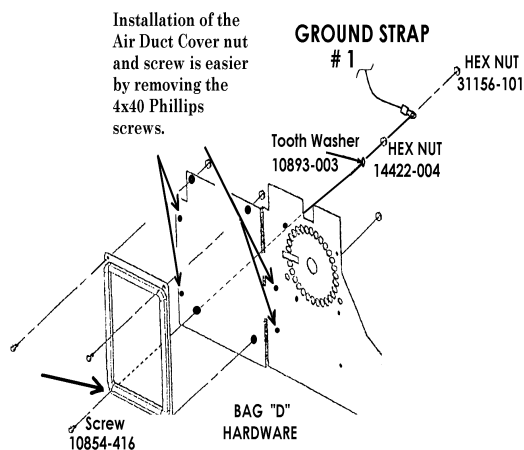


→ FIELD SERVICE

STEP 10 (NOTE: Removing the 4x40 Phillips screws from the left side of the Air Duct Cover allows access without removing the Boom Assembly or the Optics Assembly.)

With the Air Duct Cover still installed in the instrument, remove the left front screw and nut that holds the Waste Receptacle to the Air Duct Cover. Install the screw from BAG D through the Air Duct Cover and attach the washer and the 14422-004 standard nut from BAG D on the underside of the Air Duct Cover. Tighten the nut so the washer "cuts" into the Air Duct Cover.

Attach the ground strap to the Air Duct Cover, as illustrated below, using the 31156-101 KEP Hex Nut from BAG D.



→ MANUFACTURING

STEP 10 On the Air Duct Cover, remove the screw and nut located at the top left corner. This screw and nut are one of four that hold the Waste Tray Receptacle onto the Air Duct Cover. Install the screw from BAG D through the Air Duct Cover and attach the washer and the 14422-004 standard nut from BAG D on the underside of the Air Duct Cover. Tighten the nut so the washer "cuts" into the Air Duct Cover.

Attach the ground strap to the Air Duct Cover, as illustrated below, using the 31156-101 KEP Hex Nut from BAG D. Install the Air Duct Cover into the instrument.

