# **V**<sub>5</sub> Group

Inductive proximity sensor VL1B series

# Common inductive proximity sensors series - M12 size DC 2 wire

### Highlights

#### Inductive sensor

When the metal conductive objects close to the magnetic field and reach the induction area, high-frequency alternating magnetic field generated by a LC oscillation circuit, which is composed of a coil wound on a ferrite, through the eddy current effect generated by internal of metal objects to achieve non-contact detection.

#### Standards

All inductive proximity sensors conform to IEC 60947-5-2.

#### Housing material

The housing material of sensor including nickel plated copper, also stainless steel and plastic with resistance of compression and temperature rapid change. Most of square sensor is plastic housing. These materials can also be used to produce square sensors with adjustable sensing surface or compact (small square) sensors. Such sensors can be used in the occasions of limited installation space or required large detection range.

## Application

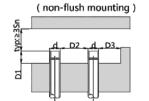
Inductive proximity switch is a low cost method for non-contact detection of metal objects, which is widely used in the following sectors, such as:

- Automotive Industry - Metallurgical sector
- Machine tool sector
- Robot industry
- Conveyor system
- Paper and printing industry - Mechanical Engineering

#### ■ P/N table

Sensing distance	Sn: 8mm	
2 Wire , NO	VL1B-NF12-08NO-LM12	
2 Wire , NC	VL1B-NF12-08NC-LM12	

### ■ Installation



 Sn
 D1
 D2
 D3

 M1208
 ≥12
 ≥24
 ≥12

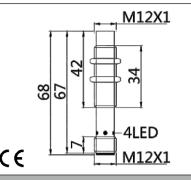
Tightening torque of the fastening

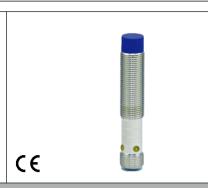
M12 Connector, 4 pin

# Product parameters

# Features:

- Diameter M12
- Sensing distance: P/N table
- Body material: Nickel plated brass
- Built-in electric protection
- Output: See P/N table
- Connection:
- Power supply: 24V DC, 2 wires
- M8 Connector , 3 pins , Male type





ECHNICAL	INFORMATION	

INDUCTIVE SPECIFICATION			
	Sensing Distance	See P/N table	
	Correction Factor	Nav-ferrous metal Fe360 Aluminum Brass Copper Stainless Steel Cast Iron Nickel	Factor 1 0.35 ~ 0.45 0.35 ~ 0.5 0.35 ~ 0.45 0.35 ~ 0.45 0.35 ~ 0.45 0.93 ~ 1.05 0.65 ~ 0.75
	Mounting	Non Flush type installation	
	Switching Histeresis	< 10%	
ELECTRICAL DATA			
	Operating Voltage	10~60V DC	
	Switching Fraguency	E00H-	

Operating Voltage	10~60V DC
Switching Frequency	500Hz
Voltage Drop	≤ 2.0 V
Leakage Current	< 0.01mA
Load Current	200 mA
No Load Current	≤ 10 mA (24V DC)
Hysteresis	< 15% (Sr)
Repeatability	< 1.0% (Sr)
Temperature Drift	< 1.0% (Sr)
Short Circuit Protection	Yes
Overload Protection	Yes
Polarity Reversal Protection	Yes

Nickel plated brass

	Ambient Temperature	-2570 ℃
	Ingress Protection	IP67
MECHANICAL DATA		

Housing Material

Face Material

ELECTRICAL CONNECTION DATA		
	Connector	M12 Connector , 4 pins , Male type
ACCESORIES		
	Cable	Two meter angled cable (P/N: V5PN-AM12402OF) (available)
	Cable	Ten meter angled cable (P/N: V5PN-AM12410OF) (available)
	Connector	M12, 4 PIN, Male type, IP67, Straight, Female, Screw connection (P/N: EAM12MC4001A) (available)

### ■ Input/Output circuit

ENVIRONMENT DATA

