Bogie Shop

Click on Production Module > Click on Bogie Shop >

Following options are available under Bogie Shop:

- Receipt Wheel
- Available Wheels at Bogie Shop
- Bogie Shop Production
- SIP for Bogie
- Issue Quality Clearance
- Bogie Quality Clearance Report
- Bogie Dispatch List
- List of Bogie
- Reports

Receipt Wheel

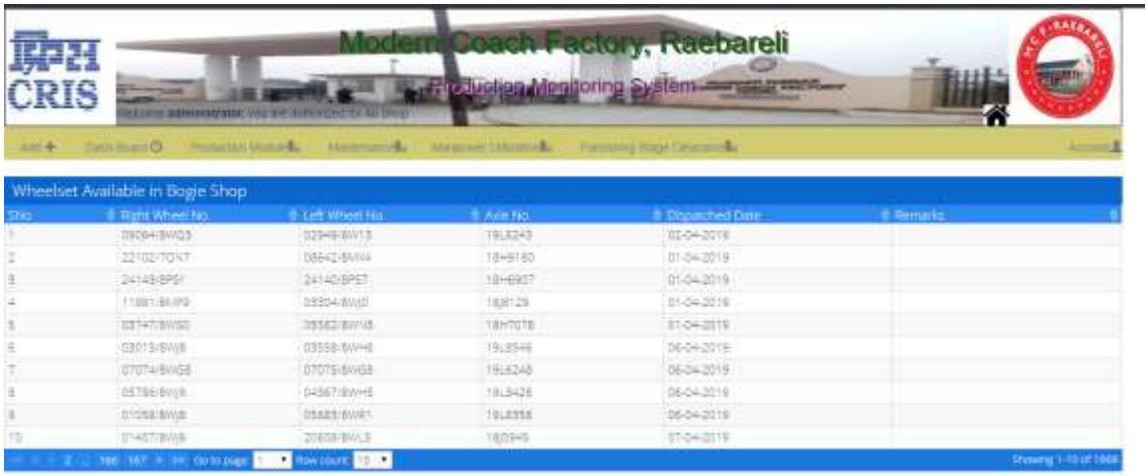
It shows all the Wheel dispatched from Wheel Shop.

Once Wheels are dispatched from Wheel Shop, they need to be received at Bogie Shop.

We can Receipt Wheel by selecting the wheel and clicking on Receipt Wheelset.

Available Wheels at Bogie Shop

Available Wheels at Bogie Shop shows wheels which have been received by Bogie Shop, and not assembled to any Bogie. These Wheelset are available for use at Bogie production.

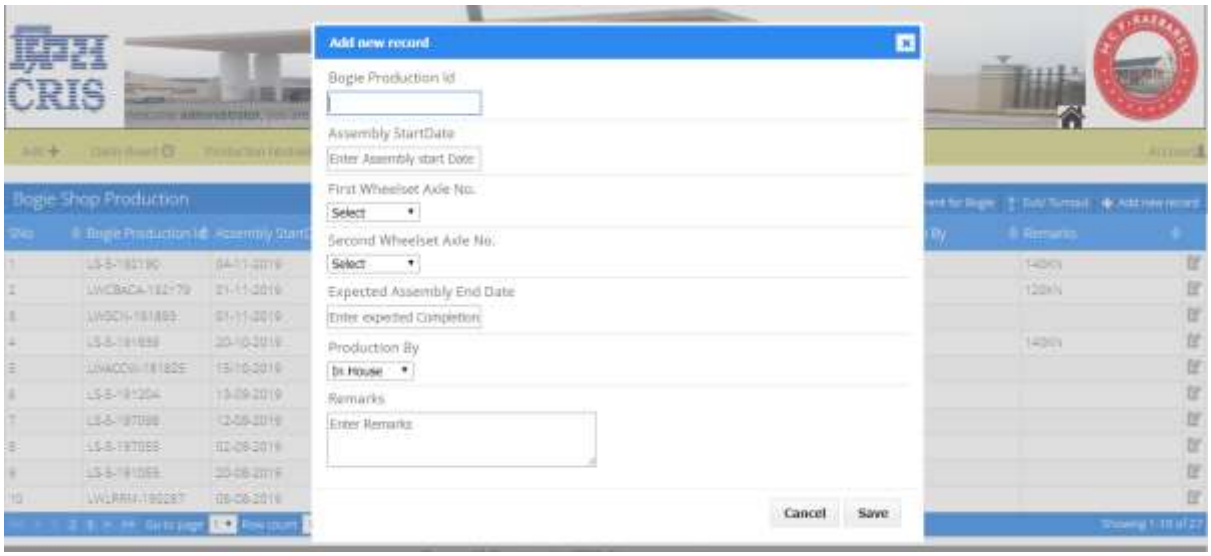


Bogie Shop Production

Add new record is for adding new Bogie in the Bogie Shop production.

Add new record has

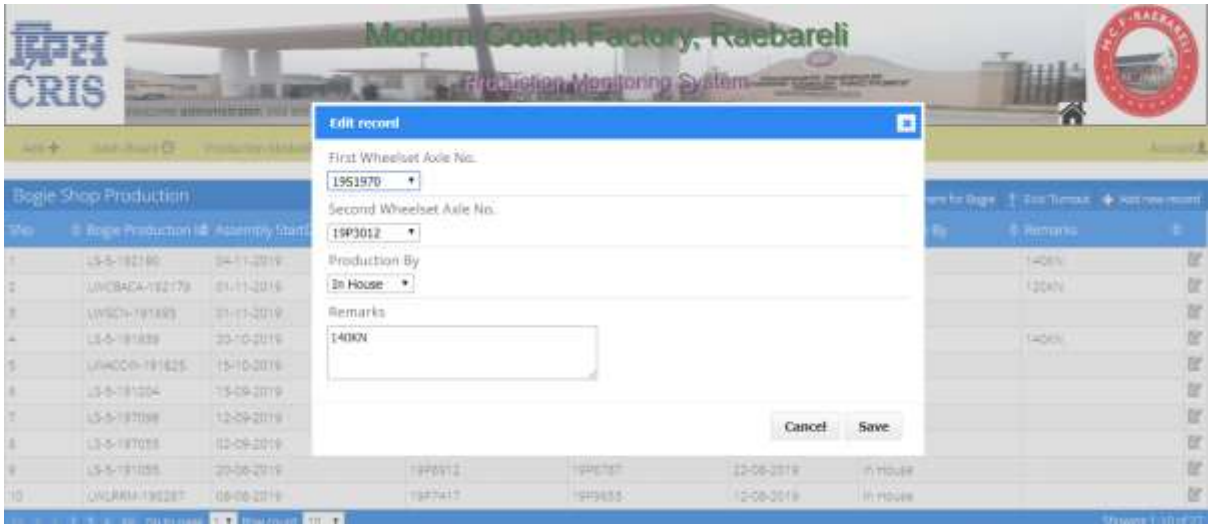
- Bogie Production Id: - to give production Id for the new Bogie.
- Assembly Start Date: - for mentioning the start of the assembly date.
- First Wheelset Axel No: - to select the first Wheelset from the available wheelset at Bogie Shop.
- Second Wheelset Axel No: - to select the second Wheelset from the available wheelset at Bogie Shop.
- Excepted Assembly End Date: - Enter the Expected Assembly End Date.
- Production By: - It has two option **In House** and **From Trade**.
- Remarks.



Edit the record

By Edit record we can edit

- First Wheelset Axel No
- Second Wheelset Axel No
- Production By
- remarks

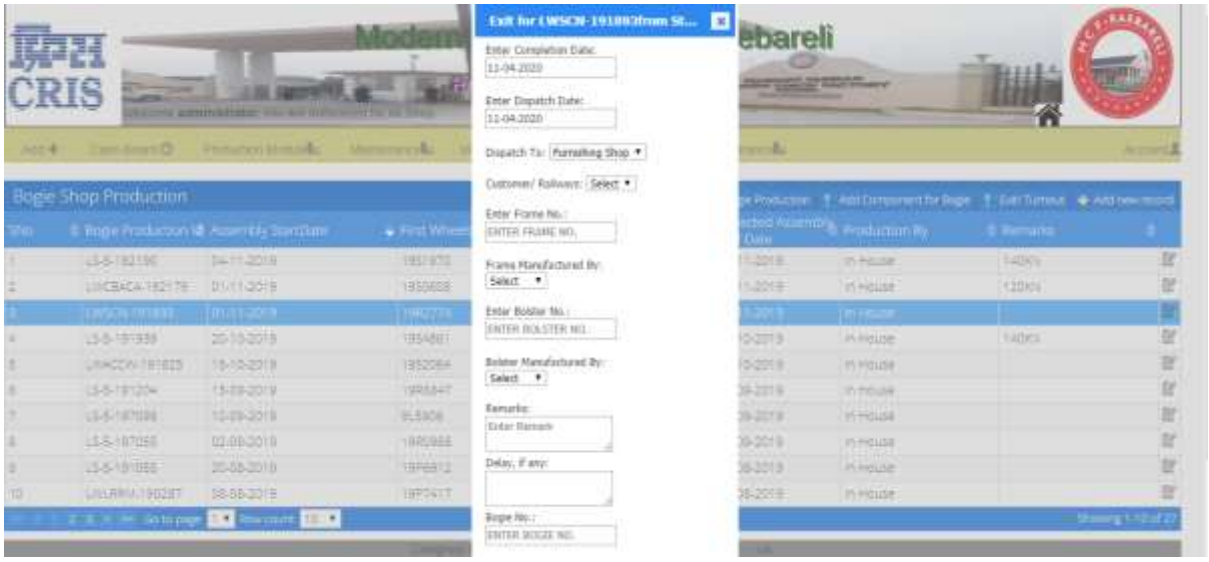


Exit/Turnout

Select the Bogie which has to be dispatched from Bogie Shop Production.

When click on Exit/Turnout we have to fill details

- Enter Completion Date: - Enter the completion date of the Bogie.
- Enter Dispatch Date: - Enter the date when Bogie is dispatched.
- Dispatch To: - It has two option where Bogie can be dispatched to 1) Furnishing Shop 2) RSP.
- Customer/ Railways: - If we select RSP in **Dispatch To,** one can select the customer.
- Enter Frame No: - Enter the Frame no of the Bogie.
- Frame Manufactured by: - Frame can be either be manufactured by the **contractors** or by **MCF**.
- Enter Bloster No: - Enter the Bloster No of the Bogie.
- Bloster Manufactured By: - same as Frame Bloster can be manufactured by **contractor** or by **MCF.**
- Remarks
- Delay, if any
- Bogie No: - Enter the Bogie No for the Bogie.
- Bogie Type: - there are two Bogie Type **Air Spring** and **coil Spring**.



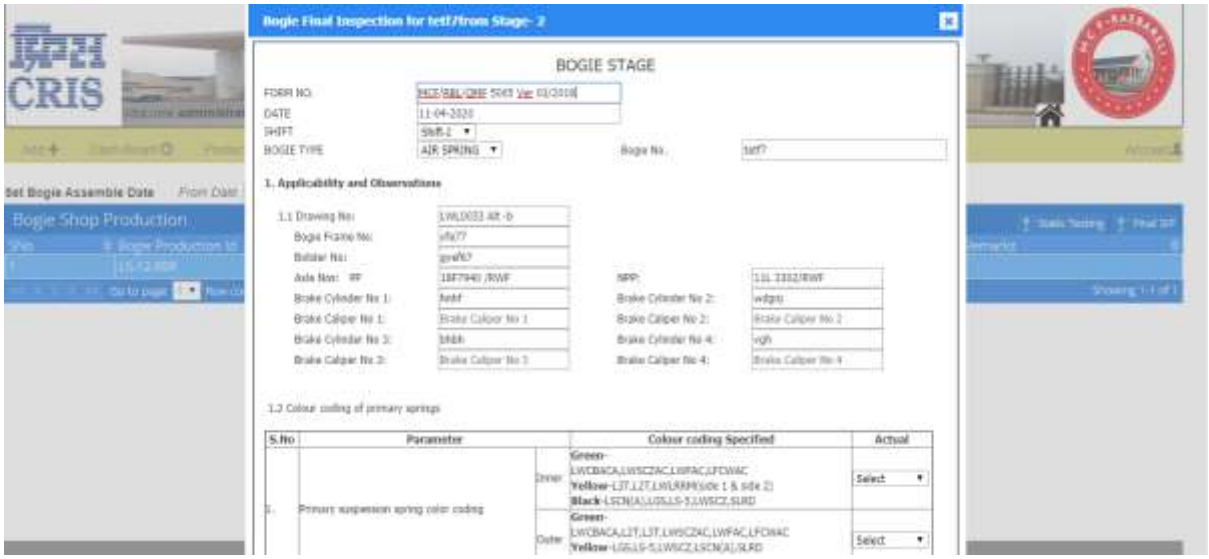
Quality/ Testing under Bogie Shop

SIP for Bogie

We have two **Static** and **Final** SIP form.

Static SIP form.

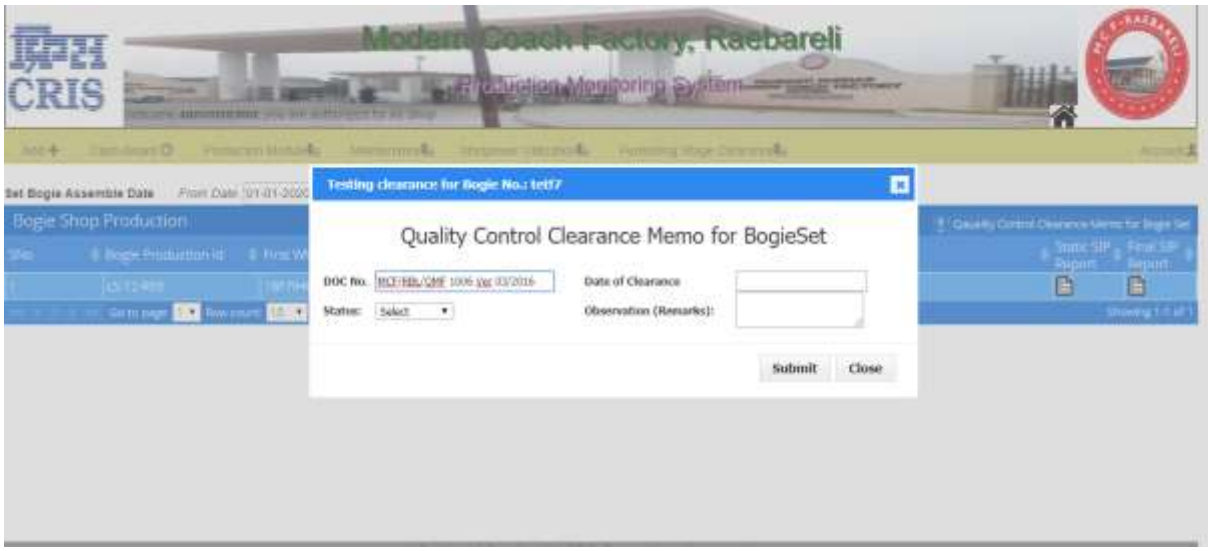
Final SIP form



Once you have completed Static SIP and Final SIP, The Bogieset available for Quality clearance,

Issue Quality Clearance

Select a row > Quality Control Clearance memo for Bogie Shop.



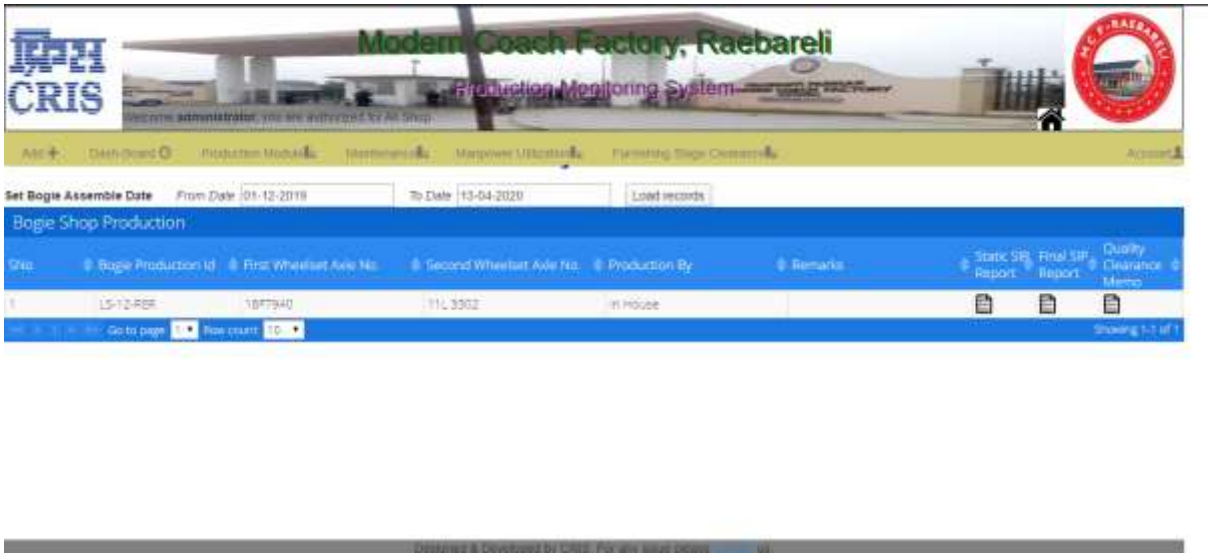
In this screen, you can also check the report of Static SIP and Final SIP.

The details to fill for Quality control clearance are

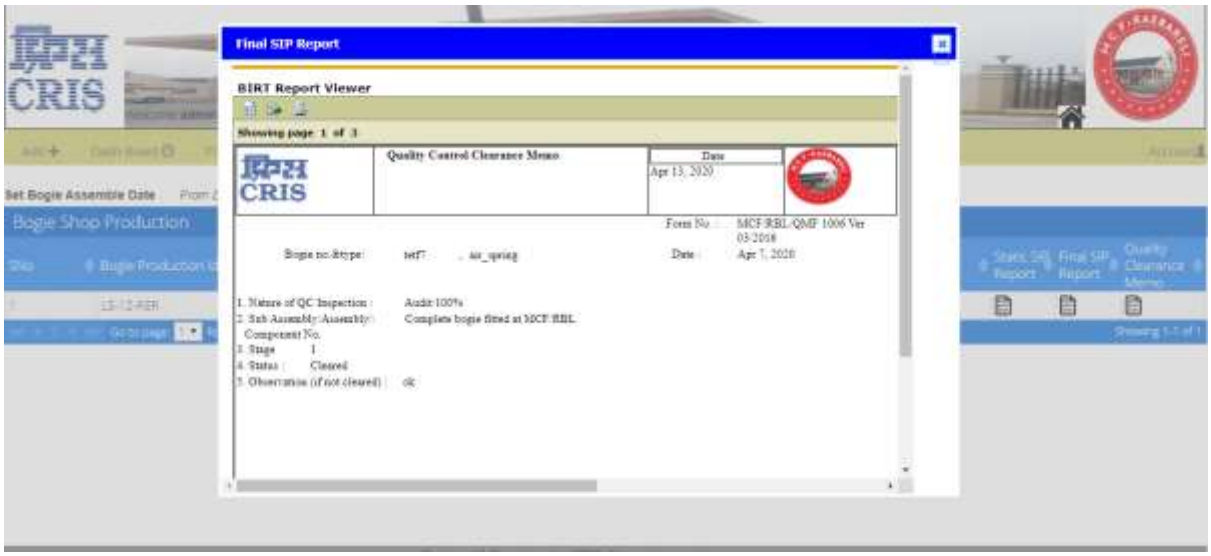
- DOC No: - fill the Doc No of the form.
- Date of Clearance: - fill the date of clearance.
- Status: - Status of the Bogie, which can be **Cleared** and **not Cleared**.
- Observation: -fill any remark u want to fill.

Bogie Quality Clearance Report

In Bogie Quality Clearance Report shows report of the Quality control clearance.



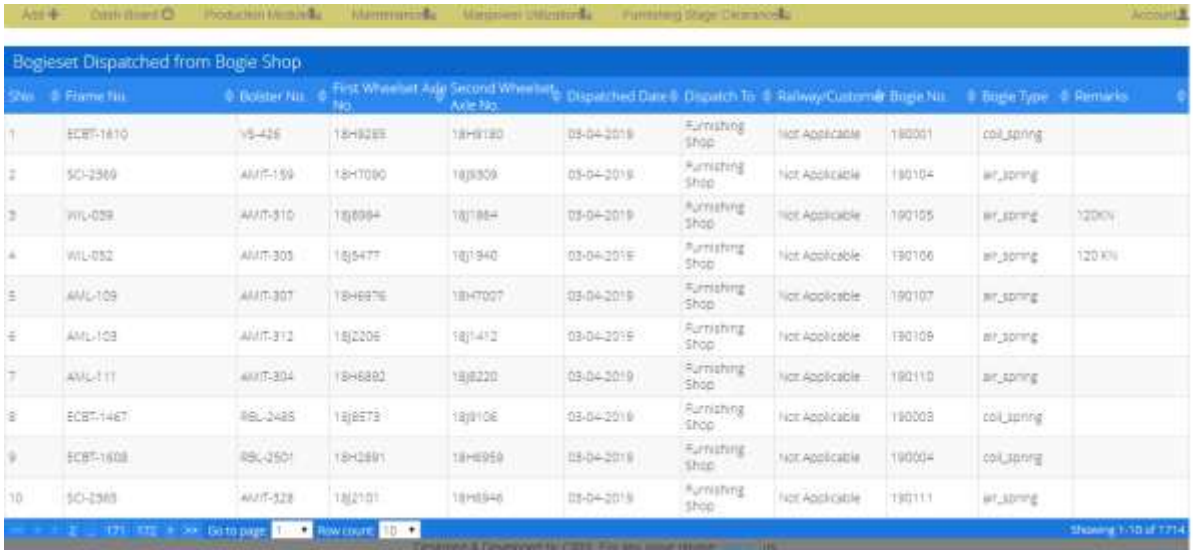
When u click on Quality Clearance Memo > It shows the report



Bogie Dispatch List

It shows list of all the Bogie dispatched from the Bogie Shop.

The table shows where the Bogies are dispatched to and the Date when it was dispatched.

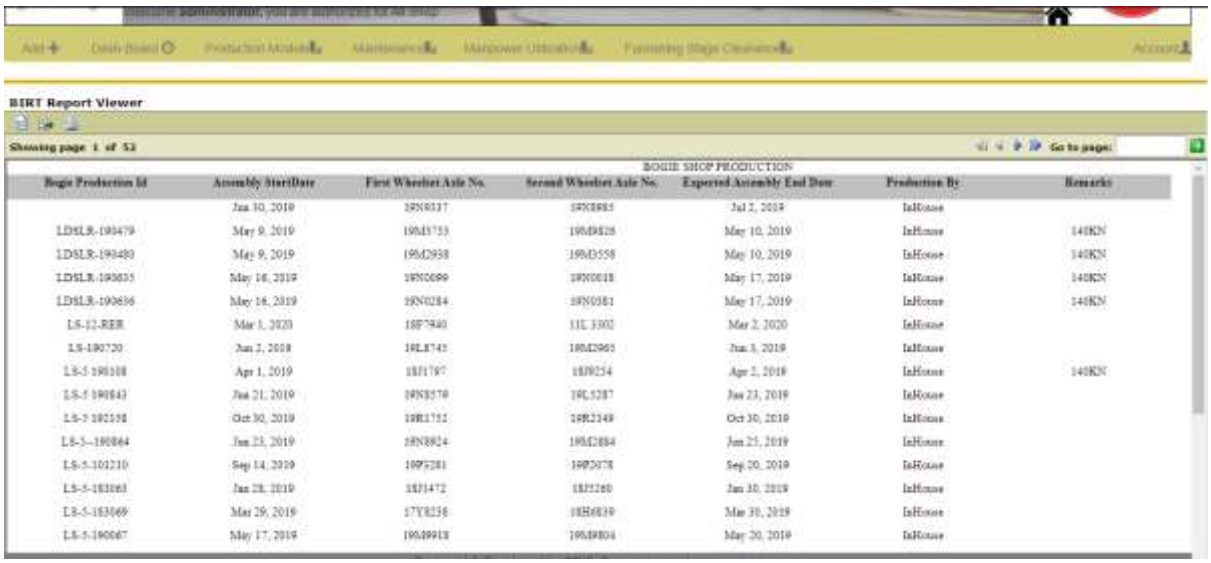


Bogieset Dispatched from Bogie Shop

Sno	Frame No.	Bolster No.	First Wheelset Axle No.	Second Wheelset Axle No.	Dispatched Date	Dispatch To	Railway/Customer	Bogie No.	Bogie Type	Remarks
1	ECBT-1610	VS-426	18H9289	18H9180	03-04-2019	Furnishing Shop	Not Applicable	190001	coil_spring	
2	SCI-2369	AMIT-159	18H7090	18J8309	03-04-2019	Furnishing Shop	Not Applicable	190104	air_spring	
3	WIL-039	AMIT-310	18J8984	18J1884	03-04-2019	Furnishing Shop	Not Applicable	190105	air_spring	120KN
4	WIL-052	AMIT-303	18J5477	18J1940	03-04-2019	Furnishing Shop	Not Applicable	190106	air_spring	120 KN
5	AML-109	AMIT-307	18H6976	18H7007	03-04-2019	Furnishing Shop	Not Applicable	190107	air_spring	
6	AML-103	AMIT-312	18J2206	18J1412	03-04-2019	Furnishing Shop	Not Applicable	190109	air_spring	
7	AML-111	AMIT-304	18H6892	18J8220	03-04-2019	Furnishing Shop	Not Applicable	190110	air_spring	
8	ECBT-1467	RBL-2485	18J8573	18J8106	03-04-2019	Furnishing Shop	Not Applicable	190003	coil_spring	
9	ECBT-1608	RBL-2501	18H2891	18H6959	03-04-2019	Furnishing Shop	Not Applicable	190004	coil_spring	
10	SCI-2365	AMIT-328	18J2101	18H6946	03-04-2019	Furnishing Shop	Not Applicable	190111	air_spring	

List of Bogie

It shows list of all the Bogie Dispatched form and there in Bogie Shop.



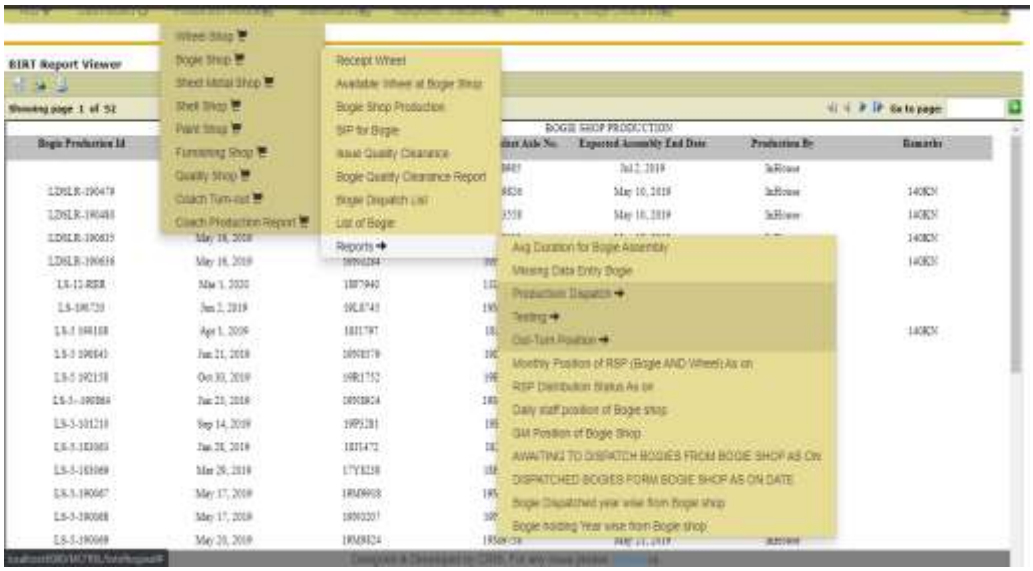
BIRT Report Viewer

BOGIE SHOP PRODUCTION

Bogie Production Id	Assembly StartDate	First Wheelset Axle No.	Second Wheelset Axle No.	Expected Assembly End Date	Production By	Remarks
	Jan 30, 2019	18N0337	18N0985	Jul 2, 2019	InHouse	
LDSLR-190479	May 9, 2019	19M3753	19M8826	May 10, 2019	InHouse	140KN
LDSLR-190480	May 9, 2019	19M2958	19M3558	May 10, 2019	InHouse	140KN
LDSLR-190635	May 16, 2019	19N0099	19N0018	May 17, 2019	InHouse	140KN
LDSLR-190636	May 16, 2019	19N0284	19N0381	May 17, 2019	InHouse	140KN
LS-12-RER	Mar 1, 2020	18F7940	11L3302	Mar 2, 2020	InHouse	
LS-190720	Jun 2, 2019	19L8743	19M2965	Jun 3, 2019	InHouse	
LS-5-190108	Apr 1, 2019	18J1797	18J9254	Apr 2, 2019	InHouse	140KN
LS-5-190843	Jan 21, 2019	19N3579	19L5287	Jan 23, 2019	InHouse	
LS-5-192158	Oct 30, 2019	19R1752	19R2348	Oct 30, 2019	InHouse	
LS-5--190864	Jan 23, 2019	19N8824	19M2884	Jan 25, 2019	InHouse	
LS-5-191210	Sep 14, 2019	19P5281	19P2078	Sep 20, 2019	InHouse	
LS-5-183063	Jan 28, 2019	18J1472	18J5260	Jan 30, 2019	InHouse	
LS-5-183069	Mar 29, 2019	17Y8236	18H6839	Mar 30, 2019	InHouse	
LS-5-190067	May 17, 2019	19M9918	19M9804	May 20, 2019	InHouse	

Reports

Production Module > Bogie Shop > Reports >

- Avg Duration of Bogie Assembly.
- Missing Data Entry Bogie
- Production Dispatch
- Testing
- Out Turn Position
- Monthly Position of RSP As on
- RSP Distribution Status As on

- Daily staff Position of Bogie Shop
- GM position of Bogie Shop
- Awaiting of Dispatched Bogie from Bogie Shop As on
- Dispatched Bogie from Bogie Shop as on Date
- Bogie Dispatched year wise from Bogie Shop
- Bogie holding year wise from Bogie Shop