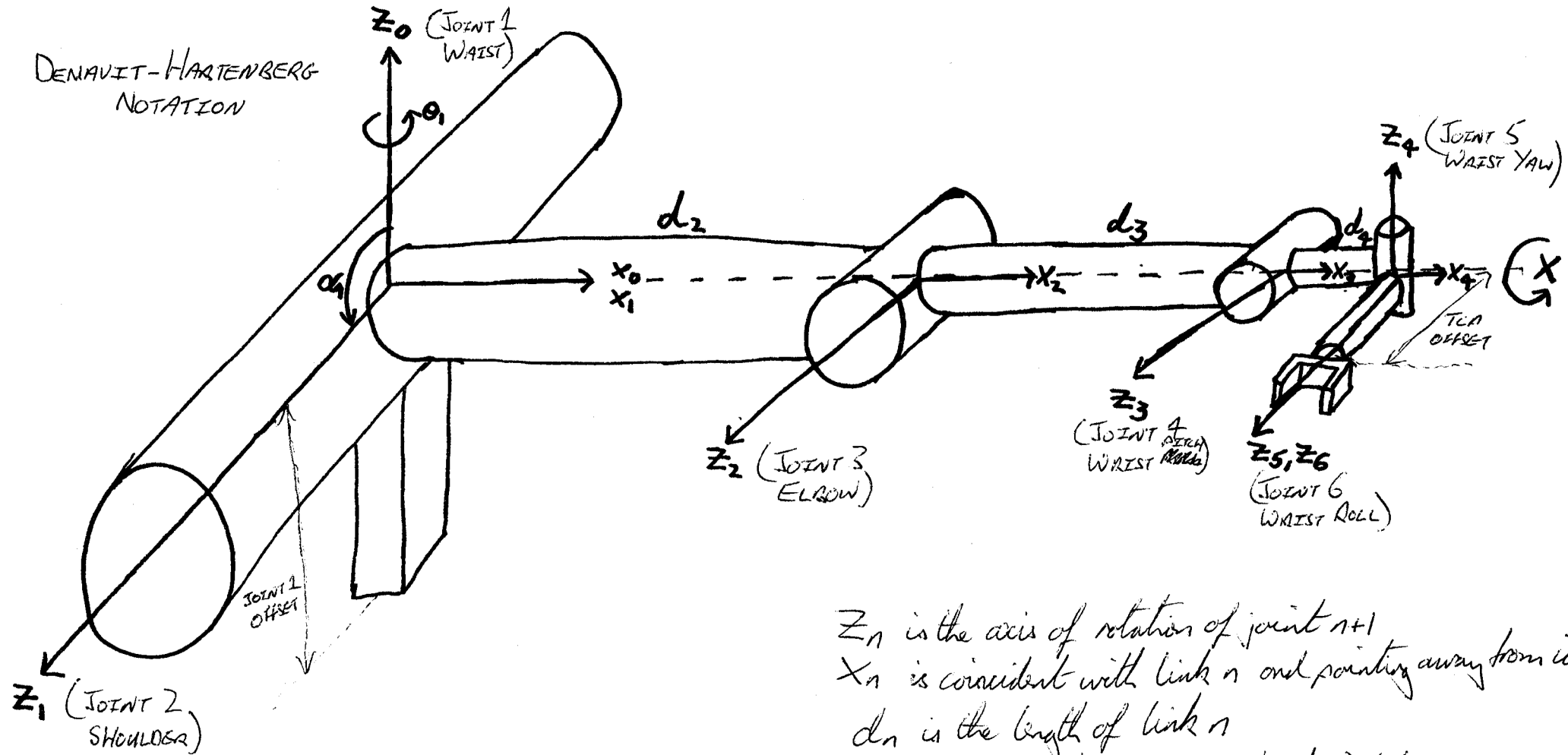


AN ARTICULATED MANIPULATOR WITH 6 JOINTS



z_n is the axis of rotation of joint $n+1$
 x_n is coincident with link n and pointing away from it
 d_n is the length of link n
 α_n is the rotation required (about x) to line z_n up
 θ_n is the required rotation for joint n .

$d_1 = d_5 = 0$ since joints 1 & 2 and 5 & 6 have coincident origins.