

		subtractive					additive			
materials		Paper Cutting	Vinyl Cutting	Laser Cutting	CNC Mill	CNC Routing	Fused Filament Fabrication	Stereolithography	Selective Laser Sintering	Binder Jetting
	plastic (hard)			✖	✖	✖	✖	✖	✖	✖
	plastic (flexible)	✖	✖	✖	✖	✖	✖	✖		✖
	plastic (transparent)			✖	✖	✖		✖		✖
	metal (block)			✖	✖	✖	✖		✖	
	metal (foil)	✖	✖	✖	✖					
	wood (block)			✖	✖	✖	✖			
	wood (sheet)			✖	✖	✖				
	paper (sheet)	✖		✖						
composition	plaster/concrete					✖			✖	
	solid	✖	✖	✖	✖	✖	✖	✖	✖	✖
	sparse					✖				
	hollow				✖	✖	✖	✖	✖	✖
	multiple materials					✖				✖
	blending materials									✖
geometry	2D	✖	✖	✖	✖	✖	✖	✖	✖	✖
	2.5D			✖	✖	✖	✖	✖	✖	✖
	3D (partial)			✖	✖		✖	✖	✖	✖
	3D (full internal)					✖	✖	✖	✖	✖