



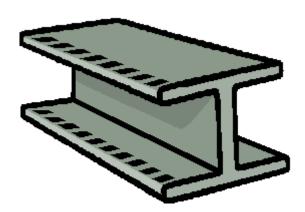
2601 County Road 700 East Columbia City, IN 46725 Phone: 260 625-8100

> Toll Free: 866 740-8700 Fax: 260 625-8770

# SCHEDULING NEWS

ACCESS THE MOST CURRENT ROLLING SCHEDULE ANY TIME OF DAY BY VISITING: WWW.STLD-CCI.COM

NOTE - WE ARE NOW ONLY EMAILING THE ROLLING SCHEDULE OUT TWICE A WEEK; ON TUESDAYS & THURSDAYS. THE MOST CURRENT ROLLING SCHEDULE IS POSTED ON OUR WEBSITE (WWW.STLD-CCI.COM) WHICH CAN BE ACCESSED AT ANY TIME.



ALL DATES ARE SUBJECT TO CHANGE WITHOUT NOTICE DUE TO MILL PRODUCTION CONDITIONS

SDI reserves the right to change or modify "P" (planned / projected status), dates in order to bes All changes and cancellations to orders are subject to <a href="MILL APPROVAL">MILL APPROVAL</a>.

Deadlines are based on production processes and requirements and are subject to change.

SDI, Columbia City has received ABS approval (including ABS Quality Assurance Program) to produce wide flange beams and H-piling for ordinary strength, grades A and B and higher strength, grades AH32, AH36.



## **Heavy Section Mill Products**

#### Structural and Rail Division

2601 County Road 700 East Columbia City, IN 46725 Phone: 260 625-8100

Toll Free: 866 740-8700 Fax: 260 625-8770

### ALL CAST DATES ARE SUBJECT TO CHANGE WITHOUT NOTICE

Cast dates are 10 days prior to rolling. Change requests prior to cast date subject to review.

Numbers following code letters indicate week product will roll.

	42	43	44	45	5 46	47	48	49	50	51	52	1	2	3	4
	10/14		10/28		11/11	11/18	11/25		12/09	12/16	12/23	12/30	01/06	01/13	01/20
W36X135-256							0								
W36X232							0								
W33X118-169							0								
W30X90-148							0								
W27X146-178									Р						
W27X84-129				1					Р						
W24X104-229			С					0							
W24X56-103			С					0							
W24X55-62			С					0							
W21X101-223									Р						
W21X48-93									Р						
W21X44-57				1					Р						
W18X76-234		С				0					Р				
W16X67-100		С				0					Р				
W14X145-283	CR				0					Р					
W14X90-132	CR				0					Р					
W14X61-82	CR				0					Р					
W12X170-252		С				0					Р				
W12X65-152		С				0					Р				
W12X53-58		С				0					Р				
W10X49-112	CR				0					Р					
HP14X73-117	CR				0					Р					
HP12X53-117		С				0					Р				
HP10X42-57	CR				0					Р					
	42	43	44	45	46	47	48	49	50	51	52	1	2	3	4
	10/14	10/21	10/28	11/04	11/11	11/18	11/25	12/02	12/09	12/16	12/23	12/30	01/06	01/13	01/20

As of 10/30/2018

C - Closed

CC - Cast

CR - Cast/Rolled O - Open

I - Inquire P - Proposed

5:03 pm

STA - Subject To Accumulation

NR - Not Rolling TBA - To Be Announced



#### **Medium Section Mill Products**

#### Structural and Rail Division

2601 County Road 700 East Columbia City, IN 46725 Phone: 260 625-8100

Toll Free: 866 740-8700 Fax: 260 625-8770

### ALL CAST DATES ARE SUBJECT TO CHANGE WITHOUT NOTICE

Cast dates are 10 days prior to rolling Change requests prior to cast date subject to review.

Numbers following code letters indicate week product will roll.

	42	43	44	45	46	47	48	49	50	51	52	1	2	3	4
			10/28												
W18X50-71		CR					0								
W18X35-46		CR					0								
W16X36-57			CC					Р							
W16X26-31			CC					P							
W14X43-53				С					Р						
W14X30-38					0					Р					
W14X22-26					0					Р					
W12X40-50				С					Р						
W12X26-35				С					Р						
W12X14-22			CC					Р							
W10X33-45				С					Р						
W10X22-30				С					Р						
W10X12-19	CR					0					Р				
W8X31-67					0					Р					
W8X24-28					0					Р					
W8X18-21	CR					0					Р				
W8X10-15	CR					0					Р				
W6X15-25		CR					0								
W6X9-16		CR					0								
W5X16-19			CC					STA							
W4X13			CC					Р							
MC12X10.6-14.3						0					Р				
MC10X6.5-8.4			CC					Р							
MC10X22-25			NR					Р							
M12															
M10															
M8															
L8X8			CC								P				
L8X6			00		0						•				
L8X4					<u> </u>		0								
L7X4		CC					)			Р					
L6X6		- 50						0							
L6X4				С											
L5X5				_		0									
L5X3	CR								0						
HP8X36					0					P					
C15X33-50	CR				_	0					Р				
C12X20-30	CR					0					P				
C10X15-30	CR					0					P				
C8X11-18	OIX	CC					0								
	42	43	44	45	46	47	48	49	50	51	52	1	2	3	4
			10/28												
	10/14	10/21	10/20	11/04	11/11	11/10	11/23	12/02	12/07	12/10	12/23	12/30	01/00	01/13	01/20

As of 10/30/2018

C - Closed

CC - Cast

CR - Cast/Rolled O - Open

I - Inquire P - Proposed

5:03 pm

STA - Subject To Accumulation

NR - Not Rolling TBA - To Be Announced