

Job: 254249-1-1

EXPEDITE

Date: 11/08/2021

Customer ALIANT TECH SYSTEMS OPEARATIONS LLC

Job Qty: 2.00

Customer PO SP00125285

Date Rec: 8/18/2021

Container Type Box

Containers: 1 Material: 7075

CE

Part: GW020K2013-1

Rev: -

Description : CONE, PANEL, ORD NO: 16GQ008769, REQ: PR-0450470

Process	Specification
MASK	AS NEEDED
BR-127 Corrosion Inhibitor Primer	597D1056 Rev.G BR-127 CORROSION INHIBITING PRIMER THICKNESS: 0.0002"-0.0006"
FINAL INSPECTION PAINT	597D1056 REV.G PARA 7.3

MASKING? YES

BLUEPRINTS: YES

FIRST ARTICLES? YES

Traveler Planning



Additional Requirements

Req. BY: 8/30/2021 **Silicone Free Requirement**
ALL PROCESSES PERFORMED ARE SILICONE FREE BR-127,
MATERIAL CERTS ATTACHED BATCH HG01LZ EXP DATE:04-22

ADHESION TEST: PASS

PLANNER

INSPECTOR



Seq No.	Oper.	Description	Oper. Qty
277	INSPEC	FINAL INSPECTION-540	2.00



FPL PASTE ETCH ref. EMF-838

1. APPLY FPL PASTE ETCH TO DESIGNATED AREA
AND ALLOW GEL TO REMAIN ON SURFACE FOR 20-25 MINUTES

ETCH TIME: _____

2. RINSE ALL ETCHED SURFACES WITH D.I. WATER FOR 10 MINUTES MIN.
3. OVEN DRY PARTS FOR 20 MINUTES MINIMUM 120-150
4. PRIMER MUST BE APPLIED WITHIN 8 HOURS OF THE ETCH STEP.

DATE COMPLETED: _____ TIME COMPLETED: _____

PLANNER

DATE



11/08/202115:53

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<p><i>FPL PASTE ETCH ref. EMF-838 (insert link here)</i></p> <p>1. APPLY FPL PASTE ETCH TO DESIGNATED AREA AND ALLOW GEL TO REMAIN ON SURFACE FOR 20-25 MINUTES</p> <p>ETCH TIME: _____</p> <p>2. RINSE ALL ETCHED SURFACES WITH D.I. WATER FOR 10 MINUTES MIN.</p> <p>3. OVEN DRY PARTS FOR 20 MINUTES MINIMUM 120-150</p> <p>4. PRIMER MUST BE APPLIED WITHIN 8 HOURS OF THE ETCH STEP.</p> <p>DATE COMPLETED: _____ TIME COMPLETED: _____</p>		<p>PLANNER</p> 	<p>DATE</p> <p>11/08/202115:53</p>
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