		subtractive					additive			
		paper cutter	vinyl cutter	laser cutter	CNC mill	CNC router	Fused-Filament Fabrication	Stereolithography	Selective Laser Sintering	Polyjet
materials	plastic (hard)			✕	✕	✕	✕	✕	✕	✕
	plastic (flexible)	✕	✕	✕	✕	✕	✕		✕	✕
	plastic (transparent)			✕	✕	✕		✕		✕
	metal (conductive)	✕	✕	✕	✕	✕	✕		✕	
	metal (inert)	✕	✕	✕	✕	✕			✕	
	wood			✕	✕	✕	✕	✕		
	paper	✕	✕	✕	✕	✕				
geometry	2D geometry	✕	✕	✕	✕	✕	✕	✕	✕	✕
	2.5D geometry			✕	✕	✕	✕	✕	✕	✕
	3D external geometry				✕	✕	✕	✕	✕	✕
	3D internal geometry						✕	✕	✕	✕
assembly	multiple materials						✕			✕
	blending of materials									✕