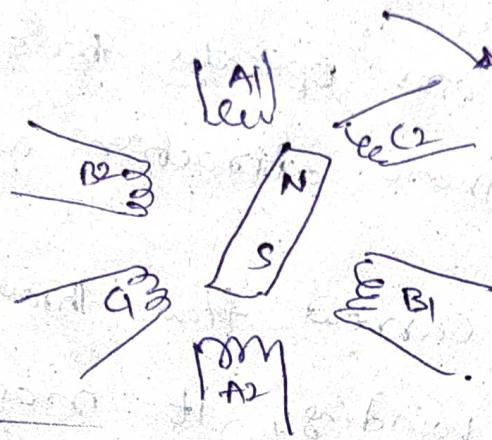


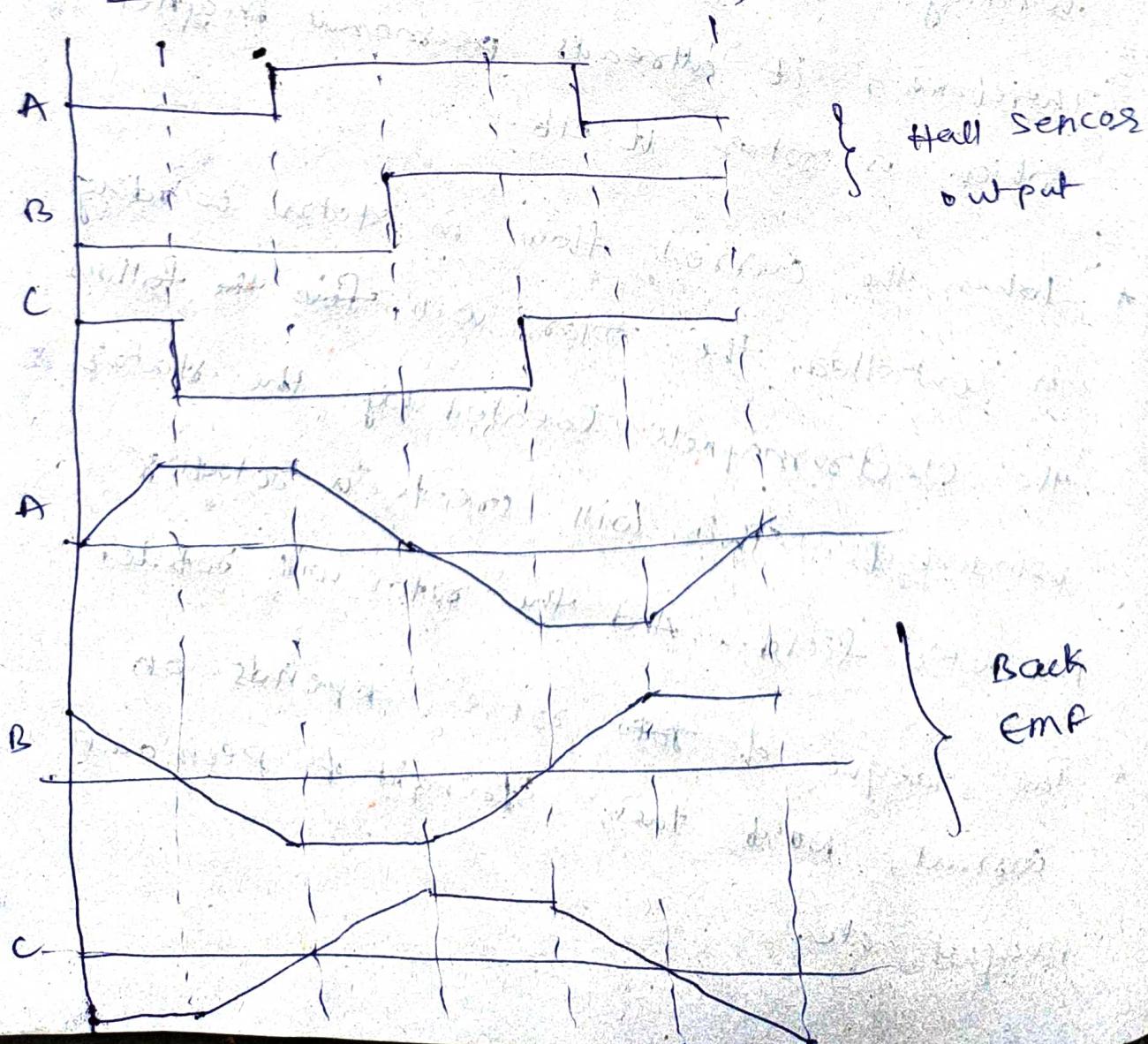
Q2) BLDC operation in electric Vehicles

- * BLDC motor operates based on the principle of magnetic attraction and repulsion.
- * When current flows through one of three stator winding, it magnetises that particular winding creating a electromagnet. When therefore, it attracts permanent magnet which is rotor itself.
- * When the current flow in stator winding is controlled, the rotor will follow the electromagnets created by the stator windings. This will create a rotating magnetic field. And the rotor will rotate.
- * The torque of ~~rotor~~ rotor depends on current, No. of turns, strength of permanent magnet etc.

* Hall sensors are very important for BLDC motor as it detects the location or alignment of rotor with stator wdg. So that the nearest wdg is supplied current which inturn rotates the rotor.



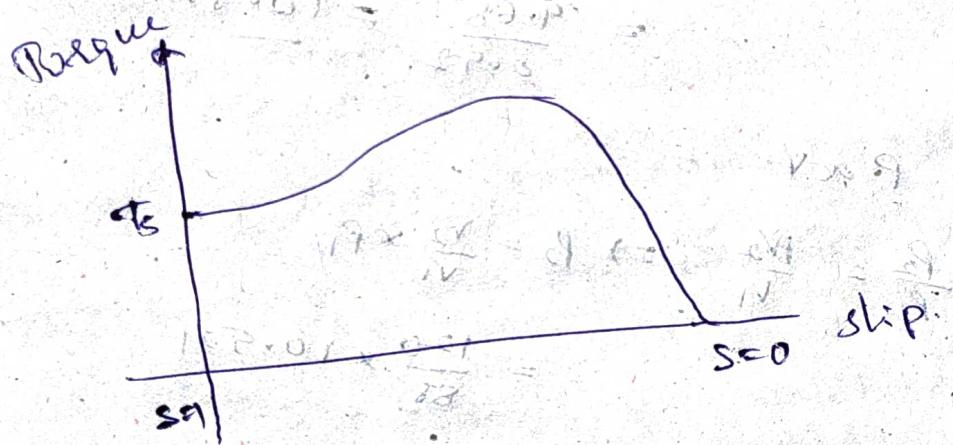
waveforms



Q10: Induction motor has following benefits,

- * Simple installation & maintenance.
- * Low motor starting current.
- * Energy saving by MRF.
- * High power factor.

Torque-Slip Characteristics of Induction Motor.



* It can be seen from Torque-Slip charact. that the starting torque of IM is high even at zero speed. This helps in moving of vehicle. Install.

Q3 Given, 55 kWh - battery pack.
 Range = 500 km at 88 kmph.
 With 92% power train effici.

$$\text{Time } T = \frac{500 \text{ km}}{88} = 5.68 \text{ hrs.}$$

$$\text{Power } P = \frac{E}{\text{Time}} = \frac{55}{5.68} = 9.68 \text{ kW.}$$

For given 92% efficient \Rightarrow Power Required

$$= \frac{9.68}{0.92} = 10.521 \text{ kW.}$$

We know $P \propto V$.

$$\Rightarrow \frac{P_2}{P_1} = \frac{V_2}{V_1} \Rightarrow P_2 = \frac{V_2}{V_1} \times P_1 \\ = \frac{120}{88} \times 10.521$$

$$= 14.34 \text{ kW.}$$

Given Total 85% effici.

$$\Rightarrow P_2 = \frac{14.34}{0.85} = 16.878 \text{ kW.}$$

$$\text{Total Power} = 16.878 + 3 = 19.878 \text{ kW.}$$

$$\text{Time } T = \frac{E}{P} = \frac{55}{19.87} = 2.76 \text{ hrs.}$$

$$\therefore \text{New Range} = 120 \times 2.76 \text{ h} \\ = 332.01 \text{ km. } \checkmark$$

Q4: C-Rating of Batteries:

In describing the batteries, Discharge current is often expressed as C-rate in order to normalize against battery capacity, which is often very different from batteries. C-Rate is a measure of the rate at which a battery is discharged relative to its maximum capacity.

For eg: a battery with capacity 100 Ah implies discharge current of 100A for 1 hour.
for 5C rated battery this would be 500 AMP for $\frac{1}{2}$ hours.

for 4 $\frac{1}{2}$ rate, battery this would be 50 A for 2 hours.

BOL [Beginning of life]:

The BOL is the values for capacity and internal resistance of a battery which it is manufactured initially.

EOL [End of life]:

This is value of capacity and internal resistance of battery once they degrade with time.

- * After certain time capacity of the battery drops to 80% of BOL and internal resistance increases by 50%.

Q(5): At 8 years of operation, 24000 km/year.

average over 365 days/year.

Battery output = 150 Wh/km

$V_{cell} = 3.16 \text{ V}$, Capacity = 4.5 Ah, $L = 1$

$$N = \text{No. of cycles} = 8 \text{ years} \times 365 \text{ days}$$

$$= 2920 \text{ cycles.}$$

$$\text{Let } N_{100\%} = 1000.$$

$$\therefore DOD = \frac{N_{100\%}}{N} \times 100\%$$

$$= \frac{1000 \times 100}{2920}$$

$$= 34.02\%$$

BOL = Given 24000 km / year

$$\Rightarrow \frac{24000 \text{ km}}{365} \text{ km/day}$$

$$= 65.75 \text{ km/day}$$

$$\text{Energy required per day} = 150 \text{ kWh} \times 65.75 \text{ km}$$

$$= 9862.5 \text{ wh}$$

$$= 9.862 \text{ kWh}$$

This energy is only for

$$DOD = 34.24\%$$

$$\Rightarrow \text{Total Energy} = \frac{9.862}{0.3424} = 28.804 \text{ kWh}$$

$$\boxed{\text{BOL} = 28.804 \text{ kWh}}$$

$$\Rightarrow \text{BOL range} = \frac{28.804 \times 10^3}{150} \text{ km}$$

$$= 192.0267 \text{ km}$$

To increase BOL range to 400 km.

$$\Rightarrow 400 \text{ km} = \frac{\text{BOL}}{150}$$

$$\Rightarrow \text{BOL} = 60000 \text{ wh} \Rightarrow 60 \text{ kWh}$$

$$\text{for each cell, wh} = 3.16 \times 4.5 \\ = 14.22 \text{ wh}$$

\therefore Total No. of Cells required for

$$\text{6000wh is } \frac{6000}{14.22} = 4219.409$$

(iii) \Rightarrow Total No. of Cells required to increase the BOL range to 400 km is ≈ 4220

(iii) Given Pack Density = 150 wh/kg.

$$\Rightarrow \text{for 6000wh, (mass)}_{\text{battery}} = \frac{6000}{150}$$

\Rightarrow Battery Mass = 40 kg.

(iv) Peak Power = 300 kW.

Q6 : $m = 1200 \text{ kg}$,
 $C_d = 0.44$, $\mu = 0.013$
 $A = 2 \text{ m}^2$, Battery = 50 units. d. Energy
 $\rho = 1.2 \text{ kg/m}^3$
 Vehicle reached 0.2 km with 70 sec

$$V = 50 \text{ kmph.} = 13.889 \text{ m/s}$$

① Aerodynamic Drag force

$$F_D = \frac{1}{2} \times \rho \times C_d \times A \times (V + V_{air})^2$$

$$V_{air} = 0$$

$$= \frac{1}{2} \rho C_d A V^2$$

$$= \frac{1}{2} \times 1.2 \times 0.44 \times 2 \times (13.889)^2$$

$$F_D = 101.85 \text{ N}$$

② Rolling Resistance Force (Fr)

$$Fr = mg \mu$$

$$= 1200 \times 9.81 \times 0.013$$

$$= 153.036 \text{ N.}$$

* Gradient force (F_g)

$$F_g = mg \sin \theta$$

Here $\theta = 0$

$$\Rightarrow F_g = 0 \text{ N}$$

* Acceleration force, (F_a)

$$F_a = ma$$

$$F_a = m \times \frac{\text{distance}}{\text{time}^2}$$

$$= 1200 \times \frac{0.2 \times 10^3}{(10)^2}$$

$$F_a = 2400 \text{ N.}$$

(2) for head wind Velocity, of 15 cm/h

~~Ans~~ 1

$$\Rightarrow 4.1667 \text{ m/s}$$

$$V_{\text{effective}} = 13.889 + 4.1667 = 18.0557 \text{ m/s}$$

$$\Rightarrow F_D = \frac{1}{2} \times 1.2 \times 0.44 \times 2 \times (18.655)^2$$

$$= 172.13 \text{ N}$$

$$\therefore \text{Total Force } (F) = F_D + F_R + F_U + F_A$$

$$\Rightarrow F = 172.13 + 153.636 + 0 + 2400$$

$$= 2725.166 \text{ N}$$

$$\Rightarrow \text{Power} = FV$$

$$= 2725.166 \times 10.889$$

$$= 37849.33 \text{ W} = 37.849 \text{ kW}$$

$$\Rightarrow \text{Given Battery capacity} = 50 \text{ units}$$

$$= 50 \text{ kWh}$$

\Rightarrow Total time vehicle can be running

$$= \frac{50}{37.849} = 1.3210 \text{ hr}$$

\Rightarrow At 50 km/hr , vehicle can go upto,

$$50 \times 1.3210 \Rightarrow 66.050 \text{ km}$$

(iii) Power required for the motor,

from (ii) is $P = 37.849 \text{ kW. [mechanical]}$

Assuming 14% loss in motor,

Power Input to motor $= 1.14 \times 37.849 \text{ kW}$

$$= 43.1478 \text{ kW.}$$

\therefore BHP rating of motor $= \frac{43.1478}{0.746} \text{ hp}$

$$= 57.8339 \text{ HP}$$

iv) for 10° slope,

Gradient force $= (f_g) = mg \sin \theta$

$$\Rightarrow f_g = 1200 \times 9.81 \times \sin 10^\circ$$

$$= 2044.1863.$$

Extra Power Required $\Delta P = \Delta F V$.

$$\Rightarrow \Delta P = 2044.1863 \times 13.889$$

$$= 28391.70 \text{ W}$$

$= 28.391 \text{ kW}$ power is required extra.

$$\text{Q8) : maximum speed} = 80 \text{ kmph} \\ = 22.22 \text{ m/s.}$$

$$\text{Torque} = 50 \text{ Nm.}$$

We know, To convert kmph to RPM,

$$\text{for gear} = (\text{RPM}) = \frac{\text{Kmph}}{0.1885 \times D.}$$

$D \rightarrow$ Diameter in m.

$$D = 10 \text{ inches} = 0.254 \text{ m.}$$

$$\Rightarrow \text{RPM} = \frac{80}{0.1885 \times 0.254} = 1670.87 \text{ rpm.}$$

$$\Rightarrow \omega = \frac{2\pi}{60} \times \text{RPM.} = \frac{2\pi}{60} \times 1670.87 \\ = 174.97 \text{ rad/s}$$

$$\Rightarrow \text{Power } P = TW \Rightarrow 50 \times 174.97$$

$$\Rightarrow P = 8748.70 \text{ W.}$$

$$\Rightarrow \text{motor capacity} = 8748.70 \text{ W}$$

$$= \frac{8748.70}{746}$$

$$= 11.72 \text{ HP.}$$

At 40 kmph,

$$RPM = \frac{40}{0.1885 \times 0.254} = 835.43$$

$$\omega = \frac{2\pi}{60} \times 835.439 = 87.4875^{\circ}$$

$$\Rightarrow \text{Power } P = TW = 50 \times 87.487 \\ = 4374.35 \text{ W.}$$

\Rightarrow Energy Required for 2 hrs

$$E = 4374.35 \times 2$$

$$= 87480.700 \text{ Wh.}$$

\Rightarrow Given Battery Pack voltage = 240

$$\Rightarrow \text{Ah rating} = \frac{E}{V} = \frac{87480.700}{240}$$

$$\Rightarrow \text{Ah rating of Battery} = \frac{36.4529}{\cancel{240}} \text{ Ah.}$$