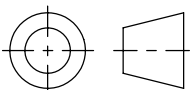


**OPTIONAL:**

1.5 X 1.5 TUBING WITH A 1/4 TO 1/2" TAPPING PLATE CAN BE SUBSTITUTED FOR THE 1.5 X 2 TUBING. THE TAPPING PLATE WOULD BE WELDED TO THE 1.5 X 1.5 TUBE.

ANOTER OPTION IS TO USE 1/4 X 1.5 PLATE AS A SPACER WHICH WOULD BE DRILLED TO MATCH THE TOP RAILS. THE 1.5 X 1.5 TUBING WILL THEN BE TAPPED AND THE 1/4" SPACER WILL GIVE THE REQUIRED CLEARANCE FOR THE GEAR RACK AND GEAR.

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:	
	DECIMAL	.03, .005	.13	.06			
	ANGLE						
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	SCALE:	1:1	SIZE: <b>B</b>	DATE	NAME	MATERIAL:	
	UNITS:	INCHES	DRAWN	1-28-15	RWC		
	SOLIDS (Y/N):	Y	CHECKED				
PRECISION PLASMA LLC.		TITLE: OPTIONAL FRAME RAIL UPPER TUBE ASSEMBLY			DRAWING NUMBER:		REV.
					<b>OPTIONAL</b>		SHEET 1
							OF 1