# Common inductive proximity sensors series - M18 size DC 2 wire

# Highlights

# Inductive sensor

When the metal conductive objects close to the magnetic field and reach the induction area, high-frequency alternating magnetic field generated by a LC oscillation circuit, which is composed of a coil wound on a ferrite, through the eddy current effect generated by internal of metal objects to achieve non-contact detection.

#### Standards

All inductive proximity sensors conform to IEC 60947-5-2.

#### Housing material

The housing material of sensor including nickel plated copper, also stainless steel and plastic with resistance of compression and temperature rapid change. Most of square sensor is plastic housing. These materials can also be used to produce square sensors with adjustable sensing surface or compact (small square) sensors. Such sensors can be used in the occasions of limited installation space or required large detection range.



Application

- Automotive Industry - Metallurgical sector - Machine tool sector - Robot industry - Conveyor system - Paper and printing industry - Mechanical Engineering

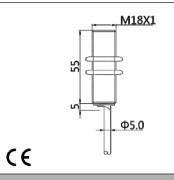
■ P/N table

Sensing distance

Product parameters

### Features:

- Diameter M18
- Sensing distance: P/N table
- Body material: Nickel plated brass
- Built-in electric protection
- Output: See P/N table
- Connection:
- M12 Connector , 4 pins , Male type
- Power supply: 24V DC, 2 wires





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Sensing Distance	See P/N table	
Correction Factor	Nav-ferrous metal Fe360 Aluminum Brass Copper Stainless Steel Cast Iron Nickel	Factor 1 0.35 ~ 0.45 0.35 ~ 0.5 0.35 ~ 0.45 0.35 ~ 0.45 0.35 ~ 0.45 0.93 ~ 1.05 0.65 ~ 0.75
Mounting	Flush type installation	
Switching Histeresis	< 10%	

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	Switching Histeresis	< 10%
ELECTRICAL DATA		
	Operating Voltage	10~60V DC
	Switching Frequency	500Hz
	Voltage Drop	≤ 2.0 V
	Leakage Current	< 0.01mA
	Load Current	200 mA
	No Load Current	≤ 10 mA (24V DC)
	Hysteresis	< 15% (Sr)
	Repeatability	< 1.0% (Sr)
	Temperature Drift	< 1.0% (Sr)
	Short Circuit Protection	Yes
	Overload Protection	Yes
	Polarity Reversal Protection	Yes
ENVIRONMENT DATA		
	Ambient Temperature	-2570 ℃
	Ingress Protection	IP67

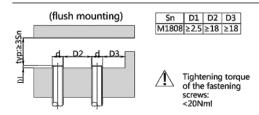
Ingress Protection IP67  MECHANICAL DATA  Housing Material Nickel plated brass Face Material PBT  ELECTRICAL CONNECTION DATA		Consider	DIG 11 10 000 5 2			
MECHANICAL DATA  Housing Material Nickel plated brass	ELECTRICAL CONNECTION DATA					
MECHANICAL DATA		Face Material	PBT			
		Housing Material	Nickel plated brass			
Ingress Protection IP67	MECHANICAL DATA					
		Ingress Protection	IP67			
Ambient Temperature -2570 °C		Ambient Temperature	-2570 ℃			

	Connector	F VC Cable/2III , Z 0.5IIIIII		
ACCESORIES				
	Cable	Two meter angled cable (P/N: V5PN-AM12402OF) (available)		
	Cable	Ten meter angled cable (P/N: V5PN-AM12410OF) (available)		
	Connector	M12, 4 PIN, Male type, IP67, Straight, Female, Screw connection (P/N: EAM12MC4001A) (available)		

# Installation

Sn: 8mm VL1B-F18-08NO-L2M VL1B-F18-08NC-L2M

Inductive proximity switch is a low cost method for non-contact detection of metal objects, which is widely used in the following sectors, such as:



# ■ Input/Output circuit

