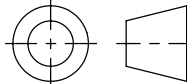


NOTE:
THE 2 BOLT FLANGE BEARINGS ARE SELF ALIGNING. BEFORE ASSEMBLY,
SLIP SHAFT THROUGH BEARING AND SQUARE SHAFT TO MACHINED
SURFACE ON THE CAST IRON BASE OF THE BEARINGS.

USE RED THREADLOCKER ON TIMING PULLEYS AND GEAR SET SCREWS. YOU CAN OPTIONALLY USE THE RED THREADLOCKER ON THE SHAFTS TO ADD RELIABILITY. NONE IS REQUIRED ON THE BEARINGS.

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:	
	DECIMAL	.03, .005	.13	.06			
	ANGLE						
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	SCALE:	1:2	SIZE: B	DATE	NAME	MATERIAL:	
	UNITS:	INCHES	DRAWN	12-31-15	RWC		
	SOLIDS (Y/N):	Y	CHECKED				
PRECISION PLASMA LLC.		TITLE: MAGNUM II SIDE REDUCTION			DRAWING NUMBER:		REV.
					SIDE RED		SHEET 1
							OF 1