



1	<div></div> <div>Company Name Not Available Bedford, MA USA</div>		Case Name: Methanol-Production-02_10_20_KMSoriano_FINAL.hsc			
2						
3			Unit Set: SI10			
4			Date/Time: Mon Feb 17 22:43:50 2020			
5						
6	Workbook: Case (Main)					
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9						
10	Material Streams				Fluid Pkg:	All
11	Name	Stream 1	Stream 2	Stream 11a	Stream 11b	Stream 18
12	Vapour Fraction	0.0000 *	1.0000 *	1.0000	1.0000	0.0000
13	Temperature (C)	20.00 *	35.00 *	802.1	172.8	86.76
14	Pressure (kPa)	1.000e+04 *	110.0 *	4540	4520 *	4520
15	Molar Flow (kgmole/h)	391.0	1190 *	1190	1190	801.2
16	Mass Flow (kg/h)	1.721e+04 *	2660	2660	2660	1.992e+04
17	Liquid Volume Flow (m3/h)	20.85	34.16	34.16	34.16	23.18
18	Heat Flow (kJ/h)	-1.585e+08	-3.602e+06	2.354e+07	1.180e+06	-2.067e+08
19	Name	Stream 15	Stream 10 (purge)	Stream 8	Stream 3	Stream 6
20	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000
21	Temperature (C)	37.60	31.10	48.87	48.78 *	33.42
22	Pressure (kPa)	4500	4500	5240	5240 *	5240
23	Molar Flow (kgmole/h)	1210	1.000e-02 *	8654	8657	9048
24	Mass Flow (kg/h)	3899	0.1206	1.044e+05	1.044e+05 *	1.216e+05
25	Liquid Volume Flow (m3/h)	35.72	3.440e-04	297.7	297.8	318.6
26	Heat Flow (kJ/h)	-1.289e+07	-898.1	-7.724e+08	-7.726e+08	-9.311e+08
27	Name	Stream 4	Stream 9	Stream 7	Stream 5	Stream 20
28	Vapour Fraction	1.0000	0.9529	1.0000	1.0000	1.0000
29	Temperature (C)	250.0 *	100.6	225.0 *	250.0 *	39.09
30	Pressure (kPa)	5000	4930	5170 *	5100	101.3
31	Molar Flow (kgmole/h)	8264	8264	9048	9048	1.171
32	Mass Flow (kg/h)	1.216e+05	1.216e+05	1.216e+05	1.216e+05	12.52
33	Liquid Volume Flow (m3/h)	286.7	286.7	318.6	318.6	3.767e-02
34	Heat Flow (kJ/h)	-8.908e+08	-9.474e+08	-8.745e+08	-8.670e+08	-6.797e+04
35	Name	Stream 23	Stream 22	Stream 13b	Dummy	Stream 13
36	Vapour Fraction	0.0000	0.0000	0.0000	0.0000	0.0000
37	Temperature (C)	39.09	101.3	31.04 *	250.0	31.10
38	Pressure (kPa)	101.3	110.0	4500 *	5000	4500 *
39	Molar Flow (kgmole/h)	390.4	409.6	821.2 *	0.0000	820.5
40	Mass Flow (kg/h)	1.251e+04	7400	2.116e+04	0.0000	2.114e+04
41	Liquid Volume Flow (m3/h)	15.72	7.427	24.74	0.0000	24.71
42	Heat Flow (kJ/h)	-9.411e+07	-1.147e+08	-2.205e+08	0.0000	-2.203e+08
43	Name	Stream 8a	Stream 14	Stream 12	Stream 19	
44	Vapour Fraction	1.0000	0.8998	1.0000	0.0015	
45	Temperature (C)	31.10	31.00 *	31.10	87.63	
46	Pressure (kPa)	4500	4860	4500 *	500.0	
47	Molar Flow (kgmole/h)	8654	8264	8654	801.2	
48	Mass Flow (kg/h)	1.044e+05	1.216e+05	1.044e+05	1.992e+04	
49	Liquid Volume Flow (m3/h)	297.7	286.7	297.7	23.18	
50	Heat Flow (kJ/h)	-7.772e+08	-9.846e+08	-7.772e+08	-2.067e+08	
51						
52	Compositions				Fluid Pkg:	All
53	Name	Stream 1	Stream 2	Stream 11a	Stream 11b	Stream 18
54	Comp Mole Frac (CO2)	1.0000 *	0.0000 *	0.0000	0.0000	0.0000
55	Comp Mole Frac (CO)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000
56	Comp Mole Frac (Hydrogen)	0.0000 *	0.9863 *	0.9863	0.9863	0.0011
57	Comp Mole Frac (H2O)	0.0000 *	0.0137 *	0.0137	0.0137	0.5096
58	Comp Mole Frac (Methanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.4894
59	Name	Stream 15	Stream 10 (purge)	Stream 8	Stream 3	Stream 6
60	Comp Mole Frac (CO2)	0.0254	0.2176	0.2176	0.2176 *	0.2514
61	Comp Mole Frac (CO)	0.0001	0.0311	0.0311	0.0311 *	0.0297
62	Comp Mole Frac (Hydrogen)	0.9695	0.7476	0.7476	0.7476 *	0.7153
63	Comp Mole Frac (H2O)	0.0009	0.0009	0.0009	0.0009 *	0.0008
64	Comp Mole Frac (Methanol)	0.0041	0.0029	0.0029	0.0029 *	0.0028
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69	Aspen Technology Inc.		Aspen HYSYS Version 11		Page 1 of 2	

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3				Date/Time: Mon Feb 17 22:43:50 2020		
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6	Workbook: Case (Main) (continued)					
7						
8						
9						
10	Compositions (continued)				Fluid Pkg:	All
11	Name	Stream 4	Stream 9	Stream 7	Stream 5	Stream 20
12	Comp Mole Frac (CO2)	0.2278	0.2278	0.2514	0.2514	0.0029
13	Comp Mole Frac (CO)	0.0326	0.0326	0.0297	0.0297	0.0000
14	Comp Mole Frac (Hydrogen)	0.6409	0.6409	0.7153	0.7153	0.7121
15	Comp Mole Frac (H2O)	0.0483	0.0483	0.0008	0.0008	0.0000
16	Comp Mole Frac (Methanol)	0.0505	0.0505	0.0028	0.0028	0.2850
17	Name	Stream 23	Stream 22	Stream 13b	Dummy	Stream 13
18	Comp Mole Frac (CO2)	0.0000	0.0000	0.0375 *	0.2278	0.0374
19	Comp Mole Frac (CO)	0.0000	0.0000	0.0001 *	0.0326	0.0001
20	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.0004 *	0.6409	0.0004
21	Comp Mole Frac (H2O)	0.0001	0.9965	0.4786 *	0.0483	0.4787
22	Comp Mole Frac (Methanol)	0.9998	0.0035	0.4835 *	0.0505	0.4834
23	Name	Stream 8a	Stream 14	Stream 12	Stream 19	
24	Comp Mole Frac (CO2)	0.2176	0.2278	0.2176	0.0000	
25	Comp Mole Frac (CO)	0.0311	0.0326	0.0311	0.0000	
26	Comp Mole Frac (Hydrogen)	0.7476	0.6409	0.7476	0.0011	
27	Comp Mole Frac (H2O)	0.0009	0.0483	0.0009	0.5096	
28	Comp Mole Frac (Methanol)	0.0029	0.0505	0.0029	0.4894	
29						
30	Energy Streams				Fluid Pkg:	All
31	Name	K-202Q	E-201Q	ST-Q	E-203Q	E-201-Q
32	Heat Flow (kJ/h)	2.714e+07	2.236e+07	2.272e+05	3.721e+07	7.516e+06
33	Name	DC-701QC	DC-701QR	1Q	R-201	
34	Heat Flow (kJ/h)	6.318e+07	6.094e+07	4.813e+06	-2.380e+07	
35						
36	Unit Ops					
37	Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
38	K-202	Compressor	Stream 2	Stream 11a	No	500.0 *
39			K-202Q			
40	K-100	Compressor	Stream 8a	Stream 8	No	500.0 *
41			1Q			
42	E-100	Cooler	Stream 11a	Stream 11b	No	500.0 *
43				E-201Q		
44	E-203	Cooler	Stream 9	Stream 14	No	500.0 *
45				E-203Q		
46	ST-201	Refluxed Absorber	Stream 11b	Stream 18	No	2500 *
47			Stream 13b	Stream 15		
48				ST-Q		
49	S-201	Separator	Stream 15	Stream 13	No	500.0 *
50			Stream 14	Stream 12		
51	MIX-100	Mixer	Stream 1	Stream 6	No	500.0 *
52			Stream 3			
53	E-202	Heat Exchanger	Stream 4	Stream 9	No	500.0 *
54			Stream 6	Stream 7		
55	E-201	Heater	Stream 7	Stream 5	No	500.0 *
56			E-201-Q			
57	DC-701	Distillation	Stream 19	Stream 22	No	2500 *
58			DC-701QR	Stream 20		
59				Stream 23		
60				DC-701QC		
61	R-201	Conversion Reactor	Stream 5	Dummy	No	500.0 *
62			R-201	Stream 4		
63				R-201		
64	TEE-100	Tee	Stream 12	Stream 10 (purge)	No	500.0 *
65				Stream 8a		
66	VL-201	Valve	Stream 18	Stream 19	No	500.0 *
67	RCY-1	Recycle	Stream 8	Stream 3	No	3500 *
68	RCY-2	Recycle	Stream 13	Stream 13b	No	3500 *
69	Aspen Technology Inc.		Aspen HYSYS Version 11		Page 2 of 2	