

99. Assembly Line Scheduling

AIM: To solve the assembly line scheduling

PROGRAM:

```
def assembly_line_scheduling(processing_time, entry_time, exit_time, transfer_time):  
    f1 = [0] * len(processing_time)  
    f2 = [0] * len(processing_time)  
    f1[0] = entry_time[0] + processing_time[0]  
    f2[0] = entry_time[1] + processing_time[1]  
  
    for i in range(1, len(processing_time)):  
        f1[i] = min(f1[i - 1] + processing_time[i], f2[i - 1] + transfer_time[i - 1] + processing_time[i])  
        f2[i] = min(f2[i - 1] + processing_time[i], f1[i - 1] + transfer_time[i - 1] + processing_time[i])  
  
    f1_exit = f1[-1] + exit_time[0]  
    f2_exit = f2[-1] + exit_time[1]  
  
    return min(f1_exit, f2_exit)  
  
processing_time = [7, 9, 3, 4, 8, 4]  
entry_time = [2, 3]  
exit_time = [3, 2]  
transfer_time = [2, 3, 1, 3, 4]  
  
print("Minimum time to exit the assembly line:", assembly_line_scheduling(processing_time,  
entry_time, exit_time, transfer_time))
```

```
Minimum time to exit the assembly line: 40
```

OUTPUT:

TIME COMPLEXITY: $O(n)$