

		subtractive					additive		
materials	plastic (hard)			✗	✗	✗	✗	✗	✗
	plastic (flexible)	✗	✗	✗	✗	✗	✗	✗	✗
	plastic (transparent)			✗	✗	✗	✗		✗
	metal (block)			✗	✗	✗	✗	✗	
	metal (foil)	✗	✗	✗	✗				
	wood (block)			✗	✗	✗	✗		
	wood (sheet)			✗	✗	✗			
	paper (sheet)	✗		✗					
composition	solid	✗	✗	✗	✗	✗	✗	✗	✗
	sparse						✗		
	hollow				✗		✗	✗	✗
	multiple materials						✗		✗
	blending materials								✗
geometry	2D	✗	✗	✗	✗	✗	✗	✗	✗
	2.5D			✗	✗	✗	✗	✗	✗
	3D (partial)			✗	✗		✗	✗	✗
	3D (full internal)						✗	✗	✗