

BHARAT ALUMINIUM COMPANY LIMITED, KORBA BALCO NAGAR KORBA, CHHATTISGARH, INDIA, PIN-495684 TELEPHONE:+ 91-7759-252227



BUYER: J M & CO GULALWADI Maharashtra

INVOICE NO: F22412400388 DATE OF INVOICE: 19.09.2024 QUANTITY: 2.126 MT

Batch No	Material	Description	Length (mm)	Width (mm)	Thickness (mm)	Alloy	Temper	Net. Wt (MT)
7266202108	CCGP102	Unalloyed Cold Rolled PT Coil -GEQ As ma		1,220.00	0.71	19000	Н2	0.301
7266202109	CCGP102	Unalloyed Cold Rolled PT Coil -GEQ As ma		1,220.00	0.71	19000	H2	0.299
7266202110	CCGP102	Unalloyed Cold Rolled PT Coil -GEQ As ma		1,220.00	0.71	19000	Н2	0.298
7266202201	CCGP102	Unalloyed Cold Rolled PT Coil -GEQ As ma		1,220.00	0.71	19000	Н2	0.300
7266202202	CCGP102	Unalloyed Cold Rolled PT Coil -GEQ As ma		1,220.00	0.71	19000	H2	0.301
7266202203	CCGP102	Unalloyed Cold Rolled PT Coil -GEQ As ma		1,220.00	0.71	19000	Н2	0.331
7266202205	CCGP102	Unalloyed Cold Rolled PT Coil -GEQ As ma		1,220.00	0.71	19000	Н2	0.296



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TC No: BALC/1308/F22412400388 TC Issue Date:19.09.2024

CUSTOMER:	SHEET ROLLING SHOP, BHARAT ALUMINIUM COMPANY LIMITED
LOCATION:	QUALITY ASSURANCE LABORATORY - METAL
FACILITY:	PERMANENT

TEST PARAMETER

1. CONDUCTIVITY

2. TENSILE STRENGTH

3. ELONGATION

4. CHEMICAL ANALYSIS

TEST METHOD FOLLOWED

IS 5082-1998

IS 1608 Part 1: 2022 IS 1608 Part 1: 2022

ASTM E 1251-17a

The Chemical composition & Mechanical proeprties is confirming to specification.

1-IS 737:2008 for sheet & strip for general engineering purpose.

2-IS 736:1986 for plate for general engineering purpose.

3-IS 5082:1998 for plate & sheet for electrical application.

4-IS 5052:1993 for temper designation of Aluminium & its alloy

CHEMICAL COMPOSITION(In %), Environmental Condition: Temp.23+ /-5°C

PHYSICAL PROPERTIES & Environmental Condition: Temp. 23+/-5°C (Mechanical) & 27+/-1°C

 $({\bf Electrical}).$

Material Code	Batch No	Cu	Mg	Si	Fe	Mn	Ti	Zn	Cr	Other	Al * (by diff)	UTS N/MM2	%EL on 50mm GL	PS N/MM2	Bend Test	Elect. Cond %IACS
CCGP102	7266202108	0.0046	0.0036	0.24	0.17	0.0370	0.0158	0.0020	0.0000	0.03	99.496	130.02	4		OK	
CCGP102	7266202109	0.0046	0.0036	0.24	0.17	0.0370	0.0158	0.0020	0.0000	0.03	99.496	130.02	4		OK	



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CCGP102	7266202110	0.0046	0.0036	0.24	0.17	0.0370	0.0158	0.0020	0.0000	0.03	99.496	130.02	4		OK	
CCGP102	7266202201	0.0046	0.0036	0.24	0.17	0.0370	0.0158	0.0020	0.0000	0.03	99.496	133.92	4		OK	
CCGP102	7266202202	0.0046	0.0036	0.24	0.17	0.0370	0.0158	0.0020	0.0000	0.03	99.496	133.92	4		OK	
CCGP102	7266202203	0.0046	0.0036	0.24	0.17	0.0370	0.0158	0.0020	0.0000	0.03	99.496	133.92	4		OK	
CCGP102	7266202205	0.0046	0.0036	0.24	0.17	0.0370	0.0158	0.0020	0.0000	0.03	99.496	133.92	4		OK	



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Opinion & Interpretation: (If any)

880

Reviewed By- Chemical Shift In Charge

Chin

Reviewed By- Mechanical & Electrical Shift In Charge

Authorized Signatory Technical Manager

Note:

- 1. $MPa=1 \ MN/m2=1 \ N/mm2=0.102 \ kgf/mm2, \ 1PPM = 1/10,000%.$
- 2. The results relate only to the samples tested in as received condition for applicable parameter.
- 3. Test Certificate shall not be reproduced except in full, without written approval of the laboratory.
- 4. This is a electronically signed certificate hence does not require signature.
- 5. In above mentioned batch number first six digit represents heat number and last four digit represent bundle number of the repective heat number.
- 6. Sampling done by customer and not by Quality Assurance laboratory.
- 7. No deviation from the method.
- 8. Customer reference is taken verbal.
- 9. Statement of conformity is not required by customer. So decision rule will not be employed.
- 10. Sample length for conductivity testing is 90x90 mm. Total sample length required for Mechanical & Electrical testing is 300x300 mm.
- 11. Sample diameter required is from 50 mm to 63 mm and height required is from 6 mm to 13 mm for Chemical analysis.
- 12. Apart from the permanent location facility, no other temporary or mobile facilities are available for lab to analyze the samples.

*****END OF REPORT****