

# Quality Shop

Login>>Production Module>>Quality Shop



- Add Special Feature/Warranty
- Receipt Coach for Testing
- Perform Mechanical Testing
- Electric Shop SIP
- Electric Test Report
- Issue QCI
- Issue QCRA
- Verify Furnishing Component
- Reports

The above functionalities are available only for admin user.

## 1) Add Special Feature/Warranty

Functionalities:

1. Coach List: A Coach table with following properties are displayed
  - SNo
  - Coach Type
  - Description
  - Class

- Tare Weight
- Seating Capacity
- Sleeping Capacity
- Luggage Capacity



SNo	Coach Type	Description	Class	Tare Weight	Seating Capacity	Sleeping Capacity	Luggage Capacity
1	LWSON	LWSON	SL				
2	HUMSAFAR	HUMSAFAR	3AC				
3	URACON	URACON	3AC				
4	LSDD	LSDD	LHB				
5	UNLRBM	UNLRBM	80S				
6	LWSCZ	LWSCZ	2S				
7	UNACON	UNACON	2AC				
8	UNLRBM-750KV	UNLRBM-750KV	80S				
9	HBC						

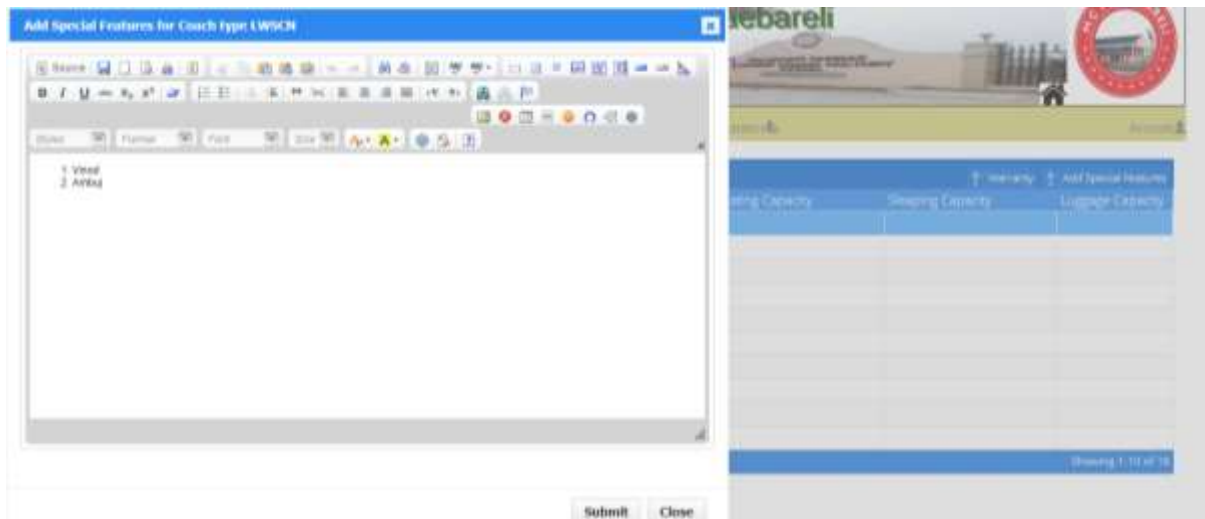
2. Add Special features: Any feature which needs to be added in Coach is entered here.

Select a row for which you want to add feature. Click on Add Special feature in toolbar.

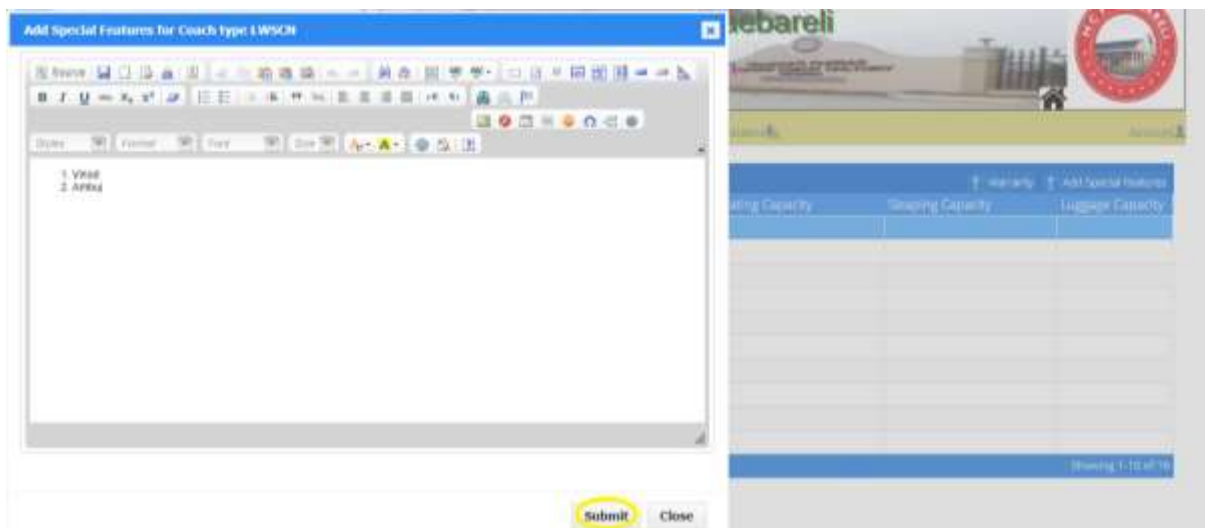


SNo	Coach Type	Description	Class	Tare Weight	Seating Capacity	Sleeping Capacity	Luggage Capacity
1	LWSON	LWSON	SL				
2	HUMSAFAR	HUMSAFAR	3AC				
3	URACON	URACON	3AC				
4	LSDD	LSDD	LHB				

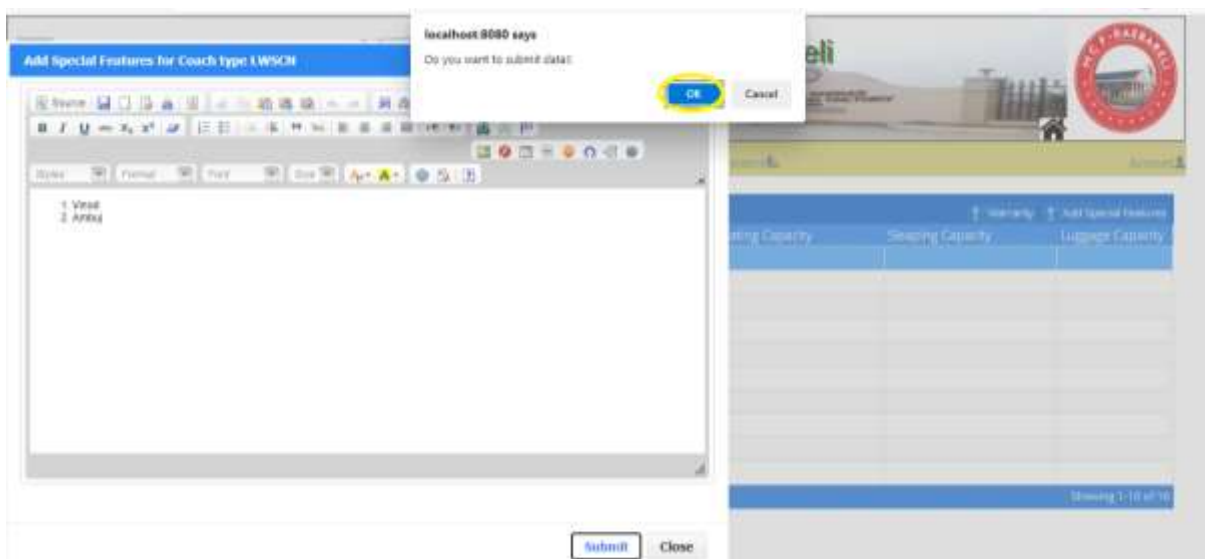
A page will appear. Specify all the features you want to enter or add in that coach.



Click on the Submit button when all features are specified.



A pop-up will come asking for confirmation of the data you have entered. Click OK if you want to enter that data.



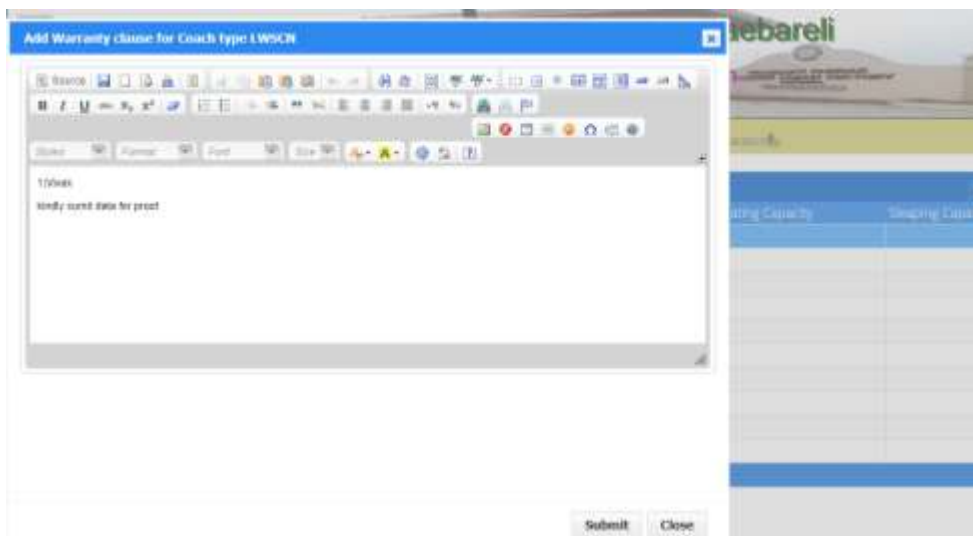
Specifications are saved successfully.

3. Warranty: Warranty for coach is generated or submitted here.  
Select a row for which you want warranty and click on  
Warranty in toolbar.



SNo	Coach Type	Description	Class	Tire Weight	Seating Capacity	Sleeping Capacity	Luggage Capacity
1	LWSCN	LWSCN	3A				
2	HUMSAFAR	HUMSAFAR	BAC				
3	LWACCH	LWACCH	BAC				
4	LSDD	LSDD	LHB				
5	LWLRM	LWLRM	BDG				
6	LWSCZ	LWSCZ	2S				
7	LWSCZ	LWSCZ	2S				

A page will appear. Enter the data needed for Warranty .

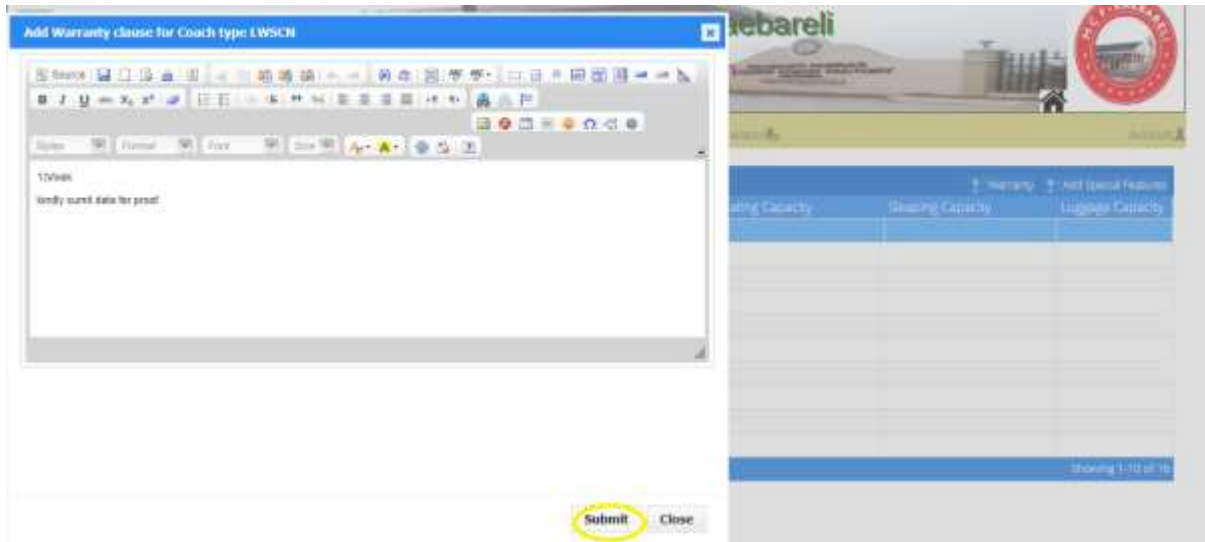


Add Warranty clause for Coach type LWSCN

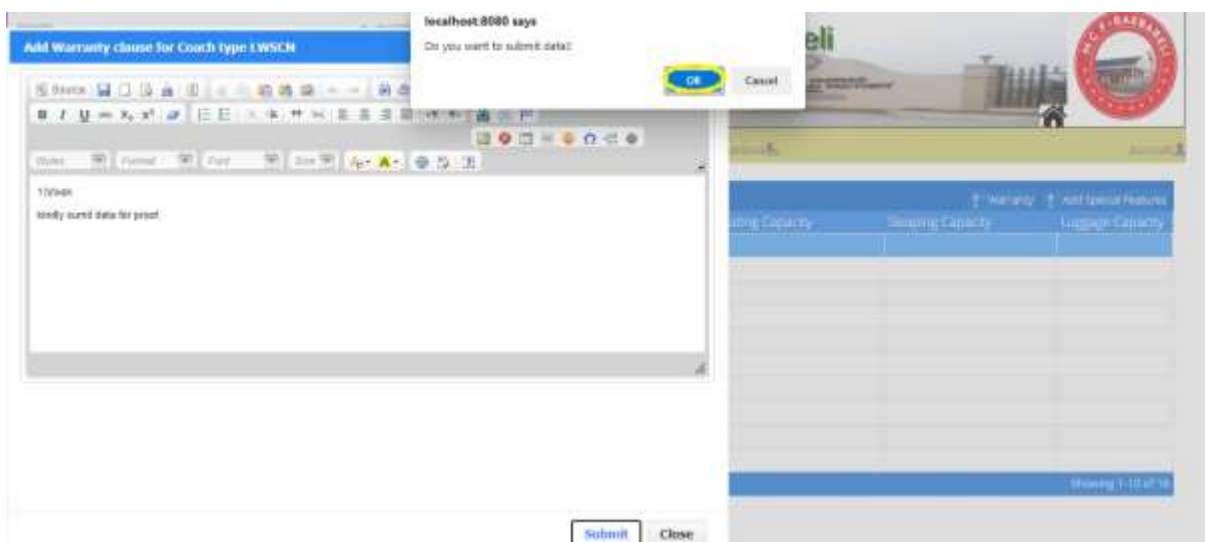
Enter your data for print

Submit Close

Click on Submit button if you want to Submit that data.



A pop-up will appear asking for reconfirmation of the data entered. Click OK if you want to submit that data.



Data has been submitted successfully.

## 2) Receipt Coach for Testing

### Functionalities:

1. Furnishing Shop Production List: A Furnishing Shop Production table with following properties are displayed.

- SNo
- Shell No
- Shell type
- Coach Type

- Alloted Vendor
- Alloted Date
- PP side Bogie No
- NPP side Bogie No
- Remarks given by Furnishing
- Coach Dispatch Date

SNo	Shelf No	Shelf Type	Coach Type	Alloted Vendor	Alloted Date	PP side Bogie No	N-PP side Bogie No	Remark given by Furnishing	Coach Dispatch Date
1	91009	LSCN	TRSC		08-04-2020	190316	190699	OK	13-04-2020
2	91058	P/V	TRC		08-04-2020	190315	190699	OK	18-04-2020

2. Receipt Coach: Date on which coach is received for Quality Check is to be entered.

Select any row having data and click on the **Receipt Coach present** on toolbar as shown in image below.

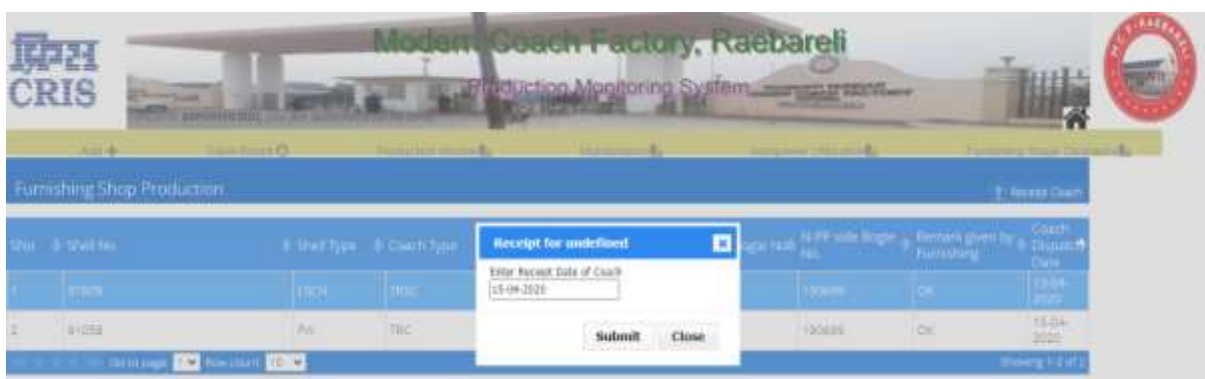
SNo	Shelf No	Shelf Type	Coach Type	Alloted Vendor	Alloted Date	PP side Bogie No	N-PP side Bogie No	Remark given by Furnishing	Coach Dispatch Date
1	91009	LSCN	TRSC		08-04-2020	190316	190699	OK	13-04-2020
2	91058	P/V	TRC		08-04-2020	190315	190699	OK	18-04-2020

A calendar will appear on the screen. Select the date on which the coach is received for Quality check.





After date is entered, click on the submit button.



### 3) Perform Mechanical Testing

#### Functionalities:

1. List: A table with following properties is displayed.

- SNo
- Shell No
- Shell Type
- Coach Type
- Alloted Vendor
- Alloted Date
- PP side Bogie No
- NPP side Bogie No
- Remarks given by Furnishing
- Coach Receipt Date
- Coach No



2. Plumbing Test: All aspects which need to test for the Plumbing part is done here.

Select the row having Coach Type for which test has to be done.

Click on the **Plumbing test** menu on toolbar as in image below.



A form will open.

Enter the data in the form.



**Phishing Test and Incident from Stage 3**

DOC NO: **BL/INF 7008 REV MO/11**

Applicability (All fields are mandatory strike out which is not applicable)

Shell type and No: **LIVACON** **00007**

Date: **10-04-2020**

Functioning No: **0008**

Shift: **Shift 1**

**Observations:**

1.0 Proper sealing of LTP pipe joints: ☒ OK ☐ NOT OK ☐ NA

1.1 Proper sealing in Lavatory area: ☒ OK ☐ NOT OK ☐ NA

1.2 Proper sealing in Door way/gang way area: ☒ OK ☐ NOT OK ☐ NA

1.3 Water flow in hotch taps: ☒ OK ☐ NOT OK ☐ NA

1.4 Water flow inside Wash Basin Taps: ☒ OK ☐ NOT OK ☐ NA

1.5 Flushing Arrangement: ☒ OK ☐ NOT OK ☐ NA

1.6 Water flow in Lavatory Pan: ☒ OK ☐ NOT OK ☐ NA

1.7 Water flow in Corridor: ☒ OK ☐ NOT OK ☐ NA

1.8 Water flow in outside Wash Basin Tap: ☒ OK ☐ NOT OK ☐ NA

1.9 proper sealing of a trap: ☒ OK ☐ NOT OK ☐ NA

2.0 Water flow in flexible faucet: ☒ OK ☐ NOT OK ☐ NA

Details of modification carried out (if any):

Details of trial items fitted (if any):

Remarks (if any):

Once data is entered, click on the **Submit** button.

Date: **10-04-2020**

Shift: **Shift 1**

**Observations:**

1.0 Proper sealing of LTP pipe joints: ☐ OK ☐ NOT OK ☐ NA

1.1 Proper sealing in Lavatory area: ☐ OK ☐ NOT OK ☐ NA

1.2 Proper sealing in Door way/gang way area: ☐ OK ☐ NOT OK ☐ NA

1.3 Water flow in hotch taps: ☐ OK ☐ NOT OK ☐ NA

1.4 Water flow inside Wash Basin Taps: ☐ OK ☐ NOT OK ☐ NA

1.5 Flushing Arrangement: ☐ OK ☐ NOT OK ☐ NA

1.6 Water flow in Lavatory Pan: ☐ OK ☐ NOT OK ☐ NA

1.7 Water flow in Corridor: ☐ OK ☐ NOT OK ☐ NA

1.8 Water flow in outside Wash Basin Tap: ☐ OK ☐ NOT OK ☐ NA

1.9 proper sealing of a trap: ☐ OK ☐ NOT OK ☐ NA

2.0 Water flow in flexible faucet: ☐ OK ☐ NOT OK ☐ NA

Details of modification carried out (if any):

Details of trial items fitted (if any):

Remarks (if any):

☐ Confirming ☐ Non-Confirming

**Submit** **Close**

It will generate a pop-up box asking to confirm the data entered.



Click on OK if you want to save data.

3. Shower Test: All aspects which need testing for the Shower part is done here.

Follow same guidelines as for **Plumbing Test**.

4. BioTank Test: All aspects which need testing for the BioTank (BioToilet) part is done here.

Follow same guidelines as for **Plumbing Test**.

5. AirBrake Test: All aspects which need testing for the AirBrake part is done here.

Follow same guidelines as for **Plumbing Test**.

6. CCTV Test: All aspects which need testing for the CCTV part is done here.

Follow same guidelines as for **Plumbing Test**.

7. Buffercbc height and misc Measurement: All aspects which need testing for the Buffercbc height and misc Measurement part is done here.

Follow same guidelines as for **Plumbing Test**.

8. Fiba Test: All aspects which need testing for the Fiba part is done here.

Follow same guidelines as for **Plumbing Test**.

9. Fire, Smoke Detection and Suppression System: All aspects which need testing for the Fire, Smoke Detection and Suppression System part is done here.

Follow same guidelines as for **Plumbing Test**.

## 4) Electric Shop SIP

### Functionalities:

1. Shop List: A shop table with the following properties are displayed:

- SNo
- Shell No
- Shell Type
- Coach Type
- Dispatched From Shell
- Alloted Vendor
- PP Side Bogie No.
- NPP Side Bogie No.
- Furnishing No.
- Remark



SNo	Shell No	Shell Type	Coach Type	Dispatched from Shell	Alloted Vendor	PP side Bogie No.	N-PP side Bogie No.	Furnishing No.	Remarks
1	93007	LWSCZ	LWSCN	03-04-2019	select	190001	190008	9009	Bogie assembled in shell
2	93085	LWACCN	LWSCN	03-04-2019	select	190333	190157	1154	Shell Entry
3	93002	LSDD	HUMSAFAR	05-04-2019	Hindustan Fiber Ltd.	190775	190773	1144	shell bogie assembled
4	93103	LSDD	HUMSAFAR	03-04-2019		190105	190104	1150	entry
5	93007	LWACCN	LWSCN	05-04-2019	select	190123	190326	9009	nica
6	95002	Others	LWCBAC	04-04-2019	select	190114	190153	80	OK
7	97071	LWSCN	LWSCN	15-04-2019	select	190314	190247	G-200	OK

## 2. Elec Stage-III: All aspects which need to test for the Electrical Stage-III part is done here.


Select the row having Coach Type for which test has to be done.  
Click on the **Elec Stage-III** menu on toolbar as in image below.



SNo	Shell No	Shell Type	Coach Type	Dispatched from Shell	Alloted Vendor	PP-side Bogie No.	N-PP-side Bogie No.	Furnishing No.	Remarks
1	93007	LWGCZ	LWSCN	03-04-2019	select	190091	190008	9009	Bogie assembled in shell
2	93085	LWACCN	LWSCN	03-04-2019	select	190303	190157	1154	Shell Entry
3	93002	LSDD	HUMSAFAB	03-04-2019	Hindustan Fiber Ltd	190775	190773	1144	shell bogie assembled
4	93103	LSDD	HUMSAFAB	03-04-2019		190105	190104	1150	gnfy
5	93007	LWACCN	LWSCN	03-04-2019	select	190123	190326	9009	rice
6	93002	Others	LWCBAC	04-04-2019	select	190114	190153	30	CR

A form will open.

Enter the data in the form.



**MODERN COACH FACTORY RAEBARELI**

DOC NO: MCF/RBL/QEP/6001    DATE: 01-08-2019    SHIFT: Select

COACH NO: 456789    TYPE OF COACH: LWSCN    SHELL NO: 93007

Sr No	Description of Items	Specified	Actual Observed	Actual Remarks
<b>SUPERSTRUCTURE</b>				
01	Laying of conduit, clamping, fixing of junction boxes & switch drop pipes	LS 76102, Alt Nil		
02	Laying of Compartment wiring of Fans lights, AEL, L&L & Gang way complete	LS 76114, Alt Nil, LS 76111, Alt Nil, LS 76112, Alt Nil, LS 76113, Alt Nil, LS 74102, Alt "A"		
03	Finishing of complete Roof wiring	LS 76113, Alt Nil		
04	Laying of under frame conduit and clamping complete	LS 76114, Alt Nil		
05	Provision of under frame wiring & finishing complete	LS 76112, Alt Nil		
06	Devices & pipes in under frame	As per dwg no. 1.10113.0.28.000.001, Alt Nil		
07	Cable pipe laying mounting at Non power panel end(NRPE)	As per dwg no. 1.10113.0.75.110.000, Alt "A"		
08	Cable pipe laying mounting at Non power panel side(MIDDLE)	As per dwg no. 1.10113.0.75.110.002, Alt "B"		
09	Cable pipe laying mounting at power panel side(MIDDLE)(PP-middle)	As per dwg no. 1.10113.0.75.110.002, Alt "B"		
10	Cable pipe laying mounting at power panel side(PPE)	As per dwg no. 1.10113.0.75.110.004, Alt "D"		
11	Cable duct mounting	As per dwg no. 1.10113.0.75.110.007, Alt "B"		

Once data is entered, click on the **Submit** button.

It will generate a pop-up box asking to confirm the data entered.

localhost:8080 says  
Do you want to submit data for Electrical Testing

OK Cancel

**Add Electric Stage-III Testing for Shell = 93007**

13. Set of Cables, Cables, terminals for Components for 1000-2000 coaches

14. Fitment of Feeder Junction boxes Make: EDTS-326 REV-C

15. Mounting of Stern Sr 05 & 07 1.10113.0.74.000.001, All rd

**UNDERFRAME RPP SIDE**

16. Fitment of Feeder Junction boxes Make: EDTS-326 REV-C

17. Mounting of Stern Sr 09 & 10 1.10113.0.74.000.001, All rd

18. Fitment of Battery Fuse Box(+ve) Make: SW 71001, All "F"

Sr no:

19. Fitment of Battery Fuse Box(-ve) Make: SW 71002, All "F"

Sr no:

**INSULATION RESISTANCE TEST**

20.1 INSULATION RESISTANCE TEST 1 Circuit Capacity: 750V, Capacity meggar used: 1000V, Min. value of IR reqd.: 05 M ohms

20.2 INSULATION RESISTANCE TEST 2 Circuit Capacity: 450V, Capacity meggar used: 1000V, Min. value of IR reqd.: 03 M ohms

20.3 INSULATION RESISTANCE TEST 3 Circuit Capacity: 110V, Capacity meggar used: 500V, Min. value of IR reqd.: 02 M ohms

Testing Status: Select

SUBMIT

Click on OK if you want to save data.

3. Elec Stage-III A: All aspects which need testing for the Elec Stage-III A part is done here.

Follow same guidelines as for **Elec Stage-III.**

4. Elec Stage Testing: All aspects which need testing for the Elec Stage part is done here.

Follow same guidelines as for **Elec Stage-III.**

5. WSP (Wheel Slide Protection) : All aspects which need testing for the Wheel Slide Protection part is done here.

Follow same guidelines as for **Elec Stage-III.**

6. Functional Test: All aspects which need testing for the Functional part is done here.

Follow same guidelines as for **Elec Stage-III.**

7. Rolling Stock Certificate (RSC): All aspects which need testing for the Rolling Stock Certificate part is done here.

Follow same guidelines as for **Elec Stage-III.**

8. Stage-IX: All aspects which need testing for the Stage-IX part is done here.

Follow same guidelines as for **Elec Stage-III**.

9. Battery Testing: All aspects which need testing for the Battery part is done here.

Follow same guidelines as for **Elec Stage-III**.

10. Current Details Testing: All aspects which need testing for the Current Details part is done here.

Follow same guidelines as for **Elec Stage-III**.

11. Safety Testing: All aspects which need testing for the Safety part is done here.

Follow same guidelines as for **Elec Stage-III**.

## **5) Issue QCI**

### **Functionalities:**

1. Issue QCI for Coach List: A QCI for Coach table with following properties is displayed

- SNo
- Shell No
- Shell Type
- Coach Type
- Alloted Vendor
- Alloted Date
- PP side Bogie No
- NPP side Bogie No
- Remarks Given by Furnishing
- Coach No





The screenshot shows the 'Issue QCI for Coach' window. It features a table with columns for SNo, Shell No, Shell Type, Coach Type, Aligned Vendor, Aligned Date, PP side Bugle No, and Remark given by Furnishing. A 'Perform QCI' button is visible in the top right corner of the window.

SNo	Shell No	Shell Type	Coach Type	Aligned Vendor	Aligned Date	PP side Bugle No	Remark given by Furnishing	Coach Receipt Date	Coach Hall
1	93103	LSDD	HUMSAFAH			190105	Issue for quality check	24-03-2020	450133
2	93004	LWACCH				190107		24-03-2020	
3	93002	LSDD		HINDUSTAN Rider Ltd	01-03-2020	190775	Issue for testing	24-03-2020	
4	93005	LWACCH		PLP	01-03-2020	190111	Furnishing work commenced	24-03	

2. Perform QCI: QCI(Quality Control Inspection) for any coach is performed in this.

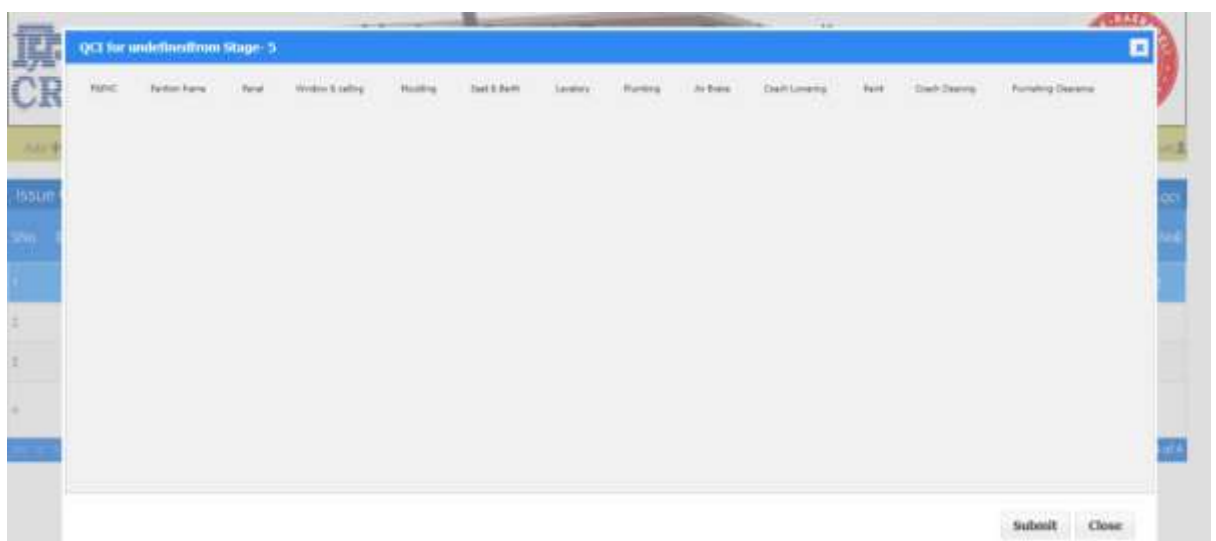
Select a row for which QCI is to be performed. Click on Perform QCI in toolbar.



The screenshot shows the same 'Issue QCI for Coach' window, but the 'Perform QCI' button in the top right corner is highlighted with a yellow circle.

SNo	Shell No	Shell Type	Coach Type	Aligned Vendor	Aligned Date	PP side Bugle No	Remark given by Furnishing	Coach Receipt Date	Coach Hall
1	93103	LSDD	HUMSAFAH			190105	Issue for quality check	24-03-2020	450133
2	93004	LWACCH				190107		24-03-2020	
3	93002	LSDD		HINDUSTAN Rider Ltd	01-03-2020	190775	Issue for testing	24-03-2020	
4	93005	LWACCH		PLP	01-03-2020	190111	Furnishing work commenced	24-03	

List of QCI(s) appear.



The screenshot shows a dialog box titled 'QCI for undefined from Stage- 5'. It contains a list of checkboxes for various QCI items: PPHC, Front Panel, Panel, Window & Ceiling, Roofing, Seat & Back, Luggage, Plumbing, Air Brakes, Coach Lining, Bed, Coach Cleaning, and Furnishing Clearance. The 'Submit' and 'Close' buttons are at the bottom right.

Select the QCI to be performed.

QCI for undefined form Stage: 5

F&PVC Portion Name Panel Window & silling Houding Seat & Berth Lavatory Pumping Air Brake Coach Lining Rest Coach Cleaning Pumping Cleaners

Submit Close

A form will open. Enter the data.

Modern Coach Factory, Raebareilly

Doc No. HCF/684/QPFF 2010  
Rev No. 00  
Date

Furnishing No. 1150 Stocked To Shelf No. 93103  
Coach No. 456132 Stage No. Date  
RLV PP 199105 SPP 199104 Shift Select

1-F&PVC

1. Foot plate joint		Movement hard	
2. Foot plate spring hardware loose and not properly fitted			
3. Foot plate side rubber pad hardware loose		Missing	
4. Tail lamp taper fitted		Hardware missing	Welding done on tail lamp instead of not holding
5. Foot step found loose		Hardware missing	
6. Fitment of entrance hand rail			

Submit Close

Click on the Submit button.

QCI for undefined form Stage: 5

F&PVC Portion Name Panel Window & silling Houding Seat & Berth Lavatory Pumping Air Brake Coach Lining Rest Coach Cleaning Pumping Cleaners

Submit Close

A pop-up will appear for reconfirmation of data you entered.

Click on OK if you want to save the data.

localhost:8080 says  
Do you want to submit data?

OK Cancel

Modern Coach Factory, Bangalore

Furnishing No. 1130

Coach No. 456133

Bogie No. 190105

PP 190105

NPP 190104

Shell No. 91103

Date 14-04-2020

Shift Shift 1

1-F&PVC

1. Front plate joint		Hardware	
2. Front plate spring hardware loose and not properly fitted			
3. Front plate side rubber pad hardware loose		Missing	
4. Tail lamp tape fitted		Hardware missing	Missing plate on tail lamp instead of tape
5. Front stop board loose		Hardware missing	
6. Fitment of entrance hand rail			

Submit Close

Data has been saved successfully.

## 6) Issue QCRA

### Functionalities:

1. Issue QCRA for Coach List: A QCRA for Coach table is displayed with following properties

- SNo
- Shell No
- Shell Type
- Coach Type
- Alloted Vendor
- Alloted Date
- PP side Bogie No
- NPP side Bogie No
- Remarks Given by Furnishing
- QCI Testing Date
- Coach No



- Issue QCRA: All the QCRA(s) for coach is issued here.  
Select a row and click on Issue QCRA in toolbar.



A form will appear. Enter the data.

**QCRA for Shell No - 93007**

INSPECTION CALL REFNO / QCRA

Select Stage for QCRA:

Doc No: MCFRBL/QP/7017 Row No: 01 Date: 16-02-2019

Shell No: 93007 Furnishing No: Coach No: 456701

State of Testing:  Shift of Testing:  Booked for:  Railway:  Division:

1. Nature of QC Inspection:

2. Sub Assembly/ Assembly:

3. Components No reference:

4. (i) Whether offered initially/ After Rectification

(i) If rectified, QC Defect Report No:

a. Points no:  190768

b. Points of points no:  190768

c. Points no:  can not be rectified

Observation Remarks:

Submit Close

Click on the Submit button to save the data.

**QCRA for Shell No. 93002**

**INSPECTION CALL MEMO / QCRA**

Select Stage for QCRA: **ELECTRICAL STAGE-IX**

Doc No.	MC/NDL/DPH/7017	Rev No.	01	Date:	16-01-2019
Shell No.	93002	Furnishing No.		Coach No.	456789
Date of Testing	22-09-2020	Shift of Testing	Shift III	Booked to:	Railway: <b>APR</b> Division: <b>LM</b>

1. Nature of QC Inspection:

2. Sub Assembly / Assembly:

3. Components No reference:

4. (i) Whether offered initially / After Rectification

(i) If rectified, QC Defect Report No:

a. Points re:

b. Points of points re:

c. Points re:

Observation Remarks:

**Submit** **Close**

Data has been saved successfully.

## 7) Issue Cross Check

### Functionalities:

1. Issue Cross Check for Coach list: A Cross Check for Coach is displayed with following properties

- SNo
- Shell No
- Shell type
- Coach No
- Alloted Vendor
- Alloted Date
- PP side Bogie No
- NPP side Bogie No
- Remark given by Furnishing
- QCI Testing Date
- Coach No





The screenshot shows the 'Issue Cross Check for Coach' interface. At the top, there's a header with the CRIS logo, the factory name 'Modern Coach Factory, Raebareli', and the system title 'Production Monitoring System'. Below the header is a navigation bar with options like 'Add', 'Dashboard', 'Production Module', 'Maintenance', 'Machinery Utilization', and 'Furnishing Stage Creation'. The main area contains a table with columns for Coach No., Shell No., Shell Type, Coach Type, Allocated Vendor, Allocated Date, PP side Bogie No., N-PP side Bogie No., Remark given by Furnishing, OQ Testing Date, Coach No., and various testing reports (CCTV, Plumbing, Shower, Fire, BioToxic, AirBrake, CBC, etc.). The table lists several coaches with their respective details and testing status.

Coach No.	Shell No.	Shell Type	Coach Type	Allocated Vendor	Allocated Date	PP side Bogie No.	N-PP side Bogie No.	Remark given by Furnishing	OQ Testing Date	Coach No.	CCTV SIP & SIP Report	Plumbing SIP & SIP Report	Shower Testing Report	Fire Testing Report	BioToxic Testing Report	AirBrake Testing Report	CBC Testing Report	Free Smoke Testing Report
1	93041	LWSON		Hindustan Rober Ltd.	07-04-2020	180113	180316	4		44								
2	93103	LSDO	HUMSARAR			180108	180104	Issue for quality check		456132								
3	93007	LWSC2	LWSON		26-02-2020	180001	180008	Furnishing work completed Offer for quality shop		456701								
4	93004	LWACCN				180107	180106											
5	93002	LSDO		Hindustan Rober Ltd.	01-03-2020	180775	180773	Issue for testing										
6	93003	LWACCN		CUT	01-03-2020	180111	180112	Furnishing work completed										

2. Cross Check: All the checking of Coaches are done here. Select a row for which checking is to be performed. Click on Cross Check in toolbar.



This screenshot is identical to the one above, but with a red circle highlighting the 'Cross Check' button in the top right corner of the table's toolbar.

- List of checks will open.
- Click on the check to be performed.



Cross Check for undefined from Stage: 5

F&PVC Section Name Panel Window & silling Moulding Steel & Bath Larder Working Air Brake Check Latching Panel Check Clamping

Submit Close

A form will open. Enter the data.

Click on Submit button to save the data.

Cross Check for undefined from Stage: 5

F&PVC

Doc No: MCF/RSB/QSP 2010  
Res No: 00  
Date: 1/10/2010

Purchasing No.: G-102  
Stocked To: [Empty]  
Shell No.: 07041

Coach No.: 44  
Regs No.: [Empty]  
Date: 2012

Regs: PP-180223  
MPP: 180210  
Shift: General

Submit Close

A pop-up will appear asking for reconfirmation of the data entered. Click on OK to save the data.



Data has been Submitted successfully.

## 8) Verify Furnishing Component

### Functionalities:

1. Quality Shop Production List: A Quality Shop Production table with following Properties is displayed.

- SNo
- Shell No
- Shell Type
- Coach Type
- Alloted Vendor
- Alloted Date
- PP side Bogie No
- NPP side Bogie No
- Remarks given by Furnishing
- Coach Dispatch Date

2. Verify Component of Furnishing: All the components entered by Furnishing Shop is verified here.

Any changes can be made.

Select the row having Coach Type for which test has to be done. Click on the **Verify Component for Furnishing** menu on toolbar as in image below.



**Modern Coach Factory, Raebareilly**  
Production Monitoring System

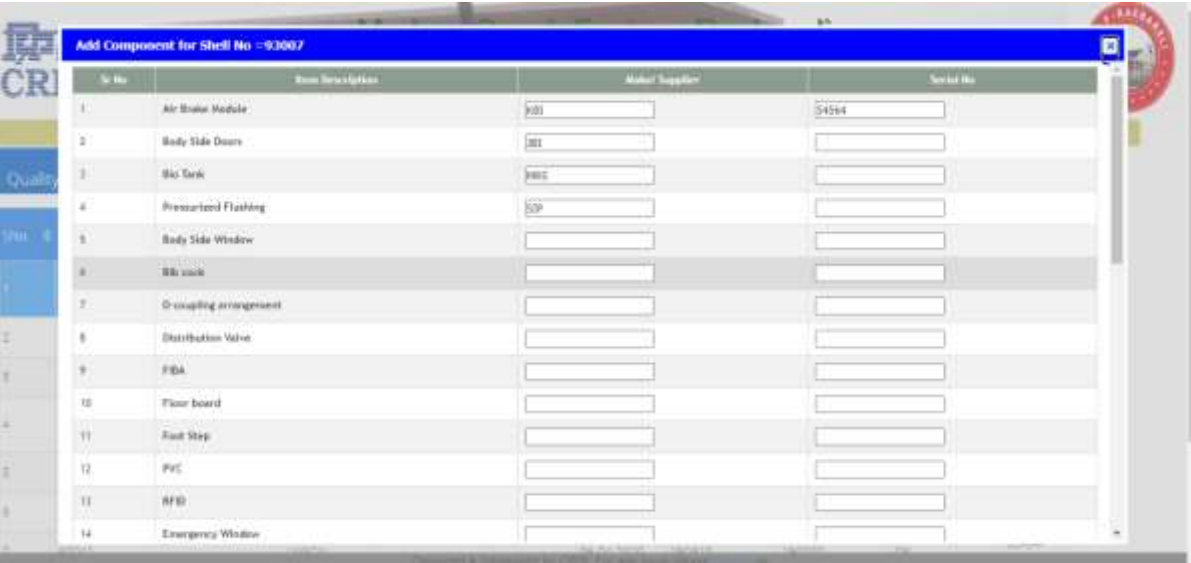
Quality Shop Production

1. Verify Component of Furnishing

Sl. No.	Shell No.	Shell Type	Coach Type	Allocated Vendor	Allocated Date	PP side Bogle No.	NP side Bogle No.	Remark given by furnishing	Coach Dispatch Date
1	93007	LWSC2	LWSCN		26-02-2020	190001	190008	Furnishing work completed. Offer for quality shop.	03-03-2020
2	93103	LSOD	HJMSAFAR			190106	190104	issue for quality check	03-03-2020
3	93002	LSOD	HJMSAFAR	Hindustan Roor Ltd.	01-03-2020	190115	190113	issue for testing	03-03-2020
4	93002	LWACN		CHT	01-03-2020	190111	190112	Furnishing work completed. issue for testing	03-03-2020
5	93045	LWACN	LWSCN		03-04-2020	190308	190157	no	04-04-2020
6	93002	CPWSE	LWSCAC		06-04-2020	190114	190133	OK	08-04-2020
7	93044	LWSCN			04-04-2020	190308	190157	OK	08-04-2020

A form will open.

Enter/Change the data in the form.



**Add Component for Shell No. 93007**

Sl. No.	Item Description	Material Supplier	Serial No.
1	Air Brake Module	<input type="text" value="JBI"/>	<input type="text" value="54594"/>
2	Body Side Doors	<input type="text" value="JBI"/>	<input type="text"/>
3	Wc Tank	<input type="text" value="JBI"/>	<input type="text"/>
4	Pneumated Flashing	<input type="text" value="JBI"/>	<input type="text"/>
5	Body Side Window	<input type="text"/>	<input type="text"/>
6	Wc Tank	<input type="text"/>	<input type="text"/>
7	Coupling arrangement	<input type="text"/>	<input type="text"/>
8	Distribution Valve	<input type="text"/>	<input type="text"/>
9	FBA	<input type="text"/>	<input type="text"/>
10	Floor board	<input type="text"/>	<input type="text"/>
11	Anti Step	<input type="text"/>	<input type="text"/>
12	PVC	<input type="text"/>	<input type="text"/>
13	RFB	<input type="text"/>	<input type="text"/>
14	Emergency Window	<input type="text"/>	<input type="text"/>

## 9) Reports

- Traceability item of furnishing shop
- Missing Data Entry Quality
- SIP Report
- Electric Test Report
- Quality Council Inspection Report