

IPA	ARPABET	Viseme
	AX, AXR	@
ʌ, jʌ, e, ɛ	AH, EH, ER	E
tʰ, tʰ, tʰ		J
	AO, OY	O
	CH, JH, SH, ZH	S
	DH, TH	T
A	AA, AE, AW, AY	a
	EY	e
	F, V	f
ʊ, i, ʊj	IH, IX, IY, Y	i
je, jɛ		iE
ja		ia
jo		io
ju		iu
g, k, k, ɲ, h	G, HH, K, NG, Q	k
	EL	l
	EM	m
	EN	n
O	OW	o
m, pʰ, p, pʰ, p	B, M, P	p
	DX, R	r
s, s	S, Z	s
l, n, t, tʰ		t
u	UH, UW, UX, W, WH	u
wa, wʌ		ua
wi		ui
wɛ, we		wE