

EXPERIMENT – 4

AIM : To create a Plummer Block

SOFTWARE USED : Solidworks 2020

THEORY :

A Plummer block is a pedestal used to provide support for a rotating shaft with the help of compatible bearings & various accessories. Housing material for a pillow block is typically made of cast iron or cast steel. This type of bearing consists of :

- I) a cast iron pedestal,
- II) gun metal, or brass bush split into two halves called “brasses”, and
- III) a cast iron cap and two mild steel bolts.

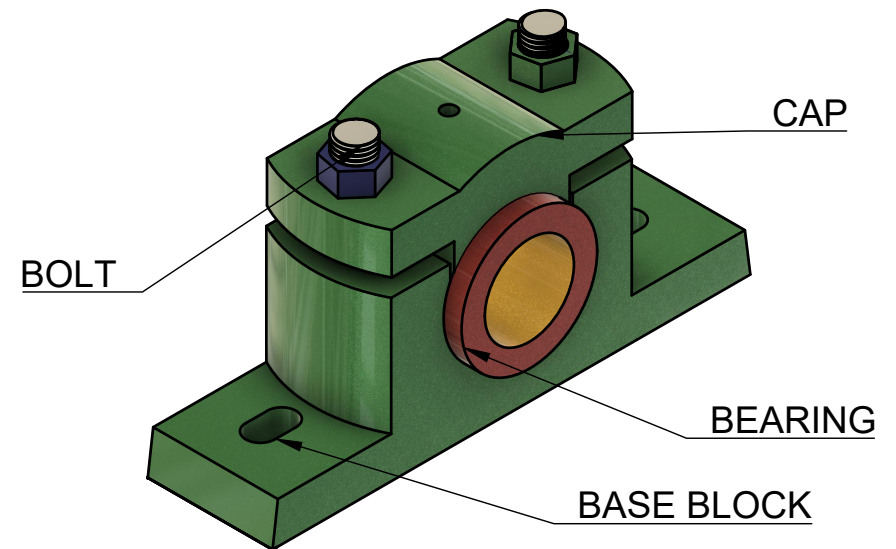
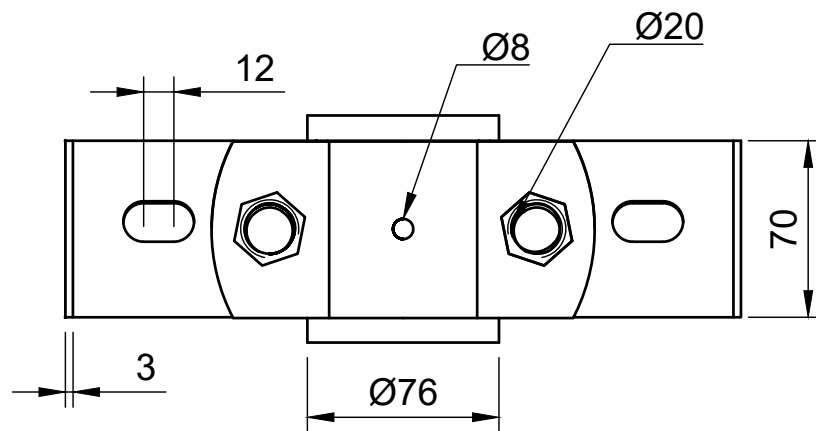
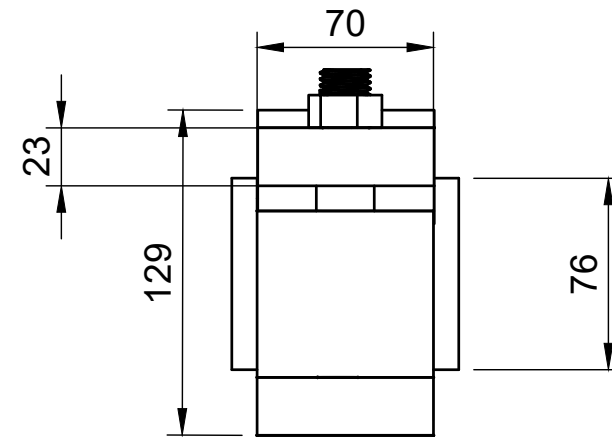
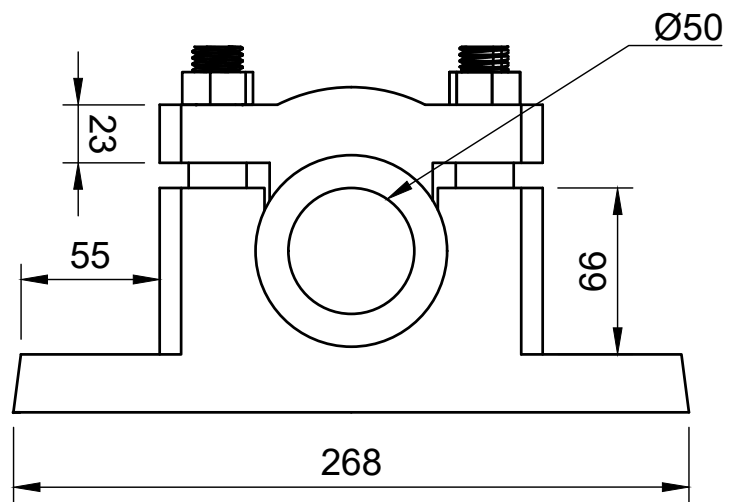
The detailed drawing of a pedestal bearing is shown in image below. The rotation of the bush inside the bearing housing is arrested by a snug at the bottom of the lower brass. The cap is tightened on the pedestal block by means of bolts and nuts.

COMMANDS USED :

- 1. Sketch
- 2. Mirror
- 3. Boss extrude
- 4. Extrude cut
- 5. Mate

PROCEDURE :

- 1. First separately make the different parts of the assembly like base part, bearing and the cap.
- 2. Take proper dimensions for boss extrude and extruded cut in the base part and finish the drawing.
- 3. Then move on to drawing the bearing and make it as per the dimensions that can be housed between the cap and the base part.
- 4. Then finally draw the cap part using exact and correct dimensions.
- 5. Open assembly and mate the three drawn parts one by one.
- 6. Mark the dimensions accordingly and the Plummer Block is ready.



Dept.	Technical reference	Created by Utsav Walia	Approved by		
		Document type	Document status		
		Title Plummer Block	DWG No. 4		
			Rev.	Date of issue 02-09-2020	Sheet 1/1