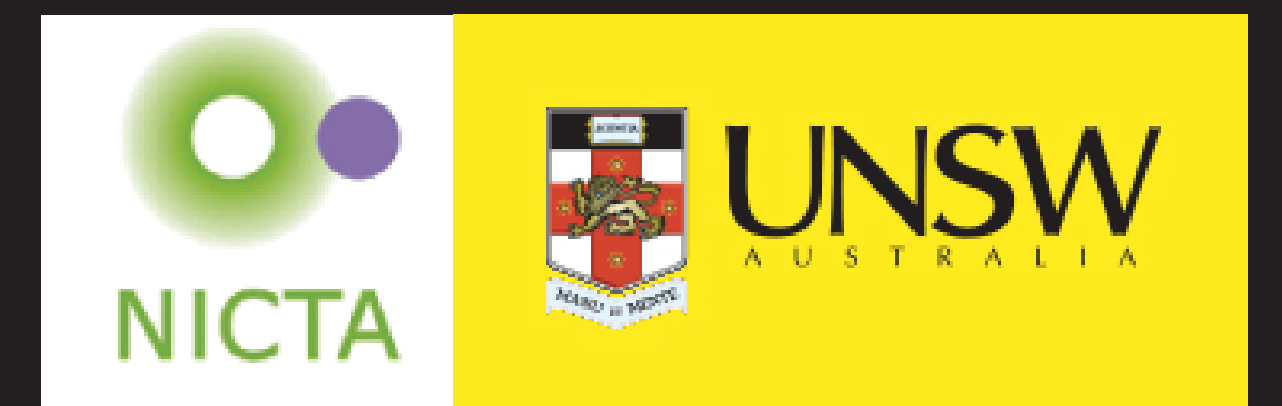


CNF Encodings for the Car Sequencing Problem

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Introduction

- ▶ Cars require different options (air-conditioning, sun-roof, etc.)
- ▶ Is there a production sequence for cars on the assembly line satisfying the sliding capacity constraints?
- ▶ CSPLib Benchmark Nr. 1



Example

- ▶ Classes $\mathbf{C} = \{1, 2, 3\}$ with demand $\mathbf{d}_1 = 3, \mathbf{d}_2 = 2, \mathbf{d}_3 = 2$
- ▶ Options $\mathbf{O} = \{\mathbf{a}, \mathbf{b}\}$ with capacity constraints $1/2$ and $1/5$
- ▶ Class 1 no restriction
- ▶ Class 2 requires option **a**
- ▶ Class 3 requires option **a** and **b**

Sequence of cars	3	1	2	1	2	1	3
Option a	1	-	1	-	1	-	1
Option b	1	-	-	-	-	-	1

PB Model

- ▶ Boolean variable \mathbf{c}_i^k : car $\mathbf{k} \in \mathbf{C}$ is at position \mathbf{i}
- ▶ Boolean variable \mathbf{o}_i^l : option $\mathbf{l} \in \mathbf{O}$ is at position \mathbf{i}
- ▶ Demand constraints: $\forall \mathbf{k} \in \mathbf{C}$

$$\sum_{i=1}^n \mathbf{c}_i^k = \mathbf{d}_k$$

- ▶ Capacity constraints: $\forall \mathbf{l} \in \mathbf{O}$ with ratio $\mathbf{u}_l/\mathbf{q}_l$

$$\bigwedge_{i=0}^{n-\mathbf{q}_l} \left(\sum_{j=1}^{\mathbf{q}_l} \mathbf{o}_{i+j}^l \leq \mathbf{u}_l \right)$$

And in all positions $\mathbf{i} \in \{1 \dots n\}$ of the sequence it must hold:

- ▶ Link between classes and options: for each $\mathbf{k} \in \mathbf{C}$ and

$$\begin{aligned} \forall \mathbf{l} \in \mathbf{O}_k : \mathbf{c}_i^k - \mathbf{o}_i^l &\leq 0 \\ \forall \mathbf{l} \in \mathbf{O} \setminus \mathbf{O}_k : \mathbf{c}_i^k + \mathbf{o}_i^l &\leq 1 \end{aligned}$$

- ▶ Exactly one car:

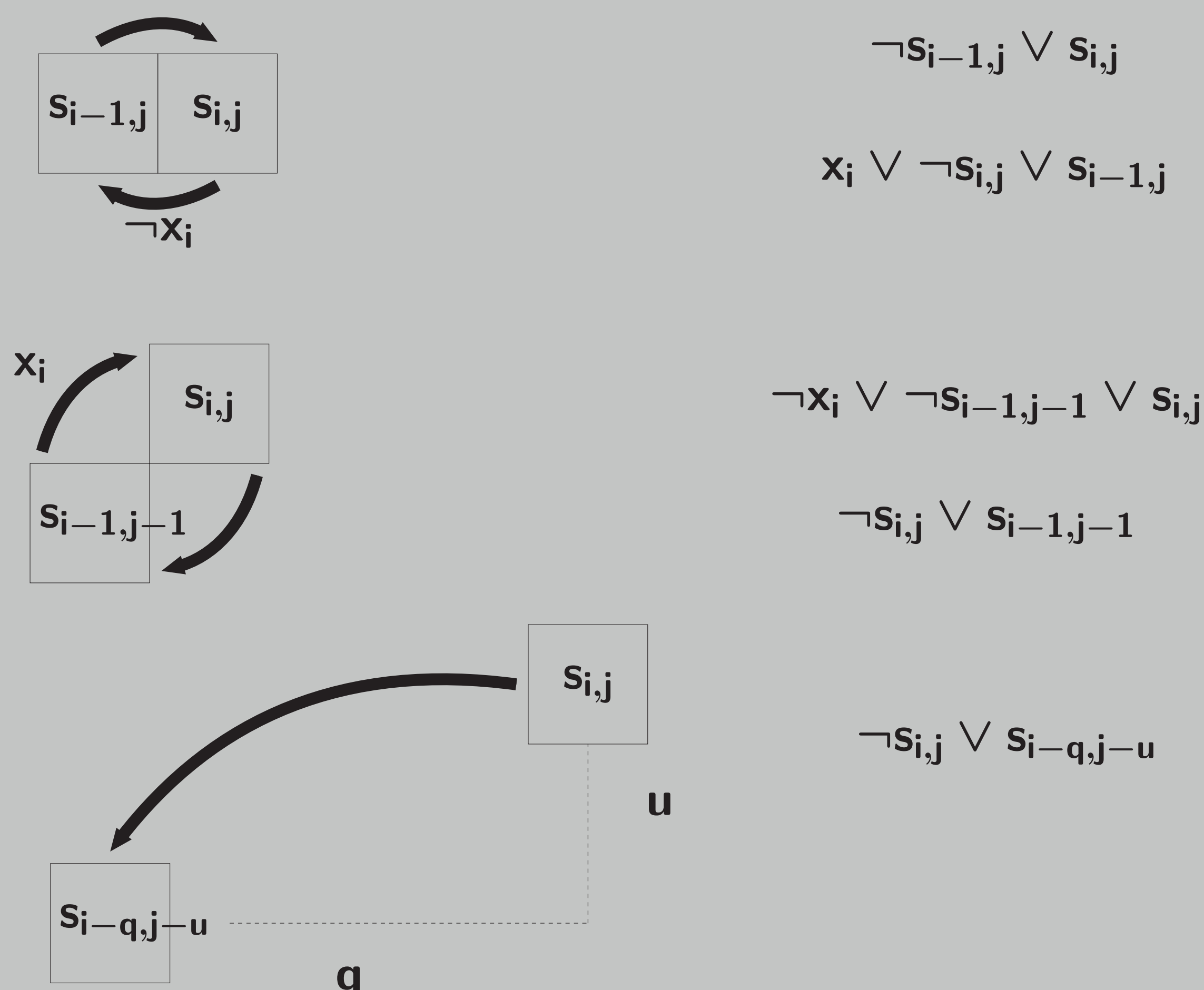
$$\sum_{k \in \mathbf{C}} \mathbf{c}_i^k = 1$$

The SAT Approach: The Ultimate Decomposition

- ▶ ONE constraint: e.g. $\mathbf{a} \vee \mathbf{b} \vee \neg \mathbf{c}$.
- ▶ ONE propagator: e.g. \mathbf{a} and $\neg \mathbf{a} \vee \mathbf{b}$ then propagate \mathbf{b} .
- ▶ Using SAT solvers as blackboxes.
- ▶ Central constraint in car sequencing representing cars and options:

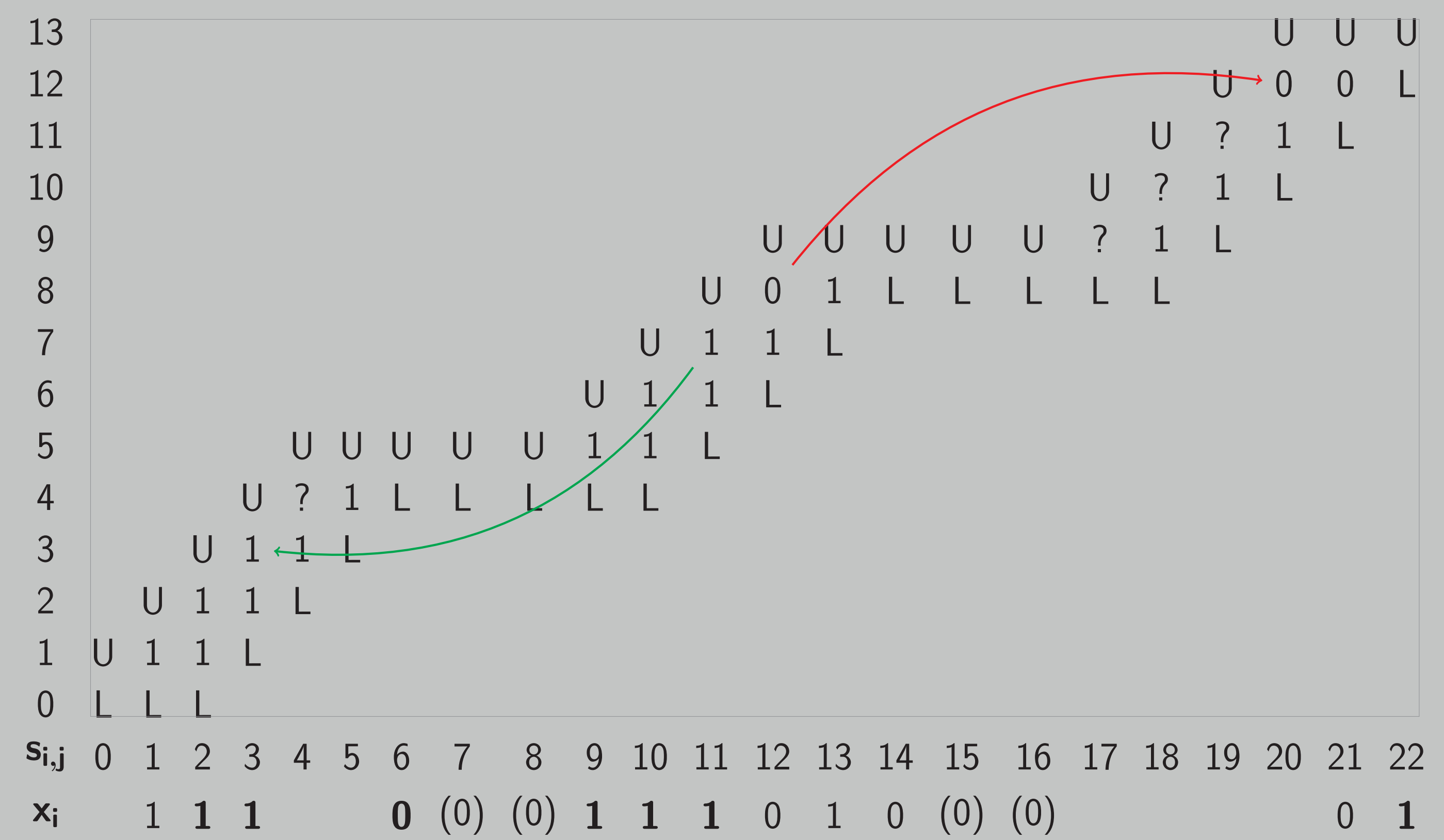
$$\left(\sum_{i=1}^n \mathbf{x}_i = \mathbf{d} \right) \wedge \bigwedge_{i=0}^{n-\mathbf{q}} \left(\sum_{l=1}^{\mathbf{q}} \mathbf{x}_{i+l} \leq \mathbf{u} \right)$$

Counter based Clause Set



Example: 22 Cars, Capacity 4/8, Demand $\mathbf{d} = 12$

Partial Assignment: \mathbf{x}_1 and \mathbf{x}_{13} to true and \mathbf{x}_{12} , \mathbf{x}_{14} and \mathbf{x}_{21} to false.



Results on the harder CSPLib Instances

	E1	E2	E3	ASP	PB
#solved UNSAT	17	15	17	10	8
#fastest UNSAT	5	4	4	0	4
#solved SAT	11	11	11	7	2
#fastest SAT	0	4	7	0	0

E1-E3=variants of SAT, PB=minisat+, ASP=Clasp

Conclusions and Future Work

- ▶ Conclusion
 - ▶ SAT can be very competitive on CP benchmarks
 - ▶ SAT is very strong on showing unsatisfiability
 - ▶ Global Constraints motivate for encodings
 - ▶ Choosing the right encoding of cardinality constraints is crucial
- ▶ Future work:
 - ▶ Fair Comparison to CP, IP, ASP, LS ...
 - ▶ Clean proof of GAC and lower bound on size
 - ▶ Idea useful in rostering, planning, scheduling?
 - ▶ Exponential encoding in the number of options?
 - ▶ New instances!

Discussion: Related Work

- ▶ Sinz: Sequential Counter CNF [5]
- ▶ Een and Soerensson: Translation through BDDs to CNF [3]
- ▶ Bacchus: Decomposition through DFAs to CNF [1]
- ▶ Brand et al: Decomposition to cumulative sums for CP [2]
- ▶ Siala et al: Linear time propagator for CP [4]

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