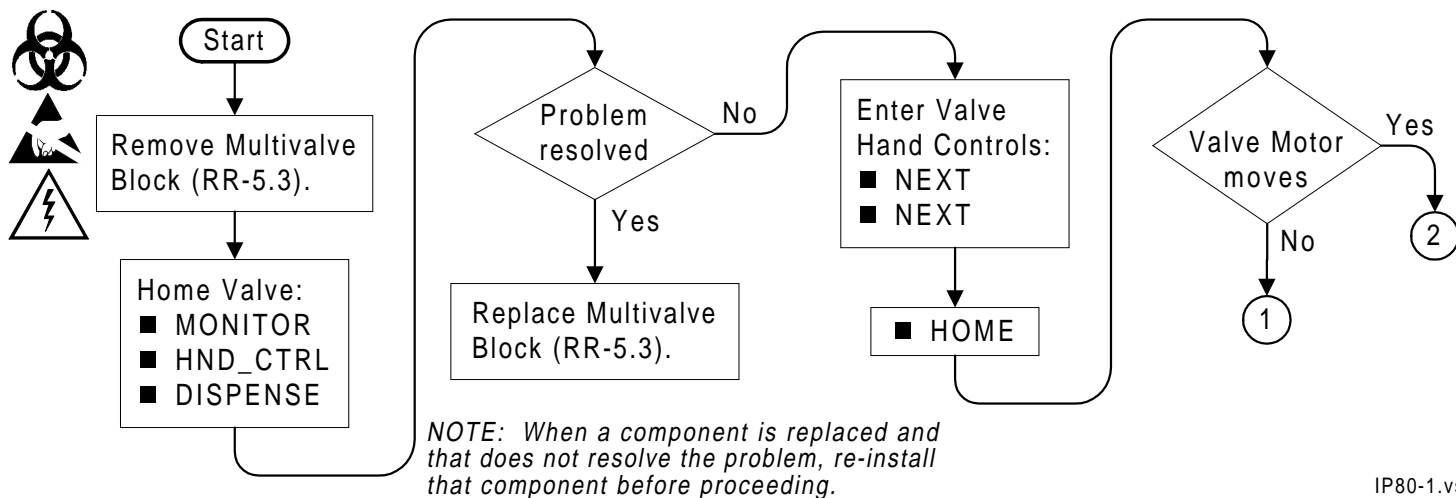


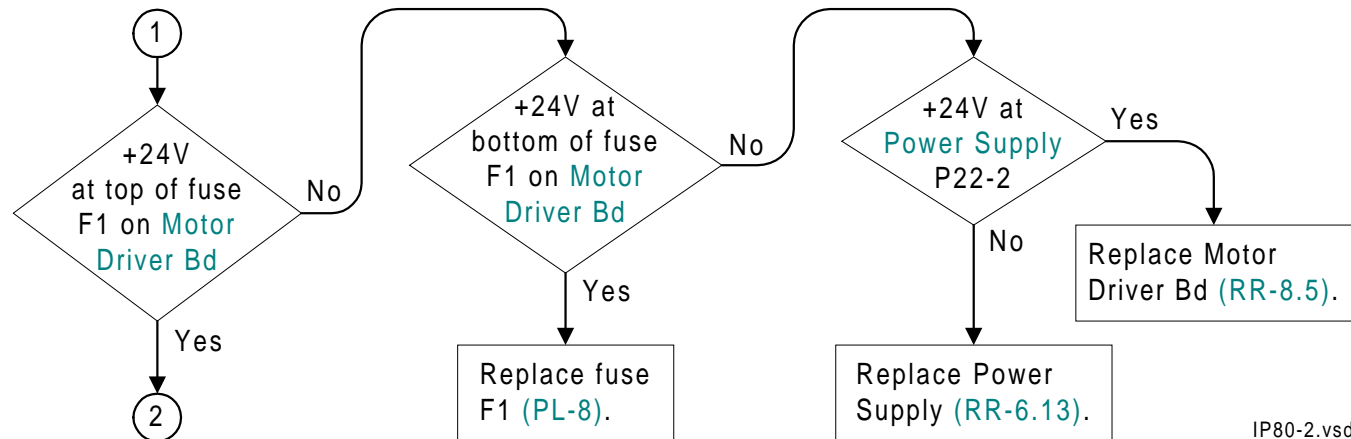
IP-80 Error codes 14, 24 (pg 1 of 4)

EC-14: Multivalve failed home

EC-24: Multivalve missing steps

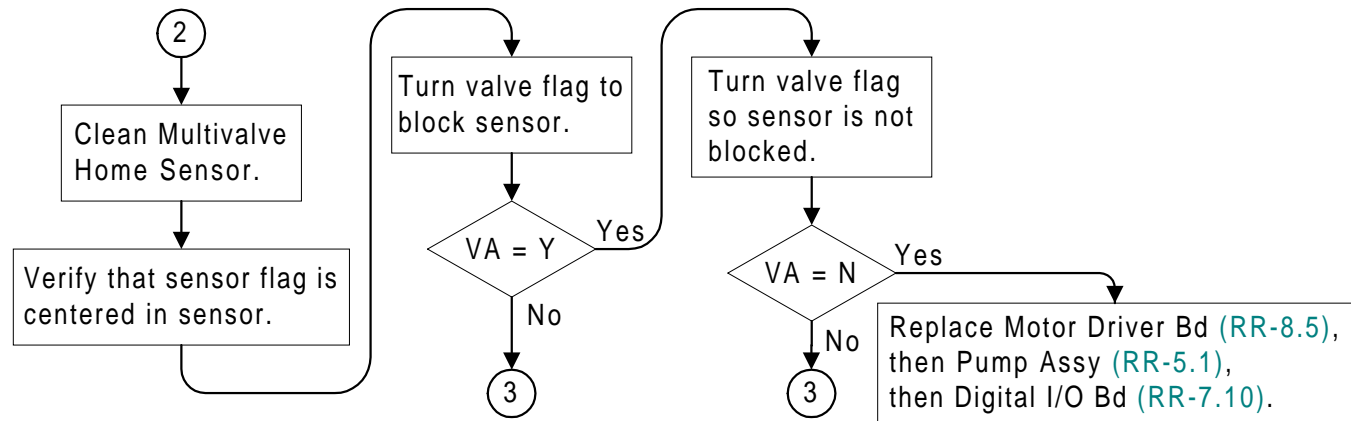


IP80-1.vsd



IP80-2.vsd

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IP80-3.vsd

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