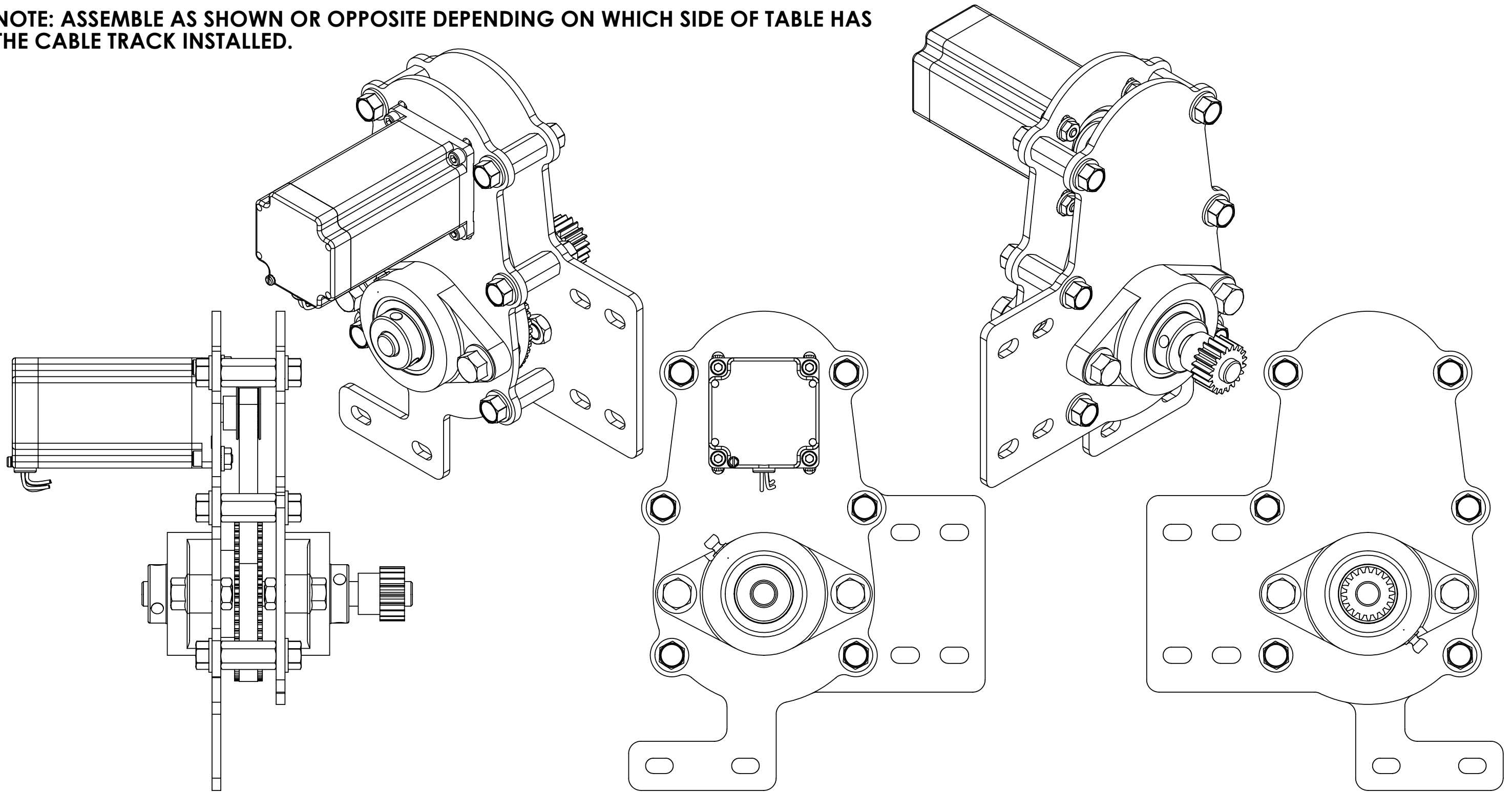
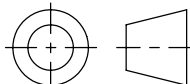


**NOTE: ASSEMBLE AS SHOWN OR OPPOSITE DEPENDING ON WHICH SIDE OF TABLE HAS THE CABLE TRACK INSTALLED.**



NOTE:  
THE 2 BOLT FLANGE BEARINGS ARE SELF ALIGNING. BEFORE ASSEMBLY,  
SLIP SHAFT THROUGH BEARING AND SQUARE SHAFT TO MACHINED  
SURFACE ON THE CAST IRON BASE OF THE BEARINGS.

USE RED THREADLOCKER ON TIMING PULLEYS AND GEAR SET SCREWS. YOU CAN OPTIONALLY USE THE RED THREADLOCKER ON THE SHAFTS TO ADD RELIABILITY. NONE IS REQUIRED ON THE BEARINGS.

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:	
	DECIMAL	.03, .005	.13	.06			
	ANGLE						
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	SCALE:	1:2	SIZE:	B	DATE	MATERIAL:	
	UNITS:	INCHES	DRAWN		12/24/14		
	SOLIDS (Y/N):	Y	CHECKED				
PRECISION PLASMA LLC.		TITLE: HD CARRIAGE REDUCTION				DRAWING NUMBER:	REV.
						CAR RED	SHEET 1 OF 1