WHEEL SHOP

Click on Production Module > Click on Wheel Shop > Select

Following menu option available for Wheel Shop users:

- Wheel Shop Production
- SIP for Wheel & Axel Assembly and SIP for CTRB
- Issue Quality Clearance
- Wheel Quality clearance report
- Wheel dispatch list
- reports

Wheel Shop Production

In wheel shop production there are basic two functionalities

- 1. Add a new record
- 2. Exit/turnout of the wheel shop production

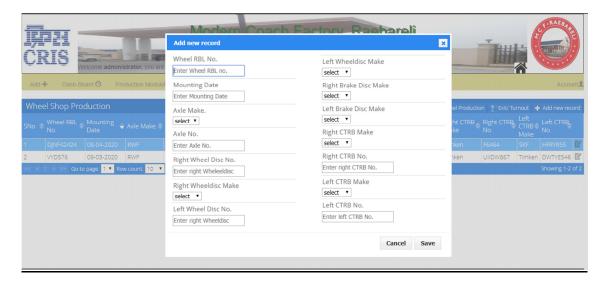


The icon encircled in black is through which we can edit our required wheel specification.

Add new record

One can add new wheel record in Wheel Shop Production.

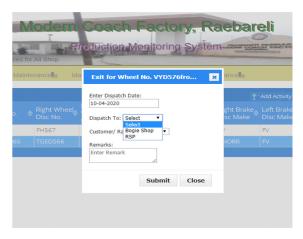
To add new record > Click on new record. > Fill all the details.



Exit/Turnout

If the user wants to Dispatch the Wheel.

Select row > Click on **Exit/Turnout**. > Fill the details.

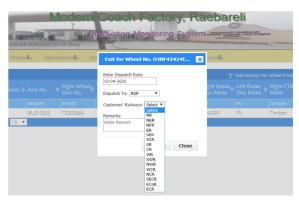


Note:

In Exit/Turnout, Dispatch To has two option Bogie Shop and RSP.

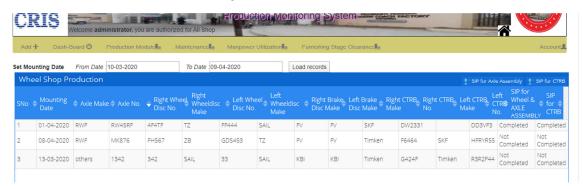
On selecting **Bogie Shop**, Wheels are available to be receipt in Bogie Shop.

On selecting **RSP**, customer select option gets enabled.



Quality module for Wheel Shop

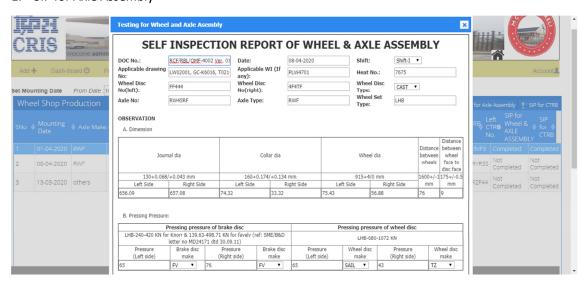
SIP for Wheel & Axel Assembly and SIP for CTRB



Mounting Date has to be selected to show the required result.

Here in this we have two SIP test on Wheel: 1) SIP for Axle, 2) SIP for CTRB

1. SIP for Axle Assembly



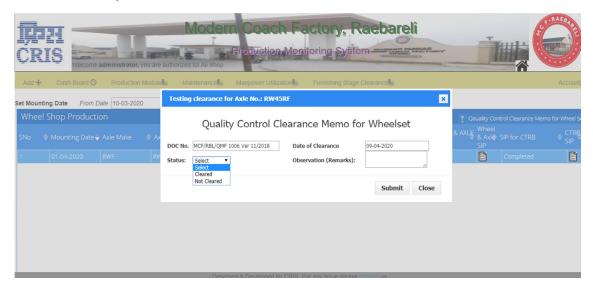
2. SIP for CTRB



After performing these two testing in Wheel shop, the Wheel is listed for for Quality Clearance.

Issue Quality Clearance

In Issue Quality Clearance, we clear the wheel from Quality test under wheel shop, this option is only for Wheel which is clear SIP for Wheel Assembly and CTRB. Here you can also see the report for Wheel & Axle SIP and CTRB SIP.



Select row > Click Quality Control Clearance Memo for Wheelset. > Fill the details.

Wheel Quality clearance report

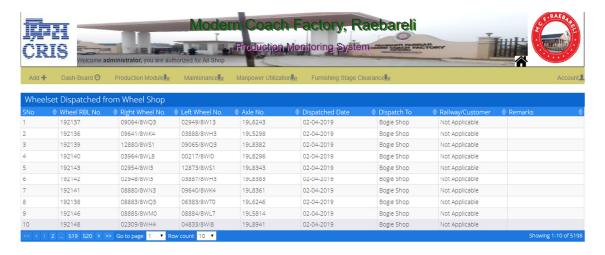
It shows all the Wheel that has been cleared.



All the icon marked shows report of Wheel Axel SIP, CTRB SIP and Quality Clearance memo.

Wheel dispatch list

Here all the Wheel Dispatched from the Wheel Shop Production is Visible.



Reports

Click on Production Module > click on Wheel Shop > Click on Reports.

These are all the result option Shown.

