092090001

DWG NO. (중간)

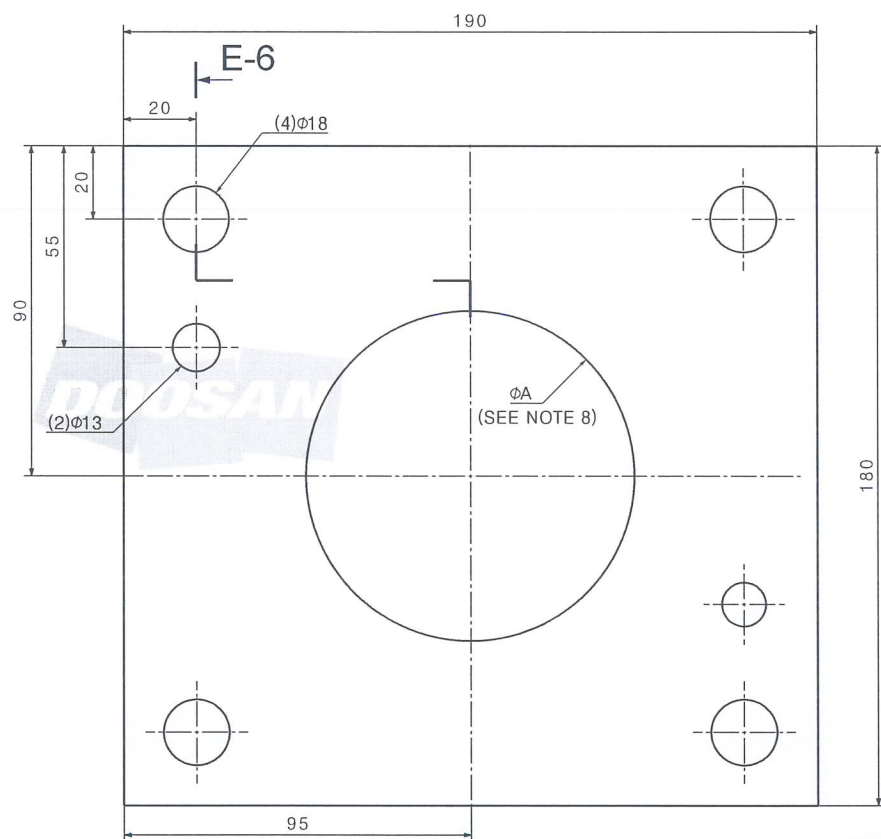
표준기호 SYMBOL	적용 규격 APPLICABLE SPECIFICATIONS	기공방법 METHOD TOLERANCE ON MACHINING DETERMINING	선형치수 L INER DIMENSIONS	각도 ANGLE	전직도 STRAIGHTNESS	NO.	DESCRIPTION	MATERIAL	SIZE, DWG. NO.	Q'TY	WT. (kg)	REMARK
기공치수 DIMENSION RANGED (R.)	허용공차 TOLERANCE	기공치수 DIMENSION RANGED (R.)	허용공차 TOLERANCE	기공치수 DIMENSION RANGED (R.)	허용공차 TOLERANCE	기공치수 DIMENSION RANGED (R.)	허용공차 TOLERANCE	기공치수 DIMENSION RANGED (R.)	허용공차 TOLERANCE	기공치수 DIMENSION RANGED (R.)	허용공차 TOLERANCE	
128 < D.R. < 400	±0.5	10 < D.R. < 50	±0.2	300 < D.R. < 1000	±0.8							
400 < D.R.	±0.8	50 < D.R.	±0.2	1000 < D.R. < 3000	±0.8							

ISO VIEW(PT.1)

ISO VIEW (PT.2)



SECTION E-2



SECTION E-6

NOTES

- 명시되지 않은 FILLET치수는 TOOL곡을 따를 것. (단 1MM이하)
- 명시되지 않은 TAP DRILL치수는 가상의 나사산 2개를 물리는 길이로 할 것.
- 모든 나사 TAP HOLES은 GO, NO GO-GAUGE로 검사할 것.
- 명시되지 않은 치수는 CENTER를 기준으로 대칭임.
- 날카로운 모서리부, BURR는 제거할 것.
- 볼트구멍 및 PIN HOLE등에 들어 있는 이물질들 모두 제거할 것.
- SHIM은 총 6장으로 3.0T, 0.3T, 0.2T, 0.1T, 0.08T, 0.05T 임.
- 소숫점 1자리를 포함하여 세자리 수로 구성함.

- FOLLOW TYPICAL TOOL RADIUS NOT SHOWN FILLET DIM. (ONLY BELOW 1MM)
- TAP DRILL DEPTH WILL BE EXTENDED INCLUDING VITURAL THREADS 2EA IN CANSE OF NOT SHOWN.
- CHECK ALL TAP HOLES WITH GO, NO GO-GAUGE.
- FOLLOW SYMMETRY FOR CENTER LINE FOR NOT SHOWN DIMENSION
- REMOVE SHARP EDGE AND BURR
- REMOVE FOREIGN MATERIAL IN BOLT HOLE AND PIN HOLE ETC.
- SHIM IS TOTAL 6 SHEETS WITH 3.0T, 0.3T, 0.2T, 0.1T, 0.08T, 0.05T
- IT CONSISTS OF 3 DIGITS INCLUDING 1 DECIMAL POINT

PT.1

PT.2

TD0060750P001A505

TD0060750 P001 A505

도면번호

파트번호

50.5MM 내경 A (소숫점 1자리)

제 작 용					
△	방경민	2020.04.28	유석주	2020.04.28	전홍명
REV	NAME	DATE	NAME	DATE	NAME
(%)	(명)	(년)	(명)	(년)	(명)
PREPARED BY (명)		REVIEWED BY (명)		APPROVED BY (명)	
PROJECT (공명)					
DOOSAN Doosan Heavy Industries & Construction					
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PROJ (명)		UNIT (명)		TITLE (명)	
SCALE (명)		N/S		ADJUST SHIM	
ITEM NO. (명)		DWG NO. (명)		REV (명)	
REF. DWG NO. (도면번호):		REV. NO. : XX		SHEET (명)	
		TD0060750		A 1/1	
CONT. NO. (도면번호)					