

Supply_Chain_Analytics (1)

May 10, 2025

```
[ ]: # Load all the modules we need
# For plotting
import matplotlib.pyplot as plt
import matplotlib
import seaborn as sns
import datetime

# For ML
import sklearn

# For data manipulation
import numpy as np
import pandas as pd

# This makes all the plots to be shown within jupyter
%matplotlib inline
# Setting the default plot size
matplotlib.rcParams['figure.figsize'] = (20.0, 10.0)
```

First load the Excel sheet using pandas and then load each page into a new data frame

```
[ ]: xlsx = pd.ExcelFile('Project.xlsx')

[ ]: customer_order = xlsx.parse('customer order')
material_master = xlsx.parse('Material Master')
sales_past_demand = xlsx.parse('sales past demand')
customer_master = xlsx.parse('Customer Master')
invoice = xlsx.parse('Invoice')
stock_master = xlsx.parse('stock master')
delivery_data = xlsx.parse('Delivery data')
booking_data = xlsx.parse('Booking details')
```

1 Pre-processing of data

1.1 customer order

```
[ ]: pd.isnull(customer_order).describe()
```

```
[ ]:      SONO  ITEM  PTNO  DESC  DATE  ORD_QTY  CUST  PLNT  Price  \
count    39398  39398  39398  39398  39398    39398  39398  39398  39398
unique         1      1      1      1      1        1      1      2      1
top        False  False  False  False  False    False    False  False  False
freq       39398  39398  39398  39398  39398    39398  39398  39388  39398

      customer PO ref PO date
count              39398    39398
unique                1        1
top                  False    False
freq                39398    39398
```

There is some missing data in PLNT. Lets see what they are.

Since there are only 10 values missing, lets fill it with the most common PLNT values.

```
[ ]: customer_order.PLNT.describe()
```

```
[ ]: count    39388.000000
mean         861.837869
std          196.784207
min          130.000000
25%          930.000000
50%          930.000000
75%          930.000000
max          930.000000
Name: PLNT, dtype: float64
```

```
[ ]: customer_order.PLNT.fillna(930, inplace=True)
```

```
[ ]: pd.isnull(customer_order).describe()
```

```
[ ]:      SONO  ITEM  PTNO  DESC  DATE  ORD_QTY  CUST  PLNT  Price  \
count    39398  39398  39398  39398  39398    39398  39398  39398  39398
unique         1      1      1      1      1        1      1      1      1
top        False  False  False  False  False    False    False  False  False
freq       39398  39398  39398  39398  39398    39398  39398  39398  39398

      customer PO ref PO date
count              39398    39398
unique                1        1
top                  False    False
freq                39398    39398
```

`pd.to_datetime(customer_order['PO date'])` gives an error due to some strings which are set to 00:00:00. So we need to remove these first, we do this by setting PO date to the DATE

```
[ ]: customer_order[customer_order['PO date'] == datetime.time(0)].count()
```

```
[ ]: SONO                397
      ITEM                397
      PTNO                397
      DESC                397
      DATE                397
      ORD_QTY             397
      CUST                397
      PLNT                397
      Price               397
      customer PO ref     397
      PO date             397
      dtype: int64
```

1.1.1 Check date format

```
[ ]: customer_order['DATE'][:2]
```

```
[ ]: 0    23-08-2016
      1    23-08-2016
      Name: DATE, dtype: object
```

```
[ ]: customer_order['PO date'][:2]
```

```
[ ]: 0    2016-08-23 00:00:00
      1    2206-08-19 00:00:00
      Name: PO date, dtype: object
```

Fill in the missing 'PO date' with the corresponding values from 'DATE'. To do this, first get the month and day from each corresponding 'DATE' value. and using this and the year (2016) create a datetime.date and assign it to 'PO DATE'

```
[ ]: tmp = customer_order[customer_order['PO date'] == datetime.time(0)]
      day, month = [], []
      for i in tmp['DATE'].str.split('-').values:
          day.append(int(i[0]))
          month.append(int(i[1]))
      customer_order.loc[customer_order['PO date'] == datetime.time(0), 'PO date'] =
      ↪ [datetime.date(2016, m, d) for m, d in zip(month, day)]
```

```
[ ]: customer_order['PO date'] = pd.to_datetime(customer_order['PO date'],
      ↪ format='%Y/%m/%d')
```

```
customer_order['DATE'] = pd.to_datetime(customer_order['DATE'],  
↳format='%d-%m-%Y')
```

```
[ ]: x = (customer_order['DATE'] - customer_order['PO date'])  
customer_order[x.dt.days < 0]
```

```
[ ]:
```

| | SONO | ITEM | PTNO \ |
|-------|-----------|------|----------------|
| 1 | 101195540 | 10 | 6114-80-7101I. |
| 3091 | 101196033 | 10 | 21M-939-2261I. |
| 3092 | 101196033 | 20 | 209-939-7120I. |
| 3093 | 101196033 | 30 | 209-939-7110I. |
| 3094 | 101196033 | 40 | 07155-01125I. |
| 3095 | 101196033 | 50 | 195-30-18271I. |
| 3096 | 101196033 | 60 | 04064-08530I. |
| 3097 | 101196033 | 70 | 707-99-56220I. |
| 3098 | 101196033 | 80 | 707-99-77160I. |
| 3099 | 101196033 | 90 | 707-99-67830I. |
| 3100 | 101196033 | 100 | 707-99-69700I. |
| 9547 | 103122797 | 20 | 202-63-N1140. |
| 9549 | 103122801 | 30 | 07000-13025I. |
| 9550 | 103122801 | 40 | 07000-13032. |
| 10288 | 103124522 | 20 | WL10430C4381. |
| 10523 | 103124893 | 10 | C0010010. |
| 10524 | 103124893 | 20 | S290AFA27005. |
| 10525 | 103124893 | 30 | S290AFA27055. |
| 10526 | 103124893 | 40 | WL10675C2267. |
| 10987 | 103125462 | 10 | V30641148. |
| 10988 | 103125462 | 20 | 207-60-71183I. |
| 10989 | 103125462 | 30 | 6736-51-5142I. |
| 12827 | 101190460 | 10 | 207-60-71183I. |
| 12828 | 101190460 | 20 | 600-185-4100I. |
| 12829 | 101190460 | 30 | 600-181-6740I. |
| 12830 | 101190460 | 40 | 04120-21746I. |
| 12831 | 101190461 | 10 | 20Y-26-22270I. |
| 12832 | 101190461 | 20 | 6217-71-6640I. |
| 12833 | 101190461 | 30 | 6217-71-6650I. |
| 12834 | 101190461 | 40 | 209-38-12460I. |
| ... | ... | ... | ... |
| 31380 | 101193919 | 140 | M30441178. |
| 31381 | 101193920 | 10 | 21W-06-22120I. |
| 31382 | 101193920 | 30 | M30441178. |
| 31383 | 101193920 | 40 | 600-319-5611I. |
| 31384 | 101193920 | 50 | 6736-51-5142I. |
| 31385 | 101193920 | 60 | 707-98-45280I. |
| 31386 | 101193920 | 70 | 600-319-5611I. |
| 31387 | 101193920 | 80 | 600-319-3610I. |
| 31388 | 101193920 | 90 | 600-181-6740I. |

| | | | |
|-------|-----------|-----|-------------------|
| 31389 | 101193920 | 110 | 707-52-15430I. |
| 31390 | 101193920 | 120 | 07000-13032. |
| 31391 | 101193920 | 130 | 20Y-27-11561I. |
| 31392 | 101193920 | 140 | 09244-02496. |
| 31393 | 101193920 | 150 | 207-60-71183I. |
| 31394 | 101193920 | 160 | 04121-21744I. |
| 31395 | 101193920 | 170 | 600-311-9733I. |
| 31396 | 101193920 | 180 | 6732-81-3380I. |
| 31397 | 101193920 | 190 | 600-185-4100I. |
| 31398 | 101193920 | 200 | D205-70-19570RCI. |
| 31399 | 101193920 | 210 | 04121-21744I. |
| 31400 | 101193920 | 220 | 7834-27-3003I. |
| 31401 | 101193920 | 230 | H30441174. |
| 31402 | 101193920 | 240 | K30441176. |
| 31403 | 101193920 | 250 | 6736-51-5142I. |
| 31404 | 101193920 | 260 | M30741167. |
| 31405 | 101193920 | 270 | 707-99-25870I. |
| 31406 | 101193920 | 280 | V30541167. |
| 31407 | 101193920 | 290 | 600-319-3610I. |
| 31408 | 101193920 | 300 | 206-06-61130I. |
| 34644 | 101194455 | 10 | 7834-41-2003I. |

| | | DESC | DATE | ORD_QTY | CUST \ |
|-------|----------|----------------------------------|------------|---------|---------|
| 1 | | ELEMENT ASS'Y (GD623) ^\$ | 2016-08-23 | 3 | LUA1053 |
| 3091 | | ADAPTER (PC600LC-8R) | 2016-09-07 | 3 | A1284 |
| 3092 | | SHIM (PC1250-7) | 2016-09-07 | 1 | A1284 |
| 3093 | | SHIM (PC1250-7) | 2016-09-07 | 1 | A1284 |
| 3094 | | WEAR RING | 2016-09-07 | 2 | A1284 |
| 3095 | | PACKING (D355A-1) 195-30-14210I | 2016-09-07 | 2 | A1284 |
| 3096 | | SNAP RING (D275) | 2016-09-07 | 2 | A1284 |
| 3097 | | SERVICE KIT (PC600LC-6) | 2016-09-07 | 2 | A1284 |
| 3098 | | SERVICE KIT (PC600-6) | 2016-09-07 | 2 | A1284 |
| 3099 | | SERVICE KIT (PC600LC-6) | 2016-09-07 | 2 | A1284 |
| 3100 | | SERVICE KIT (PC600) | 2016-09-07 | 2 | A1284 |
| 9547 | | TUBE (PC130-7) | 2016-05-26 | 1 | BHP0025 |
| 9549 | | O RING | 2016-05-26 | 5 | BHM0072 |
| 9550 | | O RING (PC71) | 2016-05-26 | 5 | BHM0072 |
| 10288 | | HEX.HEAD BOLT M24X365-CL10.9-ZNC | 2016-07-15 | 1 | AHS0170 |
| 10523 | | CONNECTION BELLOW WL2010 | 2016-07-28 | 1 | CGN0054 |
| 10524 | | O-RING FACE SEAL -12 | 2016-07-28 | 1 | CGN0054 |
| 10525 | | O-RING BOSS END -12 | 2016-07-28 | 1 | CGN0054 |
| 10526 | | HOSE | 2016-07-28 | 1 | CGN0054 |
| 10987 | 1000 Hrs | FILTER KIT (PC210-8M0) (KG0) | 2016-08-26 | 2 | DES0418 |
| 10988 | | ELEMENT (PC210-8M0) ^\$ | 2016-08-26 | 2 | DES0418 |
| 10989 | | ENGINE OIL FILTER (PC210-8) ^\$ | 2016-08-26 | 5 | DES0418 |
| 12827 | | ELEMENT (PC210-8M0) ^\$ | 2016-04-05 | 4 | LUA1051 |
| 12828 | | FILTER ASSY (PC210LC-8) ^\$ | 2016-04-05 | 2 | LUA1051 |

| | | | | |
|-------|---|------------|-----|---------|
| 12829 | AIR CLEANER ELEMENT ASSY (PC200-6) ^\$ | 2016-04-05 | 4 | LUA1051 |
| 12830 | V-BELT (PC210-8) | 2016-04-05 | 2 | LUA1051 |
| 12831 | RING (PC200-6) | 2016-04-05 | 2 | LUA1053 |
| 12832 | CLAMP (PC600) | 2016-04-05 | 2 | LUA1053 |
| 12833 | CLAMP (PC600) | 2016-04-05 | 2 | LUA1053 |
| 12834 | FILTER (PC600) (209-38-12550I) | 2016-04-05 | 1 | LUA1053 |
| ... | ... | ... | ... | ... |
| 31380 | KOMATSU Powtr TO 30 (20 LTR) | 2016-07-07 | 8 | DEI0089 |
| 31381 | LAMP ASSY (PC130-7) | 2016-07-07 | 1 | DEI0067 |
| 31382 | KOMATSU Powtr TO 30 (20 LTR) | 2016-07-07 | 6 | DEI0067 |
| 31383 | CARTRIDGE (PC210-8MO) ^\$ | 2016-07-07 | 6 | DEI0067 |
| 31384 | ENGINE OIL FILTER (PC210-8) ^\$ | 2016-07-07 | 8 | DEI0067 |
| 31385 | BUCKET CYLINDER SEAL KIT (PC200-6) | 2016-07-07 | 2 | DEI0067 |
| 31386 | CARTRIDGE (PC210-8MO) ^\$ | 2016-07-07 | 8 | DEI0067 |
| 31387 | FUEL PRE FILTER (PC210LC-8) ^\$ | 2016-07-07 | 8 | DEI0067 |
| 31388 | AIR CLEANER ELEMENT ASSY (PC200-6) ^\$ | 2016-07-07 | 4 | DEI0067 |
| 31389 | BUSHING (07177-07030I) | 2016-07-07 | 4 | DEI0067 |
| 31390 | O RING (PC71) | 2016-07-07 | 20 | DEI0067 |
| 31391 | BOLT (PC200-6) | 2016-07-07 | 20 | DEI0067 |
| 31392 | PIN ASSY (PC200-6) | 2016-07-07 | 30 | DEI0067 |
| 31393 | ELEMENT (PC210-8MO) ^\$ | 2016-07-07 | 2 | DEI0067 |
| 31394 | V-BELT (PC200-6) | 2016-07-07 | 1 | DEI0067 |
| 31395 | SEPARATOR ASSY (PC200-6) ^\$ | 2016-07-07 | 1 | DEI0067 |
| 31396 | V-BELT (PC200-6) | 2016-07-07 | 2 | DEI0067 |
| 31397 | FILTER ASSY (PC210LC-8) ^\$ | 2016-07-07 | 2 | DEI0067 |
| 31398 | TOOTH DURA RC (PC200-6) ^` | 2016-07-07 | 10 | DEI0067 |
| 31399 | V-BELT (PC200-6) | 2016-07-07 | 2 | DEI0067 |
| 31400 | PUMP CONTROLLER (LTK PC200-6)(PC300-6) | 2016-07-07 | 1 | DEI0067 |
| 31401 | KOMATSU DEO 15W40 DH (20 LTR) | 2016-07-07 | 8 | DEI0067 |
| 31402 | KOMATSU HO46-HM (20 LTR) | 2016-07-07 | 2 | DEI0067 |
| 31403 | ENGINE OIL FILTER (PC210-8) ^\$ | 2016-07-07 | 5 | DEI0067 |
| 31404 | 1000 Hrs FILTER KIT (PC200-6) | 2016-07-07 | 2 | DEI0067 |
| 31405 | BUCKET CYLINDER SEAL KIT (PC130-7) | 2016-07-07 | 1 | DEI0067 |
| 31406 | TOOTH POINT SET 25 NOS (PC130,200, 210) | 2016-07-07 | 3 | DEI0067 |
| 31407 | FUEL PRE FILTER (PC210LC-8) ^\$ | 2016-07-07 | 5 | DEI0067 |
| 31408 | SWITCH (PC300SE-6) | 2016-07-07 | 1 | DEI0067 |
| 34644 | GOVERNOR MOTER ASSY (PC200-6, PC130-7) | 2016-07-22 | 1 | CAS0500 |

| | PLNT | Price | customer PO ref | PO date |
|------|-------|-------|----------------------|------------|
| 1 | 930.0 | 6024 | SPR 130_ Ms MONTE CA | 2206-08-19 |
| 3091 | 930.0 | 36422 | 1200617997 | 2016-09-10 |
| 3092 | 930.0 | 366 | 1200617997 | 2016-09-10 |
| 3093 | 930.0 | 303 | 1200617997 | 2016-09-10 |
| 3094 | 930.0 | 1848 | 1200617997 | 2016-09-10 |
| 3095 | 930.0 | 1763 | 1200617997 | 2016-09-10 |
| 3096 | 930.0 | 375 | 1200617997 | 2016-09-10 |
| 3097 | 930.0 | 45217 | 1200617997 | 2016-09-10 |

| | | | | |
|-------|-------|-------|---------------------|------------|
| 3098 | 930.0 | 82255 | 1200617997 | 2016-09-10 |
| 3099 | 930.0 | 46875 | 1200617997 | 2016-09-10 |
| 3100 | 930.0 | 67645 | 1200617997 | 2016-09-10 |
| 9547 | 130.0 | 5646 | ANKIT | 2016-06-01 |
| 9549 | 130.0 | 542 | Madanram | 2016-06-01 |
| 9550 | 130.0 | 21 | Madanram | 2016-06-01 |
| 10288 | 930.0 | 764 | Counter bolt | 2016-07-16 |
| 10523 | 930.0 | 4481 | 3000602559 | 2016-08-22 |
| 10524 | 930.0 | 6 | 3000602559 | 2016-08-22 |
| 10525 | 930.0 | 6 | 3000602559 | 2016-08-22 |
| 10526 | 930.0 | 510 | 3000602559 | 2016-08-22 |
| 10987 | 930.0 | 0 | FOC NS | 2016-08-28 |
| 10988 | 930.0 | 0 | FOC NS | 2016-08-28 |
| 10989 | 930.0 | 0 | FOC NS | 2016-08-28 |
| 12827 | 930.0 | 6899 | SPR_2 PNC Infratech | 2016-05-04 |
| 12828 | 930.0 | 10023 | SPR_2 PNC Infratech | 2016-05-04 |
| 12829 | 930.0 | 7217 | SPR_2 PNC Infratech | 2016-05-04 |
| 12830 | 930.0 | 1610 | SPR_2 PNC Infratech | 2016-05-04 |
| 12831 | 930.0 | 276 | SPR_1 JPA Amelia | 2016-05-04 |
| 12832 | 930.0 | 808 | SPR_1 JPA Amelia | 2016-05-04 |
| 12833 | 930.0 | 744 | SPR_1 JPA Amelia | 2016-05-04 |
| 12834 | 930.0 | 11275 | SPR_1 JPA Amelia | 2016-05-04 |
| ... | ... | ... | ... | ... |
| 31380 | 930.0 | 2908 | July 1st Order Thru | 2016-07-29 |
| 31381 | 930.0 | 9419 | July 1st Order Thru | 2016-07-29 |
| 31382 | 930.0 | 2908 | July 1st Order Thru | 2016-07-29 |
| 31383 | 930.0 | 3523 | July 1st Order Thru | 2016-07-29 |
| 31384 | 930.0 | 1754 | July 1st Order Thru | 2016-07-29 |
| 31385 | 930.0 | 7365 | July 1st Order Thru | 2016-07-29 |
| 31386 | 930.0 | 3523 | July 1st Order Thru | 2016-07-29 |
| 31387 | 930.0 | 3178 | July 1st Order Thru | 2016-07-29 |
| 31388 | 930.0 | 7465 | July 1st Order Thru | 2016-07-29 |
| 31389 | 930.0 | 1812 | July 1st Order Thru | 2016-07-29 |
| 31390 | 930.0 | 18 | July 1st Order Thru | 2016-07-29 |
| 31391 | 930.0 | 314 | July 1st Order Thru | 2016-07-29 |
| 31392 | 930.0 | 197 | July 1st Order Thru | 2016-07-29 |
| 31393 | 930.0 | 7136 | July 1st Order Thru | 2016-07-29 |
| 31394 | 930.0 | 4259 | July 1st Order Thru | 2016-07-29 |
| 31395 | 930.0 | 11869 | July 1st Order Thru | 2016-07-29 |
| 31396 | 930.0 | 4263 | July 1st Order Thru | 2016-07-29 |
| 31397 | 930.0 | 10367 | July 1st Order Thru | 2016-07-29 |
| 31398 | 930.0 | 887 | July 1st Order Thru | 2016-07-29 |
| 31399 | 930.0 | 4259 | July 1st Order Thru | 2016-07-29 |
| 31400 | 930.0 | 29277 | July 1st Order Thru | 2016-07-29 |
| 31401 | 930.0 | 3137 | July 1st Order Thru | 2016-07-29 |
| 31402 | 930.0 | 2658 | July 1st Order Thru | 2016-07-29 |
| 31403 | 930.0 | 1754 | July 1st Order Thru | 2016-07-29 |

```

31404  930.0  23786   July 1st Order Thru 2016-07-29
31405  930.0   5463   July 1st Order Thru 2016-07-29
31406  930.0  16292   July 1st Order Thru 2016-07-29
31407  930.0   3178   July 1st Order Thru 2016-07-29
31408  930.0   4017   July 1st Order Thru 2016-07-29
34644  930.0  59696  SRL/16-17/053 (Anand 2016-07-26

```

[83 rows x 11 columns]

As you can see above there are still ~80 rows which have date > po date, this could perhaps be deleted.

```
[ ]: customer_order.drop(customer_order[x.dt.days < 0].index, inplace=True)
```

1.2 material_master

```
[ ]: material_master.head()
```

```
[ ]:
Material code`      Material Description Type Unit  Model  \
0  01010-61435I.      BOLT (01010-51435I)  ROH  EA  PC450
1  01010-61455I.  BOLT (D65E-12) (01010-31455I.)  ROH  EA   D65
2  01010-61635I.      BOLT (GD511)  ROH  EA  GD511
3  01010-61645I.      BOLT (01010-81645I.)  ROH  EA   D475
4  01010-61650I.  BOLT (HD465) (01010-81650I.)  ROH  EA  HD465

      safety stock  Demand
0                8      30
1                1       2
2                1     12
3                8     32
4                5     18

```

```
[ ]: pd.isnull(material_master).describe()
```

```
[ ]:
      Material code` Material Description  Type  Unit  Model safety stock  \
count                6022                6022  6022  6022  6022        6022
unique                 1                  1      1      1      1          1
top                   False                False False  False  False        False
freq                 6022                6022  6022  6022  6022        6022

      Demand
count    6022
unique     1
top      False
freq     6022

```

No null values here, lets just remove unwated columns: 1. Type 2. Unit


```
[ ]: material_master.drop(['Type', 'Unit'], axis=1, inplace=True)
```

```
[ ]: material_master.columns
```

```
[ ]: Index([u'Material code`, u'Material Description', u'Model', u'safety stock',
          u'Demand'],
          dtype='object')
```

```
[ ]: material_master.rename(columns={'Material code`: 'Material code'},
                             ↪inplace=True)
```

1.3 sales past demand

```
[ ]: sales_past_demand.head()
```

```
[ ]:  Material code`  DEM36  DEM35  DEM34  DEM33  DEM32  DEM31  DEM30  DEM29  \
0  01010-61435I.      6      0      0      0      0      0      5      0
1  01010-61455I.      0      0      0      0      0      0      0      0
2  01010-61635I.      0      0      0      0      0      0      0      0
3  01010-61645I.      0      0      0      0      0      0      0      0
4  01010-61650I.      0      0      0      0      0      0      0      0
```

```
      DEM28  ...  DEM10  DEM9  DEM8  DEM7  DEM6  DEM5  DEM4  DEM3  DEM2  DEM1
0         0  ...      0     4     0     0    16    12     2     0     0     0
1         0  ...      0     0     0     0     0     0     0     2     0     0
2         0  ...      0     0     0     0     0     0     0     8     1     0
3         0  ...      0     0     0     0     0     0     0     0     2     0
4         0  ...      0     0     0     0     0     2     0     0     0     0
```

[5 rows x 37 columns]

This holds the sales demands for given materials for the last 36months, this could be used to make predicitions for future demands. No pre-processing required here

```
[ ]: sales_past_demand.columns
```

```
[ ]: Index([u'Material code`, u'DEM36', u'DEM35', u'DEM34', u'DEM33', u'DEM32',
          u'DEM31', u'DEM30', u'DEM29', u'DEM28', u'DEM27', u'DEM26', u'DEM25',
          u'DEM24', u'DEM23', u'DEM22', u'DEM21', u'DEM20', u'DEM19', u'DEM18',
          u'DEM17', u'DEM16', u'DEM15', u'DEM14', u'DEM13', u'DEM12', u'DEM11',
          u'DEM10', u'DEM9', u'DEM8', u'DEM7', u'DEM6', u'DEM5', u'DEM4', u'DEM3',
          u'DEM2', u'DEM1'],
          dtype='object')
```

```
[ ]: sales_past_demand.rename(columns={'Material code`: 'Material code'},
                             ↪inplace=True)
```

1.4 customer_master

```
[ ]: pd.isnull(customer_master).describe()
```

```
[ ]:      customer code  Name  Street   City PostalCode Region Industry
count           976    976    976    976         976    976      976
unique            1      1      1      1           1      1        1
top             False  False  False  False        False  False   False
freq            976    976    976    976         976    976      976
```

No null values here, lets remove the unwanted columns: 1. Street, 2. City

```
[ ]: customer_master.drop(['Street', 'City'], axis=1, inplace=True)
```

```
[ ]: customer_master.columns
```

```
[ ]: Index([u'customer code', u'Name ', u'PostalCode', u'Region', u'Industry'],
dtype='object')
```

```
[ ]: customer_master.rename(columns={'Name ': 'Name'}, inplace=True)
```

1.5 invoice

```
[ ]: pd.isnull(invoice).describe()
```

```
[ ]:      Bill.Doc.   Item Material code Description Required quantity \
count      39343  39343      39343      39343      39343
unique         1      1          1          1          1
top         False  False      False      False      False
freq      39343  39343      39343      39343      39343

      Billed Quantity  Value delivery doc RefItm Sales ord so Item  Plnt \
count      39343  39343      39343  39343      39343  39343  39343
unique         1      1          1          1          1      1
top         False  False      False  False      False  False  False
freq      39343  39343      39343  39343      39343  39343  39343

      Bill date
count      39343
unique         1
top         False
freq      39343
```

No null values here too. Lets remove unwanted columns: 1. Refitm 2. so item

```
[ ]: invoice.drop(['so Item', 'RefItm'], axis=1, inplace=True)
```

Convert the date to pd_datetime

```
[ ]: invoice['Bill date'] = pd.to_datetime(invoice['Bill date'], format='%Y/%m/%d')
```

```
[ ]: invoice.columns
```

```
[ ]: Index([u'Bill.Doc.', u'Item', u'Material code', u'Description',
          u'Required quantity', u'Billed Quantity', u'Value', u'delivery doc',
          u'Sales ord', u'Plnt', u'Bill date'],
          dtype='object')
```

1.6 stock_master

```
[ ]: stock_master.head()
```

```
[ ]:
      Material  ValA  DocumentNo  Year  Itm  D/C  Amount  Quantity BUn  \
0  01010-61435I.   930    920006718  2016   2  Recpt  167.56         4  EA
1  01010-61435I.   930    920006757  2016  21  Issu  167.56         4  EA
2  01010-61435I.   930    920009004  2016   2  Recpt  502.68        12  EA
3  01010-61435I.   930    920009049  2016   1  Issu  502.68        12  EA
4  01010-61435I.   930    920011287  2016  13  Recpt  708.00        15  EA
```

```
      Pstng Date
0  2016-04-22
1  2016-04-22
2  2016-04-29
3  2016-04-29
4  2016-05-04
```

```
[ ]: pd.isnull(stock_master).describe()
```

```
[ ]:
      Material  ValA  DocumentNo  Year  Itm  D/C  Amount  Quantity  \
count      68555  68555      68555  68555  68555  68555  68555      68555
unique         1     1         1     1     1     1     1         1
top          False  False      False  False  False  False  False      False
freq      68555  68555      68555  68555  68555  68555  68555      68555
```

```
      BUn Pstng Date
count  68555      68555
unique     1         1
top      False      False
freq  68555      68555
```

No null values here. Lets remove unwanted columns: 1. Year 2. ValA

```
[ ]: stock_master.drop(['ValA', 'Year'], axis=1, inplace=True)
```

Convert date to pd_datetime

```
[ ]: stock_master['Pstng Date'] = pd.to_datetime(stock_master['Pstng Date'],  
↪format='%Y/%m/%d')
```

```
[ ]: stock_master.columns
```

```
[ ]: Index([u'Material', u'DocumentNo', u'Itm', u'D/C', u'Amount', u'    Quantity',  
        u'BUUn', u'Pstng Date'],  
        dtype='object')
```

```
[ ]: stock_master.rename(columns={'    Quantity': 'Quantity'}, inplace=True)
```

1.7 delivery data

```
[ ]: delivery_data.head()
```

```
[ ]:
```

| | Delivery no | delivery Item | Material | Plnt | Delivery quantity | Unit | \ |
|---|-------------|---------------|----------------|------|-------------------|------|---|
| 0 | 81211954 | 10 | 600-181-6740I. | 299 | 1 | EA | |
| 1 | 81211955 | 10 | 600-181-6740I. | 299 | 1 | EA | |
| 2 | 81211957 | 10 | 600-411-1151I. | 299 | 1 | EA | |
| 3 | 81211967 | 10 | 600-411-1151I. | 299 | 1 | EA | |
| 4 | 81212008 | 10 | WL10670A2582. | 930 | 1 | EA | |


```
[ ]:
```

| | date | Description | sales ord | \ |
|---|------------|---|-----------|---|
| 0 | 2016-04-04 | AIR CLEANER ELEMENT ASSY (PC200-6) ^\$ | 103121287 | |
| 1 | 2016-04-04 | AIR CLEANER ELEMENT ASSY (PC200-6) ^\$ | 103121288 | |
| 2 | 2016-04-04 | CORROSION RESISTOR FILTER (PC200-6) ^\$ | 103121290 | |
| 3 | 2016-04-04 | CORROSION RESISTOR FILTER (PC200-6) ^\$ | 103121289 | |
| 4 | 2016-04-05 | TUBE-LIFT BORE SPOOL | 103121296 | |


```
[ ]:
```

| | sale ord | item |
|---|----------|------|
| 0 | 10 | |
| 1 | 10 | |
| 2 | 10 | |
| 3 | 10 | |
| 4 | 10 | |

Dropping plant and unit, as its not needed

```
[ ]: delivery_data.drop(['Plnt', 'Unit'], axis=1, inplace=True)
```

```
[ ]: pd.isnull(delivery_data).describe()
```

```
[ ]:
```

| | Delivery no | delivery Item | Material | Delivery quantity | date | \ |
|--------|-------------|---------------|----------|-------------------|-------|---|
| count | 40356 | 40356 | 40356 | 40356 | 40356 | |
| unique | 1 | 1 | 1 | 1 | 1 | |
| top | False | False | False | False | False | |
| freq | 40356 | 40356 | 40356 | 40356 | 40356 | |

| | Description | sales ord | sale ord item |
|--------|-------------|-----------|---------------|
| count | 40356 | 40356 | 40356 |
| unique | 1 | 1 | 1 |
| top | False | False | False |
| freq | 40356 | 40356 | 40356 |

No missing data here

```
[ ]: delivery_data.columns
```

```
[ ]: Index([u'Delivery no', u'delivery Item', u'Material', u'Delivery quantity',
          u'date', u'Description', u'sales ord ', u'sale ord item'],
          dtype='object')
```

```
[ ]: delivery_data.rename(columns={'sales ord ': 'sales ord'}, inplace=True)
```

1.8 booking_data

```
[ ]: booking_data.head()
```

```
[ ]:
   Delivery no Delivery date  ShPt S0rg. Consignment details \
0      81211954   2016-04-04   299   50  LOCAL COLLECTION - PRASHANT
1      81211955   2016-04-04   299   50  LOCAL COLLECTION - PRASHANT
2      81211957   2016-04-04   299   50  LOCAL COLLECTION - PRASHANT
3      81211967   2016-04-04   299   50  LOCAL COLLECTION - PRASHANT
4      81212008   2016-04-05   930   50    BYHAND RAKESH 05-04-2016
```

| | GC date | Recpt date |
|---|------------|------------|
| 0 | 2016-04-11 | 2016-05-05 |
| 1 | 2016-04-11 | 2016-05-05 |
| 2 | 2016-04-11 | 2016-05-05 |
| 3 | 2016-04-11 | 2016-05-05 |
| 4 | 2016-04-05 | 2016-04-06 |

```
[ ]: pd.isnull(booking_data).describe()
```

```
[ ]:
   Delivery no Delivery date  ShPt S0rg. Consignment details GC date \
count      8445      8445   8445   8445      8445      8445
unique         1         1     1     1         2         2
top      False      False  False  False      False      False
freq      8445      8445   8445   8445      7559      8441
```

| | Recpt date |
|--------|------------|
| count | 8445 |
| unique | 2 |
| top | False |

freq 8443

There are null values in Consignment details, GC date and Recpt date, lets have a look

```
[ ]: booking_data.loc[pd.isnull(booking_data['Consignment details']), 'Consignment_
    ↳details'] = "No details"
```

For GC date and Recpt date, we can only 3~4 rows are missing data, lets drop these rows

```
[ ]: booking_data.drop(booking_data[pd.isnull(booking_data['GC date'])].index,
    ↳inplace=True)
```

```
[ ]: booking_data[pd.isnull(booking_data['Recpt date'])]
```

```
[ ]: Empty DataFrame
      Columns: [Delivery no, Delivery date, ShPt, SOrg., Consignment details, GC date,
      Recpt date]
      Index: []
```

Luckily the fields which were missing the GC date and Recpt date, were overlapping. Lets drop unwanted rows: 1. ShPt 2. SOrg.

```
[ ]: booking_data.drop(['ShPt', 'SOrg.'], axis=1, inplace=True)
```

2 Merging the tables

Since there are multiple tables and there is a strong relation amongst these tables, we could merge the tables for easier access and manipulation

2.0.1 Customer Order and Master

```
[ ]: customer = pd.merge(customer_master, customer_order, left_on=['customer code'],
    ↳right_on=['CUST'])
```

```
[ ]: customer.drop(['CUST'], axis=1, inplace=True)
```

```
[ ]: print('Customer order:', len(customer_order))
      print('Customer master:', len(customer_master))
      print('Customer:', len(customer))
```

```
('Customer order:', 39315)
```

```
('Customer master:', 976)
```

```
('Customer:', 39315)
```

No data loss here

2.1 Bill

We can see that there is no unique key, lets try and find a combination of keys to get a unique key

Using ['Sales ord', 'Item', 'Billed Quantity'] from invoice and ['sales ord', 'sale ord item', 'Delivery quantity'] from delivery data, we can get the unique row for merging

```
[ ]: bill = pd.merge(invoice, delivery_data, left_on=['Sales ord', 'Item', 'Billed_Quantity'], right_on=['sales ord', 'sale ord item', 'Delivery quantity'])

[ ]: bill.drop(['sales ord', 'sale ord item', 'Delivery quantity'], axis=1, inplace=True)

[ ]: bill.drop(['Description_x'], axis = 1, inplace=True)
bill.rename(columns={'Description_y': 'Description'}, inplace=True)

[ ]: bill.rename(columns={'date': 'delivery date'}, inplace=True)

[ ]: (bill['delivery Item'] == bill['Item']).value_counts()

[ ]: True      40307
      dtype: int64

[ ]: bill.drop(['Item'], axis=1, inplace=True)

[ ]: len(bill.groupby(['Delivery no']).count())

[ ]: 7844
```

Now we can merge the booking data onto the bill

```
[ ]: bill = pd.merge(bill, booking_data, on='Delivery no', how='left')
```

3 Analysis of Duplicates

3.1 Bill

lets drop these duplicates

```
[ ]: bill.drop(bill[bill.duplicated(['Sales ord', 'Delivery no', 'Description', 'Consignment details', 'Value'])].index, inplace=True)
```

3.1.1 Customer

```
[ ]: customer[customer.duplicated(['PTNO', 'customer code', 'SONO', 'Price', 'ITEM'], keep=False)]
```

```
[ ]: Empty DataFrame
Columns: [customer code, Name, PostalCode, Region, Industry, SONO, ITEM, PTNO,
DESC, DATE, ORD_QTY, PLNT, Price, customer PO ref, PO date]
Index: []
```

3.1.2 material_master

```
[ ]: material_master[material_master.duplicated(['Material code'], keep=False)]
```

```
[ ]: Empty DataFrame
Columns: [Material code, Material Description, Model, safety stock, Demand]
Index: []
```

3.1.3 stock master

```
[ ]: stock_master.head(2)
```

```
[ ]:
      Material  DocumentNo  Itm  D/C  Amount  Quantity  BUn  Pstng Date
0  01010-61435I.    920006718   2  Recpt  167.56         4  EA  2016-04-22
1  01010-61435I.    920006757  21  Issu   167.56         4  EA  2016-04-22
```

```
[ ]: stock_master[stock_master.duplicated(['Material', 'Itm', 'DocumentNo'],
↪keep=False)]
```

```
[ ]: Empty DataFrame
Columns: [Material, DocumentNo, Itm, D/C, Amount, Quantity, BUn, Pstng Date]
Index: []
```

3.1.4 sales_past_demand

```
[ ]: sales_past_demand.head(2)
```

```
[ ]:
      Material code  DEM36  DEM35  DEM34  DEM33  DEM32  DEM31  DEM30  DEM29  \
0  01010-61435I.        6      0      0      0      0      0      5      0
1  01010-61455I.        0      0      0      0      0      0      0      0

      DEM28  ...  DEM10  DEM9  DEM8  DEM7  DEM6  DEM5  DEM4  DEM3  DEM2  DEM1
0      0  ...      0     4     0     0    16    12     2     0     0     0
1      0  ...      0     0     0     0     0     0     0     2     0     0
```

[2 rows x 37 columns]

```
[ ]: sales_past_demand[sales_past_demand.duplicated(['Material code'], keep=False)]
```

```
[ ]: Empty DataFrame
Columns: [Material code, DEM36, DEM35, DEM34, DEM33, DEM32, DEM31, DEM30, DEM29,
```



```
DEM28, DEM27, DEM26, DEM25, DEM24, DEM23, DEM22, DEM21, DEM20, DEM19, DEM18,
DEM17, DEM16, DEM15, DEM14, DEM13, DEM12, DEM11, DEM10, DEM9, DEM8, DEM7, DEM6,
DEM5, DEM4, DEM3, DEM2, DEM1]
```

```
Index: []
```

```
[0 rows x 37 columns]
```

4 End of Pre-Processing

Now the data has been cleaned up and duplicates have been removed. We've also merged relevant data together to get new df's.

Currently we have the following DF's: 1. bill 2. customer 3. sales_past_demand 4. stock_master 5. material master

5 Data Analysis

6 Order to Delivery reports

The order to delivery analysis comprises finding the following: 1. Order to delivery note generation 2. Delivery to invoice generation 3. Invoice to consignment 4. Consignment to reaching customers(Recpt date)

6.1 1.Order to delivery note generation

```
[ ]: # Bill is missing the PO Date, which we need, lets add that

tmp = customer[['SONO', 'PO date', 'ITEM']]
bill = bill.merge(tmp, how='left', left_on=['Sales ord', 'delivery Item'],
    ↳right_on=['SONO', 'ITEM'])
bill.drop(['SONO', 'ITEM'], axis=1, inplace=True)

[ ]: order_to_delivery = bill[['PO date', 'Delivery date']]
order_to_delivery.loc[:, 'ORD_to_DEL'] = order_to_delivery['Delivery date'] -
    ↳order_to_delivery['PO date']
```

```
/usr/lib/python2.7/site-packages/pandas/core/indexing.py:297:
```

```
SettingWithCopyWarning:
```

```
A value is trying to be set on a copy of a slice from a DataFrame.
```

```
Try using .loc[row_indexer,col_indexer] = value instead
```

```
See the caveats in the documentation: http://pandas.pydata.org/pandas-docs/stable/indexing.html#indexing-view-versus-copy
```

```
self.obj[key] = _infer_fill_value(value)
```

```
/usr/lib/python2.7/site-packages/pandas/core/indexing.py:477:
```

```
SettingWithCopyWarning:
```

```
A value is trying to be set on a copy of a slice from a DataFrame.
```

Try using `.loc[row_indexer,col_indexer] = value` instead

See the caveats in the documentation: <http://pandas.pydata.org/pandas-docs/stable/indexing.html#indexing-view-versus-copy>

```
self.obj[item] = s
```

```
[ ]: order_to_delivery.head(2)
```

```
[ ]:      PO date Delivery date  ORD_to_DEL
0 2016-05-16    2016-06-06      21 days
1 2016-05-13    2016-06-08      26 days
```

```
[ ]: tmp = order_to_delivery['ORD_to_DEL'].value_counts().reset_index()
tmp.columns = ['Days', 'Count']
tmp['Days'] = tmp['Days'].apply(lambda x: x.days)
tmp.sort_values(by=['Days'], inplace=True)
tmp = tmp.reset_index().drop('index', axis=1)
```

```
[ ]: def display_days_difference(tmp, title):

    df = pd.DataFrame(columns=['Days', 'cum'])
    for i in xrange(7):
        df.loc[i] = [str(i) + ' days', tmp[tmp['Days'] <= i]['Count'].sum()]
    df.loc[7] = ['< 1 week', tmp[tmp['Days'] <= 7]['Count'].sum()]
    df.loc[8] = ['< 2 weeks', tmp[tmp['Days'] <= 14]['Count'].sum()]
    df.loc[9] = ['< 3 weeks', tmp[tmp['Days'] <= 21]['Count'].sum()]
    df.loc[10] = ['< 1 month', tmp[tmp['Days'] <= 30]['Count'].sum()]
    df.loc[11] = ['> 1 month', tmp['Count'].sum()]

    df['Count'] = df['cum']
    for i in xrange(11, 0, -1):
        df.loc[i, 'Count'] = df.loc[i, 'Count'] - df.loc[i - 1, 'Count']

    df['percentage'] = 100*df.Count/df.Count.sum()
    df['cum percent'] = df.percentage.cumsum()

    #setting font size
    plt.rc('axes', titlesize=30)      # fontsize of the axes title
    plt.rc('axes', labelsz=15)       # fontsize of the x and y labels
    plt.rc('xtick', labelsz=12)      # fontsize of the tick labels
    plt.rc('ytick', labelsz=15)      # fontsize of the tick labels

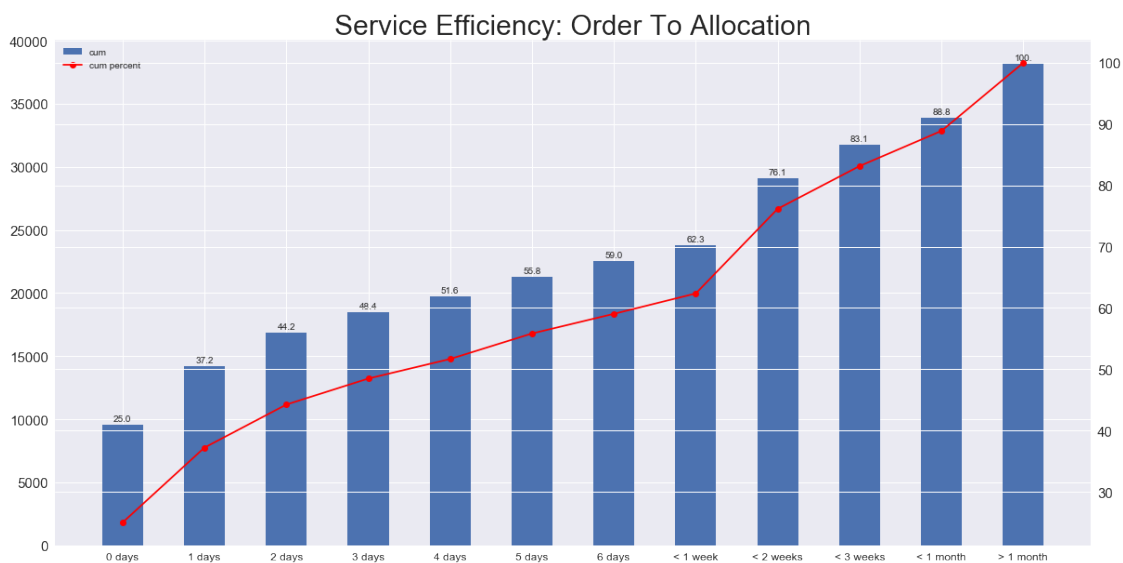
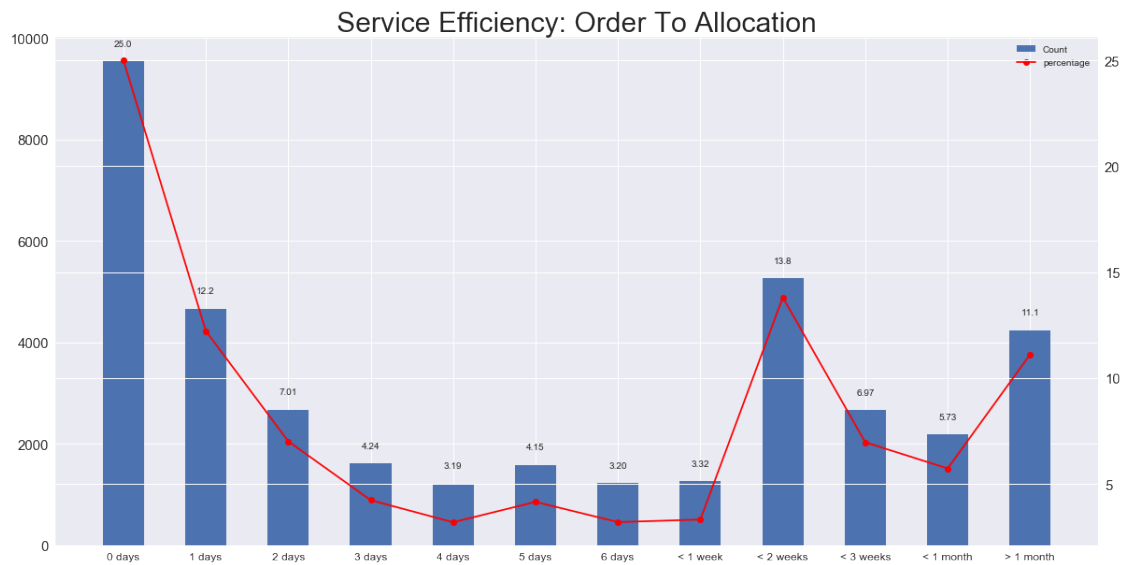
    for (i, j) in [('Count', 'percentage'), ('cum', 'cum percent')]:
        fig, ax1 = plt.subplots()
        ax2 = ax1.twinx()
        ax1.bar([x for x in xrange(len(df))], df[i], width=.5, label=i)
        ax2.plot([x for x in xrange(len(df))], df[j], color='red', marker='o')
```

```

for k in xrange(len(df)):
    ax1.text(k, df[i][k] + 300, str(float(df[j][k]))[:4],
horizontalalignment='center')
plt.xticks([x for x in xrange(len(df))], df['Days'])
h1, l1 = ax1.get_legend_handles_labels()
h2, l2 = ax2.get_legend_handles_labels()
ax1.legend(h1+h2, l1+l2, loc=0)
plt.title(title)
plt.show()

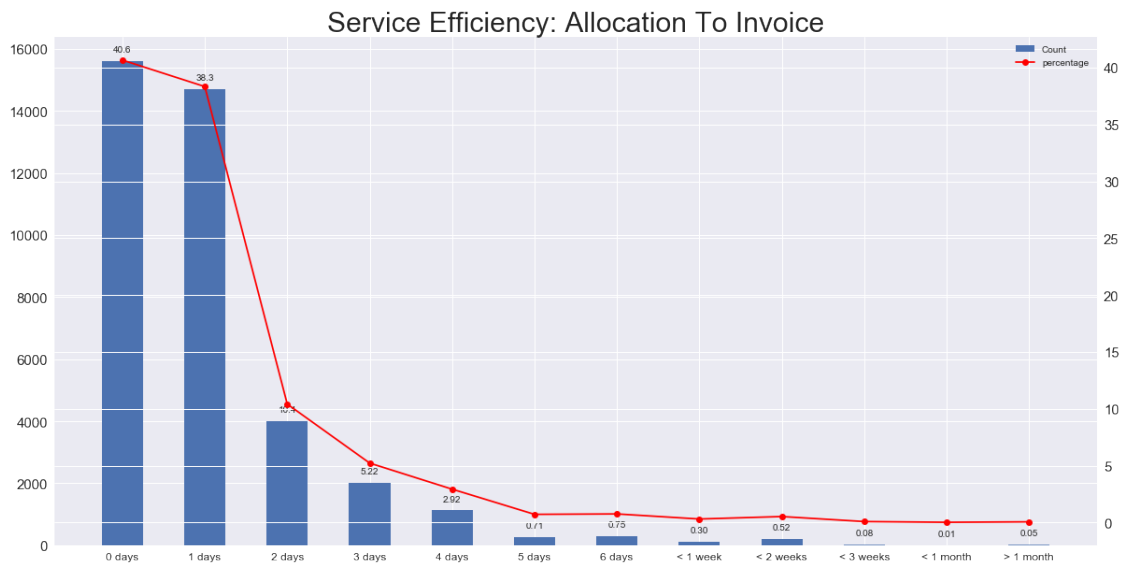
```

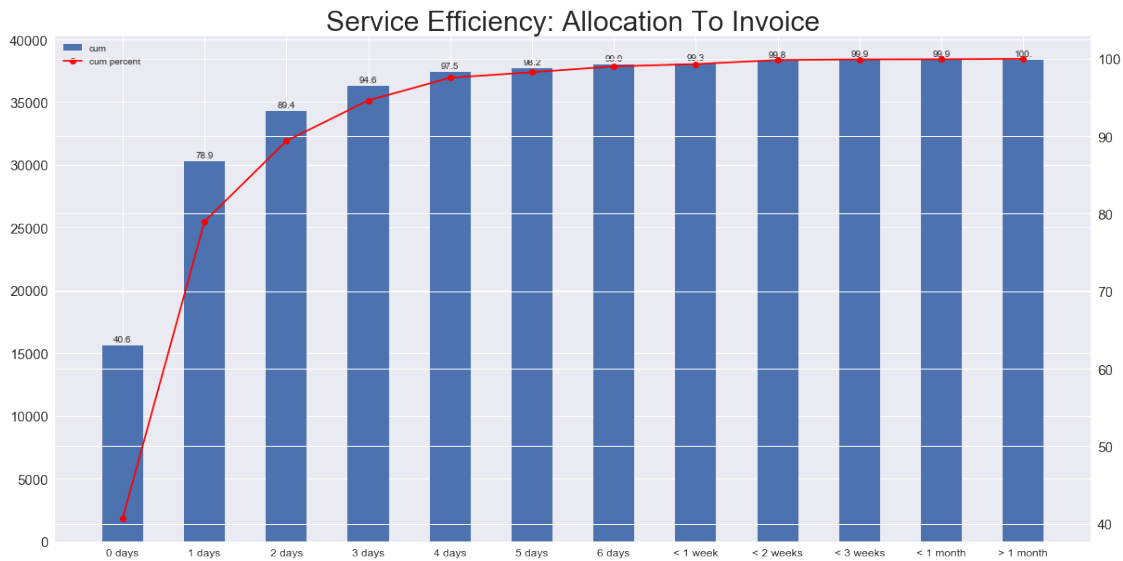
```
[ ]: display_days_difference(tmp, 'Service Efficiency: Order To Allocation')
```



6.2 2. Delivery to invoice generation.

```
[ ]: delivery_to_bill = bill[['Bill date', 'Delivery date']]
delivery_to_bill.loc[:, 'DEL_TO_BILL'] = delivery_to_bill['Bill date'] -
    delivery_to_bill['Delivery date']
tmp = delivery_to_bill['DEL_TO_BILL'].value_counts().reset_index()
tmp.columns = ['Days', 'Count']
tmp['Days'] = tmp['Days'].apply(lambda x: x.days)
tmp.sort_values(by=['Days'], inplace=True)
tmp = tmp.reset_index().drop('index', axis=1)
display_days_difference(tmp, 'Service Efficiency: Allocation To Invoice')
```





6.3 3. Invoice to consignment generation

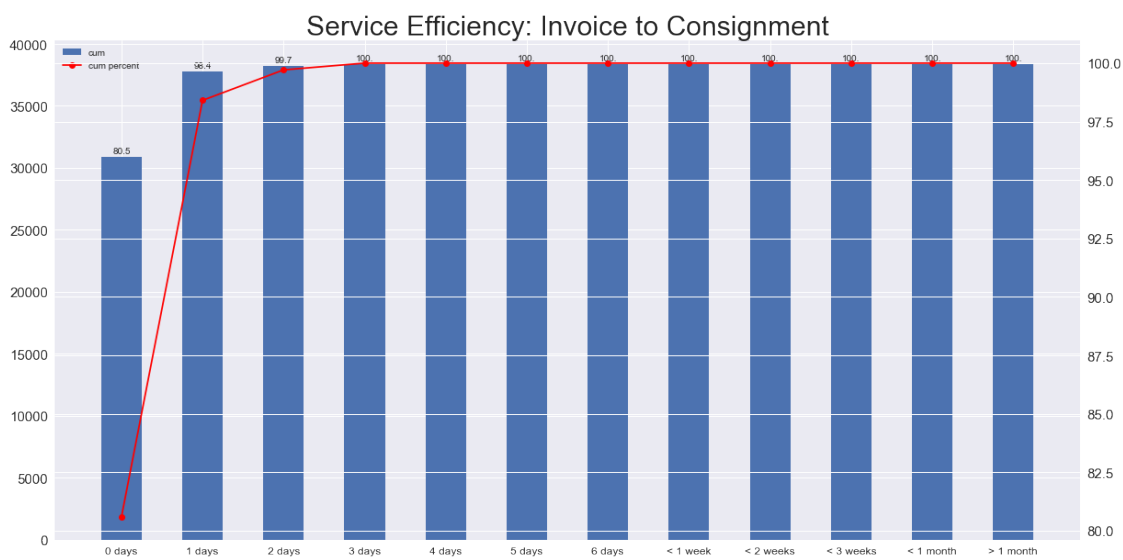
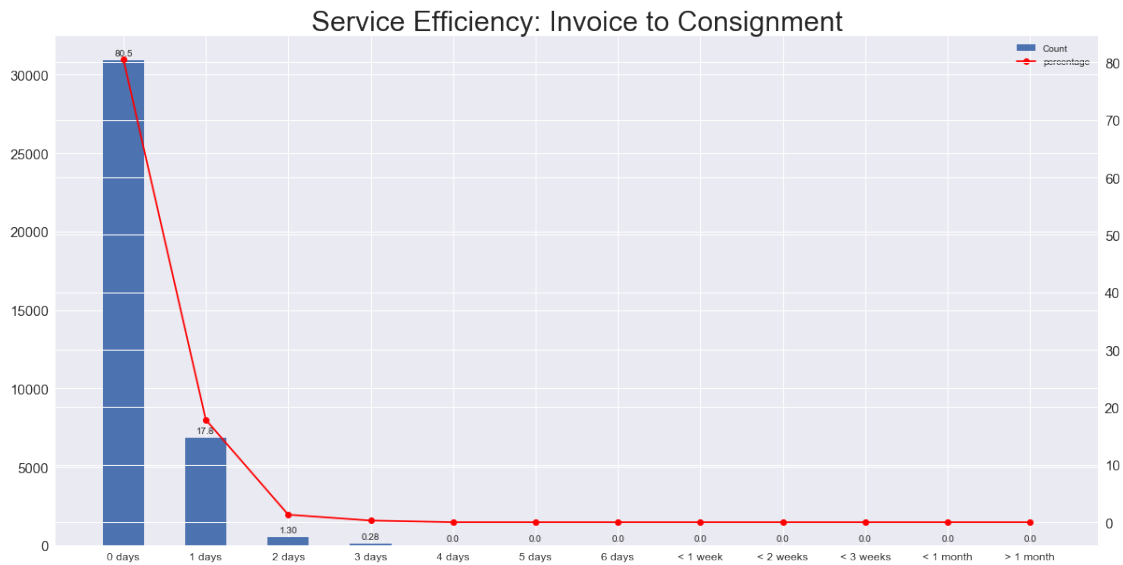
```
[ ]: bill_to_GC = bill[['Bill date', 'GC date']]
bill_to_GC.loc[:, 'BILL_TO_GC'] = bill_to_GC['GC date'] - bill_to_GC['Bill_
↵date']
bill_to_GC.loc[:, 'BILL_TO_GC'] = bill_to_GC['BILL_TO_GC'].dt.components.days
```

```
[ ]: def test2 (row):
    if row['BILL_TO_GC'] < -10 :
        return 3
    if row['BILL_TO_GC'] < -5 :
        return 2
    if row['BILL_TO_GC'] < -1 :
        return 1

    return 0
```

```
[ ]: bill_to_GC.loc[:, 'BILL_TO_GC'] = bill_to_GC.apply(lambda row: test2 (row),axis_
↵=1)
bill_to_GC.loc[:, 'BILL_TO_GC'] = pd.to_timedelta(bill_to_GC['BILL_TO_GC'],_
↵unit='D')
```

```
[ ]: tmp = bill_to_GC['BILL_TO_GC'].value_counts().reset_index()
tmp.columns = ['Days', 'Count']
tmp['Days'] = tmp['Days'].apply(lambda x: x.days)
tmp.sort_values(by=['Days'], inplace=True)
tmp = tmp.reset_index().drop('index', axis=1)
display_days_difference(tmp, 'Service Efficiency: Invoice to Consignment')
```

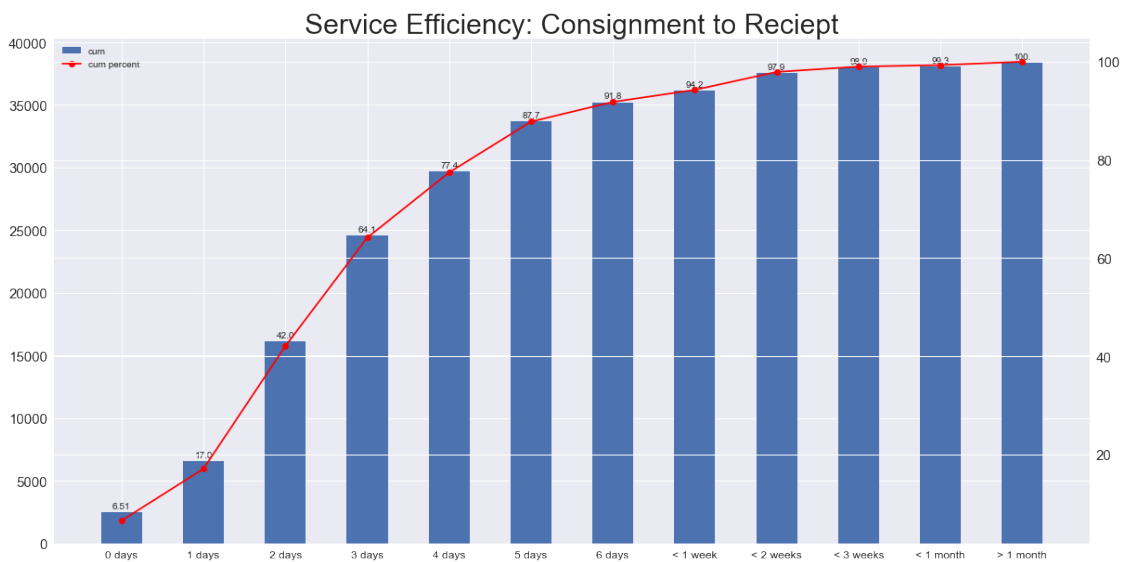
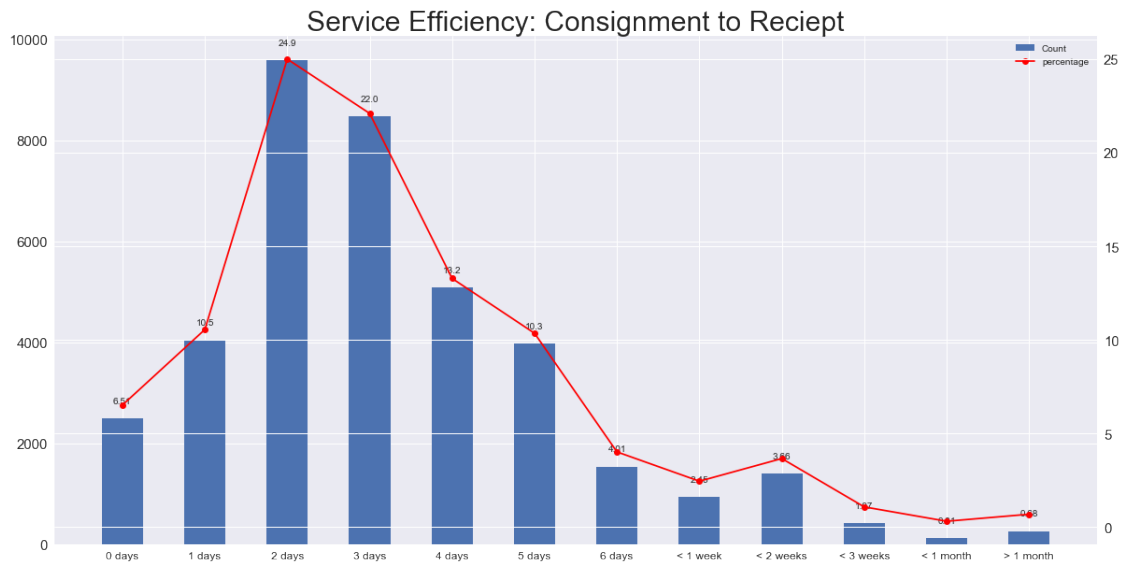


6.4 4. Consignment to receipt

```
[ ]: GC_to_recpt = bill[['GC date', 'Recpt date']]
GC_to_recpt.loc[:, 'GC_TO_RECPT'] = GC_to_recpt['Recpt date'] - GC_to_recpt['GC_
↪date']

tmp = GC_to_recpt['GC_TO_RECPT'].value_counts().reset_index()
tmp.columns = ['Days', 'Count']
tmp['Days'] = tmp['Days'].apply(lambda x: x.days)
tmp.sort_values(by=['Days'], inplace=True)
tmp = tmp.reset_index().drop('index', axis=1)
```

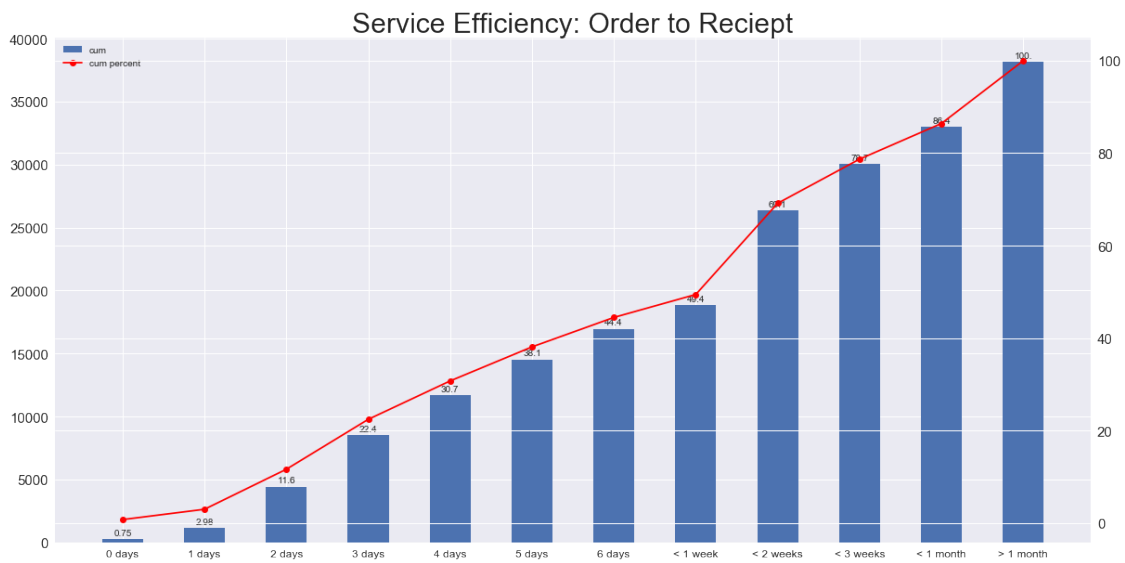
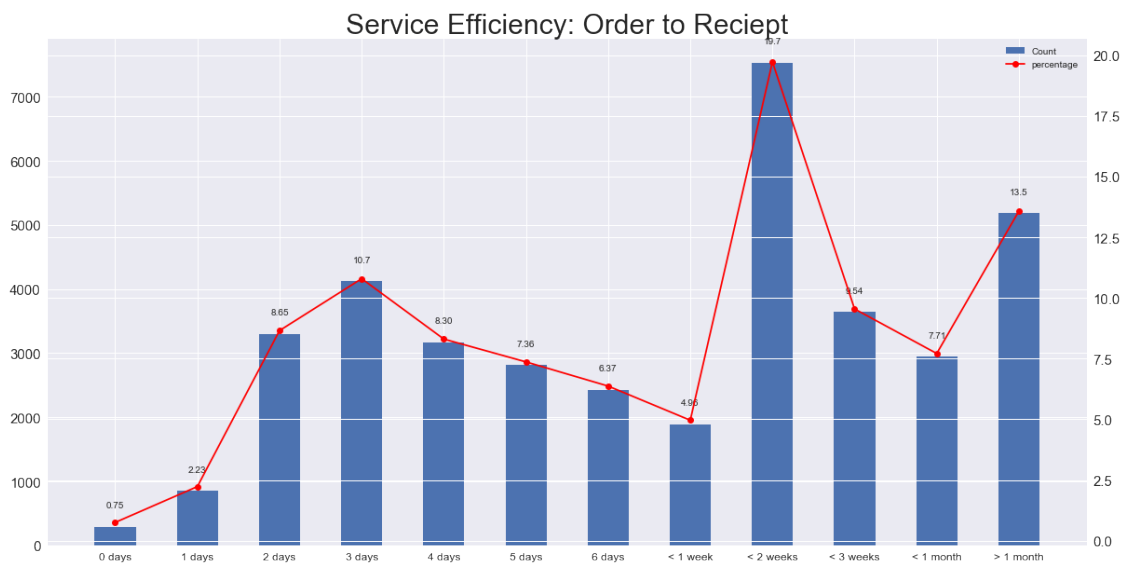
```
display_days_difference(tmp, 'Service Efficiency: Consignment to Reciept')
```



6.5 TOTAL TIME

```
[ ]: PO_to_recpt = bill[['PO date', 'Recpt date']]
PO_to_recpt.loc[:, 'PO_TO_RECPT'] = PO_to_recpt['Recpt date'] - PO_to_recpt['PO_
↵date']
tmp = PO_to_recpt['PO_TO_RECPT'].value_counts().reset_index()
tmp.columns = ['Days', 'Count']
tmp['Days'] = tmp['Days'].apply(lambda x: x.days)
```

```
tmp.sort_values(by=['Days'], inplace=True)
tmp = tmp.reset_index().drop('index', axis=1)
display_days_difference(tmp, 'Service Efficiency: Order to Receipt')
```



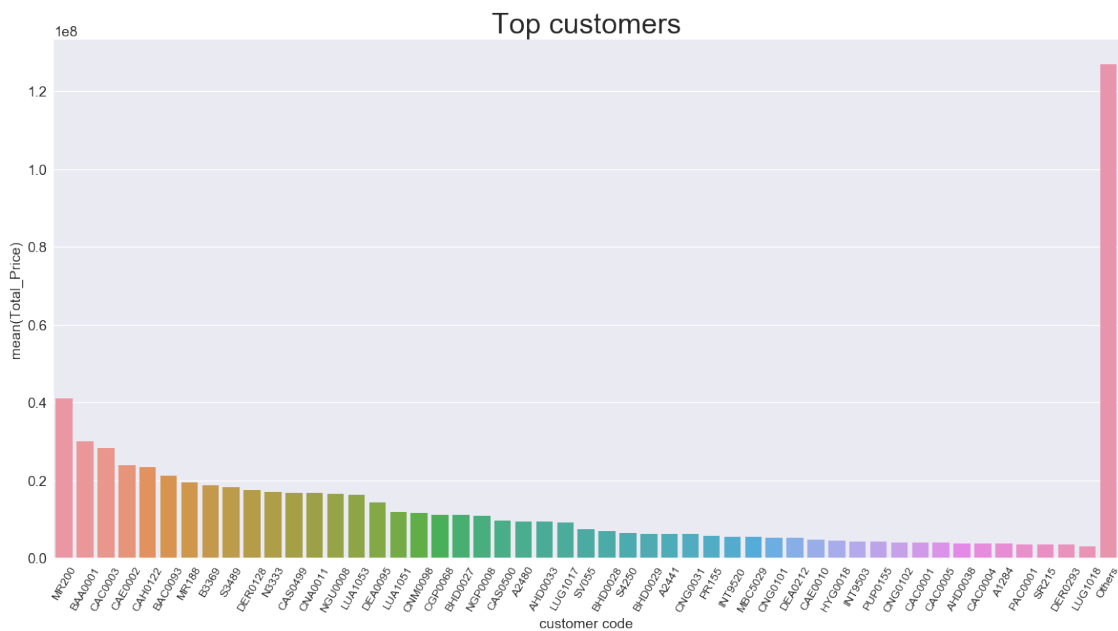
7 Customer wise sales

```
[ ]: tmp = customer[['customer code', 'Total_Price']]
tmp = tmp.groupby(['customer code']).sum().reset_index()
tmp.sort_values(by='Total_Price', ascending=False, inplace=True)
tmp = tmp.reset_index(drop=True)

tmp2 = tmp.loc[50:]
tmp = tmp.loc[:49]
tmp.loc[50] = ['Others', tmp2['Total_Price'].sum()]
```

```
[ ]: sns.barplot(x='customer code', y='Total_Price', data=tmp)
plt.xticks(rotation=60)
plt.title("Top customers")
plt.plot()
```

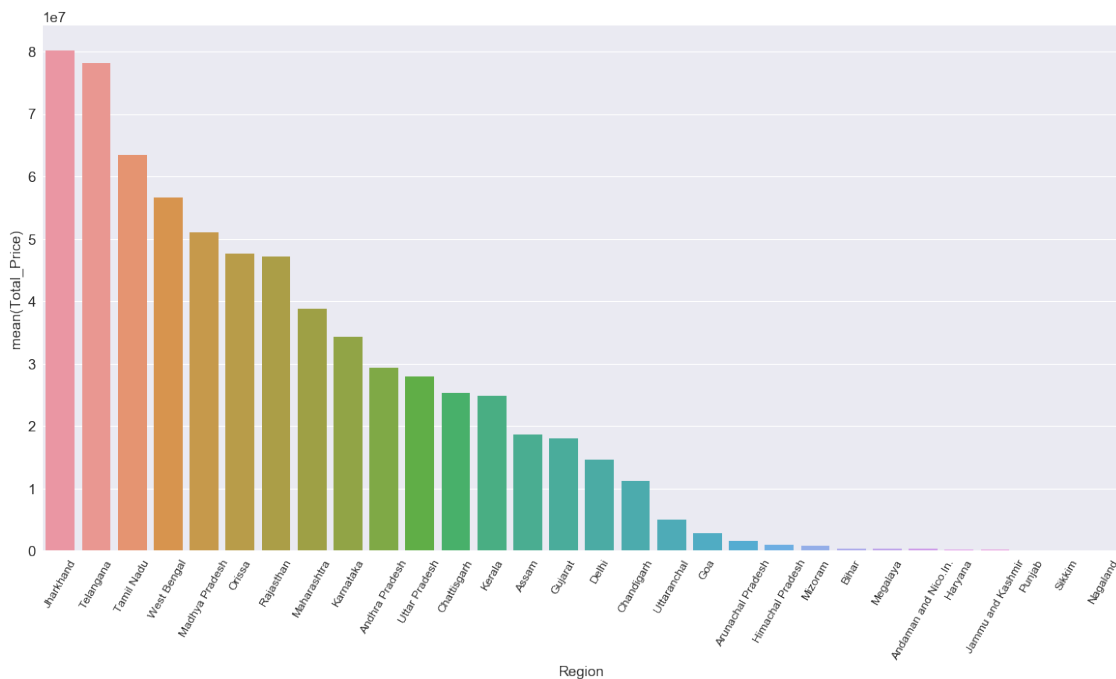
```
[ ]: [ ]
```



8 Region wise Sales

```
[ ]: df = customer.groupby('Region')['Total_Price'].sum().reset_index()
# sort by income
df = df.sort_values(by='Total_Price', ascending=False)
df = df.reset_index(drop=True)
```

[]: []

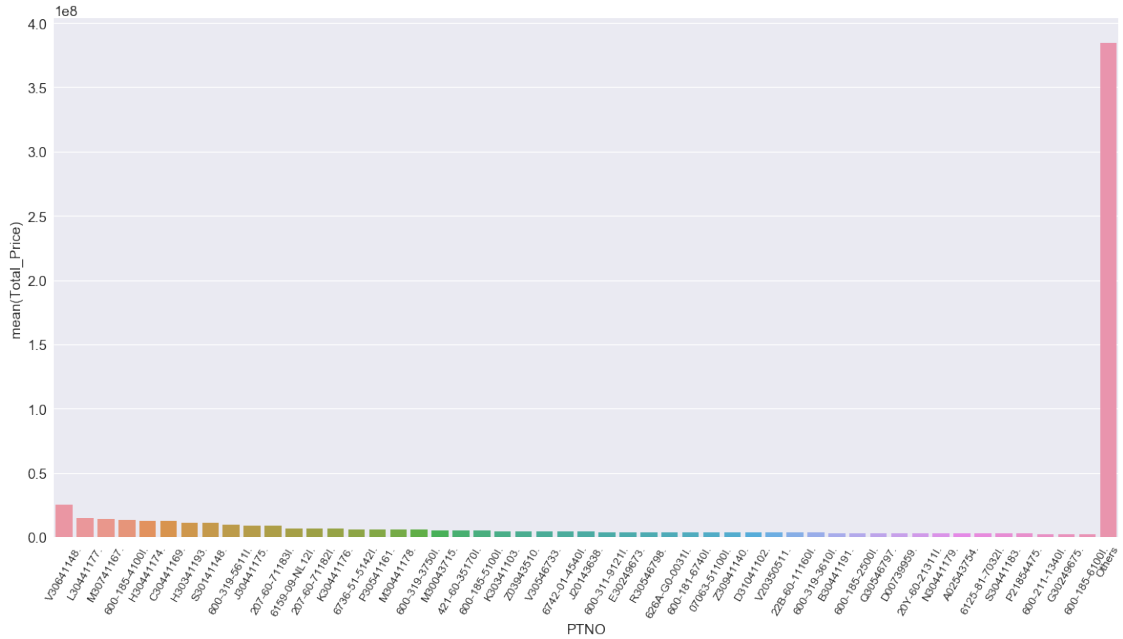


9 Material Wise Profit

```
[ ]: #Plotting the region wise profit graph
```

```
sns.barplot(x = 'PTNO', y= 'Total_Price', data=df)
plt.xticks(rotation=60)
plt.plot()
```

```
[ ]: [ ]
```



10 Model wise demand

```
[ ]: model_demand = material_master
model_demand = model_demand.groupby('Model').sum().reset_index()
model_demand.drop(['safety stock'], axis=1, inplace=True)
model = model_demand.sort_values(by='Demand', ascending=False)
model = model.reset_index(drop=True)
```

```
[ ]:      Model  Demand
0    PC200  129526
1    PC300   61608
2     PC71   44963
3    PC210   34785
4     D155   32093
5    300CK   29608
6    PC130   26286
7    PC450   21973
8   Others   14919
9    OTHER   13158
10    D475    9353
11    90CK    8794
12   GD511    7975
13     D65    6908
```

14 PC600 3769

```
[ ]: # 8, 9 is others, lets combine and remove them
tmp = model.loc[8:9]
model = model.drop([8, 9])
tmp
```

```
[ ]:      Model Demand
8  Others    14919
9  OTHER    13158
```

```
[ ]: model = model.reset_index(drop=True)
tmp = tmp.reset_index(drop=True)
```

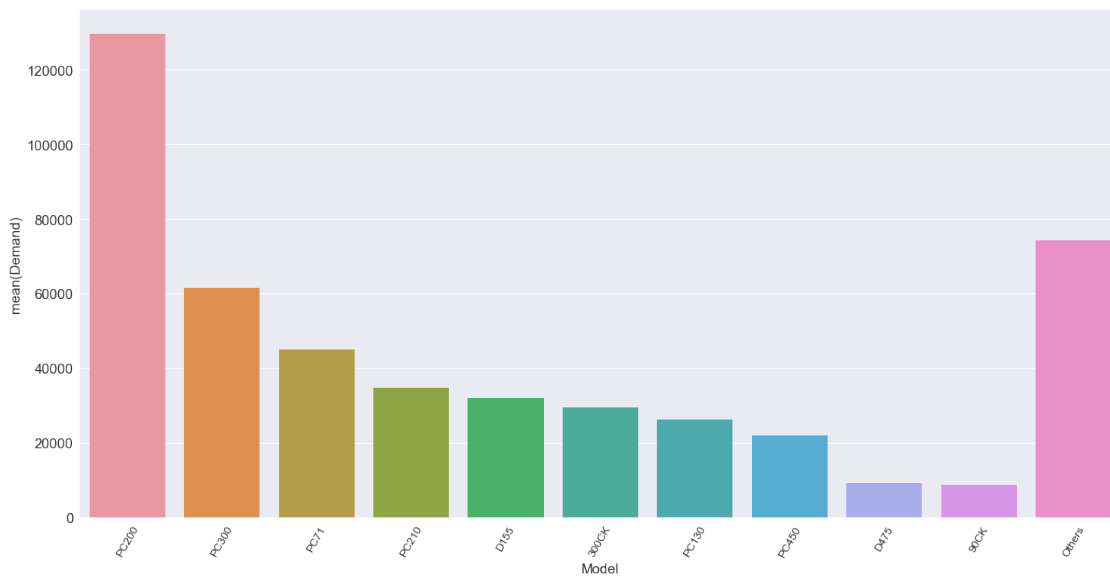
```
[ ]: tmp
```

```
[ ]:      Model Demand
0  Others    14919
1  OTHER    13158
```

```
[ ]: tmp = pd.concat([tmp, model.loc[10:]])
model = model.loc[:9]
model.loc[10] = ['Others', tmp['Demand'].sum()]
```

```
[ ]: sns.barplot(x = 'Model', y= 'Demand', data=model)
plt.xticks(rotation=60)
plt.plot()
```

```
[ ]: []
```



11 Pie chart to be displayed : Out of stock or stocks needed immediately

```
[ ]: stock_df = material_master.merge(stock_master,left_on='Material code',right_on_
↳ 'Material')
stock_df.drop(['Material Description','DocumentNo','D/C','Amount','BUn','Pstng_
↳ Date','Material'],axis=1, inplace=True)
```

```
[ ]: stock_df = stock_df.groupby(['Material code','Model','safety_
↳ stock'])['Quantity'].sum().reset_index()
```

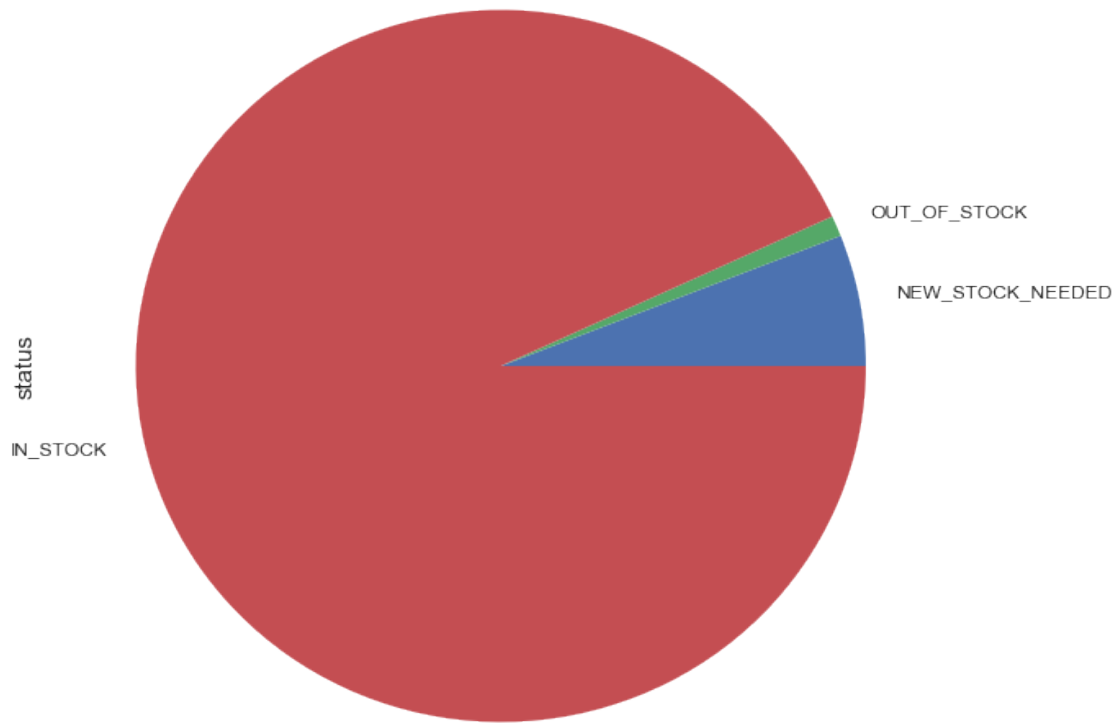
```
[ ]: # checking for various conditions
def test (row):
    if row['safety stock'] < row['Quantity'] :
        return 'IN_STOCK'
    if row['safety stock'] > row['Quantity'] :
        return 'OUT_OF_STOCK'
    if row['safety stock'] == row['Quantity'] :
        return 'NEW_STOCK_NEEDED'

    return 'Other'
```

```
[ ]: stock_df['status'] = stock_df.apply (lambda row: test (row),axis=1)
```

```
[ ]: #pie chart(using quantity and safety_stock)

plt.figure(figsize=(10, 10))
stock_df.status.value_counts(sort=False).plot(kind='pie')
plt.show()
```



12 Season wise demand forecast

Here we try to find out how the demand for various products in the company vary with the seasons

First we split the order dates for each material according to seasons We consider 5 seasons:

1. Winter - November to Feb (11,12,1,2)
2. Spring - March to April (3,4)
3. Summer - May to June (5,6)
4. Monsoon - July to August (7,8)
5. Autumn - September to October (9,10)

Lets get the month from 'PO date' and assign it to a new df

```
[ ]: df = customer[['PO date', 'Total_Price']]
df.loc[:, 'month'] = df['PO date'].apply(lambda x: x.month)
df = df.drop(['PO date'], axis=1)
```

```
[ ]: df = df.groupby(['month']).sum().reset_index()
```

```
[ ]: # checking for various conditions
def test_s (row):
```

```

if (row['month'] ==1)|(row['month']==2)    :
    return 'winter'

if (row['month'] ==3)|(row['month'] ==4)    :
    return 'spring'
if (row['month'] ==5)|(row['month'] ==6)    :
    return 'summer'
if (row['month']==7)|(row['month']==8)    :
    return 'manson'
if (row['month'] ==9)|(row['month'] ==10)    :
    return 'autumn'
if (row['month'] ==11)|(row['month'] ==12)    :
    return 'winter'

```

```

[ ]: df['season'] = df.apply (lambda row: test_s (row),axis=1)
df = df.drop(['month'], axis=1)

```

```

[ ]: df = df.groupby('season').sum().reset_index()
df

```

```

[ ]:
   season  Total_Price
0  autumn    115282947
1  manson    190583361
2   spring    136098629
3   summer    229683886
4   winter      8753860

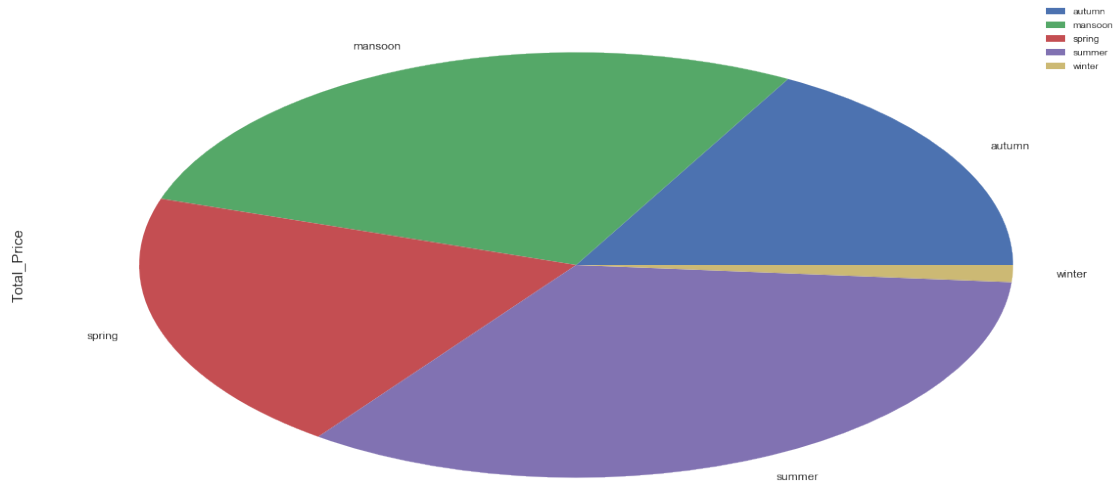
```

```

[ ]: plt.figure(figsize=(10, 10))
df.plot(kind='pie', y='Total_Price', labels=df['season'])
plt.show()

```

<matplotlib.figure.Figure at 0x7f557ec62ad0>

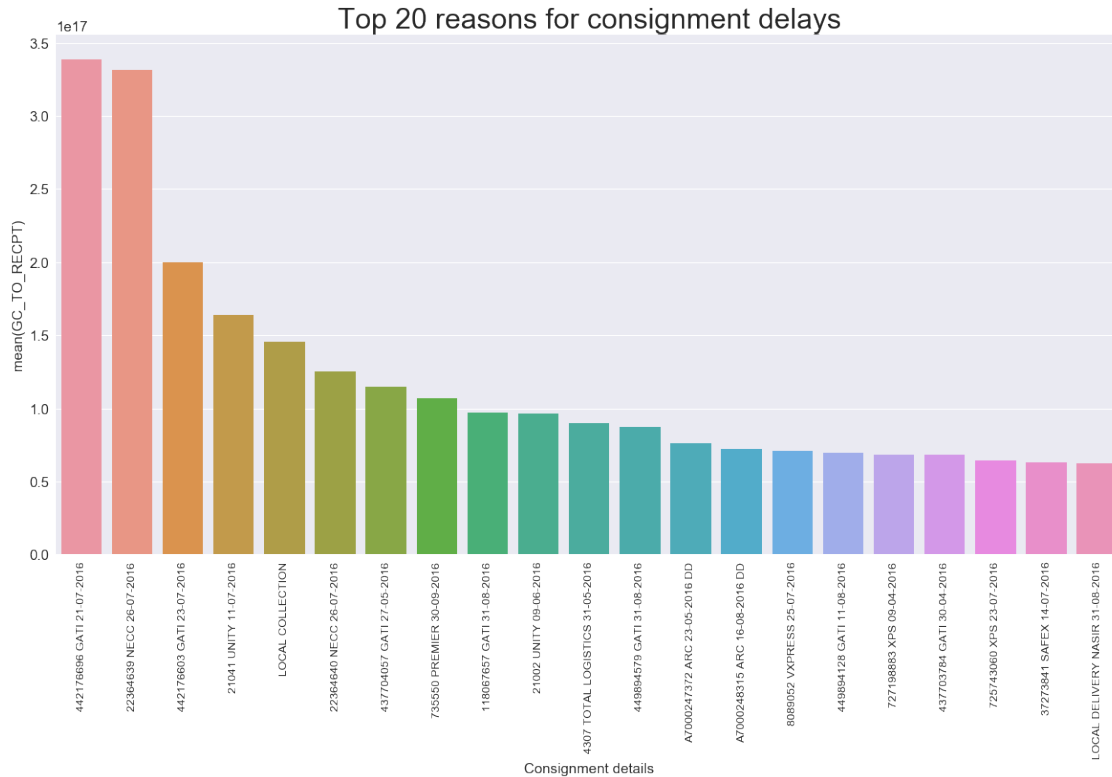


13 Checking possible reason for delay from consignment to delivery

```
[ ]: GC_to_recpt = bill[['GC date', 'Recpt date', 'Consignment details']]
GC_to_recpt.loc[:, 'GC_TO_RECPT'] = GC_to_recpt['Recpt date'] - GC_to_recpt['GC_
↳date']
GC_to_recpt = GC_to_recpt.sort_values(by='GC_TO_RECPT', ascending=False)
GC_to_recpt = GC_to_recpt.groupby('Consignment details').sum().reset_index().
↳sort_values(by='GC_TO_RECPT', ascending=False).reset_index(drop=True)
```

```
[ ]: # Top 20 reasons for consignment delays

GC_to_recpt = GC_to_recpt.loc[:20]
sns.barplot(y = 'GC_TO_RECPT', x = 'Consignment details', data=GC_to_recpt)
plt.xticks(rotation=90)
plt.title('Top 20 reasons for consignment delays')
plt.show()
```

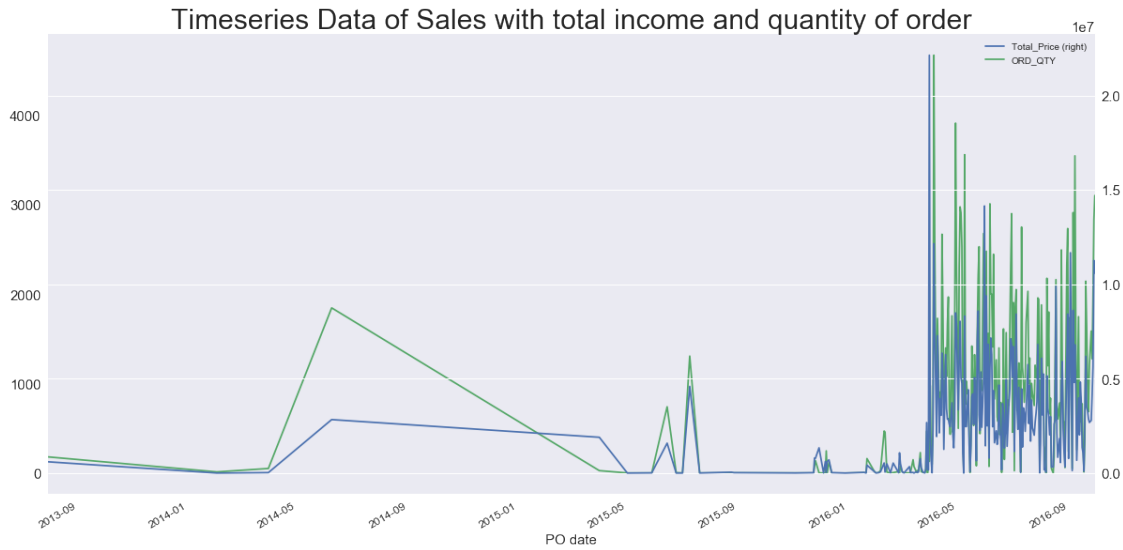
14 Query Drill down

```
[ ]: # Lets see if the orders fluctuate as per the date, you know if there
# is a season for most orders. Maybe end of fiscal year or start of new
# fiscal year, this would show optimal time to pump up production of parts

# df is a new dataframe created using the customer_order table, we only need
# to put emphasis on the date of orders and the Price.
df = customer[['PO date', 'Total_Price', 'ORD_QTY']]
```

```
[ ]: df = df.groupby(['PO date']).sum().reset_index()
df = df.sort_values(by=['PO date'])
df['PO date'] = pd.to_datetime(df['PO date'])
```

```
[ ]: ax = df.plot(x='PO date', y='Total_Price', secondary_y=True)
df.plot(x='PO date', y='ORD_QTY', ax=ax)
plt.title('Timeseries Data of Sales with total income and quantity of order')
plt.show()
```



14.0.1 Month of the year

```
[ ]: df = customer[['PO date', 'Total_Price', 'ORD_QTY']]
df.loc[:, 'month'] = df['PO date'].apply(lambda x: x.month)
df = df.drop(['PO date'], axis=1)
df = df.groupby(['month']).sum().reset_index()
```

```
[ ]: df
```

```
[ ]:      month  Total_Price  ORD_QTY
0         1      534144      191
1         2     3298831     1099
2         3    27143439     1439
3         4   108955190    38685
4         5   120713266   38275
5         6   108970620   38315
6         7   104511662   34957
7         8    86071699   29733
8         9   115282947   35748
9        11    2934394    215
10       12   1986491     378
```

```
[ ]: ax = df.plot(x='month', y='Total_Price', secondary_y=True, marker='o')
df.plot(x='month', y='ORD_QTY', marker='o', ax=ax)
plt.xticks([x for x in xrange(1, 13)], ['Jan', 'Feb', 'Mar', 'Apr', 'May', 'Jun',
    'Jul', 'Aug', 'Sep', 'Oct', 'Nov', 'Dec'])
plt.title('Income and Order Quantity per month')
plt.show()
```



14.0.2 Day of the month

```
[ ]: df = customer[['PO date', 'Total_Price', 'ORD_QTY']]
df.loc[:, 'day'] = df['PO date'].apply(lambda x: x.day)
df = df.drop(['PO date'], axis=1)
df = df.groupby(['day']).sum().reset_index()
```

```
[ ]: df.head()
```

```
[ ]:   day  Total_Price  ORD_QTY
0    1    12893564    3604
1    2    30516498    8774
2    3    24459472    5732
3    4    26489072    7810
4    5    26719262   10069
```

```
[ ]: ax = df.plot(x='day', y='Total_Price', secondary_y=True, marker='o')
df.plot(x='day', y='ORD_QTY', marker='o', ax=ax)
plt.title('Income and Order Quantity per day of the month')
plt.show()
```



14.0.3 Machine Learning

```
[ ]: sales_past_demand.head()
```

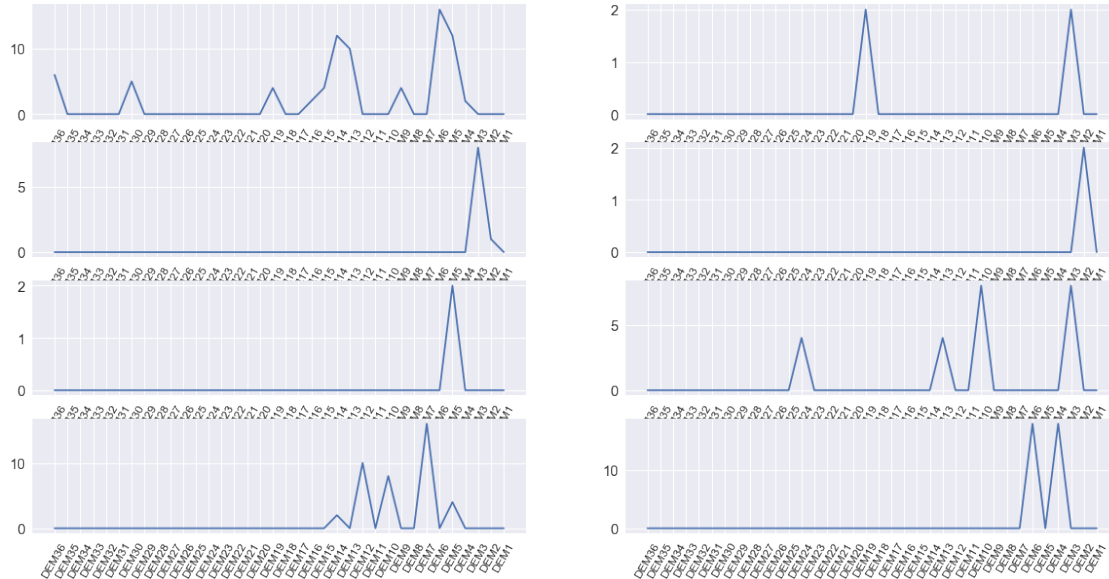
```
[ ]:
Material code  DEM36  DEM35  DEM34  DEM33  DEM32  DEM31  DEM30  DEM29  \
0  01010-61435I.      6      0      0      0      0      0      5      0
1  01010-61455I.      0      0      0      0      0      0      0      0
2  01010-61635I.      0      0      0      0      0      0      0      0
3  01010-61645I.      0      0      0      0      0      0      0      0
4  01010-61650I.      0      0      0      0      0      0      0      0

DEM28  ...  DEM10  DEM9  DEM8  DEM7  DEM6  DEM5  DEM4  DEM3  DEM2  DEM1
0      0  ...      0      4      0      0      16      12      2      0      0      0
1      0  ...      0      0      0      0      0      0      0      2      0      0
2      0  ...      0      0      0      0      0      0      0      8      1      0
3      0  ...      0      0      0      0      0      0      0      0      2      0
4      0  ...      0      0      0      0      0      2      0      0      0      0
```

[5 rows x 37 columns]

```
[ ]: tmp = sales_past_demand.drop(['Material code'], axis=1)
```

```
[ ]: for i in xrange(0, 8):
    plt.subplot(4, 2, i + 1)
    plt.plot([x for x in range(0, 36)], tmp.loc[i].values)
    plt.xticks([x for x in range(0, 36)], tmp.loc[i].index, rotation=60)
plt.show()
```

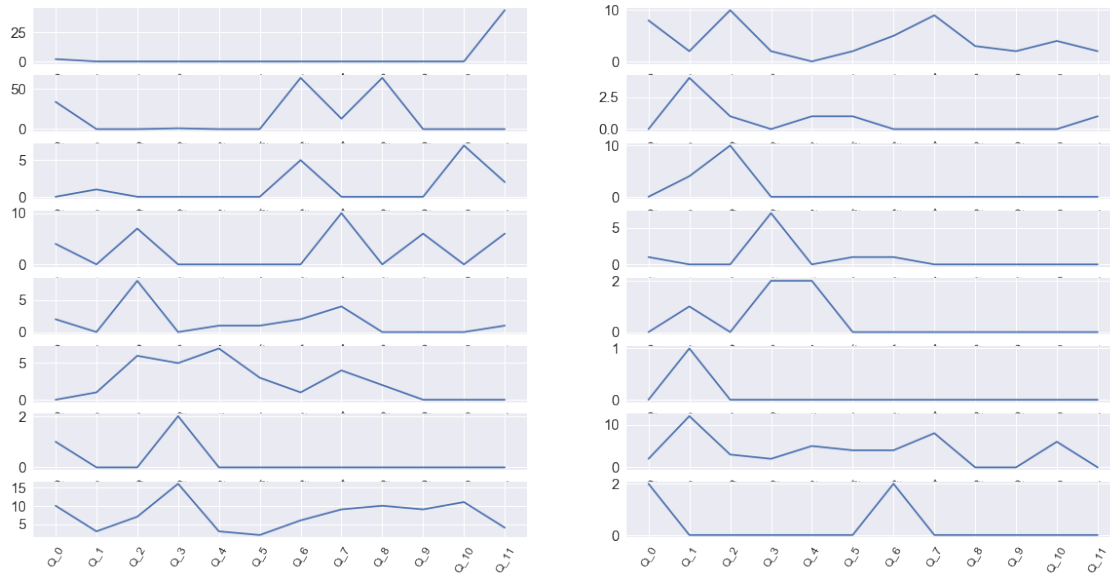


There is no periodicity in this whatsoever, perhaps we need to find other factors which influence these purchases? Or maybe we could try and represent data in some other form?

Instead of data per month, divide the data as to have data per 3 months. This allows us to predict the demand for the next three months which would be aggregated better than data per month.

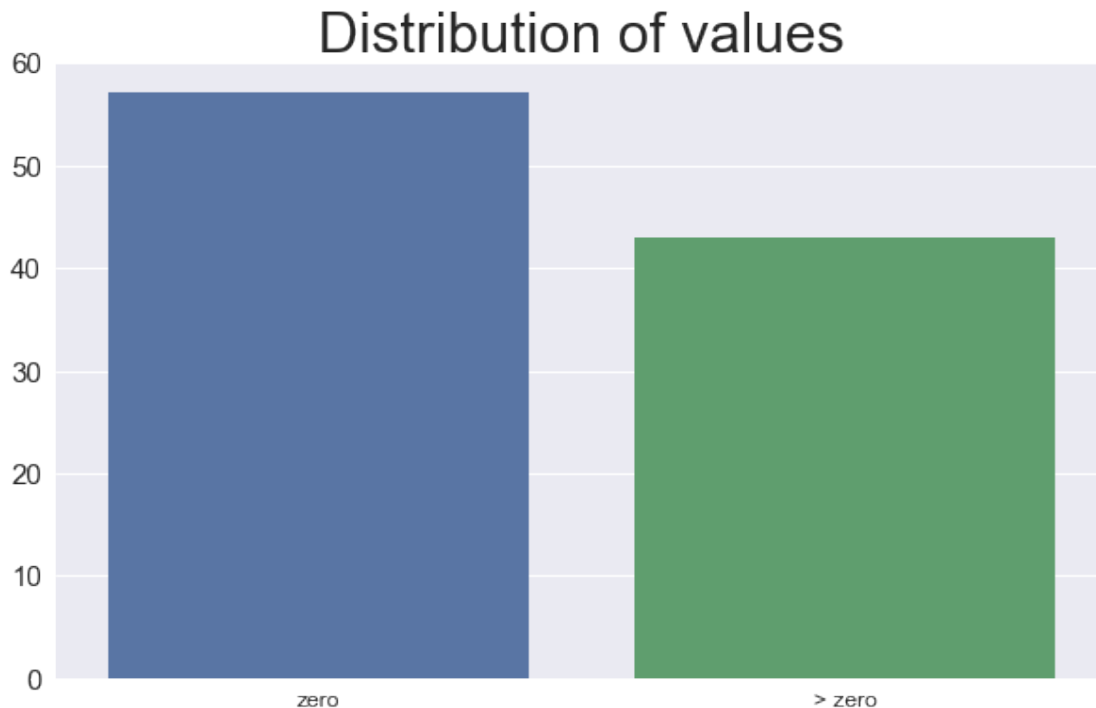
```
[ ]: df = pd.DataFrame()
df['Material code'] = sales_past_demand['Material code']
for i in range(1, 37, 3):
    df['Q_' + str((i-1)/3)] = sales_past_demand[['DEM' + str(x) for x in
↪range(i, i + 3)]].sum(axis=1)

[ ]: tmp = df.drop(['Material code'], axis=1)
for i in xrange(0, 16):
    plt.subplot(8, 2, i + 1)
    plt.plot([x for x in range(0, 12)], tmp.loc[i+100].values)
    plt.xticks([x for x in range(0, 12)], tmp.loc[i+100].index, rotation=60)
plt.show()
```



Here, we can see some sort of patterns. This could be predicted well. First, let's see the prediction value, if we predict 0 for Q_11 by default.

```
[ ]: x = len(tmp[tmp['Q_11'] == 0])/float(len(tmp))
y = 1 - x
x = x * 100
y = y * 100
plt.figure(figsize=(10, 6))
plt.title('Distribution of values')
sns.barplot(y = [x, y], x = ['zero', '> zero'])
plt.show()
print 'If we predict the demand to be zero every time, our accuracy would be',
      x, '%'
```



If we predict the demand to be zero every time, our accuracy would therefore be: 57.1072733311 %

So our prediction should at minimum perform better than 57%. Let's drop the 'Material code' since we're training our model to predict the demand for any given material Quarters.

So we've split the data into quarters (3 months). Since we have data of 36 months, this gives us 12 quarters. So the idea is to train the model on 11 quarters so that it is able to predict the 12th quarter.

```
[ ]: df = df.drop(['Material code'], axis=1)
      df.columns
```

```
[ ]: Index([u'Q_0', u'Q_1', u'Q_2', u'Q_3', u'Q_4', u'Q_5', u'Q_6', u'Q_7', u'Q_8',
           u'Q_9', u'Q_10', u'Q_11'],
          dtype='object')
```

14.1 Regression

Now we have our desired inputs and desired outputs. But it wouldn't make sense to train the machine learning algorithm and test it on the same data, so we'll now split our data into training and tests sets (70% - 30%).

```
[ ]: from sklearn.model_selection import train_test_split
```

```
X_train, X_test, y_train, y_test = train_test_split(df.drop('Q_11', axis=1), df.  
↳Q_11, test_size=.3, random_state=42)
```

Now given the Training and testing set, we can use GridSearchCV to find best model for the given data.

ElasticNet

```
[ ]: from sklearn.model_selection import GridSearchCV  
from sklearn.linear_model import ElasticNet  
  
param = {'alpha': [1.0, 2, 5, 10, 50, 100, 1000], 'normalize': [True, False]}  
reg = GridSearchCV(ElasticNet(), param)  
reg.fit(X_train, y_train)  
reg.score(X_test, y_test)
```

```
[ ]: 0.86167075983978569
```

```
[ ]: reg.best_params_
```

```
[ ]: {'alpha': 100, 'normalize': False}
```

Lasso

```
[ ]: from sklearn.model_selection import GridSearchCV  
from sklearn.linear_model import Lasso  
  
param = {'alpha': [1.0, 2, 5, 10, 50, 100, 1000], 'normalize': [True, False]}  
reg = GridSearchCV(Lasso(), param)  
reg.fit(X_train, y_train)  
reg.score(X_test, y_test)
```

```
[ ]: 0.84968164809059832
```

```
[ ]: reg.best_params_
```

```
[ ]: {'alpha': 100, 'normalize': False}
```

Ridge

```
[ ]: from sklearn.model_selection import GridSearchCV  
from sklearn.linear_model import Ridge  
  
param = {'alpha': [1.0, 10, 100], 'normalize': [True, False], 'solver' :  
↳['auto', 'svd', 'cholesky', 'lsqr', 'sparse_cg', 'sag']}  
reg = GridSearchCV(Ridge(), param)  
reg.fit(X_train, y_train)  
reg.score(X_test, y_test)
```



```
[ ]: 0.87287512860147776
```

```
[ ]: reg.best_params_
```

```
[ ]: {'alpha': 100, 'normalize': False, 'solver': 'sag'}
```

AdaboostRegressor

```
[ ]: from sklearn.model_selection import GridSearchCV
    from sklearn.ensemble import AdaBoostRegressor

    param = {'n_estimators': [50, 100, 500], 'loss': ['linear', 'square', 'exponential']}
    reg = GridSearchCV(AdaBoostRegressor(), param)
    reg.fit(X_train, y_train)
    reg.score(X_test, y_test)
```

```
[ ]: 0.74447372512362997
```

```
[ ]: reg.best_params_
```

```
[ ]: {'loss': 'linear', 'n_estimators': 50}
```

14.1.1 Picking the best model

Since we got the highest score with the Ridge model, we'll use it to do our predictions.

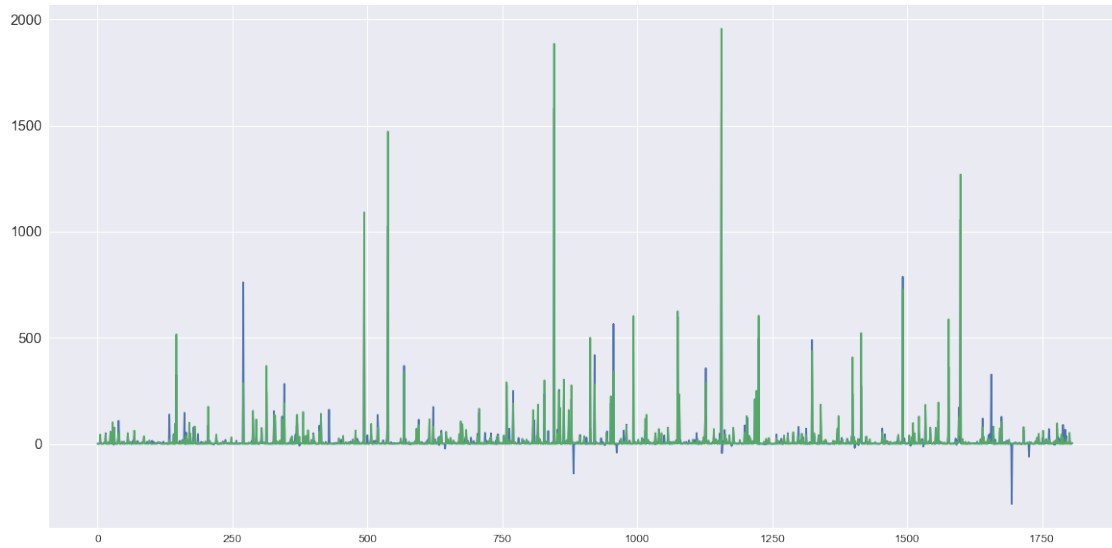
```
[ ]: from sklearn.linear_model import Ridge

    reg = Ridge(alpha=100, normalize=False, solver='sag')
    reg.fit(X_train, y_train)
    reg.score(X_test, y_test)
```

```
[ ]: 0.87211240115639543
```

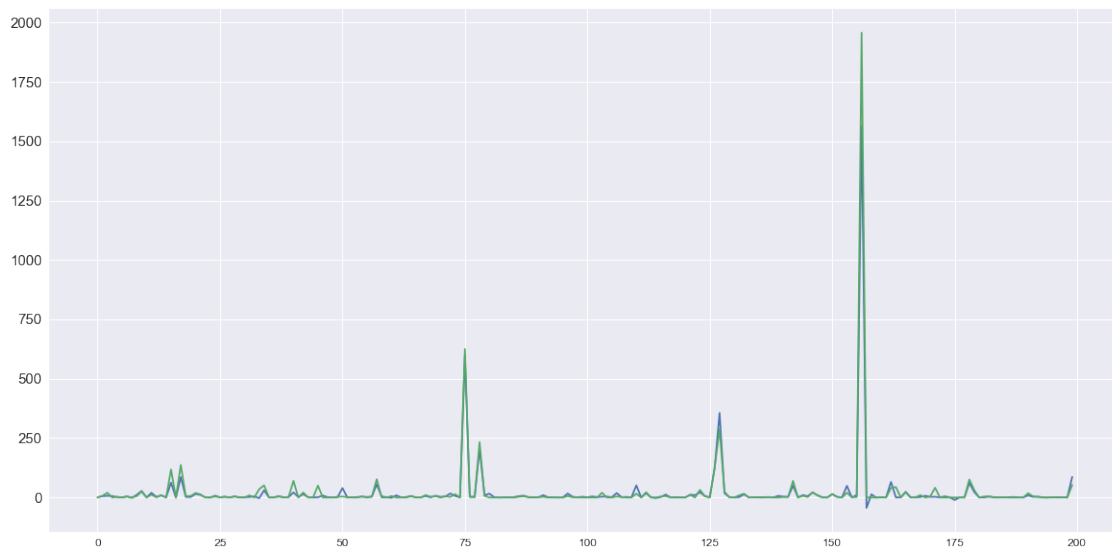
Lets compare the prediction with the actual values

```
[ ]: pred = reg.predict(X_test)
    plt.plot(pred)
    plt.plot(y_test.values)
    plt.show()
```



Zooming in a little:

```
[ ]: plt.plot(pred[1000:1200])  
plt.plot(y_test.values[1000:1200])  
plt.show()
```



```
[ ]: plt.plot(pred[500:800])  
plt.plot(y_test.values[500:800])  
plt.show()
```

