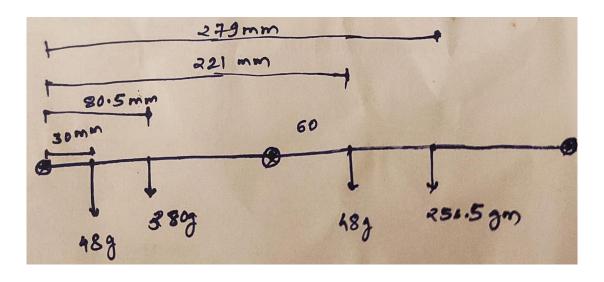
Gripper Mechanism

- Ecoflex 00-20 Super Soft Silicone (A and B) -: We are using Ecoflex 00-20 Super Soft Silicone to make the soft fingers of the gripper for our pick and place operation. The material's properties are ideal for creating flexible, durable, and gentle gripper fingers that can handle delicate and irregularly shaped objects effectively.
- The AUTO Addict 12V DC Air Compressor Pump -: being utilized in our project to provide the
 necessary positive and negative pressure required to operate the silicone soft fingers of the
 gripper. This compressor enables the inflation and deflation of the fingers, allowing them to grip
 and release objects effectively.
- The 3-Way 2-Position Pneumatic Solenoid Valve (12V) -: used in our project to control the direction of air flow to the silicone soft fingers of the gripper. This valve is essential for switching between positive (inflation) and negative (deflation) pressure, enabling the gripper to effectively pick up and release objects.
- The inner tube -: used to transfer air pressure from the air compressor to the silicone soft fingers
 of the gripper. These tubes play a crucial role in delivering both positive and negative pressure to
 the gripper fingers, enabling them to inflate and deflate for gripping and releasing objects.
- 1/4 inch Air Hose T Connector 4PCS -: used to create connections between the air tubes and various components in the pneumatic system, such as the air compressor, solenoid valves, and gripper finger

Motor Torque calculation:

3d printing Material PLA density = 1.24gm/cm³
Volume of Link 1 = 307.2 cm³
Volume of Link 2 = 206.8 cm³
Mass of Link 1 = 380.9 gm
Mass of Link 2 = 256.5 gm
Mass of Servo Motor = 48 gm



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Moment = (48*30 + 380*80.5 + 48*221 + 250.5*279) * g * 10<sup>-6</sup>
= (112527.5) * 9.8 * 10<sup>-6</sup>
= 1.102769 Nm
= 11.245 kg-cm
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So, after going through some servo motor models we have finalized with torque value to be 14 kg-cm.