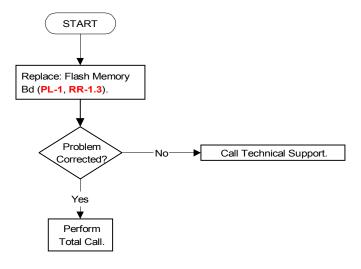
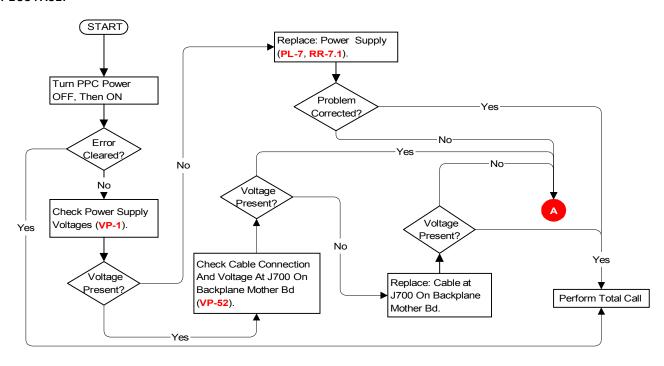
#### **IP-1 INTERNAL STATUS CHECKSUM FAILURE**

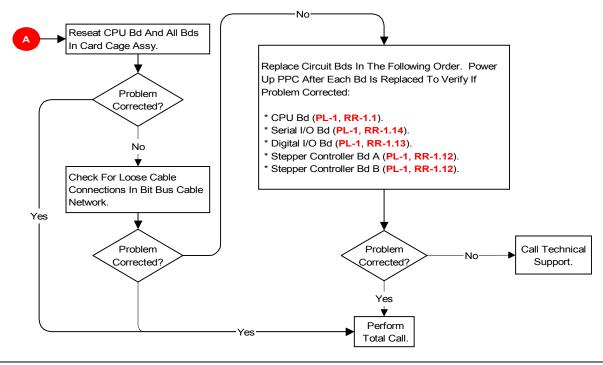


TROUBLESHOOTING

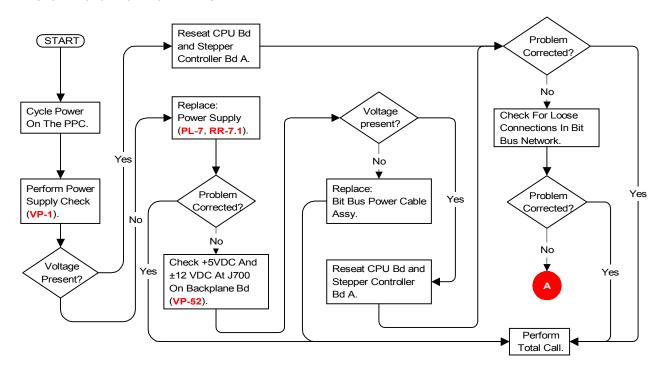
#### **IP-2 BIT BUS FAULT**



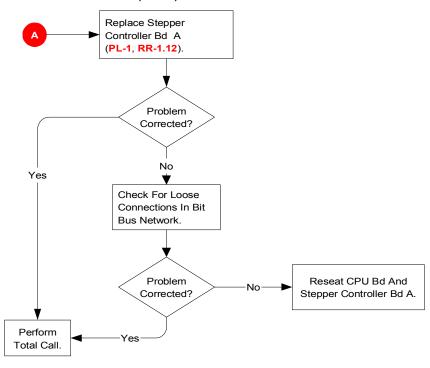
## **IP-2 BIT BUS FAULT (CONT.)**



## **IP-3 TRANSPORT MOTOR CONTROLLER FAULT**

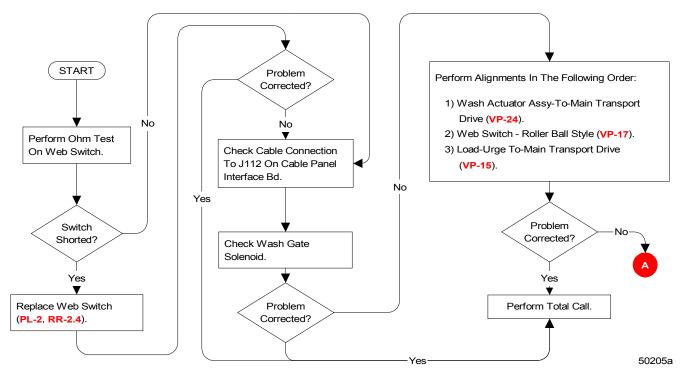


# IP-3 TRANSPORT MOTOR CONTROLLER FAULT (CONT.)

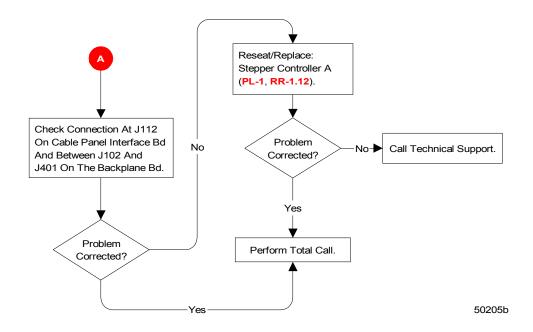


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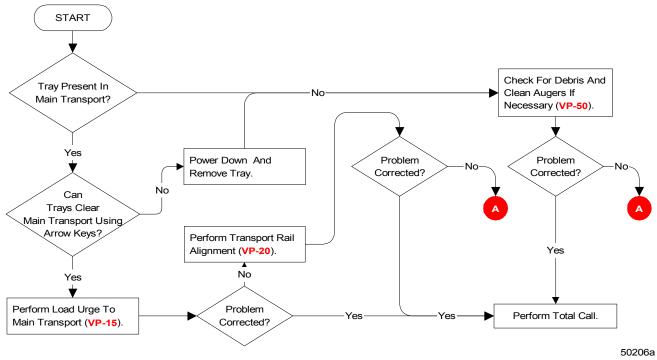
#### **IP-4 WEB SWITCH DID NOT CLOSE**



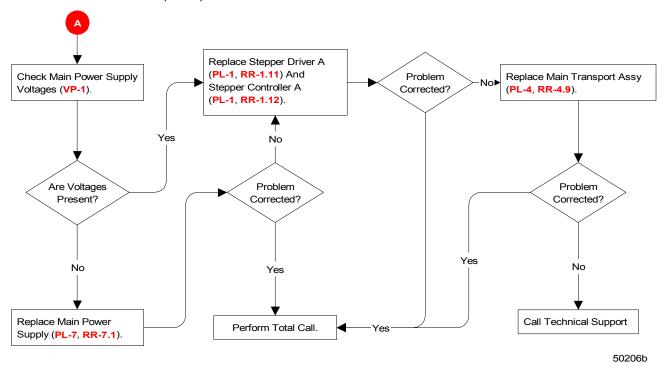
## IP-4 WEB SWITCH DID NOT CLOSE (CONT.)



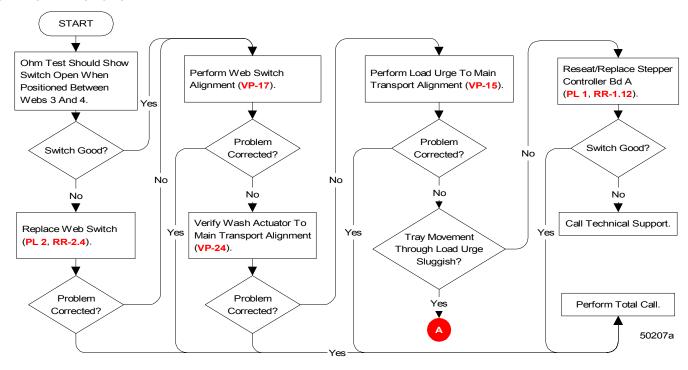
## **IP-5 TRANSPORT MOTOR TIME OUT**



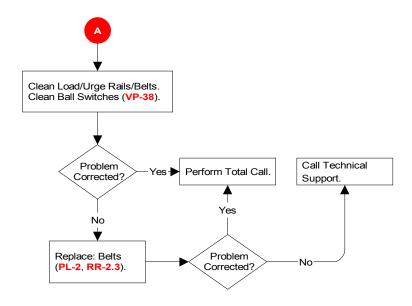
## **IP-5 TRANSPORT MOTOR TIME OUT (CONT.)**



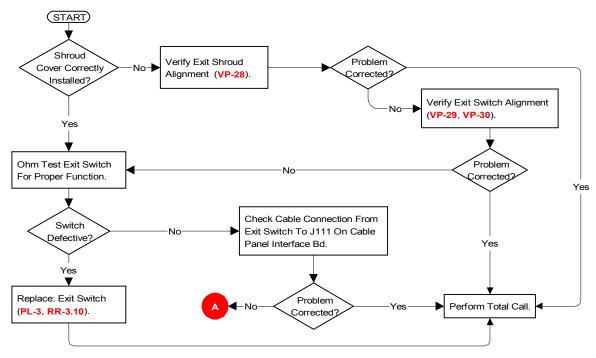
#### **IP-6 WEB SWITCH IS NOT OPEN**



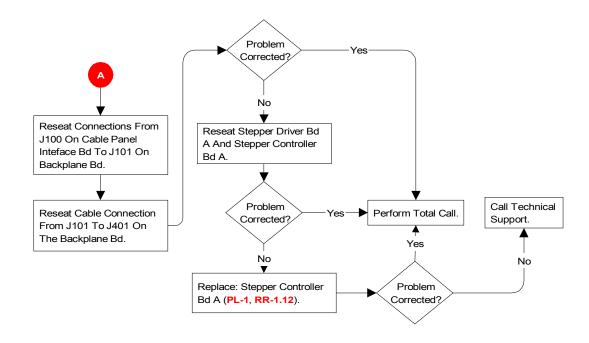
## IP-6 WEB SWITCH IS NOT OPEN (CONT.)



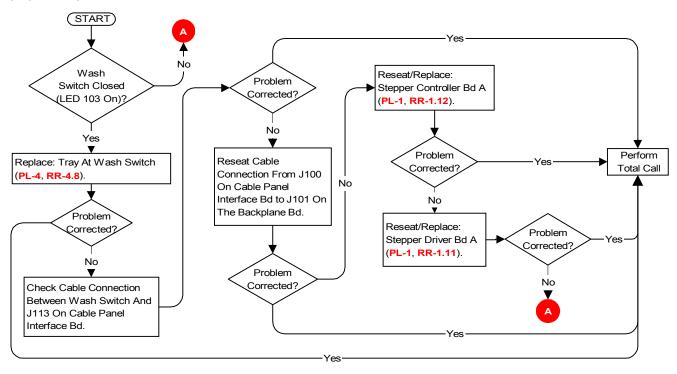
## **IP-7 TRAY EXIT SWITCH DEFECTIVE ERROR**



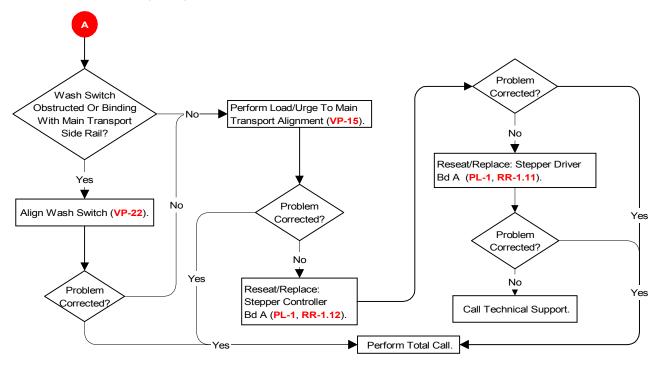
# IP-7 TRAY EXIT SWITCH DEFECTIVE ERROR (CONT.)



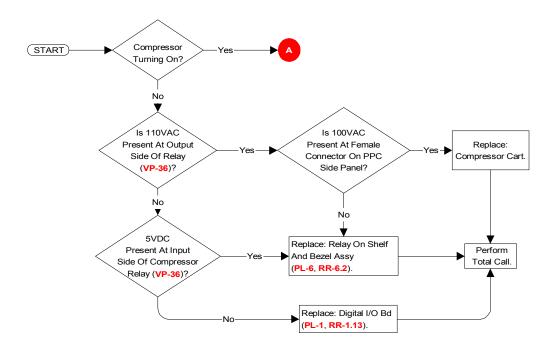
## **IP-8 WASH SWITCH IS DEFECTIVE**



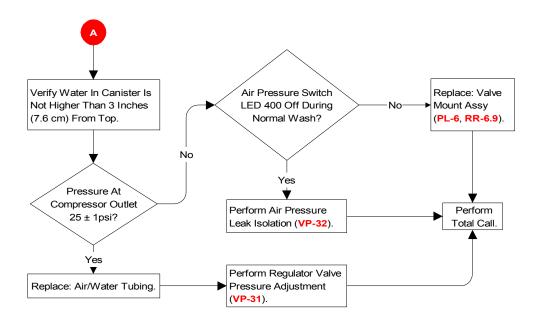
# **IP-8 WASH SWITCH IS DEFECTIVE (CONT.)**



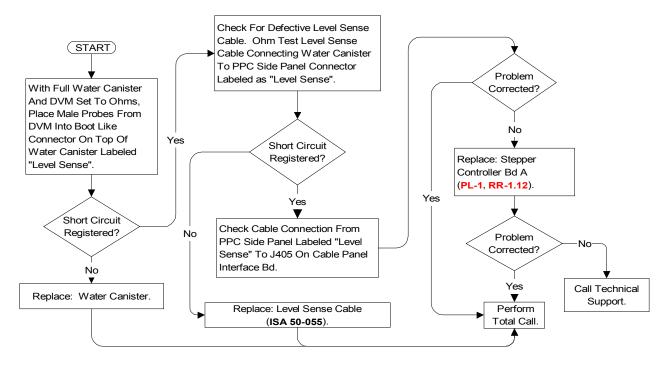
#### **IP-9 CHECK AIR LINES**



## **IP-9 CHECK AIR LINES (CONT.)**

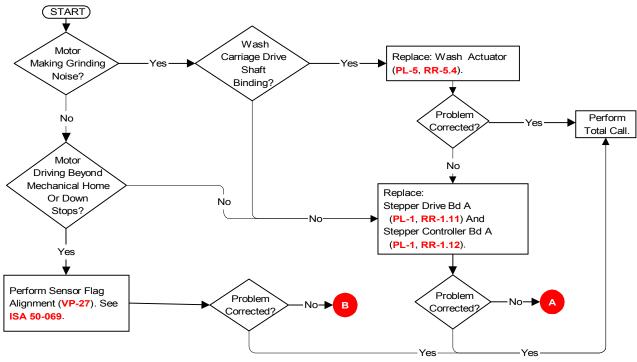


## **IP-10 CHECK FOR LOW WATER LEVEL**

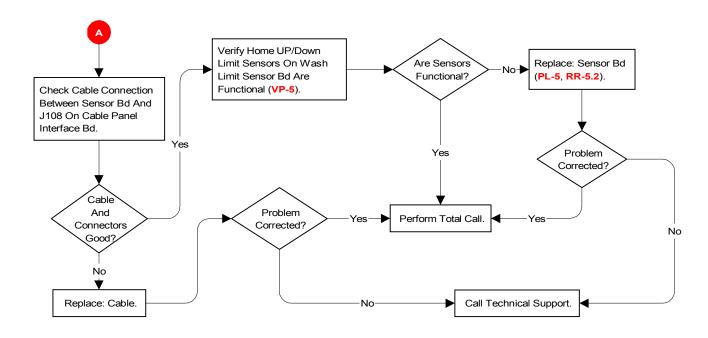




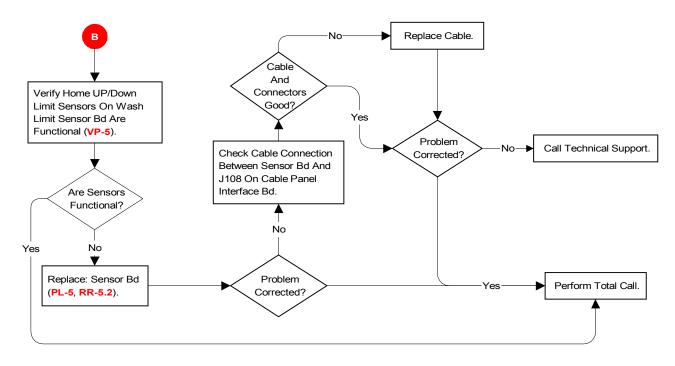
## **IP-11 WASH HEAD MOTOR TIME OUT**



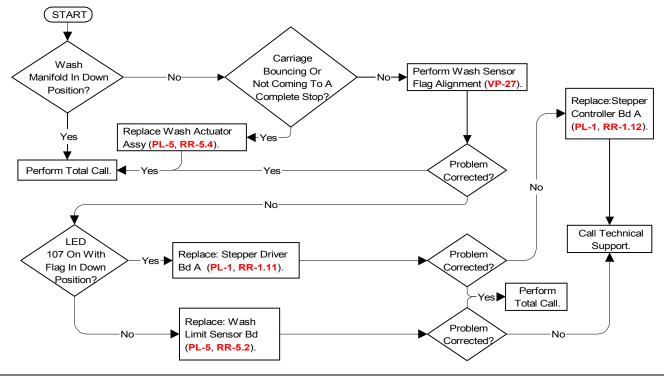
# IP-11 WASH HEAD MOTOR TIME OUT (CONT.)



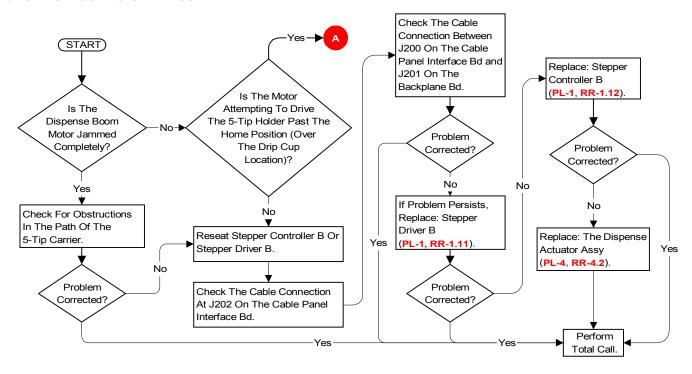
# IP-11 WASH HEAD MOTOR TIME OUT (CONT.)



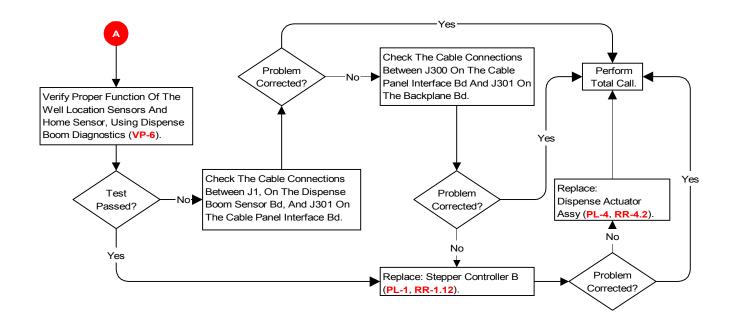
## **IP-12 CHECK TRAY AND WASH HEAD**



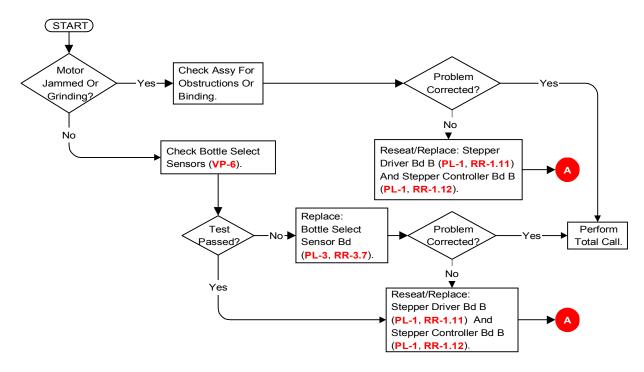
#### **IP-13 DISPENSE BOOM MOTOR TIME OUT**



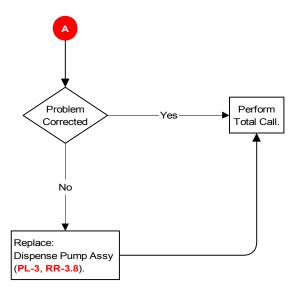
# IP-13 DISPENSE BOOM MOTOR TIME OUT (CONT.)



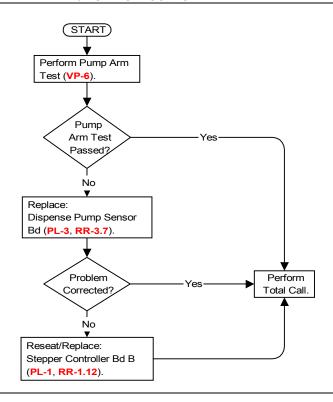
## **IP-14 BOTTLE SELECT MOTOR TIME OUT**



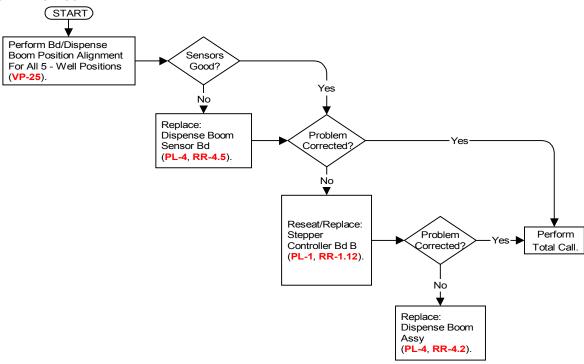
# IP-14 BOTTLE SELECT MOTOR TIME OUT (CONT.)



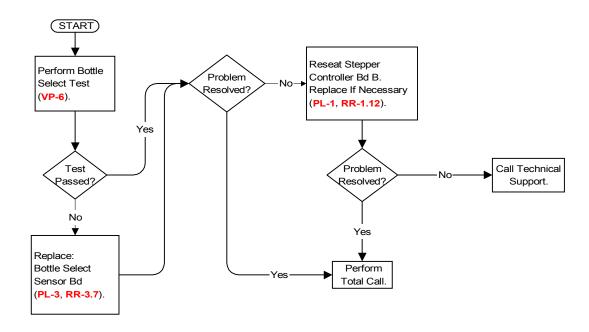
## **IP-15 PUMP SENSOR IS DEFECTIVE**



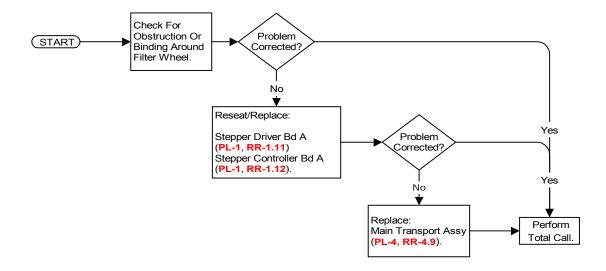
#### **IP-16 WELL SELECT SENSOR DEFECTIVE**



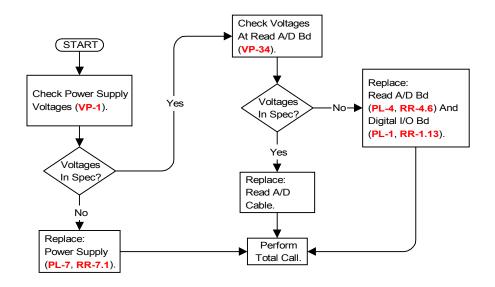
## **IP-17 BOTTLE SENSOR DEFECTIVE**



#### IP-18 FILTER SELECT MOTOR TIME OUT



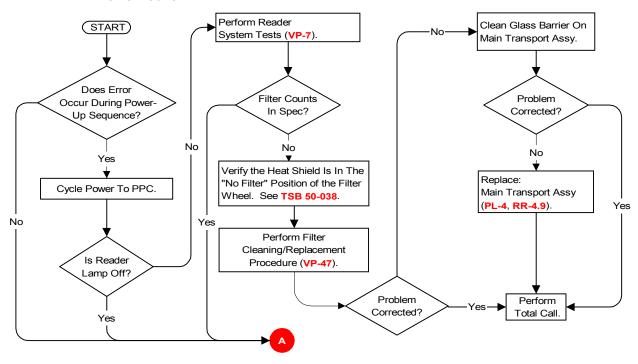
#### **IP-19 READ FUNCTION FAULT**



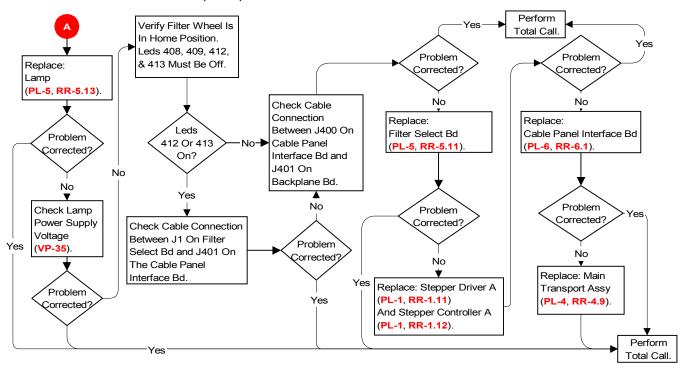
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## **IP-20 CHECK READER LAMP OR SENSORS**

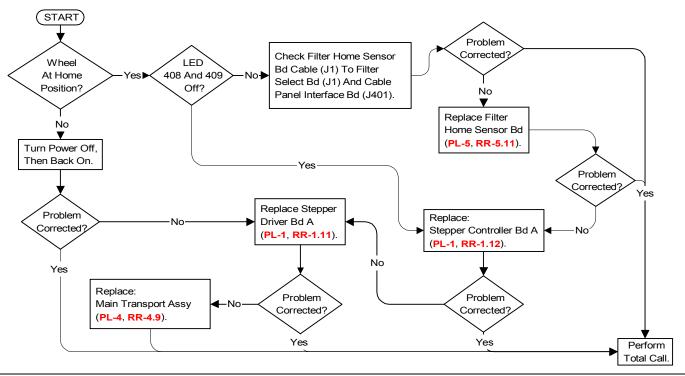


## IP-20 CHECK READER LAMP OR SENSORS (CONT.)

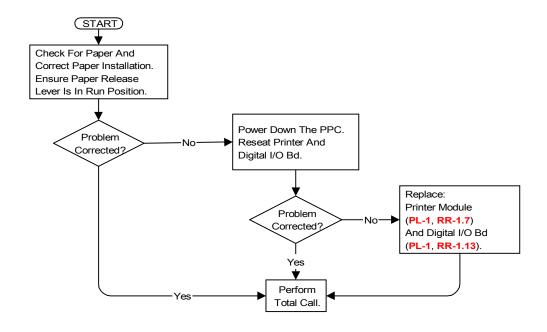


# 2 troubleshooting

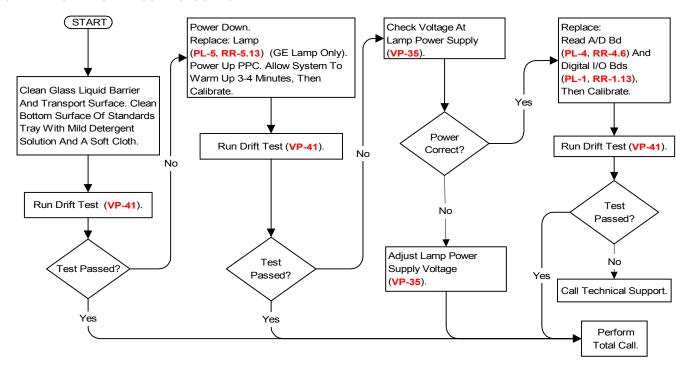
## **IP-21 FILTER SELECT HOME SENSOR FAILED**



#### **IP-22 PRINTER OUT OF PAPER/OFF LINE**

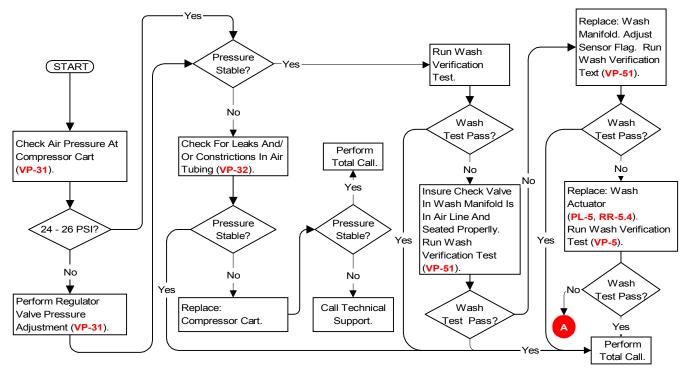


#### **IP-23 DRIFT TEST FAILURE TROUBLESHOOTING**

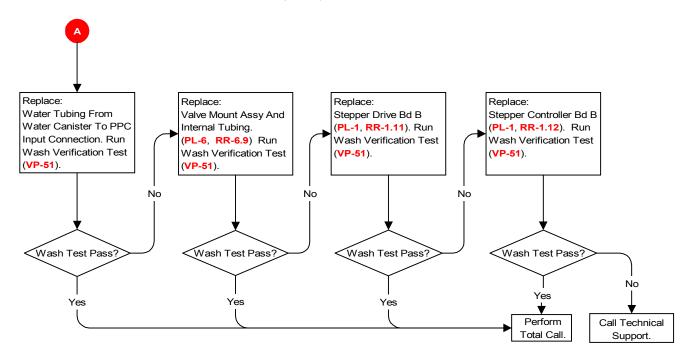




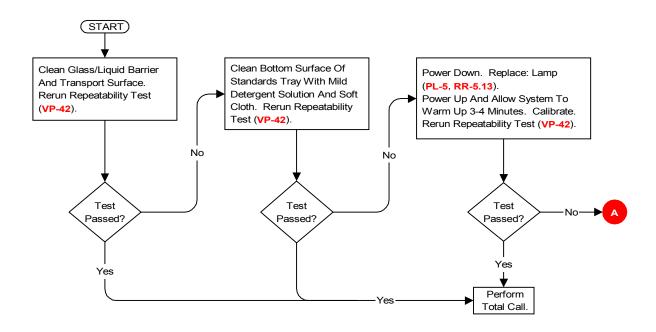
#### **IP-24 WASH VERIFICATION FAILURE TROUBLESHOOTING**



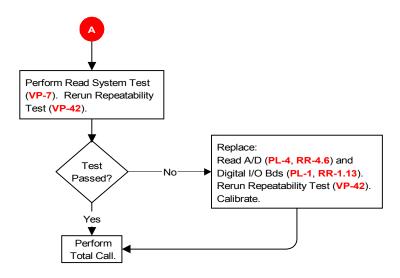
# IP-24 WASH VERIFICATION FAILURE TROUBLESHOOTING (CONT.)



#### **IP-25 REPEATABILITY TEST FAILURE TROUBLESHOOTING**

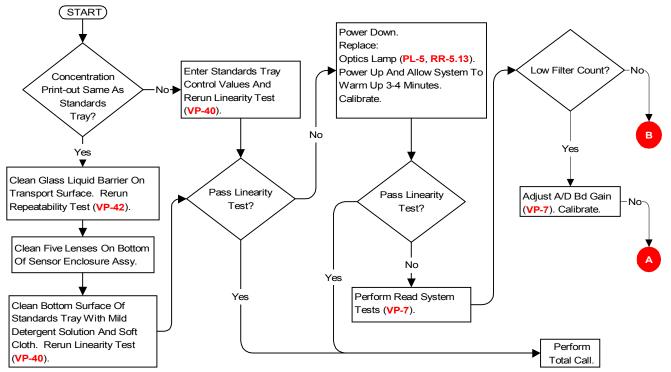


# IP-25 REPEATABILITY TEST FAILURE TROUBLESHOOTING (CONT.)

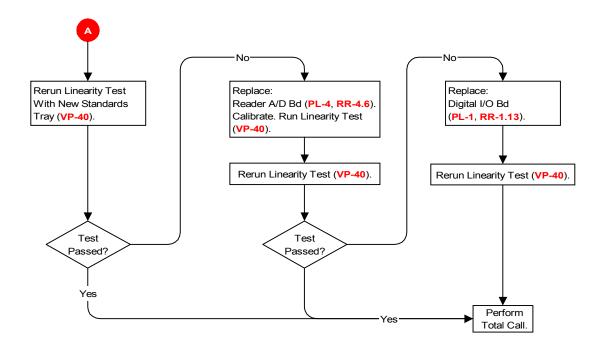


# 2 TROUBLESHOOTING

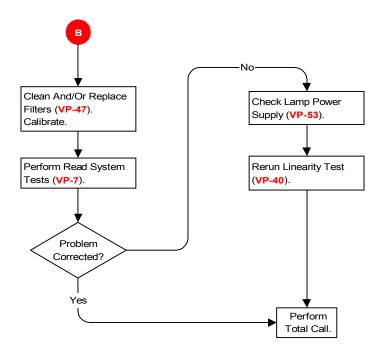
#### **IP-26 LINEARITY TEST FAILURE TROUBLESHOOTING**



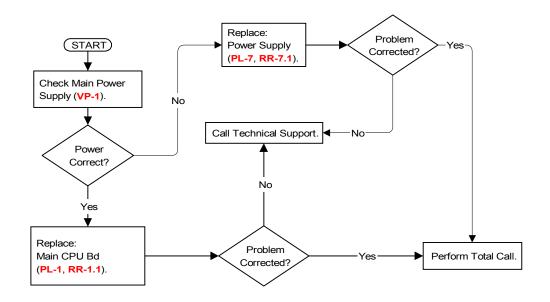
# IP-26 LINEARITY TEST FAILURE TROUBLESHOOTING (CONT.)



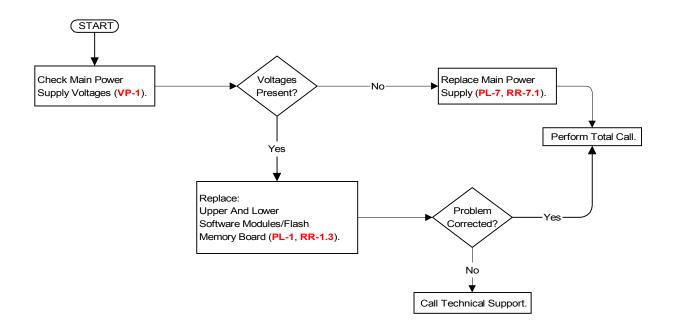
IP-26 LINEARITY TEST FAILURE TROUBLESHOOTING (CONT.)



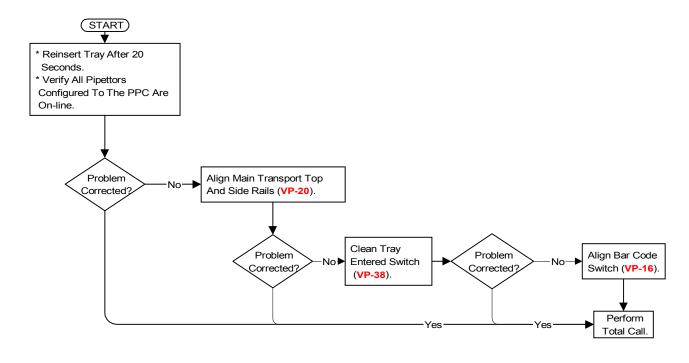
#### **IP-27 TRAY DATABASE ERROR**



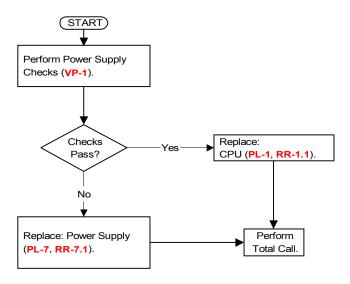
# **IP-28 ASSAY NOT FOUND**



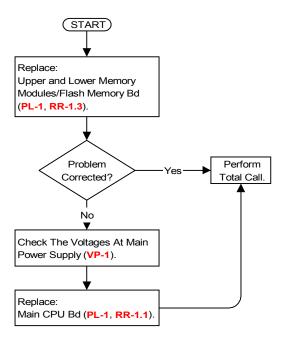
#### IP-29 INTERNAL ERROR - NO STATUS ON WELL



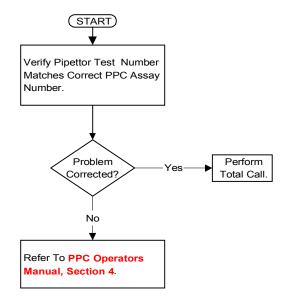
**IP-30 ASSAY INTERPRETER CODE: 0000** 



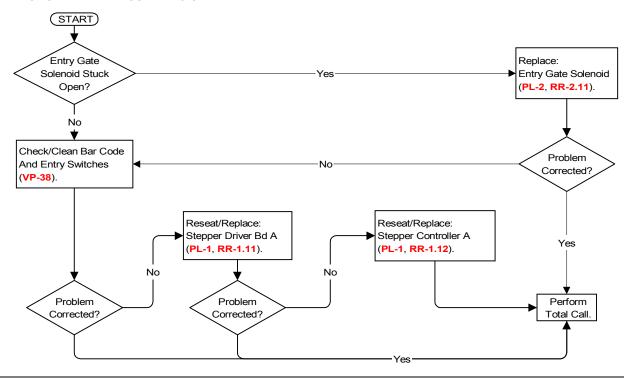
#### IP-31 INTERNAL SYSTEM ERROR: ASSAY DATA CORRUPTED



# **IP-32 BAD PIPETTOR TEST NUMBER**

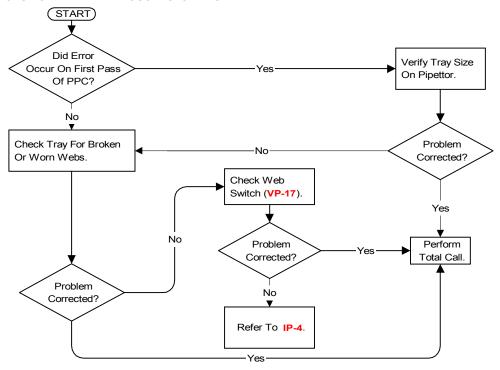


#### **IP-33 TRAY WAS LOCKED IN WITHOUT BEING GATED**

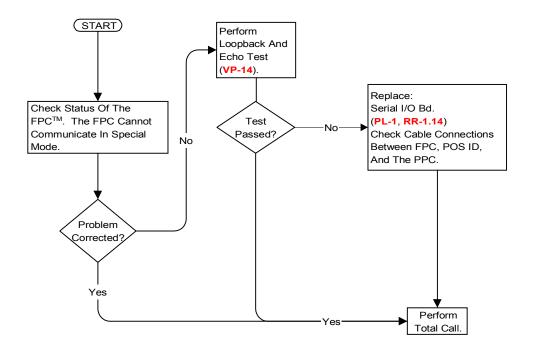


# 2 TROUBLESHOOTING

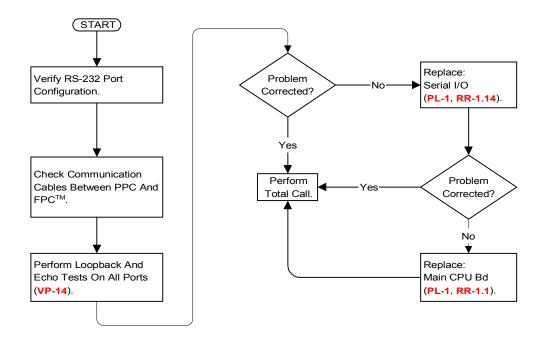
# IP-34 SIZE OF TRAY DOES NOT MATCH PREVIOUSLY STORED SIZE



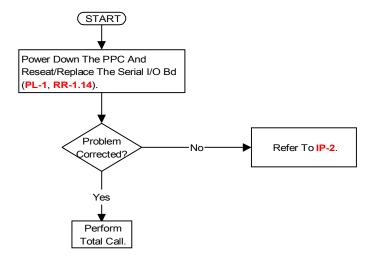
#### IP-35 COMMUNICATIONS LINK FAILURE - TRAY NOT ARCHIVED



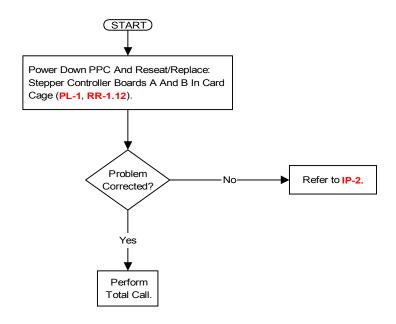
#### **IP-36 PIPETTOR COMMUNICATIONS LINK FAILURE**



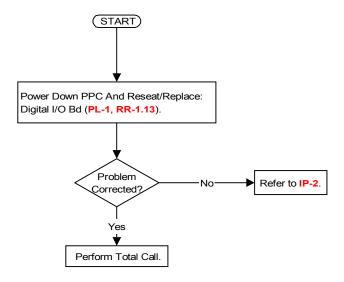
# **IP-37 CREATE CONNECTION ERROR TO SIO**



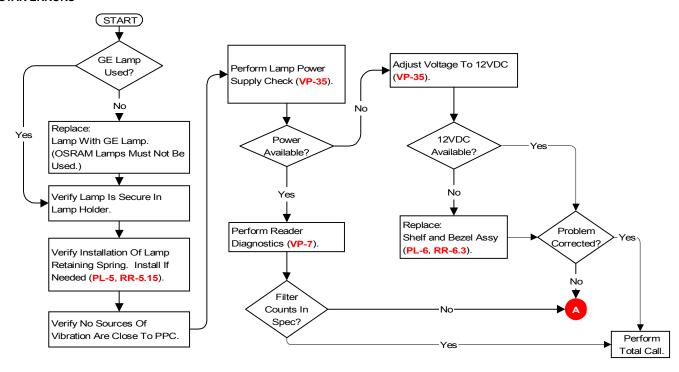
#### IP-38 CREATE CONNECTION ERROR TO STEPPER CONTROLLER BOARD



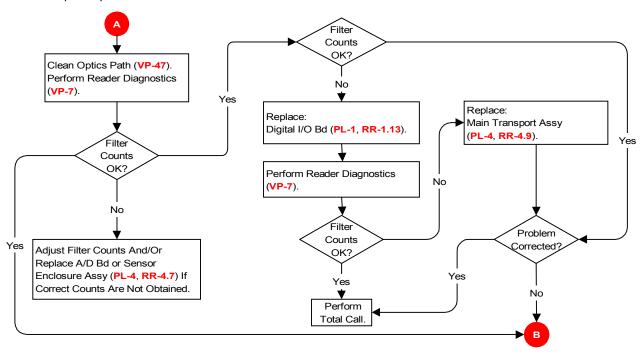
# **IP-39 CREATE CONNECTION ERROR TO DIO**



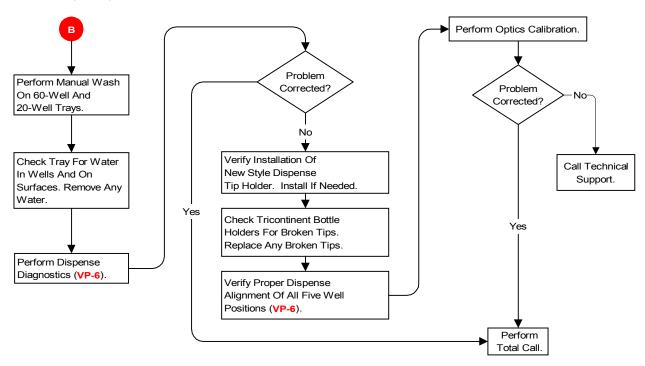
#### **IP-40 STAR ERRORS**



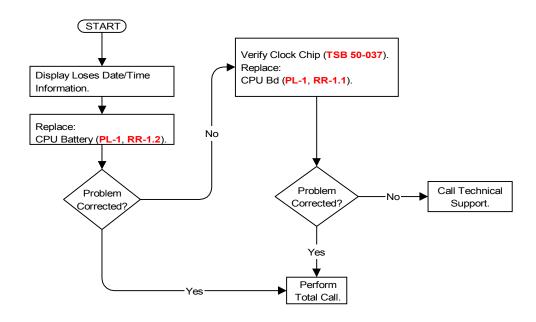
# **IP-40 STAR ERRORS (CONT.)**



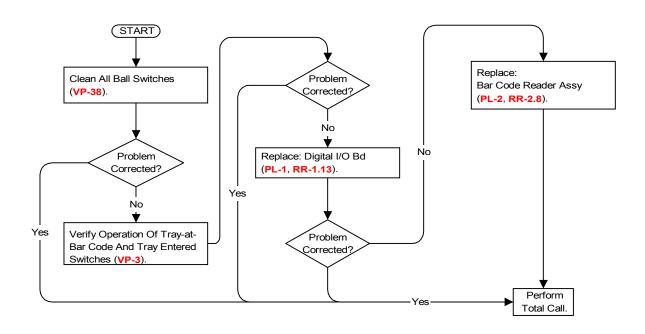
# IP-40 STAR ERRORS (CONT.)

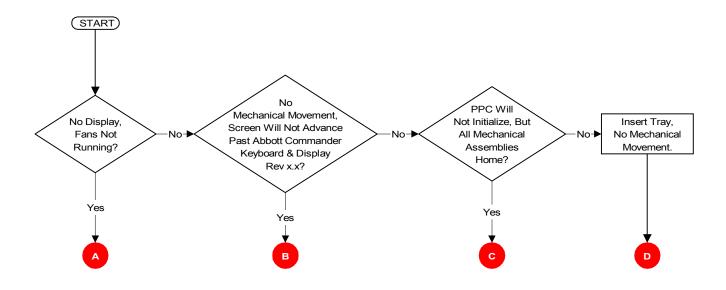


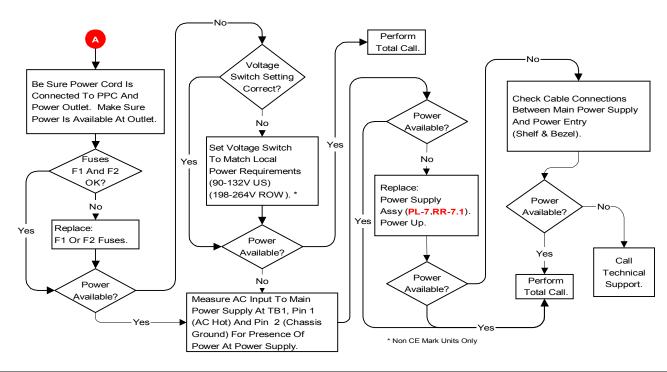
#### **IP-41 LOSING DATE/TIME GROUP**

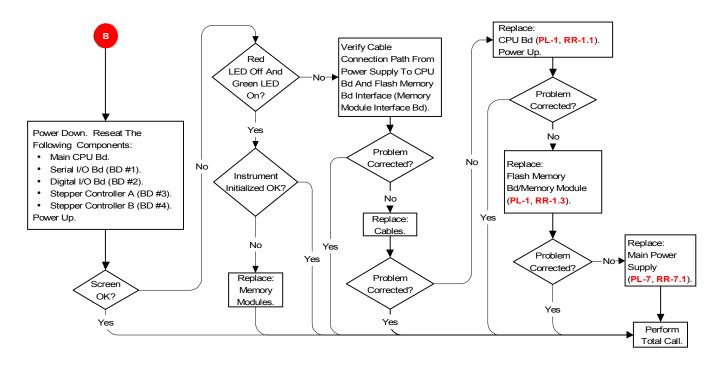


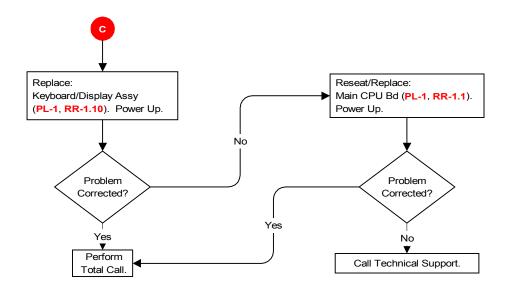
#### **IP-42 BAR CODE READER NOT READING**

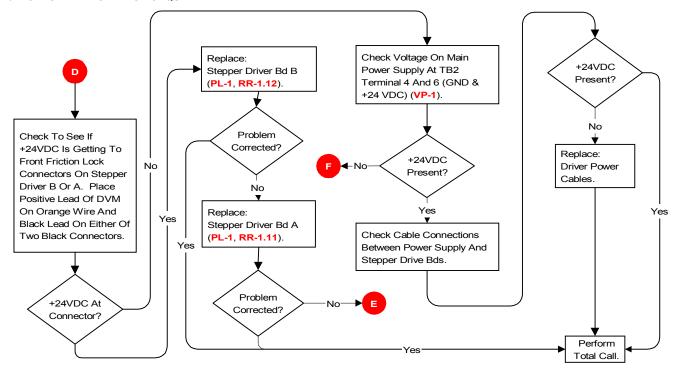


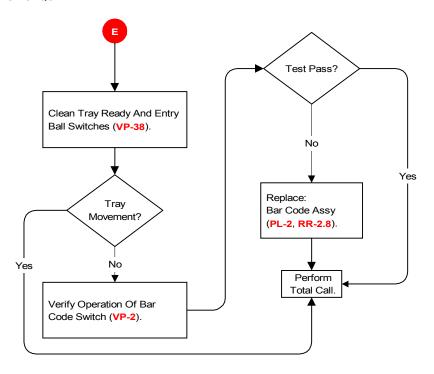


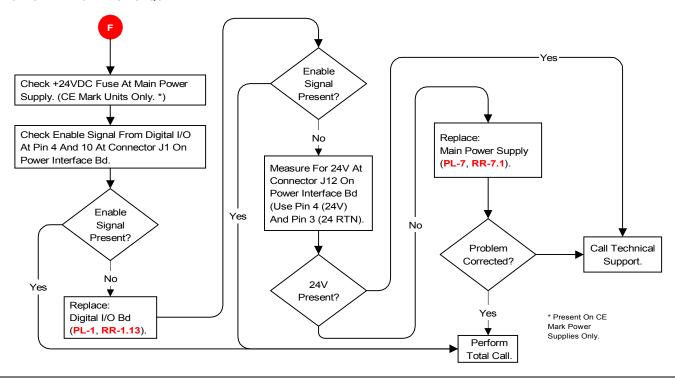






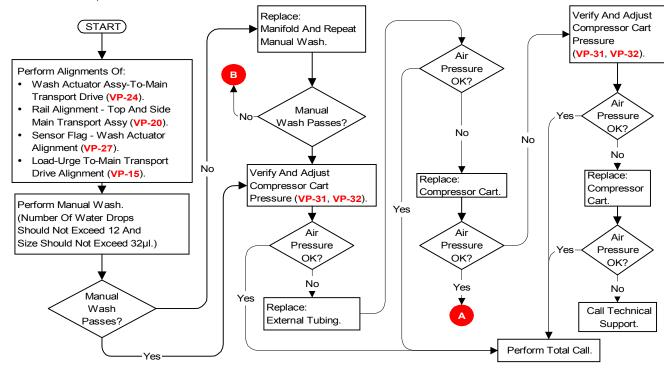




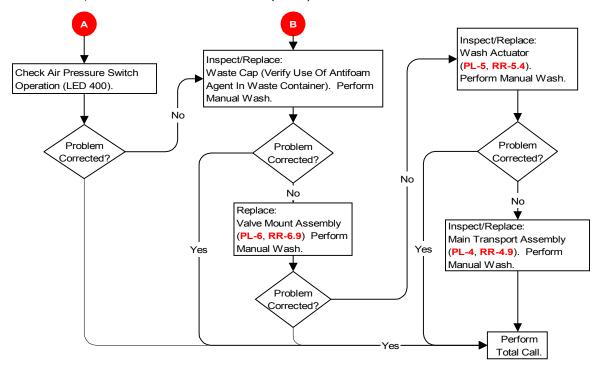


# 2 TROUBLESHOOTING

# IP-45 WASH PROBLEM, WATER OUTSIDE OF TRAY WELLS



# IP-45 WASH PROBLEM, WATER OUTSIDE OF TRAY WELLS (CONT.)



# **IP-46 PUMP MOTOR TIME OUT**

