

Common factors of more than 50% of employee churn

| Factors | Values |
|-------------------------|---|
| Age | < 38 (GenZ and GenY) (73% total churn) |
| MontlyIncome | <= 7000 (80% total churn) |
| DistanceFromHome | > 9 |
| JobInvolement | 3,2 |
| OverTime | Yes |
| EnvironmentSatisfaction | 1,3 |
| EducationField | Life Sciences, Medical, Marketing, Technical Degree |
| JobSatisfaction | 1,3 |
| WorkLifeBalance | 2, 3 |
| NumCompaniesWorked | < 2 |