IP-52 Error code 125 (pg 1 of 1)
EC-125: Motor CTRL failed UX

```
                    Start
                      │
                      ▼
Re-seat the appropriate        Check for other          Reseat Digital
Motor Controller ICs           loose IC chips.          I/O Bd (PL-7).
(U3, U4, U5, U6) on                  │                        │
Digital I/O Bd.                      ▼                        ▼
                               Problem  ── No ──>       Problem  ── Yes ──>
                               resolved                 resolved
                                     │ Yes                    │ No
                                     ▼                        ▼            Normal operation
    NOTE: When a component is   Normal               Replace Digital I/O Bd (RR-7.10),
    replaced and that does not  operation            then Motor Driver Bd (RR-8.5).
    resolve the problem, re-install
    that component before proceeding.                                    IP52.vsd
```