THIS PRINT FOR MAGNUM 7 STEEL GANTRY ONLY 4' (72.00) 5' (84.00) 8' (120.00) 10' (144.00) CENTER (4) TUBES OPTIONAL ON 4X4 AND 5X5 TABLES-NOTE: BE SURE TO MEASURE CORNER TO CORNER OF FRAME TO VERIFY IT IS SQUARE BEFORE WELDING 2.00 4.00 OR DETAIL B 5.00 SCALE 1:8 EQUALLY SPACE OPTIONAL LOWER TUBES .75 -5/16-18 TAPPED AT ASSEMBLY CHANNEL CAN BE WELDED ON EITHER SIDE OF FRAME FOR LEFT OR RIGHT SIDE ELECTRICAL ENCLOSURE 5" CHANNEL REQUIRED FOR OVERSIZED CABLE TRACK - 4' (72.00) 5' (84.00) 8' (67.50) 10' (79.50) 6.25 3.00 15.00 30.00 4' (62.00) 5' (74.00) 4' (48.00) 5' (60.00) 8' (96.00) 10' (120.00) **SECTION A-A** \emptyset .42 THRU ALL MACHINING WELDING FABRICATING FINISH REQUIREMENTS USED ON REFERENCE MACHINE/DRAWING: TOLERANCES +/- UNLESS **─** 1.75 1/2-13 UNC THRU ALL .03, .005 DECIMAL **PAINT** OTHERWISE SPECIFIED **USED FOR LEVELING BOLTS** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECISION PLASMA LLC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION IS PROHIBITED. **FOOT DETAIL** 1:16 SIZE: **B** 3.00 UNITS: INCHES 7-9-17 RWC 1.50 1.5 X 2 X 1/8" WALL TOP TUBES 3X3 X14 GAGE WALL FRAME TUBES SOLIDS (Y/N): Y CHECKED **←** 4.25 **← PRECISION** MAGNUM 7 LOWER FRAME

THIS PRINT FOR MAGNUM 7 STEEL GANTRY ONLY

PLASMA LLC.

3 INCH TUBING

− 5.00 - -

MAG7 LFRAME