

## Part B

	z	Tc, °K	Pc, Mpa	w	yi
nC6	0,33	507,4	3,012	0,305	0,615
nC7	0,33	540,3	2,736	0,349	0,264
nC8	0,34	568,8	2,486	0,396	0,121
					1,000
		sum xK	0,9999997		
		nC6	1,8635616		
		nC7	0,7993923		
		nC8	0,3565438		
		Temp °K	363	Solve for sum xK = 1 by varying TK	
		P Mpa	0,1		

Equations

$$K_i = \frac{P_i^{sat}}{P} \approx \frac{P_{c,i} 10^{\frac{7}{3}(1+\omega)\left(1-\frac{1}{T_{r,i}}\right)}}{P}$$

Shortcut  $K$ -ratio

$$\sum_i y_i = \sum_i K_i x_i = 1$$

T( °C)

90,2

## Part B

	z	Tc, °K	Pc, Mpa	w	xi
nC6		0,33 507,4	3,012	0,305	0,1213732
nC7		0,33 540,3	2,736	0,349	0,272383
nC8		0,34 568,8	2,486	0,396	0,6062389

sum  $\gamma/K$  0,9999951

nC6 2,7188867

nC7 1,2115294

nC8 0,560835

Temp °K 378 Solve for sum  $\gamma/K = 1$  by varying TK

P Mpa 0,1

## Equations

$$K_i = \frac{P_i^{sat}}{P} \approx \frac{P_{c,i} 10^{\frac{7}{3}(1+\omega)\left(1-\frac{1}{T_{r,i}}\right)}}{P}$$

Shortcut  $K$ -ratio

$$\sum_i x_i = \sum_i (y_i / K_i) = 1$$

T( °C)

105



Heat Capacity Constants		TK Cp in J/mol-K			
	A	B	C	D	
methanol ig		21,15	7,09E-02	2,59E-05	-2,85E-08
ethanol ig		9,014	2,14E-01	-8,39E-05	1,37E-09
methanol Liq		111,7	-0,4264	1,09E-03	
ethanol Liq		281,6	-1,435	2,90E-03	
Heat of Vaporization at 760 mmHg					
	TbC	DHvap kJ/mole Tb at 50°C			
Methanol		64,7	38,278		
Ethanol		78,5	38,58		

nC6  
nC7  
nC8

Q Calculation       $Q = HL + HV - H_{feed}$        $H_{feed} = 0$  L at 50°C and 0.2 Mpa (1520 mmHg)

	Methanol	Ethanol	Total	Ti ( °C)
HL	378,45926	966,82367	1345,2829	50
HV with L/F	549,5117	1228,6966	1778,2083	Ti ( °K)
HV with V/F	183,14994	-111,49939	71,650554	323
Change Hv	15932,276	12991,951	28924,227	

Total Q = 20348,039 J/molF  
20,348039 kJ/molF

**If not given DHvap at Initial Temp**

	Methanol	Ethanol	Total	Tr ( °K)
Change Hv (J/mol)	#iNUM!	#iNUM!	#iNUM!	

z	Tc, °K		Pc, Mpa	w	xi	yi
	0,33	507,4	3,012	0,305		0,173
	0,33	540,3	2,736	0,349		0,318
	0,34	568,8	2,486	0,396		0,509
						1,000
						1,000
	sum D		-2,24E-07			
	nC6		2,41			
	nC7		1,06			
	nC8		0,48			
	Temp °K		373		T °C	100
	P Mpa		0,1			
	V/F		0,646	Solve for sum D = 0 by varying V/F		
	L/F		0,354			

### Equations

Tb ( °C) M	Tb ( °C) E	Tf ( °C)
64,7	78,5	74
Tb ( °K) M	Tb ( °K) E	Tf ( °K)
337,7	351,5	347

$$\sum_i \frac{z_i(1-K_i)}{1+(V/F)(K_i-1)} = 0$$

$$\sum_i x_i - \sum_i y_i = \sum_i D_i = \sum_i \frac{z_i(1-K_i)}{1+(V/F)(K_i-1)}$$

Methanol	Ethanol
107,23772	118,05556

$$0 = \left( \sum_i z_i H_i^F + \Delta H_{mix}^F \right) - \left( 1 - \frac{V}{F} \right) \left( \sum_i x_i H_i^L + \Delta H_{mix}^L \right) - \frac{V}{F} \left( \sum_i y_i H_i^V + \Delta H_{mix}^V \right)$$

If not given DHvap at Initial Temp

$$\frac{\Delta H^{vap}}{RT_c} \approx 7(1-T_r)^{0,354} + 11\omega(1-T_r)^{0,456}$$

Tr > 0,5 For test to be valid

$$=0$$

$$\sum_i y_i H_i^V + \Delta H_{mix}^V \Big) + \frac{\dot{Q}}{F}$$



## Part a

### Antoine Equation

$$\log_{10}(P_{\text{sat}}[\text{mmHg}]) = A - B / (T[\text{oC}] + C)$$

Compound	A	B	C	Tmin (°C)	Tmax (°C)	T (°K)
n-Octane	4	1355	-63,63			373

K (Antoine) 0,467

### FUGACITY PREOS

F = 1 at T (°K) 373  
Psat (Mpa) 0,0470

K (Preos) 0,470

### Using Fugacity Ratio

T (°K) 373  
P (Mpa) 0,1

f (L) 0,0460  
f (V) 0,0946

K (Ratio) 0,487

### Short-cut Method

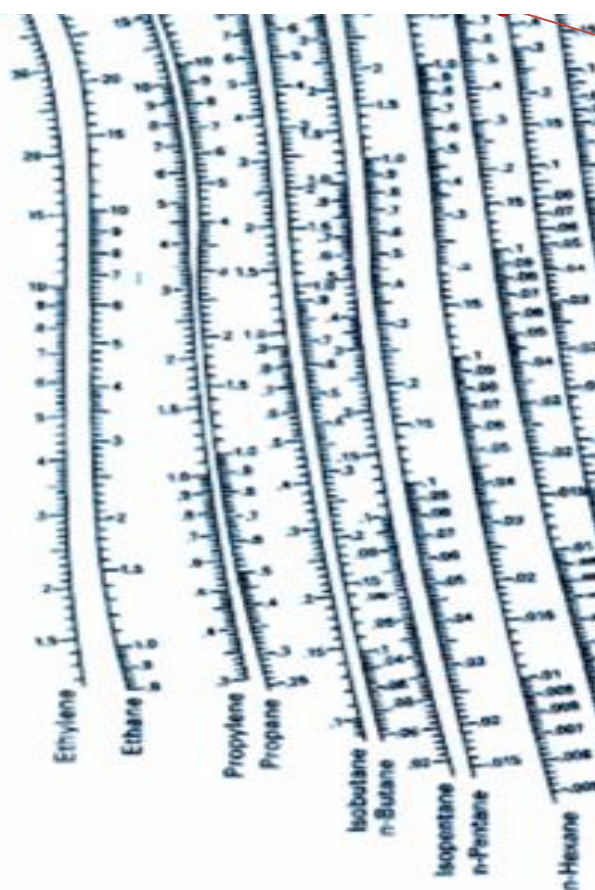
T (°K) 373 w 0,396  
P (Mpa) 0,1 Tc (°K) 569  
Pc (Mpa) 2,49

K (Short-cut ) 0,485

### De Priester

K 0,0765





Psat (Bar)	Psat (MPa)
0,466800416	0,046680042

General K equation  
K= Psat /P

General K equation  
K= Psat /P

General K equation  
K= f(L)/f(V)

General K equation

$$K_i = \frac{P_i^{sat}}{P} \approx \frac{P_{c,i} 10^{\frac{7}{3}(1+\omega)\left(1-\frac{1}{T_{r,i}}\right)}}{P}$$

Shortcut *K*-ratio

