



POLITECNICO
MILANO 1863

Introduction about sensors

SENSOR SYSTEMS

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TRANSDUCER = device which transforms energy from one type to another, even if both energy types are in the same domain.

thermal → optical

Typical energy domains are mechanical, electrical, chemical, magnetic, optical and thermal.

Transducer can be further divided into **Sensors** and **Actuators**

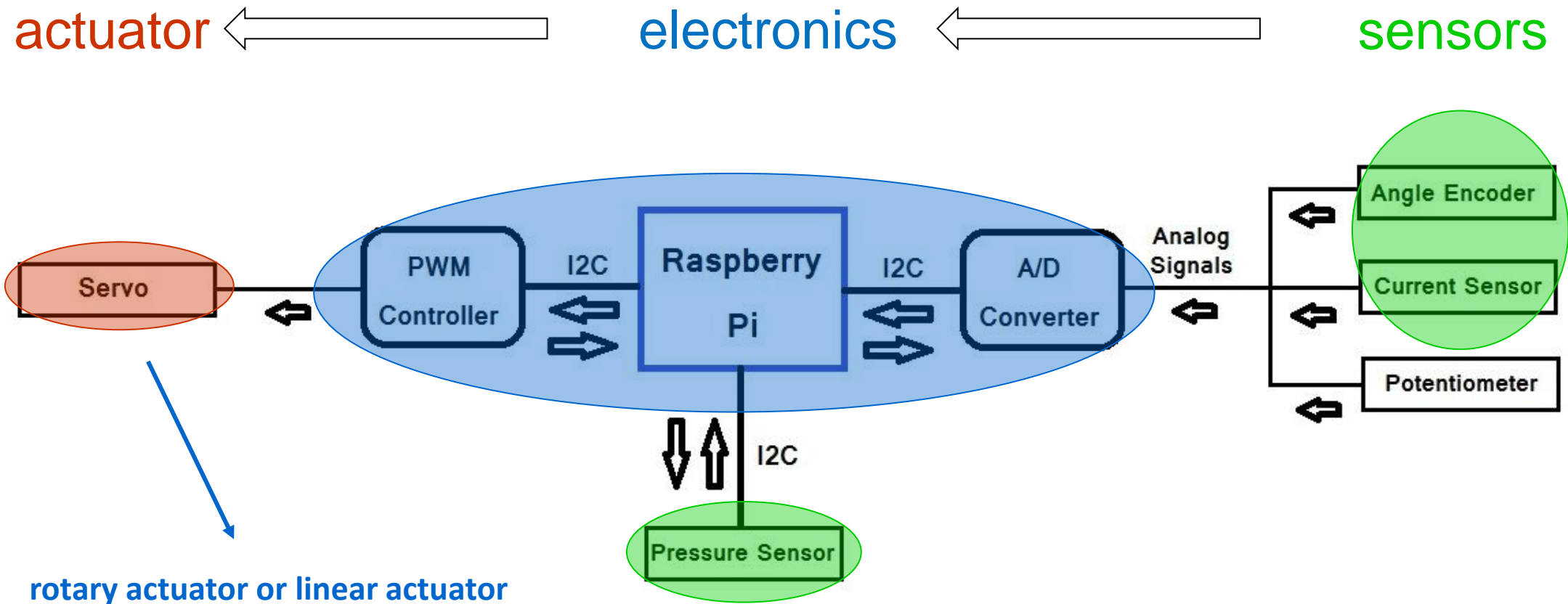
SENSOR ^{is a transducer} = device which monitor a parameter of a system, hopefully without disturbing that parameter.

from physical to electrical

The specific input could be light, heat, motion, moisture, pressure, or any one of a great number of other environmental phenomena.

The output is generally a signal that is converted to human-readable display at the sensor location or transmitted electronically over a network for reading or further processing.

ACTUATOR ^{from electrical to control moving parts} = component of machines which is responsible for moving or controlling a mechanism or system.



rotary actuator or linear actuator
that allows for precise control
of angular or linear position,
velocity and acceleration

Classification based on physical phenomena

- Optical: visible/IR light (photodiode, CCD, CMOS APS, infrared sensor) *active pnel sensors*
- Thermal: temperature (RTD, thermistor, thermocouple...)
- Magnetic: magnetic field (Hall effect sensor, magneto-resistive sensor)
- Mechanical: strain (strain gauge), force (piezo-electric sensor), displacement and distance (capacitive, inductive, acoustic, optical), acceleration and orientation (MEMS), viscosity, pressure, etc.
- Chemical: pH (pH-meter) *(not treated)*

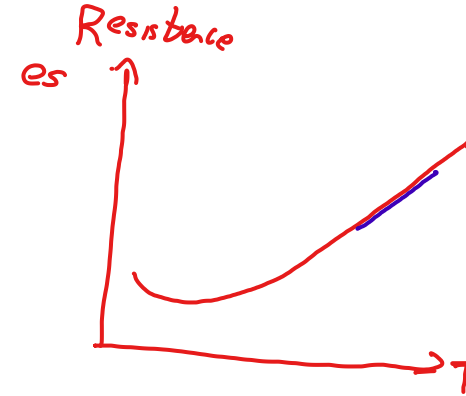
Classification based on measuring mechanism

- Resistive sensing
- Capacitive sensing *mic, accelerometer*
- Inductive sensing *proximity, mic*
- Piezoelectricity *force sensors*
- Hall Effect *magnetic field*
- MEMS *micro electro mechanical sensors*

Physical phenomena	Sensor
Sound	<ul style="list-style-type: none">- Microphone
Light and images	<ul style="list-style-type: none">- Photodiode- CCD- CMOS sensor
Temperature	<ul style="list-style-type: none">- Resistance Temperature Detectors (RTD)- Thermistors (NTC and PTC)- Thermocouple- Infrared thermometer
Magnetic Field	<ul style="list-style-type: none">- Hall effect sensors- Magneto-resistances
Strain, force, pressure	<ul style="list-style-type: none">- Strain gauges- Piezoelectric sensors
Displacement, proximity, distance and rotation	<ul style="list-style-type: none">- Capacitive sensors- Inductive sensors- Acoustic sensors- Optical sensors
Acceleration and Orientation	<ul style="list-style-type: none">- Accelerometers (MEMS)- Gyroscopes (MEMS)

Sensitivity: the ratio between the change in the output signal to a small change in input physical signal.
Slope of the input-output fit line.

$$S = \frac{\partial \text{out}}{\partial \text{in}}$$



Resolution (LSB): the smallest increment of measure that a device can make (Least Significant Bit).
Resolution of ADC in the sensor (mV) expressed in terms of the measure you want to take

Full Scale Range (FSR): the maximum interval of measure that a device can cover

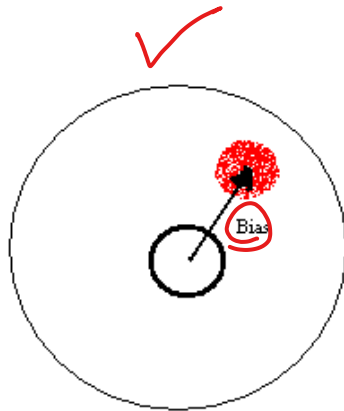
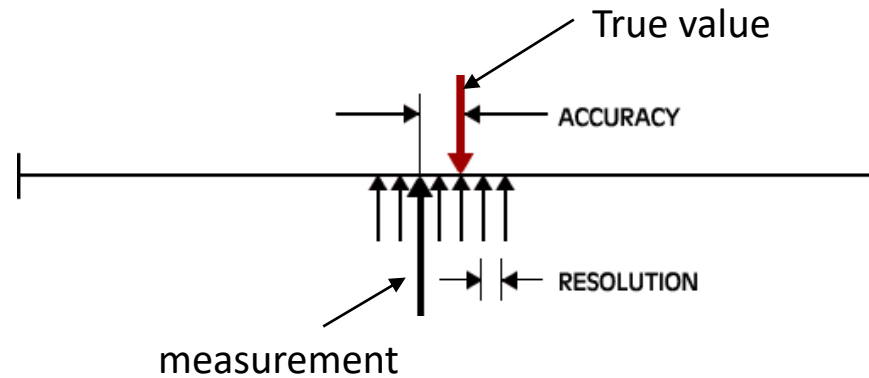
Number of bits (n): in sensors with digital output 2^n is the number of levels in which the FSR is divided.
↳ bits of ADC

$$2^n = \frac{FSR}{LSB}$$

Accuracy: error between the result of a measurement and the true value being measured.

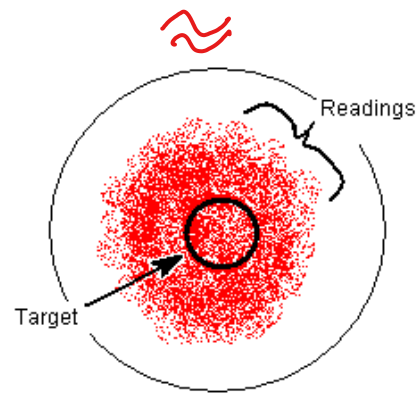
Repeatability/Precision: the ability of the sensor to output the same value for the same input over a number of trials.

repeatability

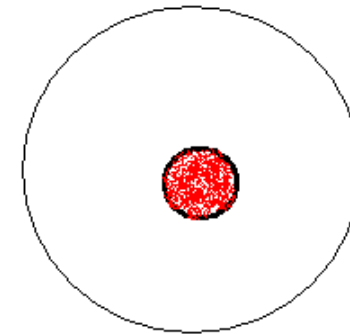


Precision without accuracy

correct for the bias



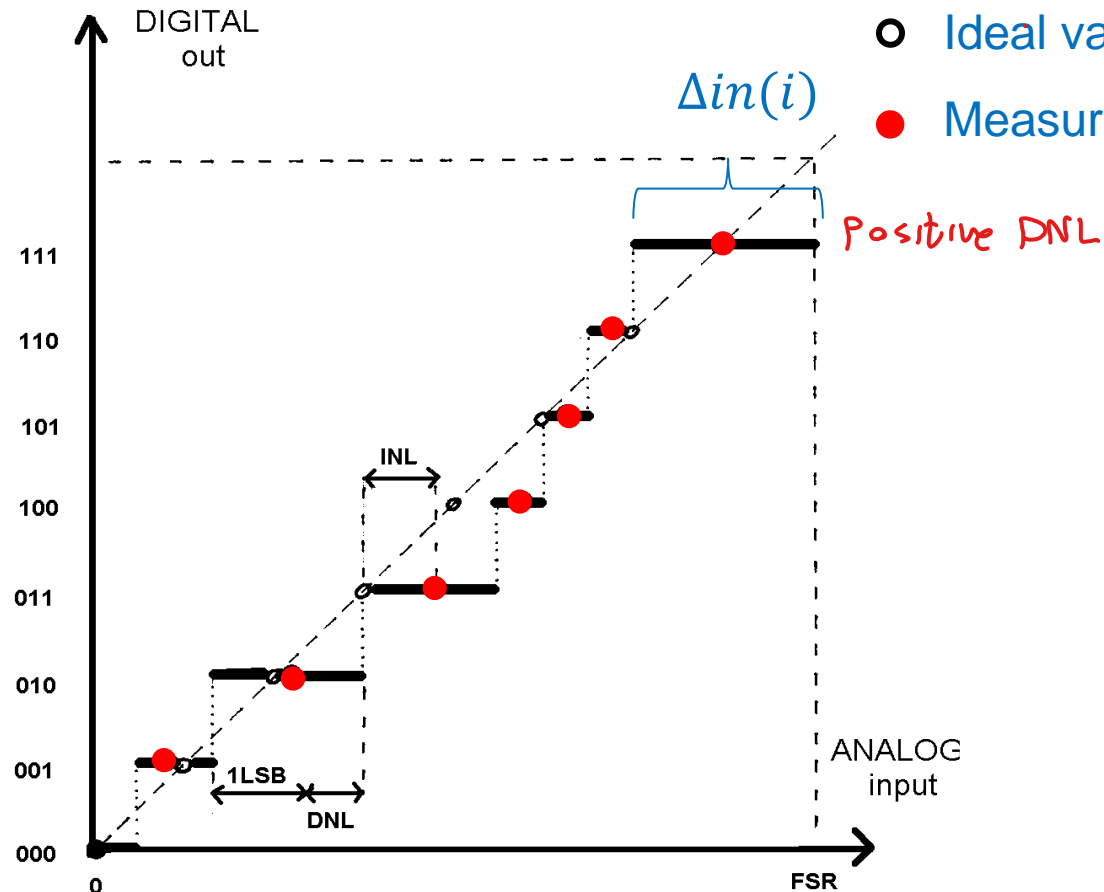
Accuracy without precision



Precision and accuracy

Linearity: the deviation of the output from a best-fit straight line for a given range of the sensor.

Differential Non-Linearity (DNL) and Integral Non-Linearity (INL)



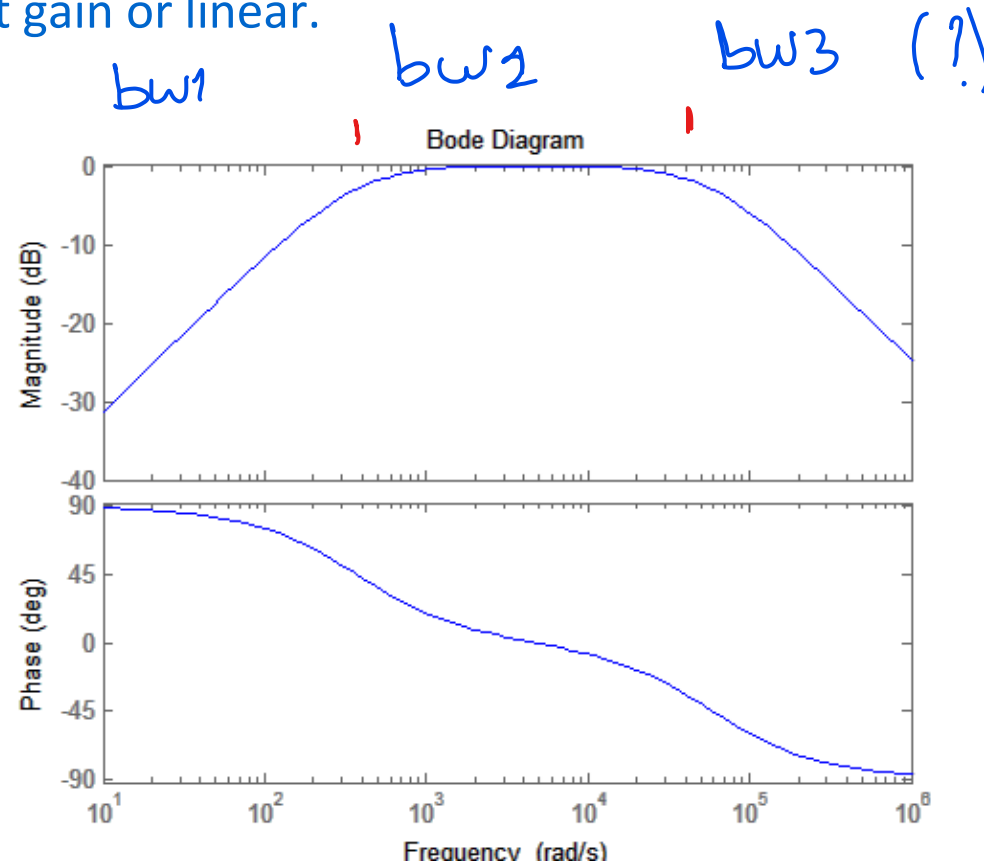
$$DNL(i) = \Delta in(i) - LSB$$

$$INL(i) = \sum_{k=1}^i DNL(k)$$

distance between ideal linear center (white) and real center (red)
Far from linear andamento

- **DNL:** Differential Non-Linearity
difference of the real step, compared to the ideal one (i.e. 1 LSB)
- **INL:** Integral Non-Linearity
distance between real and ideal output voltage

- **Transfer Function (Frequency Response):** The relationship between physical input signal and electrical output signal, which may constitute a complete description of the sensor characteristics as a function of frequency.
- **Bandwidth:** the frequency range between the lower and upper cutoff frequencies, within which the sensor transfer function is constant gain or linear.

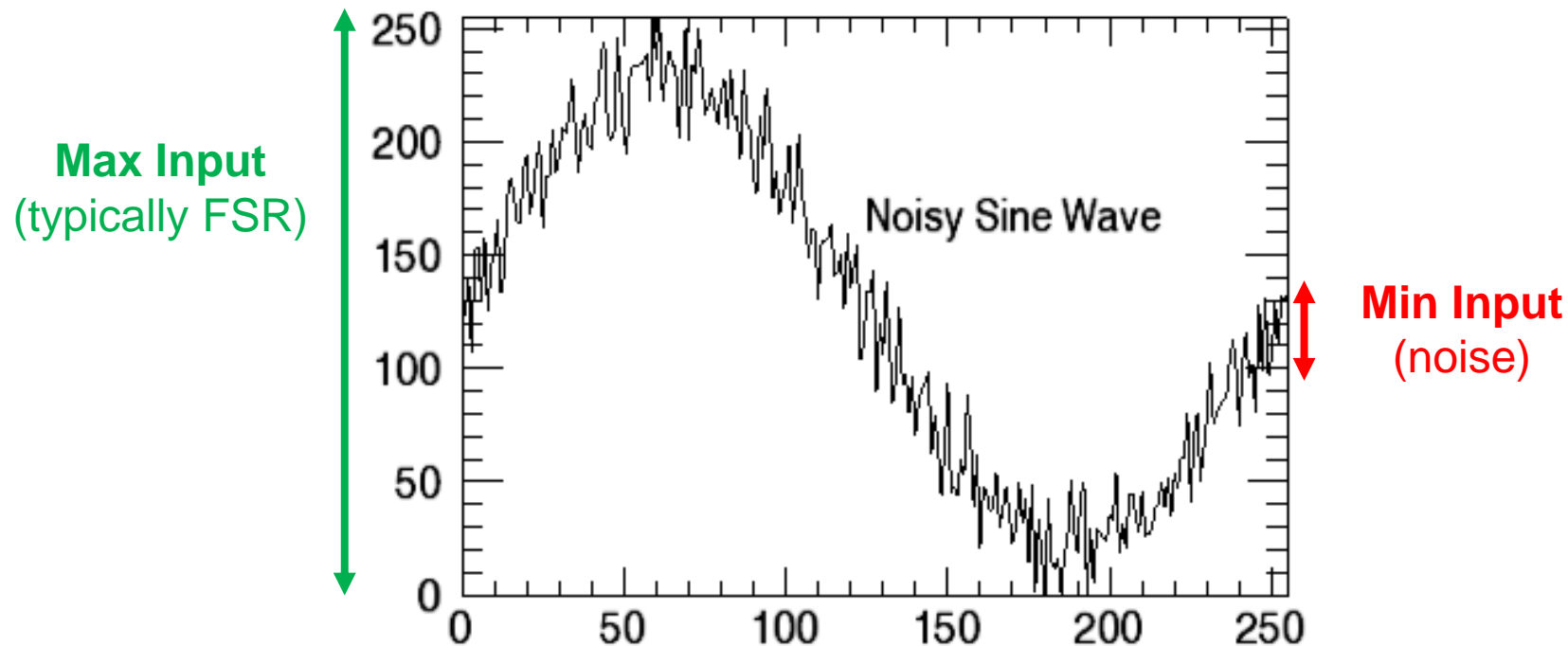


→ average ϕ and RMS (root mean square)

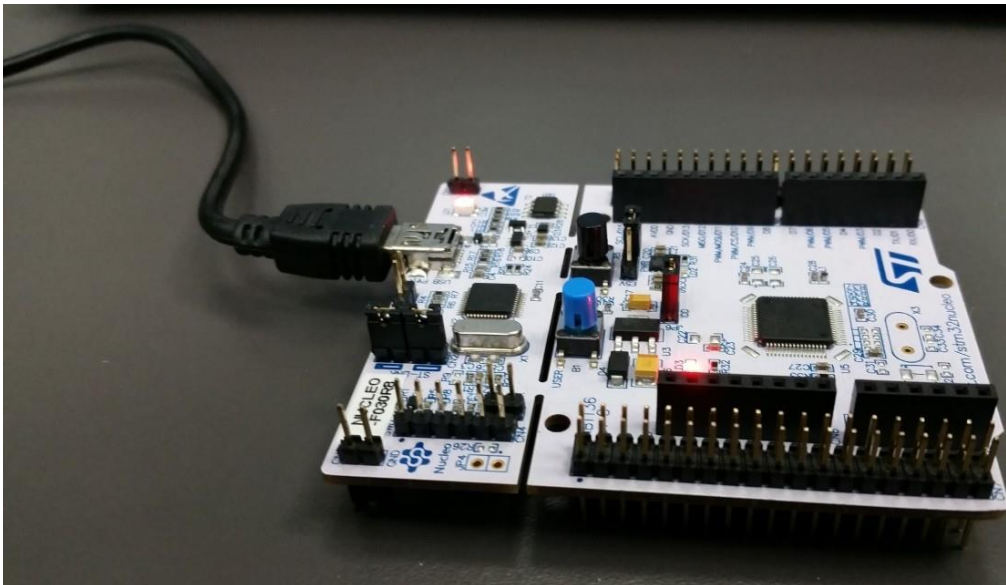
Noise: random fluctuation in the measured value. It is quantified with its rms (root mean square) value.

Dynamic Range: the ratio of maximum recordable input amplitude to minimum input amplitude:

$$DR = 20 \cdot \log \left(\frac{\text{Max Input Amplitude}}{\text{Min Input Amplitude}} \right) \text{ (expressed in dB)}$$



- **ADC + microcontroller**
many microcontrollers have a built-in ADC
(typically 8-bit to 12-bit or even 16-bit)
- **Data Acquisition Cards (DAQ)**
 - ✓ PC card or external devices with analog and digital I/O
 - ✓ interface through LabVIEW or user-generated code
software to display data analog



Smart sensor

= sensor with built-in signal processing & communication
(e.g., combining a “dumb sensor” and ADC / processing)

Digital output:

- parallel bus
- serial I/O

synchronous (with clock): SPI, I²C

(must match byte format, stop/start bits, parity check, etc.)

- Serial Peripheral Interface (SPI)

1 clock + 1 bidirectional data + 1 chip select/enable

- Inter Integrated Circuit (I²C)

1 clock + 1 data

UART ← asynchronous (no clock): one wire
(Slower)
(must match baud rate and bit width, transmission protocol, etc.)

- frequency encoded

use timing port, measure pulse width or pulse frequency

Sensors can exhibit non-ideal effects

- offset: nominal output \neq nominal parameter value, with a fixed difference
- nonlinearity: output not linear with parameter changes
- cross parameter sensitivity: secondary output variation with other parameters (e.g., temperature drifts)

Calibration = adjusting output to match parameter

- analog signal conditioning
- look-up table
- digital calibration
 - $T = a + bV + cV^2$,
 - T= temperature; V=sensor voltage;
 - a,b,c = calibration coefficients