

JAYARAJ ANNAPACIAM CSI COLLEGE OF ENGINEERING

(Approved by AICTE ,New Delhi & Affiliated to Anna University, Chennai)

DEPARTMENT OF ELECTRONICS AND COMMUNICATION ENGINEERING

Gas leakage monitoring & alerting system for industries

PROJECT MEMBERS:

P.Muthuselvi	(951319106026)
D.Jenifer athsalya	(951319106013)
R.Ramya devi	(951319106039)
M.Pavina valarmathi	(951319106030)

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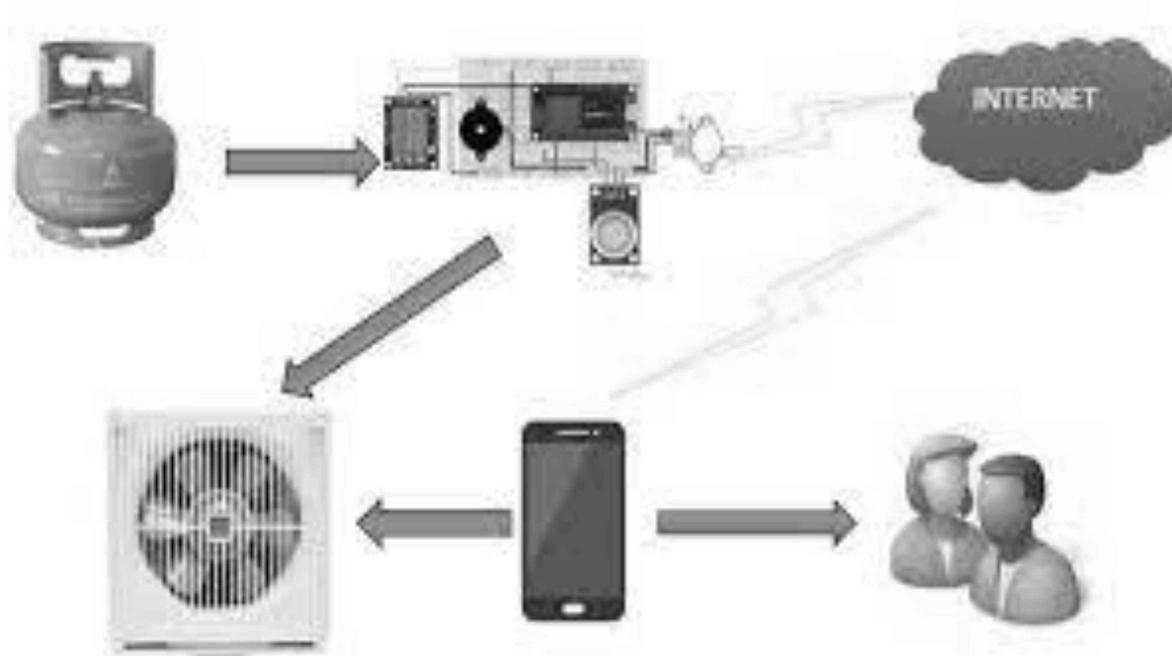
DECLARATION

We hereby declare that the project entitled "Gas leakage monitoring and alerting system for industries" is an authentic record of P.Muthuselvi (951319106026), D.Jenifer athsalya(951319106013), R.Ramya devi(951319106039), M.Pavina valarmathi(951319106030) who carried out work as requirements for the award of degree of B.E (Electronics and Communications) at Jayaraj annapackiam CSI college of Engineering, Nazareth (Anna University, Chennai)

1.Introduction:-

The Internet of Things is an emerging topic of technical, social, and economic significance. Consumer products, durable goods, cars and trucks, industrial and utility components, sensors, and other everyday objects are being combined with Internet connectivity and powerful data analytic capabilities that promise to transform the way we work, live, and play. Projections for the impact of IoT on the Internet and economy are impressive, with some anticipating as many as 100 billion connected IoT devices and a global economic impact of more than \$11 trillion by 2025. The Internet of Things (IoT) is an important topic in technology industry, policy, and engineering circles. This technology is embodied in a wide spectrum of networked products, systems, and sensors, which take advantage of advancements in computing power, electronics miniaturization, and network interconnections to offer new capabilities. The large-scale implementation of IoT devices promises to transform many aspects of the way we live. For consumers, new IoT products like Internet-enabled appliances, home automation components, energy management devices are moving us toward a vision of the “smart home”, offering more security and energy efficiency. IoT systems like networked vehicles, intelligent traffic systems, and sensors embedded in roads and bridges move us closer to the idea of “smart cities”, which help minimize congestion and energy consumption. IoT

1.1 Project Overview:-



1.2 Purpose :-

Harmful Gas Detection:

The sensing of toxic gases such as H₂S, Methane, and CO is of great importance in any industry to avoid unwanted leakage and consequences like poisoning or explosions. The presence of these gases can be easily detected in the industrial facilities and commercial buildings with the help of IoT-powered gas monitoring solution. Moreover, a gas detector or sensor device is a crucial part to carry out safe industrial operations. The sensor-enabled solution helps prevent the high risk of gas explosions and affecting any casualties within and outside the premises.

Fire Hazard Prevention:

The gas sensors help detect the concentration of the gases present in the atmosphere to avoid hazardous consequences like fire breakouts. Also, it is an imperative solution to keep the plant workers and equipment safe from fire hazards. It effectively detects the presence of hazardous gases like propane and methane and alerts the plant authorities, preventing the premises from unexpected ignition. Moreover, a gas monitoring solution uses gas analyzers to generate alerts regarding the temperature increase. This allows the management to take immediate actions to curb harmful fire explosions.

Oxygen Level Measurement:

Sensing the presence of gases is a necessity to conduct industrial operations as several pitmen had lost their lives due to lack of oxygen in the process of mining explorations. A sudden decrease in the oxygen levels can result in dizziness, brain damage, or even death among the workers working in mines or close-packed industrial premises. A gas monitoring system significantly benefits the industries by maintaining proper oxygen levels that reflect the optimal performance of your workers. This system also creates alerts in real-time about the decreasing oxygen levels, which gives enough time to take necessary measures to evacuate the facilities much before the health gets affected.

2.Existing problem :-

Existing gas leakage detection system has fixed in the wall of the home. It gives only alarm and LED output. It can't Use the devices like servo motors to turn off the LPG Cylinder. Servo Motor to be Fixed in LPG Cylinder can Turn-Off the Cylinder when the leakage Occurs. It Cannot identify the Flammable or Inflammable gases

LITERATURE SURVEY:

A number of reviews on the subject of gas leakage detection techniques were done in the past either as part of research papers/technical reports on a certain leak detection method and other gas related subjects. A. Mahalingam, r. T. Naayagi, n. E. Mastorakis; they introduce design and implementation of an economic gas leakage detector. They gave the formulation of many problems in previous gas leakage detectors. They told that several standards have been formulated for the design of a gas leakage detection system such as IEEE, BS 5730, and IEC. For this work, the recommended UK safety standards have been adopted. The proposed alarm system is mainly meant to detect LPG leakage, which is most commonly used in residential and

commercial premises. The system detects not only the presence of gas (gas leak), but also the amount of leakage in the air, and accordingly raises an appropriate audio visual alarm. The objective of the system is to detect LPG gases such as propane and butane. The allowed UK level for butane is 600 ppm above which it is considered to be of high level and poses a danger.

The proposed system ensures a continuous monitoring of the gas levels. If the gas level increases above the normal threshold level of 400 ppm butane (LPG), the system starts to issue early warning alarms at 100ms interval, which implies low level gas leakage. If the leakage level increases to 575 ppm of butane (LPG), the system activates high severity audio alarms at 50 ms intervals warning the

occupants to run to safety.[1] Prof. M.Amsaveni, A.Anurupa, R.S.Anu Preetha, C.Malarvizhi, M.Gunasekaran; they told in their research paper on "GSM based LPG leakage detection and controlling system" the leakage of LPG gas is detected by the MQ-6 gas sensor. Its analog output is given to the microcontroller. It consists of predefined instruction set. Based on this, the exhaust fan is switched on. So, the concentration of gas inside the room gets decreased. Then, the stepper motor is rotated thus closing the knob of the cylinder. Because of this process, the leakage of gas is stopped. The relay is switched to off the power supply of the house. The buzzer produces an alarm to indicate the gas leakage. Then, the user is alerted by SMS through the GSM module. They proposed their methodology that the system takes an automatic control action

after the detection of 0.001% of LPG leakage. This automatic control action provides a mechanical handle for closing the valve. We are increasing the security for human by means of a relay which will shut down the electric power to the house. Also by using GSM, we are sending an alert message to the users and a buzzer is provided for alerting the neighbors about the leakage. [2]B. B. Did paye, Prof. S. K. Nanda; in this paper they told about their research on leakage detection and review of Automated unified system for LPG using microcontroller and GSM module". Their paper proposed an advance and innovative approach for LPG leakage detection, prevention and automatic booking for refill. In advance, the system provides the automatic controlling of LPG regulator also if leakage is detected the system will automatically turn off the main

switch of power supply. Hence it helps to avoid the explosion and blast.

[3]Srinivasan, Leela, Jeya bharathi, Kirthik, Rajasree; in this research paper they told about gas leakage detection and control. In this paper, the gas leakage resulting into fatal inferno has become a serious problem in household and other areas where household gas is handled and used. It alerts the subscriber through the alarm and the status display besides turning off the gas supply valve as a primary safety measure. [4]Hitendra Rawat, Ashish Kushwah, Khyati Asthana, Akanksha Shivhare in the year 2014 planned a framework, They gave security issues against hoodlums, spillage and fire mishaps. In those cases their framework sends SMS to the crisis number gave to it. [5]

P.Meenakshi Vidya, S.Abinaya, G.Geetha Rajeswari, N.Guna, Automatic LPG detection and hazard controlling "published in April 2014 proposed the leakage detection and real time gas monitoring system.

In this system, the gas leakage is detected and controlled by means of exhaust fan. The level of LPG in cylinder is also continuously monitored.[6]

Ch. Manohar Raju and N. Sushma Rani, 2008, they introduce an android based automatic gas detection and indication robot. They proposed prototype depicts a mini mobile robot which is capable to detect gas leakage in hazardous places. Whenever there is an occurrence of gas leakage in a particular place the robot immediately read and sends the data to

android mobile through wireless communication like Bluetooth. We develop an android application for android based smartphones which can receive data from robot directly through Bluetooth. The application warns with an indication whenever there is an occurrence of gas leakage and we can also control the robot movements via Bluetooth by using text commands as well as voice commands. The previous mobile robots are based on heterogeneous technologies like GSM, GPS, internet based etc., but the main disadvantage of those prototypes were the absence of communication in particular areas. So, with the rapid developments and tremendous changes in technology we have lots of techniques to eradicate previous problems. Wireless communication protocols play a vital role in present trends. Bluetooth, WI-Fi, Zigbee

etc., we use one of the best feature of smartphone, i.e., the Bluetooth technology to control and monitor parameters driven by a robot.

They introduce a robot and mobile application for In the meantime, the system prototype has impressively demonstrated its use and capability in intensive series of tests. The drive unit, the navigation system and, therefore, the complementary sensor systems performed superbly throughout the tests. The robot facilitates independent gas detection and leak localization in sites that are otherwise troublesome to access. Moreover, it helps to avoid mistreatment of human inspectors in probably dangerous environments. However, before ready-ing in industrial settings, more development is needed (e.g., in explosion protection,

package development, etc.), and in fact legal problems should be processed before ready-ing in business settings. Still, it is certain that an autonomous, mobile gas detection and leak localization robot is possible today and can significantly enhance safety. [7]

Pal-Stefan Murvaya, Ioan Sileaa, 2008, they told in their survey on gas leak detection and localization techniques various ways to detect the gas leakage. They introduce some old or new technique to detect the gas. The proposed techniques in this paper are nontechnical methods, hardware based methods which include acoustic methods, optical methods and active methods. In their survey they told a wide variety of leak detecting techniques is available for gas pipelines. Some techniques have been improved since their

first proposal and some new ones were designed as a result of advances in sensor manufacturing and computing power. However, each detection method comes with its advantages and disadvantages. Leak detection techniques in each category share some advantages and disadvantages.

For example, all external techniques which involve detection done from outside the pipeline by visual observation or portable detectors are able to detect very small leaks and the leak location, but the detection time is very long. Methods based on the mathematical model of the pipe have good results at high flow rates while at low flow rates a mass balance based detection system would be more suitable. This disadvantage is prone to disappear for some of these techniques

due to forthcoming technological advancements. [8]

Zhao Yang, Mingliang Liu, Min Shao, and Yingjie Ji, 2011, in this paper they told about their research on leakage detection and analysis of leakage point in the gas pipeline system. In this paper they gave various model which used SCADA I/F Model: The SCADA system has the function of transferring the acquired data from a pipeline system to Transient Simulation Model every 30 seconds. This module communicates with SCADA. Dynamic parameters are collected every 30 seconds, such as pressure, flow and temperature. Transient Simulation Model: Transient flow is simulated utilizing perfect numerical methods based on actual data. Pressure and temperature served as independent variables are

provided in order to get average pressure and average temperature. Then all the parameters of the gas in the pipeline system can be acquired. Leakage Detection: The leakage detection is carried out by comparing the data acquired through the SCADA system with that by the Transient Simulation Model. This model could provide leakage point judgment and prompt warning based on transient simulation and volume balance. [9]

Falohun A.S., Oke A.O., and Abolaji B.M. 2016, in this paper they proposed their dangerous gas detection using an integrated circuit and MQ-9. In this basically, they used an embedded design which includes typical input and output devices include switches, relays, solenoids, LEDs, small or custom LCD

displays, radio frequency devices, and sensors for data such as temperature, humidity, light level etc. Embedded systems usually have no keyboard, screen, disks, printers, or other recognizable I/O devices of a personal computer, and may lack human interaction device. The amount and type of detectors and the type of fire alarm system that one chooses for property protection will depend on the owner's property protection goals, the value of the property and the requirements of the owner's insurance company.

Generally, heat detection will be used in all areas that are not considered high value. Here again, one of the most common mistakes in fire alarm generally, heat detection will be used in all areas that are not considered high value. Here again, one of the most common mistakes in fire

alarm system application is to provide partial protection of a building and expect high performance from the installed systems of any kind. system application is to provide partial protection of a building and expect high performance from the installed systems of any kind. [10]

Hina Ruqsar, Chandana R, Nandini R, Dr. T P Surekha, have proposed a system that along with monitoring and detection of gas leakage, real time data is made available through real time feed over internet They have used Xively IOT platform to provide real time sensor data over the internet. [11]

2.3 Problem Statement Definition:

Gas leakage is nothing but the leak of any gaseous molecule from a stove, or pipeline, or cylinder etc. This can occur either purposefully or even unintendedly.

As we are aware that these kinds of leaks are dangerous to our health, and when it becomes explosive it could cause great danger to the people, home, workplace, industry and the environment.

As we are aware that these kinds of leaks are dangerous to our health, and when it becomes explosive it could cause great danger to the people, home, workplace, industry and the environment.

Few of the major incidents that took place due to gas leakage include the Bhopal Disaster and the Vizag Gas leak. The Bhopal disaster is known to be the worst industrial accident ever. Approximately 45 tons of Methyl Isocyanate was leaked from this insecticide plant. Methyl Isocyanate is an organic compound and a chemical that could come from the carbamate pesticides. This colorless, poisonous and flammable liquid is something that human beings have to be away from.

Vizag Gas leak was a resultant of the escape of styrene that were unattended for a long period. This colorless oily liquid can spread in fumes. So, a detector must be made in such a way that could detect any kind of gas, fume, leak, smoke etc. However harmful and dangerous it can be, the detector could be attached with certain parameters that could help to prevent the issue.

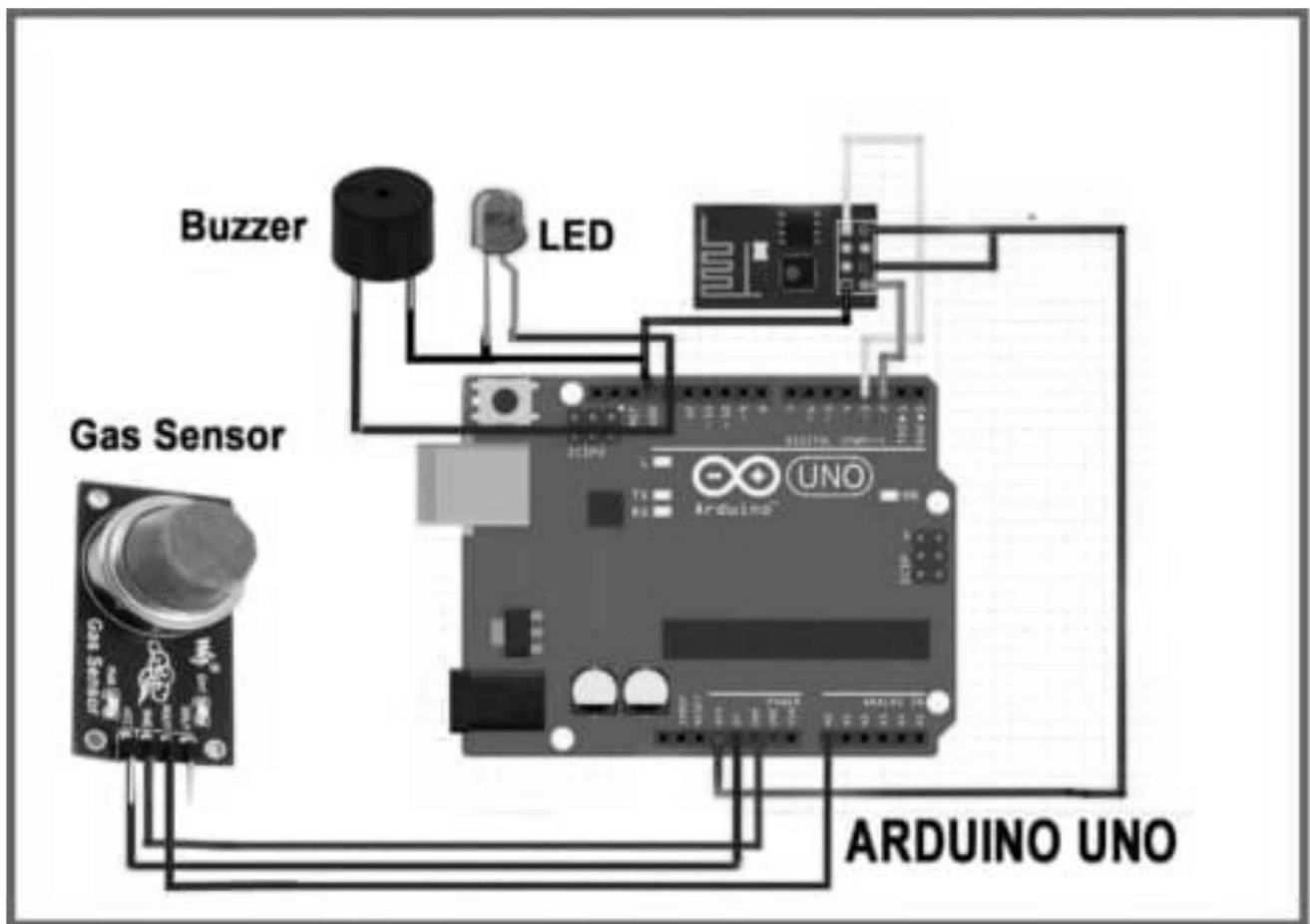
3. IDEATION & PROPOSED SOLUTION:-

Introduction:

Internet of Things aim towards making life simpler by automating every small task around us. As much as IoT helping in automating tasks, the benefits of IoT can also be extended for enhancing the existing safety standards. Safety has always been an important criterion while designing home, buildings, industries as well as cities.

The increased concentration of certain gases in the atmosphere can prove to be extremely dangerous. These gases might be flammable at certain temperature and humidity conditions, toxic after exceeding the specified concentrations limits or even a contributing factor in the air pollution of an area leading to problems such as smog and reduced visibility which can in turn cause severe accidents and also have adverse effect on the health of people. Most of the societies have fire safety mechanism. But it can use after the fire exists. In order to have a control over such conditions we proposed system that uses sensors which is capable of detecting the gases such as LPG, CO₂, CO and CH₄. This system will not only able to detect the leakage of gas but also alerting through audible alarms. Presence of excess amounts of harmful gases in environment then this system can notify the user. System can notify to society admin about the condition before mishap takes place through a message.

System consists of gas detector sensors, Arduino board, ESP8266 and Cloud server. One Society authority person can register the all flat member user to our system. Society admin can add the details of per flat user such as user name, mobile number, per user flat sensor details information. Society admin can configure that threshold value of each sensor. System hardware can be deployed on each flat. Sensors can sense the value per time. System can send the values to cloud server. Server can Check that the sensor values was existed the threshold value. If sensor value can cross the limit the server can send the command to hardware for buzzing the alarm. Server also sends the notification message to user



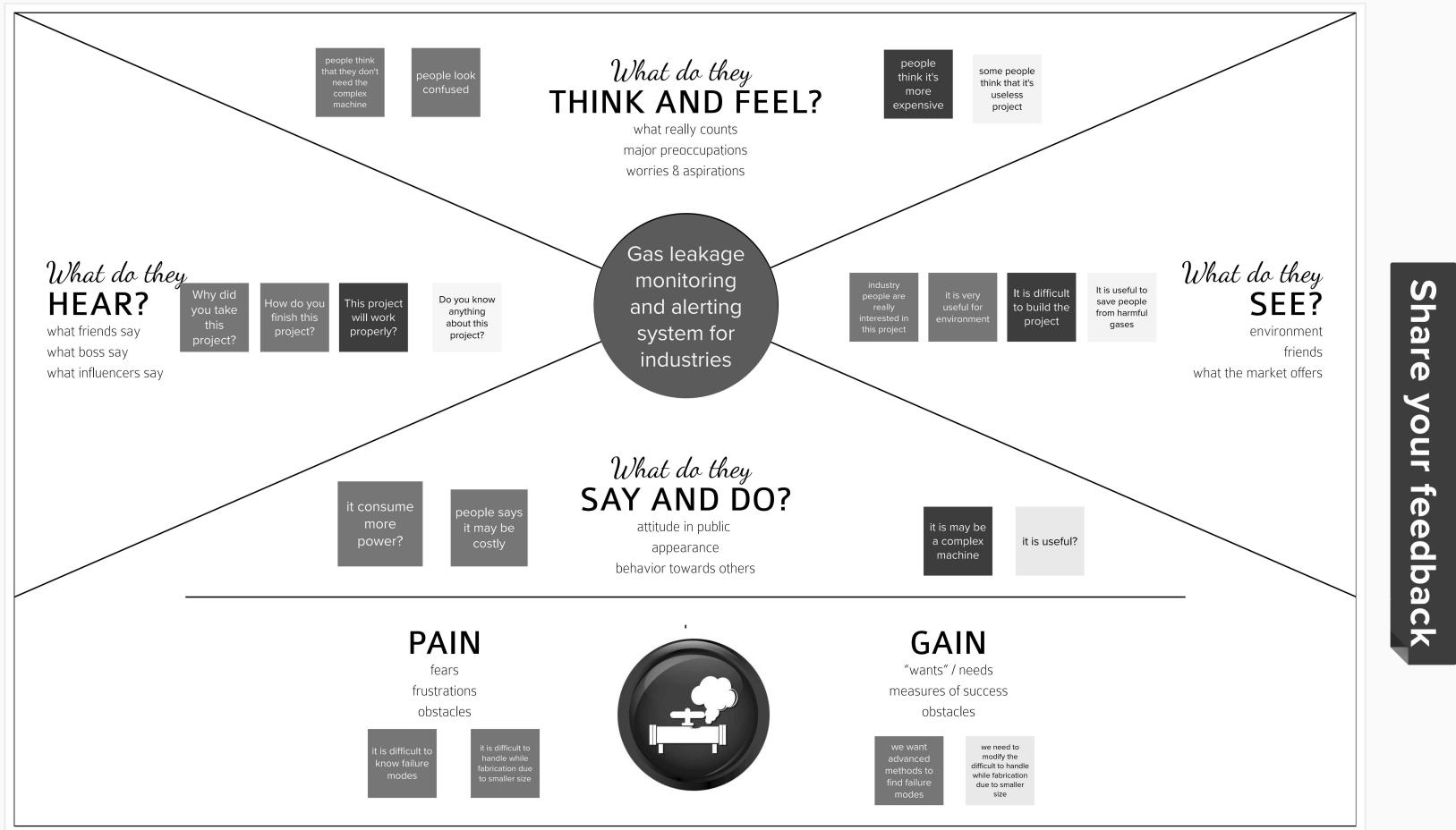
In this paper we use IOT technology for enhancing the existing safety standards. While making this prototype has been to bring a revolution in the field of safety against the leakage of harmful and toxic gases in environment and hence nullify any major or minor hazard being caused due to them. We have used the IOT technology to make a Gas Leakage Detector for society which having Smart Alerting techniques involving sending text message to the concerned authority and an ability performing data analytics on sensor. This system will be able to detect the gas in environment using the gas sensors. This will prevent form the major harmful problem.

Empathy Map Canvas

Gain insight and understanding on solving customer problems.

1

Build empathy and keep your focus on the user by putting yourself in their shoes.



3.2 Ideation & Brainstorming:-



3.3 Proposed Solution:-

This paper aims to provide a solution to this problem by building a device that utilizes sensors connected to Node MCU. The device performs area monitoring continuously. The gas sensor provides data to Node MCU, and then the results are displayed as a warning to the user via an Android-based smart-phone device. Other than LPG gas, Air conditioner and refrigerator leaked gases also harmful in home. Using this device, users will be able to prevent accidents that occur due to harmful gas leaks so that accidents can be avoided.

3.4 Problem Solution fit:-

Problem-Solution fit canvas 2.0

		Purpose / Vision			
Define CS, IT Info	1. CUSTOMER SEGMENT(S)	CS	6. CUSTOMER	CC	5. AVAILABLE SOLUTIONS AS
	Industries are the end customers because the Gas Leakage monitoring and Alerting systems are used to detect the leakage of gas in industries and to prevent the industrial injury.		In order to monitor and indicate the leakage of gases which cause gas explosion such as Bhopal tragedy various health issue for human beings by breathing of the leakage toxic gases and also causes atmospheric pollution.		gas leakage in the machinery is possible when there's a fault in the machinery. To avoid this before the process is carried out through machines a high pressure should be passed through the machines if any leak is present the pressure gas will come out through that leakage part.
Focus on J&P, map into BE, understand	2. JOBS-TO-BE-DONE / PROBLEMS	J&P	9. PROBLEM ROOT CAUSE	RC	7. BEHAVIOUR BE
	Non-availability of actions to ensure the service of machineries as per the given period of time and the reverse osmosis process is carried out. Once before the gas is released it should be undergone several methods to remove the toxic present in the gas		Gas leakage leads to various accidents resulting in both material loss and human injuries. The Risk of explosion, firing, suffocation are based on their physical properties such as toxicity, flammability etc. The reason of such Explosion is due to substandard cylinders, old valves, worn out regulators and lack of awareness in handling		Customers will address the problems to the government and they will assign a project to product developing companies, those companies will develop a project and finish as a product. The end product will sell to the customers by the Government.
Identify strong TR & EM	3. TRIGGERS	TR	10. YOUR SOLUTION	SL	8. CHANNELS OF BEHAVIOUR CH
	The gas detector can sound an alarm to operators in the area where the leak is occurring giving them the opportunity to leave. This kind of device is very important because there may be many gases that are harmful to organic life		This system will not only be able to detect the leakage of gas but also alerting through audible alarms. Presence of excess amounts of harmful gases in environment then this system can notify the user. System consists of gas detector sensors, Arduino board, ESP8266 and Cloud server		8.1 ONLINE Through the company official website they can share the queries in their customer satisfaction section and can also individually express through their personal rating options which in turn convey as feedback to the end user. 8.2 OFFLINE If they buy the product in person then they can convey directly to the product director manager through who they have contract and can convey their problem even in a more efficient way.
	4. EMOTIONS: BEFORE / AFTER EM				
	BEFORE : When they face a problem, they feel insecure, discomfort, confused and lose their confidence. They don't know what to do next and how to overcome this problem. AFTER : Afterwards they address the problem to the government and get the product for their problem from the government. This end product will regain their confidence, gives comfortness, happiness and feels gratitude towards it				

4. REQUIREMENT ANALYSIS:-

4.1 Functional requirement:

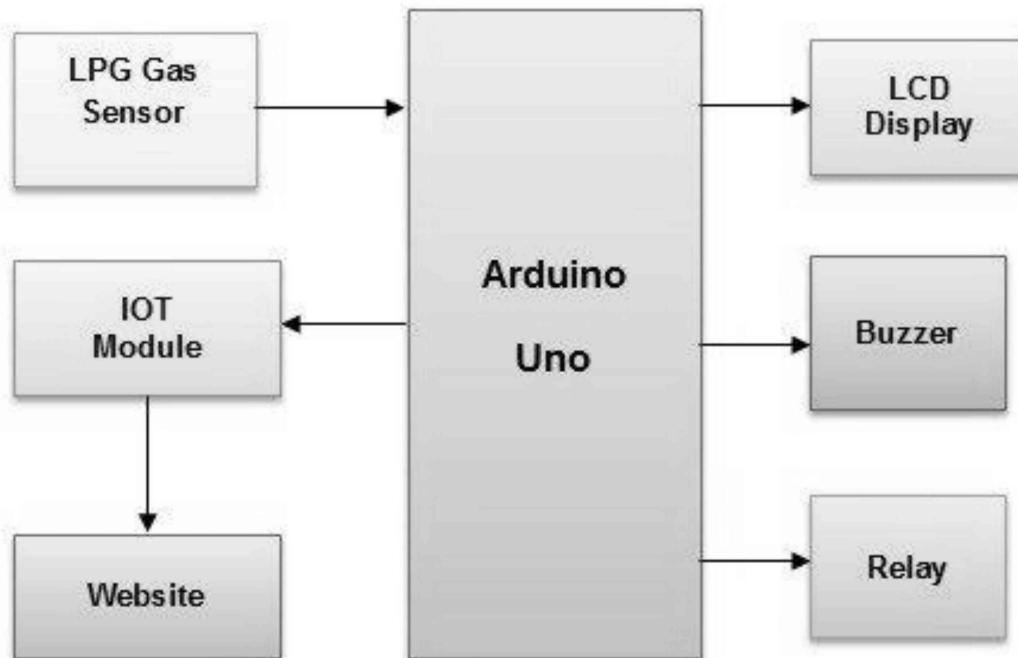
Business Requirements	User Requirements	Product Requirements
This system may be used in residences, hotels, industrial buildings, LPG cylinder storage sites, and other locations. This IoT and Arduino-based application's key benefit is its ability to identify leaks and transmit the information to a site. It can be tracked and disasters can be avoided by taking precautions.	The gas leakage detection system may be upgraded to include smoke and fire detectors in order to better detect dangerous gases and identify the presence of fire and smoke. Although ensuring worker safety is critical, adopting the appropriate technology is even more crucial.	Regardless of your career or personal circumstances, gas detection is required. purpose. In order to participate in IoT application development, you must be aware of the technologies at work that give rise to such IoT devices as well as the functions they may carry out.

4.2 Non-Functional requirements:-

Non-Functional Requirement	Description
Usability	The device must be usable by the customer anywhere
Security	Data from the sensors are stored securely and away from other data
Reliability	Data can be retrieved anytime and no data is discarded without customer knowledge
Performance	No performance delay in case of large number of data or more parameters
Availability	The device doesn't fail even under harsh conditions. Device continues to send parameters, even after an alert situation.
Scalability	Device must be capable of measuring conditions even in a larger industry

5.PROJECT DESIGN:-

5.1 Data Flow Diagrams:



5.2 Block diagram discription:

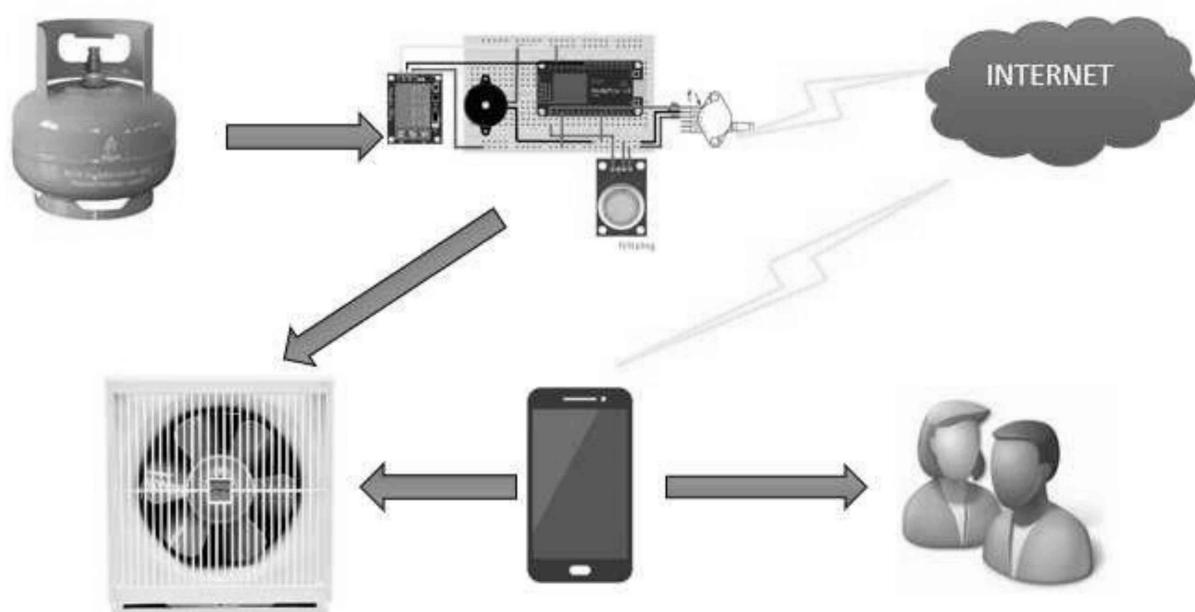
The device is ready to read gas concentration level from the environment through the Gas Sensor Module when the power supply circuit is ON. After that microcontroller reads analog environmental data through the MQ-5 gas sensor module, processes it and provides output to the LCD monitor and controller computer. If the concentration level exceeds the first critical level then the microcontroller starts Exhaust Fan, LED “ON”, Monitoring data and sends data to computer as well as LCD. Using exhaust fan the device will try to minimize the concentration level of the gas in the operational area. Yet, the level of gas concentration still increasing and exceeds the second critical level, then it will Power OFF the Gas Supply, starts alarm, monitoring data and sends data to computer. The first critical level and the second critical level is user defined. Users can change the critical level simply replacing by new one using MATLAB by simply inputting the critical value without any hardware modification of the device. The observed data taken from MATLAB is stored into the “Test & Measurement Tool” window of MATLAB and one can easily analyses the previous level of gas concentration of that area using the surveying statistics.

5.2 Solution & Technical Architecture:-

Gas Leakage Monitoring & Alerting System for Industries has all the features as explained below

- This project helps the industries in monitoring the emission of harmful gases.
- In several areas, the gas sensors will be integrated to monitor the gas leakage.
- If in any area gas leakage is detected the admins will be notified along with the location.
- The admins can view the sensor parameters that is sent to them through the Wi-Fi module.
- The system also provides indication through an LCD display, buzzer and turns on the exhaust fan on detecting gas leakage.

Diagram:-



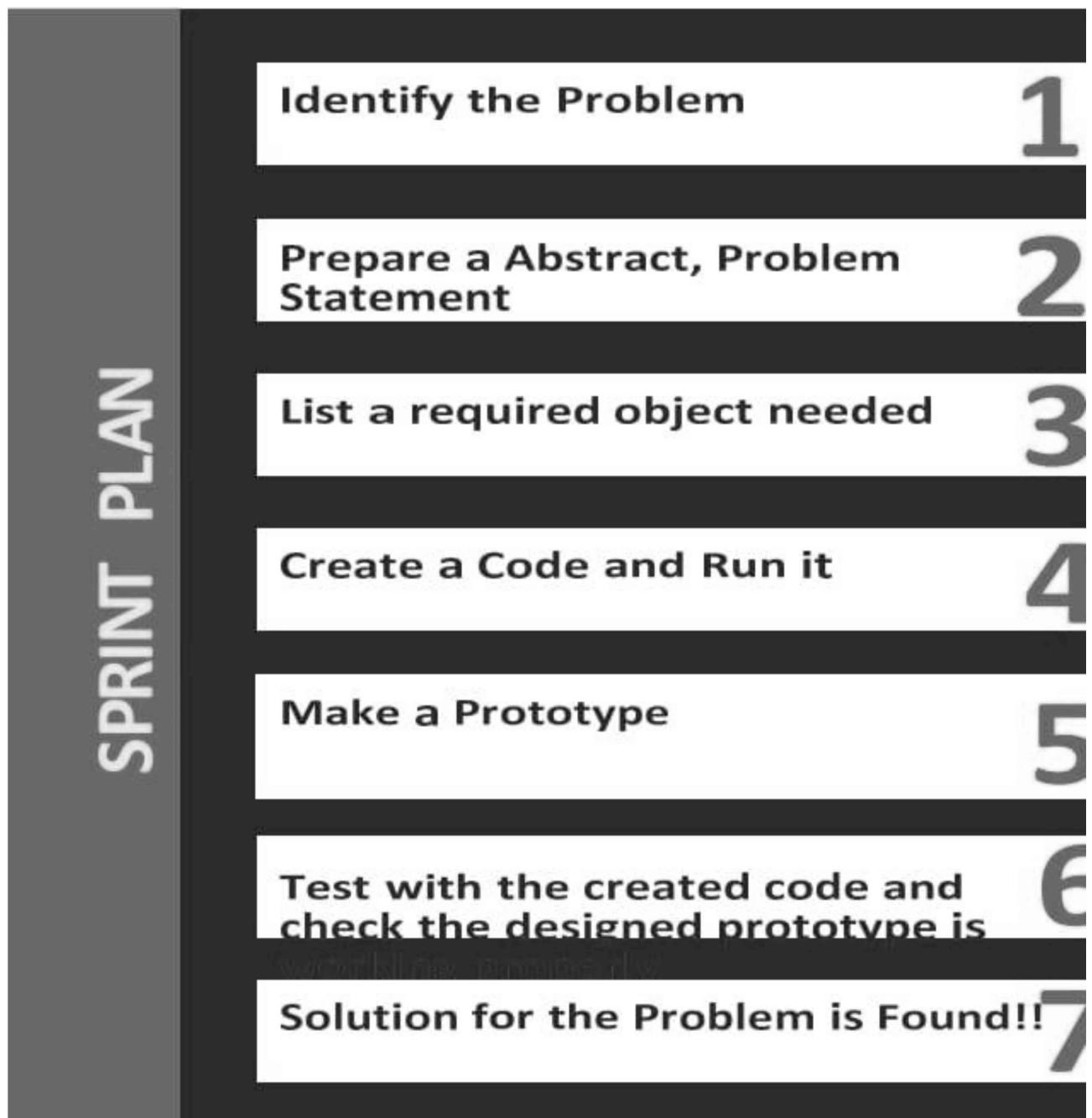
5.3 User Stories:-

LPG gas is one of the household things in daily life. But LPG gas is highly flammable. There have been many accidents due to leakage of LPG gas. The trigger varies from the incorrect installation to the use of defective gas cylinders. This paper aims to provide a solution to this problem by building a device that utilizing sensors connected to Node MCU. The device performs area monitoring continuously. The gas sensor provides data to Node MCU, and then the results are displayed as a warning to the user via an Androidbased smart-phone device. Other than LPG gas, Air conditioner and refrigerator leaked gases also harmful in home. Using this device, users will be able to prevent accidents that occur due to harmful gas leaks so that accidents can be avoided.

6. PROJECT PLANNING & SCHEDULING:-



6.1 Sprint Planning & Estimation:-



7. CODING & SOLUTIONING:-

7.1 FEATURE:-

- In the automotive industries like oil and gas, hotels, and places where flammable gases are used in abundance, a gas detection system is a basic requirement for safety.
- An IoT-powered gas detection solution uses gas sensors to identify the presence of toxic gases such as CO₂, CO, NO_x in the industrial facilities.
- Especially, in the oil and gas industry where many gaseous products like propane, butane, and hydrogen are manufactured at a greater level.
- Hence, the chances of gas explosion are higher as these gases are easily combustible in the oxygen-rich environment.
- Apart from these, toxic gases like hydrogen sulfide (H₂S) is produced during refining processes that might harm the workers' health.

8. RESULTS:-

8.1 Performance Metrics:

```
import random  
  
i=1  
  
while(True):  
    a=random.randint(10,100)  
    b=random.randint(10,100)  
    if(a>35 and b<65):  
        print("HIGH TEMPERATURE AND HUMIDITY  
OF:",a,b,"%","ALARM IS ON")  
    elif(a<35 and b>65):  
        print("NORMAL TEMPERATURE AND HUMIDITY  
OF:",a,b,"%","ALARM IS OFF")  
    if(i<10):  
        i=i+1  
        random  
    else:  
        break
```

Output:

The screenshot shows the OnlineGDB IDE interface. On the left, there's a sidebar with links like 'IDE', 'My Projects', 'Classroom', 'Learn Programming', 'Programming Questions', 'Sign Up', and 'Login'. Below the sidebar are social media sharing icons for Facebook, Twitter, and LinkedIn. The main area has tabs for 'Run', 'Debug', 'Stop', 'Save', and 'Build'. The language is set to 'Python 3'. The code editor contains a file named 'main.py' with the following content:

```
1 import random
2 i=1
3 while(True):
4     a=random.randint(10,100)
5     b=random.randint(10,100)
6     if(a>65 and b>65):
7         print("HIGH TEMPERATURE AND HUMIDITY OF:",a,b,"%","ALARM IS ON")
8     elif(a<35 and b<65):
9         print("NORMAL TEMPERATURE AND HUMIDITY OF:",a,b,"%","ALARM IS OFF")
10    if(i>10):
11        i=i+1
12        random
13    else:
14        break
```

The output window shows the program's execution:

```
HIGH TEMPERATURE AND HUMIDITY OF: 85 74 % ALARM IS ON
HIGH TEMPERATURE AND HUMIDITY OF: 69 79 % ALARM IS ON
NORMAL TEMPERATURE AND HUMIDITY OF: 26 38 % ALARM IS OFF
NORMAL TEMPERATURE AND HUMIDITY OF: 32 42 % ALARM IS OFF
NORMAL TEMPERATURE AND HUMIDITY OF: 26 35 % ALARM IS OFF

...Program finished with exit code 0
Press ENTER to exit console.
```

9. ADVANTAGES & DISADVANTAGES:-

Advantage:

- 1. Get real-time alerts about the gaseous presence in the atmosphere**
- 2. Prevent fire hazards and explosions.**
- 3. Ensure worker's health.**
- 4. Real-time updates about leakages.**
- 5. Cost-effective installation.**
- 6. Data analytics for improved decisions.**
- 7. Measure oxygen level accuracy.**

Disadvantage:

- 1. Only one gas can be measured with each instrument.**
- 2. When heavy dust, steam or fog blocks the laser beam, the system will not be able to take measurements. This is also the case when a person or vehicle blocks the path.**

10. Conclusion:-

After this project performance, can conclude that detection of the LPG gas leakage is incredible in the project system. Applicable usefully in the industrial and domestic purpose. In danger situations we are able to save the life by using this system. An alert is indicated by the GSM module. A sensor node senses gas like CO₂, oxygen, propane. The estimated range of transmission and consumption of power is obtained. The simple procedures and Arduino UNO Micro controller area used to build the sensor.

11.FUTURE SCOPE:-

- The present gas spillage recognition framework can be additionally improved.
- For modern purposes, versatile robot can be produced for recognizing numerous gas fixations
- Expansion of load cell can likewise be utilised as weight sensor which identifies the measure of gas in the chamber and furthermore recognises high weight gas in barrel pipe, showing the alarm message by mean of SMS and LCD display.

Gitup link:

<https://github.com/IBM-EPBL/IBM-Project-45393-1660729793>

Project demo link:

https://drive.google.com/file/d/1ktj9UnA1IYIkeT0Fp5OsQDtC_zMS_jZh/view?usp=share_link