previously explored displacement remperature aceleration explored in this thesis force pressure chemicals hunidity moisture position acoustic struct radiation pe promising placed relocity motion ROW appearance transparent translucent × × × opaque color × rigidity 2,3 rigid flexible X × 4 5 6 X conductivity isolator resistor × 71 conductor × × solid × composition × sparse hollow × × 6 × × × × multiple materials × × × blending materials 2D geometry 2.5D × × × × 3D (partial) × 3D (full) × × × 9