CNF Encodings for the Car Sequencing Problem

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Introduction

- Cars require different options (air-conditioning, sun-roof, etc.)
- ► Is there a production sequence for cars on the assembly line satisfying the sliding capacity constraints?
- ► CSPLib Benchmark Nr. 1



Example

- ► Classes $C = \{1, 2, 3\}$ with demand $d_1 = 3, d_2 = 2, d_3 = 2$
- ▶ Options $O = \{a, b\}$ with capacity constraints 1/2 and 1/5
- ► Class 1 no restriction
- ► Class 2 requires option **a**
- Class 3 requires option **a** and **b**

 Sequence of cars
 3 1 2 1 2 1 3

 Option a
 1 - 1 - 1 - 1

 Option b
 1 - - - 1

PB Model

- ightharpoonup Boolean variable $\mathbf{c}_{\mathbf{i}}^{\mathbf{k}}$: car $\mathbf{k} \in \mathbf{C}$ is at position \mathbf{i}
- ▶ Boolean variable o_i : option $I \in O$ is at position i
- ightharpoonup Demand constraints: $\forall \mathbf{k} \in \mathbf{C}$

$$\sum_{i=1}^{n} c_i^k = d_k$$

ightharpoonup Capacity constraints: $\forall I \in O$ with ratio u_I/q_I

$$\bigwedge_{i=0}^{n-q_l} (\sum_{j=1}^{q_l} o_{i+j}^l \leq u_l)$$

And in all positions $i \in \{1 \dots n\}$ of the sequence it must hold:

ightharpoonup Link between classes and options: for each $\mathbf{k} \in \mathbf{C}$ and

$$\begin{aligned} \forall I \in O_k: \ c_i^k - o_i^l \leq 0 \\ \forall I \in O \setminus O_k: \ c_i^k + o_i^l \leq 1 \end{aligned}$$

Exactly one car:

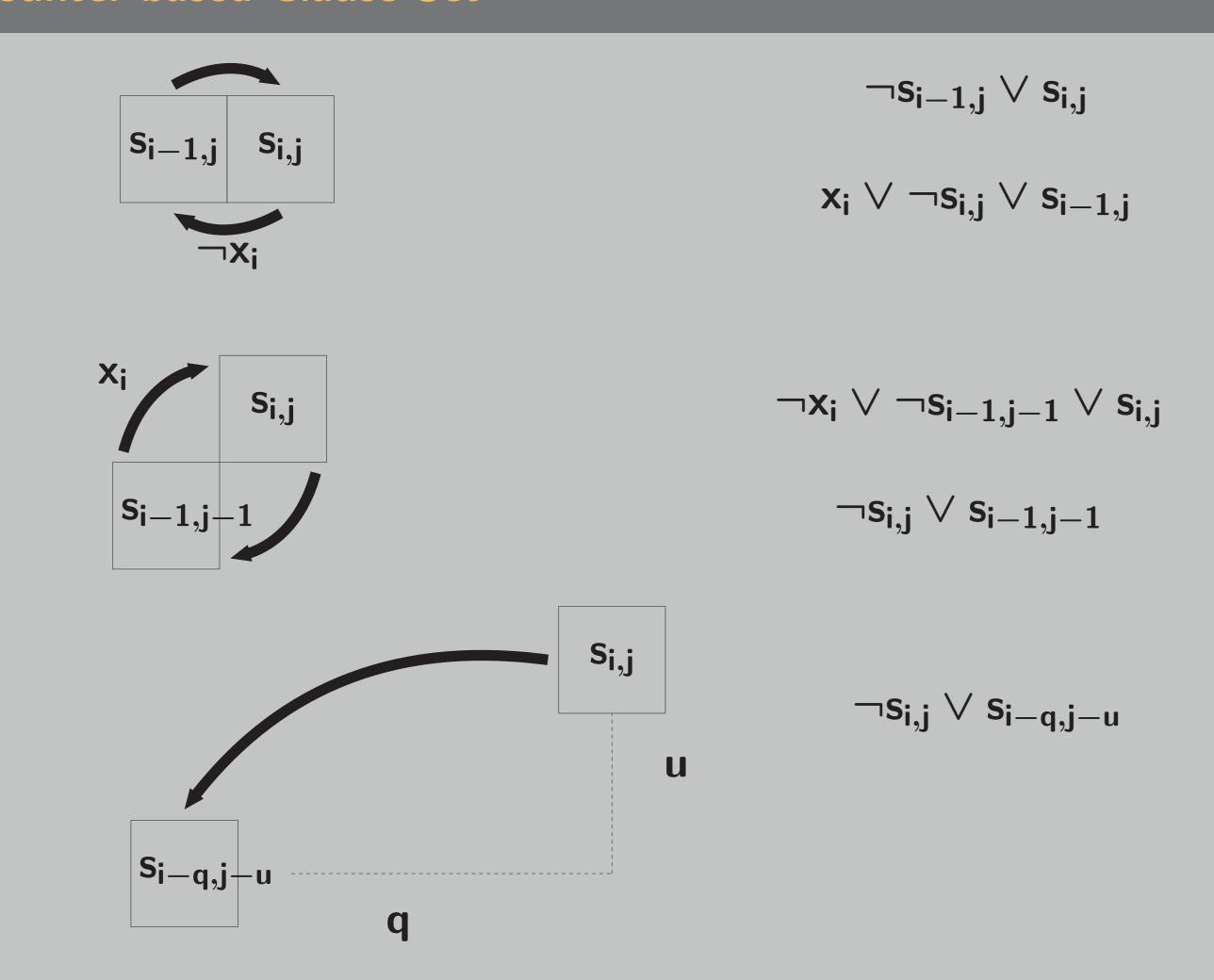
$$\sum_{k \in C} c_i^k = 1$$

The SAT Approach: The Ultimate Decomposition

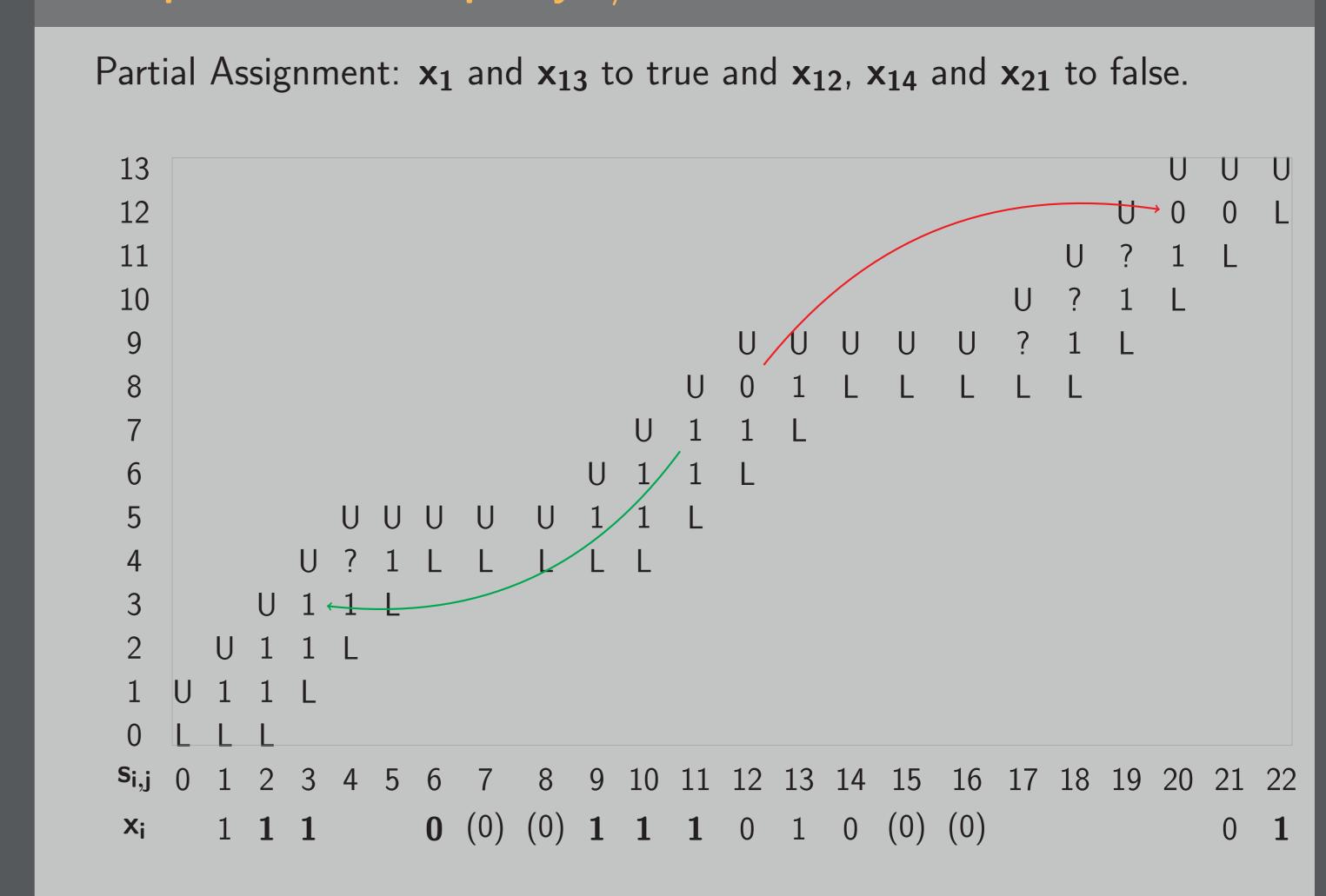
- ▶ ONE constraint: e.g. $\mathbf{a} \lor \mathbf{b} \lor \neg \mathbf{c}$.
- ▶ ONE propagator: e.g. **a** and \neg **a** \lor **b** then propagate **b**.
- ► Using SAT solvers as blackboxes.
- ► Central constraint in car sequencing representing cars and options:

$$(\sum_{i=1}^n x_i = d) \wedge \bigwedge_{i=0}^{n-q} (\sum_{l=1}^q x_{i+l} \leq u)$$

Counter based Clause Set



Example: 22 Cars, Capacity 4/8, Demand d = 12



Conclusions and Future Work

- Conclusion
 - ▶ SAT can be very competitive on CP benchmarks
 - ▶ SAT is very strong on showing unsatisfiability
 - ▶ Global Constraints motivate for encodings
 - ▶ Choosing the right encoding of cardinality constraints is crucial
- Future work:
 - ▶ Comparison to CP and IP
 - ▶ Theoretical analysis of the decompositions and usage in other domains
 - Exponential encoding in the number of options?

Discussion: Related Work

- ► Sinz: Sequential Counter CNF [?]
- ► Een and Soerensson: Translation through BDDs to CNF [?]
- ► Bacchus: Decomposition through DFAs to CNF [?]
- ▶ Brand et al: Decomposition to cumulative sums for CP [?]
- ► Siala et al: Linear time propagator for CP [?]

Bibliography

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