

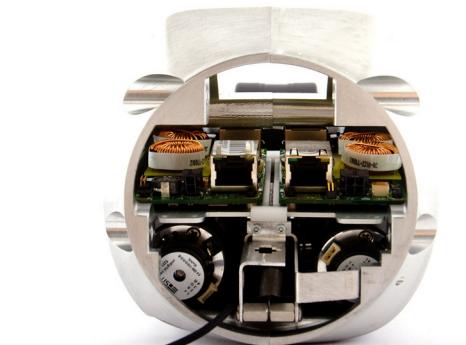
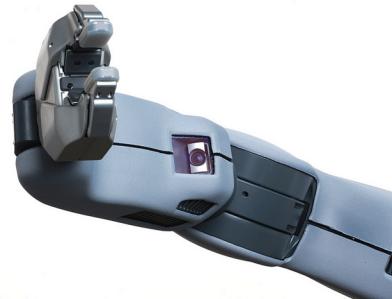
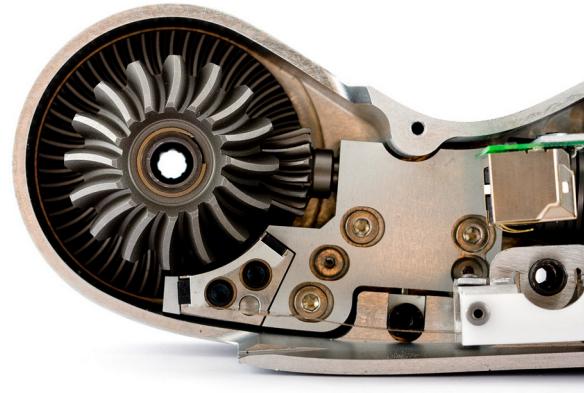
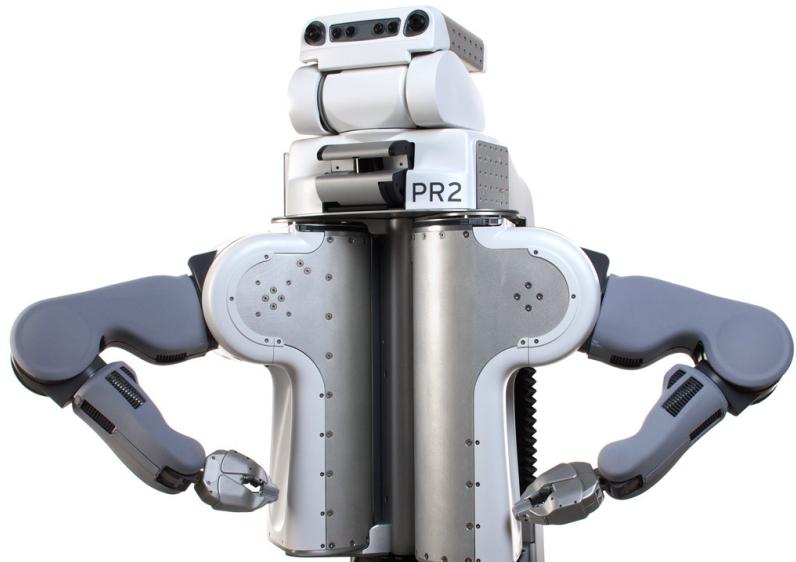
# **Robot Operating System**

## **Introduction to Hardware Interfacing**

# Agenda

- Types & Need for Hardware
- Communication requirement
- Overview Serial Communication
- Serial Communication Hardware Demo 1 - Arduino
- Open Interface Protocol Hardware Demo 2 - Arduino
- Open Interface Protocol Hardware Demo 3 – ROS + Arduino

# Robot Component Classification



<https://youtu.be/c3Cq0sy4TBs>

Image courtesy: <https://robots.ieee.org/robots/pr2>

# **Classification of Robot Components / Hardwares**

Sensing : used to perceive the world,

Actuation : allow interaction with the environment,

Communication : provide a means of interconnection,

Cognition : The brain of the robot

Components : that group together different sub-components

# Example Hardware Hilitgs

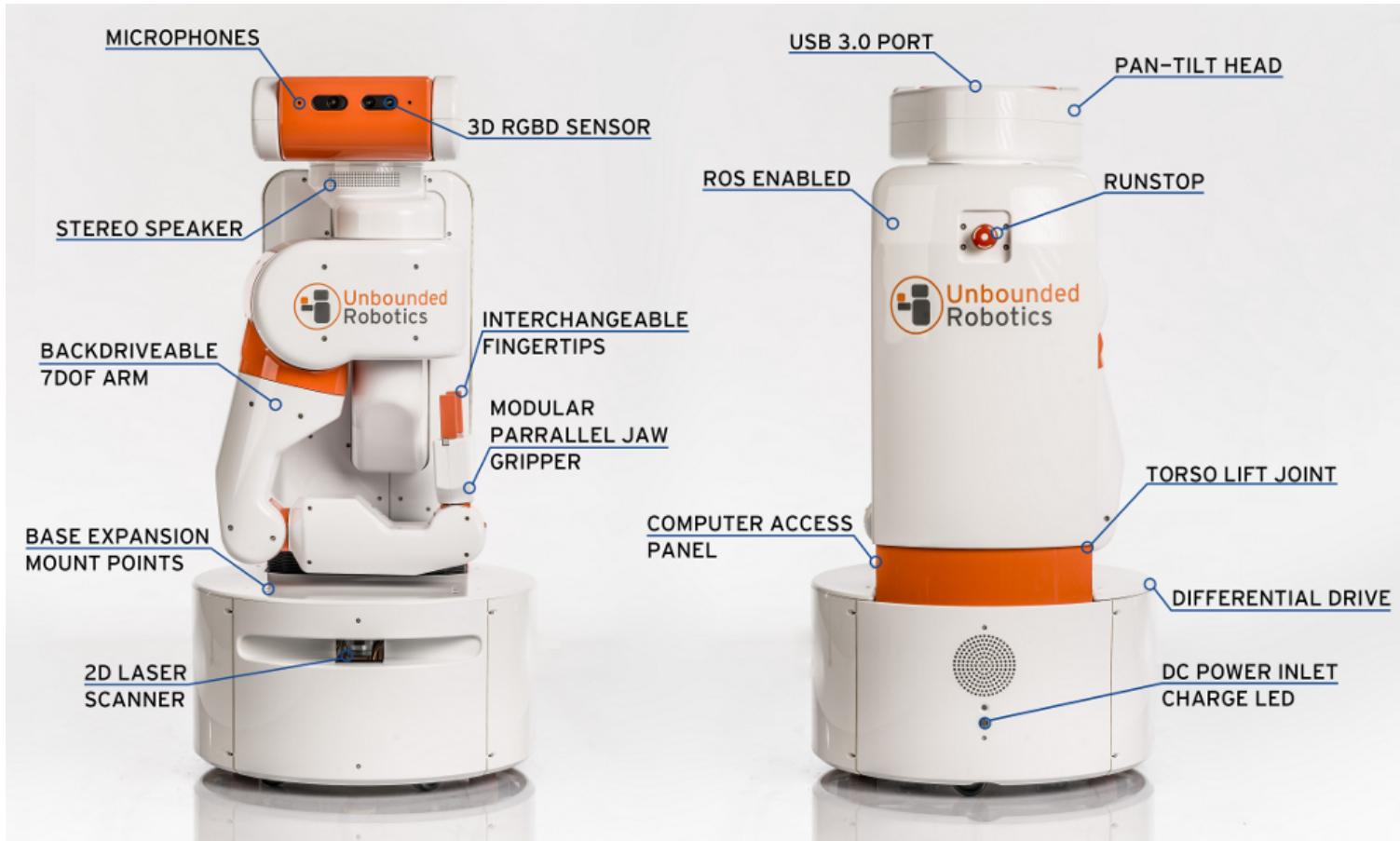
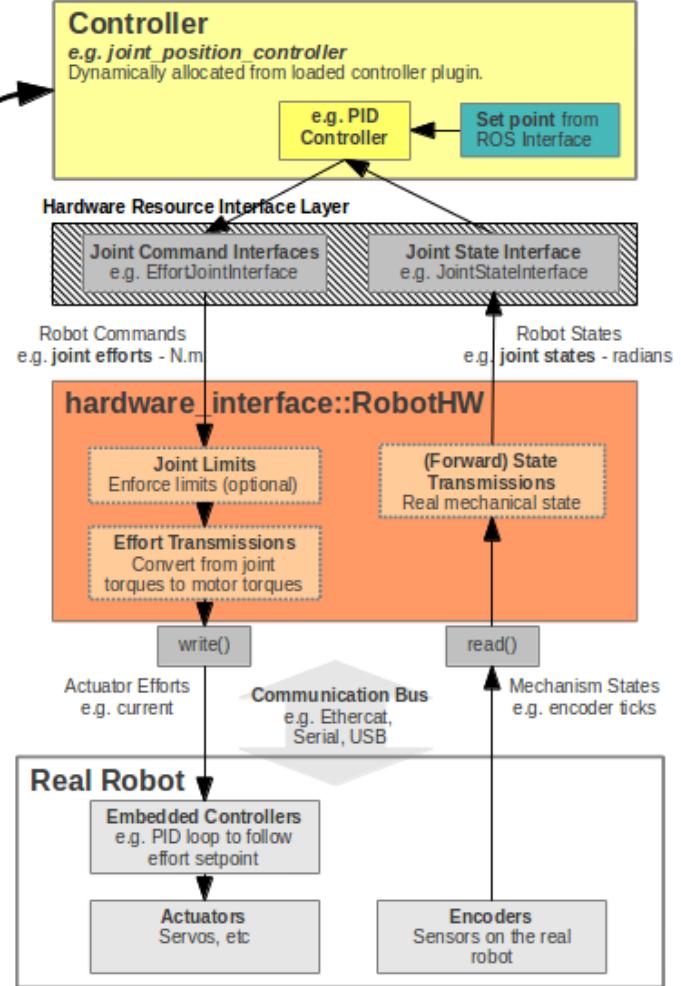
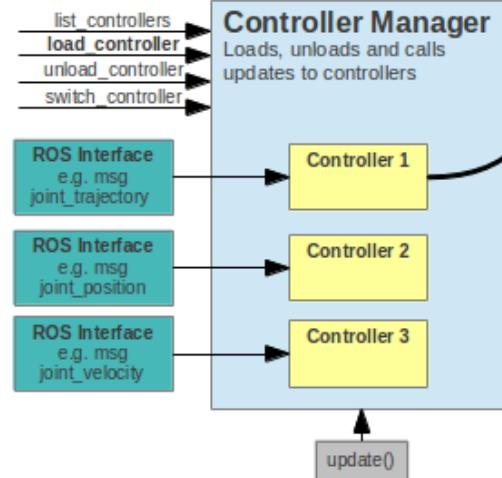


Image courtesy: <https://robohub.org/its-official-you-can-now-buy-an-ubr-1/>

# ROS Control

## ROS Control

Data flow of controllers



Dave Coleman  
Updated Jun 24, 2013

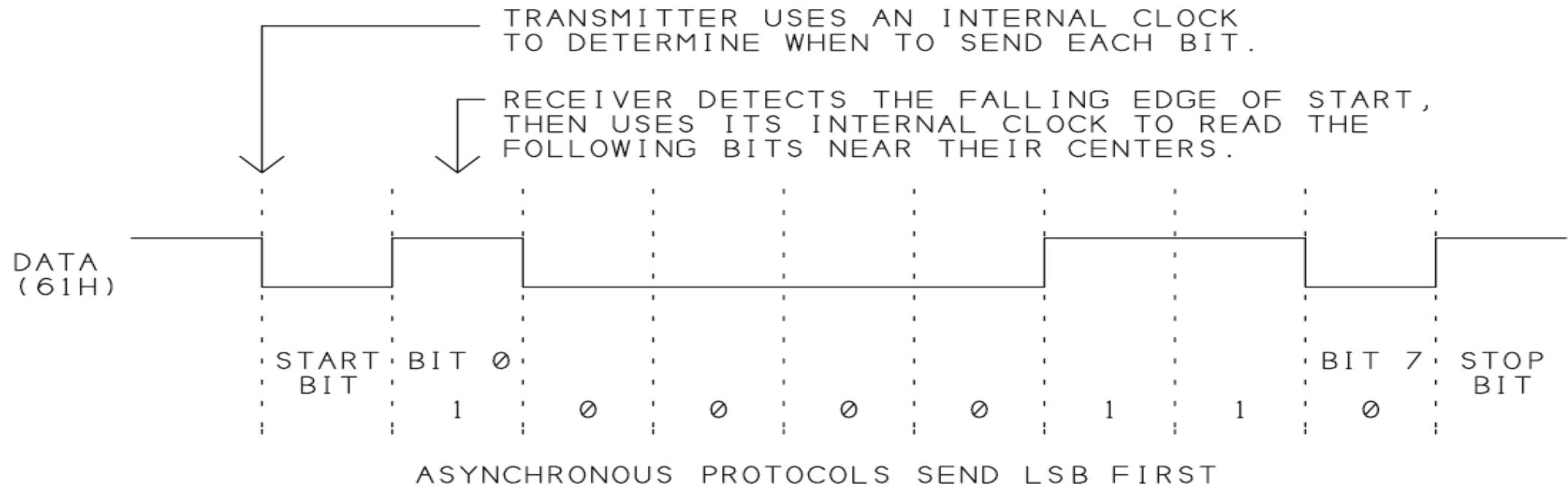
Image courtesy: [http://wiki.ros.org/ros\\_control](http://wiki.ros.org/ros_control)

# Communications Interfaces for Robot Hardwares

- USB 2.0 /3.0 : Camera, IMU, Laser Sensor, Depth Camera & many more.
- Serial : Inertial Measurement Unit, Actuators and ToF Sensors
- Ethernet : Actuators, Camera, Laser Sensor, Depth Camera & more
- Ethercat : Actuators & camera

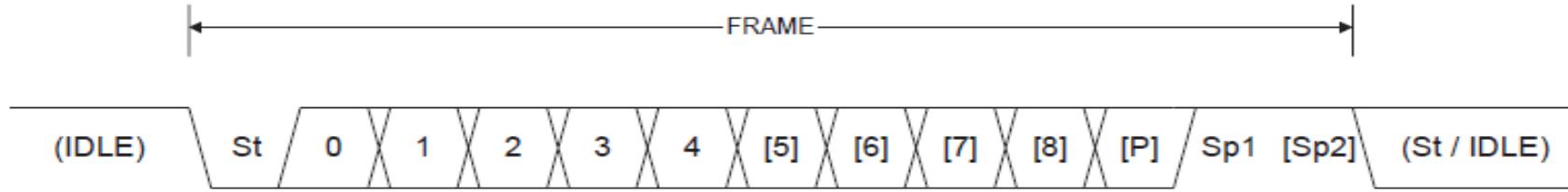
# EIA-232 Interface Standard

- UART transmits data in chunks often called ***words***
- Each word contains a ***Start bit, data bits, an optional parity bit, and one or more Stop bits***
- ***LSB*** data bits is transmitted ***first***



# EIA-232 Interface Standard (TTL Logic)

- UART support multiple word formats
- **Start bit** is always low and **Stop bit** (1, 1.5, 2) always high

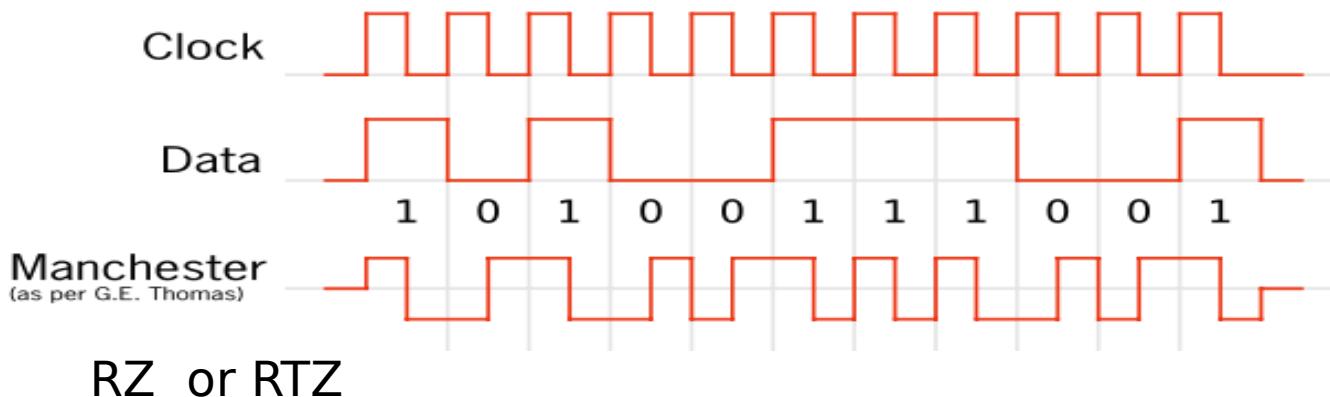


- **Data bits** vary from 5 to 8 bits
- **Parity bit** can provide a **basic form of error detecting**, and the formats that use the parity bit can use a parity type of even, odd, mark, or space
- Parity bit is given by **exclusive-or of all the data bit**

$$\begin{aligned} P_{even} &= d_{n-1} \oplus \dots \oplus d_3 \oplus d_2 \oplus d_1 \oplus d_0 \oplus 0 \\ P_{odd} &= d_{n-1} \oplus \dots \oplus d_3 \oplus d_2 \oplus d_1 \oplus d_0 \oplus 1 \end{aligned}$$

# EIA-232 Interface Standard

- Gross bit rate/ raw bit rate/data signaling rate/gross data transfer rate  
 $R_b = 1/\text{Bit transmission time } (T_B) \quad (\text{Bits per Second})$
- $N$  bits conveyed per symbol,  $N = 1$  for NRZ
- Baud rate/ Symbol rate ( $f_s$ )=  $R_b/N$



Baud rate	Cable length (meters)
110	850
300	800
600	700
1200	500
2400	200
4800	100
9600	70
19200	50
115 K	20

# Arduino Simple Serial Program 1

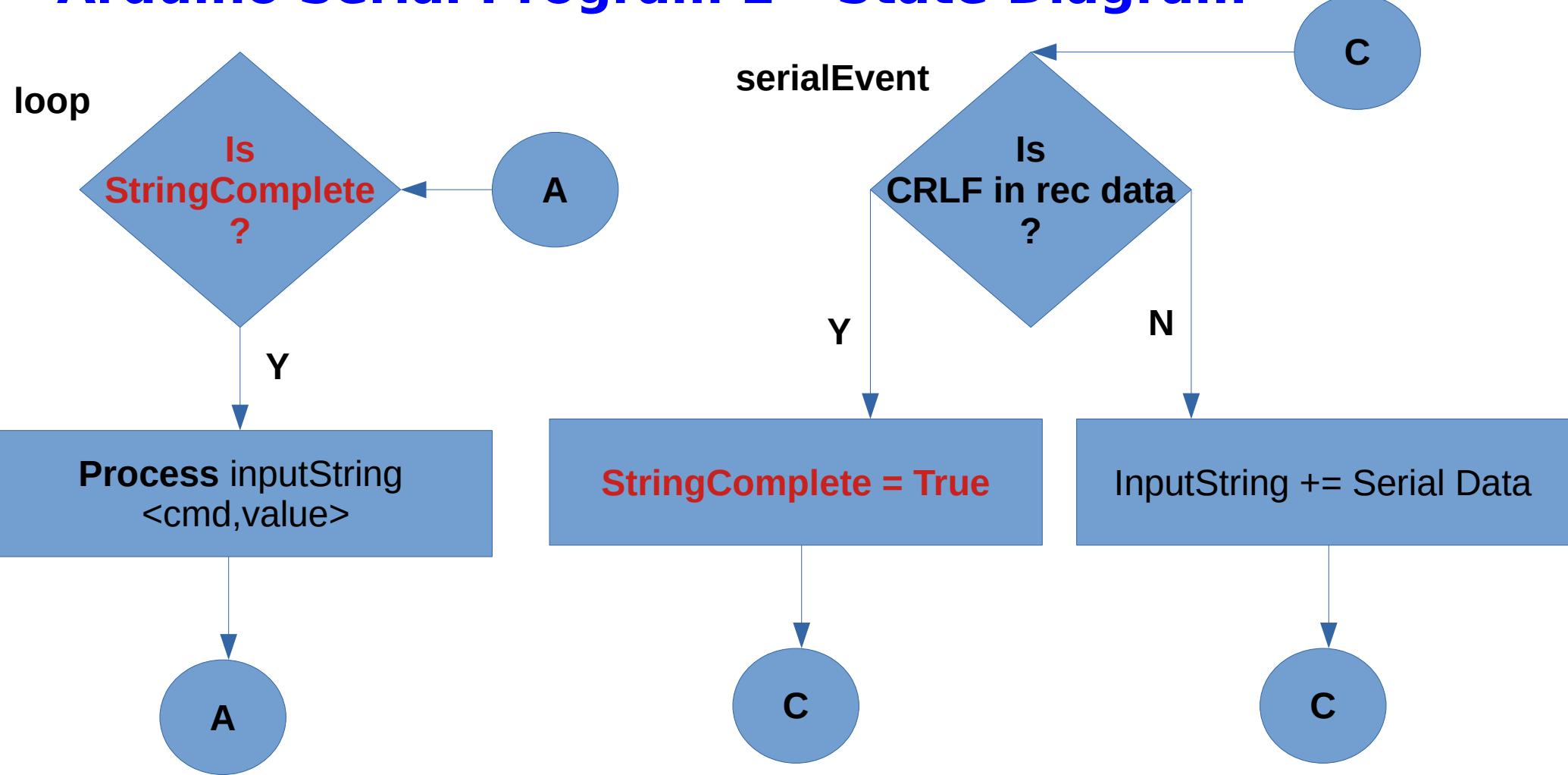
```
void setup() {  
    // initialize serial communications at 9600 bps:  
    Serial.begin(9600);  
}
```

```
void loop() {  
    // put your main code here, to run repeatedly:  
    Serial.write("1");  
    Serial.write(65);  
    Serial.write("\r\n");  
    delay(500);  
}
```

# Arduino Simple Serial Program 2

<command:value>

# Arduino Serial Program 2 - State Diagram



# Arduino Serial Program 2 ...

```
String inputString = "";
bool stringComplete = false;
String command = "";

void setup() {
// initialize serial:
Serial.begin(9600);
inputString.reserve(200);
}

void loop() {
if (stringComplete) {
    Serial.println(inputString);

    int stloc = inputString.indexOf('<');
    int endloc = inputString.indexOf('>',stloc + 1);
    if(stloc >=0 and endloc >stloc)  {
        String data = inputString.substring(stloc + 1,endloc);
        Serial.println(data);
        endloc = data.indexOf(':');
        command = data.substring(0,endloc);
        Serial.print("Command:");
        Serial.println(command);
    }
    else  { Serial.println("Command:Error");    }
    inputString = "";
    stringComplete = false;
}
}
```

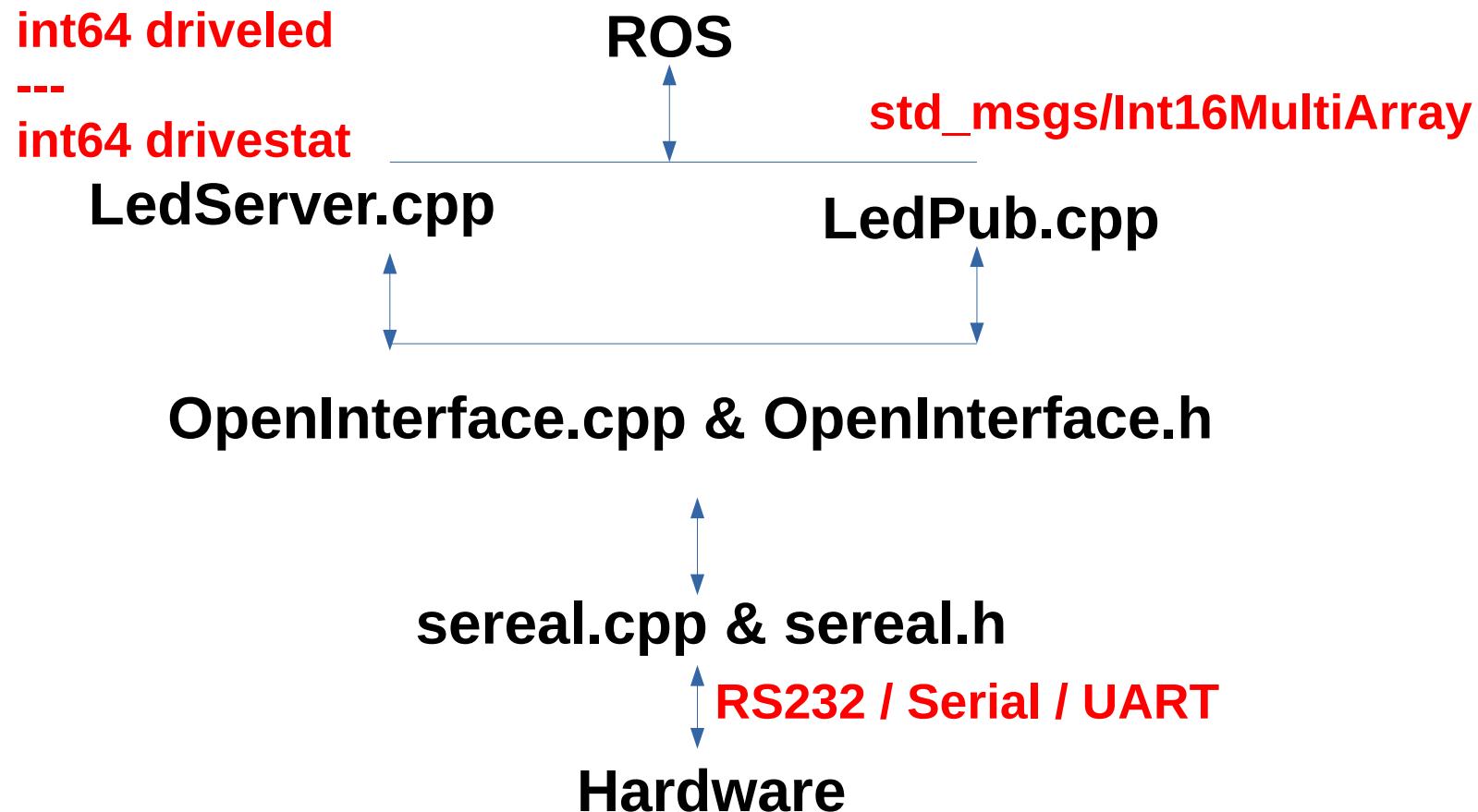
# Arduino Serial Program 2 ...

```
void serialEvent() {  
    while (Serial.available()) {  
        // get the new byte:  
        char inChar = (char)Serial.read();  
        // add it to the inputString:  
        inputString += inChar;  
        // if the incoming character is a newline, set a flag so the main loop can  
        // do something about it:  
        if (inChar == '\n') {  
            stringComplete = true;  
        }  
    }  
}
```

# Arduino Program 3 - Open Interface Protocol

- Led On <l:1>
- Led Off <l:0>
- Stream Off <s:0>
- Stream On <s:1>
- Analog Data <a[ch]:[value]>
- Count Data <c:[count]>

# Arduino Program 3 - Open Interface Protocol



**Source Code & PPT can be downloaded from**

**[https://bitbucket.org/vasanthbe/psg\\_fdp/src/master/](https://bitbucket.org/vasanthbe/psg_fdp/src/master/)**

**Thank you ...**

## **Appendix 1: Top 10 ROS based Industries in Market**

# Top 10 ROS-based robotics companies in 2019

1. Clearpath Robotics
  - [https://www.youtube.com/watch?v=PaSFFxj-9vl&feature=emb\\_logo](https://www.youtube.com/watch?v=PaSFFxj-9vl&feature=emb_logo)
2. Fetch Robotics
  - <https://www.youtube.com/watch?v=CEIUrF7iOXk>
3. Pal Robotics
  - [https://www.youtube.com/watch?v=xUeApfMAKAE&feature=emb\\_logo](https://www.youtube.com/watch?v=xUeApfMAKAE&feature=emb_logo)
4. Robotnik
  - [https://www.youtube.com/watch?v=zs0gH36RuEA&feature=emb\\_logo](https://www.youtube.com/watch?v=zs0gH36RuEA&feature=emb_logo)
5. Yujin Robots
  - [https://www.youtube.com/watch?v=t-KTHkbUwrU&feature=emb\\_logo](https://www.youtube.com/watch?v=t-KTHkbUwrU&feature=emb_logo)

# Top 10 ROS-based robotics companies in 2019

6. Robotis

- [https://www.youtube.com/watch?v=B2pnXtooKOg&feature=emb\\_logo](https://www.youtube.com/watch?v=B2pnXtooKOg&feature=emb_logo)

7. Shadow Robot

- [https://www.youtube.com/watch?v=V5W07j5vvlA&feature=emb\\_logo](https://www.youtube.com/watch?v=V5W07j5vvlA&feature=emb_logo)

8. Husarion

- [https://www.youtube.com/watch?v=jIS3mzA4E2c&feature=emb\\_logo](https://www.youtube.com/watch?v=jIS3mzA4E2c&feature=emb_logo)

9. Neobotix

- [https://www.youtube.com/watch?v=qgqiD3oY5lw&feature=emb\\_logo](https://www.youtube.com/watch?v=qgqiD3oY5lw&feature=emb_logo)

10. Gaitech

- [https://www.youtube.com/watch?v=yvDDQqJrYdw&feature=emb\\_logo](https://www.youtube.com/watch?v=yvDDQqJrYdw&feature=emb_logo)

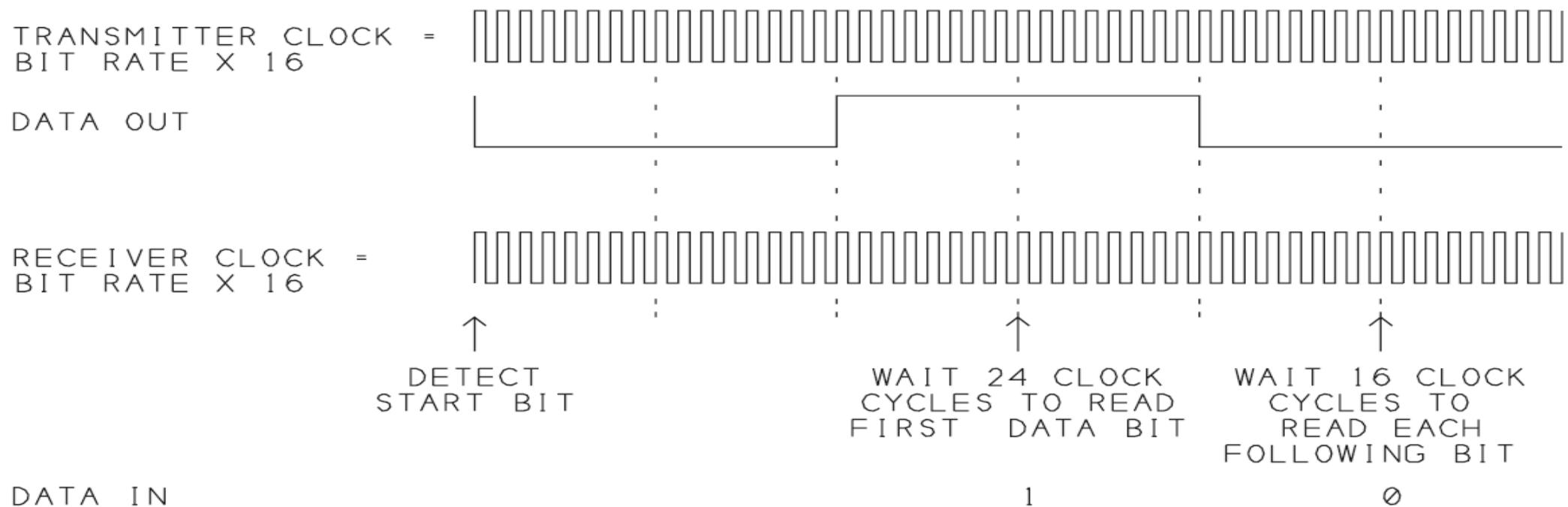
## **Appendix 2: RS232 / EIA232 Information**

## **EIA-232 Interface Standard**

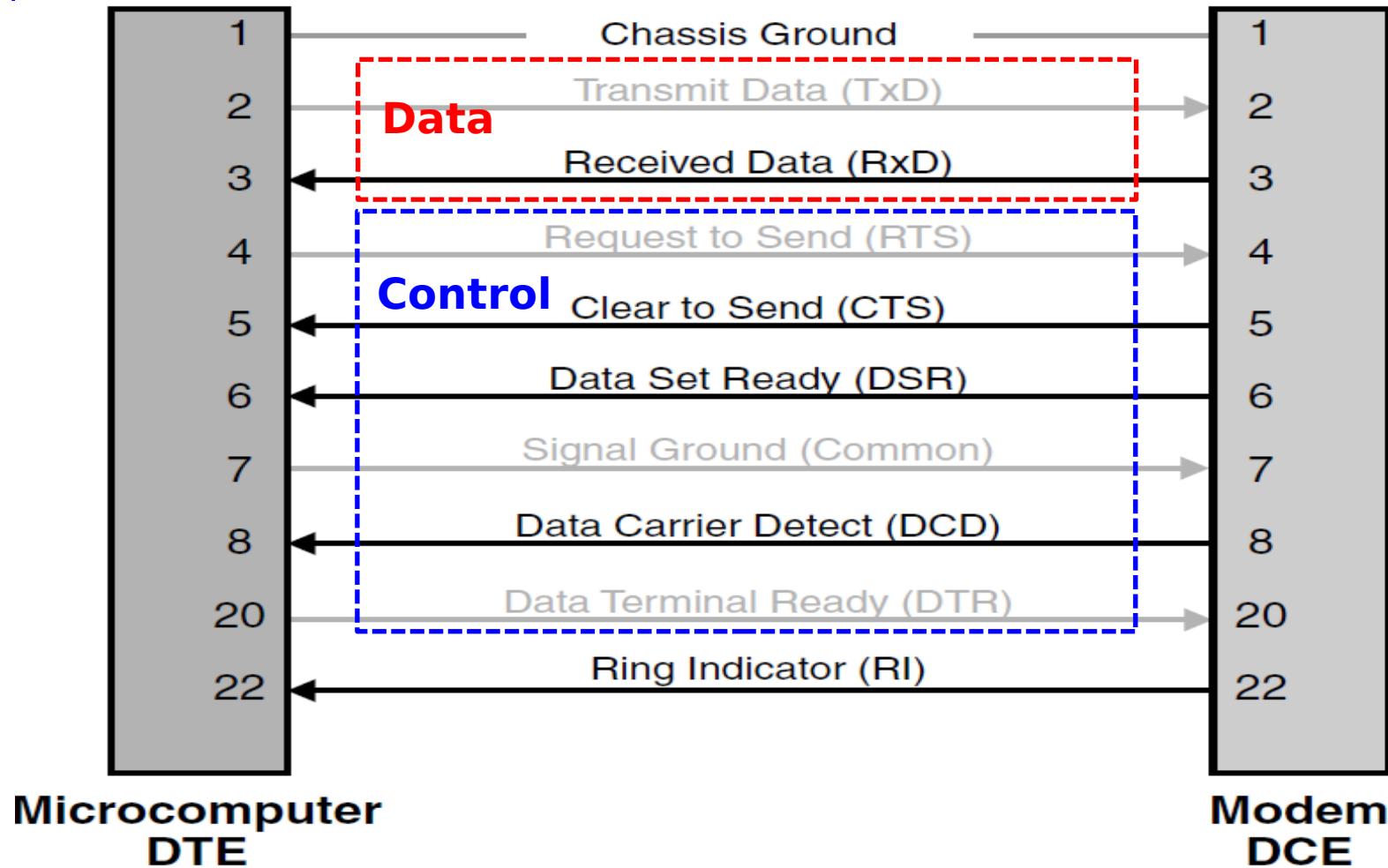
- Standard was developed for the single purpose of interfacing data terminal equipment (DTE) and data circuit terminating equipment (DCE) employing serial binary data interchange
- EIA-232 was originally named RS-232, (recommended standard)
- The prefix 'RS' was superseded by 'EIA/TIA' in 1988. The current revision is EIA/TIA-232E (1991),
- EIA standards define the electrical and mechanical details of the interface (layer 1 of the OSI model) and do not define a protocol
- Standard specifies the method of connection of two devices - the DTE and DCE
- ASCII encoding

# EIA-232 Interface Standard

- receive clock with a frequency 16 times faster than the bit rate
- UART waits 16 clock cycles for the Start bit to end, then waits 8 more cycles to read bit zero in the middle of the bit.
- The UART reads bit that follows 16 clock cycles after previous bit



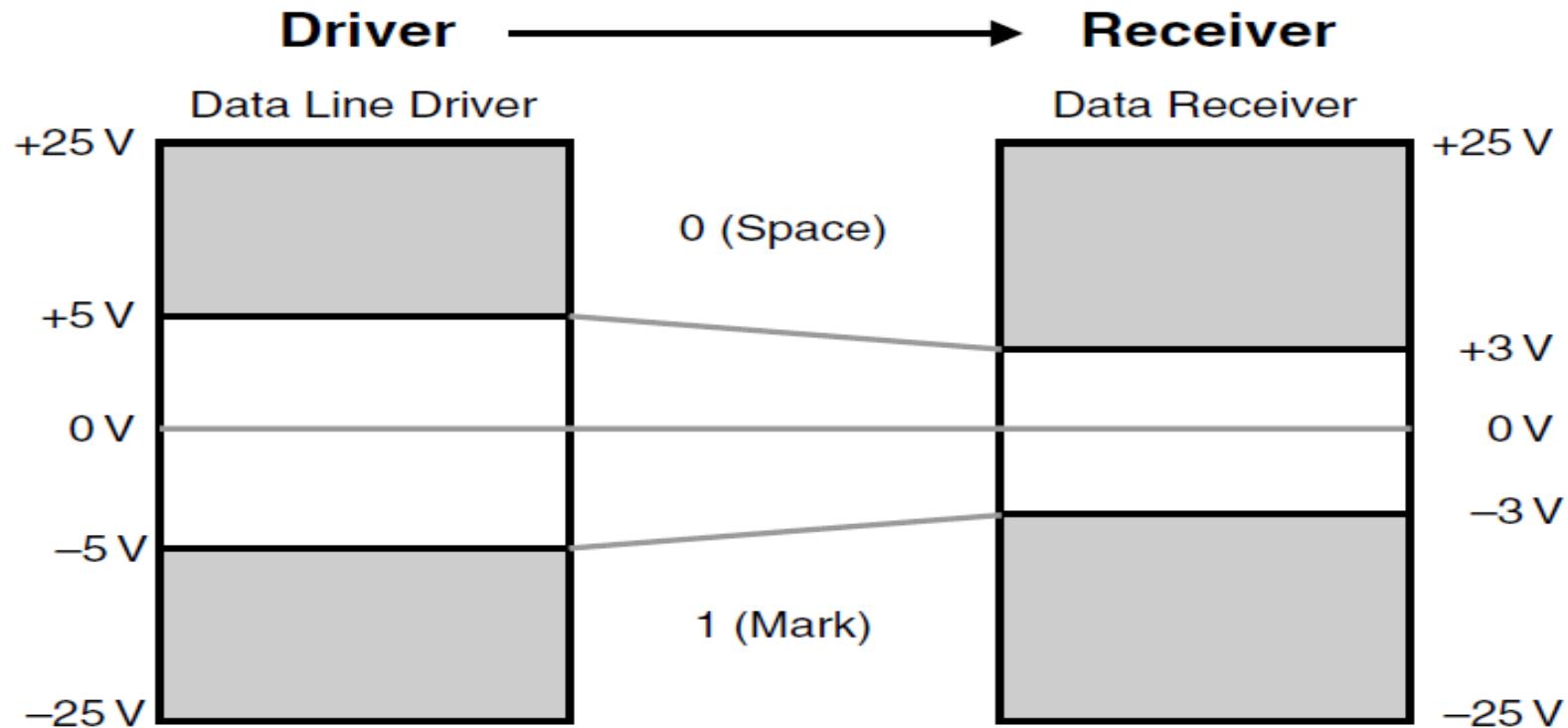
# EIA-232 interface standard



# EIA-232 : Electrical Signal Characteristics

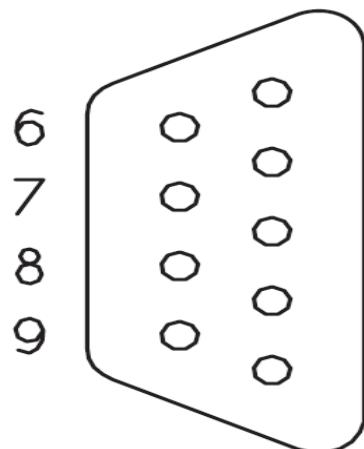
- **The EIA-232 transmitter** is required to produce voltages in the range +/- 15 to +/- 25 V as follows:
  - Logic 1: -5 V to -25 V
  - Logic 0: +5 V to +25 V
  - Undefined logic level: +5 V to -5 V
- At the **EIA-232 receiver**, the following voltage levels are defined:
  - Logic 1: -3 V to -25 V
  - Logic 0: +3 V to +25 V
  - Undefined logic level: -3 V to +3 V
- The rate at which voltage can ‘slew’ depends mainly on the cable capacitance and the capacitance increases with cable length
- A line driver is required at the transmitting end to adjust the voltage to the correct level for the communications link (MAX232)

# EIA-232 : Electrical signal characteristics



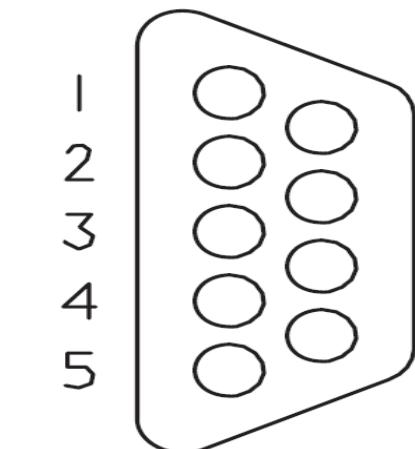
# EIA-232 : Mechanical Characteristics

- The DB-25 connector is the de facto standard with revision D
- DB-9 connector has also became an industry standard

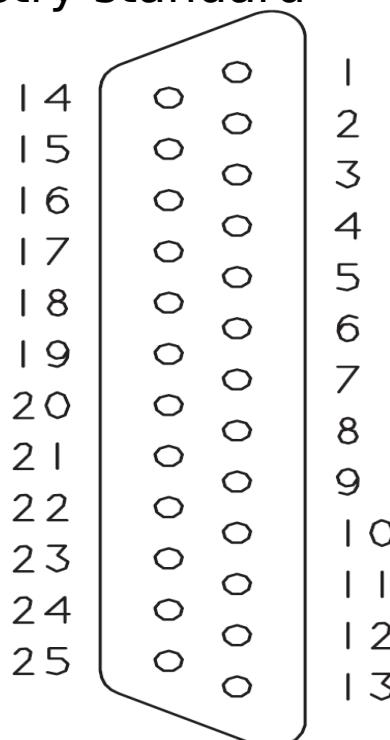


MALE

9 - P I N   D - S U B   ( D E - 9 )

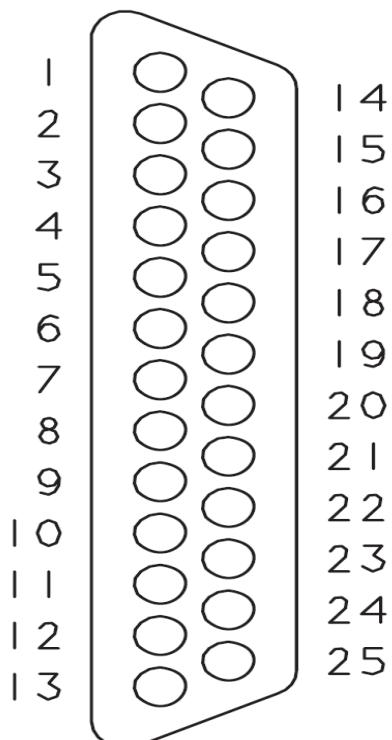


FEMALE



MALE

25 - P I N   D - S U B   ( D B - 25 )



FEMALE

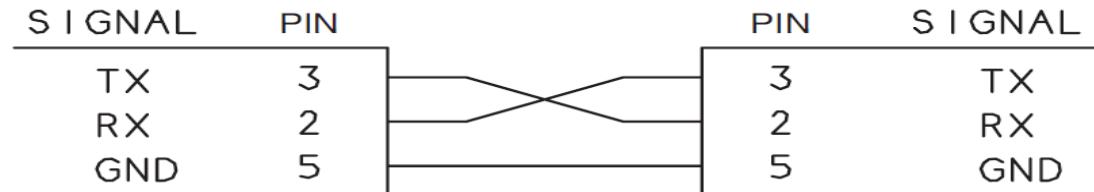
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

# EIA-232 : Mechanical Characteristics

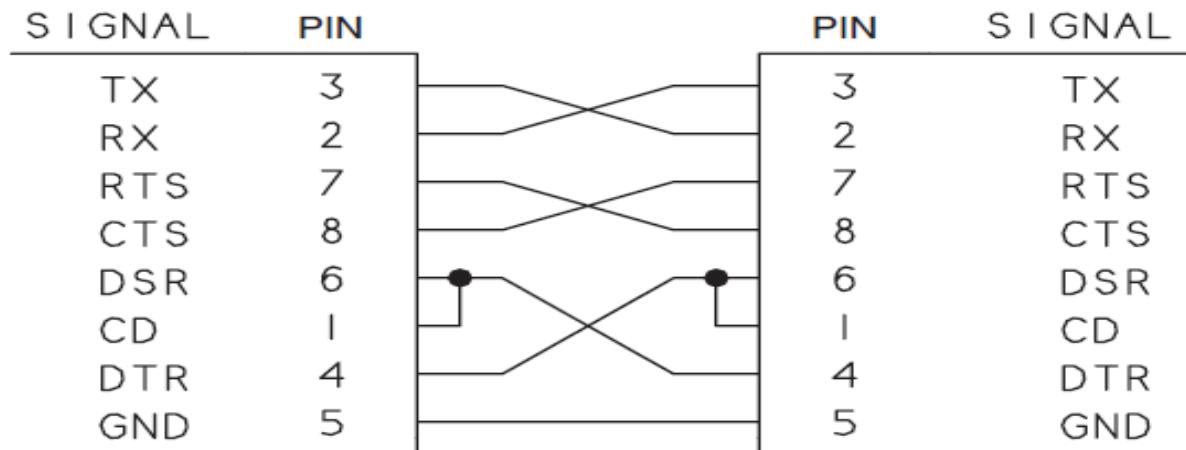
<b>Pin Number (9-pin D-sub)</b>	<b>Pin Number (25-pin D-sub)</b>	<b>Signal</b>	<b>Source</b>	<b>Type</b>	<b>Description</b>
1	8	CD	DCE	control	Carrier detect
2	3	RX	DCE	data	Receive data
3	2	TX	DTE	data	Transmit data
4	20	DTR	DTE	control	Data terminal ready
5	7	SG	–	–	Signal ground
6	6	DSR	DCE	control	Data set ready
7	4	RTS	DTE	control	Request to send
8	5	CTS	DCE	control	Clear to send
9	22	RI	DCE	control	Ring Indicator
–	1, 9-19, 21, 23-25	unused	–	–	–

# EIA-232 : Mechanical Characteristics

No Flow Control

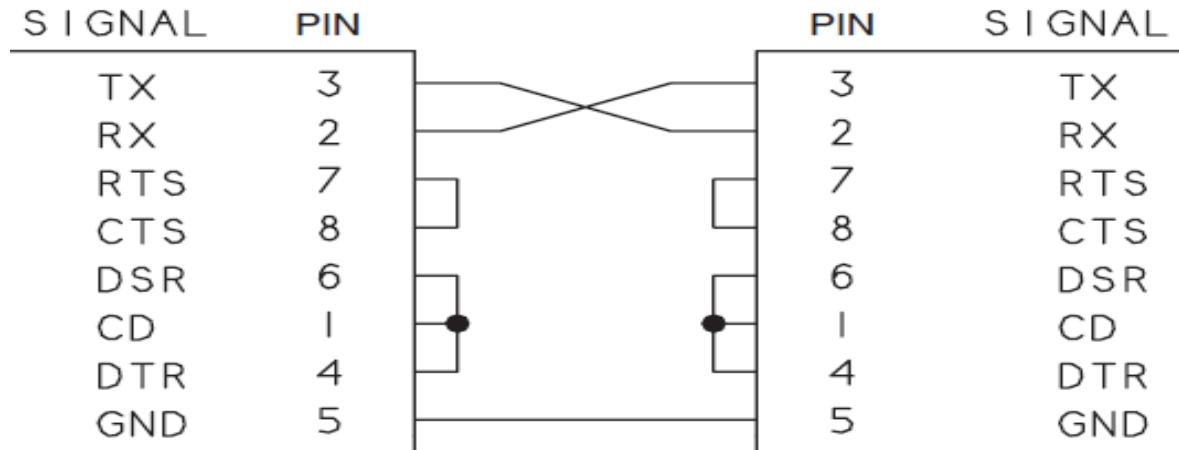


With Flow Control /  
Hardware Flow Control

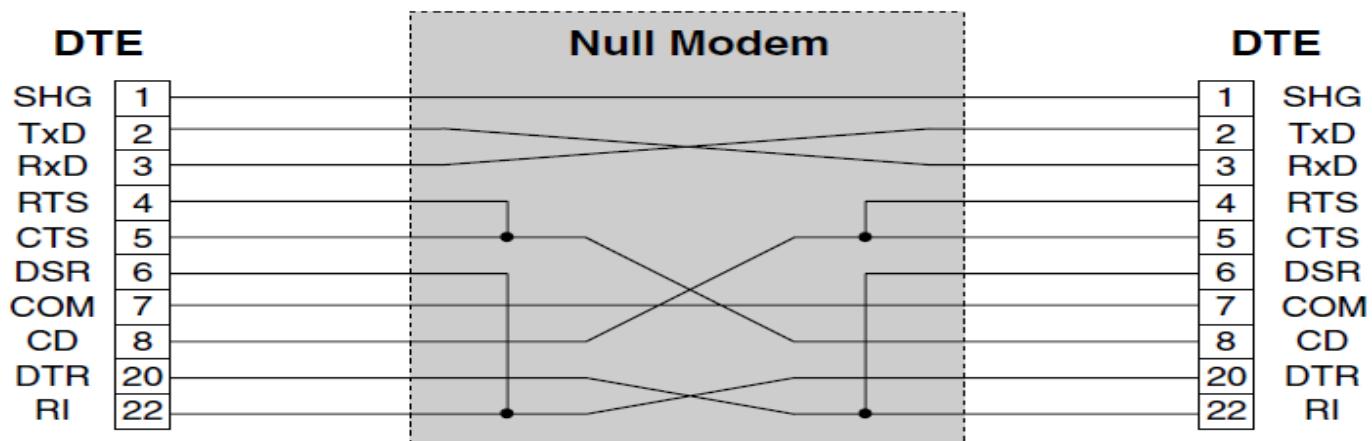


- The handshaking lines the **enabled** state means a **positive voltage** and the **disabled** state means a **negative voltage**

# EIA-232 : Mechanical Characteristics



**Loop Back Flow Control**  
or  
**Null Modem**



## EIA-232 : Limitations

- The point-to-point restriction, a severe limitation when several ‘smart’ instruments are used
- The distance limitation of 15 meters (50 feet) end-to-end, too short for most control systems
- The 20 kbps rate, too slow for many applications
- The -3 to -25 V and +3 to +25 V signal levels, not directly compatible with modern standard power supplies.

# EIA-232 : Troubleshooting

Check Basic Parameters

Start

Test TXD (Pin 2)

Is it  
Negative?

No

Test RXD

Is it  
Negative?

No

DCE

DTE

Basic Parameters:-

- Comm Port
- Baud Rate
- No. of Data Bits
- No. of Stop Bits
- Parity (E, O or N)

Voltages measured  
relative to Common

Not RS-232-C  
or Receive Only