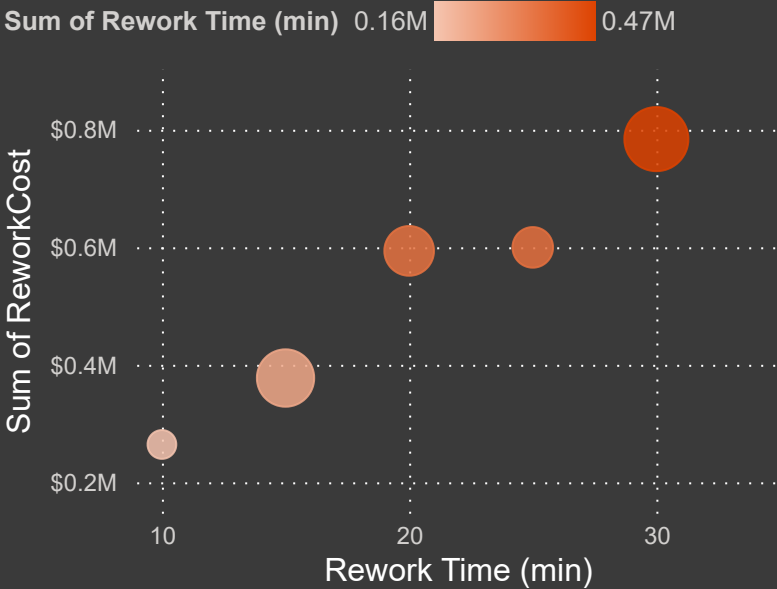


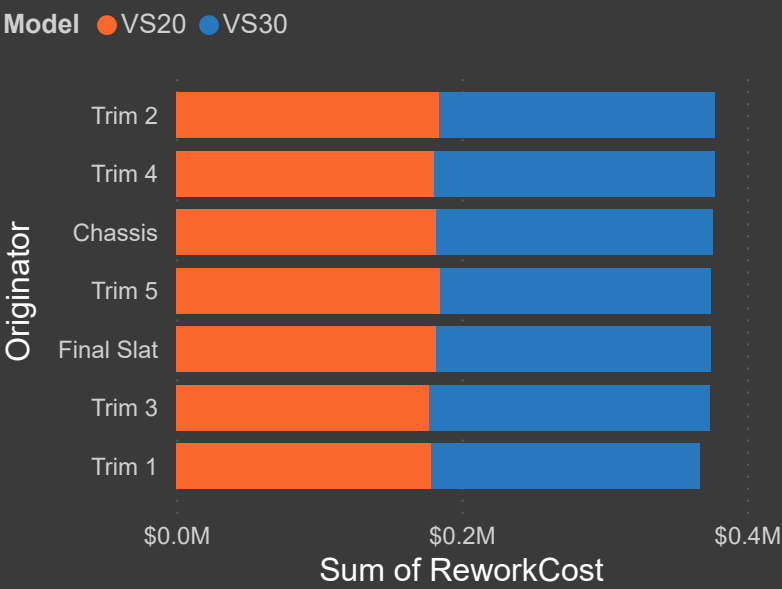




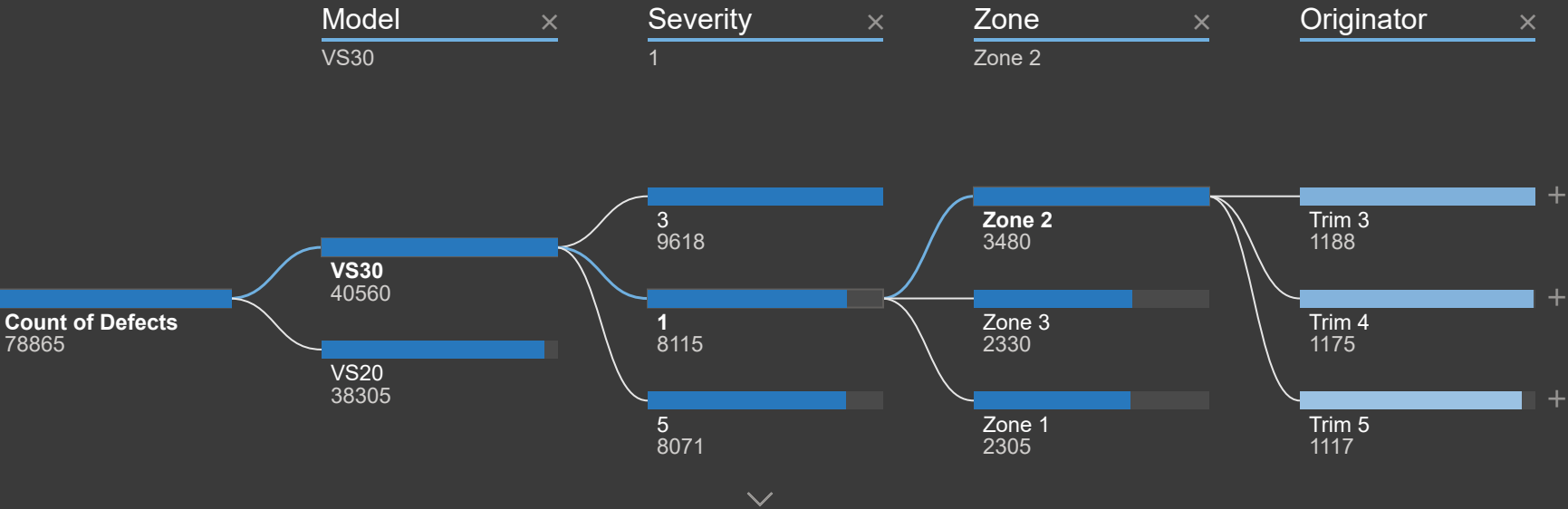
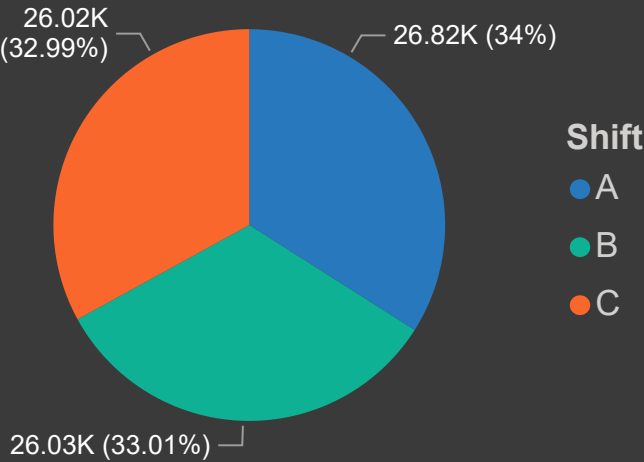
### Cost by Defect Levels



### Rework Cost by Model



### Count of Defect by Shift



\$2.62M  
Rework Cost