THIS PRINT FOR MAGNUM II STEEL GANTRY ONLY 4' (72.00) 5' (84.00) 8' (120.00) 10' (144.00) - 1.50 2.00 DETAIL B SCALE 1:8 4.00 .75 -5/16-18 TAPPED AT ASSEMBLY NOTE: 5" CHANNEL REQUIRED FOR OVERSIZED CABLE TRACK OPTION 4', 8' (66.00) 5', 10' (78.00) 6.50 3.00 15.00 30.00 4' (62.00) 5' (74.00) 6' (86.00) 4' (48.00) 5' (60.00) 8' (96.00) 10' (120.00) **SECTION A-A** Ø .42 THRU ALL MACHINING WELDING FABRICATING FINISH REQUIREMENTS USED ON REFERENCE MACHINE/DRAWING: TOLERANCES +/- UNLESS \emptyset .63 .03, .005 1/2-13 UNC THRU ALL **PAINT** OTHERWISE SPECIFIED 2.25 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECISION PLASMA LLC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION IS PROHIBITED. **FOOT DETAIL** 1:16 SIZE: **B** 3.00 UNITS: INCHES 12/22/14 RWC 1.5 X 2 X 1/8" WALL TOP TUBES 3X3 X14 GAGE WALL FRAME TUBES SOLIDS (Y/N): Y CHECKED DRAWING NUMBER: **→** 3.75 **→**

THIS PRINT FOR MAGNUM II STEEL GANTRY ONLY

- .75

─ 4.50 **─**

PRECISION

PLASMA LLC.

MAGNUM LOWER FRAME

3 INCH TUBING

MAGNUM LFRAME