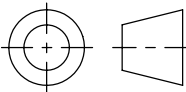


PREASSEMBLE GANTRY WELDMENT COMPLETELY BEFORE STITCH WELDING

TURN OVER AND WELD IN 4" CHANNELS CENTERED AND FLUSH WITH THE SLOTTED SIDE TABS. 5" CHANNEL CAN BE SUBSTITUTED FOR 4" CHANNEL. CENTERING DIMENSION WILL THEN BE 6.625 NOT 7.125

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECISION PLASMA LLC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION IS PROHIBITED.						
	SCALE:	1:8	SIZE: B	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	7/11/15	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.		TITLE: GANTRY WELDMENT MAGNUM			DRAWING NUMBER: MAGNUM II WELDMENT	
					REV. 1	