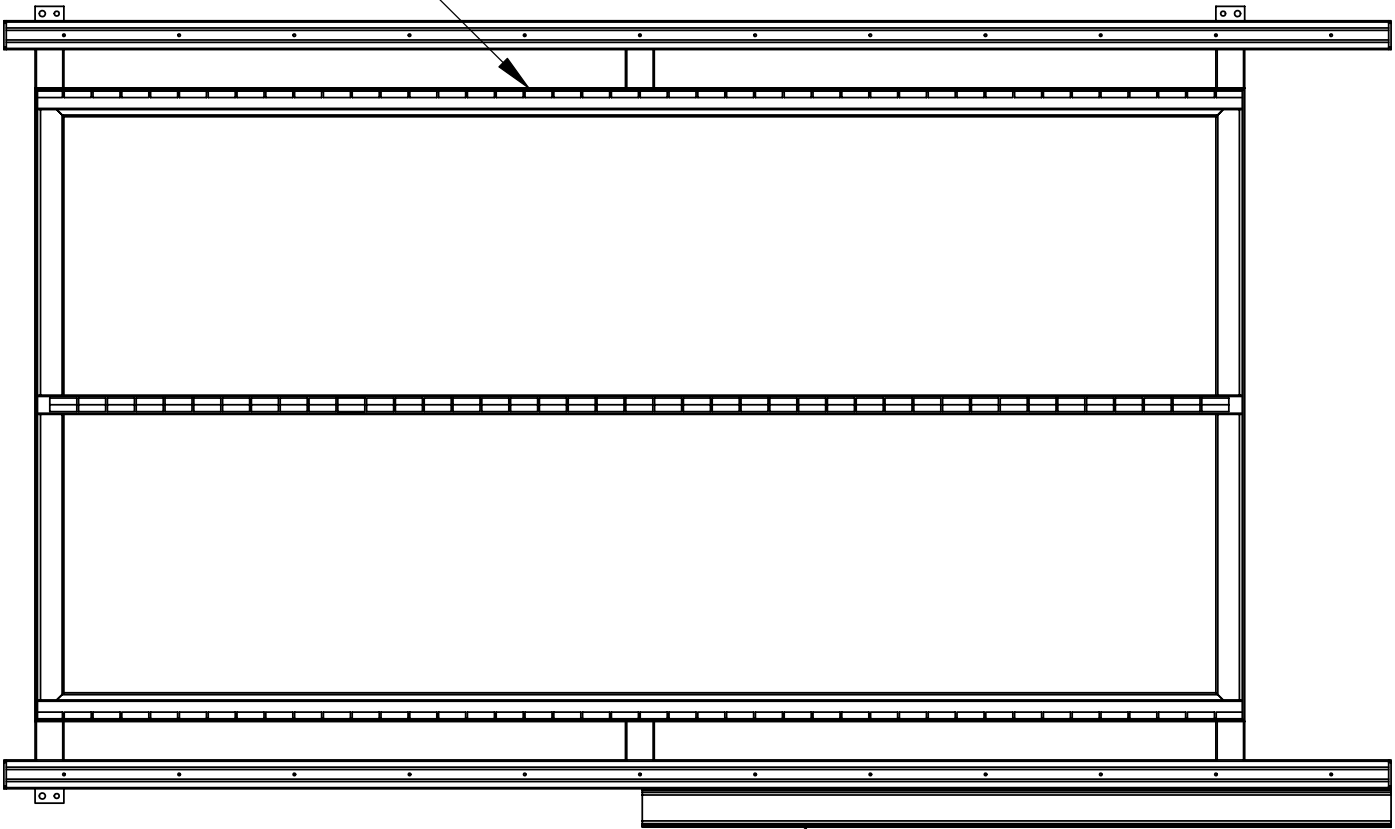
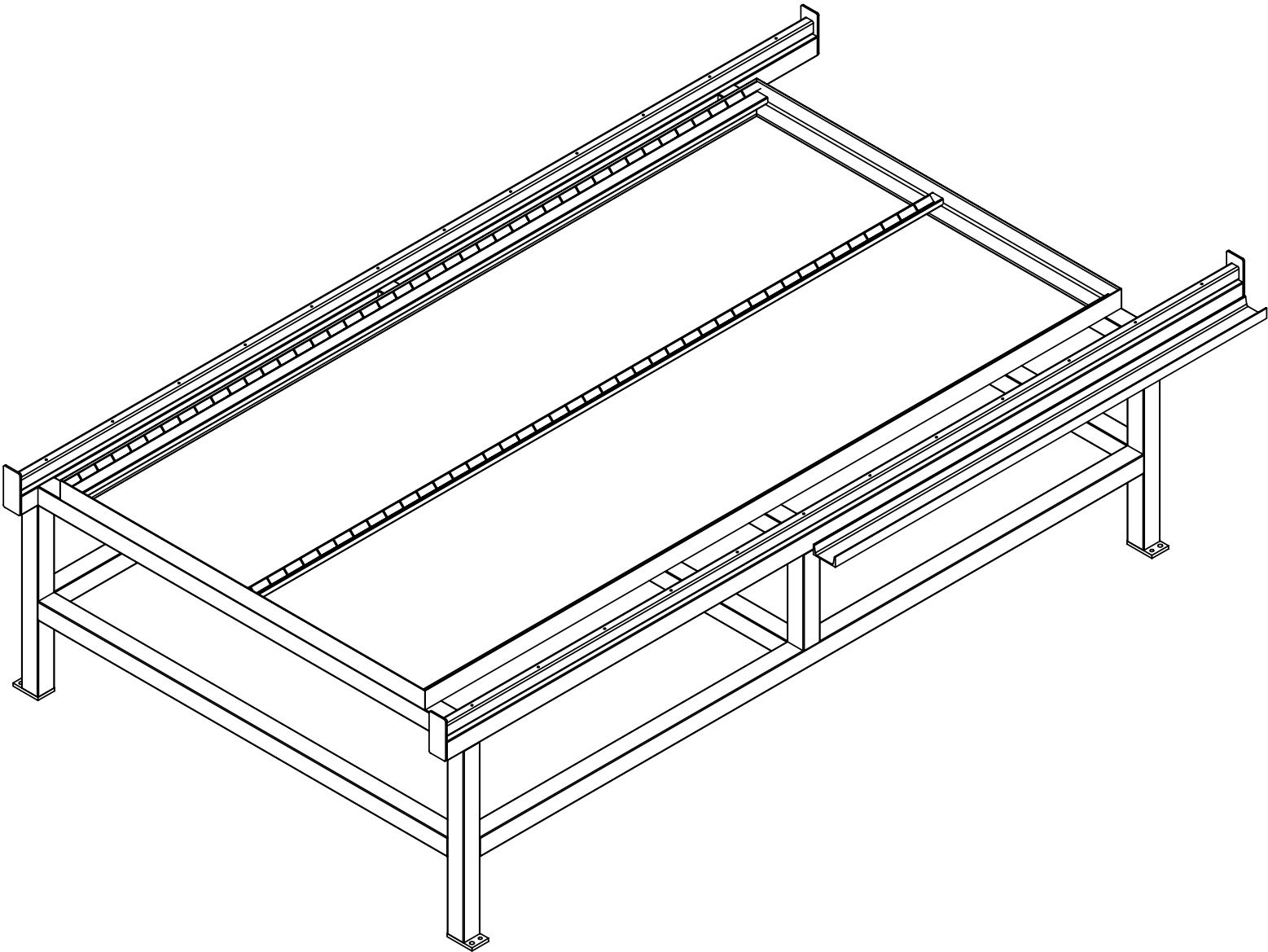


CENTER BED IN FRAME AND WELD INTO PLACE



CABLE TRACK SUPPORT CHANNEL:
CAN BE WELDED ON EITHER SIDE
4" FOR STANDARD CABLE TRACK
5" FOR OVERSIZED CABLE TRACK

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:	
	DECIMAL	.03, .005	.13	.06			
	ANGLE						
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	SCALE: 1:20		SIZE: B	DATE	NAME	MATERIAL:	
	UNITS: INCHES		DRAWN	9-26-15	RWC		
	SOLIDS (Y/N): Y		CHECKED				
PRECISION PLASMA LLC.		TITLE: MAGNUM FRAME WELDMENT			DRAWING NUMBER:		REV.
					MAGNUM FRAME		SHEET 1
							OF 1